

89397-83-1; Ag[(CH<sub>3</sub>)<sub>3</sub>CC≡CC(CH<sub>3</sub>)<sub>3</sub>], 89397-84-2; Ag[C<sub>6</sub>H<sub>5</sub>C≡CC<sub>6</sub>H<sub>5</sub>], 89397-85-3; Au[CH<sub>3</sub>C≡CH], 89397-86-4; Au[CH<sub>3</sub>C≡C-CH<sub>3</sub>], 89397-87-5; Cu[C<sub>2</sub>H<sub>2</sub>]<sub>2</sub>, 65881-79-0; Cu[CH<sub>3</sub>C≡CH]<sub>2</sub>, 89397-88-6; Cu[(CH<sub>3</sub>)<sub>3</sub>CC≡CH]<sub>2</sub>, 89397-89-7; Cu[CF<sub>3</sub>C≡CH]<sub>2</sub>, 89397-90-0; Cu[CH<sub>3</sub>C≡CCH<sub>3</sub>]<sub>2</sub>, 89397-91-1; Cu[(CH<sub>3</sub>)<sub>3</sub>CC≡C(CH<sub>3</sub>)<sub>3</sub>]<sub>2</sub>, 89397-92-2; Cu[C<sub>6</sub>H<sub>5</sub>C≡CC<sub>6</sub>H<sub>5</sub>]<sub>2</sub>, 89397-93-3; CuCH=CH, 89397-62-6; CuCH=CCH<sub>3</sub>, 89397-63-7; CuCH=CCF<sub>3</sub>, 89397-64-8; CuCH=CC<sub>6</sub>H<sub>5</sub>, 84074-16-8; AgCH=CH, 73373-74-7; AgCH=CC<sub>6</sub>H<sub>5</sub>, 89397-65-9; *cis*-AgCH=CC(CH<sub>3</sub>)<sub>3</sub>, 89397-66-0; *trans*-AgCH=CC(CH<sub>3</sub>)<sub>3</sub>, 89397-67-1; AgCH=CCF<sub>3</sub>, 89397-68-2; AgCH=CC<sub>6</sub>H<sub>5</sub>, 84074-17-9; AuCH=CH, 84074-14-6;

AuCH=CC<sub>6</sub>H<sub>5</sub>, 89397-69-3; *cis*-AuCH=CC(CH<sub>3</sub>)<sub>3</sub>, 89397-70-6; *trans*-AuCH=CC(CH<sub>3</sub>)<sub>3</sub>, 89397-71-7; *cis*-AuCH=CC<sub>6</sub>H<sub>5</sub>, 84074-19-1; *trans*-AuCH=CC<sub>6</sub>H<sub>5</sub>, 84074-18-0; CuC[C(CH<sub>3</sub>)<sub>3</sub>]=CC(CH<sub>3</sub>)<sub>3</sub>, 89397-72-8; *cis*-CuC(C<sub>6</sub>H<sub>5</sub>)=CC<sub>6</sub>H<sub>5</sub>, 89397-73-9; *trans*-CuC(C<sub>6</sub>H<sub>5</sub>)=CC<sub>6</sub>H<sub>5</sub>, 89397-74-0; *cis*-AgC[C(CH<sub>3</sub>)<sub>3</sub>]=CC(CH<sub>3</sub>)<sub>3</sub>, 89397-75-1; *trans*-AgC[C(CH<sub>3</sub>)<sub>3</sub>]=CC(CH<sub>3</sub>)<sub>3</sub>, 89397-76-2; AgC(C<sub>6</sub>H<sub>5</sub>)=CC<sub>6</sub>H<sub>5</sub>, 89397-77-3; AuC(C<sub>6</sub>H<sub>5</sub>)=CC<sub>6</sub>H<sub>5</sub>, 89397-78-4; Cu, 7440-50-8; Au, 7440-57-5; Ag, 7440-22-4; CH<sub>3</sub>C≡CH, 74-99-7; (CH<sub>3</sub>)<sub>3</sub>CC≡CH, 917-92-0; CF<sub>3</sub>C≡CH, 661-54-1; CH<sub>3</sub>C≡CCH<sub>3</sub>, 503-17-3; (CH<sub>3</sub>)<sub>3</sub>CC≡CC(CH<sub>3</sub>)<sub>3</sub>, 17530-24-4; CF<sub>3</sub>C≡CCF<sub>3</sub>, 692-50-2; C<sub>6</sub>H<sub>5</sub>C≡CC<sub>6</sub>H<sub>5</sub>, 501-65-5; C<sub>2</sub>H<sub>2</sub>, 74-86-2.

## Palladium(II)-Catalyzed Copolymerization of Carbon Monoxide with Ethylene. Direct Evidence for a Single Mode of Chain Growth<sup>1</sup>

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The series of cationic Pd(II) compounds [Pd(PPh<sub>3</sub>)<sub>n</sub>(CH<sub>3</sub>CN)<sub>4-n</sub>](BF<sub>4</sub>)<sub>2</sub> (*n* = 1-3), which may be synthesized in situ or separately, were found to catalyze the copolymerization of CO and C<sub>2</sub>H<sub>4</sub> at 25 °C and at a combined pressure of as low as 300 psi, in noncoordinating solvents such as CHCl<sub>3</sub> and CH<sub>2</sub>Cl<sub>2</sub>. Higher reaction temperatures were required in coordinating solvents, in the presence of excess PPh<sub>3</sub>, or when more basic tertiary phosphines were used instead of PPh<sub>3</sub>. The ethylene-carbon monoxide copolymer (E-CO copolymer) was a high melting solid having a regular structure with alternating carbon monoxide and ethylene units. The mechanism of the copolymerization is thought to involve a single mode of stepwise chain growth with alternate insertions of carbon monoxide and ethylene into a preformed Pd-alkyl bond. The intermediacy of Pd(II)-alkyl and -acyl species was supported by the observed catalytic activity of Pd(PPh<sub>3</sub>)<sub>2</sub>(Me)(solv)<sup>+</sup> and Pd(PPh<sub>3</sub>)<sub>2</sub>(COMe)(solv)<sup>+</sup>. The use of alcohols as solvents for the copolymerization reaction resulted in the synthesis of polyketo esters of the type RO(-COCH<sub>2</sub>CH<sub>2</sub>)<sub>n</sub>H. Schultz-Flory plots of the oligomeric polyketo esters formed resulted in straight lines, supporting a stepwise chain growth mechanism. The rate of termination was found to decrease with increasing steric size and decreasing nucleophilicity of the alcohol used. The ν<sub>C=O</sub> for the E-CO copolymer was abnormally low, and there was a monotonic decrease in ν<sub>C=O</sub> with increasing *n* for the solid oligomeric polyketo esters. This was tentatively ascribed to the presence of intra- and intermolecular dipolar bonding between carbonyl groups.

