

## Photolytic Oxidation of Ethylene Glycol Dimethyl Ether and Related Compounds by Aqueous Hypochlorite

By **Yoshiro Ogata**,\* **Katsuhiko Takagi**, and **Teiichi Suzuki**, Department of Applied Chemistry, Faculty of Engineering, Nagoya University, Nagoya, Japan

The photochemical oxidation of ethylene glycol dimethyl ether (EDE) and related substrates by aqueous sodium hypochlorite has been studied. In the presence of a large excess of hypochlorite, EDE is completely photolysed to give  $\text{CO}_2$  and  $\text{H}_2\text{O}$ . On the other hand, irradiation of an equimolar mixture of the substrate and aqueous hypochlorite gives  $\text{CH}_3\text{OH}$ ,  $\text{HCHO}$ ,  $\text{HCOOH}$ ,  $\text{CH}_3\text{OCH}_2\text{CH}_2\text{OH}$ ,  $\text{CH}_3\text{OCH}_2\text{CHO}$ ,  $\text{CH}_3\text{COOH}$ , and a trace of  $\text{CHCl}_3$ , which is the only chlorine-containing product. The photo-oxidation of the other substrates gives analogous products.

POLYETHERS, especially polyethylene glycol derivatives, are widely used as surfactants; their contamination of water can lead to serious pollution problems. Removal of surfactants by biochemical or physical (*i.e.* adsorption)

methods is often insufficient especially in the case of polyethers.

Inoue and his co-workers have reported the photo-oxidation of ethylene glycol dimethyl ether (EDE) in the presence of triplet oxygen<sup>1</sup> and  $\text{FeCl}_3$ .<sup>2</sup> The u.v.

<sup>1</sup> H. Inoue, K. Tamaki, and E. Imoto, *J. Chem. Soc. Japan, Ind. Chem. Sect.*, 1966, **69**, 645.

<sup>2</sup> H. Inoue, K. Tamaki, N. Komakine, and E. Imoto, *Bull. Chem. Soc. Japan*, 1966, **39**, 1577.

photolysis of neat ethylene glycol monomethyl ether (EME)<sup>3</sup> and diallyl ethers<sup>4</sup> have also been reported.

Recently, an effective industrial process was developed for the photo-oxidative removal of several organic contaminants in waste water by aqueous alkaline hypochlorite<sup>5</sup> by which most organic materials are completely decomposed to CO<sub>2</sub>, HCl, and H<sub>2</sub>O. However, there is no detailed information about the intermediate products and reaction mechanism for this hypochlorite oxidation. Some products may cause secondary pollution in this process.

Recently, we reported the photo-oxidation of alkyl benzenesulphonates by aqueous hypochlorite in which alkylbenzene, alkylphenol, aralkyl alcohol, and aralkyl-aldehyde were intermediate products.<sup>6</sup> The present paper is an attempt to examine the intermediate products and mechanism of u.v. photolysis of EDE as a model compound for polyethylene glycols in the presence of aqueous sodium hypochlorite. In addition, photo-oxidation of related substrates such as EME, ethylene glycol (EG), diethylene glycol (DEG), its monomethyl ether (DEME), and dimethyl ether (DEDE) were studied along with EDE.

## RESULTS AND DISCUSSION

Irradiation of an aqueous mixture of EDE and 25-fold equivalents of sodium hypochlorite gave, after complete

TABLE 1

Yields of photo-oxidation products from EDE, EME, and EG by aqueous NaOCl at 17°<sup>a, b</sup>

