

Electronic Effects in Homogeneous Indenylzirconium Ziegler-Natta Catalysts

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A series of new bis(indenyl)zirconium(IV) complexes of the general formula $(\eta^5\text{-}4,7\text{-X}_2\text{C}_9\text{H}_5)_2\text{ZrCl}_2$ and $(\eta^5\text{-}4,7\text{-X}_2\text{C}_9\text{H}_5)_2\text{Zr}(\text{CH}_2\text{C}_6\text{H}_5)_2$ (where X = H, CH₃, OCH₃, and F) were synthesized in order to investigate the electronic effects of substituents on the nature of the catalytic species in homogeneous Ziegler-Natta catalysts. By use of poly(methylaluminoxane) as cocatalyst, the activity of these complexes as catalyst precursors in the polymerization of ethylene was examined. The substitution with electron-withdrawing groups resulted in a decrease of both molecular weights and productivity, whereas in the case of electron donors, like methyl groups, no significant change in productivity and average molecular weight was observed. These effects support the hypothesis of a polar or ionic character of the catalytic species. The molecular structure of $(\eta^5\text{-}4,7\text{-F}_2\text{C}_9\text{H}_5)_2\text{Zr}(\text{CH}_2\text{C}_6\text{H}_5)_2$ was determined by X-ray diffraction. The complex crystallizes in space group $P2_1/c$ (No. 14) with cell parameters $a = 10.786$ (1) Å, $b = 11.084$ (2) Å, $c = 21.602$ (2) Å, $\beta = 98.30$ (1)°, $Z = 4$, $R = 0.0220$, and $R_w = 0.0295$.

Introduction

Since the discovery of Ziegler-Natta catalysis for olefin polymerization, a lot of attention has been paid to metallocenes of group IV elements as catalyst precursors for homogeneous systems.^{1,2} Due to their low productivity, however, the applications of systems like $(\eta^5\text{-C}_5\text{H}_5)_2\text{MX}_2/\text{AlR}_n\text{X}_{3-n}$ were rather limited. With the recent development of poly(aluminoxanes) as cocatalyst,³ this problem could be widely overcome and has led to the development of versatile homogeneous catalysts.⁴ In fact, the use of chiral metallocenes as the catalyst precursors offers the possibility to prepare poly(α -olefins) having different stereochemical features.⁵ Despite intensive studies over more than 30 years,²⁻⁶ the nature of the catalytic centers in homogeneous Ziegler-Natta catalysts is still uncertain. For the $(\eta^5\text{-C}_5\text{H}_5)\text{MX}_2/\text{AlR}_n\text{Cl}_{3-n}$ systems, kinetic studies⁷ and the isolation⁸ of an initial insertion product by use of trimethyl(phenylethynyl)silane as a model compound for an olefin, together with other evidence,⁸⁻¹⁰ strongly support the hypothesis of a catalytic center having an ionic character. Also for the $(\eta^5\text{-C}_5\text{H}_5)_2\text{MX}_2/\text{aluminoxane}$ system, ionic or strongly polarized catalytic species have been proposed, e.g., $[(\eta^5\text{-C}_5\text{H}_5)_2\text{MCH}_3]^+[\text{Al}_n(\text{CH}_3)_{n-1}\text{O}_n\text{X}_2]^-$ or $[(\eta^5\text{-C}_5\text{H}_5)_2\text{MCH}_3\text{X}][\text{Al}_n(\text{CH}_3)_{n-1}\text{O}_n\text{X}]$.^{10,11} Such species can be expected to be strongly influenced by the electronic surroundings and hence by the ligand field of the transition metal. Few efforts have been made until now to study the effect of substituents on the formation, stability, and behavior of the catalytic centers. The investigations were limited to alkyl-substituted indenyl complexes having the substituents on the C₅ ring and to cyclopentadienyl systems.^{12,13} For these systems, however, electronic effects cannot be investigated separately from steric ones.¹³ In order to study mainly the electronic effects of substituents on the behavior of the catalytic centers, we have designed a series of new substituted bis(indenyl)zirconium(IV) complexes. To avoid steric hindrance at the carbon atoms involved in the coordination to the transition metal, the

carbon atoms of the C₆ ring were taken into account for substitution. Of the possible isomers, the 4,7-disubstituted

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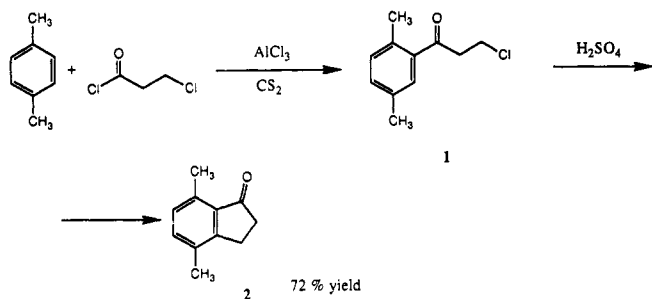
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[‡]Deceased July 9, 1989.

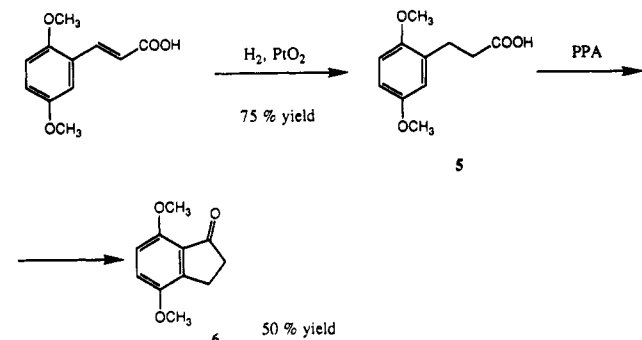
[§]Technisch-Chemisches Laboratorium, ETH-Zentrum.

[‡]Università di Milano.

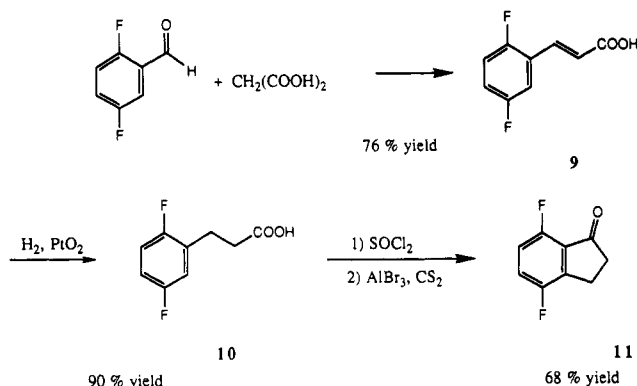
Scheme I



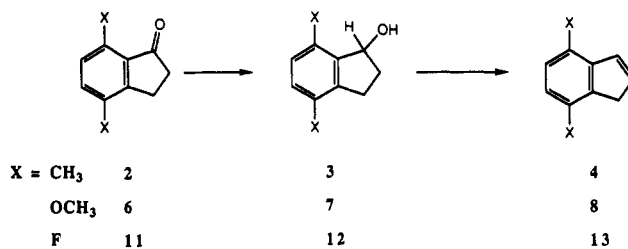
Scheme II



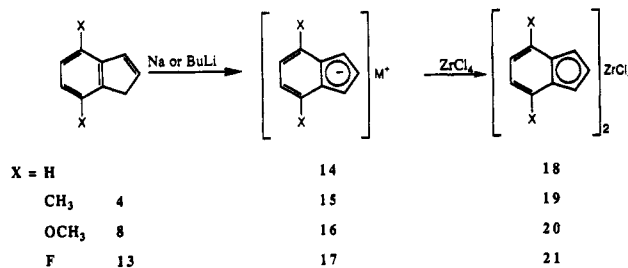
Scheme III



Scheme IV



Scheme V



derivatives were chosen for this investigation. In this paper, we report on the synthesis and characterization of a series of zirconium compounds of the type $(\eta^5\text{-}4,7\text{-X}_2\text{C}_9\text{H}_5)_2\text{ZrCl}_2$ and $(\eta^5\text{-}4,7\text{-X}_2\text{C}_9\text{H}_5)_2\text{Zr}(\text{CH}_2\text{C}_6\text{H}_5)_2$. These systems have been also compared in the polymerization of ethylene in the presence of poly(methylaluminoxane) as cocatalyst.

