

## Phase Relations in the CaO-IrO<sub>2</sub>-Ir System in Air

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The equilibrium phase relations for the CaO-IrO<sub>2</sub>-Ir system were determined in air using the quenching technique. The system contains three stable compounds 4CaO·IrO<sub>2</sub>, 2CaO·IrO<sub>2</sub>, and CaO·IrO<sub>2</sub>; they dissociate to an oxide phase, Ir metal, and oxygen at 1240, 1170, and 1135°C, respectively. A metastable form of CaO·IrO<sub>2</sub> occurs at temperatures between 900 and 1100°C. Indexed X-ray diffraction powder patterns of all compounds are given.

### 1. Introduction

This study was initiated as part of a general program of phase equilibrium investigations involving the alkaline earth and other oxides with the Pt-group metal oxides (1-3). These systems have practical importance since Pt-group metals are used extensively for container materials and other high temperature applications. Presented here are equilibrium relationships of the condensed phases in the system CaO-IrO<sub>2</sub>-Ir in air.

### 2. Experimental Procedure

Specimens were prepared from 0.4 g batches of various combinations of calcium carbonate and IrO<sub>2</sub>, each having a purity of at least 99.6%. Calculated amounts of each end member, corrected for ignition loss, were weighed to the nearest milligram. Each batch was thoroughly hand mixed and calcined in a muffle furnace at a minimum temperature of 800°C, or heated directly at the temperature of interest. Specimen containers were open gold tubes and open or welded platinum tubes; no apparent reaction occurred with the various oxide samples. Portions of each calcined batch were refired in a platinum alloy wire-wound quench furnace at various temperatures for different periods of time, and quenched in ice water or air. Temperatures in the quench furnace were measured with a Pt-Pt, 10% Rh calibrated thermocouple. All furnace temperatures<sup>1</sup> are considered accurate to ±5°C. The

**Key Words:** CaO:IrO<sub>2</sub> compounds, CaO-IrO<sub>2</sub>-Ir system, dissociation, equilibrium, phase relations.

<sup>1</sup> This scale (IPTS 1968) applies to all temperatures listed in this paper.

precision of the measurements was estimated to be ±2°C.

Equilibrium was assumed when the X-ray pattern showed no change after successive heat treatments. The stability of a compound was established by heating first above and then below the dissociation temperature. Stable compounds always reformed from the dissociation products; if prolonged heating failed to reform the phase, it was assumed to be metastable, forming only on heating. All specimens were examined by X-ray diffraction at room temperature with a high-angle-recording Geiger counter diffractometer and Ni-filtered Cu radiation. The scanning rate was 1/4° 2θ/min. Unit cell dimensions were refined by a least-squares computer program<sup>2</sup> and estimated accurate to at least 2 in the last decimal place.

### 3. Results and Discussion

The equilibrium phase diagram in air, Fig. 1, was constructed from the data in Table I. Oxygen reaction lines are dashed, and A through E indicate tie lines. The three phase triangular areas with listed temperatures represent invariant situations where three condensed phases coexist in equilibrium with oxygen. The oxygen reaction lines connect compositions on the CaO-IrO<sub>2</sub> join and the final compositions attained on dissociation of the oxide mixtures. It should be emphasized that the dissociation products are condensed phases always in equilibrium with oxygen.

<sup>2</sup> H. T. Evans Jr., D. E. Appleman, and D. S. Handwerker, Amer. Crystal. Assoc. Annual Meeting, Cambridge, MA Program, 43-43.