| [Substrate] <sub>0</sub> /mm         | CH <sub>3</sub> OCH <sub>2</sub> CH <sub>2</sub> OCH <sub>3</sub><br>(EDE) | CH <sub>3</sub> OCH <sub>2</sub> CH <sub>2</sub> OH<br>(EME) | HOCH <sub>2</sub> CH <sub>2</sub> OH<br>(EG) |
|--------------------------------------|--|--|--|
|                                      | 220  | 225  | 219  |
| [NaOCl] <sub>0</sub> /mm             | 225  | 225  | 225  |
| t/min                                | 30   | 30   | 75   |
| Conversion (%)                       | 50.2   | 42.8   | 23.1   |
| Products <sup>c</sup>                | Yield <sup>d</sup> (%)   | Yield <sup>d</sup> (%)                                       | Yield <sup>d</sup> (%)                       |
| EME                                  | 10.8 (14.5)  |  |  |
| EG                                   | 2.3 (4.6)  | 2.8 (4.2)  |  |
| CH <sub>3</sub> OCH <sub>2</sub> CHO | 0.7 (0.9)  | 1.0 (1.0)  |  |
| CH <sub>3</sub> CH <sub>2</sub> OH   |  | Trace  | 15.4 (15.4)                                  |
| CH <sub>3</sub> COOH                 | 1.8 (3.6)  | 6.4 (9.7)  | Trace  |
| CH <sub>3</sub> OH                   | 20.4 (81.5)  | 16.0 (48.0)  | Trace  |
| HCHO                                 | 3.6 (14.5)   | 7.3 (21.8)   | 19.8 (39.5)                                  |
| HCOOH                                | 3.7 (15.0)   | 11.8 (35.4)  | 60.5 (121.0)                                 |
| Total yield (%)                      | 43.3   | 45.3   | 95.7   |

<sup>a</sup> Conversion of NaOCl ca. 100%. <sup>b</sup> At pH > 12. <sup>c</sup> Other minor products are: HOCH<sub>2</sub>CHO, CH<sub>3</sub>OCH<sub>2</sub>CH<sub>2</sub>OOCH, CH<sub>3</sub>OCH<sub>2</sub>CH<sub>2</sub>OCH<sub>2</sub>OH, CH<sub>3</sub>CHO, CHCl<sub>3</sub>, CH<sub>4</sub>, and C<sub>2</sub>H<sub>6</sub> from EDE; HOCH<sub>2</sub>CHO, CH<sub>3</sub>CHO, CHCl<sub>3</sub>, CH<sub>4</sub>, and C<sub>2</sub>H<sub>6</sub> from EME; HOCH<sub>2</sub>CHO from EG. <sup>d</sup> Yields are based on the carbon atoms of the consumed substrate. Values in parentheses are ordinary molar yields based on the consumed substrate.

disappearance of hypochlorite, only CO<sub>2</sub> (ca. 90%). No organic compounds were detected by g.l.c. In other

<sup>3</sup> R. Ford, H.-P. Schuchmann, and C. von Sonntag, *J.C.S. Perkin II*, 1975, 1338.

<sup>4</sup> Y. Ogata, K. Takagi, and I. Ishino, *Tetrahedron*, 1970, **26**, 2703.

words, EDE was oxidised almost completely to CO<sub>2</sub> and H<sub>2</sub>O.

On the other hand, photolysis of an aqueous mixture of equimolar EDE and NaOCl gave little CO<sub>2</sub> (only a few percent), and many organic products were detected;

TABLE 2

Yields of photo-oxidation products from DEDE, DEME, and DEG by aqueous NaOCl at 17°<sup>a, b</sup>

| [Substrate] <sub>0</sub> /mm       | CH <sub>3</sub> O(CH <sub>2</sub> -<br>CH <sub>2</sub> O) <sub>2</sub> CH <sub>3</sub><br>(DEDE) | CH <sub>3</sub> O(CH <sub>2</sub> -<br>CH <sub>2</sub> O) <sub>2</sub> H<br>(DEME) | HO(CH <sub>2</sub> -<br>CH <sub>2</sub> O) <sub>2</sub> H<br>(DEG) |
|------------------------------------|--|--|--|
|                                    | 118  | 113  | 115  |
| [NaOCl] <sub>0</sub> /mm           | 220  | 220  | 225  |
| t/min                              | 20   | 20   | 20   |
| Conversion (%)                     | 57.7   | 56.0   | 40.4   |
| Products <sup>c</sup>              | Yield <sup>d</sup> (%)   | Yield <sup>d</sup> (%)   | Yield <sup>d</sup> (%)   |
| DEME                               | 4.3 (5.1)  |  |  |
| DEG                                | 2.2 (3.3)  | 1.1 (1.2)  |  |
| EME                                | 8.6 (17.2)   | 9.4 (15.6)   |  |
| EG                                 | 6.5 (20.5)   | 17.0 (42.6)  | 45.2 (90.4)  |
| CH <sub>3</sub> CH <sub>2</sub> OH | 1.5 (4.6)  | 5.3 (13.3)   | 5.7 (11.4)   |
| CH <sub>3</sub> COOH               | Trace  | 7.3 (18.2)   | 31.7 (62.4)  |
| CH <sub>3</sub> OH                 | 8.4 (50.4)   | 5.7 (28.6)   |  |
| HCHO                               | 3.1 (18.4)   | 2.8 (14.2)   | 4.6 (18.3)   |
| HCOOH                              | 0.8 (4.5)  | 6.2 (30.8)   | 7.0 (28.0)   |
| Total yield (%)                    | 35.7   | 54.8   | 93.7   |

