

Table II. Polymerization of Trimethylene Carbonate^a

| entry | cat. | yield of 2, % | M_r^b |
|-------|--|---------------|---------|
| 1 | | 0 | |
| 2 | Bu ₂ SnI ₂ | 98 | 4250 |
| 3 | Bu ₂ SnI ₂ ·Bu ₃ P | 89 | 2100 |
| 4 | Bu ₃ SnI | 82 | |
| 5 | Bu ₃ SnI·Bu ₃ P=O ^c | 0 | |
| 6 | Bu ₃ SnI·Bu ₃ P ^c | 63 | |

^a I:cat. = 20:0.4 mmol, 100 °C, 4 h, CO₂ = 50 kg/cm².
^b Determined by vapor pressure method. ^c Sn:additive = 0.4:4 mmol.

Table III. Cycloaddition of CO₂ with Oxetane Catalyzed by Organotin Halide Complexes^a

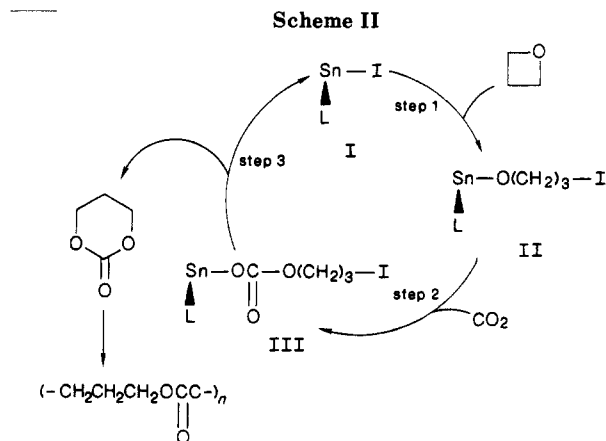
| entry | Sn compd | additive | time, h | yield, % | |
|-----------------|----------------------------------|----------------------------------|-----------------|----------|----|
| | | | | 1 | 2 |
| 1 | Bu ₃ SnI | Bu ₃ P | 1 | 10 | 7 |
| 2 | Bu ₃ SnI | Bu ₃ P=O | 4 | 41 | 0 |
| 3 | Bu ₃ SnI | Bu ₃ P=O | 15 | 0 | 93 |
| 4 | Bu ₃ SnI | Bu ₃ P=O ^b | 15 | 74 | 6 |
| 5 | Bu ₃ SnI | HMPA | 4 | 26 | 0 |
| 6 | Bu ₃ SnI | HMPA ^b | 4 | 57 | 0 |
| 7 | Bu ₃ SnI | HMPA ^b | 24 | 100 | 0 |
| 8 | Bu ₃ SnI | DMF ^b | 4 | 25 | 0 |
| 9 | Bu ₂ SnI ₂ | Bu ₃ P=O | 4 | trace | 0 |
| 10 ^c | Bu ₃ SnI | HMPA ^b | 10 ^d | 37 | 5 |

^a Oxetane:Sn compd:additive = 20:0.4:0.4 mmol, 100 °C, CO₂ = 50 kg/cm². ^b Additive = 4 mmol. ^c 2-Methyloxetane was used instead of oxetane. ^d 110 °C.

zation of oxetane is observed. In the course of our studies of this reaction, the formation of trimethylene carbonate (1) was recognized when heating was stopped for 4 h (Table I, entry 4), and, therefore, polycarbonate (2) was thought to be produced by the polymerization of 1. However, attempts aimed at selective formation of 1 failed in these catalytic systems as summarized in Table I. The orders of catalytic activity were follows: Bu₂SnX₂ > Bu₃SnX (X; halogen), I > Br, and phosphine > amine. The ratios of 1 and 2 produced were determined by ¹H NMR spectroscopy.

