

# Intercalation and interlayer amidation properties of *n*-alkylmonoamines for $\gamma$ -zirconium (2-carboxyethyl)phosphonate phosphate

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The uptake of *n*-alkylmonoamines  $C_nH_{2n+1}NH_2$  ( $n = 2-10$ ) by  $\gamma$ -zirconium (2-carboxyethyl)phosphonate phosphate,  $ZrPO_4(H_2PO_4)_{0.36}(HO_3PCH_2CH_2CO_2H-2)_{0.64} \cdot 2.3H_2O$ , derived from  $\gamma$ -zirconium phosphate has been studied at 25 °C. The alkylamines with  $n \geq 4$  form an intercalated phase in which the amine molecules are arranged as a bilayer with their axes perpendicular to the inorganic layers, whereas the shorter-chain amines cannot be stably held in the interlayer space. The amine uptake increases with increasing carbon number until it reaches a constant value of 0.32 mol per formula weight for the amines with  $n \geq 6$ . The amine uptake and IR data indicate that the ammoniated guest molecules replace primarily the protons of the interlayer carboxyl groups. On heating at 220 °C, the ionically bonded  $CO_2^-NH_3^+$  group in the ammonium-exchanged solids is thermally condensed into the amide CONH form without any significant release of the amine guest.

Layered zirconium phosphate is represented by two fundamental forms,  $\alpha$ - and  $\gamma$ -zirconium phosphates.<sup>1</sup> Organic derivatives of  $\alpha$ -zirconium phosphate,  $Zr(HPO_4)_2 \cdot H_2O$ , can be synthesized by the direct reaction of tetravalent zirconium ions with organophosphoric or organophosphonic acids, as first reported by Alberti *et al.*<sup>2</sup> in 1978. This method has been applied to the preparation of an enormous variety of zirconium organophosphates or organophosphonates with  $\alpha$ -layer structures containing organic groups such as alkyl, phenyl, carboxyl and sulfonyl.<sup>3</sup> Much attention has been paid to the applications of  $\alpha$ -organic derivatives concerned with their useful functions such as ion exchange,<sup>4</sup> ionic conduction<sup>5</sup> and catalysis.<sup>6</sup> Recently, some interesting findings were reported concerning the intercalation properties of carboxyethylated derivatives of  $\alpha$ -zirconium phosphate.<sup>7-9</sup> Burwell and Thompson<sup>7</sup> extended the method of Alberti *et al.*<sup>2</sup> to prepare amide- and ester-functionalized zirconium phosphonates *via* amine and alcohol intercalation reactions of the acyl chloride compound of  $\alpha$ -zirconium phosphonate derived from its carboxylic acid form. We reported a simpler route in which a similar amide-functionalized zirconium phosphonate can be obtained by thermal condensation of the alkylmonoammonium or alkyldiammonium-exchanged form of a carboxyethylated zirconium phosphonate.<sup>8</sup> A similar condensation of carboxyl with amino groups in the interlayer space of layered systems was observed for  $\alpha, \omega$ -amino acids or their related compounds intercalated in  $\alpha$ -zirconium phosphate<sup>10</sup> and montmorillonites.<sup>11</sup> It was also found that the intercalation of *n*-alkylmonoamines by a  $\alpha$ -carboxyethylated zirconium phosphonate occurs only for *n*-heptylamine, leading to a new class of host-guest process based on molecular assembly recognition.<sup>9</sup>

The organic derivatives of  $\gamma$ -zirconium phosphate, on the other hand, are obtainable by its topotactic reaction with various organophosphoric or organophosphonic acids, as reported by Yamanaka<sup>12</sup> in 1976. At that time the  $\gamma$ -zirconium phosphate erroneously formulated as  $Zr(HPO_4)_2 \cdot 2H_2O$  was believed to have a structure similar to that of the  $\alpha$  form in which each layer consists of a plane of zirconium atoms linked through  $HPO_4$  groups located alternately above and below this plane.<sup>1</sup> Recent structural studies, however, revealed that the  $\gamma$ -zirconium phosphate must be formulated as  $Zr(PO_4)(H_2PO_4) \cdot 2H_2O$ .<sup>13</sup>

