

## Surface and Some Catalytic Properties of a Germanic Near-Faujasite Molecular Sieve

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The germanic homologue of the silicic near-faujasite (Linde X) molecular sieve has been synthesized. The (cubic) unit cell parameter is 25.59 Å and the Ge/Al ratio is exactly unity. With respect to the unit cell molecular weight, the N<sub>2</sub>, NH<sub>3</sub>, and water adsorption isotherms are nearly identical with those obtained for the silicic Linde X zeolite, suggesting a very similar surface area and pore volume.

### Introduction

A germanic near-faujasite zeolite has been synthesized. This contribution aims to describe some surface properties derived from ir spectroscopy study of the adsorption of NH<sub>3</sub>, H<sub>2</sub>O, CO<sub>2</sub>, and of some organic molecules. From the spectroscopic viewpoint, one advantage of the germanic sieve arises from its optical transparency in the 1050-1300 cm<sup>-1</sup> spectral region.

This is especially interesting when studying the mechanisms of reactions involving molecules in which skeleton C-C or C=O deformation vibrations exist, such as isopropanol and acetone for instance.

### Experimental

#### Material

A pure sodium-germanic near fauvasite of chemical formula Na<sub>2</sub>O·Al<sub>2</sub>O<sub>3</sub>·GeO<sub>2</sub>·x H<sub>2</sub>O has been synthesized as described elsewhere (1). The X-ray powder diagram of this germanic zeolite is similar to the one of the Linde Na-X, with, however, slight shifts in the interplanar distances.

The unit cell parameter established according to the extrapolation method of Parrish

et al. (2), is 25.59 Å, significantly higher than the values reported for the silicic X and Y Linde sieves which range between 24.63 and 24.97 Å for Si/Al ratios between 3.0 and 1.2 (3).

The ir spectrum of this germanic zeolite shows that the Ge-O stretching vibration is centered near 870 cm<sup>-1</sup>, which is about 115 cm<sup>-1</sup> lower than the Si-O vibration in the Linde Na-X.

The porous volume, derived from the N<sub>2</sub> and H<sub>2</sub>O adsorption isotherms measured at -195 and 20.5°C, are almost identical to the values obtained for the Linde Na-X.

#### Adsorbed NH<sub>3</sub> on Na-Germanic Faujasite

Four bands are observed in the ir spectra of adsorbed NH<sub>3</sub> (Fig. 1) at 1178 and 1135 cm<sup>-1</sup>, and at 3370 and 3260 cm<sup>-1</sup>.

By comparison with the ir spectrum of gaseous ammonia (4) and taking into account the results of Wilmhurst on metal amine complexes (5), the two former absorptions are attributed to the symmetrical deformation of NH<sub>3</sub> coordinated to the Na cations, whereas the 3260 cm<sup>-1</sup> would be the corresponding N-H stretching. The 3370 cm<sup>-1</sup> band may represent the N-H stretching of weakly sorbed NH<sub>3</sub> molecules, with the correspond-

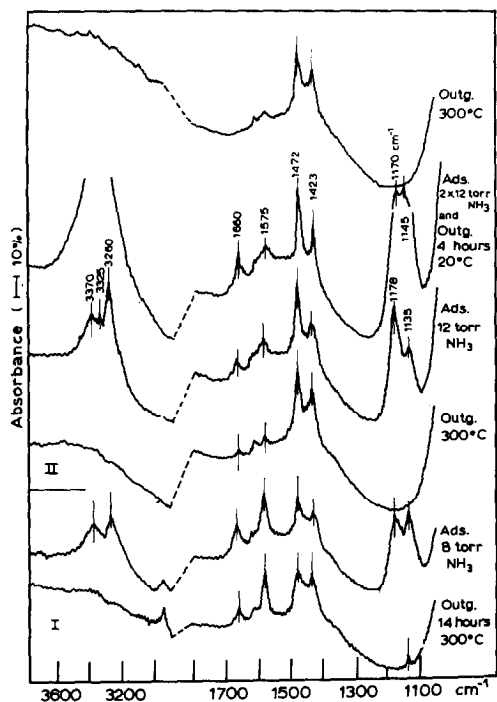


FIG. 1. Infrared spectra of  $\text{NH}_3$  adsorbed at room temperature on two different samples, (I, 8 Torr, II, 12 Torr) of a germanic zeolite. The sequence of the experiments is from below to the top.

ing symmetrical and asymmetrical deformation bands absorbing near  $950$  and  $1600$   $\text{cm}^{-1}$  (4), the former overlapping with the Ge-O stretching and the latter with some carbonate band.