The formation of polyketones through the copolymerization of CO with olefins is a reaction of significant practical importance. Because of the relative reactivity of the carbonyl group, these polyketones are expected to constitute a new class of photodegradable<sup>2</sup> and, perhaps, biodegradable polymers. In addition, because of the ease with which the carbonyl group can be chemically modified, such polyketones should be excellent starting materials for other, new types of functional polymers.<sup>3</sup>

Prior to our initial communication,<sup>1</sup> three basic methods for the copolymerization of CO with C<sub>2</sub>H<sub>4</sub> were described in the literature<sup>4-6</sup> and their reaction conditions and the

Table I

	free radical initiated <sup>a</sup>	γ-radiation induced <sup>b</sup>	palladium catalyzed <sup>c</sup>
reaction conditions			
total pressure, psi	200-15 000	2100-2800	800-1900
temp, °C	120-165	25-90	95-135
product properties			
CO/C <sub>2</sub> H <sub>4</sub>	0.8-0.1	~1 <sup>b</sup>	1
structure	random	variable	alternate
mp, °C	<25-117 <sup>a</sup>	~180 <sup>b</sup>	125-350
mol wt	280-7800	c	c

<sup>a</sup> Corresponds to copolymer of mol wt 1800.<sup>ab</sup>

<sup>b</sup> Corresponds to a particular sample.<sup>5b</sup> <sup>c</sup> Not reported.

(1) Transition Metal Catalyzed Copolymerization of Carbon Monoxide with Olefins. 2. For part 1, see: Sen, A.; Lai, T.-W. *J. Am. Chem. Soc.* **1982**, *104*, 3520.

(2) (a) Heskins, M.; Guillet, J. E. *Macromolecules* **1970**, *3*, 224. (b) Hartley, G. H.; Guillet, J. E. *Ibid.* **1968**, *1*, 413. (c) Hartley, G. H.; Guillet, J. E. *Ibid.* **1968**, *1*, 165.

(3) For chemical modifications of the E-CO copolymer, see ref 4b and 5a.

(4) (a) Coffman, D. D.; Pinkney, P. S.; Wall, F. T.; Wood, W. H.; Young, H. S. *J. Am. Chem. Soc.* **1952**, *74*, 3391. (b) Brubaker, M. M.; Coffman, D. D.; Hoehn, H. H. *Ibid.* **1952**, *74*, 1509. (c) Brubaker, M. M. U.S. Patent 2 495 286, 1950.

(5) (a) Morishima, Y.; Takizawa, T.; Murahashi, S. *Eur. Polym. J.* **1973**, *9*, 669. (b) Chatani, Y.; Takizawa, T.; Murahashi, S.; Sakata, Y.; Nishimura, Y. *J. Polym. Sci.* **1961**, *55*, 811.

properties of the resultant ethylene-carbon monoxide copolymers (E-CO copolymers) are summarized in Table I. Only the palladium-catalyzed process yielded a regular alternating E-CO copolymer with CO/C<sub>2</sub>H<sub>4</sub> ratio of 1. However, the reported procedures involved significantly elevated temperatures and pressures and, furthermore, no mechanistic information was available concerning this

(6) (a) Nozaki, K. U.S. Patent 3 835 123, 1974. (b) Nozaki, K. U.S. Patent 3 694 412, 1972. (c) Nozaki, K. U.S. Patent 3 689 460, 1972. (d) Fenton, D. M. U.S. Patent 3 530 109, 1970.

Table II

wt (mg) of [Pd(CH <sub>3</sub> CN) <sub>4</sub> ](BF <sub>4</sub> ) <sub>2</sub> <sup>a</sup>	additive	additive/Pd(II) molar ratio	total pressure, <sup>b</sup> psi	temp, °C	wt (mg) of E-CO copolymer <sup>c</sup>
50	none	0	1000	25	0
50	PPh <sub>3</sub>	1	1000	25	750
50	PPh <sub>3</sub>	2	1000	25	900
50	PPh <sub>3</sub>	3	1000	25	600
50	PPh <sub>3</sub>	4	1000	25	0
50	PPh <sub>3</sub>	4	400	60	840 <sup>d</sup>
50	PPh <sub>3</sub>	6	1000	25	0
50	PMePh <sub>2</sub>	2	1000	25	0
50	PMePh <sub>2</sub>	2	1000	60	900
50	P- <i>n</i> -Bu <sub>3</sub>	2	1000	25	0
50	PCy <sub>3</sub>	2	1000	25	0
50	P(OPh) <sub>3</sub>	2	1000	25	670
50	AsPh <sub>3</sub>	2	1000	25	540
50	NPh <sub>3</sub>	2	1000	25	0

<sup>a</sup> 10 ml of CHCl<sub>3</sub> was used as solvent. <sup>b</sup> P<sub>CO</sub>/P<sub>C<sub>2</sub>H<sub>4</sub></sub> = 1. <sup>c</sup> Reactions were run for 24 h except where noted. <sup>d</sup> Reaction run for 18 h.

novel and potentially useful reaction. In this paper, we report that a series of cationic Pd(II) complexes catalyzed the copolymerization of CO and C<sub>2</sub>H<sub>4</sub> under unusually mild conditions (25 °C and total pressure of as low as 300 psi). In addition, we present direct evidence that this reaction proceeded by a single mode of stepwise chain growth and we indicate a novel method for the control of molecular weight distribution in the E-CO copolymer. Our studies have also led to the first catalytic synthesis of polyketo esters of the type RO(-COCH<sub>2</sub>CH<sub>2</sub>)<sub>n</sub>H (R = alkyl; n > 2<sup>7</sup>).