In each layer two planes of zirconium atoms are bridged with  $PO_4$  groups and tetrahedral  $PO_2(OH)_2$  groups while the hydroxyl groups projecting out of the layer are bonded to two zirconium atoms through their oxygen atoms. On the basis of this new structural information, Alberti *et al.*<sup>14</sup> have confirmed the above-mentioned topotactic reaction and examined the ion-exchange properties of some alkylated or phenylated derivatives of  $\gamma$ -zirconium phosphate.

Previously, a striking contrast between the two parent  $\alpha$ - and  $\gamma$ -zirconium phosphates as host matrices was observed for the reactivity in intercalation or thermal stability of intercalated phases with pyridine,<sup>15</sup> histamine (imidazole-4-ethanamine),<sup>16</sup> basic amino acids,<sup>17</sup> and aminated  $\beta$ -cyclodextrins.<sup>18</sup> These observations suggest that it would be of interest to compare the intercalation and interlayer amidation properties of carboxyethylated derivatives of  $\alpha$ - and  $\gamma$ -zirconium phosphates.

Attempts were thus made to investigate the intercalation of *n*-alkylmonoamines  $C_nH_{2n+1}NH_2$  ( $n = 2-10$ ) in  $\gamma$ -zirconium (2-carboxyethyl)phosphonate phosphate and the subsequent interlayer amidation.