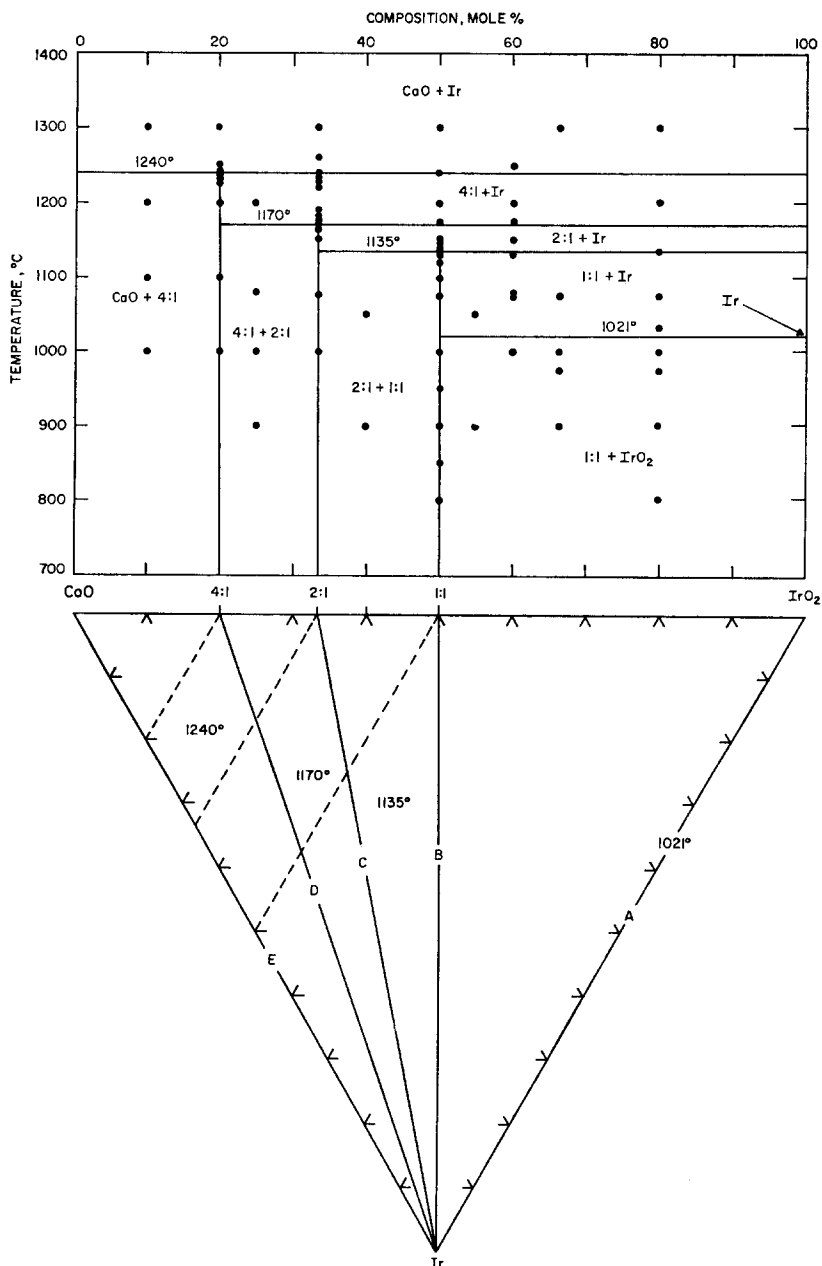


FIG. 1. Phase equilibrium diagram for the CaO-IrO<sub>2</sub>-Ir System in Air. Compositions and temperatures of experiments. Oxygen reaction lines are dashed. *A* through *E* indicate tie lines for given temperatures: *A* = 1021°C; 1021°C < *B* < 1135°C; 1135°C < *C* < 1170°C; 1170°C < *D* < 1240°C; *E* =>1240°C.

The binary-type phase diagram in the top portion of Fig. 1 is a projection of certain elements of the three dimensional ternary system CaO-IrO<sub>2</sub>-Ir on a two dimensional plane figure; it represents a composite of the CaO-Ir and CaO-IrO<sub>2</sub> systems. As the temperature is increased, the compositions of the solid phases change by an apparent oxygen loss to

those indicated by the CaO-Ir join. Illustrating a dissociation as a type of phase transition or decomposition in which vapor phase is ignored gives a simple binary representation of the ternary phase relations. This method of representation has been used by other investigators and is discussed in detail (1, 4).