## Results and Discussion

**A. Catalyst Systems.** The cationic Pd(II) compound [Pd(CH<sub>3</sub>CN)<sub>4</sub>](BF<sub>4</sub>)<sub>2</sub>,<sup>8</sup> **1**, was rapidly reduced to Pd metal by CO. However, the series of compounds [Pd(PPh<sub>3</sub>)<sub>n</sub>(CH<sub>3</sub>CN)<sub>4-n</sub>](BF<sub>4</sub>)<sub>2</sub> (n = 1-3), containing the stabilizing ligand PPh<sub>3</sub>, were found to catalyze the copolymerization of CO and C<sub>2</sub>H<sub>4</sub> at 25 °C and at a combined pressure of as low as 300 psi (P<sub>CO</sub>/P<sub>C<sub>2</sub>H<sub>4</sub></sub> = 1), in noncoordinating solvents such as CHCl<sub>3</sub> and CH<sub>2</sub>Cl<sub>2</sub>. At 60 °C, the minimum required combined pressure was 200 psi. This series of cationic Pd(II) compounds were formed in situ by the addition of appropriate equivalents of PPh<sub>3</sub> to **1**. Alternatively, the compounds [Pd(PPh<sub>3</sub>)<sub>2</sub>(CH<sub>3</sub>CN)<sub>2</sub>](BF<sub>4</sub>)<sub>2</sub>, **2**, and [Pd(PPh<sub>3</sub>)<sub>3</sub>(CH<sub>3</sub>CN)](BF<sub>4</sub>)<sub>2</sub>, **3**, were synthesized separately and used as catalysts. The effect of the added stabilizing ligand on the catalytic activity of **1** is shown in Table II. Two trends are clearly evident. While the addition of a stabilizing ligand was necessary for catalytic activity, the addition of highly basic tertiary phosphines suppressed this activity. It is possible that in the presence of basic ligands, CO was bound too strongly to the Pd(II) center, thus effectively poisoning the catalyst. Furthermore, the addition of an excess of the stabilizing ligand also suppressed catalytic activity presumably due to the blockage of all available coordination sites (see section C).

**B. Characterization of the E-CO Copolymer.** The E-CO copolymer samples obtained were high melting (mp > 200 °C) white solids. The elemental analysis of a copolymer sample indicated a CO/C<sub>2</sub>H<sub>4</sub> ratio of 1. The structure of the copolymers could be discerned from their solid-state <sup>13</sup>C NMR spectra (Figure 1). There were two resonances, at 38.3 and 211.8 ppm, respectively, with an approximate intensity ratio of 2:1. The resonance at 211.8 ppm was ascribed to the carbonyl carbons and was within

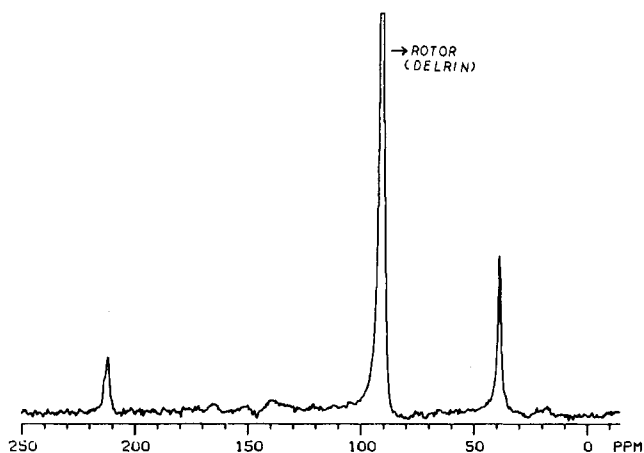


Figure 1. <sup>13</sup>C NMR spectrum (37.7 MHz) of solid E-CO copolymer. The rotor (Delrin) consisted of -CH<sub>2</sub>O- units.

the range expected for a -CH<sub>2</sub>COCH<sub>2</sub>- unit.<sup>9</sup> The 38.3 ppm absorbance was due to the α-methylene carbons. The absence of any resonance at ~24 ppm (observed in case of random E-CO copolymers<sup>10</sup>) indicated the absence of β-methylene carbons, leading to the conclusion that our E-CO copolymer had a regular structure with alternating carbon monoxide and ethylene units.

**C. Mechanism of the Copolymerization Reaction.** A rational mechanism for the formation of the E-CO copolymer would involve the alternate insertions of CO and C<sub>2</sub>H<sub>4</sub> into a preformed Pd-alkyl bond (Scheme I). Two possible factors may favor the insertion of CO into a Pd-alkyl bond over the corresponding insertion of C<sub>2</sub>H<sub>4</sub>. Because of the greater binding ability of CO, the local concentration of CO would be expected to be significantly higher than C<sub>2</sub>H<sub>4</sub>. In addition, there appears to be a greater inherent tendency for CO to insert into transition metal-alkyl bonds when compared to the corresponding insertion of olefins.<sup>11</sup> By contrast, while the insertion of olefins into metal-acyl bonds is known,<sup>12</sup> the corresponding insertion of CO has never been directly observed.<sup>13</sup> Thus,

(9) Jackman, L. M.; Kelly, D. P. *J. Chem. Soc. B* 1970, 102.

(10) Wu, T.-K.; Ovenall, D. W.; Hoehn, H. H. In "Applications of Polymer Spectroscopy"; Brauer, E. G., Ed.; Academic Press: New York, 1978, p 19.