In next stage, the polymerization of 1 was investigated. Compound 1 was not polymerized merely by heating at 100 °C under a pressure of CO₂. Although polymerization was accelerated by either Bu₂SnI₂ or Bu₂SnI₂·Bu₃P catalyst, yielding polycarbonate in 98% and 89% yields, respectively, the molecular weight of complex-catalyzed polymer was lower than that of the Bu₂SnI₂ catalyzed one, 2100 vs. 4250, respectively, as shown in Table II. The polymerization activity of Bu₂SnI₂ apparently is depressed on complexation with Bu₃P, and thus selective formation of 1 may be possible by using appropriate organotin complexes.

Accordingly, various complexes of butyltin halides were explored, and the results are summarized in Table III. As already reported, amines such as triethylamine and 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU) have lower activity.⁹ Moreover, disproportionation of the complexes is apt to occur.¹¹ The complex Bu₃SnI·Bu₃P did not give 1 selectively even in very short reaction times (entry 1). In turn, phosphine oxides, which coordinate to the tin atom via oxygen, were used as ligands.¹² The complex of Bu₃SnI and Bu₃P=O produced 1 exclusively in 41% yield (entry 2). Hexamethylphosphoric triamide (HMPA), which also coordinates via oxygen, yielded 1 in rather lower yield

**Table IV. Oxetane Ring Cleavage by Organotin Halide Complexes^a**

| entry | Sn compd | additive | oxetane convn, % |
|-------|----------------------------------|---------------------|------------------|
| 1 | | | 0 |
| 2 | Bu ₃ SnI | | 8 |
| 3 | Bu ₃ SnI | Bu ₃ P | 22 |
| 4 | Bu ₃ SnI | Bu ₃ P=O | 24 |
| 5 | Bu ₂ SnI ₂ | | 26 |
| 6 | Bu ₂ SnI ₂ | Bu ₃ P | 98 |
| 7 | Bu ₂ SnI ₂ | Bu ₃ P=O | 90 |

^a Oxetane:Sn compd:additive = 10:10:10 mmol, 45 °C, 2 h.

without polymerization (entry 5). However, in a prolonged reaction 1 was converted quantitatively to 2 even by the Bu₃SnI·Bu₃P=O catalyst system (entry 3). This problem has been resolved by performing the reaction in the presence of a large excess of Bu₃P=O (entry 4). In particular, no polymerization proceeded in the presence of a large excess of HMPA, and only 1 was produced quantitatively (entry 7). Addition of an excess of HMPA did not depress the activity of the complex (entries 5 and 6). Dimethylformamide (DMF) was also a suitable ligand although the catalytic activity was rather low. These results observed with Bu₃SnI systems contrast with those of Bu₂SnI₂·Bu₃P=O complex where neither 1 nor 2 were formed at all. Recovery of the oxetane was almost quantitative (entry 9). This fact is noteworthy since Bu₂SnI₂ was more active than Bu₃SnI in combination with Bu₃P (Table I, entries 4 and 6). Consequently, the choice of combinations of organotin halides with ligands is very important for the reaction of oxetane with CO₂. For the production of polycarbonate, the Bu₂SnI₂-phosphine system is the most active catalyst. On the other hand, trimethylene carbonate can be obtained without polymers with the Bu₃SnI-phosphine oxide catalyst system. This reaction system is considered to be almost neutral in contrast to the already reported reactions using oxetanes, in which strong Lewis acids are required.⁷

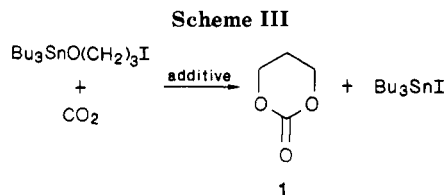
Reaction Mechanism

A reaction path catalyzed by organotin halides is proposed as illustrated in Scheme II. Thus, in step 1 oxetane is cleaved by the tin halide complex to give an organotin iodopropoxide (II). Then the insertion of CO₂ into the resulting Sn-O bond in II forms the adduct III in step 2. In step 3, trimethylene carbonate is produced and the tin halide complex is regenerated by an intramolecular nucleophilic reaction of terminal iodide. Polycarbonate (2) is obtained by polymerization of 1 in the presence of the organotin iodide.

