

## Hydrous Phase in the Crystalline Vanadium Oxide Spheres

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The presence of a hydrous phase was investigated in fine crystalline  $V_2O_5$  spheres which contain a cavity inside. A high-resolution electron micrograph shows the formation of hydrous  $V_2O_5$  in the grain boundaries between  $V_2O_5$  crystallites. The experiments using sorption of gases, thermal desorption spectroscopy (TDS), and IR spectroscopy have suggested that the hydrous phase is composed mainly of a layered compound, probably  $V_2O_5 \cdot 1.6H_2O$ . The physisorption of water was almost completely reversible up to a relative pressure of 0.3. The interlayer spacings seems to work as sorption sites. When  $H_2O$  is sorbed as a monolayer, determined by applying the BET equation to the sorption isotherm, the hydrous phase is identified as  $V_2O_5 \cdot 2.6H_2O$ . Most of the  $H_2O$  molecules in the hydrous phase can be removed below  $200^\circ C$ ; removal of oxygen commences at  $250^\circ C$  in vacuum. Various states of  $H_2O$  phase were demonstrated TDS with peaks at 100, 170, 260, and  $420^\circ C$ . The heating of  $V_2O_5$  spheres in  $O_2$  at  $300-400^\circ C$  produces a mosaic particle with monocrystalline (010) surfaces. © 1988 Academic Press, Inc.

### Introduction

Crystalline fine sphere of vanadium oxide ( $V_2O_5$ ) with interior cavities were recently produced by the present authors by passing  $V_2O_5$ ,  $V_2O_3$ , and  $NH_4VO_3$  powders through an  $O_2-H_2$  flame at  $2000^\circ C$  (1). The particles range from 20 to 500 nm in diameter and expose only (010) crystal planes to the exterior; i.e., a particle is a mosaic structure compound in which single crystallites of  $V_2O_5$  radially direct their (010) axis outward from the core cavity of the sphere. Thus, this material is expected to have uniform crystal planes as well as many grain boundaries between the crystallites: each particle therefore should have a high proportion of crystallographically imperfect regions. It has been understood that

amorphous  $V_2O_5$  dissolves readily in water to form hydrous  $V_2O_5$ , gel, or sol, depending upon the ratio of  $H_2O$  to the solid, but that crystalline  $V_2O_5$  is insoluble in  $H_2O$  (2). The  $V_2O_5$  spheres were, as a matter of fact, formed by thermal decomposition and oxidation reactions of the raw materials in high temperature water vapor, i.e., under hydrothermal condition. Thus, it is interesting to know the effect of high temperature  $H_2O$  on the physicochemical properties of characteristic parts of the crystalline  $V_2O_5$  spheres described above.

The aim of the present work is to examine the homogeneity of the  $V_2O_5$  sphere surface and its affinity for and stability toward  $H_2O$  molecules. The techniques used are gas adsorption, thermal desorption spectroscopy (TDS), infrared spectroscopy

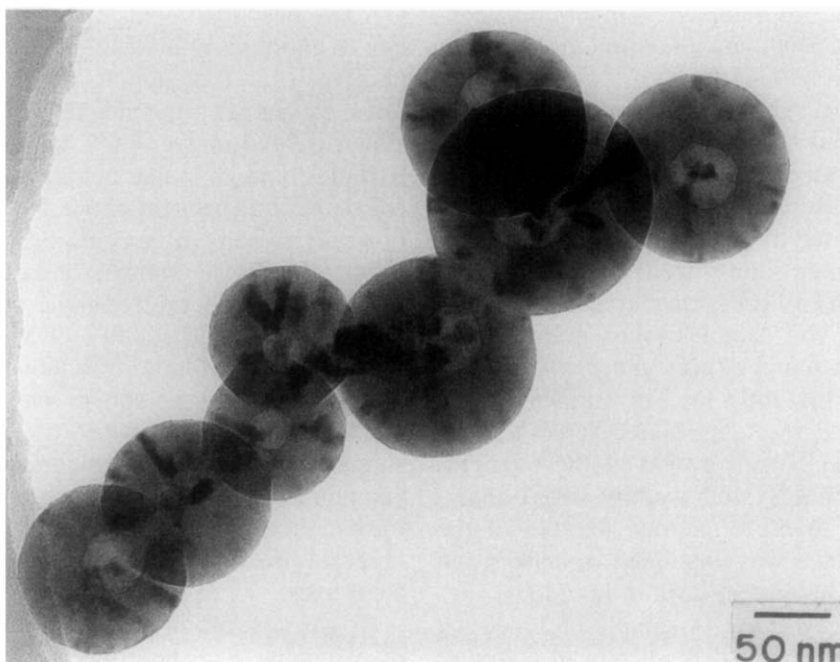


FIG. 1. Electron micrograph of  $V_2O_5$  spheres formed by  $O_2$ - $H_2$  flame fusion at  $2000^\circ\text{C}$ .

(IR), X-ray diffraction (XRD), and high-resolution electron microscopy (HREM).

### Experimental

**Materials.** The preparation of vanadium oxide spheres was detailed in a previous paper (1). The sample studied here is from a portion collected on the G-2 gauze where the fine  $V_2O_5$  spheres could most efficiently be obtained. Figure 1 shows an electron micrograph of some sample spheres in which the single crystal domains have grown from the surface to the core cavity. Lattice fringes and X-ray diffraction analyses substantiated that these particles crystallized as orthorhombic  $V_2O_5$ . A superstructure of  $V_2O_5$  was found in some locations of the particle, suggesting the presence of oxygen defects; in other words, vanadium ions having valencies less than 5. Some comparative investigations were

made on crystalline  $V_2O_5$  which was prepared by pyrolysis of  $NH_4VO_3$ , in air at  $400^\circ\text{C}$  for 5 hr, as raw material for  $V_2O_5$  spheres.

