

Kinetics and Mechanism of Pyrolysis of Some Methylchlorosilanes

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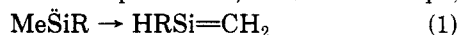
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The kinetics and products of pyrolysis of trimethylchlorosilane, dimethylchlorosilane, and methylchlorosilane have been studied by low-pressure pyrolysis. It was concluded that all three pyrolyses proceeded mainly by radical chain mechanisms, with little involvement of silylenes or silenes. Nonchain conditions were achieved for the pyrolysis of trimethylchlorosilane, leading to a value of $366.5 \pm 7 \text{ kJ mol}^{-1}$ for the silicon-methyl bond dissociation energy in trimethylchlorosilane. Sulfur hexafluoride was found to be a useful trap for silyl radicals.

Introduction

Methylchlorosilanes, the precursors to siloxane polymers, are prepared industrially by the direct synthesis, the catalyzed thermal reaction of chloromethane with silicon.¹ Many products of differing commercial value are formed; accordingly, studies of the mechanism of pyrolysis of methylchlorosilanes are of commercial importance as well as being of academic interest.

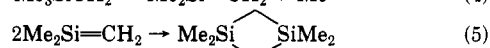
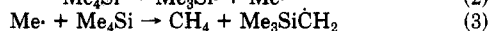
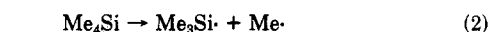
The pyrolysis of organosilicon compounds may be initiated by σ -bond rupture to form organosilyl radicals, but the preferred primary pyrolysis step may be formation of silylenes, which are readily produced thermally in the singlet state from suitable precursors;^{2,3} as shown in eq 1,



methylsilylenes isomerize reversibly to silenes,⁴ which may also be formed directly by molecular elimination. Consequently, several different types of intermediate may be involved simultaneously in the pyrolysis of organosilicon compounds. Silylene formation may be competitive with silyl radical formation,³ and both silyl radical and silylene chains (the latter propagated by insertion reactions⁵) may ensue.

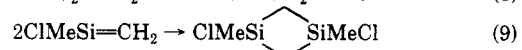
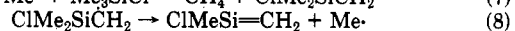
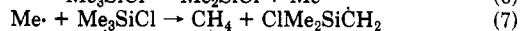
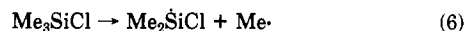
Against that background, we report kinetic studies of the low-pressure pyrolysis (LPP) of trimethylchlorosilane (I), dimethylchlorosilane (II), and methylchlorosilane (III). Since silicon-chlorine is stronger than silicon-carbon or carbon-hydrogen bonds,⁶ pyrolysis of I would be expected to resemble that of tetramethylsilane,⁷ for which first-order rate constants were given by $\log k/s^{-1} = (11.2 \pm 0.1) - (239.3 \pm 1.5) \text{ kJ mol}^{-1}/2.303RT$ between 840 and 950 K, while between 955 and 1055 K the parameters were $(17.6 \pm 0.3) - (355.3 \pm 6) \text{ kJ mol}^{-1}/2.303RT$. In the lower temperature region these results were explained in terms of the short radical chain reaction in Scheme I. While methane was the main product, the other products required by Scheme I were observed, notably 1,1,3,3-tetramethyl-1,3-disiletane. When the temperature was increased, the chain length tended to decrease below unity, with the result that the Arrhenius parameters at higher temperature approached those for the initiation reaction (2). Hence, the activation energy obtained above 955 K

