# Hydrogenation of Acrylic Acids catalysed by Complexes of Rhodium(I) containing Mixed Anhydrides of Acrylic and Diphenylphosphinous Acids†

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Complexes of the form  $[RhCl(PPh_3)_a(Ph_2PO_2CCR=CR'R'')]$  (n = 1 or 2) or  $[Rh(PPh_3)_a(Ph_2PO_3=CR'R'')]$ CCR=CR'R")]PF<sub>6</sub> (R,R',R" = H, alkyl or aryl) have been shown to be more effective for the catalytic hydrogenation of acrylic acids in the presence of added base (KOH or NEt<sub>3</sub>) than is [RhCl(PPh<sub>3</sub>)<sub>3</sub>]. Mechanistic studies show that the active species is [Rh(O<sub>2</sub>CCR=CR'R")(PPh<sub>3</sub>)(Ph<sub>2</sub>PO<sub>2</sub>CCR=CR'R")], in which the mixed anhydride is bound through both the phosphorus atom and the double bond. After hydrogenation of the double bond of the mixed anhydride, new substrate is introduced by a base-catalysed transesterification reaction at the phosphorus atom of the mixed anhydride. This is modelled in the reactions of [RhCl(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>PO<sub>2</sub>CCH<sub>2</sub>CH<sub>2</sub>Me)], which exists in two isomeric forms, one with binding of the mixed anhydride only through P and the other with binding of the mixed anhydride through P and O, or of  $[Rh(PPh_3)_2(Ph_2PO_2CCH_2CH_2Me)]PF_6$  with  $MeCH=CHCO_2^-$ , which give  $[Rh(O_2CCH=CHMe)(PPh_3)(Ph_2PO_2CCH=CHMe)]$  in high yield. Hydrogenation of hexa-2,4dienoic acid gives hex-4-enoic acid and hexanoic acid and evidence is presented that these two products are obtained from hydrogenation of the mixed anhydride (hex-4-enoic acid as product) or of the directly bonded anion (hexanoic acid as product). Attempts to promote high enantioselectivity in the hydrogenation of PhCH=CMeCO<sub>2</sub>H by using [Rh(P-P\*)(Ph<sub>2</sub>PO<sub>2</sub>CCMe=CHPh)]PF<sub>6</sub> (P-P\* a chiral diphosphine) were frustrated by the displacement of the mixed anhydride and the formation of [Rh(P-P\*)(Ph<sub>2</sub>POPPh<sub>2</sub>)]PF<sub>6</sub>. Enantiomeric excesses of only ca. 10% were achieved.

We have reported previously on rhodium complexes containing the mixed anhydride ligands Ph<sub>2</sub>PO<sub>2</sub>CCR=CR'R", in which three types of binding, through P, through P and O or through P and the double bond can be observed. <sup>1,2</sup> The exact binding mode obtained depends upon the nature of the substituents on the double bond, the nature of the other ligands in the complex, and the charge on the metal centre.

Many of the more successful stereoselective reactions of double bonds, such as asymmetric hydrogenation of  $\alpha$ -amidocinnamic acids<sup>3</sup> or Sharpless epoxidation,<sup>4</sup> are known to involve stabilisation of binding of the double bond by coordination of a remote atom (usually oxygen). Even in asymmetric hydrogenations of prochiral acrylic acids, it is often observed <sup>5</sup> that higher conversions and enantiomeric excesses are obtained in the presence of base (NEt<sub>3</sub>) and this can probably be attributed to binding of the acid in a chelate fashion (via O and the double bond), as in I.

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In view of the observed potential for chelate binding in the mixed anhydride complexes, we have examined them as potential hydrogenation catalysts, with a view to promoting regio- and/or stereo-selective reactions. We now report the results of these studies, for which a preliminary communication has appeared.<sup>6</sup>

### Results

(a) Catalytic Studies.—Passing hydrogen through a solution of [RhCl(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>PO<sub>2</sub>CCH=CMe<sub>2</sub>)] in benzene causes changes in the <sup>1</sup>H NMR spectrum which clearly show that hydrogen addition occurs to the double bond to give [RhCl-(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>PO<sub>2</sub>CCH<sub>2</sub>CMe<sub>2</sub>H)]. However, carrying out this reaction in the presence of excess Ph<sub>2</sub>PO<sub>2</sub>CCH=CMe<sub>2</sub> does not lead to catalytic hydrogenation of the double bond. This behaviour contrasts with that observed by Jackson et al. 7 for the phosphine Ph<sub>2</sub>PCH<sub>2</sub>CH=CH<sub>2</sub>, where catalytic hydroformylation can be observed using [RhH(CO)(PPh<sub>3</sub>)<sub>3</sub>]. The failure of this reaction in our case presumably arises because of the low lability of the mixed anhydride compared with that of PPh3 or hydroformylated Ph<sub>2</sub>PCH<sub>2</sub>CH=CH<sub>2</sub>. For the mixed anhydrides, the reaction is further complicated by the possible formation of [RhCl(PPh<sub>3</sub>)(Ph<sub>2</sub>POPPh<sub>2</sub>)] when more than one molar equivalent of Ph<sub>2</sub>PO<sub>2</sub>CCR=CR'R" is reacted with [RhCl(PPh<sub>3</sub>)<sub>3</sub>]. This reaction has been observed for a range of different alkene substituents, although not for R = H, R' =

Catalytic chemistry is also not observed if the hydrogenation of [RhCl(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>PO<sub>2</sub>CCH=CMe<sub>2</sub>)] is carried out in the presence of the excess Me<sub>2</sub>C=CHCO<sub>2</sub>H. This result is not surprising since, although transesterification of trivalent phosphinites is well known, and indeed, unco-ordinated Ph<sub>2</sub>-PO<sub>2</sub>CCH=CMe<sub>2</sub> reacts with MeCO<sub>2</sub>H to give Ph<sub>2</sub>PO<sub>2</sub>CMe, such acid-catalysed transesterification reactions occur *via* initial protonation of the lone pair. In both phosphorus(v) compounds and metal complexes, the lone pair is not available for protonation and hence acid-catalysed transesterifications do not occur.<sup>10</sup>

In contrast, base-catalysed transesterification of e.g. trialkyl phosphates is well known <sup>11</sup> and it has been reported <sup>12</sup> that the phosphinite complex [Mo(CO)<sub>4</sub>(Me<sub>2</sub>POC<sub>5</sub>H<sub>4</sub>N)] reacts with lithium salts of allyl alcohols, including Li[OCH<sub>2</sub>CH=CMe<sub>2</sub>],