**Thermal desorption spectroscopy.** The amount of gas that evolved from  $V_2O_5$  spheres by heating was determined by barometric and gravimetric methods (3, 4). In the former technique, a portion of desorbed gas was led from the main vacuum line to a Baratron capacitance manometer set up with a 1-Torr (133 Pa) pressure sensor unit. In the latter, the weight loss of the sample was determined by use of a Cahn 2000 electrobalance. Before each measurement the sample was evacuated at  $25^\circ\text{C}$  overnight. The background pressure of the system before increasing the temperature was below  $10^{-3}$  Pa and a liquid  $N_2$  trap was used, ahead of the vacuum pump, to avoid the contamination of the sample with oil. The heating rate,  $1.67^\circ\text{C min}^{-1}$ , was con-

trolled by Programmed Temperature Controller EC5100, manufactured by Ohkura Elec. Co.

*Sorption.* The H<sub>2</sub>O vapor sorption was carried out gravimetrically on a 300-mg sample with the electrobalance used in the TDS measurement. The vapor pressure was adjusted by regulating the temperature of the water supply from -55 to 25°C so that the rate of pressure increase was ca. 50 Pa hr<sup>-1</sup>. The samples were preheated at increasing temperatures under vacuum and in an O<sub>2</sub> flow for 4 hr. The surface area of the sample was determined separately by volumetric N<sub>2</sub> adsorption at the temperature of liquid N<sub>2</sub>, followed by a BET analysis. The degree of atomic flatness of the solid surface was examined by adsorption of Kr at the temperature of liquid N<sub>2</sub>.

*IR spectroscopy.* A sample of 30–40 mg was pressed to a disk 20 mm in diameter under a pressure of 1 ton cm<sup>-2</sup>. The disk was preheated in a silica glass cell having single-crystal NaCl windows. The IR spectrometer used Type IR-G manufactured by Nippon Bunko Co.

*Electron microscopy.* The effect of heat treatment on the structural change of the sample was studied using a high-resolution electron microscope together with XRD. The preheated samples were suspended in acetone and deposited over the microgrids prepared with triafor over the copper grid (No. 200). The electron microscope was a JEOL-2000EX instrument operated at an accelerating voltage of 200 kV. The samples were observed at direct magnifications below 200,000, above which high-resolution photographs could not be obtained.

## Results and Discussion

*Change in crystallinity and surface homogeneity of the V<sub>2</sub>O<sub>5</sub> spheres.* Figures 2a–2h constitute a series of electron micrographs for samples heated in vacuum and in

O<sub>2</sub>. The heat treatment of the sample gave rise to an increase in degree of crystallinity and led to a straightening of grain boundaries at temperatures higher than 200°C. When treated above 400°C in vacuum the particle could no longer maintain its spherical shape; this brought about the formation of a polyhedron with a central cavity, composed of a small number of larger single crystals. At temperatures higher than 600°C the component crystallites of V<sub>2</sub>O<sub>5</sub> in the sphere grew into large orthogonal crystals and the cavity in the sphere was lost (Fig. 2f). When the particle was heated in O<sub>2</sub>, its shape changed at lower temperature than in vacuum (Figs. 2a and 2h), and all particles formed orthogonal crystallites at 500°C, the longest direction of growth being along  $\langle 100 \rangle$  axes.

Kr gas adsorption is a useful method for investigating the smoothness of the solid surface on an atomic scale (5). When the solid surface is completely flat and the experiment is carried out below the two-dimensional critical temperature (-168°C), an adsorption isotherm having several steps is obtained (6, 7). Figure 3 shows the adsorption isotherms of Kr for V<sub>2</sub>O<sub>5</sub> spheres heated in O<sub>2</sub> at increasing temperatures. The V<sub>2</sub>O<sub>5</sub> spheres show two steps at low pressures  $P/P_0 = 0$  and 0.01, but no truly vertical step is seen. The latter small step suggests the presence of a small proportion of a homogeneous area. By increasing the treatment temperature to 400°C, a steep rise was observed at  $P/P_0 = 0.002$  and the step at 0.01 became less pronounced. Thus, we could obtain a V<sub>2</sub>O<sub>5</sub> sample with a geometrically uniform (010) plane when the V<sub>2</sub>O<sub>5</sub> spheres were heated in O<sub>2</sub> at 300–400°C (Fig. 2g). Adsorption of Kr on the samples evacuated at increasing temperatures did not lead to isotherms, suggesting a homogeneity of the surface.

