

## Preparation and Electronic Properties of MoS<sub>2</sub> and WS<sub>2</sub> Single Crystals Grown in the Presence of Cobalt

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Single crystals of MoS<sub>2</sub> and WS<sub>2</sub> were grown by chemical vapor transport in both the presence and absence of cobalt. Hall measurements indicate that cobalt cannot diffuse appreciably into the bulk of MoS<sub>2</sub> or WS<sub>2</sub> and, therefore, can be present only on the surface. Similar results were obtained for as-grown crystals annealed or sulfided in contact with Co<sub>9</sub>S<sub>8</sub> or sulfided after being dipped in a 0.1 M CoSO<sub>4</sub>/methanol solution. © 1985 Academic Press, Inc.

### Introduction

Recently, extended X-ray absorption fine structure (EXAFS) of cobalt-promoted MoS<sub>2</sub> hydrosulfurization catalysts has demonstrated that they contain a sulfided molybdenum phase which is structurally similar to crystalline MoS<sub>2</sub> (1-3). However, within a S-Mo-S sheet the average coordination number for the Mo-Mo coordination shell appeared to be reduced relative to that of bulk MoS<sub>2</sub>. Additionally, Huntley *et al.* (2) and Parham *et al.* (3) indicated that a reduced coordination number was found for the first coordination shell of sulfur about molybdenum. These results suggest that the molybdenum is present in the form of very small crystallites (~10-15 Å) of MoS<sub>2</sub>.

The nature as well as the promotional ef-

fect of the cobalt associated with these MoS<sub>2</sub> crystallites is less clear. Schrader and Cheng (4) have indicated that the function of cobalt was to facilitate the reduction of oxysulfide phases during the sulfiding of the oxide precursor and also to prevent formation of well-crystallized MoS<sub>2</sub>. However, they were unable to identify by Raman spectroscopy what cobalt phase(s) were present. Topsøe, using a number of techniques including Mössbauer emission spectroscopy, has proposed the existence of a distinct Co-Mo-S phase (5, 6). When dispersed on alumina, this MoS<sub>2</sub>-like phase consists of single S-Mo-S sheets with cobalt atoms located on surface positions. Furthermore, for both bulk (7) and supported (8) Co-Mo sulfide catalysts, the catalytic activity appears to be related to the amount of cobalt associated with this Co-Mo-S phase.

Other models have been proposed to ex-

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plain the promotional effect of cobalt. Delmon (9) has proposed a synergistic effect resulting from intimate contact between  $\text{Co}_9\text{S}_8$  and  $\text{MoS}_2$  (contact synergy model). Voorhoeve and Stuijver (10) introduced the intercalation model in which nickel was partially intercalated into the van der Waals gap (between sulfur-sulfur layers) of  $\text{WS}_2$ . The model was extended to cobalt promoted  $\text{MoS}_2$  hydrosulfurization catalysts by Farragher and Cossee (11). This pseudo-intercalation model restricted the intercalation of cobalt to the edges of  $\text{MoS}_2$ .

If any appreciable quantity of cobalt were to diffuse into bulk  $\text{MoS}_2$  or  $\text{WS}_2$ , then there should be a measurable change in the number of carriers as obtained from Hall measurements. However, if the cobalt remains primarily associated with the surface, then there would be no significant change. In this study a number of different methods were used to prepare single crystals of cobalt-promoted  $\text{MoS}_2$  and  $\text{WS}_2$ . Hall measurements were made on crystals grown in both the presence and absence of cobalt.

## Experimental

*Crystal growth.* Single crystals of  $\text{MoS}_2$  and  $\text{WS}_2$  were grown by chemical vapor transport both in the presence and absence of  $\text{Co}_9\text{S}_8$ . Chlorine was used as the transport agent. Molybdenum (Gallard-Schlesinger, 99.99%) and tungsten (Gallard-Schlesinger, 99.995%) were both reduced at 800°C for 8 hr in a dry 85%/15%  $\text{Ar}/\text{H}_2$  atmosphere to remove oxygen. Sulfur (Gallard-Schlesinger, 99.999%) was resublimed in vacuum at 80°C before use.  $\text{Co}_9\text{S}_8$  powder was prepared at 450°C as described previously (12).

For crystals grown in the absence of cobalt, large single crystals of  $\text{MoS}_2$  and  $\text{WS}_2$  were prepared as described in an earlier publication (13). For crystals grown in the

presence of cobalt, 1 wt%  $\text{Co}_9\text{S}_8$  was added to the charge. Growth conditions identical to those for undoped crystals were followed. A chlorine concentration of 3 mg/ml was used. The effect of slow cooling or annealing the as-grown crystals was determined. At the end of the growth process, some transport tubes were cooled at a rate of 10°/hr to room temperature; others were cooled to a temperature of 450°C and the crystals annealed for one week at that temperature. All crystals grown in the presence of cobalt were washed and dried with acetone to remove surface cobalt halide.