Scheme I. Partial Chain Mechanism for Pyrolysis of Tetramethylsilane

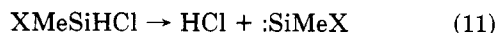
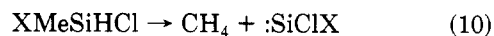


terminated by various radical combination reactions

Scheme II. Partial Chain Mechanism for Pyrolysis of Trimethylchlorosilane



was identified with E_2 , i.e. $D(\text{Me}_3\text{Si}-\text{Me}) = 355 \pm 6 \text{ kJ mol}^{-1}$, in agreement with the value of $356 \pm 16 \text{ kJ mol}^{-1}$ obtained from electron-impact experiments.⁸ Subsequently, Walsh⁶ has suggested a value of $374 \pm 13 \text{ kJ mol}^{-1}$ from thermochemical arguments. The main emphasis of our work on I was to see if a more reliable value for the silicon-methyl bond dissociation energy could be obtained from kinetic experiments. The expected chain sequence for I, analogous to Scheme I, is in Scheme II. While pyrolysis of II and III might also be initiated by silicon-methyl homolysis, other possibilities are silylene formation resulting from 1,2 H shifts^{3,9} from silicon to carbon (reaction 10) or to chlorine (reaction 11).



II, X = Me; III, X = Cl

Results

1. Trimethylchlorosilane (I). In LPP studies of the pyrolysis of I between 1020 and 1110 K, the decomposition had an order of ca. 1.1; Arrhenius parameters for first-order rate constants in the above temperature range were given by $\log k/s^{-1} = (14.2 \pm 0.3) - (311 \pm 7) \text{ kJ mol}^{-1}/2.303RT$. Methane was the main product, but minor products were hydrogen and dimethyldichlorosilane, with smaller amounts of methyltrichlorosilane and silicon tetrachloride; no disiletanes were observed. Some hydrogen chloride was always present; silenes would add rapidly to hydrogen chloride, while silyl radicals readily abstract chlorine from

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(9) Davidson, I. M. T.; Ring, M. A. *J. Chem. Soc., Faraday Trans. 1* 1980, 76, 1520.

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(2) Gaspar, P. P. *React. Intermed. (Wiley)* 1978, 1, 229; 1981, 2, 335; 1985, 3, 333.

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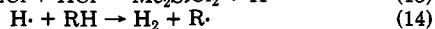
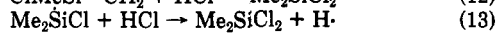
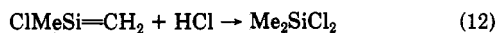
(4) Davidson, I. M. T.; Ijadi-Maghsoodi, S.; Barton, T. J.; Tillman, N. *J. Chem. Soc., Chem. Commun.* 1984, 478.

(5) Ring, M. A.; O'Neal, H. E.; Rickborn, S. F.; Sawrey, B. A. *Organometallics* 1983, 2, 1891.

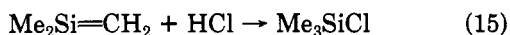
(6) Walsh, R. *Acc. Chem. Res.* 1981, 14, 246.

(7) Baldwin, A. C.; Davidson, I. M. T.; Reed, M. D. *J. Chem. Soc., Faraday Trans. 1* 1978, 74, 2171.

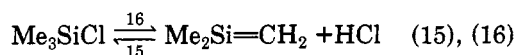
Scheme III. Additional Reactions in the Pyrolysis of Trimethylchlorosilane in the Presence of Hydrogen Chloride



other chlorosilanes¹⁰ and from hydrogen chloride. Consequently, formation of other products at the expense of disilanes may be explained by the reactions in Scheme III. The feasibility of reaction 12 was assessed in separate experiments in which $\text{Me}_2\text{Si}=\text{CH}_2$ was generated thermally from 1,1-dimethylsiletane in the presence of hydrogen chloride;¹¹ not only did the corresponding reaction 15 occur, but also it was so fast that its kinetics could not