TABLE I  
EXPERIMENTAL DATA FOR COMPOSITIONS IN THE CaO-IrO<sub>2</sub>-Ir SYSTEM

Composition		Heat Treatment <sup>a</sup>		X-ray diffraction analyses <sup>b</sup>	Remarks	
CaO	IrO <sub>2</sub>	Previous <sup>c</sup>	Final			
Mol%	Mol%	°C-hr	°C-hr			
90	10		1000-72	2CaO·IrO <sub>2</sub> +CaO		
			1000-72	1000-20	2CaO·IrO <sub>2</sub> +CaO	
			1000-72,1000-20	1100-96	CaO+4CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub>	nonequilibrium
			1000-72,1000-20	1200-18 <sup>c</sup>	CaO+4CaO·IrO <sub>2</sub>	
80	20		1000-72,1000-20	1300-2	CaO,Ir	
			1000-72	1000-72	2CaO·IrO <sub>2</sub> +CaO	
			1000-72	1000-20	2CaO·IrO <sub>2</sub> +CaO	
			1000-72,1000-20,1200-20	1000-144	4CaO·IrO <sub>2</sub>	
			1000-72,1000-20	1100-96	2CaO·IrO <sub>2</sub> +CaO+4CaO·IrO <sub>2</sub>	nonequilibrium
			1000-72,1000-20	1200-1	4CaO·IrO <sub>2</sub> +unidentified phase	Quenched in ice water; unidentified phase probably a hydrate
			1000-72,1000-20	1200-18 <sup>c</sup>	4CaO·IrO <sub>2</sub> +CaO	
			1000-72,1000-20,1300-2	1200-20	4CaO·IrO <sub>2</sub>	4CaO·IrO <sub>2</sub> formed from CaO+Ir
			1000-72,1000-20	1225-2	4CaO·IrO <sub>2</sub>	
			1000-72,1000-20	1230-2	4CaO·IrO <sub>2</sub>	
			1000-72,1000-20	1235-2	4CaO·IrO <sub>2</sub>	
			1000-72,1000-20	1240-2	4CaO·IrO <sub>2</sub> +CaO+Ir	
			1000-72,1000-20	1250-2	CaO+4CaO·IrO <sub>2</sub> +Ir	nonequilibrium
75	25		1000-72,1000-20	1300-2	CaO+Ir	
			1000-20	1000-20	2CaO·IrO <sub>2</sub> +CaO	
			1000-20	1000-22	2CaO·IrO <sub>2</sub> +CaO	
			1000-20,1000-22	1080-18 <sup>c</sup>	2CaO·IrO <sub>2</sub> +CaO	
66.6	33.3		1000-20,1000-22	1200-3	4CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub> +CaO	nonequilibrium
			1000-18	1000-18	2CaO·IrO <sub>2</sub> +CaO	
			1000-18	1000-18	2CaO·IrO <sub>2</sub>	
			1000-18,1000-18,1300-2	1000-96	2CaO·IrO <sub>2</sub>	2CaO·IrO <sub>2</sub> formed from CaO+Ir
			1000-18,1000-18	1075-20	2CaO·IrO <sub>2</sub>	
			1000-18,1000-18	1075-120 <sup>c</sup>	2CaO·IrO <sub>2</sub>	
			1000-18,1000-18	1075-360 <sup>c</sup>	2CaO·IrO <sub>2</sub>	
			1000-18,1000-18	1165-18	2CaO·IrO <sub>2</sub>	
			1000-18,1000-18	1170-19	2CaO·IrO <sub>2</sub> +4CaO·IrO <sub>2</sub>	
			1000-18,1000-18	1190-18	2CaO·IrO <sub>2</sub> +4CaO·IrO <sub>2</sub> +Ir+CaO	nonequilibrium
			1000-18,1000-18	1210-2	2CaO·IrO <sub>2</sub> +4CaO·IrO <sub>2</sub> +CaO	nonequilibrium
			1000-18,1000-18	1220-2	2CaO·IrO <sub>2</sub> +4CaO·IrO <sub>2</sub> +CaO	nonequilibrium