Some crystals of  $\text{MoS}_2$  and  $\text{WS}_2$ , grown in the absence of cobalt, were placed in silica tubes and totally covered with  $\text{Co}_9\text{S}_8$  powder. The tubes were evacuated and the samples annealed at 450°C for one week.

Other crystals covered with  $\text{Co}_9\text{S}_8$  were placed in a vertical silica reactor and sulfided for 4 hr with  $\text{H}_2/\text{H}_2\text{S}$  (40:1 v/v) at 450°C. The reactor tube was then air quenched to room temperature. Further details of this sulfiding procedure have recently been reported (12).

Still other crystals were divided into two parts. One of the pieces was dipped into a freshly prepared 0.1 M  $\text{CoSO}_4$ /methanol solution and air-dried. The dipped portions were then placed in the vertical reactor and sulfided as described above.

*Electrical measurements.* Prior to performing any measurements, crystals grown in the absence of cobalt were peeled with Scotch tape to remove silicon and oxygen impurities (13). Crystals grown in the presence of cobalt were also peeled, but in addition, a comparison was made with unpeeled samples. Crystals treated in intimate contact with  $\text{Co}_9\text{S}_8$  were initially measured unpeeled. Surface peeling and remeasurement of the same sample followed subsequently. The electrical properties of crystals portions that were dipped in  $\text{CoSO}_4$  and sulfided were compared with those of the undipped sections.

TABLE I

ROOM TEMPERATURE HALL MEASUREMENTS OF MoS<sub>2</sub> AND WS<sub>2</sub> CRYSTALS GROWN IN ABSENCE OF COBALT

Compound	Carrier type	No. carriers (/cm <sup>3</sup> )
MoS <sub>2</sub>	<i>n</i>	0.8(1) × 10 <sup>16</sup>
	<i>n</i>	1.3(1) × 10 <sup>16</sup>
WS <sub>2</sub>	<i>n</i>	1.6(1) × 10 <sup>15</sup>
	<i>n</i>	1.5(1) × 10 <sup>15</sup>

Room temperature resistivity and dc Hall effect were measured in the basal plane of the single crystals using the van der Pauw technique (14). Contacts were made by the ultrasonic soldering of indium directly onto the samples, and ohmic behavior was established by measuring current-voltage characteristics.

**Results**

Crystals of MoS<sub>2</sub> and WS<sub>2</sub>, grown in the absence of cobalt, were subjected to emission spectrographic analysis which indicated less than 100 ppm total impurities of which the transport agent formed the major portion. The electrical properties obtained for the undoped MoS<sub>2</sub> and WS<sub>2</sub> crystals (Table I) agree well with those values reported in the literature (13, 15). Hall data for crystals grown in the presence of cobalt are shown in Table II. There appears to be no variation in the sign of the carrier and little in the number of carriers for both MoS<sub>2</sub> and WS<sub>2</sub> crystals grown in either the presence or absence of cobalt. Surface peeling of crystals grown in the presence of cobalt has no significant effect on their electrical properties. Furthermore, for crystals grown by chemical vapor transport in which the tube was either slow-cooled or annealed, little change in the Hall measurements was observed.

The Hall data are summarized in Table III for as-grown crystals treated with either

TABLE II

HALL MEASUREMENTS OF MoS<sub>2</sub> AND WS<sub>2</sub> CRYSTALS GROWN IN PRESENCE OF COBALT

Compound	Preparation <sup>a</sup>	Treatment	Carrier type	No. carriers (/cm <sup>3</sup> )
MoS <sub>2</sub>	(a)	Unpeeled	<i>n</i>	2.1(2) × 10 <sup>16</sup>
		Peeled	<i>n</i>	1.9(3) × 10 <sup>16</sup>
	(b)	Unpeeled	<i>n</i>	1.5(2) × 10 <sup>16</sup>
		Peeled	<i>n</i>	0.7(1) × 10 <sup>16</sup>
	(c)	Unpeeled	<i>n</i>	1.1(1) × 10 <sup>16</sup>
		Peeled	<i>n</i>	1.1(1) × 10 <sup>16</sup>
WS <sub>2</sub>	(a)	Unpeeled	<i>n</i>	3.1(3) × 10 <sup>15</sup>
		Peeled	<i>n</i>	3.9(4) × 10 <sup>15</sup>
	(b)	Unpeeled	<i>n</i>	1.6(2) × 10 <sup>15</sup>
		Peeled	<i>n</i>	2.9(4) × 10 <sup>15</sup>
	(c)	Unpeeled	<i>n</i>	2.1(1) × 10 <sup>15</sup>
		Peeled	<i>n</i>	2.9(2) × 10 <sup>15</sup>

<sup>a</sup> (a) Allowed to cool in furnace overnight. (b) Slow-cooled at 10°C/hr to room temperature. (c) Annealed at 450°C for 1 week.