<sup>a</sup> Conversion of NaOCl ca. 100%. <sup>b</sup> At pH > 12. <sup>c</sup> Other minor products are: CH<sub>3</sub>OCH<sub>2</sub>CHO, CH<sub>3</sub>CH<sub>2</sub>OCH<sub>2</sub>CH<sub>2</sub>OH, HOCH<sub>2</sub>CHO, CH<sub>3</sub>CHO, CHCl<sub>3</sub>, CH<sub>4</sub>, and C<sub>2</sub>H<sub>6</sub> from DEDE; CH<sub>3</sub>OCH<sub>2</sub>CHO, CH<sub>3</sub>CH<sub>2</sub>OCH<sub>2</sub>CH<sub>2</sub>OH, HOCH<sub>2</sub>CHO, CH<sub>3</sub>CHO, CHCl<sub>3</sub>, CH<sub>4</sub>, and C<sub>2</sub>H<sub>6</sub> from DEME; HOCH<sub>2</sub>CHO, C<sub>2</sub>H<sub>6</sub>, and CHCl<sub>3</sub> from DEG. <sup>d</sup> Yields are based on the carbon atoms of the consumed substrate. Values in parentheses are ordinary molar yields based on the consumed substrate.

TABLE 3

G.l.c.-m.s. analysis of products from the photo-oxidation of EDE and related compounds by aqueous NaOCl at 17°<sup>a, b</sup>

| Parent ion peak (m/e) | Fragment ion peaks (m/e)   | Compound  |
|-----------------------|--|---|
| 106                   | 91, 89, 73, 70, 61, 59, 45, 43, 31, 29, 18                         | (27)  |
| 104                   | 60, 59, 58, 57, 47, 46, 45, 31, 29, 15                             | CH <sub>3</sub> OCH <sub>2</sub> CH <sub>2</sub> OOCH |
|                       | 85, 83, 73, 59, 45   | CHCl <sub>3</sub>                                     |
| 90                    | 60, 59, 58, 57, 47, 46, 45, 31, 29, 15                             | EDE   |
| 76                    | 58, 47, 46, 45, 44, 43, 31, 29, 15                                 | EME   |
| 62                    | 61, 46, 45, 44, 33, 31, 29, 15, 73, 60, 46, 45, 44, 43, 31, 29, 15 | EG<br>CH <sub>3</sub> OCH <sub>2</sub> CHO            |
| 46                    | 45, 31, 30, 29, 18   | CH <sub>3</sub> CH <sub>2</sub> OH                    |
| 46                    | 45, 44, 29, 28, 18   | HCOOH   |
| 44                    | 43, 31, 29, 18, 15   | CH <sub>3</sub> CHO                                   |
| 32                    | 31, 30, 29   | CH <sub>3</sub> OH                                    |

<sup>a</sup> [Substrate]<sub>0</sub> = 1.2M; [NaOCl]<sub>0</sub> = 1.1M. <sup>b</sup> At pH > 12.

*e.g.*, EME, EG, methoxyacetaldehyde, acetic acid, methanol, formaldehyde, and formic acid were obtained as main products as shown in Table 1. Further, some other minor products were also produced. Identification was carried out by g.l.c. and g.l.c.-m.s. The mass spectral fragmentations are given in Table 3. A little methane and ethane but not oxygen were detected as

<sup>5</sup> Y. Kojima, *PPM*, 1973, 42.

<sup>6</sup> N. Nakamura and Y. Ogata, *Bull. Chem. Soc. Japan*, 1977, **50**, 2396.

gaseous products. Similarly, the main products from the photo-oxidation of EME, EG, DEG, DEME, and DEDE were also studied in comparison with those from EDE. Analogous products were obtained as shown in Tables 1 and 2.