			1000-18,1000-18	1220-96	4CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub> +Ir	nonequilibrium
			1000-18,1000-18	1225-2	2CaO·IrO <sub>2</sub> +4CaO·IrO <sub>2</sub> +CaO	nonequilibrium
			1000-18,1000-18	1230-2	2CaO·IrO <sub>2</sub> +4CaO·IrO <sub>2</sub> +Ir+CaO	nonequilibrium
			1000-18,1000-18	1240-2	4CaO·IrO <sub>2</sub> +CaO+Ir	
			1000-18,1000-18	1260-2	CaO+Ir+4CaO·IrO <sub>2</sub>	nonequilibrium
	1000-18,1000-18	1300-2	CaO+Ir			
60	40		900-18	2CaO·IrO <sub>2</sub> +IrO <sub>2</sub>		
			900-18	1050-192	2CaO·IrO <sub>2</sub> +Ir	
50	50		800-18	2CaO·IrO <sub>2</sub> +IrO <sub>2</sub>		
			1000-18,1000-19,1300-2	800-96	CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub> +IrO <sub>2</sub>	nonequilibrium
			800-18	850-18	2CaO·IrO <sub>2</sub> +IrO <sub>2</sub>	
			800-18,850-18	900-1	2CaO·IrO <sub>2</sub> +M-CaO·IrO <sub>2</sub> +CaO·IrO <sub>2</sub>	nonequilibrium
			1000-18,1000-19,1300-2	900-20	2CaO·IrO <sub>2</sub> +M-CaO·IrO <sub>2</sub> +IrO <sub>2</sub> +CaO·IrO <sub>2</sub>	nonequilibrium
			1000-18,1000-19,1300-2	900-24	CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub>	CaO·IrO <sub>2</sub> formed from CaO+Ir; trace amount of 2CaO·IrO <sub>2</sub>
			800-18,850-18,900-20	950-2	M-CaO·IrO <sub>2</sub> +CaO·IrO <sub>2</sub>	nonequilibrium
			800-18,850-18,900-20	950-120	CaO·IrO <sub>2</sub> +M-CaO·IrO <sub>2</sub>	nonequilibrium
			1000-18	1000-1	M-CaO·IrO <sub>2</sub> +CaO·IrO <sub>2</sub>	nonequilibrium
			1000-18	1000-2	M-CaO·IrO <sub>2</sub> +CaO·IrO <sub>2</sub>	nonequilibrium
			1000-18	1000-3	CaO·IrO <sub>2</sub> +M-CaO·IrO <sub>2</sub>	nonequilibrium
			1000-20 <sup>d</sup> ,1000-22 <sup>d</sup>	1000-18 <sup>d</sup>	M-CaO·IrO <sub>2</sub> +CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub>	nonequilibrium
			1000-18,1000-19,1300-2	1000-18	M-CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub> +IrO <sub>2</sub>	nonequilibrium
	1000-18,1000-19,1300-2	1000-19	CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub>	M-CaO·IrO <sub>2</sub> failed to form from CaO+Ir		
	1000-18	1000-19	CaO·IrO <sub>2</sub> +M-CaO·IrO <sub>2</sub>	nonequilibrium		
	1000-18	1000-19	CaO·IrO <sub>2</sub> +M-CaO·IrO <sub>2</sub>	slow cooled; nonequilibrium		
	1000-18	1000-19	M-CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub> +CaO·IrO <sub>2</sub>	nonequilibrium		
	1000-18	1000-20 <sup>d</sup>	M-CaO·IrO <sub>2</sub> +CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub>	nonequilibrium		