With Bu₃P and Bu₃P=O, the effects of added ligands were investigated in each step. At first, equimolar reac-

(11) Farhangi, Y.; Graddon, D. P. *J. Organomet. Chem.* 1975, 87, 67.

(12) Allen, D. W.; Derbyshire, D. J.; Nowell, I. W. *J. Organomet. Chem.* 1984, 260, 263. Aslanov, L. A.; Attiya, W. M.; Ionov, V. M.; Permin, A. B.; Petrosyan, V. S. *J. Struct. Chem. (Engl. Transl.)* 1977, 18, 884.



| additive ^a | yield of 1, % |
|-----------------------|---------------|
| | 0 |
| Bu ₃ P | 12 |
| Bu ₃ P=O | 68 |

^a Sn alkoxide: additive = 10:10 mmol, CO₂ = 50 kg/cm², 100 °C, 2 h.

tions of oxetane with organotin halides were performed at 45 °C for 2 h. In the absence of ligands, 8% and 26% of the oxetane was consumed by Bu₃SnI and Bu₂SnI₂, respectively. The conversions of oxetane were increased by addition of Bu₃P or Bu₃P=O as summarized in Table IV. From these results, it is apparent that the complexation with these ligands facilitates the cleavage of oxetane ring. The Sn–iodide bond may be activated by such coordination, and this may allow the adduct to form. This hypothesis may be justified by the fact that, according to Allen,¹² an apical Sn–halogen bond is lengthened by the coordination of a phosphine oxide. Moreover, the occurrence of II was suggested by the fact that CH₃COO(CH₂)₃I was obtained by addition of acetyl chloride after the reaction of oxetane with Bu₂SnI₂·Bu₃P=O or with Bu₃SnI·Bu₃P=O (see Experimental Section). However, the results shown in Table IV are not compatible with the formation of 1 and 2 in Tables I and III. In particular, it must be pointed out that the Bu₂SnI₂·Bu₃P=O complex, having no activity in the addition of oxetane with CO₂, had readily cleaved the oxetane ring.

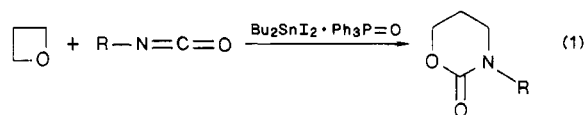
The facile insertion of CO₂ into the Sn–O bond is well-known.¹³ Actually, CO₂ readily reacted at room temperature with Bu₃SnO(CH₂)₃I (which was synthesized by the reported method¹⁴), giving Bu₃SnOCOO(CH₂)₃I. This adduct showed an absorption band at 1620 cm⁻¹ (C=O) in the IR spectrum, but CO₂ was gradually released in the absence of CO₂ gas. From these results, it may be considered that coordination does not play an important role in this step (step 2). The role of ligands in the step 3 was examined in terms of the reaction of Bu₃SnO(CH₂)₃I and CO₂ (Scheme III). As shown in Scheme III, no carbonate was obtained in the absence of an additive. Trimethylene carbonate was obtained in 68% yield when Bu₃P=O was added, while the addition of Bu₃P gave 1 in 12% yield with a small amount of polycarbonate. The addition of Bu₃P or Bu₃P=O apparently stimulates the intramolecular cyclization (step 3) because the insertion of CO₂ is thought to proceed smoothly as noted above. Further, these results are consistent with the results as listed in Table III. From these facts, ligands such as phosphines and phosphine oxides are considered to play important roles in the formation of 1, especially in steps 1 and 3 in Scheme II.

Farhangi reported that Bu₂SnCl₂ forms a 1/1 complex with Bu₃P in solution,¹¹ while formation of 1/2 complex of Me₂SnCl₂ with Ph₃P=O was described.¹⁵ Also in our system, the formation of a 1/2 complex of Bu₂SnI₂ with

Scheme IV

Ph₃P=O was confirmed by elemental analysis. In addition, the coordination of Bu₃P=O was suggested by the shift of the P=O stretching absorption band in the IR from 1160 to 1120 cm⁻¹ by complexation. Moreover, both of the complexes Bu₃SnI·Bu₃P=O and Bu₃SnI·Bu₃P are thought to be 1/1 adducts. As exemplified in Scheme IV, coordination numbers around the tin atom in 1/1 and 1/2 complexes are five and six, respectively.