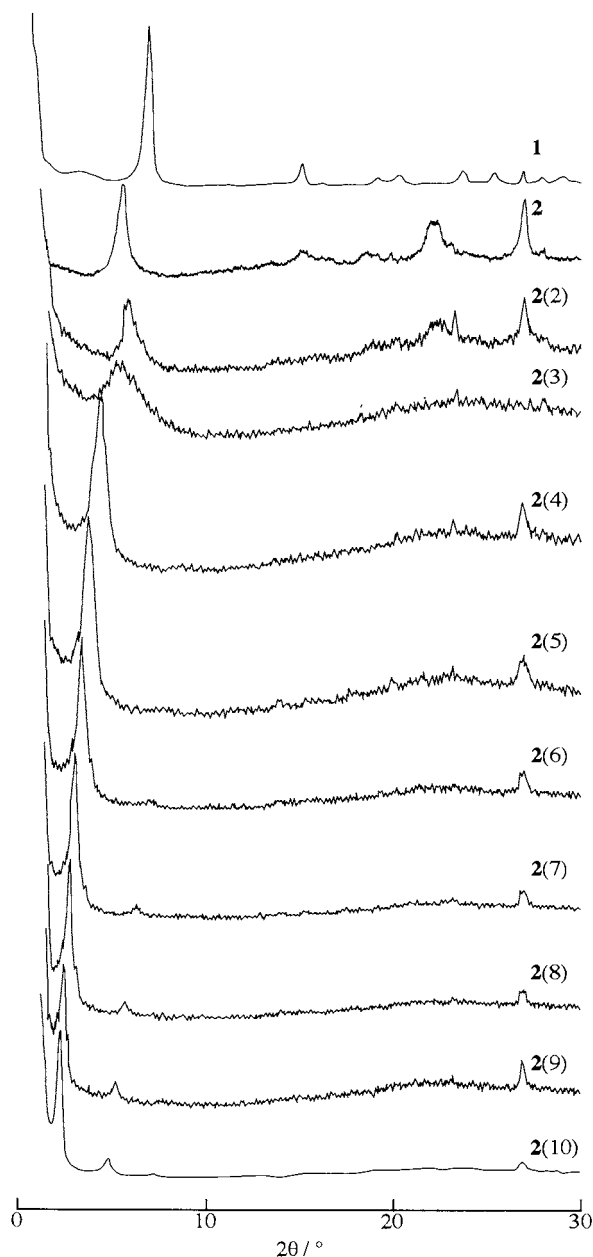
## Experimental

### Reagents and materials

The  $\gamma$ -zirconium phosphate sample was prepared by a method similar to that of Clearfield *et al.*,<sup>19</sup> as previously described.<sup>15b</sup> The  $\gamma$ -zirconium (2-carboxyethyl)phosphonate phosphate sample **2** used in this study was prepared in a manner similar to that applied by Yamanaka and Hattori<sup>20</sup> to the synthesis of  $\gamma$ -zirconium phenyl phosphate. A 1.0 g sample of the  $\gamma$ -zirconium phosphate was added to  $HO_2CC_2H_4PO(OH)_2$  (0.100 mol, 5.39 g) dissolved in acetone–water (1:1, 100 cm<sup>3</sup>) and then refluxed for 10 h. The product was filtered off, washed with acetone and then dried in air.

### Intercalation reaction

A 0.05 g sample of compound **2** was mixed with aqueous alkylamine solution (5 cm<sup>3</sup>) at a fixed ratio of [amine]: [Zr] = 2.0:1, followed by stirring at 25 °C for 9 d. This reaction time was selected by reference to the equilibration time



**Fig. 1** X-Ray diffraction patterns of  $\gamma$ -zirconium phosphate **1**,  $\text{ZrPO}_4(\text{H}_2\text{PO}_4)$ , its 2-carboxyethylphosphonate derivative **2**,  $\text{ZrPO}_4(\text{H}_2\text{PO}_4)_{0.36}(\text{HO}_3\text{PCH}_2\text{CH}_2\text{CO}_2\text{H}-2)_{0.64} \cdot 2.3\text{H}_2\text{O}$  and their amine intercalates **2**(*n*), where *n* is the number of carbon atoms of the intercalated amine

observed for the  $\alpha$ -zirconium (2-carboxyethyl)phosphonate-alkyldiamine or -heptylamine systems.<sup>8</sup> The resulting mixtures were centrifuged, fully washed with water and freeze-dried.