*Desorbable substances from V<sub>2</sub>O<sub>5</sub> spheres.* Figure 4 shows the TDS of V<sub>2</sub>O<sub>5</sub> spheres and of V<sub>2</sub>O<sub>5</sub> raw material. Two

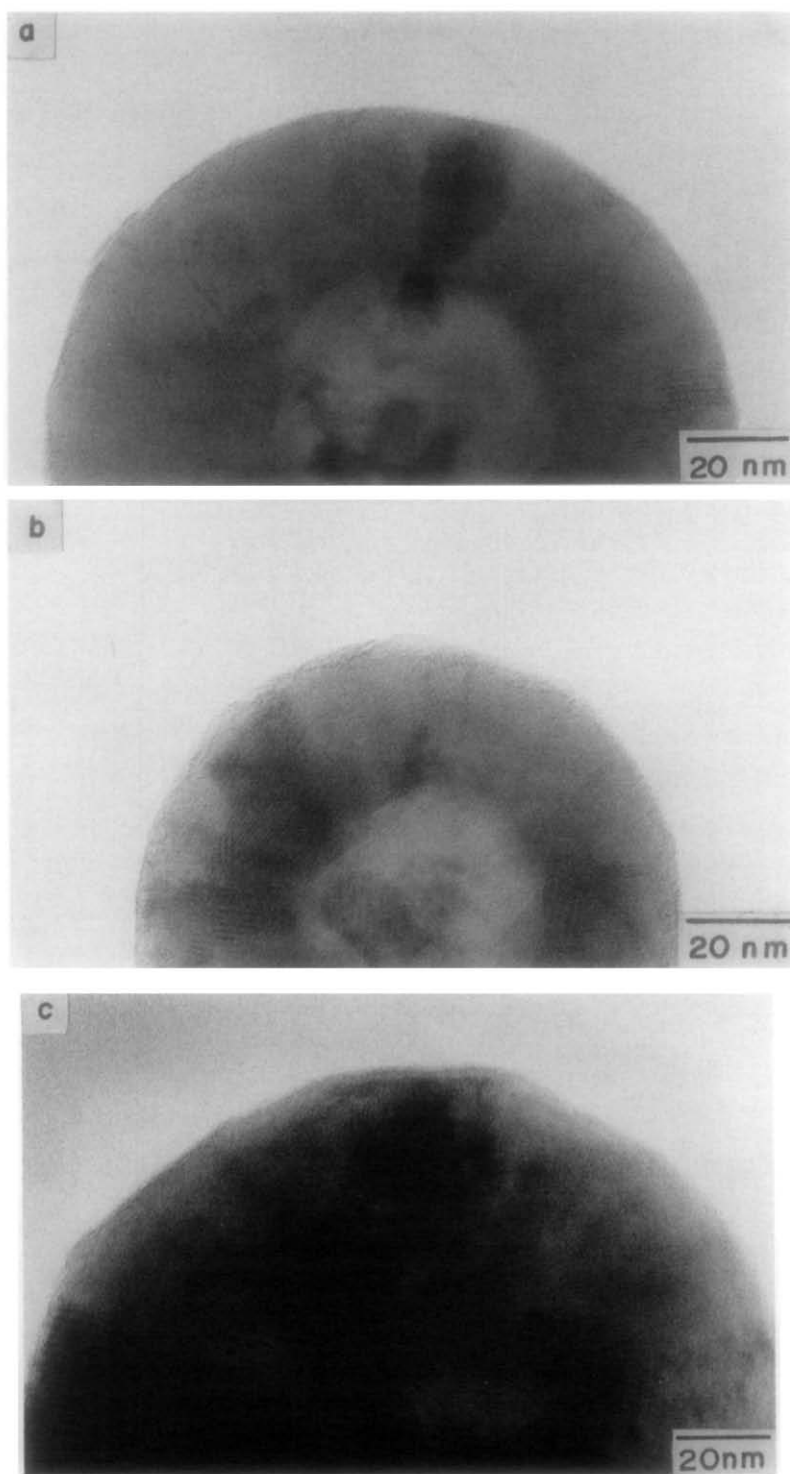


FIG. 2. Electron micrographs of  $V_2O_5$  spheres heated at increasing temperatures. In vacuum: (a) sample sphere; (b) 200°C; (c) 300°C; (d) 400°C; (e) 500°C; (f) 600°C. In  $O_2$ : (g) 400°C; (h) 500°C.