Results and Discussion

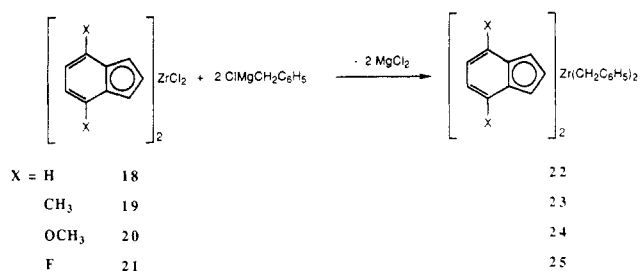
Synthesis of the Ligands. No direct derivatization of indene could be applied for the synthesis of the desired ligands in order to obtain pure 4,7-disubstituted isomers.¹⁴ Starting with substituted benzene compounds, a series of 4,7-disubstituted indanones were prepared as a common ligand precursor. These indanones were then transformed through two reaction steps to the corresponding indenenes (vide infra). 4,7-Dimethylindanone¹⁵ (2) and 4,7-dimethoxyindanone¹⁶ (6) (and the corresponding indenenes 4 and

8) were already known in the literature; we have used some modification of the reported methods in order to improve the chemical yields. 2 was prepared according to Scheme I starting with *p*-xylene and 3-chloropropionyl chloride. An overall yield of 72% could be obtained by carrying out the reaction in two separate steps. The synthesis of 6, which has not been described in detail until now, was realized according to Scheme II. The steps are straightforward and, in spite of the rather low yield, do not present particular problems. The starting material for the synthesis of 4,7-difluoroindanone (11) was 2,5-difluorobenzaldehyde (Scheme III). In fact, attempts to synthesize the compounds following a reaction scheme similar to those applied for 4,7-dimethyl- and 4,7-dimethoxyindanone gave very low yields. A key step in this scheme is the Friedel-Crafts reaction, which gives only very low yields when PPA (poly(phosphoric acid)) or H₂SO₄ or AlCl₃¹⁷ are used as the catalyst. Acceptable yields (~70%) were obtained only with AlBr₃ in CS₂. Reduction of the indanones and dehydration in the presence of acids (Scheme IV) gave the desired indenenes 4, 8, and 13.¹⁸ For

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Scheme VI



4,7-difluoroindene (13), secondary reactions such as oxidation and dimerization were avoided by removing the product from the reaction mixture immediately after formation through distillation.

Synthesis of the Zirconium(IV) Dichloride Complexes. (η^5 -C₉H₇)₂ZrCl₂ (18) was prepared according to the literature through metalation of indene to indenylsodium and reaction with ZrCl₄ (Scheme V)¹⁹ and was purified by sublimation. In a similar way, also the substituted compounds were obtained. The metalation reaction was carried out in the case of 4 and 13 with metallic sodium, whereas in the case of 8 butyllithium was used. Due to the electron-withdrawing fluorine substituents, 13 shows a much higher reactivity as well as acidity than 4. The freshly prepared solutions of the anions were reacted with the ZrCl₄/tetrahydrofuran adduct (or ZrCl₄/dimethoxyethane for 13) in a 2:1 ratio to yield the corresponding zirconium(IV) dichloride complexes 19, 20, and 21 until now not reported in the literature. The crude reaction products 19 and 20 could be successfully purified by crystallization. Compound 21 showed very low solubility in the usual organic solvents, low thermal stability, and high sensitivity toward air in solution. Thus, purification by crystallization or sublimation was not successful.

Synthesis of the Zirconium(IV) Dibenzyl Complexes. The synthesis of these compounds was carried out through reaction of the corresponding chloride complexes with benzylmagnesium chloride (Scheme VI). The unsubstituted compound (η^5 -C₉H₇)₂Zr(CH₂C₆H₅)₂ was already known in the literature.²⁰ For its preparation, only a slight excess of Grignard reagent was recommended; however, under these conditions, we could isolate a product that according to the spectroscopic data should be the mono-benzyl derivative (η^5 -C₉H₇)₂ZrCl(CH₂C₆H₅). Therefore, we used a 1:5 molar ratio between the zirconium halide and the Grignard reagent for the transalkylation reaction. As expected, the dibenzyl derivatives showed a higher solubility than the dichlorides and were thus purified successfully by crystallization from toluene/*n*-hexane at -25 °C. The relatively high thermal and oxidation stability of the substituted and unsubstituted dibenzyl derivatives is in keeping with previous observations on similar (η^5 -C₉H₇)₂MR₂ and (η^5 -C₅H₅)₂MR₂ compounds.²¹

Crystal Structure of (η^5 -4,7-F₂C₉H₅)₂Zr(CH₂C₆H₅)₂. The crystal structure of (η^5 -4,7-F₂C₉H₅)₂Zr(CH₂C₆H₅)₂ (25) consists of discrete molecules with normal van der Waals interactions. Figure 1 reports an ORTEP view of the compound. The positional parameters are reported in Table

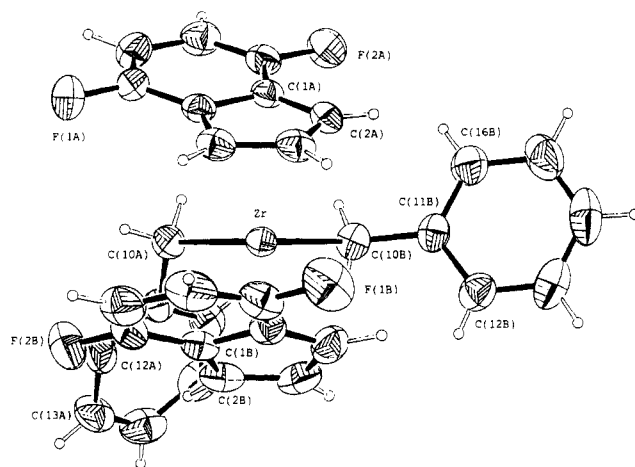


Figure 1. Molecular structure of compound [F₂Ind]₂ZrBr₂.

Table I. Positional Parameters and Their Estimated Standard Deviations for (η^5 -4,7-F₂C₉H₅)₂Zr(CH₂C₆H₅)₂^a

atom	x/a	y/b	z/c	B, Å ²
Zr	0.17231 (1)	0.23152 (1)	0.38924 (1)	2.419 (3)
F(1A)	0.1586 (1)	0.2908 (1)	0.58568 (6)	4.99 (3)
F(2A)	0.5416 (1)	0.1197 (1)	0.47012 (6)	4.29 (3)
F(1B)	-0.1327 (1)	-0.0252 (1)	0.34290 (8)	5.84 (3)
F(2B)	-0.1237 (1)	0.4346 (1)	0.43428 (7)	5.67 (3)
C(1A)	0.3252 (2)	0.1212 (2)	0.47816 (8)	2.75 (3)
C(2A)	0.2732 (2)	0.0354 (2)	0.43245 (9)	3.02 (4)
C(3A)	0.1455 (2)	0.0287 (2)	0.43495 (9)	3.26 (4)
C(4A)	0.1123 (2)	0.1141 (2)	0.47814 (9)	3.17 (4)
C(5A)	0.2249 (2)	0.1677 (2)	0.50757 (8)	2.80 (3)
C(6A)	0.2549 (2)	0.2493 (2)	0.55792 (9)	3.50 (4)
C(7A)	0.3736 (2)	0.2844 (2)	0.5775 (1)	4.14 (5)
C(8A)	0.4723 (2)	0.2402 (2)	0.5476 (1)	3.95 (4)
C(9A)	0.4472 (2)	0.1630 (2)	0.49921 (9)	3.19 (4)
C(1B)	-0.0585 (2)	0.2960 (2)	0.36302 (9)	3.16 (4)
C(2B)	0.0151 (2)	0.3672 (2)	0.32702 (9)	3.73 (4)
C(3B)	0.0590 (2)	0.2898 (2)	0.28372 (9)	4.11 (5)
C(4B)	0.0221 (2)	0.1713 (2)	0.29315 (9)	3.84 (4)
C(5B)	-0.0571 (2)	0.1750 (2)	0.34010 (9)	3.23 (4)
C(6B)	-0.1327 (2)	0.0890 (2)	0.3655 (1)	4.00 (4)
C(7B)	-0.2030 (2)	0.1180 (2)	0.4098 (1)	4.63 (5)
C(8B)	-0.2003 (2)	0.2360 (2)	0.4344 (1)	4.74 (5)
C(9B)	-0.1284 (2)	0.3204 (2)	0.4117 (1)	4.02 (4)
C(10A)	0.2330 (2)	0.4127 (2)	0.43569 (9)	3.40 (4)
C(11A)	0.2356 (2)	0.5253 (2)	0.39774 (9)	3.16 (4)
C(12A)	0.1463 (2)	0.6163 (2)	0.4003 (1)	3.92 (4)
C(13A)	0.1441 (2)	0.7172 (2)	0.3624 (1)	4.57 (5)
C(14A)	0.2303 (3)	0.7316 (2)	0.3226 (1)	4.87 (5)
C(15A)	0.3197 (2)	0.6448 (2)	0.3198 (1)	4.58 (5)
C(16A)	0.3225 (2)	0.5427 (2)	0.3574 (1)	3.72 (4)
C(10B)	0.3365 (2)	0.2179 (2)	0.33329 (9)	3.27 (4)
C(11B)	0.3682 (2)	0.1132 (2)	0.29529 (8)	3.15 (4)
C(12B)	0.3036 (2)	0.0904 (2)	0.23601 (9)	3.90 (4)
C(13B)	0.3292 (2)	-0.0087 (2)	0.2018 (1)	4.84 (5)
C(14B)	0.4205 (2)	-0.0889 (2)	0.2247 (1)	5.41 (5)
C(15B)	0.4888 (2)	-0.0682 (2)	0.2822 (1)	5.32 (5)
C(16B)	0.4625 (2)	0.0312 (2)	0.3171 (1)	4.39 (5)

^a B is reported for non-hydrogen atoms.