The effect of irradiation time on the photolysis of EDE and DEDE was examined with five-fold equivalents of NaOCl with EDE and ten-fold equivalents of NaOCl with DEDE (Figures 1 and 2). With larger excess of NaOCl, formic acid becomes the main product, the yield of methanol being lower. There is no significant interconversion between products, since all yields of products increase as the reaction proceeds, *i.e.* they were formed directly from the substrates.

The u.v. spectra of aqueous alkaline sodium hypochlorite shows strong absorption at 292 nm ( $\epsilon$  400 l mol<sup>-1</sup> cm<sup>-1</sup>), and the excitation of substrates (EDE and others) is negligible under our conditions on account of the transparency of the reaction system at over 230 nm. Hence the reaction is initiated by the excitation of NaOCl followed by attack of the species formed on the ground-state substrates.

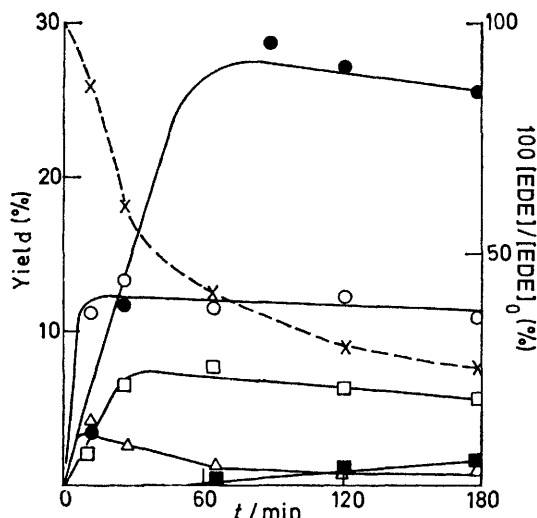
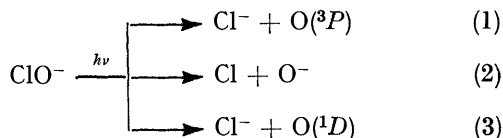


FIGURE 1 Effect of irradiation time on yields of products from the photolysis of EDE by aqueous NaOCl at 17°C: □, EME; ■, EG; Δ, CH<sub>3</sub>OCH<sub>2</sub>CHO; ○, CH<sub>3</sub>OH; ●, HCOOH; ×, EDE. [EDE]<sub>0</sub> 187mm, [NaOCl]<sub>0</sub> 956mm; pH >12; conversion of NaOCl after 3 h, 86.0%; all yields based on substrate consumed

Buxton and Subhani reported the photodecomposition of alkaline aqueous hypochlorite<sup>7</sup> to give O(<sup>3</sup>P), O(<sup>1</sup>D), O<sup>-</sup>, Cl, and Cl<sup>-</sup> [equations (1)–(3)]. The



<sup>7</sup> G. V. Buxton and M. S. Subhani, *J.C.S. Faraday I*, 1972, 958.

<sup>8</sup> W. D. McGrath and R. G. W. Norrish, *Proc. Roy. Soc.*, 1960, A254, 317.

<sup>9</sup> J. L. Weels and J. Rabani, *J. Phys. Chem.*, 1966, 70, 761.

<sup>10</sup> M. Anbar, D. Meyerstein, and P. Neta, *J. Chem. Soc. (B)*, 1966, 742.

quantum yields ( $\phi$ ) of equations (1)–(3) at 313 nm are  $\phi_1$  0.075,  $\phi_2$  0.127, and  $\phi_3$  0.02 respectively. Some of the products may be hydrogen abstractors which initiate radical chain reactions. Excited-state atomic oxygen,

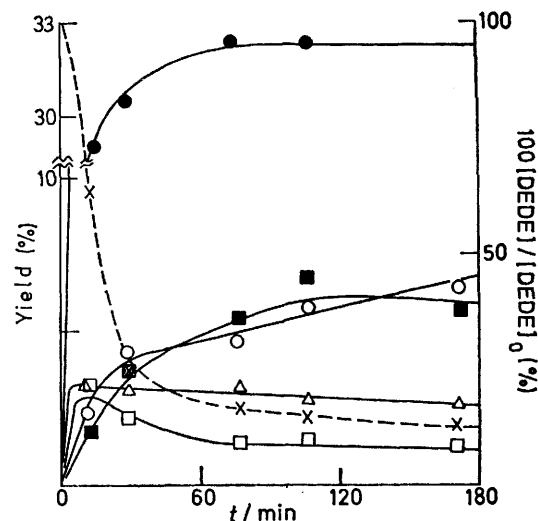
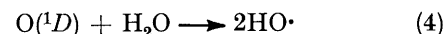
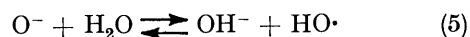