#### Adsorbed $\text{H}_2\text{O}$ and $\text{CO}_2$ on Na, $\text{NH}_4$ and Ca-Germanic Faujasite

The ir spectra recorded in the  $3000$ – $3500$  and  $1300$ – $1700$   $\text{cm}^{-1}$  spectral regions of  $\text{Na}^+$  and of partially  $\text{NH}_4^+$  (3%) and  $\text{Ca}^{2+}$  (62%) are shown elsewhere (6). The main frequencies and the proposed assignments have been compiled in Table I.

In agreement with the literature (7, 8), the  $3690$   $\text{cm}^{-1}$  band is assigned to OH groups of water molecules coordinated to  $\text{Na}^+$ . The absorption band at  $3658$   $\text{cm}^{-1}$ , developing after repeated washings in the Na-germanic faujasite, and observed in the  $\text{NH}_4^+$  and  $\text{Ca}^{2+}$  partially exchanged samples, as shown in Table I, is assigned to GeOH groups, produced by partial lattice hydrolysis ( $\text{Na}^+$ ), or by decationation ( $\text{NH}_4^+$ ), or due to water dissociation ( $\text{Ca}^{2+}$ ). This is in agreement with the findings by Uytterhoeven et al. (9, 10) and by Ward (11). The absorption at  $3590$   $\text{cm}^{-1}$  by analogy with the results of Jacobs

TABLE I

OBSERVED ABSORPTION FREQUENCIES FOR Na,  $\text{NH}_4$  AND Ca-GERMANIC WAFERS AFTER HEATING UNDER VACUUM AT THE INDICATED TEMPERATURES, AND PROPOSED ASSIGNMENTS

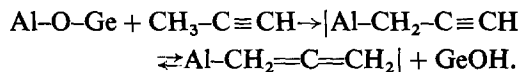
| Na    |       | $\text{NH}_4$ |       | Ca    |       | Assignment  |
|-------|-------|---------------|-------|-------|-------|---|
| 100°C | 250°C | 100°C         | 250°C | 100°C | 250°C |   |
| 3690  | —     | 3690          | —     | —     | —     | OH stretching of $\text{H}_2\text{O}$ coordinate to $\text{Na}^+$ |
| —     | —     | 3658          | 3658  | 3655  | 3655  | OH stretching of Ge-OH groups                                     |
| 3590  | —     | 3605          | 3605  | 3593  | 3583  | OH stretching of hydrolysis products                              |
| —     | —     | —             | —     | 3520  | —     | OH stretching of $\text{Ca}(\text{OH})^+$ ions                    |
| 3340  | —     | 3357          | —     | —     | —     | OH stretching of adsorbed $\text{H}_2\text{O}$                    |
| 3250  | —     | 3240          | —     | —     | —     | OH stretching of adsorbed $\text{H}_2\text{O}$                    |
| 1664  | 1664  | —             | —     | 1660  | —     | $\text{H}_2\text{O}$ deformation + chemisorbed $\text{CO}_2$ II   |
| —     | 1615  | —             | —     | —     | —     | Chemisorbed $\text{CO}_2$ I                                       |
| —     | 1572  | —             | —     | —     | —     | Chemisorbed $\text{CO}_2$ II                                      |
| 1480  | 1480  | —             | —     | 1460  | 1495  | Carbonated species  |
| 1432  | 1432  | —             | —     | —     | 1430  | Carbonated species  |
| —     | 1375  | —             | —     | —     | —     | Chemisorbed $\text{CO}_2$ II                                      |

et al. (8) on ultrastable silicic zeolites, is probably due to amorphous material produced by lattice hydrolysis. Finally, the two bands near 3340 and 3250  $\text{cm}^{-1}$  represent the OH stretching of hydration water.

