

The Preparation and Properties of Triphenyl Borate and the Phenoxyboron Chlorides.

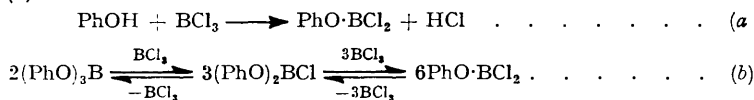
By T. COLCLOUGH, W. GERRARD, and M. F. LAPPERT.

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Certain differences in properties of phenyl, as compared with alkyl, esters containing boron have been observed. Whereas trialkyl borates (except trimethyl borate) show little tendency to form complexes with tertiary bases, triphenyl borate forms 1:1 addition compounds with pyridine, quinoline, and monoethylamine; ability of triphenyl borate to co-ordinate with diethylamine, triethylamine, and tri-*n*-butylamine decreased in that order. Triphenyl borate and the phenoxyboron chlorides were obtained by interaction in appropriate proportions of boron trichloride with phenol. The phenoxyboron chlorides disproportionate reversibly, and form relatively stable co-ordination complexes with pyridine. Distillation of *tert*-butyl alcohol with triphenyl borate afforded *isobutylene* and *diisobutylene*. No interaction between boron trichloride and diphenyl ether was observed.

TRIPHENYL BORATE (Pictet and Geleznoff, *Ber.*, 1903, **36**, 2219; Michaelis and Hillringhaus, *Annalen*, 1901, **315**, 41; Wuyts and Duquesne, *Bull. Soc. chim. Belg.*, 1939, **48**, 77; Gerrard and Lappert, *J.*, 1952, 1486) has now been prepared (83%) more conveniently than hitherto by interaction of boric acid and excess of phenol, the water produced being removed as a phenol-water azeotrope. Scattergood, Miller, and Gammon (*J. Amer. Chem. Soc.*, 1945, **67**, 2150) prepared alkyl borates in a similar way.

Phenyl dichloroboronite $\text{PhO}\cdot\text{BCl}_2$ was obtained by the interaction of boron trichloride with both phenol (*a*) and triphenyl borate (*b*), but it disproportionated readily even at -15° into triphenyl borate and boron trichloride, involving the intermediate formation of the chloroboronate (*b*):



By similar procedures, *n*-, *iso*-, and *sec*-butyl dichloroboronites have been isolated (Gerrard and Lappert, *J.*, 1951, 2545), but these in contrast underwent irreversible decomposition to alkyl chloride, boron trichloride, and boron trioxide.

Diphenyl chloroboronate, prepared by the interaction of boron trichloride (1 mol.) and triphenyl borate (2 mols.), was considerably more stable than the dichloroboronite. Prolonged heating ultimately caused disproportionation into boron trichloride and triphenyl borate, but distillation under reduced pressure afforded a small fraction consisting of a mixture of chloroboronate and dichloroboronite. In addition a very small amount of

158°/0.05 mm., 177—178°/0.5 mm., m. p. 92—93° (Found: B, 3.74; PhO, 96.5. Calc. for $C_{18}H_{15}O_3B$: B, 3.7; PhO, 96.3%), was prepared by heating phenol (560 g., 5.3 mols.) and boric acid (75 g., 1 mol.) at a temperature required for the distillation (through a column) of the 9 : 1 water-phenol azeotrope, b. p. 98—99°. The remaining phenol was removed at low pressure, and the borate was purified by distillation through a lagged and heated column, and by recrystallisation from methylene dichloride.

Hydrolysis. Water (0.55 g., 3 mols.) was added to the borate (2.037 g., 1 mol.) in methylene dichloride (5 ml.) and pentane (10 ml.), and the mixture was heated at 40° for 30 min. The boric acid was filtered off and washed free from phenol by pentane (Found: H_3BO_3 , 0.435 g. Calc.: H_3BO_3 , 0.435 g.). Evaporation of the solvent afforded a residue of phenol (1.96 g. Calc., 1.97 g.), b. p. 100°/45 mm.

Complexes. Pyridine (6.6 g., 1.1 mols.) was added slowly with shaking to a solution of the borate (20.2 g., 1 mol.) in methylene dichloride (10 ml.) and pentane (20 ml.), and the white precipitate of *pyridine complex* (26.8 g., 100%) (Found: B, 3.02; PhO, 75.3; C_5H_5N , 21.3. $C_{23}H_{20}O_3NB$ requires B, 2.93; PhO, 75.6; C_5H_5N , 21.4%) was filtered off and washed with pentane. The m. p. (148°) was not sharp, because decomposition occurs to the extent of 4% at 120° (0.5 hr.) and 12% at 150° (0.5 hr.). In moist air hydrolysis is complete in 5 days.