TABLE I—continued

Composition		Heat Treatment <sup>a</sup>		X-ray diffraction analyses <sup>b</sup>	Remarks		
CaO	IrO <sub>2</sub>	Previous <sup>c</sup>	Final				
Mol%	Meil	°C-hr	°C-hr				
50	50	1000-20 <sup>d</sup>	1000-22 <sup>d</sup>	M-CaO·IrO <sub>2</sub> +CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub>	nonequilibrium		
		800-18, 850-18, 900-20, 950-120	1075-18	CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub> +M-CaO·IrO <sub>2</sub>	nonequilibrium		
		800-18, 850-18, 900-20, 950-120	1075-18 <sup>e</sup>	CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub> +M-CaO·IrO <sub>2</sub>	nonequilibrium		
		1000-18, 1000-19	1075-20	M-CaO·IrO <sub>2</sub> +CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub>	nonequilibrium		
		1000-18, 1000-19	1075-120 <sup>e</sup>	CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub>	trace amount of 2CaO·IrO <sub>2</sub>		
		1000-18, 1000-19, 1200-2	1075-360	CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub>	M-CaO·IrO <sub>2</sub> failed to form from 2CaO·IrO <sub>2</sub> +Ir		
		1000-18, 1000-19	1100-3	M-CaO·IrO <sub>2</sub> +CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub>	nonequilibrium		
		800-18, 850-18, 900-20, 950-120	1100-18	CaO·IrO <sub>2</sub> +M-CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub>	nonequilibrium		
		1300-2	1100-19	2CaO·IrO <sub>2</sub> +Ir+CaO·IrO <sub>2</sub>	nonequilibrium		
		800-18, 850-18, 900-20, 950-120	1120-2	CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub>	trace amount of 2CaO·IrO <sub>2</sub>		
		800-18, 850-18, 900-20, 950-120	1130-2	CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub>	trace amount of 2CaO·IrO <sub>2</sub>		
		800-18, 850-18, 900-20, 950-120	1135-2	CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub> +Ir			
		800-18, 850-18, 900-20, 950-120	1140-2	CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub> +Ir	nonequilibrium		
		800-18, 850-18, 900-20, 950-120	1150-2	2CaO·IrO <sub>2</sub> +CaO·IrO <sub>2</sub> +Ir	nonequilibrium		
		800-18, 850-18, 900-20, 950-120	1175-2	2CaO·IrO <sub>2</sub> +Ir			
		800-18, 850-18, 900-20, 950-120	1200-2	2CaO·IrO <sub>2</sub> +Ir			
		1000-18, 1000-19	1240-2	4CaO·IrO <sub>2</sub> +Ir+CaO			
		1000-18, 1000-19	1300-2	Ir+CaO			