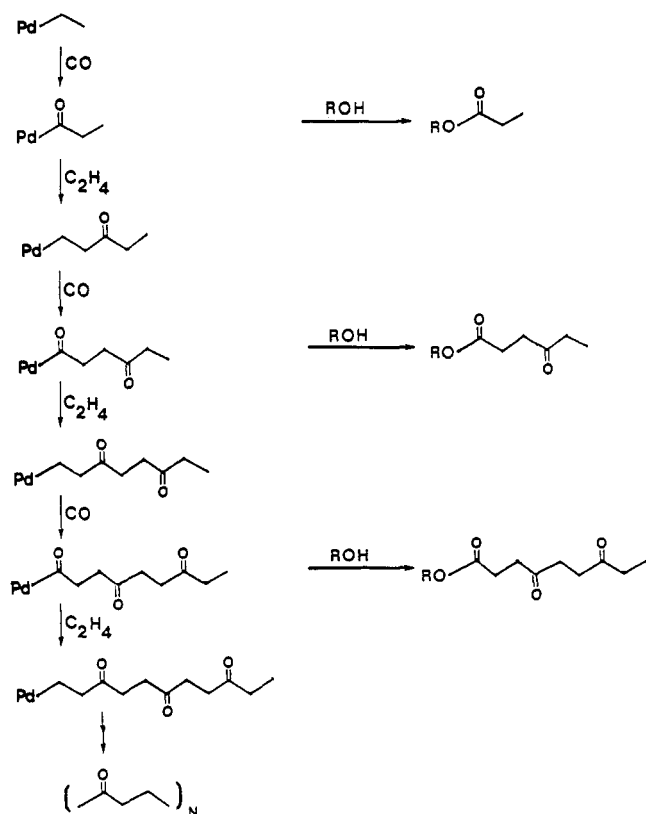
(11) (a) Collman, J. P.; Hegedus, L. S. "Principles and Applications of Organotransition Metal Chemistry"; University Science Books, Mill Valley, CA 1980; p 259. (b) For a specific comparison, see: Ivin, K. J.; Rooney, J. J.; Stewart, C. D.; Green, M. L. H.; Mahtab, R. *J. Chem. Soc., Chem. Commun.* 1978, 604.

(12) For specific examples, see: Tsuji, J. "Organic Synthesis by Means of Transition Metal Complexes"; Springer-Verlag: New York, 1975.

(7) For a previous catalytic synthesis of n = 2 compound, see: Tsuji, J.; Morikawa, M.; Kiji, J. *Tetrahedron Lett.* 1963, 1437.

(8) Schramm, R. F.; Wayland, B. B. *Chem. Commun.* 1968, 898.

Scheme I



the proposed mechanism forces the alternate addition of carbon monoxide and ethylene units to the growing polymer chain. The slow step in the chain propagation is almost certainly the insertion of  $\text{C}_2\text{H}_4$  into the Pd-acyl bond. This is because if the corresponding insertion of CO into the Pd-alkyl bond was slow, one should have observed products arising from a competing  $\beta$ -hydrogen abstraction step. In the absence of CO, the compounds  $[\text{Pd}(\text{PPh}_3)_n(\text{CH}_3\text{CN})_{4-n}](\text{BF}_4)_2$  ( $n = 1-3$ ) were found to catalyze the rapid dimerization of  $\text{C}_2\text{H}_4$  (eq 1). The formation of  $\text{C}_4\text{H}_8$  clearly indicated that  $\beta$ -hydrogen abstraction from Pd-alkyl species is fast compared to further insertions of  $\text{C}_2\text{H}_4$ .

The intermediacy of cationic Pd(II)-alkyl and -acyl species in the copolymerization reaction was supported by the observation that the species generated by the reaction of  $\text{AgBF}_4$  with  $\text{Pd}(\text{PPh}_3)_2(\text{Me})$  (1), 4, and  $\text{Pd}(\text{PPh}_3)_2(\text{COMe})(\text{Cl})$ , 5 (presumably  $\text{Pd}(\text{PPh}_3)_2(\text{Me})(\text{solvent})^+$  and  $\text{Pd}(\text{PPh}_3)_2(\text{COMe})(\text{solvent})^+$ , respectively<sup>14</sup>) were also active catalysts for the copolymerization reaction under conditions identical with those used for  $[\text{Pd}(\text{PPh}_3)_n(\text{CH}_3\text{CN})_{4-n}](\text{BF}_4)_2$  ( $n = 1-3$ ). Most significantly, the corresponding neutral compounds 4 and 5 as well as Pd-

(13) There are some reports in the literature on transition metal catalyzed "double carbonylation" reactions, where the products may possibly arise from the insertion of CO into metal-acyl bonds, see: (a) Ozawa, F.; Soyama, H.; Yamamoto, T.; Yamamoto, A. *Tetrahedron Lett.* 1982, 23, 3383. (b) Kobayashi, T.; Tanaka, M. *J. Organomet. Chem.* 1982, 233, C64. (c) Francalanci, F.; Foa, M. *J. Electroanal. Chem.* 1982, 232, 59. (d) Alper, H.; des Abbayes, H. *J. Organomet. Chem.* 1977, 134, C11. However, in a recent study, we have demonstrated that these reactions do not, in fact, proceed through such a mechanistic step and, furthermore, the model compound  $\text{PdCOCOPh}(\text{Cl})(\text{PPh}_3)_2$  spontaneously decarbonylated at  $25^\circ\text{C}$  to  $\text{PdCOPh}(\text{Cl})(\text{PPh}_3)_2$  and that the rate of decarbonylation was independent of CO pressure of up to 700 psi. For details, see: Chen, J.-T.; Sen, A. *J. Am. Chem. Soc.* 1984, 106, 1506.

(14) Similar cationic Pt(II) species are known, see: (a) Clark, H. C.; Ruddick, J. D. *Inorg. Chem.* 1970, 9, 1226. (b) Kubota, M.; Rothrock, R. K.; Geibel, J. *J. Chem. Soc., Dalton Trans.* 1973, 1267.