Quinoline (3.50 g., 1 mol.) in *n*-pentane (15 ml.) was added to triphenyl borate (7.88 g., 1 mol.) in methylene dichloride (15 ml.) at -60°. The *complex* (10.25 g., 90%) was precipitated at 20° and after being washed with pentane and kept at 2 mm. had m. p. 93—94° (Found: PhO, 65.5; C_9H_7N , 29.3; B, 2.74. $C_{27}H_{22}O_3NB$ requires PhO, 66.5; C_9H_7N , 30.8; B, 2.59%).

Dry ethylamine was passed into the borate (19.9 g., 1 mol.) in methylene dichloride (20 ml.) and pentane (30 ml.), and the white solid *complex* (23.0 g., 100%) was recrystallised from a mixture of the two solvents (Found: B, 3.17; PhO, 82.5; NH_2Et , 14.5. $C_{20}H_{22}O_3BN$ requires B, 3.23; PhO, 83.3; NH_2Et , 13.5%).

Attempts to prepare similarly the corresponding diethylamine complex led to a solid which was low in amine content (Found: B, 2.68; PhO, 80.5; NH_2Et , 17.6. Calc. for $C_{22}H_{26}O_3BN$: B, 2.99; PhO, 77.1; NH_2Et , 20.2%). Similarly with triethylamine or tri-*n*-butylamine the borate was precipitated and contained only 3—4% of amine. From the pentane washings the greater part of the pure amine was recovered. Similarly also, no evidence of reaction between the borate and di-*n*-butyl sulphide, diethyl ether, dioxan, or tetrahydrofuran was obtained.

Interaction of Phenol with Boron Trichloride.—(a) To phenol (29.55 g., 3 mols.) in methylene dichloride (100 ml.) at -80°, boron trichloride (12.3 g., 1 mol.) in methylene dichloride (25 ml.) at -80° was added slowly with shaking. The mixture was then allowed to attain room temperature slowly. The solvent and hydrogen chloride were removed under reduced pressure. The triphenyl borate (25.4 g., 84%) was distilled (b. p. 136—137°/0.1 mm.), and then recrystallised from methylene dichloride (Found: B, 3.82%).

(b) By a similar procedure, but with the trichloride (6.3 g., 1 mol.) and phenol (5.0 g., 1 mol.) mixed at -50°, hydrogen chloride (1.95 g., 100% based on: $PhOH + BCl_3 \longrightarrow PhO \cdot BCl_2 + HCl$) was obtained at 20° (30 min.), the gas being collected in a tube containing moist potassium hydroxide. On removal of volatile matter at 15°/15 mm. the residue appeared to be a mixture of chloro-esters and triphenyl borate (Found: PhO, 64.1; Cl, 29.2; B, 6.04. Calc. for $C_{12}H_{10}O_2ClB$: PhO, 80.2; Cl, 15.2; B, 4.64. Calc. for $C_6H_5OCl_2B$: PhO, 53.2; Cl, 40.6; B, 6.19%).

Attempted Isolation of Phenyl Dichloroboronite.—(a) Addition of triphenyl borate (3.43 g., 1 mol.) in methylene dichloride (10 ml.) to boron trichloride (2.77 g., 2 mols.) at -50°, followed by removal of volatile matter at 15°/15 mm., gave a residue (5.24 g.) consisting of a mixture of the chloro-esters (Found: PhO, 63.0; Cl, 27.8; B, 5.60%). With boron trichloride (3.9 mols.) a similar result was obtained.