		45	55	900-18	900-18	M-CaO·IrO <sub>2</sub> +IrO <sub>2</sub> +2CaO·IrO <sub>2</sub>	nonequilibrium
				900-18	1050-192	M-CaO·IrO <sub>2</sub> +CaO·IrO <sub>2</sub>	nonequilibrium
				1000-20	1000-20	M-CaO·IrO <sub>2</sub> +IrO <sub>2</sub> +CaO·IrO <sub>2</sub>	nonequilibrium
					1000-22	M-CaO·IrO <sub>2</sub> +IrO <sub>2</sub> +CaO·IrO <sub>2</sub>	nonequilibrium
					1075-360 <sup>e</sup>	CaO·IrO <sub>2</sub> +IrO <sub>2</sub> +M-CaO·IrO <sub>2</sub>	trace amount of M-CaO·IrO <sub>2</sub>
		40	60	1000-20, 1000-22	1080-18 <sup>e</sup>	CaO·IrO <sub>2</sub> +M-CaO·IrO <sub>2</sub> +IrO <sub>2</sub>	nonequilibrium
				1000-20, 1000-22	1150-20 <sup>e</sup>	CaO·IrO <sub>2</sub> +IrO <sub>2</sub> +M-CaO·IrO <sub>2</sub>	trace amount of M-CaO·IrO <sub>2</sub>
				1000-20, 1000-22	1200-2 <sup>e</sup>	CaO·IrO <sub>2</sub> +IrO <sub>2</sub> +M-CaO·IrO <sub>2</sub>	nonequilibrium
				1000-20, 1000-22	1250-20	4CaO·IrO <sub>2</sub> +Ir+CaO	nonequilibrium
1000-18, 1000-19	900-3			IrO <sub>2</sub> +M-CaO·IrO <sub>2</sub>	nonequilibrium		
	975-52			M-CaO·IrO <sub>2</sub> +IrO <sub>2</sub> +CaO·IrO <sub>2</sub>	nonequilibrium		
25	75	1000-18	1000-18	IrO <sub>2</sub> +M-CaO·IrO <sub>2</sub>	nonequilibrium		
		1000-18, 1000-19	1000-19	M-CaO·IrO <sub>2</sub> +IrO <sub>2</sub> +CaO·IrO <sub>2</sub>	nonequilibrium		
		1000-18, 1000-19	1075-20	CaO·IrO <sub>2</sub> +M-CaO·IrO <sub>2</sub> +Ir	nonequilibrium		
		1000-18, 1000-19	1075-120 <sup>e</sup>	CaO·IrO <sub>2</sub> +IrO <sub>2</sub>			
		1000-18, 1000-19	1300-2	Ir+CaO			
		20	80	900-3	900-3	IrO <sub>2</sub> +M-CaO·IrO <sub>2</sub>	nonequilibrium
				900-18	900-18	IrO <sub>2</sub> +M-CaO·IrO <sub>2</sub> +CaO·IrO <sub>2</sub>	nonequilibrium
975-240	975-240			IrO <sub>2</sub> +M-CaO·IrO <sub>2</sub> +CaO·IrO <sub>2</sub>	nonequilibrium		
1000-4	1000-4			IrO <sub>2</sub> +M-CaO·IrO <sub>2</sub>	nonequilibrium		
900-18	1030-4			M-CaO·IrO <sub>2</sub> +CaO·IrO <sub>2</sub> +Ir	nonequilibrium		
900-18, 1300-2	1075-19	Ir+CaO·IrO <sub>2</sub> +2CaO·IrO <sub>2</sub>	CaO·IrO <sub>2</sub> formed from Ir+CaO				
900-18	1135-4	M-CaO·IrO <sub>2</sub> +CaO·IrO <sub>2</sub> +Ir	nonequilibrium				
900-18	1200-21	4CaO·IrO <sub>2</sub> +Ir					
900-18	1300-2	Ir+CaO					