The distinct difference in the catalytic activity between Bu₂SnI₂·Bu₃P=O and the other complexes can be explained by assuming that a stable six-coordinate tin compound is coordinatively saturated, thus having lower activity. Moreover, the activity may be ascribable to the apical Sn–I bond in Scheme IV.^{15,16} However, Bu₂SnI₂·phosphine oxide complex could cleave the oxetane ring under mild conditions. Moreover, the cycloaddition of oxetane with isocyanates, more highly active isoelectric analogues of CO₂, is promoted by an equimolar amount of this complex, as already reported (eq 1).¹⁷ Therefore,



it must be taken into consideration that the regeneration of the active species in step 3 may be difficult in the reaction of CO₂ and that the reactivity of CO₂ is much lower than that of isocyanates.

The polymerization of 1 can be assumed to occur as follows; organotin halide complexes have no ability in polymerization because the acidity is decreased by coordination. Polymerization probably is caused by free organotin halides. This assumption was supported by the fact that a large excess of Bu₃P=O suppressed the dissociation of Bu₃SnI, so there was no polymerization (Table II, entry 5). On the other hand, the complexes of Bu₃P are perhaps too unstable to suppress polymerization completely even in the presence of an excess of Bu₃P (Table II, entry 6).

This novel catalyst system, organotin halide complexes, has some advantages; the coordination to tin enhances the nucleophilicity of the halogen to cleave an oxetane ring, and further the acidity of tin is decreased by coordination, and this reduces side reactions such as homopolymerization of oxetane¹⁸ and polymerization of 1. Consequently, the fixation of CO₂ with oxetane has become feasible under neutral conditions; either trimethylene carbonate or polycarbonate was selectively obtained by using appropriate organotin halide complexes.

Experimental Section

General Comments. The following instruments were used: melting points, Yanagimoto micro melting point apparatus; IR, Hitachi 260–10; mass spectra, Hitachi RMU-6E; GC, Shimadzu

(13) Bloodworth, A. J.; Davies, A. G.; Vasishtha, S. C. *J. Chem. Soc. C* **1967**, 1309.

(14) Baba, A.; Kishiki, H.; Shibata, I.; Matsuda, H. *Organometallics* **1985**, *4*, 1329.

(15) Sawyer A. K. *Organotin Compounds*; Marcel Dekker: New York, 1971; Vol. 1, p 125.

(16) Hulme, R. *J. Chem. Soc.* **1963**, 1524. Beattie, I. R.; McQuillan, G. P. *J. Chem. Soc.* **1963**, 1519.

(17) Baba, A.; Shibata, I.; Fujiwara, M.; Matsuda, H. *Tetrahedron Lett.* **1985**, *26*, 5167.

(18) Saegusa, T.; Fujii, H.; Kobayashi, S.; Ando, H.; Kawase, R. *Macromolecules* **1973**, *6*, 26.

8A (FID, 5% FFAP on Chromosorb WAW, and Porapak N); ^1H NMR and ^{13}C NMR, Hitachi R-90H; number average molecular weight, KORONA-114 (vapor pressure method).

Oxetanes¹⁹ and tin compounds²⁰ were produced according to already known methods. Carbon dioxide and tri-*n*-butylphosphine oxide were purchased from commercial sources and used without further purification. Freshly distilled tri-*n*-butylphosphine was used. *N,N*-Dimethylformamide (DMF) and hexamethylphosphoric triamide (HMPA) were distilled after being dried over CaH_2 . The compound $\text{Bu}_3\text{SnO}(\text{CH}_2)_3\text{I}$ was produced from Bu_3SnOMe and $\text{AcO}(\text{CH}_2)_3\text{I}$ as reported.¹⁴