I, while in Table II the relevant bond parameters are collected. The coordination geometry around the Zr(IV) ion, as defined by cp(A) and cp(B), the baricenters of the five-membered ring of the two F₂Ind ligands, and C(10A) and C(10B), the two η^1 -benzyl carbon atoms, is pseudotetrahedral. Deviations from the ideal tetrahedral geometry occur because of an expansion of the cp(A)-Zr-cp(B) angle (129.95 (7)°) and of a contraction of the C(10A)-Zr-C(10B) one (95.44 (7)°). This behavior is similar to that found in the related (η^5 -C₉H₇)₂Zr(CH₃)₂²² compound but

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Table II. Bond Distances (Å) and Selected Angles (deg) for $(\eta^5\text{-4,7-F}_2\text{C}_9\text{H}_5)_2\text{Zr}(\text{CH}_2\text{C}_6\text{H}_5)_2^a$

Zr-C(1A)	2.644 (1)	C(1A)-C(5A)	1.427 (2)	C(7B)-C(8B)	1.411 (3)
Zr-C(2A)	2.547 (2)	C(1A)-C(9A)	1.408 (2)	C(8B)-C(9B)	1.351 (3)
Zr-C(3A)	2.489 (2)	C(2A)-C(3A)	1.388 (2)	C(10A)-C(11A)	1.495 (2)
Zr-C(4A)	2.482 (2)	C(3A)-C(4A)	1.411 (3)	C(11A)-C(12A)	1.401 (3)
Zr-C(5A)	2.634 (2)	C(4A)-C(5A)	1.418 (2)	C(11A)-C(16A)	1.383 (3)
Zr-C(1B)	2.573 (2)	C(5A)-C(6A)	1.415 (2)	C(12A)-C(13A)	1.385 (3)
Zr-C(2B)	2.507 (2)	C(6A)-C(7A)	1.346 (3)	C(13A)-C(14A)	1.364 (4)
Zr-C(3B)	2.511 (2)	C(7A)-C(8A)	1.410 (3)	C(14A)-C(15A)	1.370 (3)
Zr-C(4B)	2.531 (2)	C(8A)-C(9A)	1.348 (3)	C(15A)-C(16A)	1.390 (3)
Zr-C(5B)	2.624 (2)	C(1B)-C(2B)	1.427 (2)	C(10B)-C(11B)	1.489 (2)
Zr-C(10A)	2.298 (2)	C(1B)-C(5B)	1.431 (2)	C(11B)-C(12B)	1.390 (3)
Zr-C(10B)	2.289 (2)	C(1B)-C(9B)	1.406 (3)	C(11B)-C(16B)	1.394 (3)
F(1A)-C(6A)	1.352 (2)	C(2B)-C(3B)	1.401 (3)	C(12B)-C(13B)	1.374 (3)
F(2A)-C(9A)	1.359 (2)	C(3B)-C(4B)	1.396 (3)	C(13B)-C(14B)	1.365 (4)
F(1B)-C(6B)	1.356 (2)	C(4B)-C(5B)	1.418 (3)	C(14B)-C(15B)	1.370 (4)
F(2B)-C(9B)	1.356 (2)	C(5B)-C(6B)	1.415 (3)	C(15B)-C(16B)	1.388 (3)
C(1A)-C(2A)	1.426 (2)	C(6B)-C(7B)	1.343 (3)		
cp(A)-Zr-cp(B)		129.95 (7)		cp(A)-Zr-C(10A)	104.7 (1)
C(10A)-Zr-C(10B)		95.44 (7)		cp(B)-Zr-C(10A)	108.9 (1)
Zr-C(10A)-C(11A)		121.1 (1)		cp(A)-Zr-C(10B)	104.4 (1)
Zr-C(10B)-C(11B)		126.8 (1)		cp(B)-Zr-C(10B)	108.1 (1)

^a Numbers in parentheses are estimated standard deviations. cp(A) and cp(B) denote the centroids of the C₅ rings.

Table III. Ethylene Polymerization with $(\eta^5\text{-C}_9\text{H}_7)_2\text{ZrX}_2/\text{Poly}(\text{methylaluminum})$ Systems

X, [Zr], mol/L	Al/Zr	<i>p</i> (C ₂ H ₄), bar	<i>T</i> , °C	productivity, g PE/(g Zr·bar·h)	10 ⁻⁵ <i>M_n</i>	<i>M_w</i> / <i>M_n</i>	lit.
Bz, 3.1 × 10 ⁻⁵	500	0.28	34	3.6 × 10 ⁴	3.10	2.8	this paper
Cl, 1 × 10 ⁻⁷	150000	5.00	60	6.8 × 10 ⁵	6.04	2.2	29
CH ₃ , 3 × 10 ⁻⁷	14000	3.04	50	7.1 × 10 ⁵	3.95	2.2	10

with different pertinent angles (cp(A)-Zr-cp(B) 120.8 (5)^o and C_{Me}-Zr-C_{Me} 96.9 (3)^o) due to an increased steric crowding in **25**. The Zr-C bond distances (2.298 (2) and 2.289 (2) Å for benzyl A and B, respectively) compare well with those observed in other indenylzirconium complexes (see for instance ref 23). The Zr-C_α bonds are almost of the σ-type, as suggested by the values of the Zr-C_α-C_{ipso} angles (121.1 (1)^o and 126.8 (1)^o, ligands A and B, respectively) and by the absence of Zr...C_{ipso} significant interactions (*d*_{Zr...C_{ipso} > 3.3 Å). The other bond parameters within the benzyl groups are normal. The two 4,7-F₂C₉H₅ ligands are η⁵-coordinated with mean Zr-C bond lengths of 2.559 and 2.549 Å, for A and B, respectively, in agreement with the value of 2.548 Å found in $(\eta^5\text{-C}_9\text{H}_7)_2\text{Zr}(\text{CH}_3)_2$ and with those usually found in other pseudotetrahedral $(\eta^5\text{-C}_9\text{H}_7)_2\text{ZrR}_2$ compounds. The Zr-C interactions involving the bridgehead carbon atoms are longer than the other carbon-metal bonds within the η⁵-moiety, thus indicating an incipient η⁵ → η³ distortion. This feature is normally observed for η⁵-indenyl complexes.²⁴ Its relevance in the substitution process kinetics on such complexes has been evidenced by Basolo.²⁵ The indenyl ligands of compound **25** show a folding of the allylic plane with respect to the least-squares plane of the six-membered ring (the pertinent dihedral angle being 7.3 and 7.6^o for A and B, respectively). Furthermore, a slippage of the coordinated rings (Δ 0.19 and 0.12 Å for A and B, respectively) as defined by Faller et al.²⁴ is observed. The pattern of short and long C-C distances is consistent with a prevalence of the resonance structure depicted in Chart I, A. We have retrieved from the Cambridge Structural Database all the structurally characterized η⁵-indenyl-metal complexes with σ(*d*_{C-C}) ≤ 0.005 Å (compare Chart I, B, and for more details Table 6 in the supplementary}

Table IV. Ethylene Polymerization with $(\eta^5\text{-4,7-X}_2\text{C}_9\text{H}_5)_2\text{Zr}(\text{CH}_2\text{C}_6\text{H}_5)_2/\text{Poly}(\text{methylaluminum})$ Catalytic Systems^a

X	productivity, g PE/(g Zr·bar·h)	<i>M_n</i>	<i>M_w</i> / <i>M_n</i>
H	4.3 × 10 ⁴	320 000	2.73
CH ₃	4.0 × 10 ⁴	310 000	3.00
F	1.8 × 10 ⁴	88 000	2.93
CH ₃ O	2.3 × 10 ³	29 000	4.81

^a Experimental conditions: see Experimental Section.