<sup>a</sup> All specimens were heat treated in open platinum tubes and air quenched unless otherwise indicated. All temperatures listed applied to (IPIS 1968).

<sup>b</sup> Phases identified are given in order of the relative amount present at room temperature; M-CaO·IrO<sub>2</sub> = metastable CaO·IrO<sub>2</sub> probably a metastable phase in air at atmospheric pressure.

<sup>c</sup> Sealed platinum tube container; quenched in ice water.

<sup>d</sup> Open gold tube container; air quenched.

<sup>e</sup> No entry under "Previous" column indicates the specimen received no prior heat treatment.

Tables II and III list the indexed X-ray powder patterns for each binary phase in the CaO-IrO<sub>2</sub> system. Dissociation temperatures of the stable phases are indicated by Fig. 1.

This system is somewhat similar to the SrO-IrO<sub>2</sub> system (1) since both systems have three stable compounds (4:1, 2:1, 1:1) in air. The 4:1 compounds of both systems have hexagonal (rhombic-

Table II.  
X-Ray Diffraction Powder Data for 4CaO·IrO<sub>2</sub> and 2CaO·IrO<sub>2</sub>

4CaO·IrO <sub>2</sub> <sup>b</sup>				2CaO·IrO <sub>2</sub> <sup>c</sup>			
(CuK $\alpha$ radiation) <sup>a</sup>							
d( $\text{\AA}$ )				d( $\text{\AA}$ )			
hkl	obs	calc	I/I <sub>1</sub>	hkl	obs	calc	I/I <sub>1</sub>
110	4.667	4.665	71	110	4.709	4.710	100
012	4.612	4.610	73	200	4.079	4.079	4
202	3.282	3.279	42	001	3.193	3.195	10
113	2.921	2.919	21	210	3.083	3.084	2
300	2.693	2.693	100	300	2.718	2.720	67
122	2.682	2.683	23	111	2.643	2.644	86
104	2.652	2.652	53	220	2.355	2.355	22
220	2.3323	2.3326	19	310	2.262	2.263	2
024	2.3053	2.3052	61	211	2.217	2.219	8
131	2.1980	2.1977	16	301	2.071	2.071	15
312	2.0818	2.0814	65	400	2.0395	2.0397	3
214	2.0669	2.0667	79	221	1.8960	1.8958	36
223	1.9791	1.9795	41	320	1.8714	1.8718	3
042	1.9012	1.9008	25	410	1.7804	1.7804	16
410	1.7634	1.7633	49	321	1.6148	1.6150	2
134	1.7509	1.7513	29	002	1.5981	1.5975	8
116	1.7367	1.7368	47	330	1.5701	1.5702	12
404	1.6394	1.6396	8	411	1.5556	1.5552	34
413	1.5948	1.5951	8	112	1.5130	1.5129	10
330	1.5549	1.5550	40	331	1.4095	1.4092	8
324	1.5466	1.5469	48	302	1.3773	1.3774	11
422	1.4735	1.4734	18	600	1.3601	1.3598	6
226	1.4599	1.4596	21	222	1.3221	1.3221	5
152	1.4052	1.4050	9	520	1.3064	1.3065	5
054	1.4009	1.4005	19	601	1.2511	1.2512	3
018	1.3828	1.3830	10	521	1.2095	1.2093	8
600	1.3469	1.3468	22	412	1.1892	1.1890	6
244	1.3416	1.3413	22	332	1.1199	1.1198	4
208	1.3259	1.3258	19	441	1.1049	1.1050	3
137	1.3043	1.3043	2	710	1.0808	1.0807	3
520	1.2937	1.2938	12	113	1.0389	1.0388	3
342	1.2928	1.2926	11	602	1.0357	1.0355	4
514	1.2893	1.2891	13	630	1.0280	1.0279	4
416	1.2833	1.2833	29	711	1.0237	1.0237	5
128	1.2756	1.2753	10	522	1.0114	1.0113	3
612	1.2036	1.2035	9	631	0.9785	0.9785	3
434	1.2009	1.2007	10	223	0.9704	0.9704	3
318	1.1898	1.1895	5	413	0.9140	0.9140	4
048	1.1529	1.1526	3				
532	1.1308	1.1306	2				
164	1.1285	1.1283	5				
238	1.1192	1.1189	8				
1,0,10	1.1124	1.1121	3				
710	1.0704	1.0702	2				
704	1.0678	1.0675	25				
624	1.0410	1.0406	4				
428	1.0338	1.0333	3				
419	1.0184	1.0184	6				
158	1.0093	1.0089	2				

<sup>a</sup> d-interplanar spacing, I/I<sub>1</sub> - relative intensity

<sup>b</sup> X-ray pattern obtained from specimen heat treated at 1230°C for 2 hrs. Indexing based on hexagonal cell with a=9.330 and c=11.228Å.

<sup>c</sup> X-ray pattern obtained from specimen treated at 1075° for 20 hrs. Indexing based on hexagonal cell with a=9.421 and c=3.195Å.

hedral) symmetry, and appear similar in structure. The 4SrO·IrO<sub>2</sub> has been reported to have the K<sub>4</sub>CdCl<sub>6</sub>-type structure (5). By analogy the X-ray pattern of 4CaO·IrO<sub>2</sub> was indexed with a hexagonal (rhombohedral) cell, a = 9.330 Å and c = 11.228 Å. However, the 2:1 and 1:1 compounds in the present system differ in symmetry and have no apparent similarity to the corresponding stable compounds in the SrO-IrO<sub>2</sub> system. Babel, Rudorff, and Tschopp (6) reported a hexagonal structure for 2CaO·IrO<sub>2</sub>. Our hexagonal cell with a = 9.421 Å and c = 3.195 Å, is in good agreement.

A structure for CaO·IrO<sub>2</sub> (1:1) was proposed by Rodi and Babel (7). Our orthorhombic cell with a = 3.145 Å, b = 9.857 Å, and c = 7.296 Å, is essentially the same.