Table 1 Hydrogenation of substituted propenoic acids and hexene

	% Conversion <sup>a</sup>				
Substrate	[RhCl(PPh <sub>3</sub> ) <sub>3</sub> ]	[RhCl(PPh <sub>3</sub> ) <sub>2</sub> (Ph <sub>2</sub> PO <sub>2</sub> CCH=CMe <sub>2</sub> )			
Me <sub>2</sub> C=CHCO <sub>2</sub> H	26.7	80.0			
PhCH=CMeCO <sub>2</sub> H	14	68.2 (13 <sup>b</sup> )			
MeCH=CHCO <sub>2</sub> H	75.8 (31 <sup>b</sup> )	$100(76^{b})$			
MeCH=CHCH=CHCO <sub>2</sub> H	10.6°	64.7 <sup>d</sup>			
Hex-1-ene <sup>e</sup>	22	10			

<sup>a</sup> Conditions: [catalyst] =  $3 \times 10^{-3}$  mol dm<sup>-3</sup>, [substrate] =  $6 \times 10^{-2}$  mol dm<sup>-3</sup>, KOH =  $4 \times 10^{-2}$  mol dm<sup>-3</sup>, in acetone (5 cm<sup>3</sup>), 17 h, 22 °C,  $p(H_2) = 3$  atm. <sup>b</sup> Conditions as a, but t = 2 h. <sup>c</sup> Hexanoic acid. <sup>d</sup> Hex-4-enoic acid (52.3%), hexanoic acid (47.7%). <sup>e</sup> Conditions: [catalyst] =  $10^{-3}$  mol dm<sup>-3</sup>, [hex-1-ene] = 0.73 mol dm<sup>-3</sup> in toluene,  $10 \text{ cm}^3$ , 20 min, 22 °C,  $p(H_2) = 1$  atm.

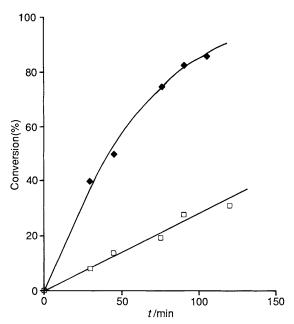


Fig. 1 Time dependence of the hydrogenation of MeCH=CHCO<sub>2</sub>H  $(6 \times 10^{-2} \text{ mol dm}^{-3})$  in the presence of [RhCl(PPh<sub>3</sub>)<sub>3</sub>] ( $\square$ )  $(3 \times 10^{-3} \text{ mol dm}^{-3})$  or [RhCl(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>PO<sub>2</sub>CCH=CMe<sub>2</sub>)] ( $\diamondsuit$ )  $(3 \times 10^{-3} \text{ mol dm}^{-3})$  and KOH  $(4 \times 10^{-2} \text{ mol dm}^{-3})$  in acetone  $(5 \text{ cm}^3)$  at 22 °C;  $p(H_2) = 3$  atm

**Table 2** Hydrogenation of 2-methyl-3-phenylpropenoic acid to 2-methyl-3-phenylpropanoic acid and of hexa-2,4-dienoic acid using various catalyst precursors in the presence of triethylamine

Catalyst precursor	t/h	Conve	ersion (	%)
2-methyl-3-phenylpropenoic acid				
[RhCl(PPh <sub>3</sub> )(Ph <sub>2</sub> PO <sub>2</sub> CCH=CHMe)]	20	100		
[RhCl(PPh <sub>3</sub> ) <sub>2</sub> (Ph <sub>2</sub> PO <sub>2</sub> CCMe=CHPh)]	2	45		
	20	100		
[Rh(PPh <sub>3</sub> ) <sub>2</sub> (Ph <sub>2</sub> PO <sub>2</sub> CCMe=CHPh)]PF <sub>6</sub>	2	62		
2 372 2 2 3 73 0	20	100		
hexa-2,4-dienoic acid				
		а	b	
[RhCl(PPh <sub>3</sub> )(Ph <sub>2</sub> PO <sub>2</sub> CCH=CHMe)]	20	77	23	
[RhCl(PPh <sub>3</sub> ) <sub>2</sub> (Ph <sub>2</sub> PO <sub>2</sub> CCMe=CHPh)]	2	24	24	
5,2, 2, 2, 7,3	20	72	19	
[Rh(PPh <sub>3</sub> ) <sub>2</sub> (Ph <sub>2</sub> PO <sub>2</sub> CCMe=CHPh)]PF <sub>6</sub>	2	23	23	
2 372 2 2 3 373 0	20	82	18	
hex-4-enoic acid				
[Rh(PPh <sub>3</sub> ) <sub>2</sub> (Ph <sub>2</sub> PO <sub>2</sub> CCMe=CHPh)]PF <sub>6</sub>	2	20		
2 ( 3/2 ( 2 2 )	2	20		
<sup>a</sup> Hexanoic acid. <sup>b</sup> Hex-4-enoic acid.				

to give transesterification products, e.g. [Mo(CO)<sub>4</sub>(Me<sub>2</sub>PO-CH<sub>2</sub>CH=CMe<sub>2</sub>)]. These observations led us to study the hydrogenation of acrylic acids under basic conditions using e.g. [RhCl(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>PO<sub>2</sub>CCH=CMe<sub>2</sub>)] as catalyst precursor.

The yields of hydrogenation products from acrylic acids  $[RhCl(PPh_3)_3]$  and  $[RhCl(PPh_3)_2(Ph_2PO_2CCH=$ CMe<sub>2</sub>)] under various different conditions are compared in Table 1, together with their relative efficiencies for hydrogenating hex-1-ene, a simple alkene for which chelate binding is not possible. For hex-1-ene, [RhCl(PPh<sub>3</sub>)<sub>3</sub>] is approximately twice as efficient a hydrogenation catalyst as [RhCl(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>-PO<sub>2</sub>CCH=CMe<sub>2</sub>)], as would be expected <sup>13</sup> on account of the higher basicity and lower lability of the mixed anhydride than of PPh<sub>3</sub>. However, for all of the acrylic acids studied, the mixed anhydride complex is a more efficient catalyst than [RhCl(PPh<sub>3</sub>)<sub>3</sub>] (see Fig. 1 for the hydrogenation of MeCH=CH-CO<sub>2</sub>H), suggesting that a different mechanism is operating for hydrogenation of the acrylic acids than for hydrogenation of hex-1-ene. The relative rates for hydrogenation for the different acrylic acids appear to be dominated by steric factors, with the more highly substituted alkenes undergoing hydrogenation more slowly than e.g. MeCH=CHCO<sub>2</sub>H. Similar observations have been made <sup>13</sup> in the hydrogenation of simple alkenes in the presence of [RhCl(PPh<sub>3</sub>)<sub>3</sub>].