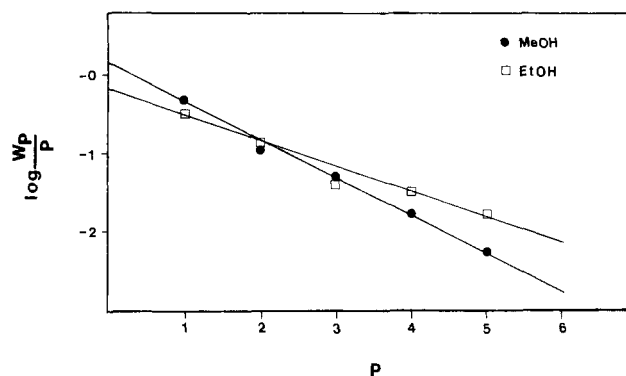


Figure 2. Plots of  $\log(W_p/P)$  vs.  $P$  for oligomeric polyketo esters ( $[\text{Pd}(\text{PPh}_3)_2(\text{CH}_3\text{CN})_2]^{2+} = 0.023 \text{ M}$ ; initial pressure,  $P_{\text{CO}} = P_{\text{C}_2\text{H}_4} = 500 \text{ psi}$ ; reaction temperature,  $70^\circ\text{C}$ . solvent: MeOH (●); EtOH (□).

Table III<sup>a</sup>

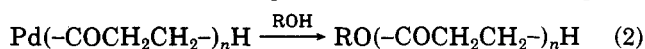
solvent	$\alpha$	
	from slope	from intercept
MeOH	0.33	0.31
MeOD	0.38	0.35
EtOH	0.46	0.44

<sup>a</sup>  $[\text{Pd}(\text{PPh}_3)_2(\text{CH}_3\text{CN})_2]^{2+} = 0.023 \text{ M}$ ; initial pressure,  $P_{\text{CO}} = P_{\text{C}_2\text{H}_4} = 500 \text{ psi}$ ; reaction temp,  $70^\circ\text{C}$ .

$(\text{PPh}_3)_2\text{Cl}_2$  and  $\text{Pd}(\text{PPh}_3)_4$  were completely inactive under these conditions, perhaps indicating of the crucial need for easily accessible coordination sites. This was also supported by the observation that although catalyst preparations with  $\text{PPh}_3/\text{Pd}^{2+}$  ratios of 1-3 were active, those with ratios 4 and 6 were found to be inactive except at elevated temperatures (Table II). Similarly, no copolymerization was observed at  $25^\circ\text{C}$  in coordinating solvents such as  $\text{CH}_3\text{CN}$  and THF. Copolymerization occurred in THF, however, at  $60^\circ\text{C}$ . A further reason for the markedly enhanced catalytic activity of the cationic Pd(II) complexes when compared to their corresponding neutral analogues may be their reduced ability to strongly bind CO and  $\text{C}_2\text{H}_4$ , thus facilitating their transfer in the insertion reactions.

The origin of the initial Pd-alkyl species in aprotic solvents is uncertain but is almost certainly related to the observed catalytic dimerization of  $\text{C}_2\text{H}_4$  in the absence of CO. The high molecular weight and the very poor solubility of the E-CO copolymer did not allow us to identify the end groups.

**D. Copolymerization in Alcoholic Solvents.** Direct evidence for a mechanism involving a single mode of chain growth as depicted in Scheme I came from our studies on the copolymerization reaction in alcoholic solvents. The mechanism, as outlined in Scheme I, involves the formation of Pd-acyl species as intermediates at every alternate step in the propagation sequence. Since the formation of esters through the reactions of transition-metal acyls with alcohols is well preceded,<sup>15</sup> it should be possible to intercept the propagation sequence if the copolymerization was carried out in the presence of alcohols (i.e., eq 2).<sup>16</sup>



(15) For specific examples, see ref 12.

(16) Reppe had observed the formation of polyketo acids by the  $\text{K}_2-[\text{Ni}(\text{CN})_4]$  catalyzed cooligomerization of CO and  $\text{C}_2\text{H}_4$  in water, see: Reppe, W. *U.S. Patent* 2577 208, 1951. However, no mechanistic details are available for this system, and the limited data presented in the patent did not allow us to construct Schultz-Flory plots for the reaction products.

Table IV

compd	$\bar{\nu}_{\text{C=O}}$ (KBr), cm <sup>-1</sup>
MeO(-COCH <sub>2</sub> CH <sub>2</sub> -) <sub>n</sub> H	1735
MeO(-COCH <sub>2</sub> CH <sub>2</sub> -) <sub>2</sub> H	1735, 1715
MeO(-COCH <sub>2</sub> CH <sub>2</sub> -) <sub>3</sub> H	1735, 1710
MeO(-COCH <sub>2</sub> CH <sub>2</sub> -) <sub>4</sub> H	1735, 1705
MeO(-COCH <sub>2</sub> CH <sub>2</sub> -) <sub>5</sub> H	1735, 1700
(-COCH <sub>2</sub> CH <sub>2</sub> -) <sub>n</sub>	1695 (br)