material). From these data, it appears that the preference for the resonance structure of Chart I, A, is a general feature while the folding and the slippage have been observed in all cases but one. The data retrieved from the literature are representative of the geometry of the unsubstituted indenyl ligands. Therefore, they can be used to evidence the stereochemical effects of fluorine substitution (Chart I, C versus B). The C(8)-C(9) and C(1)-C(2) bond distances (and their equivalent C(6)-C(7) and C(4)-C(5)) are shorter in the fluorine derivative by ca. 0.025 Å (ca. 8 σ). A larger statistical significance is found in the variations of the C-C-C angles at the ipso and ortho carbons of the six-membered rings which change by +3.6 and -1.6^o, respectively. This is in good agreement with the prediction of +3.0 and -1.5^o, obtained from Domenicano's rules. By taking into account the cooperative effect of the two fluorine atoms, these rules allow us to foresee the stereochemical effects of different substituents on benzene²⁶ (each of two fluorine atoms should affect the C-C-C angles at the ipso, ortho, meta, and para carbons by a shift of +3.4, -2.0, +0.5, and -0.4^o, respectively).²⁷

Ethylene Polymerization. The above-presented catalyst precursors together with poly(methylaluminum) as cocatalyst form highly active catalytic systems for the

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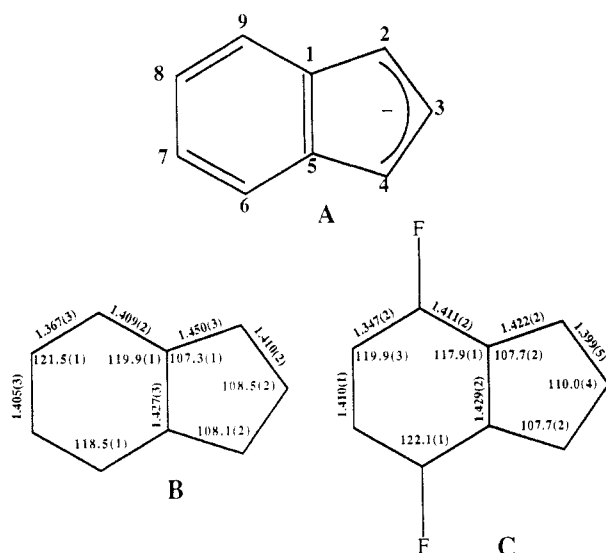
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Chart I



polymerization of ethylene. Comparing the results obtained with $(\eta^5\text{-C}_9\text{H}_7)\text{Zr}(\text{CH}_2\text{C}_6\text{H}_5)_2$ with the data reported in the literature,² lower productivities and lower average molecular weights may be observed (Table III). These differences are not only due to the different Zr(IV) derivatives used but mainly to the different reaction conditions and catalyst concentrations. In Table IV, a comparison of the substituted and the nonsubstituted catalysts in the polymerization of ethylene is presented. Each polymerization was repeated at least two times to check the reproducibility of the results. To guarantee an efficient temperature control especially during the first moments of the polymerization, low monomer pressures were used (0.28 ± 0.01 bar). Under these conditions, with a zirconium concentration of 3×10^{-5} mol/L, the temperature excursions can be limited to 1 °C. Poly(methylaluminoxane) from the same preparative batch was used for the polymerizations.

The results show a considerable influence of the electronic nature of the substituents on the behavior of the catalytic systems. Electron-withdrawing groups, like fluorine, lower both the productivity and the average molecular weight. No considerable variation of the productivity and the average molecular weight resulted from the substitution with methyl groups. In the case of $(\eta^5\text{-4,7-(MeO)}_2\text{C}_9\text{H}_5)_2\text{Zr}(\text{CH}_2\text{C}_6\text{H}_5)_2$, the situation is complicated by a coordination of the $[\text{Al}(\text{CH}_3)\text{O}]$ units of the cocatalyst to the methoxy groups of the catalyst precursor. This interaction was confirmed by ^1H NMR experiments. The coordination causes an enhancement of the inductive effect of the methoxy groups whereas the resonance effect is suppressed. Both the methoxy and fluorine substituents behave therefore as electron-withdrawing groups, leading to lower productivities and lower average molecular weights with these catalysts than with the nonsubstituted complexes.

The values for the productivity and the number-average molecular weight allow us to make a rough estimation of the polymerization rate and the ratio of the polymerization rate over the chain termination rate. The comparison of the results for the substituted catalysts with the unsubstituted system **22** shows that by substitution with fluorine groups the polymerization rate is lowered; under the assumption that both catalyst precursors give the same number of active centers, the chain termination rate seems not influenced considerably. In the case of the methoxy-substituted complex **24**, steric effects due to the coordi-

nation of the cocatalyst and/or a combined influence of electronic and steric effect may cause the decrease in the polymerization rate. In the dimethyl system **23**, the electronic and steric effects of the methyl groups either may be compensating each other or may be too small to be observed. However, speculations about the possible mechanistic implications of the reported results appear at the moment unwarranted due to the lack of knowledge on the possible effects of the substitution on the different reaction steps leading to the formation of the polymers.

Narrow molecular weight distributions (2.7–3.0) were found by GPC measurements, with the exception of the dimethoxy system **24**. The cocatalyst consists of a mixture of poly(methylaluminoxane) chains with different lengths and a certain amount of trimethylaluminum. Because of the complex nature of the cocatalyst in the $\{\eta^5\text{-4,7-(MeO)}_2\text{C}_9\text{H}_5\}_2\text{Zr}(\text{CH}_2\text{C}_6\text{H}_5)_2/\text{MAO}$ system (vide infra), various complexation equilibria can be expected, leading to different types of catalytic centers and thus to a broader molecular weight distribution.

Conclusions

In this paper, the nature of new substituted bis(indenyl)zirconium(IV)- X_2 catalyst precursors has been investigated. A considerable influence especially of electron-withdrawing groups on the behavior of the catalytic species was observed. These results are in keeping with the proposed polar nature of the active catalytic species, which in our opinion can be described as tight ion couple or as containing a strongly polarized $[\text{Zr}-\text{X}-[\text{Al}]$ species. The effect of substituents on the propylene polymerization and on the rate profile in ethylene polymerization will be discussed elsewhere.

Experimental Section

General Aspects. An inert atmosphere was used for the synthesis and purification of substituted indenenes only when specified in the experimental part.

All manipulations for the synthesis and purification of the zirconium complexes as well as the preparation of the poly(methylaluminoxanes) and the ethylene polymerizations were carried out under N_2 or Ar atmosphere in dried solvents and vessels by using standard Schlenk techniques. The solvents were freshly distilled under N_2 from drying agents as follows: Na/K alloy for tetrahydrofuran, toluene, 1,2-dimethoxyethane (DMOE), and *n*-hexane; LiAlH_4 for diethyl ether and *n*-pentane; P_2O_5 for dichloromethane. The deuterated solvents were dried over activated molecular sieves prior to use. Starting materials were Fluka products.

The NMR spectra were recorded on a Bruker AM 300 WP or on a Bruker WH 90; the chemical shifts were referred to the usual standards. The microanalysis was performed at the microanalytical laboratories of the ETH-Zürich and/or at Dornis und Kolbe (Muelheim a.d.R.).

Synthesis of Substituted Indenenes. **1-(2,5-Dimethylphenyl)-3-chloropropanone (1).**^{15b} The reaction was carried out under N_2 . To a suspension of AlCl_3 (60 g, 0.45 mol) in CS_2 (125 mL) was added a solution of 1,4-dimethylbenzene (25 mL, 0.20 mol) and 3-chloropropionyl chloride (20 mL, 0.21 mol) in CS_2 (25 mL) dropwise under magnetical stirring over 45 min. The color changed from green to yellow to red, and the evolution of hydrogen chloride was observed. The suspension was stirred for 3 h at room temperature and then poured on ice (500 g). The mixture was extracted with Et_2O (3 \times), and the combined organic phases were washed with an aqueous solution of NaHCO_3 and with water, dried, filtered, and evaporated. Forty grams of yellow oil was obtained, which was used without further purification for the following reaction.

4,7-Dimethylindanone (2).^{15a} To concentrated sulfuric acid (220 mL, 2.64 mol) was added the above reaction product **1** dropwise over 15 min under N_2 and with magnetic stirring at room temperature. The color changed from yellow to red to green, and

evolution of hydrogen chloride was observed. The solution was heated and stirred at 80 °C for 1 h. The mixture was cooled to room temperature, poured on ice (500 g), and extracted with Et₂O (3×). The combined organic phases were washed with an aqueous solution of NaHCO₃ and with water and dried. The solvent was removed by vacuum distillation. The crystallization of the crude product from methanol yielded 72% (23 g, 0.14 mol) of **2**; mp 77 °C. MS: *m/e* 160 (M⁺).