A further indication that different mechanisms are operating for [RhCl(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>PO<sub>2</sub>CCH=CMe<sub>2</sub>)] from that for [RhCl(PPh<sub>3</sub>)<sub>3</sub>] comes from the observation that the products obtained from hexa-2,4-dienoic acid with the two catalysts are different. Thus, [RhCl(PPh<sub>3</sub>)<sub>3</sub>] gives hexanoic acid with traces of hex-2-enoic acid, whilst under similar conditions, at least at short reaction times, the mixed-anhydride containing catalysts give a mixture of hex-4-enoic and hexanoic acids. This reaction is of particular interest since studies on other catalysts for hydrogenation of hexa-2,4-dienoic acid have demonstrated that hex-2-enoic or hex-3-enoic acids are generally the intermediate products. <sup>14,15</sup>

In Table 2, various different complexes have been selected as catalyst precursors to illustrate different modes of binding of the mixed anhydrides but, at least in the early stages of the reactions, the yield and selectivities of the hydrogenation of 2-methyl-3-phenylpropenoic acid or of hexa-2,4-dienoic acid under similar conditions are very similar, possibly indicating that all of these catalyst precursors generate a similar active intermediate.

The effect of the base upon the efficiency of the catalytic process is shown in Table 3 and, although it appears that NEt<sub>3</sub> is more efficient than using the potassium salt of the substrate acrylic acid (prepared either *in situ* from the acid and KOH or added directly) this almost certainly arises from the fact that the potassium salts have very low solubility in the reaction solvent [tetrahydrofuran (thf) or acetone], whilst the triethylammonium salts are totally soluble and these reactions give clear orange solutions.

(b) Mechanistic Studies.—In order to probe the mechanism

of these unusual reactions catalysed by [RhCl(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>-PO<sub>2</sub>CCR=CR'R")] and related compounds, we have carried out stoichiometric reactions with a view to isolating key intermediates and identifying individual reaction steps.

Since the catalytic reactions are carried out in the presence of excess [O<sub>2</sub>CCR=CR'R"]<sup>-</sup>, we have reacted various precursors with the appropriate acrylic acid anion (as its potassium or triethylammonium salt) in the absence of hydrogen. In all cases, new complexes are observed which have <sup>31</sup>P NMR data (Table 4) showing two *cis* phosphorus atoms, one from PPh<sub>3</sub> and the other from a mixed anhydride bound

Scheme 1 Reactions of mixed anhydride complexes of different types with substituted propenoic acids, (i)  $20 \times \text{K[O}_2\text{CCH=CHMe]}$  or  $20 \times [\text{NHEt}_3][O_2\text{CCH=CHMe}]$ ,  $30 \,^{\circ}\text{C}$ , 2 h, thf, 100%; (ii)  $15 \times \text{K[O}_2\text{CCMe=CHPh]}$ ,  $30 \,^{\circ}\text{C}$ , 2 h, thf, 80%; (iii)  $15 \times [\text{NHEt}_3][O_2\text{-CCMe=CHPh}]$ ;  $30 \,^{\circ}\text{C}$ , 3 h, thf, 90%; (iv)  $15 \times \text{K[O}_2\text{CCH=CHMe]}$ ,  $30 \,^{\circ}\text{C}$ , 3 h, thf, 100%; 60% A, 40% B. P = PPh<sub>3</sub>

Table 3 Effect of different bases on the hydrogenation of 2-methyl-3-phenylpropenoic acid catalysed by [Rh(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>PO<sub>2</sub>CCMe=CHPh)]PF<sub>6</sub> in acetone

Base	t/h	Conversion (%)
КОН	17	68
a	18	36 b
NEt <sub>3</sub>	20	100°
•	2	62°

<sup>&</sup>lt;sup>a</sup> Substrate introduced as potassium salt. <sup>b</sup> 21% in thf. <sup>c</sup> In thf.

through the phosphorus atom and the double bond. These complexes have been isolated as yellow crystalline solids and characterised as [Rh(O<sub>2</sub>CCR=CR'R")(PPh<sub>3</sub>)(Ph<sub>2</sub>PO<sub>2</sub>-CCR=CR'R")] (see Scheme 1). <sup>1</sup>H NMR data confirm the presence of two olefinic double bonds—one bound to the metal and the other free (see Table 5).

Although this type of complex is formed from all of the precursors shown in Scheme 1, complete conversion to it is not always observed. Interestingly, the reaction of [Rh-(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>PO<sub>2</sub>CCMe=CHPh)]PF<sub>6</sub> with MeHC=CHCO<sub>2</sub>H in the presence of NEt<sub>3</sub> gives a mixture of [Rh(O<sub>2</sub>CCH=CHMe)(PPh<sub>3</sub>)(Ph<sub>2</sub>PO<sub>2</sub>CCH=CHMe)] and [Rh(O<sub>2</sub>CCMe=CHPh)(PPh<sub>3</sub>)(Ph<sub>2</sub>PO<sub>2</sub>CCH=CHMe)] in a ratio 2:3 (Scheme 1).

Reaction of [Rh(O<sub>2</sub>CCH=CHMe)(PPh<sub>3</sub>)(Ph<sub>2</sub>PO<sub>2</sub>CCH=CHMe)] with hydrogen (3 atm, 2 h) in CD<sub>2</sub>Cl<sub>2</sub> causes a colour change from yellow to orange and the <sup>1</sup>H NMR spectrum shows signals in the aliphatic region from -O<sub>2</sub>CCH<sub>2</sub>CH<sub>2</sub>Me. Although we have been unable to isolate a rhodium containing product from this solution, it is clear that both the double bond of the mixed anhydride *and* that of the co-ordinated anion are hydrogenated.