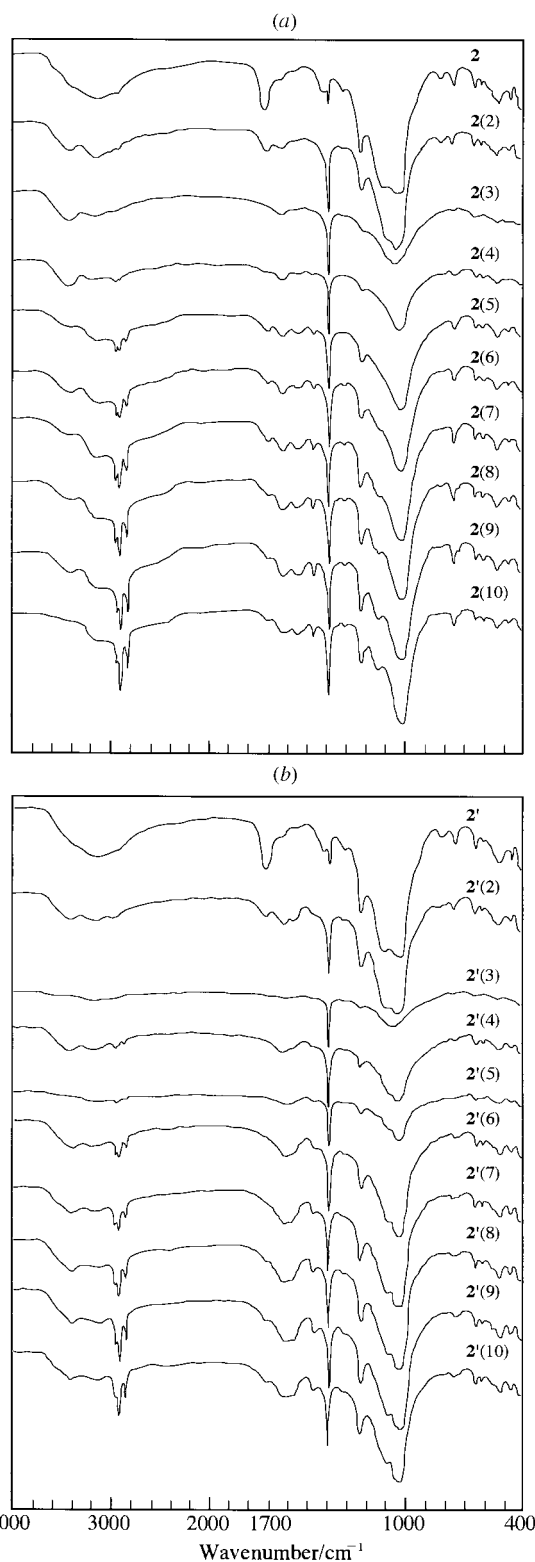
#### Sample characterization

Thermogravimetry (TG) was carried out with a Shinku Riko instrument at a heating rate of  $10^\circ\text{C min}^{-1}$  in air. X-Ray diffraction measurements were made on a Shimadzu diffractometer with Cu-K $\alpha$  radiation using tetradecan-1-ol as an external standard. Infrared absorption spectra were measured by the KBr-pellet method using a Nippon Bunko spectrometer.

## Results and Discussion

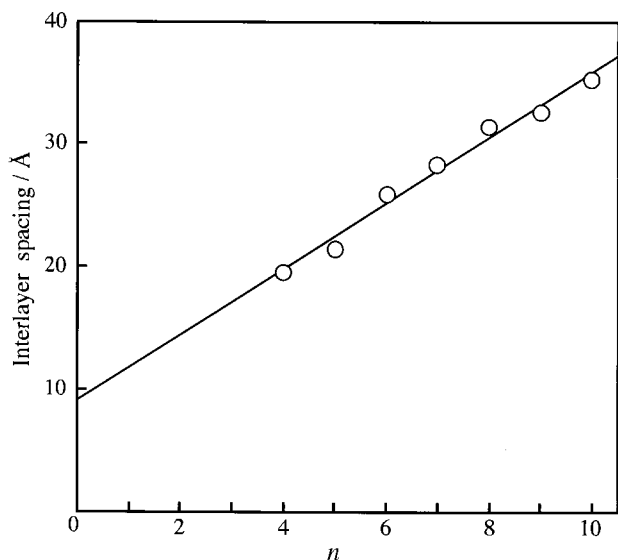
#### Preparation of $\gamma$ -zirconium (2-carboxyethyl)phosphonate phosphate

The X-ray diffraction patterns of the  $\gamma$ -zirconium (2-carboxyethyl)phosphonate phosphate sample **2** and its parent

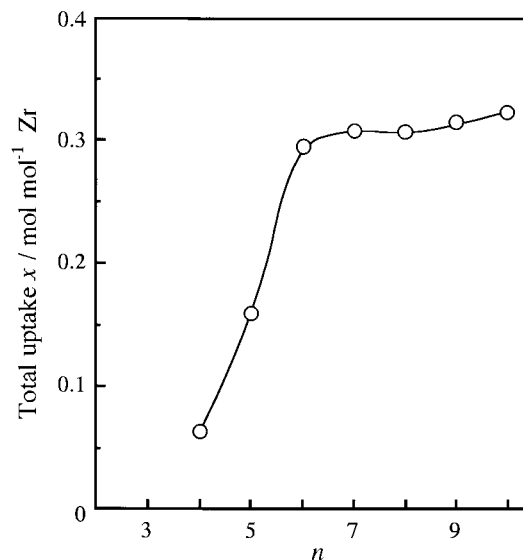


**Fig. 2** Infrared absorption spectra of (a) compounds **2** and **2**(*n*) and (b) **2'** and **2'**(*n*). Compounds **2'** and **2'**(*n*) were obtained upon heating **2** and **2**(*n*), respectively, at  $220^\circ\text{C}$  for 0.5 h