Co<sub>9</sub>S<sub>8</sub> or CoSO<sub>4</sub>. The MoS<sub>2</sub> and WS<sub>2</sub> crystals annealed in Co<sub>9</sub>S<sub>8</sub> show no significant change in the number of carriers let alone in their sign. Surface peeling also has no effect. Similar results were obtained for crystals covered with Co<sub>9</sub>S<sub>8</sub> and sulfided. Portions of the crystals dipped in a cobalt sulfate/alcohol solution, removed, dried,

TABLE III

HALL MEASUREMENTS OF MoS<sub>2</sub> AND WS<sub>2</sub> CRYSTALS TREATED IN Co<sub>9</sub>S<sub>8</sub> OR DIPPED/SULFIDED WITH CoSO<sub>4</sub>

Compound	Preparation <sup>a</sup>	Treatment	Carrier type	No. carriers (/cm <sup>3</sup> )
MoS <sub>2</sub>	(a)	Unpeeled	<i>n</i>	2.8(2) × 10 <sup>16</sup>
		Peeled and remeasured	<i>n</i>	2.8(4) × 10 <sup>16</sup>
	(b)	Unpeeled	<i>n</i>	0.7(1) × 10 <sup>16</sup>
		Peeled and remeasured	<i>n</i>	1.3(1) × 10 <sup>16</sup>
	(c)	Undipped	<i>n</i>	2.9(4) × 10 <sup>16</sup>
		Dipped	<i>n</i>	1.9(2) × 10 <sup>16</sup>
WS <sub>2</sub>	(a)	Unpeeled	<i>n</i>	1.7(1) × 10 <sup>15</sup>
		Peeled and remeasured	<i>n</i>	1.8(1) × 10 <sup>15</sup>
	(b)	Unpeeled	<i>n</i>	2.1(1) × 10 <sup>15</sup>
		Peeled and remeasured	<i>n</i>	4.4(1) × 10 <sup>15</sup>
	(c)	Undipped	<i>n</i>	2.0(2) × 10 <sup>15</sup>
		Dipped	<i>n</i>	2.1(1) × 10 <sup>15</sup>

<sup>a</sup> (a) Annealed in Co<sub>9</sub>S<sub>8</sub> at 450°C. (b) Sulfided in Co<sub>9</sub>S<sub>8</sub> at 450°C. (c) CoSO<sub>4</sub> dipped and sulfided at 450°C.