FIGURE 2 Effect of irradiation time on yields of products from the photolysis of DEDE by aqueous NaOCl at 17°C: Δ, DEME; ■, EME; □, CH<sub>3</sub>CH<sub>2</sub>OH; ○, CH<sub>3</sub>OH; ●, HCOOH; ×, DEDE. [DEDE]<sub>0</sub> 103mm, [NaOCl]<sub>0</sub> 947mm; pH >12; conversion of NaOCl after 3 h, 70.3%; all yields based on substrate consumed

O(<sup>1</sup>D), reacts with water<sup>8</sup> to produce two hydroxyl radicals [equation (4)]. Oxide radical anion, O<sup>-</sup>, gives

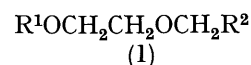


a hydroxyl radical and a hydroxide ion in water;<sup>9</sup> thus O(<sup>1</sup>D) and O<sup>-</sup> have similar behaviour. At higher pH region, O<sup>-</sup> is the predominant and more important oxidising species, since  $-\log K_5$  is 11.9, where  $K_5$  is an



equilibrium constant for equation (5).

The reactivities of HO<sup>•</sup>, O<sup>-</sup>, and O(<sup>3</sup>P) against ethanol, *i.e.*, the relative rate constants of hydrogen



- a; R<sup>1</sup> = H, R<sup>2</sup> = H (EME)
- b; R<sup>1</sup> = CH<sub>3</sub>, R<sup>2</sup> = H (EDE)
- c; R<sup>1</sup> = H, R<sup>2</sup> = CH<sub>2</sub>OH (DEG)
- d; R<sup>1</sup> = H, R<sup>2</sup> = CH<sub>2</sub>OCH<sub>3</sub> (DEME)
- e; R<sup>1</sup> = CH<sub>3</sub>, R<sup>2</sup> = CH<sub>2</sub>OCH<sub>3</sub> (DEDE)
- f; HOCH<sub>2</sub>CH<sub>2</sub>OH (EG)

atom abstraction from ethanol decrease in the order:  $k_{(\text{OH}\cdot)}^{10} : k_{(\text{O}^-)}^{11} : k_{[\text{O}({}^3\text{P})]}^{12} = 20 : 9 : 1$ . Though O(<sup>1</sup>D) is a highly reactive species, the effect of O(<sup>1</sup>D) on organic