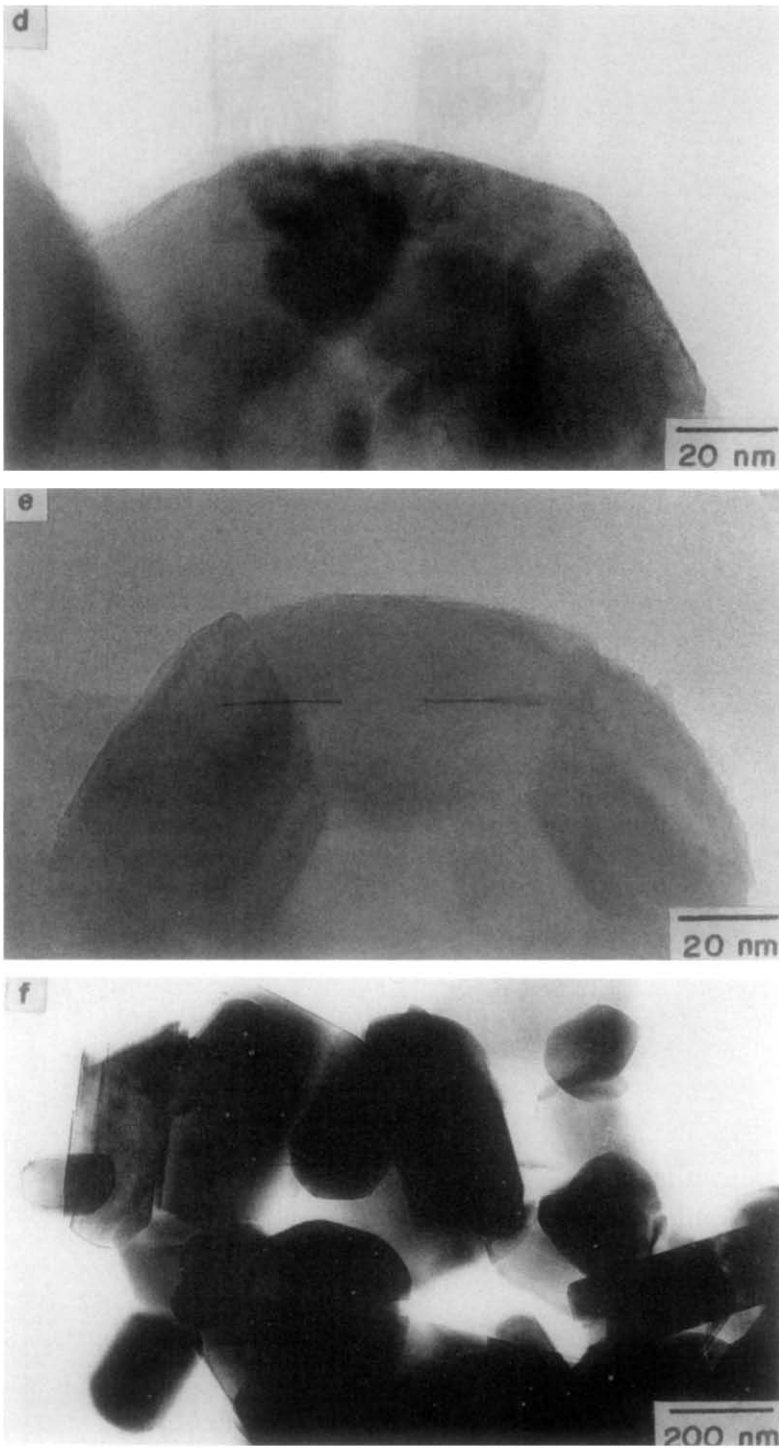


FIG. 2—Continued.

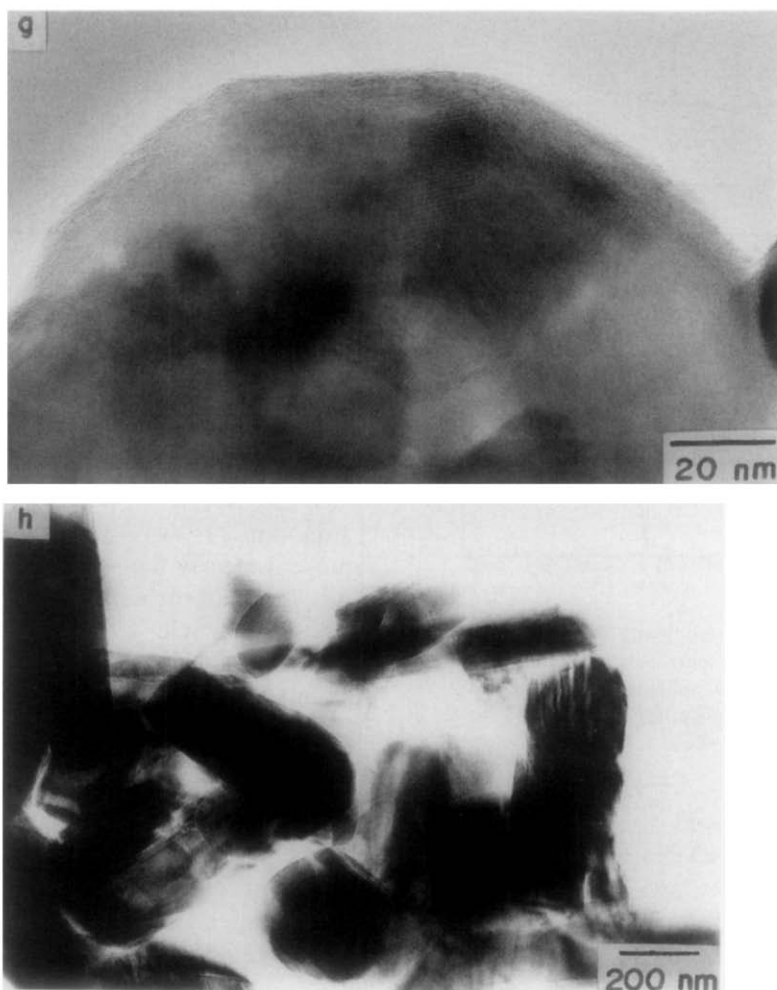


FIG. 2—Continued.

large desorption peaks (P-1 close to 90–100°C and P-2 at 310°C in which some small shoulders were included) appeared in both curve 1 (barometric) and curve 2 (gravimetric) of the  $V_2O_5$  spheres. On the other hand, a much smaller P-1 was obtained for the raw  $V_2O_5$  (curve 4, barometric). The ratio of P-1 to P-2 ( $R_g = 1.24$ ) determined in the gravimetric method (curve 2) is much larger than that observed by the barometric method ( $R_b = 0.68$ , curve 1) where a deconvolution of the two peaks was somewhat arbitrarily made at the minimum point

between the two. This difference between the two observations may be interpreted as follows: the peak obtained by barometric TDS should in principle be proportional to the molar amount of the desorbed substance, while that by the gravimetric method should be proportional to the mass of the desorbed gas:  $R_b = n_2/n_1$  and  $R_g = n_2M_2/n_1M_1$ , where  $n$  and  $M$  denote the mole number and molecular weight of the desorbed gas, respectively. The ratio  $R_g/R_b = M_2/M_1$  provides information on the two species producing the two peaks. This ratio