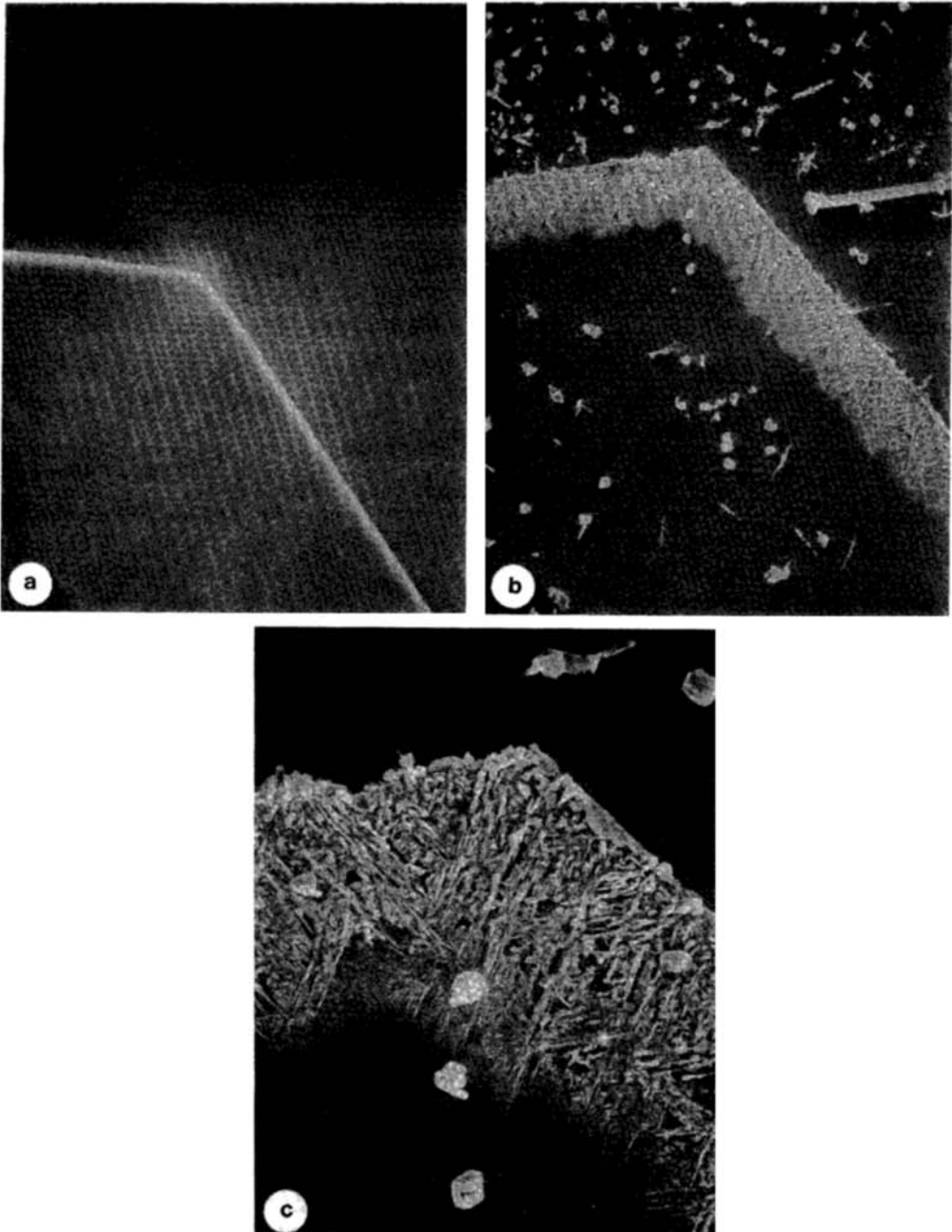


FIG. 1. Scanning electron micrographs of a  $WS_2$  crystal edge plane before and after oxidation: (a) unoxidized—magnification =  $2000\times$ ; (b) oxidized—magnification =  $500\times$ ; (c) oxidized—magnification =  $2000\times$ .

and sulfided in a H<sub>2</sub>/H<sub>2</sub>S at atmosphere showed no meaningful change in the number of carriers compared to undipped portions.

Sulfiding of cobalt sulfate under the conditions specified would be expected to produce Co<sub>9</sub>S<sub>8</sub> (12). Visual examination of these crystals revealed the presence of a black phase on the crystal surface. Identification of this phase was obtained by repeatedly placing drops of CoSO<sub>4</sub> solution onto an undoped crystal, followed by drying. This produced a sufficiently thick CoSO<sub>4</sub> coating which, after sulfiding, could be removed and characterized. X-Ray powder diffraction of this phase indicated the presence of single-phase Co<sub>9</sub>S<sub>8</sub>. Despite the presence of Co<sub>9</sub>S<sub>8</sub> on the surface, no variation in the electrical properties could be determined.

## Discussion

Hall measurements provide a sensitive method for detecting the presence of impurity atoms within the bulk. If cobalt atoms were to diffuse appreciably into the bulk of MoS<sub>2</sub> or WS<sub>2</sub>, a change in the number of carriers would be expected. The results presented in this study suggest that no appreciable change occurs regardless of the method used to try to introduce cobalt.

Wentreck and Wise (16) have reported that when cobalt is diffused into the bulk of naturally occurring MoS<sub>2</sub> crystals, a change from *n*- to *p*-type behavior is observed. This observation could not be reproduced on the pure synthetic dichalcogenides prepared in this study.

Recently, Chianelli *et al.* (17) have examined the chemistry of single crystal edge planes in MoS<sub>2</sub>. Results obtained using Auger spectroscopy indicated that crystals grown in the presence of cobalt tended to show a segregation of cobalt at the surface edges of MoS<sub>2</sub>. Furthermore, Chianelli *et al.* indicated that oxidation occurred prefer-

entially along these edge planes. Previously, Bahl *et al.* (18) reported similar findings for surface oxidation of naturally occurring MoS<sub>2</sub> crystals. Surface oxidation of synthetic WS<sub>2</sub> crystals in a CO<sub>2</sub> atmosphere has also been found to give preferential edge plane oxidation (Fig. 1). It does appear that cobalt impurities accumulate at the edges and reactions, e.g., hydrodesulfurization, could occur along these edge planes.

Hall measurements indicate that cobalt can be present only on the surface of MoS<sub>2</sub> and has not diffused appreciably into the bulk. Topsøe has indicated that for cobalt-promoted molybdenum hydrodesulfurization catalysts the cobalt occupies surface positions in an MoS<sub>2</sub>-like structure which he identifies as a Co-Mo-S phase (6). The lack in variation of the number of carriers found in MoS<sub>2</sub> and WS<sub>2</sub> single crystals containing small quantities of surface cobalt sulfides is consistent with this "surface phase."

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