be measured conventionally by competition with reaction 5. Instead, Arrhenius parameters for reaction 15 relative to the published parameters¹² for reaction 5 were estimated by measuring the onset of reaction 5 as the HCl was consumed by reaction 15. These parameters were then optimized by numerical integration, giving $\log k_{15}/\text{dm}^3 \text{ mol}^{-1} \text{ s}^{-1} = (7.5 \pm 0.5) - (10 \pm 7) \text{ kJ mol}^{-1}/2.303RT$. Hence, reactions 6–8 and 12–14 constitute a reasonable chain mechanism for the pyrolysis of I. At 950 K, the approximate upper limit for chain behavior in the pyrolysis of tetramethylsilane, the rate constant for decomposition was ca. 10 times smaller for I than for tetramethylsilane; it should therefore be easier to move into a nonchain region with I than it was with tetramethylsilane, thus leading to a more reliable estimate of the activation energy for silicon–methyl bond rupture. Accordingly, kinetic data for decomposition of I were collected between 1079 and 1130 K, keeping the extent of decomposition below 10%. Under these conditions the pyrolysis obeyed first-order kinetics, with rate constants for either decomposition of I or formation of CH_4 given by $\log k/s^{-1} = (17.03 \pm 0.34) - (366.5 \pm 7.2) \text{ kJ mol}^{-1}/2.303RT$. The HCl that was always present in the pyrolysis of I could have arisen from heterogeneous hydrolysis of I by water adsorbed on the surface of the apparatus or by direct elimination, homogeneously or heterogeneously, in reaction 16, the reverse of reaction 15. The following experiments were done to try to assess



the extent to which reaction 16 occurred. (i) I was copyrolyzed with equal pressures of HCl at 996 K; the rate of formation of CH_4 , normalized to a standard initial pressure of I, increased on average by ca. 20%. The rate of formation of Me_2SiCl_2 increased similarly. (ii) At temperatures above 1000 K copyrolysis of I with HBr gave Me_2SiBrCl and Me_3SiBr . The latter product was still produced between 713 and 941 K, but the results of these experiments were particularly irreproducible, with evidence for surface-catalyzed reactions. (iii) Copyrolysis of I with O_2 gave complex mixtures of products, with mass spectrometric evidence [(M – Me)⁺ ions] for $\text{Me}_3\text{SiOSiMe}_2\text{Cl}$, $(\text{ClMe}_2\text{Si})_2\text{O}$ or its isomeric $\text{Me}_3\text{SiOSiMeCl}_2$, and $\text{ClMe}_2\text{SiOSiMeCl}_2$.

2. Dimethylchlorosilane (II). II was pyrolyzed by LPP between 994 and 1042 K. The main products were

(10) Davidson, I. M. T.; Matthews, J. I. *J. Chem. Soc., Faraday Trans. 1* 1976, 72, 1403.

(11) Davidson, I. M. T.; Dean, C. E.; Lawrence, F. T. *J. Chem. Soc., Chem. Commun.* 1981, 52.

(12) Guse'nikov, L. E.; Konobeyevsky, K. S.; Vdovin, V. M.; Nametkin, N. S. *Dokl. Akad. Nauk SSSR* 1977, 235, 1086.

Table I. Kinetic Data for Pyrolysis of II

kinetic measurement	$\log A/s^{-1}$	$E/\text{kJ mol}^{-1}$	$k_{1000\text{K}}/s^{-1}$
decomposition of II	11.35 ± 0.21	246.9 ± 4.1	0.0284
formation of CH_4	11.38 ± 0.13	247.4 ± 2.6	0.0286
formation of RMeSiCl_2	11.19 ± 0.19	247.1 ± 3.8	0.0192

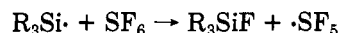
Table II. Kinetic Data for Pyrolysis of III

kinetic measurement	$\log A/s^{-1}$	$E/\text{kJ mol}^{-1}$	$k_{1000\text{K}}/s^{-1}$
decomposition of III	11.10 ± 0.20	244.1 ± 4.0	0.0223
formation of CH_4	11.73 ± 0.13	267.6 ± 2.6	0.00564
formation of RSiCl_3	8.49 ± 0.16	201.3 ± 3.3	0.00944