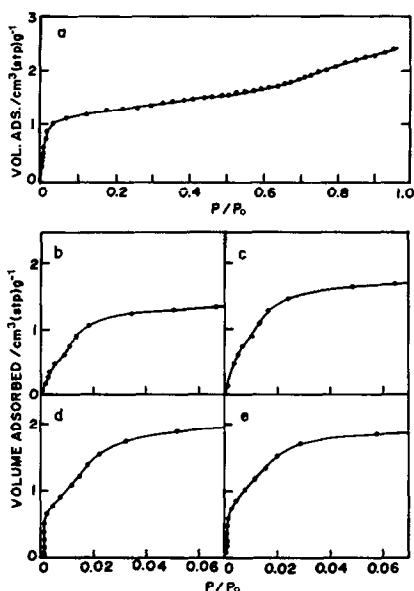
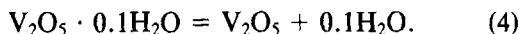
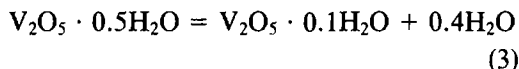
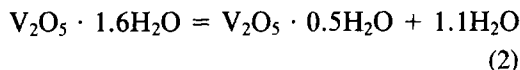
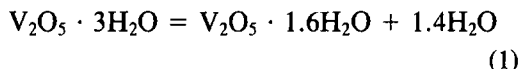


FIG. 3. Adsorption isotherms of Kr on  $V_2O_5$  spheres heated in 1 atm  $O_2$  at increasing temperatures. (a) Full isotherm for the  $V_2O_5$  spheres; (b) enlarged isotherm for a low pressure range; (c)  $V_2O_5$  spheres heated at 200°C; (d) 300°C; (e) 400°C.

is roughly 1.83. Peak 1 was assigned to the desorption of  $H_2O$  from the IR measurements described below. If P-2 is assumed to be due to the desorption of oxygen, the ratio  $R_g/R_b = M_{O_2}/M_{H_2O} = 1.78$ , which is close to the experimental value. The XRD analyses confirmed that evacuation at temperatures higher than 300°C gave rise to the  $V_2O_4$  and other complex phases in the sample. Thus, P-1 and P-2 may be ascribed to the desorption of  $H_2O$  and  $O_2$ , respectively. The gravimetric TDS of  $V_2O_5$  spheres determined in a flow of  $O_2$  (ca. 50 ml  $min^{-1}$ , curve 3) yielded a P-1 of almost the same intensity as that in vacuum, but appearing at somewhat higher temperatures. P-2 has disappeared almost completely, and the small peaks at 260 (P-3) and 410°C (probably shifted P-4) became more marked compared to the small shoulders in P-2 in vacuum. The whole TDS sequence in  $O_2$  is very similar to the results of DTA-

TGA for  $V_2O_5 \cdot 1.6H_2O$  gels reported by Aldebert *et al.* (8) and by Abello and Pommer (9). That is, each stage of weight loss (P-1, P-3, and P-4) may be assigned to the endothermic reaction (2-4) respectively shown below:



Equation (1) was additionally used to represent clearly the sequence of the reactions. If the desorbed  $H_2O$  (P-1) is spread over the particle evenly (46 molecules  $nm^{-2}$ ), the number of stacking monolayers amounts to ca. 5. But as can be seen in Fig. 2a, the growth of the component crystal domains extend almost to the surface. Thus, such a large amount of  $H_2O$  should be detected in some special phase of the sample particle. Allowing for the great number of crystallographically imperfect regions, especially many grain boundaries, it is suggested that the  $H_2O$  molecules desorbed close to 90°C originate in the grain

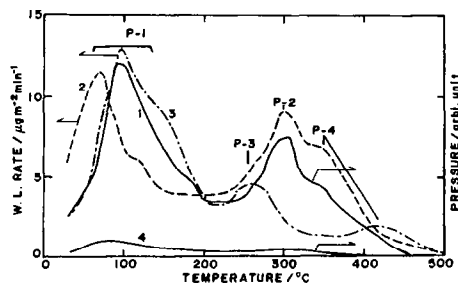


FIG. 4. Thermal desorption spectra (TDS) for  $V_2O_5$  spheres and raw  $V_2O_5$ . (1) Barometrically determined TDS(B) for  $V_2O_5$  spheres; (2) gravimetrically determined TDS(G) for  $V_2O_5$  spheres in a vacuum; (3) TDS(G) for  $V_2O_5$  spheres in 1 atm  $O_2$ ; (4) TDS(B) for raw  $V_2O_5$ . Heating rate is 1.67°C  $min^{-1}$ .