Reaction of Oxetane with Carbon Dioxide. Oxetane (20 mmol), tin halide (0.4 mmol), and ligand (0.4 mmol) were placed in a 30-mL stainless steel autoclave, and then CO_2 gas was introduced up to 50 kg/cm². The vessel was heated with stirring with a magnetic stirrer. After cooling, the reaction mixture was dissolved in CHCl_3 . The amount of trimethylene carbonate (1) was determined by GC and/or ^1H NMR. The yields of polymers were determined on the basis of amount of 1 and the residual weight after evaporation (20 mmHg for 10 h). In those cases where no 1 was formed, the content of CO_2 and the number average molecular weight of the polymer were determined by ^1H NMR and vapor pressure osmometry, respectively. In many cases, the ratio of 1 ($\text{CH}_2\text{CH}_2\text{CH}_2^a\text{OCOO}$), 2 ($-\text{CH}_2\text{CH}_2\text{CH}_2^b\text{OCOO}-$), and oxetane polymer ($-\text{CH}_2\text{CH}_2\text{CH}_2^c\text{O}-$) could be calculated on the basis of the ratio of H^a (δ 4.49 (t)), H^b (δ 4.21 (t)), and H^c (δ 3.40 (t)) in ^1H NMR (CDCl_3).

Copolymer of CO_2 with oxetane: white waxlike; IR (neat) 1740 ($\text{C}=\text{O}$), 1260 cm⁻¹; ^1H NMR (CDCl_3) δ 2.0 (quint, 2 H), 4.21 (t, 4 H).

1,3-Dioxan-2-one (trimethylene carbonate) (1): mp 47–48 °C (lit.²¹ 47–48 °C); IR (KBr) 1740 cm⁻¹ ($\text{C}=\text{O}$); MS, *m/e* 102 (M^+); ^1H NMR (CDCl_3) δ 2.17 (quint, 2 H), 4.49 (t, 4 H).

4-Methyl-1,3-dioxan-2-one (4-methyltrimethylene carbonate): bp 116–118 °C (2 mmHg) (lit.²¹ 100–110 °C) (0.8 mmHg); IR 1745 cm⁻¹ ($\text{C}=\text{O}$); MS, *m/e* 116 (M^+); ^1H NMR (CDCl_3) δ 1.44 (d, 3 H), 1.7–2.3 (m, 2 H), 4.3–4.5 (m, 2 H), 4.5–4.8 (m, 1 H).

Polymerization of 1. Catalyst (0.4 mmol), 1 (20 mmol), and an additive (amount shown in Table II) were placed in a 30-mL stainless-steel autoclave, and then the mixture was allowed to react with stirring at 100 °C for 4 h under a pressure of CO_2 (50 kg/cm²). The conversion of 1 and the formation of 2 were confirmed by GC and ^1H NMR.

(19) Noller, C. R. *Organic Syntheses*; Wiley: New York, 1962; Collect. Vol. 3, p 835. Pollar, K. A.; Lutz, E. F. *J. Am. Chem. Soc.* 1957, 79, 948.

(20) Ingham, R. K.; Rosenberg, S. D.; Gilman, H. *Chem. Rev.* 1960, 60, 459 and references cited therein.

(21) Searles, S.; Hummel, D. G.; Nukina, S.; Throckmorton, P. E. *J. Am. Chem. Soc.* 1960, 82, 2928.

Reaction of $\text{Bu}_3\text{SnO}(\text{CH}_2)_3\text{I}$ with CO_2 . (A) Without Ligands. $\text{Bu}_3\text{SnO}(\text{CH}_2)_3\text{I}$ (5 mmol) was heated at 100 °C for 2 h under a pressure of CO_2 (50 kg/cm²) in a 30-mL stainless-steel autoclave. The IR spectrum of the reaction mixture showed a $\text{C}=\text{O}$ absorption band at 1620 cm⁻¹, but this absorption quickly disappeared. Finally, no CO_2 fixation was observed.

(B) With Ligands. Except of addition of Bu_3P or $\text{Bu}_3\text{P}=\text{O}$, similar reactions as above were conducted. In the case of Bu_3P , the production of polycarbonate was characterized by ^1H NMR, but the exact amount could not be determined because of accompanying impurities.