In an attempt to investigate the step by which the product carboxylic acid is released from the metal complex, we have synthesized [RhCl(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>PO<sub>2</sub>CCH<sub>2</sub>CH<sub>2</sub>Me)] from the reaction of [RhCl(PPh<sub>3</sub>)<sub>3</sub>] with Ph<sub>2</sub>PO<sub>2</sub>CCH<sub>2</sub>CH<sub>2</sub>Me. The complex isolated from this reaction has the correct stoichiometry but apparently exists in two forms. One, form A, has spectroscopic properties as expected for the complex having the mixed anhydride bound only through the phosphorus atom, whilst form B is fluxional. At low temperature the <sup>3</sup> NMR spectrum consists of a doublet of triplets at  $\delta$  131.7 and a doublet of doublets at  $\delta$  33.6. On warming, these signals broaden and at temperatures above ambient (75 °C for 0.5 h) they disappear irreversibly with the formation of PPh3, a complex containing two phosphorus atoms, probably [RhCl(PPh<sub>3</sub>)(Ph<sub>2</sub>PO<sub>2</sub>CCH<sub>2</sub>CH<sub>2</sub>Me)], and a third complex in which all the phosphorus atoms are equivalent (δ 89,  $J_{Rh-P} = 154$  Hz). The non-fluxional form is stable under these conditions.

We assign tentatively the fluxional compound as being an isomer of [RhCl(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>PO<sub>2</sub>CCH<sub>2</sub>CH<sub>2</sub>Me)] which is five-co-ordinate with binding through P and O. The fluxionality probably arises from a Berry pseudorotation but PPh<sub>3</sub> is more easily lost from this complex to form the dimer than from the four-co-ordinate isomer.

Treatment of  $[RhCl(PPh_3)_2(Ph_2PO_2CCH_2CH_2Me)]$  with TlPF<sub>6</sub> produces almost exclusively  $[Rh(PPh_3)_2(Ph_2PO_2-CCH_2CH_2Me)]^+$ , with binding of the mixed anhydride through P and O, with a small amount (<3%) of a compound showing a

Table 4 31P NMR data for rhodium complexes measured in CD<sub>2</sub>Cl<sub>2</sub> at 298 K<sup>a</sup>

	δ			J/Hz					
Complex	P <sub>A</sub>	P <sub>B</sub>	$P_{c}$	Rh-P <sub>A</sub>	Rh-P <sub>B</sub>	Rh-P <sub>C</sub>	P <sub>A</sub> -P <sub>B</sub>	$P_A-P_C$	P <sub>B</sub> -P <sub>C</sub>
[RhCl(PPh <sub>3</sub> ) <sub>2</sub> (Ph <sub>2</sub> PO <sub>2</sub> CCH <sub>2</sub> CH <sub>2</sub> Me)]	31.8 (dd)	48.5 (dt)	_	142	190		38		_
	33.0 (br)	131.0 (br)	_	_		_		_	_
$[RhCl(PPh_3)_2(Ph_2PO_2CCH_2CH_2Me)]^b$	31.3 (dd)	47.8 (dt)	_	145	192		40		_
	33.6 (dd)	131.7 (dt)		140	220		42		_
[Rh(PPh <sub>3</sub> ) <sub>2</sub> (Ph <sub>2</sub> PO <sub>2</sub> CCH <sub>2</sub> CH <sub>2</sub> Me)]PF <sub>6</sub>	26.3 (ddd)	48.7 (ddd)	176.5 (ddd)	136	183	162	36	320	36
[Rh(diop)(Ph <sub>2</sub> PO <sub>2</sub> CCMe=CHPh)]PF <sub>6</sub>	13.4 (ddd)	31.2 (ddd)	170.7 (ddd)	134	177	153	42	326	31
[Rh(chiraphos)(Ph <sub>2</sub> PO <sub>2</sub> CCMe=CHPh)]PF <sub>6</sub>	58.3 (ddd)	75.2 (ddd)	168.1 (ddd)	137	171	151	46	328	26
[Rh(PPh <sub>3</sub> )(Ph <sub>2</sub> PO <sub>2</sub> CCH=CHMe)- (O <sub>2</sub> CCH=CHMe)]	25.9 (dd)	127.0 (dd)		146	146	_	30	_	
[Rh(PPh <sub>3</sub> )(Ph <sub>2</sub> PO <sub>2</sub> CCMe=CHPh)- (O <sub>2</sub> CCMe=CHPh)]	25.3 (dd)	126.0 (dd)	_	139	145	_	31		_
[Rh(PPh <sub>3</sub> )(Ph <sub>2</sub> PO <sub>2</sub> CCH=CHMe)- (O <sub>2</sub> CCMe=CHPh)]	26.31(dd)	127.1 (dd)		146	146		31		_

<sup>&</sup>lt;sup>a</sup> For assignments, see Schemes. <sup>b</sup> At 213 K.

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Table 5 <sup>1</sup>H NMR spectra (δ) for new rhodium complexes measured in CD<sub>2</sub>Cl<sub>2</sub> at 298 K

O <sub>2</sub> CCR=CR′R″		
Н		
ALADINAMA		
<sup>e</sup> 6.27 (m) <sup>f</sup> 5.20 (br d)		
b		
c		

<sup>a</sup> At 213 K (2 isomers observed). <sup>b</sup> H<sup>d</sup> Obscured by phenyl resonance. <sup>c</sup> H<sup>e</sup> Obscured by phenyl resonance.

$$\begin{array}{c} \begin{array}{c} \begin{array}{c} P_A & Ph_2 \\ CI - Rh - P_BO_2CCH_2CH_2CH_3 \\ P_A & A \end{array} \end{array} \begin{array}{c} \begin{array}{c} Ph_2 \\ Ph_2 \\ Ph_2 \end{array} + \\ \begin{array}{c} Ph_2 \\ Ph_2 \\ Ph_3 \end{array} \begin{array}{c} Ph_2 \\ Ph_4 \\ Ph_2 \end{array} \end{array} \begin{array}{c} \begin{array}{c} Ph_2 \\ Ph_2 \\ Ph_3 \end{array} \begin{array}{c} Ph_2 \\ Ph_4 \\ Ph_4 \end{array} \begin{array}{c} Ph_2 \\ Ph_4 \\ Ph_5 \end{array} \begin{array}{c} Ph_2 \\ Ph_5 \\ Ph_6 \end{array} \begin{array}{c} Ph_2 \\ Ph_6 \\ Ph_6 \\ Ph_6 \end{array} \begin{array}{c} Ph_2 \\ Ph_6 \\$$

Scheme 2 Preparation and reaction of complexes containing mixed anhydrides of butyric and diphenylphosphinous acids. (i) Ph<sub>2</sub>PO<sub>2</sub>-CCH<sub>2</sub>CH<sub>2</sub>Me: (ii) TlPF<sub>6</sub>; (iii) 10× [NHEt<sub>3</sub>][O<sub>2</sub>CCH=CHMe]. P = PPh<sub>3</sub>

doublet at  $\delta$  40.2 ( $J_{\rm Rh-P}=181~{\rm Hz}$ ) in the  $^{31}{\rm P}$  NMR spectrum\* and ca.5% of  $[{\rm Rh}({\rm PPh}_3)_2({\rm Ph}_2{\rm POPPh}_2)]^+$ . This observation lends weight to the suggestion that the two major compounds are isomers of one another. These reactions are summarised in Scheme 2.