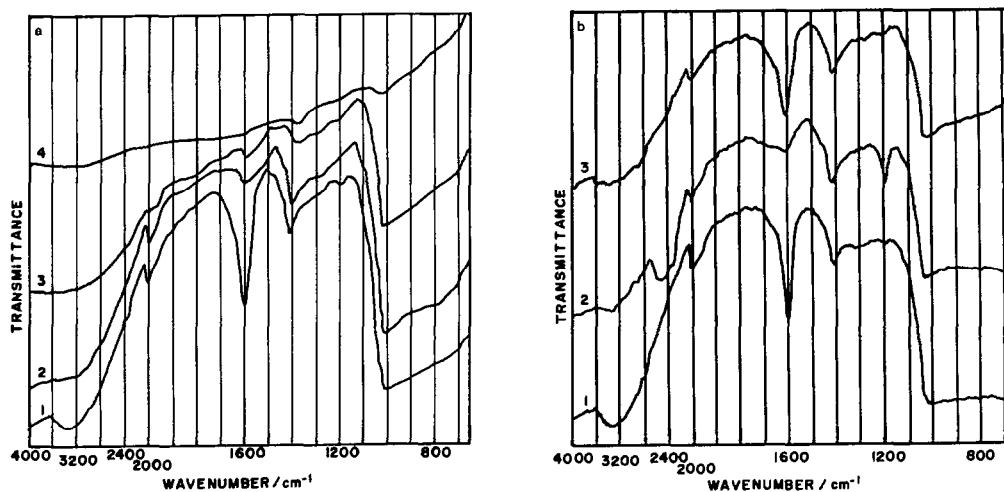


FIG. 5(a) IR spectra for  $V_2O_5$  spheres heated in vacuum at increasing temperatures. (1) Room temperature; (2) 200°C; (3) 300°C; (4) 350°C. (b) Effect of deuteration on the IR spectra of  $V_2O_5$  spheres. (1) Evacuated at room temperature; (2) deuterated after the cycling of exposing  $D_2O$  vapor and evacuation five times after process 1; (3) hydrated through the cycling of exposing  $H_2O$  vapor and evacuation after process 2.

boundaries between the  $V_2O_5$  crystallites, probably as component water of hydrous  $V_2O_5$  ( $V_2O_5 \cdot 1.6H_2O$ ).

Figure 5a shows the IR spectra of  $V_2O_5$  spheres which have been evacuated at increasing temperatures. The absorption bands at 3350 and 1600  $cm^{-1}$  decrease markedly on heating above 200°C. On contacting with  $D_2O$  vapor at room temperature, these two bands were replaced by new bands at 2500 and 1200  $cm^{-1}$  (Fig. 5b). The former two bands (3360  $cm^{-1}$  due to the stretching mode of OH and 1600  $cm^{-1}$  due to the bending mode of OH) reappeared upon treatment with  $H_2O$  vapor. Thus, it may be concluded that the substances desorbed by heating below 200°C are strongly sorbed  $H_2O$  molecules. Vandenberg *et al.* (10) have investigated the orientation of  $H_2O$  molecules between layers in  $V_2O_5 \cdot 1.6H_2O$  and in  $V_2O_5 \cdot 0.5H_2O$  by use of polarized IR spectroscopy, in which the fine structure around 3500  $cm^{-1}$  changes, depending on the angle of the incident light. The appearance of a single peak in the

present case can rationally be explained by a random orientation of the hydrous phase. The transparency of IR through the sample decreased markedly on evacuation at temperatures higher than 250°C and was accompanied by darkening of the sample. Thus, it may be claimed that peak 2 in TDS of Fig. 4 is due to the desorption of  $O_2$ , i.e., the formation of black Magnéli phases of  $V_{2n}O_{5n-1}$ .

*Sorption of  $H_2O$  on the  $V_2O_5$  spheres.* Figure 6a shows the first sorption isotherms of  $H_2O$  by  $V_2O_5$  spheres just after evacuating at increasing temperatures from room temperature to 500°C. Figure 6b shows the second sorption isotherms of  $H_2O$  of samples evacuated at 25°C for 1 night after the initial sorption of  $H_2O$ . The first isotherms are lowered toward the abscissa by drastic heating at temperatures higher than 300°C. A similar change was observed in the second sorption isotherms of Fig. 6b, but the shape of the isotherms changed into type 2 from the complicated shapes of the first sorption curves (Fig. 6a). The latter



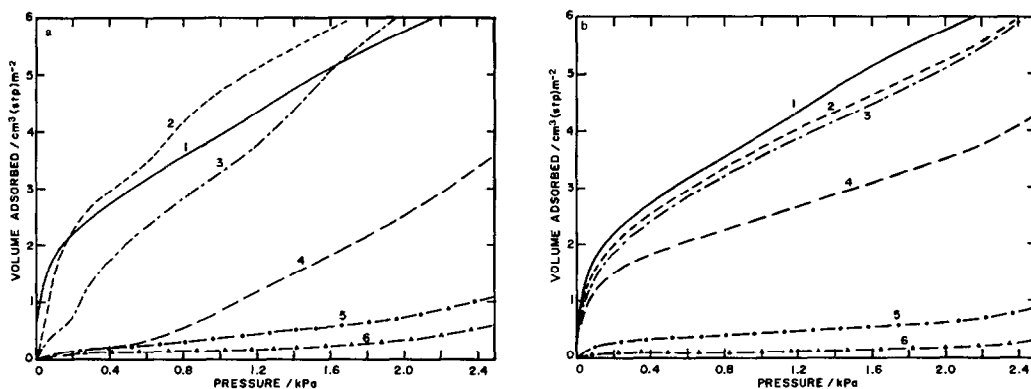


FIG. 6(a) Sorption isotherms (first) of  $\text{H}_2\text{O}$  at  $25^\circ\text{C}$  for the  $\text{V}_2\text{O}_5$  spheres heated in vacuum at increasing temperatures. (1)  $25^\circ\text{C}$ ; (2)  $100^\circ\text{C}$ ; (3)  $200^\circ\text{C}$ ; (4)  $300^\circ\text{C}$ ; (5)  $400^\circ\text{C}$ ; (6)  $500^\circ\text{C}$ . (b) Sorption isotherms (second) of  $\text{H}_2\text{O}$  at  $25^\circ\text{C}$  for  $\text{V}_2\text{O}_5$  spheres determined after the first adsorption in (a).