4,7-Dimethylindanol (3).^{15d} The reaction was carried out under N₂ in dried vessels and solvents. To a suspension of LiAlH₄ (2.00 g, 53 mmol) in Et₂O (350 mL) was added a solution of **2** (22 g, 0.138 mol) in Et₂O (100 mL) dropwise under magnetical stirring while the temperature was maintained at 25 °C. After the addition, the mixture was heated at reflux temperature for 1 h. The suspension was hydrolyzed at 0 °C by addition of (1) H₂O (2 mL), (2) a 15% aqueous solution of NaOH (2 mL), and (3) H₂O (3.6 mL). After filtration, the solution was dried and evaporated. The crystallization of the product from petroleum ether yielded 85% (19 g, 0.117 mol) of white **3**; mp 67–68 °C. MS: *m/e* 144 (M⁺ - H₂O).

4,7-Dimethylindene (4).^{15d} To a solution of **3** (19.00 g, 0.12 mol) in benzene (150 mL) was added a few crystals of *p*-toluenesulfonic acid. The solution was heated to reflux temperature and stirred until 2 mL of water had been separated. The solution was washed with aqueous NaHCO₃, dried, filtered, and evaporated. The remaining liquid was purified by distillation (8 mmHg, 93–97 °C), yielding 71% of **4** (12 g, 84 mmol). MS: *m/e* 144 (M⁺). ¹H NMR (90 MHz, ppm in CDCl₃): δ 7.2–6.8 (m, 3 H), 6.5 (dt, 1 H), 3.2 (t, 2 H), 2.4 (s, 3 H), 2.3 (s, 3 H).

3-(2,5-Dimethoxyphenyl)propionic Acid (5).^{16a} To a solution of *trans*-3-(2,5-dimethoxyphenyl)propionic acid (25 g, 0.12 mol) in EtOH (700 mL) was added PtO₂ (420 mg). The reaction vessel was set under hydrogen atmosphere and connected with a gas buret. The mixture was stirred at room temperature until no more hydrogen takeup was observed (4 h). The catalyst was removed by filtration and the solution evaporated. The crystallization of the reaction product from benzene yielded **5** (75%) as white crystals; mp 66 °C. MS: *m/e* 210 (M⁺). ¹H NMR (300 MHz, ppm in CDCl₃): δ 12.00–11.30 (br s, 1 H), 6.80–6.68 (m, 3 H), 3.77 (s, 3 H), 3.75 (s, 3 H), 2.91 (m, *J* = 7 Hz, 2 H), 2.65 (m, *J* = 7 Hz, 2 H).

4,7-Dimethoxyindanone (6).^{16a} To poly(phosphoric acid) (38 g) was added **5** (1.22 g, 5.8 mmol). The viscous mixture was heated to 60 °C and stirred mechanically for 30 min. The color changed from yellow to dark brown. The reaction mixture was cooled and poured on ice (400 g). The obtained yellow suspension was extracted with Et₂O (3 × 10 mL) and neutralized with a saturated solution of NaHCO₃. The organic solution was dried, filtered, and evaporated. The recrystallization of the reaction product gave **6** as small white needles. From the basic aqueous solution, a small amount of **5** could be precipitated on acidification with HCl. A yield of 50% was calculated for the reaction. MS: *m/e* 192 (M⁺). ¹H NMR (300 MHz, ppm in CDCl₃): δ 6.99 (d, 1 H), 6.73 (d, 1 H), 3.90 (s, 3 H), 3.85 (s, 3 H), 2.97 (m, 2 H), 2.67 (m, 2 H).

4,7-Dimethoxyindanol (7).^{16a} The reaction was carried out under N₂ in dried vessels and solvents. Under temperature control to a stirred suspension of LiAlH₄ (2.1 g, 55 mmol) in Et₂O (100 mL) was added a solution of **6** (9.00 g, 64 mmol) in Et₂O (500 mL)/THF (400 mL). The solution was stirred for 2 h at room temperature and then hydrolyzed by addition of (1) H₂O (2.1 g), (2) 15% aqueous solution of NaOH (2.1 g), and (3) H₂O (6.3 g). The suspension was filtered, and the solution was dried, filtered again, and evaporated. The reaction product was recrystallized from Et₂O/*n*-hexane, yielding 85% (10.56 g, 54 mmol) **7** as white needles. MS: *m/e* 194 (M⁺). ¹H NMR (300 MHz, ppm in CDCl₃): δ 6.66 (dd, 2 H), 5.46 (dd, 1 H), 3.79 (s, 3 H), 3.78 (s, 3 H), 3.02 (m, 1 H), 2.74 (m, 1 H), 2.44 (m, 1 H), 2.01 (m, 1 H).

4,7-Dimethoxyindene (8).^{16c} A solution of **7** (7.87 g, 40 mmol) and a few crystals of *p*-toluenesulfonic acid in benzene (250 mL) was prepared under N₂. The solution was heated and stirred at reflux temperature for 30 min. The eliminated water was distilled from the reaction mixture as soon as it formed. The solution was washed with aqueous NaHCO₃, with water, dried, and evaporated. The obtained yellow solid was purified by chromatography on silica gel with a mixture of *n*-hexane/Et₂O (from 7:1 to 4:6) as eluent, yielding 57% (4.03 g, 22.9 mmol) **8** as fine white needles;

mp 58–59 °C. MS: *m/e* 176 (M⁺). ¹H NMR (300 MHz, ppm in C₆D₆): δ 7.27 (dt, 1 H), 6.58 (d, 1 H), 6.49 (d, 1 H), 6.21 (dt, 1 H), 3.48 (s, 3 H), 3.47 (s, 3 H), 3.36 (m, 2 H). ¹³C NMR (75 MHz, ppm in C₆D₆, ¹H decoupled): 150 (1 C), 148.68 (1 C), 135.77 (1 C), 133.10 (1 C), 133.01 (1 CH), 128.95 (1 CH), 109.60 (1 CH), 107.84 (1 CH), 55.55 (1 CH₃), 55.17 (1 CH₃), 37.65 (1 CH₃).

trans-3-(2,5-Difluorophenyl)propionic Acid (9). A solution of malonic acid (3.16 g, 30.0 mmol), pyridine (0.75 mL, 9 mmol), and 2,5-difluorobenzaldehyde (3 mL, 28.0 mmol) in dry EtOH (12 mL) was prepared. The solution was heated and stirred for 18 h at reflux temperature. The mixture was poured on ice (200 g), and the formation of a crystalline white solid was observed. Because of the good solubility of **9** in EtOH, the carboxylic acid was treated with NaHCO₃ to give the corresponding sodium carboxylate. The basic aqueous solution was extracted with CH₂Cl₂ to remove the pyridine and the byproducts. Treating the aqueous solution with diluted HCl, a white precipitate of **9** formed. The desired product was extracted with CH₂Cl₂ (3×), and the combined organic phases were washed with water, dried, filtered, and evaporated. Crystallization of the reaction product from CH₂Cl₂/*n*-hexane yielded 76% (3.94 g) **9** as white crystals; mp 140 °C. MS: *m/e* 184 (M⁺). ¹H NMR (300 MHz, ppm in CD₃OD): δ 7.73 (d, *J* = 16.2 Hz, 1 H), 7.51–7.44 (m, 1 H), 7.3–7.12 (m, 2 H), 6.58 (d, *J* = 16.2 Hz, 1 H). ¹⁹F NMR (85 MHz, ppm in CD₃OD, ¹H decoupled): δ -120.51 (d, *J* = 18.3 Hz, 1 F), -123.80 (d, *J* = 18.5 Hz, 1 F). ¹³C NMR (75 MHz, ppm in CD₃OD, ¹H decoupled): δ 169.57 (s, 1 C), 161.13 (d, *J* = 121.6 Hz, 1 C), 157.89 (d, *J* = 127.6 Hz, 1 C), 137.01 (s, 1 CH), 125.08 (dd, *J* = 8.3, *J* = 14.4 Hz, 1 C), 123.46 (d, *J* = 5.7 Hz, 1 CH), 119.44 (dd, *J* = 9.0, *J* = 24.8 Hz, 1 CH), 118.53 (dd, *J* = 8.7, *J* = 25.4 Hz, 1 CH), 115.70 (dd, *J* = 2.9, *J* = 25.0 Hz, 1 CH).