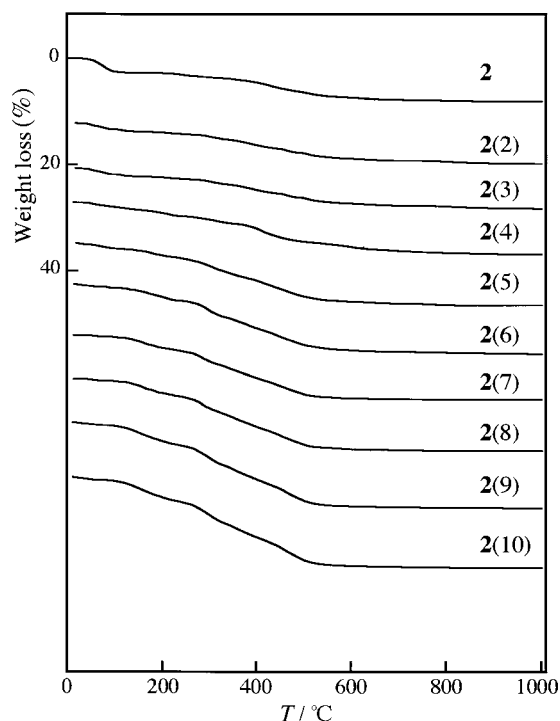
phosphate **1** are shown in Fig. 1. The major peaks at low angles attributable to the 002 reflections for both samples indicate that the parent phosphate with an interlayer spacing of  $12.3 \text{ \AA}$  was converted into a layered compound with an interlayer spacing of  $15.4 \text{ \AA}$ . The IR spectrum of **2** exhibited an absorption band at  $1710 \text{ cm}^{-1}$  due to the C=O stretching of the  $\text{CO}_2\text{H}$  group, as shown in Fig. 2(a). Additional X-ray data revealed that the solid is totally converted into  $\text{ZrP}_2\text{O}_7$  upon heating at  $1000^\circ\text{C}$  for 1 h. The carbon and hydrogen contents of this sample were



**Fig. 3** Interlayer spacing of compounds **2**(*n*) as a function of the carbon number of the alkyl chain



**Fig. 5** Alkylamine uptake by compound **2** as a function of the carbon number of the alkyl chain



**Fig. 4** Thermogravimetric curves for compounds **2** and **2**(*n*) obtained with a heating rate of 10 °C min<sup>-1</sup> in air. The vertical scales for **2**(*n*) are shifted by an arbitrary percentage

6.39 and 2.53% (w/w), within an error of ±0.5%, respectively, yielding the composition  $\text{ZrPO}_4(\text{H}_2\text{PO}_4)_{0.36}(\text{HO}_3\text{PCH}_2\text{CH}_2\text{CO}_2\text{H}\cdot 2)_{0.64}\cdot 2.3\text{H}_2\text{O}$ .

#### Intercalation and interlayer amidation properties

The products of reaction of compound **2** with *n*-alkylmonoamines, **2**(*n*), were primarily characterized by their X-ray diffraction patterns shown in Fig. 1. The X-ray data indicate that alkylamines with  $n \geq 4$  form one intercalated phase having an interlayer spacing longer than 15.4 Å for the host phase, whereas amines with  $n = 2$  and 3 form a disordered or degraded product with nearly the same or decreased spacing. The interlayer spacings of the reaction products were determined from the first and/or second maximum *d* value in the X-ray diffraction patterns (Table 1). A plot of the interlayer

**Table 1** Interlayer spacing and composition of the solids formed from  $\gamma$ -zirconium (2-carboxyethyl)phosphonate phosphate **2** and *n*-alkylmonoamines as a function of the carbon number, *n*