Reaction of [RhCl(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>PO<sub>2</sub>CCH<sub>2</sub>CH<sub>2</sub>Me)] or [Rh-(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>PO<sub>2</sub>CCH<sub>2</sub>CH<sub>2</sub>Me)]<sup>+</sup> with an excess of [MeCH=CHCO<sub>2</sub>]<sup>-</sup>, either as its potassium or triethylammonium salt (Scheme 2) leads to the formation of [Rh(O<sub>2</sub>CCH=CHMe)-(PPh<sub>3</sub>)(Ph<sub>2</sub>PO<sub>2</sub>CCH=CHMe)] in *ca.* 80% yield (from <sup>31</sup>P NMR spectroscopy). The spectroscopic properties of this complex are identical to those of the same complex formed from the reaction of [RhCl(PPh<sub>3</sub>)(Ph<sub>2</sub>PO<sub>2</sub>CCH=CHMe)] with [MeCH=CHCO<sub>2</sub>]<sup>-</sup>—see above.

# Discussion

The stoichiometric reactions described above lead us to propose the mechanism shown in Scheme 3 for the hydrogenation of acrylic acids under basic conditions catalysed by rhodium complexes containing ligands which are mixed anhydrides of diphenylphosphinous acids with acrylic acids. The nature of the active species has been identified unequivocally as [Rh(O<sub>2</sub>CCR=CR'R")(PPh<sub>3</sub>)(Ph<sub>2</sub>PO<sub>2</sub>CCR=CR'R")] with R, R' and R" arising from the substrate acrylic acid not necessarily from the catalyst precursor. These compounds react with H<sub>2</sub> to hydrogenate both double bonds with similar rates, hence the two pathways shown in Scheme 3. The key new catalytic step, which again has been unequivocally demonstrated is the expulsion of the hydrogenated product and reintroduction of the substrate via base-catalysed trans-esterification at the coordinated phosphorus atom. This type of reaction is very rare,

Scheme 3 Proposed mechanisms for the hydrogenation of acrylic acids catalysed by  $[Rh(O_2CCR=CR'R'')(PPh_3)(Ph_2PO_2CCR=CR'R'')]$ . (a) Steps involve reactions of the mixed anhydride; (b) steps involve reactions of metal bound anion.  $P = PPh_3$ 

although a similar step has been invoked in the mechanism proposed for the deuteriation of the *ortho* positions in phenol catalysed by  $[RuH\{C_6H_4OP(OPh)_2\}\{P(OPh)_3\}_3]$ ; <sup>16</sup> however, in this case the transesterification is of free  $P(OPh)_3$  and is acid catalysed. <sup>16</sup>

The selectivity in the hydrogenation of hexa-2,4-dienoic acid is of particular interest since these mixed anhydride catalysts offer the possibility of selectively removing a double bond which is conjugated with two other double bonds. These appear to be the only catalysts available for this kind of reaction. We believe that this selectivity occurs because the mixed anhydride binds preferentially through P and the C² double bond. Indeed this binding has been crystallographically demonstrated in the complex[{RhCl(Ph2PO2CCH=CHCH=CHMe)}2].¹Unfortunately, the observed selectivity is not very high and hexanoic acid is formed at a similar rate to hex-4-enoic acid. These reactions evidently proceed in parallel since hex-4-enoic acid is not readily hydrogenated in this system (Table 2).

Since [RhCl(PPh<sub>3</sub>)<sub>3</sub>] produces largely hexanoic acid under similar conditions, it seems that this product probably arises from hydrogenation of the hexa-2,4-dienoato ligand bound

<sup>\*</sup> This presumably arises from the small amount of the compound which shows a doublet ( $\delta$  89,  $J_{Rh-P}=154$  Hz) in the <sup>31</sup>P NMR spectrum of the starting material.

Table 6 Asymmetric hydrogenation of α-methylcinnamic acid catalysed by rhodium complexes a

Catalyst	p/atm	Base	t/h	Conversion (%)	Optical yield (%) <sup>b</sup>
[Rh(chiraphos)(Ph <sub>2</sub> PO <sub>2</sub> CCMe=CHPh)]PF <sub>6</sub>	3	NEt <sub>3</sub>	48	44	5
[Rh(diop)(Ph <sub>2</sub> PO <sub>2</sub> CCMe=CHPh)]PF <sub>6</sub>	10	_	18	32	10
	3	NEt <sub>3</sub>	62	40	10
	8	NEt <sub>3</sub>	18	56	10

<sup>&</sup>lt;sup>a</sup> [catalyst]:[substrate]:[base] = 1:20:30 in the at ambient temperature. <sup>b</sup> Measured by <sup>1</sup>H NMR spectroscopy of S-methyl mandelate ester.

directly to the rhodium [Scheme 3(b)]. In this case, having one less atom in the ring formed on double bound co-ordination will lead to a lesser preference for binding of the C² double bond and probably will favour binding of the C⁴ double bond, hence giving initially hex-2-enoic acid and subsequently complete hydrogenation. This last mechanism is the same as that occurring using [RhCl(PPh<sub>3</sub>)<sub>3</sub>] and explains why in the latter case hex-2-enoic acid is formed as an intermediate. Our failure to observe hex-2-enoic acid as an intermediate when mixed anhydride complexes are employed as catalyst presumably arises because any hex-2-enoic acid formed will readily be introduced into the mixed anhydride and hydrogenated by the first mechanism of Scheme 3(a).

Assuming this explanation to be correct, it is clear that higher selectivities to e.g. hex-4-enoic acid will only be observed if the substrate anion can be prevented from binding directly to the metal. Studies aimed at achieving this goal are in progress.