3-(2,5-Difluorophenyl)propanoic Acid (10). To a solution of **9** (17.56 g, 95 mmol) in EtOH (200 mL) was added PtO₂ (170 mg). The reaction vessel was set under hydrogen atmosphere and connected with a gas buret. The reaction mixture was stirred until the hydrogen takeup ceased (3 h). The catalyst was separated from the solution by filtration, and the solvent was evaporated. The reaction product was recrystallized from CH₂Cl₂/*n*-hexane, giving **10** as colorless needles with quantitative yield; mp 72 °C. MS: *m/e* 186 (M⁺). Anal. Calcd for C₉H₈F₂O: C, 58.07; H, 4.33; F, 20.16. Found: C, 58.01; H, 4.47; F, 20.16. ¹H NMR (300 MHz, ppm in CDCl₃): δ 11.91 (s, 1 H), 7.02–6.83 (m, 3 H), 2.95 (t, *J* = 7.6 Hz, 2 H), 2.69 (t, *J* = 7.6 Hz, 2 H). ¹⁹F NMR (85 MHz, ppm in CDCl₃, ¹H decoupled): δ -119.00 (d, *J* = 18.7 Hz, 1 F), -124.33 (d, *J* = 18.5 Hz, 1 F). ¹³C NMR (75 MHz, ppm in CDCl₃, ¹H decoupled): δ 179.11 (s, 1 C), 159.53 (dd, *J* = 112.0, *J* = 2.4 Hz, 1 C), 156.33 (dd, *J* = 111.2, *J* = 2.4 Hz, 1 C), 128.75 (dd, *J* = 18.3, *J* = 7.7 Hz, 1 C), 117.02 (dd, *J* = 24.0, *J* = 5.1 Hz, 1 CH), 116.36 (dd, *J* = 25.0, *J* = 8.8 Hz, 1 CH), 114.56 (dd, *J* = 24.0, *J* = 8.5 Hz, 1 CH), 33.87 (d, *J* = 1.6 Hz, 1 CH₂), 24.28 (q, *J* = 2.4, *J* = 1.2 Hz, 1 CH₂).

4,7-Difluoroindanone (11). The reactions were carried out under N₂ in dried vessels. To **10** (74.19 g, 0.39 mol) was added thionyl chloride (48 mL, 0.65 mol). The mixture was heated and stirred at 70 °C until gas evolution ceased (40 min). The excess SOCl₂ was distilled off, and the remaining yellow liquid was used for the following reaction without further purification (*m/e* 204 (M⁺)). A solution of this compound (2.04 g, 10 mmol) in CS₂ (10 mL) was added dropwise under vigorous magnetical stirring to a solution of AlBr₃ (5 g, 18 mmol) in CS₂ (20 mL). The orange mixture was stirred until no more reagent could be detected by TLC (45 min). The reaction mixture was poured on ice (200 g) and extracted with Et₂O (3×). The combined organic phases were neutralized with NaHCO₃, dried, filtered, and evaporated. The crude product was crystallized from CH₂Cl₂/*n*-pentane, yielding 68% (1.14 g, 6.8 mmol) **11** as small white needles; mp 118 °C. MS: *m/e* 168 (M⁺). Anal. Calcd for C₉H₆F₂O: C, 64.20; H, 3.60. Found: C, 63.87; H, 3.63. ¹H NMR (300 MHz, ppm in CDCl₃): δ 7.02–6.94 (m, 2 H), 3.15 (m, *J* = 5.8 Hz, 2 H), 2.75 (m, *J* = 6.1 Hz, 2 H). ¹⁹F NMR (85 MHz, ppm in CDCl₃): δ -120.55 (dq, *J* = 23.8, *J* = 8.1, *J* = 3.8 Hz, 1 F), -124.39 (dq, *J* = 23.8, *J* = 7.6, *J* = 3.4 Hz, 1 F). ¹³C NMR (75 MHz, ppm in CDCl₃, ¹H decoupled): δ 201.49 (s, 1 C), 157.04 (dd, *J* = 66.6, *J* = 2.7 Hz, 1 C), 153.68 (dd, *J* = 80.3, *J* = 2.6 Hz, 1 C), 142.06 (dd, *J* = 22.0, *J* = 2.8 Hz, 1 C), 126.45 (dd, *J* = 15.4, *J* = 4.7 Hz, 1 C), 122.14 (dd, *J* = 23.2, *J* = 8.4 Hz, 1 CH), 115.78 (dd, *J* = 22.6, *J* = 6.7 Hz,

1 CH), 36.47 (s, 1 CH₂), 21.72 (s, 1 CH₂).

4,7-Difluoroindanol (12). The reaction was carried out under N₂ in dried vessels and solvents. A solution of 11 (5 g, 30 mmol) in *n*-hexane (200 mL)/benzene (100 mL) was prepared and cooled to -10 °C. Under magnetical stirring, 70 mL of a DIBAH solution (20% in *n*-hexane) was added dropwise via syringe over 45 min. The reaction mixture was stirred for 45 min and then hydrolyzed. After filtration, the organic phase was separated and the aqueous phase extracted with diethyl ether (2×). The combined organic phases were washed with water, dried, filtered, and evaporated. The obtained light yellow liquid was purified by chromatography on silica gel with a mixture of Et₂O and petroleum ether (5/4) as eluent. 12 was obtained in 80% (4.08 g, 24 mmol) yield. MS: *m/e* 170 (M⁺). Anal. Calcd for C₉H₈F₂O: C, 63.53; H, 4.74. Found: C, 63.29; H, 4.85. ¹H NMR (300 MHz, ppm in CDCl₃): δ 6.94–6.80 (m, 2 H), 5.47 (dd, *J* = 7.0, *J* = 3.6 Hz, 1 H), 3.18–3.07 (m, 1 H), 2.91–2.80 (m, 1 H), 2.52–2.38 (m, 2 H), 2.15–2.03 (m, 1 H). ¹⁹F NMR (85 MHz, ppm in CDCl₃, ¹H decoupled): δ -123.53 (d, *J* = 22.7 Hz, 1 F), -126.34 (d, *J* = 22.7 Hz, 1 F). ¹³C NMR (75 MHz, ppm in CDCl₃, ¹H decoupled): δ 157.03 (d, *J* = 24.8 Hz, 1 C), 153.80 (d, *J* = 23.8 Hz, 1 C), 133.58 (dd, *J* = 19.1, *J* = 5.6 Hz, 1 C), 132.56 (dd, *J* = 20.6, *J* = 4.9 Hz, 1 C), 116.44 (dd, *J* = 23.7, *J* = 7.9 Hz, 1 CH), 114.83 (dd, *J* = 23.1, *J* = 6.9 Hz, 1 CH), 73.70 (s, 1 CH), 34.93 (s, 1 CH₂), 26.75 (s, 1 CH₂).

4,7-Difluoroindene (13). KHSO₄ (670 mg, 5 mmol) and hydroquinone (10 mg) were introduced into a two-neck flask connected with a microdistillation apparatus and a dropping funnel, charged with 12 (3.15 g, 18 mmol). The pressure in the apparatus was lowered to 120 mmHg, and the temperature rose to 120 °C. Under magnetical stirring, 20% 12 was added to the KHSO₄ in a few minutes, while the pressure was lowered to 30 mmHg. The mixture of 13 and H₂O was distilled under these conditions at 50–75 °C. This procedure was repeated, until the whole reagent had been consumed. Under careful temperature and pressure control, pure 13 was obtained with a yield of 50%. MS: *m/e* 152 (M⁺). ¹H NMR (300 MHz, ppm in CDCl₃): δ 6.98–6.88 (m, 2 H), 6.86–6.78 (m, 1 H), 6.56 (dt, *J* = 5.5, *J* = 1.9 Hz, 1 H), 3.48 (t, *J* = 1.8 Hz, 2 H). ¹⁹F NMR (85 MHz, ppm in CDCl₃, ¹H decoupled): δ -124.86 (d, *J* = 22.3 Hz, 1 F), -127.62 (d, *J* = 22.3 Hz, 1 F). ¹³C NMR (75 MHz, ppm in CDCl₃, ¹H decoupled): δ 155.38 (dd, *J* = 193.5, *J* = 2.2 Hz, 1 C), 152.17 (dd, *J* = 195.6, *J* = 2.2 Hz, 1 C), 134.58 (s, 1 CH), 134.22 (dd, *J* = 19.1, *J* = 6.7 Hz, 1 C), 131.01 (dd, *J* = 21.0, *J* = 6.1 Hz, 1 C), 126.84 (t, *J* = 1.8 Hz, 1 CH), 114.54 (dd, *J* = 23.2, *J* = 7.8 Hz, 1 CH), 112.52 (dd, *J* = 24.0, *J* = 7.4 Hz, 1 CH), 36.45 (s, 1 CH₂).

Synthesis of Unsubstituted and Substituted Bis(indenyl)zirconium(IV) Derivatives. **NaInd (14).** To metallic sodium in small pieces (9 g, 0.39 mol) were added freshly distilled indene (35 mL, 0.30 mol) and THF (50 mL) under magnetical stirring. The reaction mixture was heated for 18 h at reflux temperature and then cooled to room temperature. The violet solution was separated from the excess of sodium via cannula and used as soon as possible.