(b) Triphenyl borate (3.25 g., 1 mol.) in methylene dichloride (20 ml.) was added to boron trichloride (3.48 g., 2.75 mols., *i.e.*, 0.75 mol. excess) at -70°. After the mixture had remained at 20° for 15 minutes to facilitate interaction and permit removal of some excess of boron trichloride, it was again cooled to -70°, and pyridine (3.3 g., 3.75 mols.) in pentane (50 ml.) was added slowly (2 hr.) with shaking. The mixture was stored at 20° for 40 hr. before isolation of the white precipitate of *monopyridine complex* of phenyl dichloroboronite (8.36 g., 94%) (Found: PhO, 34.2; Cl, 27.0; C_5H_5N , 31.0. $C_{11}H_{10}ONCl_2B$ requires PhO, 36.7; Cl, 28.0; C_5H_5N , 31.2%) which for analysis could be separated from accompanying pyridine-boron trichloride by hydrolysis with cold water in which the latter is insoluble (Gerrard and Lappert, *Chem. and Ind.*, 1952, 53). Recrystallisation from methylene dichloride and pentane gave the dichloroboronite complex (m. p. 98—102°) free from pyridine-boron trichloride. After

7 days, no pyridine-boron trichloride had been formed, showing that disproportionation had not occurred (Found : PhO, 34.7; Cl, 30.7; C₅H₅N, 29.6%).

Preparation of Diphenyl Chloroboronate and its Pyridine Complex.—Triphenyl borate (21.7 g., 2 mols.) in methylene dichloride (30 ml.) was added to boron trichloride (4.40 g., 1 mol.) at -70° . After being for 1 hr. at 20° to facilitate interaction in an enclosed system and to prevent loss of boron trichloride, the mixture was cooled to -70° , and pyridine (8.9 g., 3 mols.) in pentane (20 ml.) was added slowly (30 min.). A white precipitate was formed. The solvent was decanted off, and the residue, after being washed with pentane, was the *pyridine complex* of diphenyl chloroboronate (23.48 g., 68%), m. p. 116—118° (Found : PhO, 58.4; C₅H₅N, 24.2; Cl, 10.2; B, 3.40. C₁₇H₁₅ONClB requires PhO, 59.7; C₅H₅N, 25.4; Cl, 11.4; B, 3.48%). The washings afforded a residue (10.5 g., 30.4%) of the crude chloroboronate complex (Found : PhO, 57.6; C₅H₅N, 20.4; Cl, 12.2%).

Disproportionation of Phenyl Dichloroboronite.—Boron trichloride (3.71 g., 3.3 mols., *i.e.*, 1.46 g. excess) at -70° was added to triphenyl borate (2.75 g., 1 mol.) also at -70° . The temperature was then allowed to rise to -15° and the pressure reduced to 0.2 mm. Boron trichloride was collected in tubes containing potassium hydroxide, the tubes being changed at intervals. The excess of trichloride was evolved in the first few minutes, but that formed by disproportionation of the dichloroboronite came over a much slower rate. Since disproportionation became progressively slower, the temperature was increased to 20° after 3.78 hr., and to 100° after 11.37 hr. The results are summarised in the Table. The residue (2.84 g.) consisted mainly of triphenyl borate (Found : PhO, 85.0; Cl, 0.43; B, 5.3%).

Time (hr.)	0.38	1.18	2.62	3.78	4.45	4.79	6.53	11.37	15.22
BCl ₃ (g.)	1.46	1.71	1.89	2.02	2.38	2.56	2.94	3.15	3.53
BCl ₃ (%)	30.4	46.1	51.0	54.5	64.1	69.0	79.2	84.8	95.1

Disproportionation of Diphenyl Chloroboronate.—(a) The chloroboronate (16.30 g., 97.5%) was prepared by the addition of triphenyl borate (14.00 g., 2 mols.) in methylene dichloride (30 ml.) to boron trichloride (2.82 g., 1 mol.) at -70° , solvent subsequently being removed at $20^{\circ}/30$ mm. The product gave a distillate boiling between $52^{\circ}/0.05$ mm., and $116^{\circ}/0.2$ mm. (increase in pressure attributed to trichloride in the system) which was collected in two fractions: (i) 1.86 g., b. p. $52^{\circ}/0.05$ mm. to $104^{\circ}/0.2$ mm. (Found : PhO, 73.0; Cl, 20.7%), (ii) 1.17 g., b. p. 104 — $116^{\circ}/0.2$ mm. (Found : PhO, 75.5; Cl, 19.7; B, 4.3%), these being mixtures of the two chloro-esters. The residue (13.31 g.) was mainly triphenyl borate (Found : PhO, 95.2; Cl, 0.5; B, 4.3%). Phenyl dichloroboronite (0.68 g.) was collected in an absorption tube containing potassium hydroxide (Found : PhO, 0.35 g.; Cl, 0.28 g. Calc. for 0.68 g. of PhO·BCl₂ : PhO, 0.36 g.; Cl, 0.27 g.). Owing to its high volatility, no boron trichloride was collected.