Asymmetric Catalysis.—In order to try to use the chelate stabilisation of the alkene by co-ordination of  $-PPh_2$  to induce high enantioselectivities, we have synthesized complexes of the form  $[Rh(P-P^*)(Ph_2PO_2CCMe=CHPh)]^+$ , either from reactions of  $[\{Rh(P-P^*)Cl\}_2]$  with the mixed anhydride in the presence of  $TlPF_6$  ( $P-P^*=$  chiraphos) $\dagger$  or from reactions of  $[\{RhCl(Ph_2PO_2CCMe=CHPh)\}_2]$  with  $P-P^*$  ( $P-P^*=$  diop). Although the reactions are not very clean (some  $[Rh(P-P^*)(Ph_2PO_2PCMe=CHPh)]^+$  is formed as an impurity),  $^{31}P$  NMR studies show that  $[Rh(P-P^*)(Ph_2PO_2CCMe=CHPh)]^+$  are formed in high yield. These complexes are both active for hydrogenation of 2-methyl-3-phenylpropenoic acid under various basic conditions (Table 6) but rates and, more importantly, enantiomeric excesses, obtained by derivatisation as the S-methyl mandelate esters,  $^{17}$  are not high ( $\approx 10\%$ ).

In order to try to understand these low enantiomeric excesses, we have investigated the reactions of [Rh(P-P\*)(Ph<sub>2</sub>PO<sub>2</sub>-CCMe=CHPh)]<sup>+</sup> with [NHEt<sub>3</sub>][PhCH=CMeCO<sub>2</sub>]. In both cases, complete conversion to [Rh(P-P\*)(Ph<sub>2</sub>POPPh<sub>2</sub>)]<sup>+</sup> occurs and this would not be expected to give high optical yields in asymmetric hydrogenation reactions, since chelate binding of the double bond no longer occurs.

This formation of the Ph<sub>2</sub>POPPh<sub>2</sub> ligand under these conditions contrasts with the behaviour of e.g. [Rh(PPh<sub>3</sub>)<sub>2</sub>-(Ph<sub>2</sub>PO<sub>2</sub>CCR=CR'R")]<sup>+</sup> in which PPh<sub>3</sub> is replaced by an acrylate anion (see above). We believe that for the chiral complexes, which contain bidentate diphosphines, attack of the acrylate anion displaces the mixed anhydride ligand and some of this can then attack co-ordinated mixed anhydride in another molecule of starting complex to give the Ph<sub>2</sub>POPPh<sub>2</sub> ligand. The formation of [RhCl(PPh<sub>3</sub>)(Ph<sub>2</sub>POPPh<sub>2</sub>)] from [RhCl(PPh<sub>3</sub>)<sub>3</sub>] and Ph<sub>2</sub>PO<sub>2</sub>CCH=CH<sub>2</sub> has been shown to involve similar reaction steps.<sup>8,18</sup>

## Experimental

Microanalyses were by the University of St. Andrews microanalytical service. NMR spectra were recorded on Brüker

Associates WP 80 and AM 300 spectrometers operating in the Fourier transform mode with (for <sup>31</sup>P) noise proton decoupling. Infrared spectra were recorded on a Perkin-Elmer 1330 spectrometer as Nujol mulls between caesium iodide plates.

All manipulations were carried out under dry oxygen-free nitrogen using standard Schlenk line and catheter tubing techniques. All solvents were purified by distillation from calcium hydride (CH<sub>2</sub>Cl<sub>2</sub>) or sodium diphenylketyl [toluene, light petroleum (b.p. 40–60 °C), diethyl ether and thf].

light petroleum (b.p. 40–60 °C), diethyl ether and thf].

The complexes [RhCl(PPh<sub>3</sub>)<sub>3</sub>], <sup>19</sup> [RhCl(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>PO<sub>2</sub>-CCMe=CHPh)], <sup>2</sup> [RhCl(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>PO<sub>2</sub>CCH=CMe<sub>2</sub>)], <sup>2</sup> [RhCl(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>PO<sub>2</sub>CCH=CHPh)]PF<sub>6</sub> <sup>2</sup> and [RhCl(PPh<sub>3</sub>)(Ph<sub>2</sub>-PO<sub>2</sub>CCH=CHMe)] <sup>2</sup> were made by literature procedures.

Syntheses.—Chloro(diphenylphosphino butyrate)bis(triphenylphosphine)rhodium(1). (a) Preparation of Ph<sub>2</sub>PO<sub>2</sub>CCH<sub>2</sub>-CH<sub>2</sub>Me. To a cooled ( $-10\,^{\circ}\text{C}$ ) solution of MeCH<sub>2</sub>CH<sub>2</sub>CO<sub>2</sub>H (3 g, 34.0 mmol) in thf (50 cm³) was added a solution of PPh<sub>2</sub>Cl (7.5 g, 34.0 mmol) in thf (30 cm³) over 5 min followed by a solution of NEt<sub>3</sub> (3.44 g, 34.0 mmol) in thf (50 cm³). The mixture was stirred at ( $-10\,^{\circ}\text{C}$ ) for 1 h, the ammonium salt formed (NHEt<sub>3</sub>Cl) was then removed by filtration and the solution was evaporated to dryness under reduced pressure to give the product as a viscous colourless liquid. Yield 8.8 g (95%).  $^{31}\text{P NMR } (\text{C}_6\text{D}_6)$ ; singlet at  $\delta$  97.5,  $^{1}\text{H NMR}$ :  $\delta$  0.8 (t, 3 H), 1.66 (m, 2 H), 2.35 (t, 2 H) and 7.0–8.0 (m, 10 H).

(b) To a solution of [RhCl(PPh<sub>3</sub>)<sub>3</sub>] (0.7 g, 0.75 mmol) in thf (40 cm<sup>3</sup>) was added a solution of Ph<sub>2</sub>PO<sub>2</sub>CCH<sub>2</sub>CH<sub>2</sub>Me (0.21 g, 0.76 mmol) in thf (30 cm<sup>3</sup>). On addition the solution gradually became orange. The solution was stirred for 90 min, and the solvent was then reduced in volume *in vacuo* to 3 cm<sup>3</sup>. Light petroleum (50 cm<sup>3</sup>) was added to precipitate the product as an orange powder that was filtered off and dried *in vacuo*. Yield 0.6 g (85%) (Found: C, 66.85; H, 5.25. C<sub>52</sub>H<sub>47</sub>ClO<sub>2</sub>P<sub>3</sub>Rh requires C, 66.80; H, 5.05%).