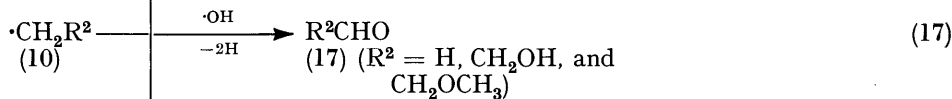
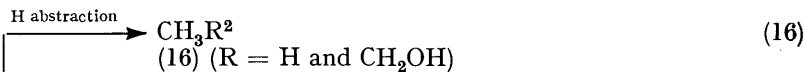
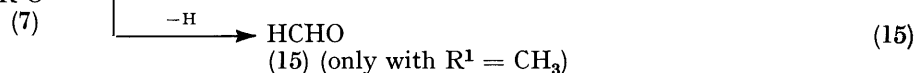
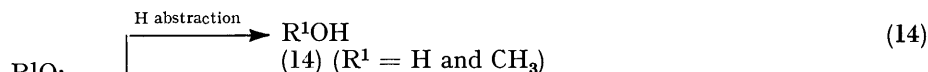
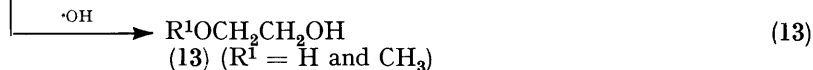
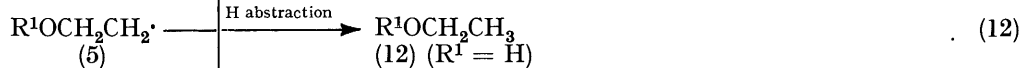
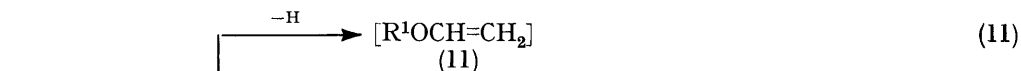
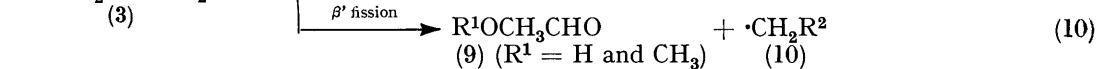
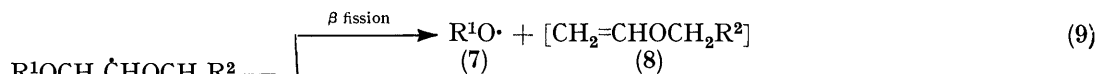
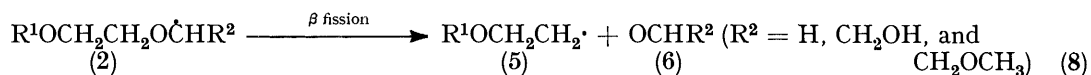
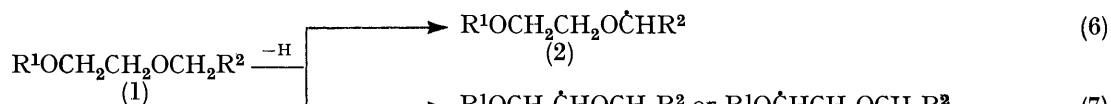
<sup>11</sup> B. L. Gall and L. M. Dorfman, *J. Amer. Chem. Soc.*, 1969, 91, 2199.

<sup>12</sup> A. Kato and R. J. Cvetanovic, *Canad. J. Chem.*, 1967, 45, 1845.

compounds is little known.<sup>13</sup> Atomic chlorine can also be a hydrogen atom abstractor.<sup>14</sup>

The reaction may be initiated by hydrogen atom

(20) and (21) than *via* equations (22)—(25), because the photolysis of EME in aqueous H<sub>2</sub>O<sub>2</sub> gives little acetic acid at pH *ca.* 7, where base catalysis is impossible.

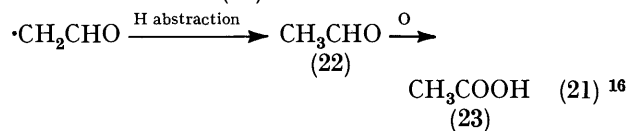
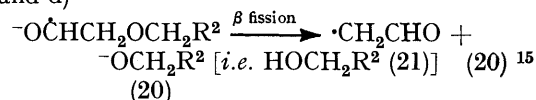
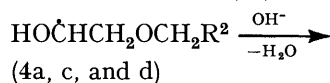
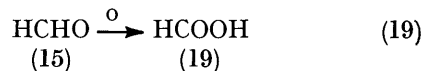


abstraction by these species from substrates [equations (6) and (7)]. Radicals thus formed (2)—(4) may undergo  $\alpha$ - and/or  $\beta$ -fission (C-O fission) to give products and/or other radicals [equations (8)—(10)]. The products and radicals produced in equations (8)—(10) may undergo further reactions [equations (11)—(19)] to give fairly stable products [(6), (9), and (12)—(19)], which were all identified except for species in square brackets which were easily polymerised.

Radicals (4a, c, and d) (R<sup>1</sup> = H in these cases) may undergo base-catalysed reaction [equation (20)], giving R<sup>2</sup>CH<sub>2</sub>OH and CH<sub>3</sub>CHO, which may also be formed by  $\beta$  fission [equations (22)—(24)]. Radicals (4a, c, and d) also give alkoxyaldehyde (25) to small extent [equation (26)].

Formation of acetic acid is favoured *via* equations

The yield of acetic acid increases by displacement of the terminal methoxy- by a hydroxy-group, *i.e.*, EDE



<sup>13</sup> R. J. Cvetanovic, *Adv. Photochem.*, 1963, 1, 115.

<sup>14</sup> A. F. Trotman-Dickenson, *Adv. Free Radical Chem.*, 1967, 2, 2.