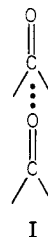
Indeed, the formation of esters of the type RO(-COCH<sub>2</sub>CH<sub>2</sub>-)<sub>n</sub>H was observed when the solvent for the copolymerization reaction was ROH (R = Me, Et). The polyketo esters corresponding to  $n = 1-5$  were separated and quantified,<sup>17</sup> and the results are presented in the form of Schultz-Flory plots<sup>18</sup> in Figure 2.  $W_p$  was the weight fraction (minus RO and H; R = Me, Et) of that oligomer whose degree of polymerization was  $P$ . A straight line for such a plot indicated a single mode of stepwise chain growth. A quantity,  $\alpha$ , equal to (rate of propagation)/(rate of propagation + rate of termination) may be derived from both the slope and the point of intercept, and its values in three different solvents are given in Table III.<sup>19</sup> The change in  $\alpha$  from 0.32 to 0.45 on going from MeOH to EtOH indicated that the rate of termination was 1.74 times slower in EtOH than in MeOH (1.21, assuming that the rates of termination were first order in alcohol and correcting for the concentration of alcohol). The above calculation was based on the assumption of identical propagation rates in MeOH and EtOH. This was checked in the following way. Pd(PPh<sub>3</sub>)<sub>2</sub>(COMe)(Cl) was refluxed with a mixture containing equal volumes of MeOH and EtOH. At the end of the reaction, the ratio of MeOCOCH<sub>3</sub> and EtOCOCH<sub>3</sub> was measured and found to be 1.56 (1.08, assuming that the rates of formation of the esters were first order in alcohol and correcting for the concentration of alcohol). The proximity of this value to that derived previously indicates that the rate of propagation was virtually independent of the alcohol used. We ascribe the slower rate of termination in EtOH compared to MeOH, to the greater steric size of EtOH. In support of this argument, only high molecular weight ( $n > 5$ ) polyketo esters were obtained with *t*-BuOH as solvent. Furthermore, only methyl esters were formed in 1:1 mixture (v/v) of MeOH and *t*-BuOH, indicating a substantially higher rate of termination with MeOH compared to that with *t*-BuOH. The termination rate was also dependent on the relative nucleophilicity of the alcohol employed, since only the higher polyketo esters ( $n > 5$ ) were obtained when CF<sub>3</sub>CH<sub>2</sub>OH was used as solvent. The ratio of the rates of termination in MeOH and MeOD was 1.22, indicating a small but significant deuterium isotope effect.

In principal, it should be possible to lower  $\alpha$  (i.e., lower the rate of propagation compared to the rate of termination) by lowering the  $P_{\text{CO}}$  and  $P_{\text{C}_2\text{H}_4}$ . Indeed, EtOCOCH<sub>2</sub>CH<sub>3</sub> was the only product observed, when the reaction was conducted in EtOH with an initial combined pressure of 100 psi instead of 1000 psi ( $P_{\text{CO}}/P_{\text{C}_2\text{H}_4} = 1$ ).

It is clear that the rate of termination relative to the rate of propagation in the copolymerization of CO and C<sub>2</sub>H<sub>4</sub> is critically dependent on the nature of the alcohol and its concentration. This observation provides us with the unique opportunity to control the molecular weight dis-

tribution in the E-CO copolymer by a judicious choice of solvent systems with an alcohol as one of the components. We are testing this possibility.

**E. IR Spectra of the E-CO Copolymer.** Two remarkable features of the high molecular weight E-CO copolymer that was formed in chlorinated solvents were its insolubility in common organic solvents and the abnormally low  $\bar{\nu}_{\text{C=O}}$  ( $\sim 1695$  cm<sup>-1</sup> (KBr)) of its carbonyl groups. We tentatively ascribe these phenomena to the presence of the type of intra- and intermolecular dipolar bonding between carbonyl groups shown in I. In support



of this argument, we have observed a monotonic decrease in  $\bar{\nu}_{\text{C=O}}$  with increasing  $n$  for the solid oligomeric polyketo esters MeO(-COCH<sub>2</sub>CH<sub>2</sub>-)<sub>n</sub>H (Table IV). Such a dipolar interaction is less likely in solution, and, indeed, while the carbonyl groups in MeO(-COCH<sub>2</sub>CH<sub>2</sub>-)<sub>5</sub>H exhibited a  $\bar{\nu}_{\text{C=O}} = 1700$  cm<sup>-1</sup> in the solid state, the corresponding value in CHCl<sub>3</sub> solution was 1710 cm<sup>-1</sup> (broad).

## Experimental Section

**Analytical Instrumentation.** IR spectra were recorded on a Perkin-Elmer Model 580 spectrophotometer. <sup>1</sup>H NMR spectra were recorded on either a Varian EM360 spectrometer or Bruker WM360 and WP200 FT-NMR spectrometers. <sup>31</sup>P NMR spectra were recorded on a JEOL PS-100 FT-NMR spectrometer. Solid-state <sup>13</sup>C NMR spectra were recorded by Professor J. P. Fackler and Professor W. Ritchey at the Materials Research Laboratory of Case Western Reserve University. Gas chromatography was performed on a Varian 3700 gas chromatograph equipment with a flame ionization detector.

**General Procedure.** Reagent grade solvents were used. CHCl<sub>3</sub>, CH<sub>2</sub>Cl<sub>2</sub>, and CH<sub>3</sub>CN were dried by stirring over P<sub>2</sub>O<sub>5</sub>. THF was dried by stirring over Na/benzophenone. All solvents were deoxygenated either by vacuum distillation or by purging with N<sub>2</sub> prior to their use. CO and C<sub>2</sub>H<sub>4</sub> (C.P. grade) were used as received. Pd(PPh<sub>3</sub>)<sub>2</sub>Cl<sub>2</sub>,<sup>20</sup> Pd(PPh<sub>3</sub>)<sub>4</sub>,<sup>21</sup> Pd(PPh<sub>3</sub>)<sub>2</sub>(Me)(I),<sup>22</sup> 4, and Pd(PPh<sub>3</sub>)<sub>2</sub>(COMe)(Cl),<sup>22</sup> 5, were prepared by literature procedures.

**Preparation of [Pd(CH<sub>3</sub>CN)<sub>4</sub>](BF<sub>4</sub>)<sub>2</sub>,<sup>8</sup> 1.** A 1.0-g sample of Pd sponge and 2.2 g of NOBF<sub>4</sub> were stirred in 50 mL of CH<sub>3</sub>CN under vacuum. NO generated in the course of the reaction was removed periodically. After being stirred for 12 h, the mixture was filtered to yield a yellow filtrate from which a pale yellow compound was obtained by the addition of anhydrous ether. The compound was washed with anhydrous ether and dried under vacuum: 4.1 g, 98%; <sup>1</sup>H NMR (CD<sub>3</sub>NO<sub>2</sub>)  $\delta$  2.65 (s); IR (Nujol)  $\bar{\nu}_{\text{C=N}}$  2335 cm<sup>-1</sup>,  $\bar{\nu}_{\text{BF}_4}$  1100-1000, 760 cm<sup>-1</sup>. Anal. Calcd for PdC<sub>8</sub>H<sub>12</sub>N<sub>4</sub>B<sub>2</sub>F<sub>8</sub>: C, 21.7; H, 2.7; N, 12.6. Found: C, 21.8; H, 2.9; N, 12.3.