Diphenylphosphino butyratebis(triphenylphosphine)rhodium(1) hexafluorophosphate. To a solution of [RhCl(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>-PO<sub>2</sub>CCH<sub>2</sub>CH<sub>2</sub>Me)] (0.164 g, 0.17 mmol) in thf (40 cm<sup>3</sup>) was added TlPF<sub>6</sub> (0.062 g, 0.17 mmol). On addition a fine white precipitate formed. The mixture was stirred for 1 h, filtered and evaporated to dryness in vacuo. The orange solid was analysed by <sup>31</sup>P NMR spectroscopy showing ca. 95% yield with traces of [Rh(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>POPPh<sub>2</sub>)]<sup>+</sup> as an impurity and a compound showing a doublet at  $\delta$  40.2 (J = 181 Hz).

Diphenylphosphino E-2-methyl-3-phenylpropenoate[(+)-4,5-bis(diphenylphosphinomethyl)-2,2-dimethyl-1,3-dioxolane]-rhodium(1) hexafluorophosphate. To a solution of [{RhCl(Ph<sub>2</sub>-PO<sub>2</sub>CCMe=CHPh)}<sub>2</sub>] (0.418 g, 0.43 mmol) in thf (30 cm<sup>3</sup>) was added a solution of (+)-diop (0.43 g, 0.86 mmol) in thf (30 cm<sup>3</sup>). The solution was stirred for 1 h, TlPF<sub>6</sub> (0.301 g, 0.86 mmol) was added giving a fine white precipitate (TlCl) which was filtered off after 40 min of reaction. The solution was reduced in vacuo to a total volume of 3 cm<sup>3</sup>; light petroleum was added giving an orange precipitate which was filtered off and dried under vacuum. Yield 0.9 g, 95%. <sup>31</sup>P NMR studies showed contamination with ca. 20% [Rh(diop)(Ph<sub>2</sub>POPPh<sub>2</sub>)]PF<sub>6</sub>.

(2R,3R)(+)-Bis(diphenylphosphino)butane(diphenylphosphino E-2-methyl-3-phenylpropenoate)rhodium(I) hexafluorophosphate. To a solution of  $[\{RhCl(C_8H_{14})_2\}_2]$  (0.171 g, 0.24

<sup>†</sup> diop is (+)-4,5-bis(diphenylphosphinomethyl)-2,2-dimethyl-1,3-dioxolane; chiraphos is (2R,3R)-(+)-bis(diphenylphosphino)butane.

mmol) in thf (20 cm<sup>3</sup>) was added a solution of (+)-chiraphos (0.204 g, 0.48 mmol) in thf (30 cm<sup>3</sup>). The solution was stirred for 45 min, evaporated to dryness *in vacuo*, washed with light petroleum (50 cm<sup>3</sup>) and dried *in vacuo*. The residue was dissolved in thf (20 cm<sup>3</sup>), Ph<sub>2</sub>PO<sub>2</sub>CCMe=CHPh (0.165 g, 0.46 mmol) in thf (30 cm<sup>3</sup>) was added and the solution stirred for 30 min; TIPF<sub>6</sub> (0.166 g, 0.48 mmol) was then added giving a fine white precipitate which was filtered off after stirring for 40 min. The solution was reduced *in vacuo* to a total volume of 3 cm<sup>3</sup> before addition of light petroleum (50 cm<sup>3</sup>) giving an orange precipitate which was filtered off and dried under vacuum. The orange solid was analysed by <sup>31</sup>P NMR showing *ca.* 70% yield with traces of [{Rh(chiraphos)Cl}<sub>2</sub>] and [Rh(chiraphos)(Ph<sub>2</sub>-POPPh<sub>2</sub>)]PF<sub>6</sub> as impurities.

Diphenylphosphino E-2-methyl-3-phenylpropenoate(2-methyl-3-phenylpropenoato)(triphenylphosphine)rhodium(1). This compound was obtained from several experiments:

- (i) To a suspension of K[O₂CCMe=CHPh] (0.5 g, 2.5 mmol) in CH₂Cl₂ (40 cm³) was added a solution of [RhCl(PPh₃)₂(Ph₂PO₂CCMeCHPh)] (0.15 g, 0.16 mmol) in CH₂Cl₂ (20 cm³). The mixture was stirred for 2 h and then filtered to eliminate excess K[O₂CCMe=CHPh]. The solution was evaporated to dryness and the product identified spectroscopically but was contaminated with part of the unreacted starting material {[RhCl(PPh₃)₂(Ph₂PO₂CCMe=CHPh)]}. 80% Conversion was observed by NMR analyses.
- (ii) When treating [Rh(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>PO<sub>2</sub>CCMe=CHPh)]PF<sub>6</sub> with K[O<sub>2</sub>CCMe=CHPh] in CH<sub>2</sub>Cl<sub>2</sub> under similar conditions for 20 h, the isolated product of the reaction contained only 35% [Rh(PPh<sub>3</sub>)(Ph<sub>2</sub>PO<sub>2</sub>CCMe=CHPh)(O<sub>2</sub>CCMe=CHPh)] the rest being the starting material.
- (iii) Reaction of [Rh(PPh<sub>3</sub>)(Ph<sub>2</sub>PO<sub>2</sub>CCMe=CHPh)]PF<sub>6</sub> with an excess of [NHEt<sub>3</sub>][PhCH=CMeCO<sub>2</sub>] (prepared in situ) in CD<sub>2</sub>Cl<sub>2</sub> led after 3 h to the conversion of 90% of the starting material into [Rh(PPh<sub>3</sub>)(Ph<sub>2</sub>PO<sub>2</sub>CCMe=CHPh)-(O<sub>2</sub>CCMe=CHPh)].
- (iv) A similar reaction involving [RhCl(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>PO<sub>2</sub>-CCMe=CHPh)] and an excess of [NHEt<sub>3</sub>][PhCH=CMeCO<sub>2</sub>] in CD<sub>2</sub>Cl<sub>2</sub> led after 20 min to the conversion of 40% of the starting material to [Rh(PPh<sub>3</sub>)(Ph<sub>2</sub>PO<sub>2</sub>CCMe=CHPh)-(O<sub>2</sub>CCMe=CHPh)]. In all these experiments the products were characterised by NMR spectroscopy.