<i>n</i>	Interlayer spacing/Å	Composition, <i>x</i> *
2	14.5	—
3	15.8	—
4	19.2	0.07
5	22.1	0.15
6	24.5	0.30
7	26.8	0.29
8	29.4	0.31
9	32.7	0.31
10	35.3	0.33

\* *x* in  $\text{ZrPO}_4(\text{H}_2\text{PO}_4)_{0.36}(\text{HO}_3\text{PCH}_2\text{CH}_2\text{CO}_2\text{H}\cdot 2)_{0.64}\cdot x\text{C}_n\text{H}_{2n+1}\text{NH}_2\cdot y\text{H}_2\text{O}$ .

spacing (*d*) against the number of CH<sub>2</sub> units (*n*) is shown in Fig. 3.

The thermogravimetric curves for the reaction solids **2**(*n*) indicated three or four steps over the temperature range 20–700 °C, as shown in Fig. 4. The first weight loss at below 100 °C is due to desorption of interlayer water. The weight losses at higher temperatures are primarily due to loss of the interlayer organic moiety and partly to condensation of the hydrogen-phosphate groups. On heating at 1000 °C for 1 h the solids with  $n = 2$  and 3 were totally converted into a mixture of  $\text{ZrP}_2\text{O}_7$  and  $\text{ZrO}_2$ . This is consistent with the X-ray observations for both unpyrolysed solids indicating partial decomposition of the host phase with loss of phosphorus. The solids with  $n \geq 4$ , on the other hand, were totally converted into a single phase of  $\text{ZrP}_2\text{O}_7$  by the same heat treatment. The amine contents of the solids were determined from a combination of the thermogravimetric data for these solids and for their host phase **2** (Table 1). The uptakes of amine in moles per mol of host are plotted against the number of CH<sub>2</sub> (*n*) in Fig. 5. The amine uptake increases with increasing carbon number to reach a constant value of  $x = 0.32 \text{ mol mol}^{-1}$  for the amines with  $n \geq 6$ . The carbon-number dependence of amine uptake in the present system is in striking contrast to the extremely preferential uptake of heptylamine by  $\alpha$ -zirconium (2-carboxyethyl)-phosphonate.<sup>8</sup>

The IR absorption spectra of the amine-intercalated solids are shown in Fig. 2(a). On addition of alkylmonoamine a new broad band near 1680 cm<sup>-1</sup> due to the CO<sub>2</sub><sup>-</sup>NH<sub>3</sub><sup>+</sup> group

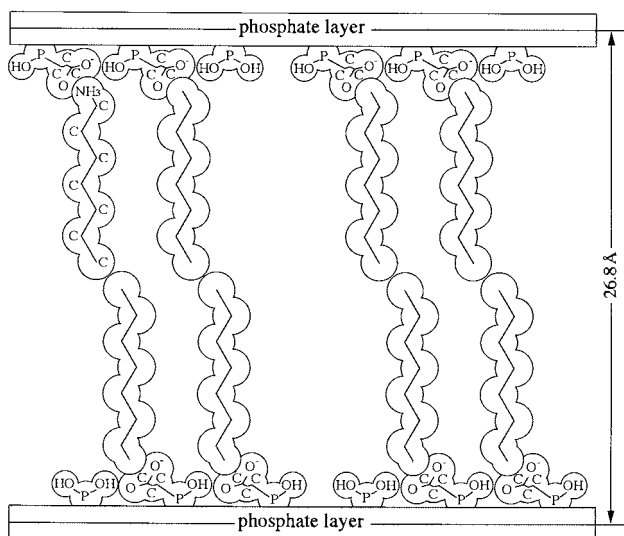


Fig. 6 Model for the arrangement of heptylammonium molecules in the interlayer space of compound 2