We detected a phase that appears to be a metastable CaO·IrO<sub>2</sub> (M-1:1) compound<sup>3</sup> in air. It exists from about 900 to 1100°C, always in combination with other phases, usually the stable 1:1 compound. All attempts to produce a single phase were unsuccessful. Table III gives powder X-ray

<sup>3</sup> This composition yielded the greatest quantity of the phase.

Table III.  
X-Ray Diffraction Powder Data for  $\text{CaO}\cdot\text{IrO}_2$  and Metastable  $\text{CaO}\cdot\text{IrO}_2$

(CuK $\alpha$ radiation) <sup>a</sup>							
$\text{CaO}\cdot\text{IrO}_2^b$				Metastable $\text{CaO}\cdot\text{IrO}_2^c$			
d( $\text{\AA}$ )				d( $\text{\AA}$ )			
hkl	obs	calc	I/I <sub>1</sub>	hkl	obs	calc	I/I <sub>1</sub>
020	4.927	4.928	69	101	3.860	3.863	78
002	3.645	3.648	44	020	3.832	3.836	43
110 }	2.994	2.996 }	56	111	3.449	3.450	2
031 }	2.930	2.932 }	100	002	2.792	2.793	25
022				121	2.721	2.722	100
111	2.771	2.771	3	200	2.673	2.673	24
040	2.464	2.464	24	022	2.259	2.258	10
112	2.314	2.315	41	220	2.193	2.193	8
130	2.271	2.272	41	202	1.932	1.931	30
131	2.1691	2.1691	9	040	1.918	1.918	15
042	2.0417	2.0420	12	103	1.758	1.759	8
132	1.9286	1.9285	41	222	1.725	1.725	14
113	1.8886	1.8882	4	141	1.718	1.718	16
004	1.8237	1.8240	16	301	1.6978	1.6978	6
024	1.7105	1.7106	10	123	1.5983	1.5986	12
150	1.6704	1.6703	13	042	1.5808	1.5811	8
060	1.6426	1.6428	3	321	1.5530	1.5525	19
200	1.5720	1.5724	10	142	1.5170	1.5162	3
114	1.5578	1.5580	19	213	1.4979	1.4985	2
211 }	1.5190	1.5187 }	20	242	1.3613	1.3609	8
152 }							
220 }	1.4984	1.4980 }	18	143	1.2965	1.2962	4
062 }		1.4980 }		341	1.2714	1.2712	3
044	1.4665	1.4661	11	224	1.1779	1.1781	3
202	1.4443	1.4440	5				
134	1.4227	1.4223	13				
222	1.3857	1.3857	14				
240	1.3258	1.3255	5				
170	1.2856	1.2852	3				
242	1.2460	1.2458	3				
080	1.2324	1.2321	9				
251	1.2126	1.2122	6				
204	1.1911	1.1909	4				
026	1.1808	1.1806	5				
082	1.1677	1.1673	3				
224	1.1579	1.1576	3				
116	1.1269	1.1267	5				
065	1.0910	1.0910	2				
262	1.0847	1.0846	6				
244	1.0725	1.0723	8				
174	1.0508	1.0506	3				
056	1.0349	1.0349	2				
084	1.0213	1.0210	3				

<sup>a</sup> d-interplanar spacing, I/I<sub>1</sub> - relative intensity.

<sup>b</sup> X-ray pattern obtained from specimen heat treated at 950°C for 120 hrs. Indexing based on orthorhombic cell with a=3.145, b=9.857, and c=7.296 Å.

<sup>c</sup> X-ray pattern obtained from specimen heat treated at 950°C for 2 hrs. Indexing based on orthorhombic cell with a=5.346, b=7.672, and c=5.587 Å.

diffraction data for the M-1:1 compound indexed as an orthorhombic perovskite cell with  $a = 5.346$  Å,  $b = 7.672$  Å, and  $c = 5.587$  Å. It appears to be similar to other orthorhombic perovskites like  $\text{CaO}\cdot\text{TiO}_2$  (8) and high pressure  $\text{SrO}\cdot\text{IrO}_2$  (9).

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