result can be explained by the fact that the dehydrated surface is rehydrated during the first sorption of  $\text{H}_2\text{O}$ . The second sorption isotherms for the samples pretreated at less than  $200^\circ\text{C}$  are similar to each other. These results signify that samples heated at low temperatures can be rehydrated during the first sorption. This reversibility of interaction of  $\text{H}_2\text{O}$  with solid has been reported by Abello and Pommier (9). The apparent monolayer volumes,  $V_m$  in Table I which have been determined by use of BET equation for the spheres treated at temperatures below  $200^\circ\text{C}$ , are much larger than the theoretical monolayer volume,  $V_m^0 = 0.36$

$\text{cm}^3(\text{stp}) \text{m}^{-2}$  calculated by assuming the molecular area of  $\text{H}_2\text{O}$  to be  $0.106 \text{ nm}^2$ . These large  $V_m$  values (roughly six times  $V_m^0$ ) suggest that sorption of  $\text{H}_2\text{O}$  is not limited only to the surface but also occurs in the interior regions of the particles.

When the sample was heated in  $\text{O}_2$  at increasing temperatures, a marked drop of  $V_m$  was found at temperatures lower than those in evacuated samples (Table I), but the trend was similar. The monolayer capacity for Kr and  $\text{N}_2$  did not change significantly upon heating, which is different from the case for  $\text{H}_2\text{O}$ . Thus again, the decrease of  $\text{H}_2\text{O}$  sorption by heating should not be

TABLE I  
THE SURFACE AREA ( $S$ ) AND APPARENT MONOLAYER VOLUMES ( $V_m$ ) OF  $\text{H}_2\text{O}$  ON  $\text{V}_2\text{O}_5$  SPHERES AS DETERMINED BY APPLYING BET EQUATION ON THE SECOND SORPTION ISOTHERMS

Temperature ( $^\circ\text{C}$ )	Evacuated		$\text{O}_2$ treated	
	$S$ ( $\text{m}^2 \text{g}^{-1}$ )	$V_m$ ( $\text{cm}^3(\text{stp}) \text{m}^{-2}$ )	$S$ ( $\text{m}^2 \text{g}^{-1}$ )	$V_m$ ( $\text{cm}^3(\text{stp}) \text{m}^{-2}$ )
25	8.22	2.31	—	—
100	9.04	2.19	10.05	2.28
200	9.15	2.05	11.2	2.01
300	9.39	1.58	12.2	0.188
400	9.44	0.297	11.6	0.108
500	9.44	0.110	9.37	0.067

TABLE II  
THE SURFACE AREA (S) AND MONOLAYER VOLUMES FOR THE  
FIRST AND SECOND ADSORPTION OF H<sub>2</sub>O ON THE RAW V<sub>2</sub>O<sub>5</sub>  
POWDER

Temperature (°C)	S (m <sup>2</sup> g <sup>-1</sup> )	V <sub>m1</sub> (cm <sup>3</sup> (stp) m <sup>-2</sup> )	V <sub>m2</sub> (cm <sup>3</sup> (stp) m <sup>-2</sup> )
25	10.2	0.0903	0.0923
100	11.0	0.114	0.0923
200	11.2	0.144	0.131
300	11.3	0.153	0.124
400	11.2	0.135	0.124
500	11.4	0.119	0.103

ascribed just to some change on the surface, but mainly to the decrease in sorption sites in the particles.

The sorption isotherms of H<sub>2</sub>O for the raw V<sub>2</sub>O<sub>5</sub> samples heated in vacuum at increasing temperatures belong to type 2 (Table II). The V<sub>m</sub> values of these are all smaller than the calculated one of V<sub>m</sub><sup>0</sup> which permits us to assign the sorption to adsorption on the surface only. The V<sub>m</sub> values for the first adsorption increase with temperature up to 300°C and decrease at higher temperatures. In the second adsorption, the V<sub>m</sub> values for samples evacuated at room temperature, 100, and 200°C coincide with each other, implying that the sites for physical adsorption of H<sub>2</sub>O, i.e., surface hydroxyls, were reproduced during the first adsorption of H<sub>2</sub>O. In other words, surface hydroxyls on the V<sub>2</sub>O<sub>5</sub> were reproducibly

removed by heating. A gradual decrease in isotherms at higher temperatures has often been observed on metal oxide surfaces (11, 12), although the reason for this has not yet been clarified. The sorption of H<sub>2</sub>O on crystalline V<sub>2</sub>O<sub>5</sub> occurs only on the solid surface; this confirms the hypothesis that large amounts of H<sub>2</sub>O sorption on the V<sub>2</sub>O<sub>5</sub> spheres cannot be attributed to the native surface properties of crystalline V<sub>2</sub>O<sub>5</sub>. Flat surfaces of the samples treated in O<sub>2</sub> at 300 through 400°C did not give rise to a stepwise sorption isotherm for H<sub>2</sub>O, contrary to the case of homogeneous surfaces of Cr<sub>2</sub>O<sub>3</sub> (11) and SnO<sub>2</sub> (12, 13).