appears along with the CH stretching band near  $2900\text{ cm}^{-1}$ , while the absorption band near  $1710\text{ cm}^{-1}$  attributable to the C=O stretching of the  $\text{CO}_2\text{H}$  group appreciably decreases in intensity; the sharp peak at  $1380\text{ cm}^{-1}$  observed for all the samples is due to nitrate contaminants in KBr. This finding suggests that the intercalation of alkylmonoamine molecules takes place by a mode in which the ammoniated cations replace primarily the protons of the interlayer  $\text{CO}_2\text{H}$  groups to yield an ionically bonded  $\text{CO}_2^-\text{NH}_3^+$  group. Quantitatively, 0.32 mol or more of  $\text{CO}_2\text{H}$  group per mol of the host phosphate would remain unchanged, as expected from the difference between the total amount of  $\text{CO}_2\text{H}$  group (0.64 mol) and the maximum amine uptake (0.32 mol). Thus the considerable decrease in intensity of the peak at  $1710\text{ cm}^{-1}$  as a result of the amine intercalation might be attributable to a lowering of the structural order of the remaining  $\text{CO}_2\text{H}$  groups.

The  $d$  vs.  $n$  data for the fully loaded phases with  $n = 6$ –10 give a straight line with a slope of  $2.6\text{ \AA}$  per  $\text{CH}_2$  and this value is in good agreement with twice the typical methylene repeat distance of  $1.27\text{ \AA}$  per  $\text{CH}_2$  for an all-*trans* extended chain conformer or  $2.54\text{ \AA}$  per  $\text{CH}_2$ . The intercept of  $9.2\text{ \AA}$  for the straight line is close to  $9.4\text{ \AA}$  for the interlayer spacing of the anhydrous form of  $\gamma$ -zirconium phosphate. On the basis of the above X-ray, IR and analytical observations, we can propose a molecular packing model in which the intercalated alkylamine molecules having  $n \geq 6$  are bonded through their ammonium termini to the ionized carboxyl groups to form a bilayer with their molecular axes perpendicular to the inorganic layer, as exemplified for the heptylammonium-exchanged solid in Fig. 6. It should be noted that the perpendicular arrangement of amine molecules in the present system is in striking contrast to the chain-tilt form observed for the alkylamine intercalates of  $\alpha$ -carboxyethylated zirconium phosphonates<sup>7b,8,9</sup> and those of many other layered compounds including  $\alpha$ -zirconium phosphate<sup>21</sup> and zirconium phosphate phosphite.<sup>22</sup> It is also likely that the amine guests with  $n = 2$  and 3 cannot be stably held as a mono- or bi-layer, due to their short chain length.

Heating of the ammonium-exchanged solids at  $220\text{ }^\circ\text{C}$  for 0.5 h resulted in total conversion of the band at  $1680\text{ cm}^{-1}$  due to the  $\text{CO}_2^-\text{NH}_3^+$  group into so-called amide-I and -II bands at  $1655$  and  $1560\text{ cm}^{-1}$ , respectively, as shown in Fig. 2(b). The IR observations indicate that the ionically bonded  $\text{CO}_2^-\text{NH}_3^+$  group in the ammonium-exchanged solids is thermally condensed into the amide CONH form. This is consistent with the

thermogravimetric observations for all the ammonium-exchanged solids indicating the second weight loss in the temperature range  $100$ – $250\text{ }^\circ\text{C}$ . A similar thermal amidation was observed for the  $\alpha$ -zirconium (2-carboxyethyl)phosphonate-alkyldiamine or -heptylamine systems, with an accompanying partial recovery of the initial  $\text{CO}_2\text{H}$  absorption band indicating partial deintercalation of the diamine or heptylamine guests.<sup>8,9</sup> In contrast, the thermal amidation in the present system occurred without an accompanying significant regeneration of the initial  $\text{CO}_2\text{H}$  band [Fig. 2(b)]. This means that the  $\text{CO}_2^-\text{NH}_3^+$  groups formed in the present  $\gamma$ -phosphonate would be much more stably held than those in the  $\alpha$ -phosphonate, leading to their full amidation without deintercalation of the intercalated amine molecules.

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