Na[4,7-Me₂Ind] (15). The procedure of 14 was used except that 4 (3.78 g, 26 mmol) was reacted with sodium (1.7 g, 74 mmol) in THF (25 mL). The mixture was stirred for 13 h at reflux temperature and immediately used.

Li[4,7-(MeO)₂Ind] (16). A hexane solution (2.8 mL) of butyllithium (1.68 M) was added dropwise via syringe to a solution of 8 (0.8 g, 4.5 mmol) in THF (8 mL). The mixture was stirred at room temperature for 18 h and immediately used.

Na[4,7-F₂Ind] (17). The procedure of 14 was used except that 13 (8.3 g, 55 mmol) was reacted with sodium (2 g, 87 mmol) in DMOE (10 mL). The mixture was stirred at room temperature for 2 h, and the solution was removed from the excess of Na via cannula and immediately used.

(η^5 -Ind)₂ZrCl₂ (18).¹⁹ To freshly sublimed ZrCl₄ (14.5 g, 62 mmol) was added precooled THF (100 mL) dropwise at -78 °C via a cannula. Under magnetical stirring, the mixture was allowed to warm to room temperature and stirred for 1 h. The gray suspension of ZrCl₄/THF adduct was treated dropwise with a solution of 14 (17 g, 0.12 mol) in THF (30 mL). The temperature was controlled with a water bath. On addition of the second equivalent of 14, the formation of a yellow precipitate was observed. After 1 h of stirring at room temperature, the mixture was cooled to 0 °C, and for 2 min HCl gas, dried over H₂SO₄, was

bubbled into the suspension. Subsequently two-thirds of the solvent was removed by evaporation, and the precipitation of the complex was completed by addition of Et₂O (200 mL). The fine yellow precipitate was separated quickly from the solution by centrifugation and dried under vacuum. The crude product was sublimed at 200–220 °C at 0.03 mmHg. 18 could be obtained as fine yellow needles with 35% yield (8.53 g). MS: *m/e* 390 (M⁺). Anal. Calcd for C₁₈H₁₄Cl₂Zr: C, 55.09; H, 3.60; Cl, 18.07. Found: C, 54.61; H, 3.33; Cl, 17.78. ¹H NMR (300 MHz, ppm in CDCl₃): δ 7.6 (m, 4 H), 7.4–7.15 (m, 4 H), 6.45 (t, *J* = 3 Hz, 2 H), 6.2 (d, *J* = 3 Hz, 4 H).

[η^5 -4,7-Me₂Ind]₂ZrCl₂ (19). Following the procedure of 18, the ZrCl₄/ether adduct was prepared with freshly sublimed ZrCl₄ (3.03 g, 13 mmol) and THF (100 mL). To the vigorously stirred suspension was added a solution of 15 (4.32 g, 26 mmol) in THF (30 mL) dropwise over 20 min. The formation of a yellow precipitate was observed. The mixture was stirred for 2 h at room temperature and then concentrated to one-fourth of the volume. The precipitation of the complex was completed by addition of Et₂O, and the solid was separated from the solution by centrifugation. The crude product was washed quickly with small volumes of H₂O/HCl, EtOH, and Et₂O. The crystallization from CH₂Cl₂/*n*-hexane at -25 °C yielded 19 as small yellow needles (3.8 g, 65%). MS: *m/e* 446 (M⁺). Anal. Calcd for C₂₂H₂₂Cl₂Zr: C, 58.91; H, 4.94; Cl, 15.81. Found: C, 58.17; H, 4.78; Cl, 15.58. ¹H NMR (300 MHz, ppm in CDCl₃): δ 6.97 (s, 4 H), 6.49 (t, *J* = 3 Hz, 2 H), 6.25 (d, *J* = 3 Hz, 4 H), 2.44 (s, 12 H). ¹³C NMR (75 MHz, ppm in CDCl₃, ¹H decoupled): δ 132.4 (4 C), 128.4 (4 C), 126.2 (4 CH), 119.0 (2 CH), 103.7 (4 CH), 19.1 (4 CH₃).

[η^5 -4,7-(MeO)₂Ind]₂ZrCl₂ (20). Following the procedure of 18, the ZrCl₄/ether adduct was prepared with freshly sublimed ZrCl₄ (510 mg, 2.2 mmol) in THF (20 mL). To the vigorously stirred suspension was added a solution of 16 (4.5 mmol) in THF (8 mL) dropwise. The color of the mixture turned immediately to intense yellow, and after 10 min, the formation of a fine precipitate was observed. The reaction mixture was stirred at room temperature for 3 h, and subsequently, the solvent was evaporated. The crystallization of the yellow-orange residue from toluene/*n*-hexane yielded 20 (40%, 430 mg) as fine yellow needles. Through ¹H NMR spectroscopy with 1,2-dibromoethane as the internal standard, a chemical purity of 97% was established. Anal. Calcd for C₂₂H₂₂Cl₂O₄Zr: C, 51.56; H, 4.33; Cl, 13.83. Found: C, 51.28; H, 4.35; Cl, 14.61. ¹H NMR (300 MHz, ppm in C₆D₆): δ 6.49 (d, *J* = 3.3 Hz, 4 H), 6.30 (t, *J* = 3.3 Hz, 2 H), 6.11 (s, 4 H), 3.51 (s, 12 H). ¹³C NMR (75 MHz, ppm in C₆D₆, ¹H decoupled): δ 149.7 (4 C), 122.3 (4 C), 118.9 (2 CH), 103.4 (4 CH), 101.8 (4 CH), 55.1 (4 CH₃).

[η^5 -4,7-F₂Ind]₂ZrCl₂ (21). Following the procedure of 18, the ZrCl₄/ether adduct was prepared with freshly sublimed ZrCl₄ (6.00 g, 26 mmol) and DMOE (100 mL). To the resulting homogeneous solution was added 17 (9.57 g, 55 mmol) in DMOE (30 mL) dropwise over 30 min. The formation of a yellow precipitate was observed. The suspension was stirred for 2 h at room temperature and then filtered, washed with 20 mL of cold DMOE, and dried under vacuum. The crude product could not be successfully purified by crystallization or sublimation. By ¹H NMR spectroscopy with 1,2-dibromoethane as the internal standard, a yield of at least 45% could be established for the reaction. MS: *m/e* 462 (M⁺). ¹H NMR (300 MHz, ppm in C₆D₆): δ 6.21 (t, *J* = 7 Hz, 4 H), 6.03 (t, *J* = 4 Hz, 2 H), 5.92 (m, 4 H). ¹⁹F NMR (85 MHz, ppm in C₆D₆, ¹H decoupled): δ -118.41 (s, 4 F).

[η^5 -Ind]₂ZrBz₂ (22).²⁰ To a suspension of 18 (500 mg, 1.3 mmol) in Et₂O (40 mL) was added a 0.72 M solution of benzylmagnesium chloride (8 mL) in Et₂O dropwise at room temperature via syringe. The mixture was stirred for 2 days, and subsequently, the solvent was evaporated. The crystallization of the remaining oil from toluene/*n*-hexane at -25 °C yielded 22 (50%, 320 mg) as fine yellow needles. Anal. Calcd for C₃₂H₂₈Zr: C, 76.29; H, 5.60. Found: C, 76.06; H, 5.62. ¹H NMR (300 MHz, ppm in C₆D₆): δ 7.24 (t, 4 H), 7.03 (m, 4 H), 6.94 (t, 2 H), 6.9–6.8 (m, 8 H), 5.63 (d, *J* = 3.4 Hz, 4 H), 5.52 (t, *J* = 3.4 Hz, 2 H), 0.99 (s, 4 H). ¹³C NMR (75 MHz, ppm in C₆D₆, ¹H decoupled): δ 152.0 (4 C), 128.5 (4 CH), 126.4 (4 CH), 125.3 (4 CH), 152.2 (4 CH), 125.1 (2 C), 121.4 (2 CH), 119.1 (2 CH), 103.2 (4 CH), 66.0 (2 CH₂).