In the 1700–1300  $\text{cm}^{-1}$  spectral region, the 1664 is assigned to the deformation vibration of hydration water, with a small contribution of a chemisorbed  $\text{CO}_2$  species. All the other bands in this region are due to chemisorbed  $\text{CO}_2$  or to carbonate species (6).

#### *Infrared Study of the Reaction of Methylacetylene on Na-Germanic Faujasite*

The ir spectra shown in Fig. 2 were scanned after heating a Na-germanic wafer in the presence of 6 Torr of methylacetylene (MA) and 20 Torr of  $\text{H}_2$  for 2 hr at increasing temperatures. Upon adsorption of MA, the formation of OH structural groups (band at 3638  $\text{cm}^{-1}$ ) strongly suggests the opening of Al–O–Ge linkages, with, in agreement with the observations of Chang and Kokes (12) on zinc oxide, the formation of surface propargyl anions as follows:



The GLC analysis of the gas phase of a duplicate experiment carried out at 300°C showed that the main products were allene acetylene, propylene and unreacted methylacetylene.

The attribution of the different bands observed are summarized in Table II.

The formation of acetone at high temperature would involve the presence of water, either of residual origin, or from the reaction of  $\text{H}_2$  with lattice oxygens.

Detailed discussion on the assignments and a schema accounting for the different reaction products are given in Ref. (6).

#### *Infrared Study of the Reaction of Isopropanol on Na-Germanic Faujasite*

Infrared spectra of the reaction of isopropanol (1 Torr) adsorbed on a Na-germanic wafer (pretreated for 2 hr at 250°C under vacuum) heated at increasing temperatures are shown in Fig. 3.

Gas phase analyses performed with GLC on separate experiments carried out at 300°C in a batch reactor, show that the main reaction products are propylene, acetone, diisopropylether, and saturated  $\text{C}_4$ .

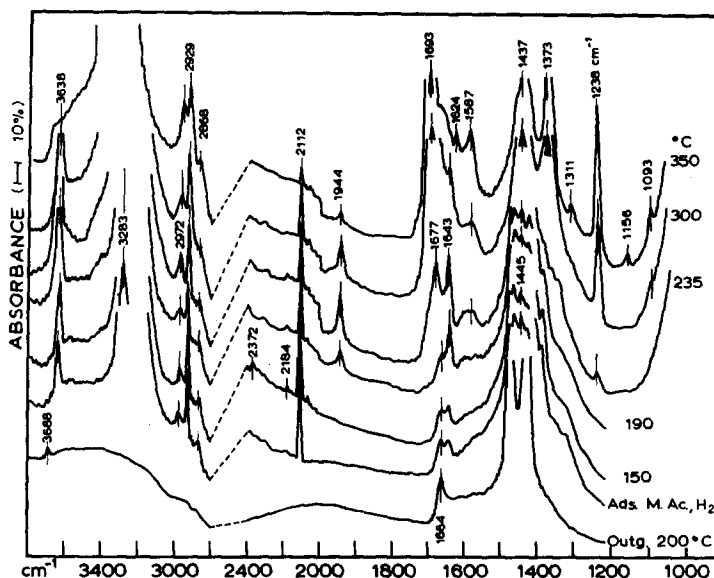


FIG. 2. Infrared spectra showing the reaction of methylacetylene (6 Torr) and hydrogen (20 Torr) on Na-germanic faujasite heated for 2 hr at increasing temperatures.

TABLE II

INFRARED ABSORPTION BANDS OBSERVED IN THE REACTION OF METHYLACETYLENE WITH  $H_2$  IN Na-GERMANIC SIEVE

| Adsorbed species |               |                |               |                      |   |
|------------------|---------------|----------------|---------------|----------------------|---|
| $CH=C=CH_2$      | $CH_2=C=CH_2$ | $CH_3-CH=CH_2$ | $HC\equiv CH$ | $CH_3COCH_3$         | Assignment  |
| 3300-3200        | 2972          | 2972           | 3300-3200     | 2929<br>2868<br>1707 | $\nu C\equiv C$<br>$\nu (C=C)-H$<br>$\nu (C-C)-H$<br>$\nu C=O$  |
| 2112             | 1944          | 1643           | 1944          |                      | $\nu C=C$ in allene or $C\equiv C$ in acetylene                 |
|                  |               |                | 1330          |                      | $\delta \equiv C=C$ in propylene                                |
|                  | 1373          | 1377-1470      |               | 1350-1450<br>1238    | $\delta C-H$<br>$\delta =C-H$ and $\delta -C-H$<br>$\delta C=O$ |