Table III. Kinetic Data for Formation of Methane from Methylsilanes

methylsilane	$\log A/s^{-1}$	$E/\text{kJ mol}^{-1}$	$k_{1000\text{K}}/s^{-1}$	k_{rel}	ref
Me_3SiH	16.4 ± 0.7	320 ± 2	0.483	63	7
Me_4Si	17.6 ± 0.3	355 ± 6	0.114	15	7
Me_3SiCl	17.03 ± 0.34	366.5 ± 7.2	0.00768	1	this work

hydrogen, methane, methylchlorosilanes RMeSiCl_2 (R = H, Me), and hydrogen chloride. Mass spectrometric fragmentation patterns indicated that the main methylchlorosilane was Me_2SiCl_2 . Reproducible kinetic data for II were difficult to obtain; integrated first-order plots for decomposition of II were only linear up to 20–30%; corrections had to be made for adsorption of II at low temperature, while rate constants $>0.2 \text{ s}^{-1}$ could not be measured reliably. Despite these difficulties, the Arrhenius parameters in Table I were obtained for decomposition of II and formation of methane and RMeSiCl_2 . Approximate rate constants for formation of hydrogen were of comparable magnitude to those in Table I. Possible primary reactive intermediates in the pyrolysis of II are silyl radicals resulting from silicon–methyl bond rupture and silylenes formed in reactions 10 or 11. While attempting to use SF_6 as an “inert” energy-transfer gas, we found that it is an excellent trap for silyl radicals



the abstraction reaction is exothermic by some 290 kJ mol^{-1} , yielding products that are easily identified mass spectrometrically. We therefore pyrolyzed II in excess SF_6 at 1030 K. New mass spectrometric peaks were observed at m/e 97⁺ and 99⁺, of relative intensity ca. 3:1, implying the presence of the MeSiFCl^+ ion and hence of $\cdot\text{SiMeHCl}$ and/or $\cdot\text{SiMe}_2\text{Cl}$ radicals.

3. Methylchlorosilane (III). The main products of low-pressure pyrolysis of III between 992 and 1139 K were hydrogen, methane, RSiCl_3 (R = H, Me), and hydrogen chloride; the trichlorosilane was mainly MeSiCl_3 . Kinetic data were even more difficult to obtain than they were with II, and reliable Arrhenius parameters could not be measured for formation of hydrogen or hydrogen chloride. Those for the other products are in Table II. Rate constants for decomposition of III were about 4 times greater than for formation of methane (Table II), whereas rate constants for decomposition of II and formation of methane were about equal (Table I). Pyrolysis of III with excess SF_6 at 1030 K gave SiFCl_2^+ ions, from MeSiFCl_2 and/or HSiFCl_2 ; there was also some SiF_2Cl_2 .

Discussion

1. Trimethylchlorosilane (I). The “high-temperature” Arrhenius parameters measured for formation of CH_4 from I between 1079 and 1130 K are in Table III, together with the corresponding parameters for the pyrolysis of Me_3SiH and Me_4Si . The relative rate constants (k_{rel}) in Table III confirm that the chain element

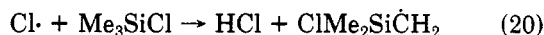
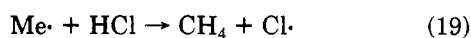
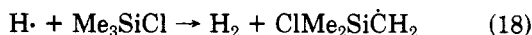
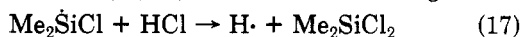
is less in the pyrolysis of I than in the pyrolysis of Me₄Si. As the latter pyrolysis was close to the nonchain limit,⁷ we believe that the Arrhenius parameters for I are those for reaction 6. Since reaction -6 would have zero activation energy, our results give $D(\text{ClMe}_2\text{Si-Me}) = 366 \pm 7 \text{ kJ mol}^{-1}$. This is the most direct measure as yet for the silicon-methyl bond dissociation energy in a monosilane; it is consistent with Walsh's⁶ more indirect estimate of $374 \pm 13 \text{ kJ mol}^{-1}$ for $D(\text{Me}_3\text{Si-Me})$ in Me₄Si; substituent effects on $D(\equiv\text{Si-Me})$ in monosilanes are believed to be small.⁸ The *A* factor is entirely reasonable for a unimolecular bond rupture to form two radicals.¹³

The relative importance of the primary reactions 6 and 16 is a difficult question. By analogy with the elimination of HCl from chloroalkanes,¹³ $\log A_{16} \geq 13.5$, while ΔH_{16} and hence E_{16} may be estimated from bond dissociation energies^{6,13} as follows.