<sup>15</sup> B. C. Gilbert, R. O. C. Norman, and R. C. Sealy, *J.C.S. Perkin II*, 1974, 824.

<sup>16</sup> J. Castonguay and Y. Rousseau, *Canad. J. Chem.*, 1971, 49, 2125.



that (27) is easily hydrolysed in alkaline media to HCHO and EME. Insertion reaction may proceed *via* hydrogen atom abstraction by atomic oxygen followed by coupling of two resulting radicals.<sup>19</sup> Compound (27) may also be formed by the further oxidation of (2b) by some other oxidising agents such as ClO<sup>-</sup>. Other substrates, EME, DEDE, and DEME, undergo analogous reactions to give EG, DEME, and DEG, respectively.

Only a trace of chlorinated product (CHCl<sub>3</sub>) was obtained which seems to be a product of the halogenoform reaction of NaOCl with intermediate products such as ethanol and acetaldehyde. But in thermal reaction of EDE with aqueous NaOCl, the formation of chlorinated products is more appreciable, which is accounted for by the preference of halogenoform reaction at higher temperature.

#### EXPERIMENTAL

**Materials.**—Aqueous sodium hypochlorite was prepared by bubbling Cl<sub>2</sub> into ice-cooled aqueous NaOH in the dark, the precipitate of NaCl being filtered off. The solution can be stored for several weeks in a refrigerator. The concentration of hypochlorite was determined by iodometry before use.

All organic materials, EG, b.p. 197—198°, EME, b.p. 123—124°, EDE, b.p. 82—83°, DEG, b.p. 244—245°, DEME, b.p. 192—193°, DEDE, b.p. 160—161°, were first grade commercial materials, and used after distillation. No impurities were detected by g.l.c. in these materials.

**Photo-oxidation.**—Irradiation was carried out using a 300 W high-pressure mercury lamp in a cylindrical 8 ×

200 mm quartz vessel. An aqueous solution of 0.9M-substrate (25 ml) was added with aqueous 0.45M-NaOCl (50 ml) and then diluted with water to 100 ml. This solution (*ca.* 40 ml) was introduced into a quartz cell, and irradiated at *ca.* 17°. The solution was kept ice-cooled before and after irradiation to prevent the thermal reaction.

**Analysis.**—Analysis of organic products was mainly done by g.l.c. using a Yanagimoto GCG 180 gas chromatograph equipped with flame ionisation and thermal conductivity detectors. Two columns, PEG 20M (1.0 m) and Porapak QS (1.0 m), were used. Irradiated solution (2—5 μl) was injected onto the g.l.c. columns. The products were identified by comparison of g.l.c. peaks with those of authentic samples for two columns, and the estimation of yield was done by g.l.c. using internal standards such as 2-ethoxyethanol and propan-2-ol.

The products, after being condensed by evaporation, were also identified by g.l.c.—m.s. with a Shimadzu GCMS-7000 mass spectrometer employing a 1.5 m copper column packed with Porapak QS. The main *m/e* values are listed in Table 3. Formaldehyde was estimated by colorimetry (chromotropic acid method<sup>20</sup>).

The gaseous products evolved during the reaction were collected in a gas burette, and then analysed by g.l.c. using a 1.5 m copper column packed with Porapak type T after absorption of CO<sub>2</sub> by aqueous Ba(OH)<sub>2</sub> and O<sub>2</sub> by pyrogallol solution.

Carbon dioxide was absorbed in Na<sub>2</sub>CO<sub>3</sub> in an alkaline reaction solution. The solution was then acidified with H<sub>2</sub>SO<sub>4</sub>, and CO<sub>2</sub> was expelled from the mixture by a flow of nitrogen, absorbed by aqueous 0.1N-Ba(OH)<sub>2</sub>, and then estimated by titration with 0.1N-HCl.

[7/1363 Received, 26th July, 1977]

<sup>19</sup> (a) J. T. Heron, and R. E. Huie, *J. Phys. Chem.*, 1967, **73**, 3327; (b) E. L. Wong and A. E. Potter, jun., *J. Chem. Phys.*, 1963, **39**, 2111.

<sup>20</sup> C. N. Satterfield, R. E. Wilson, R. M. LeClair, and R. C. Reid, *Analyt. Chem.*, 1954, **26**, 1973.