**Preparation of [Pd(PPh<sub>3</sub>)<sub>2</sub>(CH<sub>3</sub>CN)<sub>2</sub>](BF<sub>4</sub>)<sub>2</sub>, 2.** A 0.25-g sample of 1 and 0.295 g of Ph<sub>3</sub>P were stirred in 30 mL of CH<sub>2</sub>Cl<sub>2</sub> for 1 h. Following concentration of the yellow solution under vacuum, a yellow solid was obtained by adding anhydrous ether. The compound was washed with anhydrous ether and dried under vacuum (0.40 g, 80%): <sup>1</sup>H NMR (CD<sub>3</sub>NO<sub>2</sub>)  $\delta$  7.4-7.2 (30 H, m), 1.85 (6 H, s); <sup>31</sup>P {<sup>1</sup>H} NMR (CDCl<sub>3</sub>, -50 °C) 32.1 ppm (s); IR (Nujol)  $\bar{\nu}_{\text{C=N}}$  2335 cm<sup>-1</sup>,  $\bar{\nu}_{\text{BF}_4}$  1100-1000 cm<sup>-1</sup>.

**Preparation of [Pd(PPh<sub>3</sub>)<sub>3</sub>(CH<sub>3</sub>CN)](BF<sub>4</sub>)<sub>2</sub>, 3.** A 0.20-g sample of 1 and 1.2 g of PPh<sub>3</sub> were stirred in 30 mL of CH<sub>2</sub>Cl<sub>2</sub>

(17) We were unable to separate the higher homologs quantitatively. However, these were characterized by their <sup>1</sup>H NMR and IR spectra.

(18) Henrici-Olive, G.; Olive, S. *Angew. Chem., Int. Ed. Engl.* 1976, 15, 136.

(19)  $\alpha$  is a function of  $P_{\text{CO}}$  and  $P_{\text{C}_2\text{H}_4}$ . Therefore, its values in different solvents are for comparisons only.

(20) Chatt, J.; Mann, F. G. *J. Chem. Soc.* 1939, 1622.

(21) Coulson, D. R. *Inorg. Synth.* 1972, 13, 121.

(22) Fitton, P.; Johnson, M. P.; McKeon, J. E. *Chem. Commun.* 1968, 6.

for 30 min. A greenish yellow solution was obtained, and following precipitation by the addition of anhydrous ether, an air-stable greenish yellow solid was isolated. The solid was washed with anhydrous ether and dried under vacuum (0.48 g, 97%):  $^{31}\text{P}$  ( $^1\text{H}$ ) NMR ( $\text{CDCl}_3$ ,  $-40^\circ\text{C}$ ) 34.5 (1 P, t,  $J_{\text{pp}} = 11.7$  Hz), 27.6 ppm (2 P, d,  $J_{\text{pp}} = 11.7$  Hz); IR (Nujol)  $\bar{\nu}_{\text{C}=\text{N}}$  2335  $\text{cm}^{-1}$ ,  $\bar{\nu}_{\text{Br}-}$  1100–1000  $\text{cm}^{-1}$ .

**Copolymerization of CO and  $\text{C}_2\text{H}_4$ .** In a typical reaction, 50 mg of 1 and 59 mg of  $\text{PPh}_3$  (2 equiv relative to Pd) were codissolved in 10 mL of  $\text{CHCl}_3$  and the solution placed in a 125-mL Parr bomb under  $\text{N}_2$  atmosphere. The bomb was then pressurized with 500 psi of CO and further pressurized with 500 psi of  $\text{C}_2\text{H}_4$ , bringing the total pressure to 1000 psi. The contents of the bomb were stirred magnetically at  $25^\circ\text{C}$  for 24 h. At the end of this period, the total pressure had dropped to 640 psi. After depressurization, 0.91 g of the solid E-CO copolymer was obtained as a precipitate. The catalyst impurities present in the E-CO copolymer were removed by Soxhlet extraction with  $\text{CH}_2\text{Cl}_2$ , yielding a white polymer, mp  $260^\circ\text{C}$ . Anal. Calcd for  $(\text{COCH}_2\text{CH}_2)_n$ : C, 64.3; H, 7.1. Found: C, 64.0; H, 7.1.

The above procedure was used in other reactions where the temperature, time, pressure, solvent, and the added ligand and/or the Pd compound were varied.

**Preparation of  $\text{RO}(-\text{COCH}_2\text{CH}_2-)_n\text{H}$ .** The experimental procedure was similar to that used for the synthesis of the high molecular weight E-CO copolymer. In a typical reaction, 0.25 g of 1 and 0.295 g of  $\text{PPh}_3$  (2 equiv relative to Pd) were codissolved in 25 mL of MeOH and the solution placed in a 125-mL Parr bomb under  $\text{N}_2$  atmosphere. The bomb was then pressurized up with CO (500 psi) and  $\text{C}_2\text{H}_4$  (500 psi), and the contents were stirred at  $70^\circ\text{C}$  for 14 h. At the end of this period, the combined pressure had dropped to 525 psi (at  $25^\circ\text{C}$ ). The contents were filtered to remove the higher molecular weight ( $n > 6$ ), methanol-insoluble, polyketo esters (0.20 g, these were characterized separately). The filtrate yielded 2.10 g of the methanol-soluble polyketo esters  $\text{MeO}(-\text{COCH}_2\text{CH}_2-)_n\text{H}$  ( $n = 1-6$ ). These were separated either on a silica gel column or by gas chromatography using a 10% SP-2100 column. For samples separated by column chromatography, quantitative analysis was performed by using  $^1\text{H}$  NMR spectroscopy. For samples separated by gas chromatography, quantitative analysis was done by comparison with standard samples.  $\text{MeO}(-\text{COCH}_2\text{CH}_2-)_n\text{H}$ : selected  $^1\text{H}$  NMR and IR spectral data.  $n = 1$ :  $^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  3.60 (3 H, s,  $\text{CH}_3\text{O}$ ), 2.27 (2 H, q,  $J = 7.2$  Hz,  $\text{CH}_3\text{CH}_2\text{COO}$ ), 1.10 (3 H, t,  $J = 7.2$  Hz,  $\text{CH}_3\text{CH}_2\text{COO}$ ); IR (KBr)  $\bar{\nu}_{\text{COOCH}_3}$ , 1735  $\text{cm}^{-1}$ .  $n = 2$ :  $^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  3.67 (3 H, s,  $\text{CH}_3\text{O}$ ), 2.74 (2 H, t,  $J = 6.6$  Hz,  $\text{CH}_3\text{OCOCH}_2\text{CH}_2$ ), 2.59 (2 H, t,  $J = 6.6$  Hz,  $\text{CH}_3\text{OCOCH}_2\text{CH}_2$ ),