Cleavage of Oxetane Ring by Organotin Halide Complexes. Representative procedure: oxetane (10 mmol), Bu_2SnI_2 (10 mmol), and $\text{Bu}_3\text{P}=\text{O}$ (10 mmol) were heated at 45 °C for 2 h in a 30-mL two-necked flask under nitrogen. After the conversion of oxetane was confirmed by GC (90%) (Porapak N, 150 °C), the unreacted oxetane was removed in vacuo, and then a benzene solution (10 mL) of acetyl chloride (10 mmol) was added. Immediate reaction occurred, and 6.5 mmol of $\text{CH}_3\text{COO}(\text{CH}_2)_3\text{I}$ was obtained (72% yield based on consumed oxetane). When $\text{Bu}_3\text{SnI}\cdot\text{Bu}_3\text{P}=\text{O}$ was used, 1.1 mmol was obtained (46% yield); bp 58 °C (3 mmHg); IR (neat) 1740, 1230 cm⁻¹. This compound was characterized by the comparison with an authentic sample produced from $\text{HO}(\text{CH}_2)_3\text{I}$ and acetyl chloride.

Complexes of Bu_2SnI_2 with Phosphine Oxides. The mixture of Bu_2SnI_2 (13 mmol) and $\text{Ph}_3\text{P}=\text{O}$ (10 mmol) was stirred until it had solidified (about 2 h). Unreacted Bu_2SnI_2 was washed out with dry hexane, and the residual complex was isolated by filtration, yielding $\text{Bu}_2\text{SnI}_2\cdot 2\text{Ph}_3\text{P}=\text{O}$ quantitatively, mp 107–109 °C. Further purification was not performed. All procedures were conducted under a dry nitrogen atmosphere. IR (KBr); 1145 cm⁻¹ ($\text{P}=\text{O}$) (cf. free $\text{Ph}_3\text{P}=\text{O}$, 1195 cm⁻¹). Anal. Calcd for $\text{C}_{44}\text{H}_{48}\text{O}_2\text{P}_2\text{I}_2\text{Sn}$: C, 50.65; H, 4.64. Found: C, 50.29; H, 5.07.

The complex with $\text{Bu}_3\text{P}=\text{O}$ could be obtained in a similar manner. However it is a liquid and could not be purified completely. IR (neat); 1120 cm⁻¹ ($\text{P}=\text{O}$) (cf. free $\text{Bu}_3\text{P}=\text{O}$, 1160 cm⁻¹).

Acknowledgment. This research was supported by a grant from the Asahi Glass Foundation for Industrial Technology.

Registry No. 1, 2453-03-4; 1 (4-methyl derivative), 17361-58-9; 2, 50862-75-4; HMPA, 680-31-9; DMF, 68-12-2; CO_2 , 124-38-9; Bu_3SnI , 7342-47-4; Bu_2SnI_2 , 2865-19-2; Bu_3SnBr , 1461-23-0; Bu_2SnBr_2 , 996-08-7; PBu_3 , 998-40-3; Et_3N , 121-44-8; $\text{Bu}_3\text{P}=\text{O}$, 814-29-9; ($-\text{OCH}(\text{CH}_3)\text{CH}_2\text{CH}_2\text{OCO}-$)_n, 105018-61-9; $\text{Bu}_3\text{SnO}(\text{CH}_2)_3\text{I}$, 93912-82-4; $\text{CH}_3\text{COO}(\text{CH}_2)_3\text{I}$, 62116-24-9; $\text{Bu}_2\text{SnI}_2\cdot 2\text{Ph}_3\text{P}=\text{O}$, 105018-57-3; $\text{Bu}_2\text{SnI}_2\cdot\text{Bu}_3\text{P}$, 105018-58-4; $\text{Bu}_3\text{SnI}\cdot\text{Bu}_3\text{P}$, 105018-59-5; $\text{Bu}_3\text{SnI}\cdot\text{Bu}_3\text{P}=\text{O}$, 105018-60-8; oxetane, 503-30-0; 2-methyloxetane, 2167-39-7.