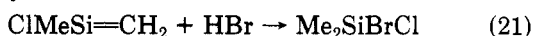
$$\Delta H_{16} = D(-\text{CH}_2-\text{H}) + D(\equiv\text{Si-Cl}) - D(\text{H-Cl}) - D_{\pi}(>\text{Si}=\text{C}<)$$

$$= 415 + 473 - 431 - 163 = 294 \text{ kJ mol}^{-1}$$

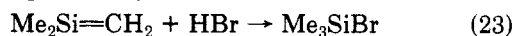
Since E_{15} has been measured¹¹ to be 10 kJ mol^{-1} , $E_{16} \propto \text{kJ mol}^{-1}$. These estimates give $k_{16} \geq 4 \times 10^{-3} \text{ s}^{-1}$ at 1000 K, of comparable magnitude to k_6 . However, k_{15} would be $9.5 \times 10^6 \text{ s}^{-1}$ at 1000 K; if reactions 16 and 15 are considered in isolation, I would only be 2% converted to Me₂Si=CH₂ and HCl at 1000 K. The enhancement of the rate of formation of CH₄ and Me₂SiCl₂ by added HCl might be due to the (16) \rightleftharpoons (15) equilibrium being moved further to the left, thus increasing the amount of I available for decomposition as in Schemes II and III; but it might simply be due to the following new reactions 17 and 18 followed by reactions 8, 7, 19, and 20. Silenes being known



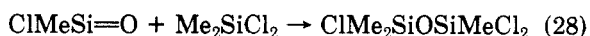
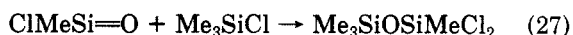
to react rapidly with HBr,¹¹ formation of Me₂SiBrCl in the coprolysis of I with HBr could result from reaction 8 followed by reaction 21 but also from reaction 22. Like-



wise, formation of Me₃SiBr might be taken as evidence for the presence of Me₂Si=CH₂ (reaction 23) but might equally be explained by reactions 24¹⁰ and 25.

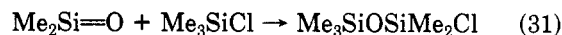
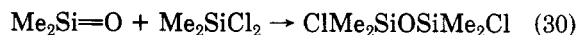


Silenes are known to react with O₂ to form silanones,¹¹ which insert into silicon-chlorine bonds to form siloxanes (eq 26-28);¹⁴ these reactions could account for the for-



mation of two of the observed new products from the silene formed in reaction 8 (Scheme II). Reactions 29 and 30 constitute an alternative to reaction 27, and the possible presence of Me₂Si=CH₂ may be confirmed by the for-

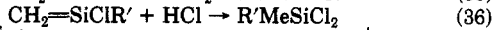
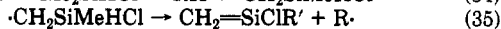
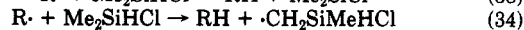
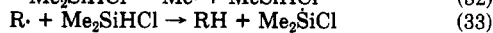
mation of the third product, Me₃SiOSiMe₂Cl, by reaction 31. While this might be the strongest evidence yet for



reaction 16, the coprolysis of I and O₂ is obviously complex, and none of the foregoing experiments had produced unambiguous evidence for the direct elimination of HCl from I; reaction 16 remains plausible but unproven.