(b) Diphenyl chloroboronate (13.35 g.) was prepared by the addition of triphenyl borate (11.10 g., 2 mols.) in methylene dichloride (20 ml.) to boron trichloride (2.25 g., 1 mol.) at -70° . After 1 hr. (20°), the solvent was removed at 10 mm. The chloroboronate was then heated at $100^{\circ}/100$ mm. (6 hr.) and then at $150^{\circ}/100$ mm. (22.5 hr.), an air-condenser being fitted to allow the loss of only boron trichloride from the equilibrium mixture. The trichloride, free from chloro-ester, was collected in tubes containing potassium hydroxide; these were changed at intervals. The results were :

Time (hr.)	3	6	7.5	19.5	28.5
BCl ₃ (g.)	0.145	0.156	0.306	0.451	0.458
BCl ₃ (%)	6.5	6.9	13.6	20.1	20.4

The residue (12.61 g.) was a mixture of triphenyl borate and diphenyl chloroboronate (Found : PhO, 82.4; Cl, 12.1; B, 4.70%).

Attempted Preparation of Di-n-butyl Phenyl Borate.—Phenol (9.60 g., 2 mols.) in methylene dichloride (10 ml.) was added to *n*-butyl dichloroboronite (Gerrard and Lappert, *J.*, 1951, 2545) (4.62 g., 1 mol.) at -70° , and the mixture allowed to warm to 15° , whereupon hydrogen chloride [3.68 g., 99.5% according to equation (c)] was evolved. The mixture was divided into two parts. From one, solvent was removed at $15^{\circ}/15$ mm., and the liquid compound (7.0 g.) (Found : B, 3.94; PhO, 68.9. C₁₄H₁₉O₃B requires B, 4.01; PhO, 68.9%) afforded on distillation tri-*n*-butyl borate (1.55 g., 94%), b. p. $43^{\circ}/0.002$ mm., n_D^{20} 1.4130 (Found : B, 4.3. Calc. for C₁₂H₂₇O₃B : B, 4.7%), and triphenyl borate (4.02 g., 97.5%) (Found : B, 3.9; PhO, 95.5%). To the other part (6.5 g., 1 mol.) pyridine (1.9 g., 1 mol.) in methylene dichloride (5 ml.) was added at -70° , and the mixture was kept at 15° for 14 hr. Solvent being removed, the crystalline residue, after being washed with dry ether, afforded the pyridine complex of

triphenyl borate (5.23 g., 87.4%) (Found : B, 3.04; PhO, 75.4; C₅H₅N, 20.3%). The ethereal washings contained pyridine (0.6 g.), tri-*n*-butyl borate (1.17 g.), b. p. 74°/0.7 mm., and triphenyl borate (0.5 g.) (Found : B, 3.9%).

Interaction of tert.-Butyl Alcohol (2 Mols.) with Triphenyl Borate (1 Mol.).—Experiments showed that *tert.*-butyl borate could not be isolated, but that *isobutene* and *diisobutene* in approximately equal amounts (total conversion of alcohol into olefin, 96%), each identified as appropriate dibromide, and phenol were the products when triphenyl borate (13.95 g., 1 mol.) was refluxed with *tert.*-butyl alcohol (7.12 g., 2 mols.) at 140–150° for 8 hr.

Interaction of Methanol (3 Mols.) and Triphenyl Borate (1 Mol.).—Methanol (1.56 g., 3 mols.) and triphenyl borate (4.70 g., 1 mol.) were heated for 3 hr. at 90°. Distillation afforded: (i) trimethyl borate and methanol (1.57 g.), b. p. 47–78°/760 mm. (Found : B, 0.089 g. corresponding to 0.82 g. of trimethyl borate), and (ii) phenol (2.20 g. Calc. for 52% conversion into borate, 2.43 g.), b. p. 67°/10 mm. The residue consisted of unchanged triphenyl borate (2.41 g. Calc. for 52% conversion, 2.47 g.) (Found : B, 3.67%), b. p. 147°/0.5 mm. Yields are based on : 3MeOH + (PhO)₃B → (MeO)₃B + 3PhOH.

THE NORTHERN POLYTECHNIC, HOLLOWAY ROAD, LONDON, N.7. [Received, November 23rd, 1954.]