*Hydrous Phase in the V<sub>2</sub>O<sub>5</sub> Spheres.* In order to obtain information concerning the exceptionally high V<sub>m</sub> values for the second sorption on V<sub>2</sub>O<sub>5</sub> spheres, isosteric differential heats of sorption ( $q_{st}$ ) were measured. When the sorption proceeds on the preheated sample up to saturated vapor pressure, the sorption isotherm rises rapidly after each repetition of H<sub>2</sub>O sorption, while the raw crystalline V<sub>2</sub>O<sub>5</sub> does not display this feature. This result indicates that the spheres have increased their capacity for H<sub>2</sub>O molecules in a higher humidity. The sorption of H<sub>2</sub>O was then carried out below a relative pressure of 0.3, by changing the temperature of sorption from 10 to 25°C by 5°. Figure 7 shows the  $q_{st}$  curves for sample V<sub>2</sub>O<sub>5</sub> spheres and raw V<sub>2</sub>O<sub>5</sub> powder, the

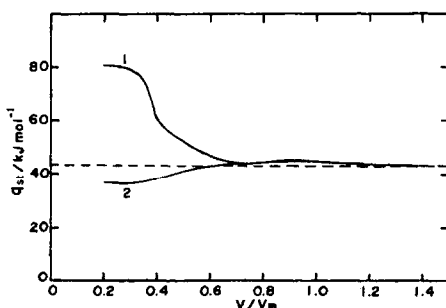


FIG. 7. Isosteric heat of sorption of H<sub>2</sub>O for the sample V<sub>2</sub>O<sub>5</sub> spheres (1) and raw V<sub>2</sub>O<sub>5</sub> (2). Broken line represents the heat of condensation of H<sub>2</sub>O.

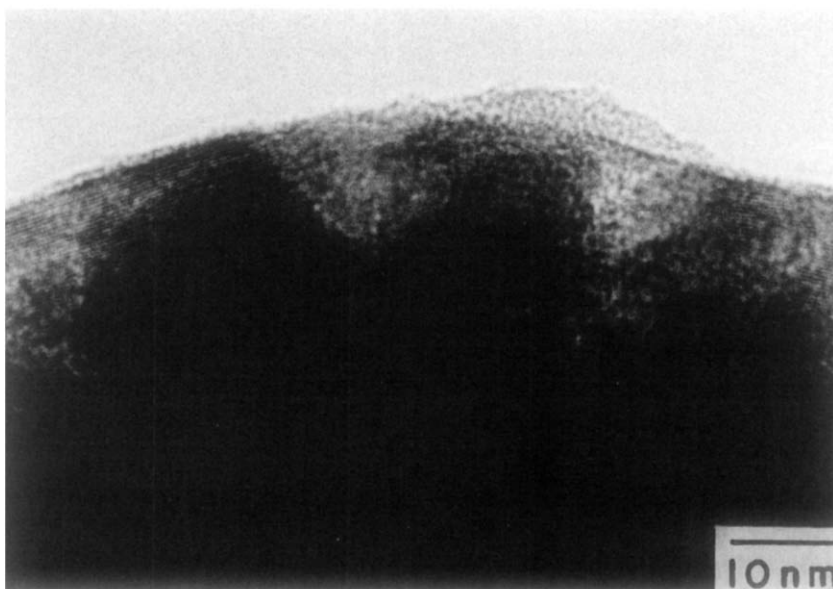


FIG. 8. High-resolution electron micrograph of the  $V_2O_5$  sphere surface after being in contact with saturated  $H_2O$  vapor for 4 hr.

latter being a particle of orthogonal shape. Here,  $q_{st}$  values were plotted as a function of the adsorbed amount divided by  $V_m$  ( $V/V_m$ ). The  $q_{st}$  for raw  $V_2O_5$  is very low at low coverages and increases gradually toward the heat of condensation of  $H_2O$ . This means that the  $V_2O_5$  surface is originally hydrophobic, as is the case for silica (14) and heated iron oxide (15) surfaces. The  $q_{st}$  value for  $V_2O_5$  spheres is as high as  $75 \text{ kJ mole}^{-1}$  below  $V/V_m = 0.4$  and converges to ca.  $45 \text{ kJ mole}^{-1}$  above  $V/V_m = 0.4$ , which is close to the heat of condensation of  $H_2O$ . These  $q_{st}$  values seem to be directly related to the heats of hydration of hydrous  $V_2O_5$  described by Eqs. (2) and (1), i.e., 70 and  $42 \text{ kJ mole}^{-1}$ , determined respectively by Abello and Pommier by DTA (9).

The electron microscope studies did not reveal a hydrous phase in the original  $V_2O_5$  spheres (Fig. 1a). However, when the sample was exposed to saturated  $H_2O$  vapor for more than 2 hr, damage or channels were clearly observed along the boundaries

between component crystallites (Fig. 8). After longer hydration the sample was completely hydrated and formed a layered compound; the details of this process will be reported in a separate paper. Thus it is reasonable to believe that there are small hydrous  $V_2O_5$  phases in the grain boundaries of the  $V_2O_5$  spheres and that they grow in high humidity even at room temperature.

Finally, we should comment upon the situation of the hydrous  $V_2O_5$  phase which is covered by  $H_2O$  at  $V_m$ . If we assume P-1 of curve 2 in Fig. 4 is due to reaction (2) and that 40% of  $V_m$  of  $H_2O$  sorption is due to the back reaction (2), the  $H_2O$  content per 1 mole  $V_2O_5$ , involved in the  $H_2O$  sorption, is found to be ca.  $2.6H_2O$  at the state where the amount of sorbed  $H_2O$  is equal to  $V_m$ . This might indicate that some stable phase proceeds to a higher stage of hydration than  $V_2O_5 \cdot 1.6H_2O$ ; Abello and Pommier (9) have proposed the establishment of a phase  $V_2O_5 \cdot 3H_2O$  through Eq. (1).

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