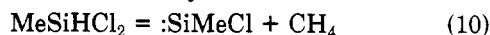
2. Dimethylchlorosilane (II). The Arrhenius parameters in Table I are consistent with homogeneous gas-phase processes, being quite similar to those obtained⁷ for the radical chain formation of CH₄ in the pyrolysis of Me₄Si ($\log A = 11.2$ and $E = 239 \text{ kJ mol}^{-1}$). A reasonable radical chain sequence, initiated by the counterpart to reaction 6 and leading to H₂, CH₄, and RMeSiCl₂ as major products, is in Scheme IV; reactions 38 and 39 were included because some HCl was present. From published Arrhenius parameters for analogous reactions,¹⁵ we estimate that reaction 34 would have about half the rate of reaction 33 at 1000 K when R = Me; H atoms are less selective than Me radicals in abstraction reactions. Because the silicon-hydrogen bond is stronger than silicon-methyl while the *A* factor for silicon-hydrogen bond dissociation is lower than that for silicon-methyl dissociation,¹³ reaction 35 would be mainly a source of Me radicals, propagating the chain formation of CH₄. The main source of H atoms to propagate the H₂-forming chain would be reactions 38 and 39.

Scheme IV. Partial Chain Mechanism for Pyrolysis of Dimethylchlorosilane



R = Me, H; R' = H when R = Me and vice versa

The energetics of the alternative silylene-forming primary reactions 10 and 11 may be estimated thus

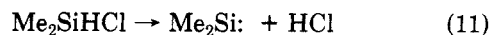


$$\Delta H_{10} = D(\equiv\text{Si-Me}) + D(\equiv\text{Si-H}) - D(\text{Me-H})$$

$$= 366 + 268 - 435 = 199 \text{ kJ mol}^{-1}$$

$$E_{10} = \Delta H_{10} + E_{-10}$$

$$= 199 + \geq 123 \geq 322 \text{ kJ mol}^{-1}$$



$$\Delta H_{11} = D(\equiv\text{Si-Cl}) + D(\equiv\text{Si-H}) - D(\text{H-Cl})$$

$$= 473 + 268 - 435 = 306 \text{ kJ mol}^{-1}$$

$$E_{11} = \Delta H_{11} + E_{-11}$$

$$= 306 + 28 = 334 \text{ kJ mol}^{-1}$$

$D(\equiv\text{Si-Me})$ is from this work; other bond dissociation energies are from the literature,^{6,13} as is¹⁶ E_{-11} . E_{-10} is unknown, but 123 kJ mol^{-1} has been estimated¹⁷ for the insertion of Me₂Si: into CH₄; E_{-10} is likely to be greater than that because chlorine enhances silylene stabilization.⁶ Combining these activation energies with *A* factors¹⁸ for analogous reactions of Me₂SiH₂ leads to the estimated

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(16) Davidson, I. M. T.; Lawrence, F. T.; Ostah, N. A. *J. Chem. Soc., Chem. Commun.* 1980, 859.

(17) O'Neal, H. E., personal communication.

(18) Rickborn, S. F.; Rogers, D. S.; Ring, M. A.; O'Neal, H. E. *J. Phys. Chem.* 1986, 90, 408.

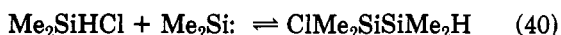
(13) Benson, S. W. *Thermochemical Kinetics*; Wiley: New York, 1976.

(14) Davidson, I. M. T.; Thompson, J. F. *J. Chem. Soc., Faraday Trans. 1* 1975, 71, 2260.

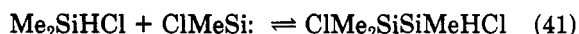
Table IV. Estimated Arrhenius Parameters for Primary Reactions in the Pyrolysis of II

reaction	no.	log A	E/ kJmol ⁻¹	k _{1000K} /s ⁻¹
Me ₂ SiHCl → Me· + MeSiHCl	(6)	17.0	366.5	7.68 × 10 ⁻³
Me ₂ SiHCl → MeSiCl + CH ₄	(10)	14.8	≥322	≤9.55 × 10 ⁻³
Me ₂ SiHCl → Me ₂ Si· + HCl	(11)	14.3	334	7.13 × 10 ⁻⁴