But-2-enoato(diphenylphosphino but-2-enoate)(triphenyl-phosphine)rhodium(1). Different reactions can lead to this compound. It has been isolated in the following experiments:

- (i) To a solution of [RhCl(PPh<sub>3</sub>)(Ph<sub>2</sub>PO<sub>2</sub>CCH=CHMe)] (0.25 g, 0.37 mmol) in thf (70 cm<sup>3</sup>) was added K[O<sub>2</sub>-CCH=CHMe] (0.41 g, 3.30 mmol). The mixture was stirred for 2 h and then filtered to eliminate the excess of K[O<sub>2</sub>CCH=CHMe]. The solution was then evaporated under vacuum to 3 cm<sup>3</sup> and light petroleum (50 cm<sup>3</sup>) was added to give an orange microcrystalline powder that was filtered off and dried under vacuum. Yield 0.20 g (73%) (Found: C, 64.1; H, 5.3. C<sub>38</sub>H<sub>35</sub>O<sub>4</sub>P<sub>2</sub>Rh requires C, 63.3; H, 4.9%).
- (ii) A similar reaction, but using [NHEt<sub>3</sub>][MeHC=CHCO<sub>2</sub>] prepared in situ from MeCH=CHCO<sub>2</sub>H and NEt<sub>3</sub>, the product was isolated and characterised spectroscopically.
- (iii) To a suspension of K[O<sub>2</sub>CCH=CHMe] (0.16 g, 1.29 mmol) in CH<sub>2</sub>Cl<sub>2</sub> (20 cm<sup>3</sup>) was added a solution of [RhCl(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>PO<sub>2</sub>CCH<sub>2</sub>CH<sub>2</sub>Me)] (0.12 g, 0.13 mmol) in CH<sub>2</sub>Cl<sub>2</sub> (30 cm<sup>3</sup>). The mixture was stirred for 3 h, filtered to eliminate the excess of K[O<sub>2</sub>CCH=CHMe] and evaporated in vacuo to 2 cm<sup>3</sup>. Light petroleum (50 cm<sup>3</sup>) was added to give an orange powder that was filtered off and dried in vacuo. The product was charactised spectroscopically giving identical <sup>1</sup>H and <sup>31</sup>P NMR spectra to those obtained from method (i).
- (iv) A similar reaction in CH<sub>2</sub>Cl<sub>2</sub> using [Rh(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>-PO<sub>2</sub>CCH<sub>2</sub>CH<sub>2</sub>Me)]PF<sub>6</sub> and K[O<sub>2</sub>CCH=CHMe] led after 10 h to the same product with 100% conversion. The product was identified spectroscopically.

Reaction of [RhCl(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>PO<sub>2</sub>CCMe=CHPh)] with

K[O<sub>2</sub>CCH=CHMe]. To a solution of [RhCl(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>-PO<sub>2</sub>CCMe=CHPh)] (0.23 g, 0.24 mmol) in thf (50 cm<sup>3</sup>) was added K[O<sub>2</sub>CCH=CHMe] (0.31 g, 2.46 mmol). The mixture was stirred for 3 h and then filtered to remove excess K[O<sub>2</sub>CCH=CHMe]. After evaporation to 3 cm<sup>3</sup>, light petroleum (10 cm<sup>3</sup>) was added to give an orange powder which was collected and dried *in vacuo*. The product was characterised as a mixture of [Rh(O<sub>2</sub>CCMe=CHPh)(PPh<sub>3</sub>)(Ph<sub>2</sub>PO<sub>2</sub>CCH=CHMe)] and [Rh(O<sub>2</sub>CCH=CHMe)(PPh<sub>3</sub>)(Ph<sub>2</sub>PO<sub>2</sub>CCH=CHMe)] in a 3:2 molar ratio by <sup>1</sup>H and <sup>31</sup>P NMR spectroscopy.

Catalytic Experiments.—All hydrogenation reactions were carried out in glass vessels of ca. 100 cm³ capacity with a valve attached for pressuring and depressurising. Ratios of catalyst:substrate:base were 1:20:30 and reactions were carried out under 3 atm of hydrogen (total pressure) at room temperature with magnetic stirring. A typical reaction was as follows: to [RhCl(PPh<sub>3</sub>)<sub>2</sub>(Ph<sub>2</sub>PO<sub>2</sub>CCMe=CHPh)] (0.028 g,  $3 \times 10^{-5}$  mol) was added PhCH=CMeCO<sub>2</sub>H (0.097 g,  $6 \times 10^{-4}$  mol) and NEt<sub>3</sub> (0.091 g,  $9 \times 10^{-4}$  mol) in thf (5 cm³). The flask was evacuated before pressuring to 3 atm total pressure with H<sub>2</sub>.

At the end of the catalytic reactions involving KOH as cocatalyst, the suspension was evaporated to dryness and the resulting solid was dissolved in D<sub>2</sub>O for NMR analysis. When NEt<sub>3</sub> was used as co-catalyst, the catalytic solution was evaporated to dryness and the residue dissolved in CH<sub>2</sub>Cl<sub>2</sub> (15 cm<sup>3</sup>). This solution was acidified with 1 mol dm<sup>-3</sup> hydrochloric acid (50 cm<sup>3</sup>). The organic layer was then extracted, dried over MgSO<sub>4</sub> and evaporated to dryness *in vacuo* to lead to the organic acids which were characterised by <sup>1</sup>H NMR spectroscopy in CDCl<sub>3</sub>.

Measurement of Optical Activity. <sup>17</sup>—The enantiomeric composition of the hydrogenated  $\alpha$ -methylcinnamic acid was determined by conversion of the two enantiomers obtained into diastereoisomers by reaction with (S)-(+)-methyl mandelate. The resulting ratio of the esters was determined by direct <sup>1</sup>H NMR integration.

In a typical experiment, to PhCH<sub>2</sub>CMeHCO<sub>2</sub>H (0.3 g, 1.8 mmol) (obtained from the hydrogenation of  $\alpha$ -methylcinnamic acid) and 4-dimethylaminopyridine (0.045 g, 0.35 mmol) in CH<sub>2</sub>Cl<sub>2</sub> (15 cm³) at -10 °C, was added (S)-(+)-methyl mandelate (0.3 g, 1.8 mmol) and dicyclohexylcarbodiimide (0.377 g, 1.8 mmol) and the mixture was stirred for 3 h. After filtration the solvent was removed *in vacuo* and the residue dissolved in CH<sub>2</sub>Cl<sub>2</sub> (20 cm³). The solution was washed with 0.5 mol dm⁻³ HCl solution (20 cm³) and then with a saturated solution of NaHCO<sub>3</sub> and dried over MgSO<sub>4</sub> before evaporation to dryness and ¹H NMR analysis.

In some experiments the enantiomeric composition of the hydrogenated  $\alpha$ -methylcinnamic acid product was determined by polarimetry, this method proved less reliable than the one described above.

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