Beside the bands due to chemisorbed  $CO_2$  (1432, 1488, 1578  $cm^{-1}$ ) and to hydration water (1663  $cm^{-1}$ ), spectral modifications upon heating at various temperatures are clearly visible, especially those corresponding

to the skeleton vibrations of the isopropyl group at 1160, 1131, and 1113  $cm^{-1}$  (all three hidden by the broad Si-O band near 1000  $cm^{-1}$  in silicic zeolite). As isopropanol transforms, propylene is produced (bands at

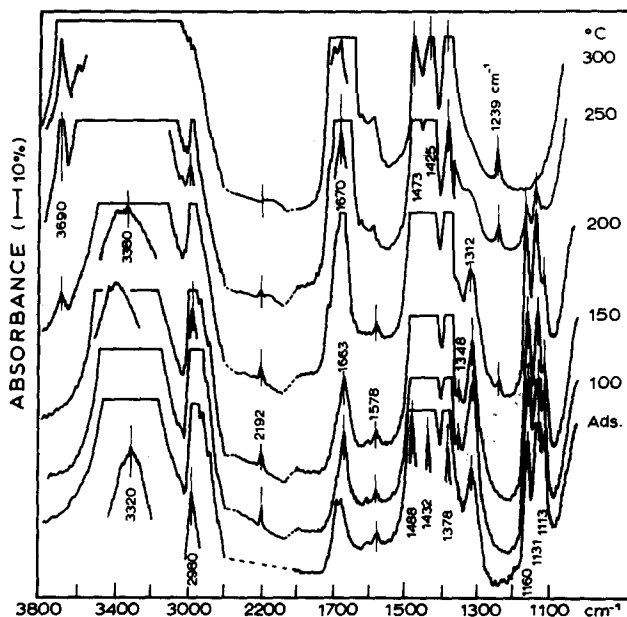


FIG. 3. Infrared spectra showing the reaction of isopropanol (1 Torr) on Na-germanic faujasite heated for 2 hr at increasing temperatures.

1670 and 1378  $\text{cm}^{-1}$ ), acetone appears (evidenced by the bands at 1239 and shoulder at 1700  $\text{cm}^{-1}$ ) and water molecules give rise to the 3690  $\text{cm}^{-1}$  band and a contribution to the 3380 and 1663  $\text{cm}^{-1}$  absorptions.

### Discussion

These preliminary results aimed to characterize some surface and catalytic properties of a germanic near faujasite.

Structural similarities with the Linde-X sieve and nearly identical porous volumes have been found.

Infrared investigation on adsorbed  $\text{NH}_3$  and on the transformation of isopropanol have illustrated an interesting aspect of the germanic zeolite, which is the transparency in a spectral region where silicic sieves are blind. Furthermore, reacting methylacetylene on germanic sieve resulted in a small production of acetone which was readily identified by ir, whereas GLC analyses did not reveal its presence in the gas phase.

The main difference observed between silicic and germanic sieves is the greater structural fragility of the latter. This has been clearly shown by their relative thermal stability (1). The  $\text{Ni}^{2+}$  and  $\text{Cu}^{2+}$  saturation also provoked deeper lattice damage in the germanic sieve. The reaction of methylacetylene, with the simultaneous formation of surface propargyl group and structural  $\text{GeOH}$  group further support the instability of the Al-O-Ge linkage.

The explanation for this is that Ge can

exist in two coordination states with respect to oxygen, the fourfold and the sixfold coordination, the latter being slightly more stable. In the case of silicic sieves, the silica tetrahedra would have a stabilizing effect onto the alumina tetrahedra. In germanic sieves this effect would be rather small and would explain the relatively lower structural stability, the tendency of germanic to realize its octahedral configuration, whenever possible, being stronger.

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