2.49 (2 H, q,  $J = 7.2$  Hz,  $\text{COCH}_2\text{CH}_3$ ), 1.08 (3 H, t,  $J = 7.2$  Hz,  $\text{COCH}_2\text{CH}_3$ ); IR (KBr)  $\bar{\nu}_{\text{COOCH}_3}$  1735  $\text{cm}^{-1}$ ,  $\bar{\nu}_{\text{CH}_2\text{COCH}_2}$  1715  $\text{cm}^{-1}$ .  $n = 3$ :  $^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  3.67 (3 H, s,  $\text{CH}_3\text{O}$ ), 2.79 (2 H, t,  $J = 6.5$  Hz,  $\text{CH}_3\text{OCOCH}_2\text{CH}_2$ ), 2.57 (2 H, t,  $J = 6.5$  Hz,  $\text{CH}_3\text{OCOCH}_2\text{CH}_2$ ), 2.73 (4 H, m,  $\text{COCH}_2\text{CH}_2\text{CO}$ ), 2.48 (2 H, q,  $J = 7.3$  Hz,  $\text{COCH}_2\text{CH}_3$ ), 1.05 (3 H, t,  $J = 7.3$  Hz,  $\text{COCH}_2\text{CH}_3$ ); IR (KBr)  $\bar{\nu}_{\text{COOCH}_3}$ , 1735  $\text{cm}^{-1}$ ,  $\bar{\nu}_{\text{CH}_2\text{COCH}_2}$ , 1710  $\text{cm}^{-1}$ .  $n \geq 6$ :  $^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  3.67 (3 H, s,  $\text{CH}_3\text{O}$ ), 2.73 (<20 H, br,  $\text{COCH}_2\text{CH}_2\text{CO}$ ), 2.43 (2 H, q,  $J = 7$  Hz,  $\text{COCH}_2\text{CH}_3$ ), 1.08 (3 H, t,  $J = 7$  Hz,  $\text{COCH}_2\text{CH}_3$ ); IR (KBr)  $\bar{\nu}_{\text{COOCH}_3}$ , 1730  $\text{cm}^{-1}$ ,  $\bar{\nu}_{\text{CH}_2\text{COCH}_2}$ , 1695  $\text{cm}^{-1}$ .

**Catalytic Dimerization of  $\text{C}_2\text{H}_4$ .** In a typical reaction, 50 mg of 1 and 59 mg of  $\text{PPh}_3$  (2 equiv relative to Pd) were codissolved in 10 mL of  $\text{CHCl}_3$  and placed in a 125-mL Parr bomb under  $\text{N}_2$  atmosphere. The bomb was then pressurized with  $\text{C}_2\text{H}_4$  to 900 psi. After the mixture was stirred at  $25^\circ\text{C}$  for 24 h, the pressure had dropped to 650 psi. At the end of this period,  $\text{C}_2\text{H}_4$  was vented and the organic products were separated from the catalyst by vacuum distillation. Gas chromatographic analysis (using 20%  $\text{AgNO}_3$  in ethylene glycol on Chromosorb, 4M) of the products indicated the presence of 1-butene, *trans*-2-butene, and *cis*-2-butene in the ratio of 35.5:45.6:18.9.

**Reaction of  $\text{Pd}(\text{PPh}_3)_2(\text{COMe})(\text{Cl})$  with ROH.** A 0.20-g sample of  $\text{Pd}(\text{PPh}_3)_2(\text{COMe})(\text{Cl})$  was suspended in 10 mL of a 1:1 (v/v) mixture of MeOH and EtOH and the solution heated to reflux for 3 h under  $\text{N}_2$  atmosphere. At the end of this period, the organic products were separated from the precipitated Pd metal by vacuum distillation. Gas chromatographic analysis using a 10% SP-2100 column indicated the formation of  $\text{CH}_3\text{COOMe}$  and  $\text{CH}_3\text{COOEt}$  in the ratio of 61:39.

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**Registry No.** 1, 21797-13-7; 2, 89397-47-7; 3, 78736-29-5;  $\text{Pd}(\text{PPh}_3)_2(\text{COMe})(\text{Cl})$ , 41910-22-9; E-CO copolymer, 25052-62-4; CO, 630-08-0;  $\text{C}_2\text{H}_4$ , 74-85-1;  $\text{MeO}(\text{COCH}_2\text{CH}_2)_1\text{H}$ , 554-12-1;  $\text{MeO}(\text{COCH}_2\text{CH}_2)_2\text{H}$ , 2955-62-6;  $\text{MeO}(\text{COCH}_2\text{CH}_2)_3\text{H}$ , 66085-98-1;  $\text{MeO}(\text{COCH}_2\text{CH}_2)_4\text{H}$ , 79977-25-6;  $\text{MeO}(\text{COCH}_2\text{CH}_2)_5\text{H}$ , 89378-34-7; MeOH, 67-56-1; EtOH, 64-17-5; 1-butene, 106-98-9; *trans*-2-butene, 624-64-6; *cis*-2-butene, 590-18-1.