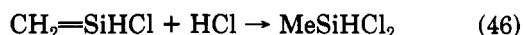
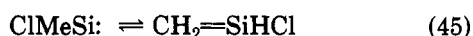
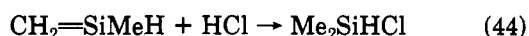
Arrhenius parameters and rate constants in Table IV. The estimates for reaction 11 imply that its rate would be only 10% of the rate of reaction 6; the main reaction of Me₂Si· would be reversible insertion into the silicon-hydrogen bond in II (eq 40). The analogous reaction of



ClMeSi· could lead to formation of Me₂SiCl₂ by a 1,2-chlorine shift (reaction 42), but that reaction would be slower than (-41).¹⁹ In any case, k₁₀ may be substantially



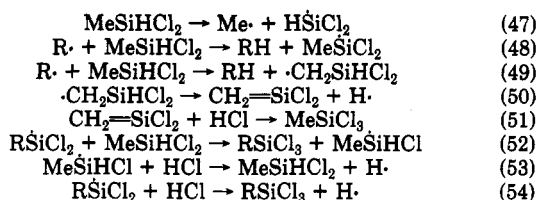
smaller than our upper-limit estimate. Isomerization of silylenes by reaction 1 would lead to observed products, as shown in reactions 43-46, but such reactions would be



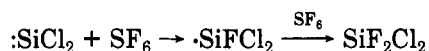
uncompetitive with reactions (48) and (49) because silylene insertion into silicon-hydrogen bonds is so rapid. Hence, while there may be some primary formation of silylenes by reactions 10 and 11, there are no obvious silylene chains that would account for the observed Arrhenius parameters in Table I. On the other hand, numerical integration of an extended version of the radical mechanism in Scheme IV, with no silylene reactions included, satisfactorily reproduced the experimental Arrhenius parameters. Furthermore, the results of the copyrolyses with SF₆ are entirely consistent with the presence of RMeSiCl radicals. We conclude that silylenes are not important intermediates in the pyrolysis of II, which proceeds mainly by the radical chain mechanism outlined in Scheme IV.

3. Methylchlorosilane (III). Our conclusions regarding the pyrolysis mechanism for III clearly parallel those for II. The analogous radical chain mechanism is outlined in Scheme V. Unlike Scheme IV, Scheme V only embodies a chain sequence for the formation of H₂, not CH₄, in keeping with the experimental observation that H₂ and CH₄ were formed in comparable amounts in the pyrolysis of II, whereas relatively less CH₄ was formed from III.

Scheme V. Partial Chain Mechanism for Pyrolysis of Methylchlorosilane



The silylene-forming primary reactions (10) and (11) are likely to be even less important in the pyrolysis of III. E₋₁₀ and E₋₁₁ would be higher than in the pyrolysis of II because of the stabilizing effect of chlorine substituents on silylenes; as there would be little difference in ΔH₁₀ and ΔH₁₁ between II and III, E₁₀ and E₁₁ would be even higher for III than for II. Again, numerical integration of an extended version of Scheme V without any silylene reactions agreed with the experimental Arrhenius parameters in Table II. The copyrolyses of III with SF₆ indicated the presence of RSiCl₂ radicals. While SF₆ is useful in indicating which radicals are present, some caution is called for in view of the recent evidence that silylenes can undergo abstraction reactions.²⁰ The small amount of SiF₂Cl₂ observed in the pyrolysis of III with SF₆ may have originated from such a reaction:



Experimental Section

Compounds I-III were gifts from Dow Corning (Europe); purity was checked by gas chromatography and mass spectrometry.

The basic features of the LPP apparatus with analysis by quadrupole mass spectrometry have been described.⁹ An improved version was used in this work, the output from the mass spectrometer peak selector being interfaced to a dedicated microcomputer (RML 380Z). Peak heights collected by the microcomputer were timed by its internal clock; time intervals between readings were normally 1/8 or 3/8 s. The resulting peak height/time data were subsequently analyzed in accordance with conventional kinetic methods to produce rate constants and Arrhenius parameters by software written in-house.

Partial pressures of I-III were between 0.01 and 0.1 torr; some experiments to verify product composition were done in a flow system with analysis by gas chromatography.²¹

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