[η^5 -4,7-Me₂Ind]₂ZrBz₂ (23). To a suspension of 19 (1.5 g, 3.34 mmol) in Et₂O (120 mL) was added 23 mL of a 0.72 M solution

Table V. Crystal Data for $(\eta^5\text{-4,7-F}_2\text{C}_9\text{H}_5)_2\text{Zr}(\text{CH}_2\text{C}_6\text{H}_5)_2$ ^a

formula	C ₃₂ H ₂₄ F ₄ Zr
fw, amu	575.8
crystal system	monoclinic
space group	P2 ₁ /c (No. 14)
a, Å	10.786 (1)
b, Å	11.084 (2)
c, Å	21.602 (2)
β, deg	98.30 (1)
V, Å ³	2555.5
Z, ρ(calc), g cm ⁻³	4, 1.496
F(000)	1168
radiation (graphite monochrator)	Mo Kα (λ = 0.71073 Å)
diffractometer	CAD4 Enraf-Nonius
μ(Mo Kα), cm ⁻¹	4.69
2θ range, deg	6 < 2θ ≤ 50
scan method	ω
scan interval, deg	1.1 + 0.347 tan θ
scan speed, deg min ⁻¹	1.6
max time for 1 refln measr, s	60
collected octants	±hkl
no. of data collected (at room temp.)	4460
no. of data used (I > 3σ(I))	3679
no. of variable parameters	431
crystal decay	no
no. azimuth reflns for abs corr	3
max-min transmission factor	1.00-0.98
crystal size, mm	0.28 × 0.35 × 0.44
weighting fudge p factor	0.035
ESD	1.39
R	0.0220
R _w	0.0295
max peak in final diff Fourier, e Å ⁻³	0.39

^a ESD = $(\sum w(|F_o| - k|F_c|)^2 / (N_{\text{obs}} - N_{\text{var}}))^{1/2}$. $w = 4|F_o|^2 / \sigma^2(|F_o|^2)$ where $\sigma^2(|F_o|^2) = (\sigma^2(I) + (pI)^2)^{1/2} / L_p$. $R = \sum ||F_o| - k|F_c|| / \sum |F_o|$. $R_w = (\sum w(|F_o| - k|F_c|)^2 / \sum w|F_o|^2)^{1/2}$.

of benzylmagnesium chloride in Et₂O (23 mL) dropwise at room temperature via syringe. The mixture was stirred for 3 days, and subsequently, two-thirds of the solvent was evaporated. The yellow-orange solid was separated from the mother liquids by filtration and recrystallized from toluene/hexane at -25 °C, yielding **23** (64%, 1.2 g, 2.1 mmol) as small yellow crystals. Anal. Calcd for C₃₆H₃₆Zr: C, 77.23; H, 6.48. Found: C, 77.12; H, 6.54. ¹H NMR (300 MHz, ppm in C₆D₆): δ 7.30-7.20 (m, 4 H), 6.94-6.90 (m, 6 H), 6.66 (s, 4 H), 5.71 (d, J = 3.0 Hz, 4 H), 5.67 (t, J = 3 Hz, 2 H), 2.11 (s, 12 H), 1.11 (s, 4 H). ¹³C NMR (75 MHz, ppm in C₆D₆, ¹H decoupled): δ 152.21 (C), 131.79 (C), 128.56 (CH), 126.46 (C), 126.31 (CH), 124.97 (CH), 121.54 (CH), 116.64 (CH), 103.83 (CH), 65.02 (CH₂), 19.10 (CH₃).

[$\eta^5\text{-4,7-(MeO)}_2\text{Ind}]_2\text{ZrBz}_2$ (**24**). To a suspension of **20** (600 mg, 1.17 mmol) in Et₂O (70 mL) was added a 0.72 M solution of benzylmagnesium chloride in Et₂O (8 mL) dropwise via syringe. The mixture was stirred 3 days at room temperature. During this time, the color changed from yellow to orange. Subsequently two-thirds of the solvent was removed by distillation, and the solid was separated from the mother liquid by filtration. The crude product was recrystallized from toluene/n-hexane at -25 °C, yielding **24** (68%, 500 mg, 0.8 mmol) as fine orange crystals. ¹H NMR (300 MHz, ppm in C₆D₆): δ 7.29-7.23 (m, 4 H), 7.17-7.15 (m, 4 H), 6.93-6.88 (m, 2 H), 6.12 (d, J = 3.3 Hz, 4 H), 6.04 (s, 4 H), 6.00 (t, J = 3.3 Hz, 2 H), 3.40 (s, 12 H), 1.25 (s, 4 H). ¹³C NMR (75 MHz, ppm in C₆D₆, ¹H decoupled): δ 152.44 (2 C), 150.35 (2 C), 128.00 (4 CH), 127.00 (4 CH), 126.42 (4 C), 121.37 (2 CH), 119.69 (2 CH), 116.88 (2 C), 101.93 (4 CH), 101.72 (4 CH), 65.67 (2 CH₂), 54.89 (4 CH₃). NMR analysis indicates a high purity of this material. However, elemental analysis determinations of different laboratories gave erratic results.

[$\eta^5\text{-4,7-F}_2\text{Ind}]_2\text{ZrBz}_2$ (**25**). To a suspension of 3.5 g of crude reaction product containing approximately 1.82 g of **21** (4 mmol) in Et₂O (100 mL) was added a 0.72 M solution of benzylmagnesium chloride in Et₂O (30 mL) dropwise. Immediately a

color change from yellow to orange was observed, and after 30 min at room temperature, the mixture was cooled to -5 °C and stirred for 2 days. Subsequently, two-thirds of the solvent was removed by vacuum distillation, and the solid was separated from the mother liquid by filtration. The crystallization of the crude product from toluene/n-hexane yielded **25** (77%) as orange plates. Anal. Calc for C₃₂H₂₄F₄Zr: C, 66.76; H, 4.20; F, 13.20. Found: C, 66.68; H, 4.24; F, 13.18. ¹H NMR (300 MHz, ppm in C₆D₆): δ 7.20-7.13 (m, 4 H), 6.89-6.82 (m, 6 H), 6.79-6.76 (m, 4 H), 5.98-5.96 (m, 4 H), 5.91 (t, 2 H), 0.97 (s, 4 H). ¹⁹F NMR (85 MHz, ppm in C₆D₆, ¹H decoupled): δ -120.14 (s, 4 F). ¹³C NMR (75 MHz, ppm in C₆D₆, ¹H decoupled): δ 154.5, (1 C), 150.29 (1 C), 128.5 (1 CH), 126.39 (1 CH), 122.50 (1 CH), 118.67 (1 CH), 117.80 (dd, 1 C), 107.96 (dd, 1 CH), 100.43 (1 CH), 68.8 (1 CH₂).

Ethylene Polymerization. The polymerization reactions were carried out under inert gas in a 2-L glas autoclave equipped with a continuous monomer feed system. The equipment was dried by washing it with a solution of Al(i-C₄H₉)₃ in n-hexane. The toluene was refluxed and distilled first from Na/K alloy and successively from heterogeneous Ziegler-Natta catalyst.

The poly(methylaluminoxanes) were prepared according to literature methods.²⁸

Reaction conditions: 510 mL of toluene, [Zr] = 3.1 × 10⁻⁵, [Al]/[Zr] = 460-520, [C₂H₄] = 0.032 ± 0.002 mol/L (0.28 ± 0.01 bar), T = 33.5 ± 0.5 °C, t = 60 min. The reaction was stopped by addition of MeOH. Concentrated HCl (2 mL) was added, and the suspension was stirred overnight. After filtration, the polymer was dried under vacuum at 80 °C. The viscosity was measured in tetrahydronaphthalene at 135 °C. The molecular weight distribution was measured by GPC on Lichrosphere columns at 135 °C with 1,2,3-trichlorobenzene.

X-ray Crystal Structure of the Compound ($\eta^5\text{-4,7-F}_2\text{C}_9\text{H}_5)_2\text{Zr}(\text{CH}_2\text{C}_6\text{H}_5)_2$. Crystal data and experimental conditions for compound **25** are reported in Table V. The intensity data were collected on an Enraf-Nonius CAD4 automated diffractometer at room temperature. A least-squares fit of 25 reflections representative of the entire sphere with θ ranging from 10 to 14° provided the unit cell parameters. Three standard reflections were monitored at regular intervals during the data collection, and no decay was observed. The intensities were collected by using a variable scan range technique with a 25% extension at each end for background determination. Corrections for Lorentz and polarization effects were applied. An empirical absorption correction was performed based on ψ scans (ψ 0-360°, every 10°) of three suitable reflections with χ values close to 90°. The structure was solved by standard Patterson and Fourier methods and refined by full-matrix least squares with the Enraf-Nonius structure determination package (SDP)³⁰ on a 11/73 PDP computer. After the location of all non-hydrogen atoms, anisotropic thermal factors were assigned to all atoms. The hydrogen atoms were located by difference Fourier maps and subsequently isotropically refined. The refined positional parameters are reported in Table I, and the final values of the conventional agreement indices are given in Table V. The final difference Fourier map showed only small residual peaks (less than 0.4 e Å⁻³), close to the Zr atom.

Supplementary Material Available: Table 6, listing relevant stereochemical parameters for η^5 -indenyl complexes with $\sigma(d_{C-C}) \leq 0.005$ Å (data retrieved from the Cambridge Structural Database), and tables of anisotropic thermal parameters and bond distances and angles (3 pages); a table listing observed and calculated structure factors (25 pages). Ordering information is given on any current masthead page.

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