Incorporation of a Complexed AIH Fragment into a Metallacycle. Preparation and Characterization of CpCoC₄Ph₄AlH•NEt₃[†]

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The reaction of Cp(PPh₃)CoCPhCPhCPhCPh with AlH₃·NEt₃ proceeds smoothly at elevated temper-atures to produce CpCoC₄Ph₄AlH·NEt₃ (6) in 80% isolated yield. The composition and proposed structure is based on ¹H, ¹³C, and ²⁷Al NMR, IR, and other data. The green compound is extremely water sensitive and modestly sensitive to oxygen. Hydrolysis leads to quantitative formation of $CpCo(\eta^4-C_4Ph_4H_2)$ (7). Addition of Et_2OBF_3 leads to a 60% isolated yield of $CpCo(\eta^5-C_4Ph_4BF)$ (5), which has been fully characterized spectroscopically. The $CpCo(\eta^5-C_4Ph_4BF)$ derivative reacts with H⁻ to yield primarily CpCo- $(\eta^5 - C_4 Ph_4 BH)$ (3). Reaction with propylene results in the rapid destruction of CpCoC_4 Ph_4 AlH-NEt₃ with the concomitant loss of ≈ 10 propylene molecules. However, the intractable products could not be characterized.

Introduction

The chemistry of boron differs in many respects from that of the other group 13 elements. Indeed, it might be said that similarities are less common than differences. Hence, there is significant interest in putting aluminum into a bonding environment similar to that found in boron chemistry in order to see how it behaves. In fact, examples of aluminaboranes,¹ aluminacarboranes,² and transitionmetal-aluminum hydride complexes³ have been known for some time⁴ but recently significant new advances have been reported. Hawthorne et al. have synthesized a variety of group 13 element metallacarboranes and have described their structures and reactivity.⁵ Sneddon et al. have reported the incorporation of $Et_3N \cdot AlH_x$, x = 1, 2, into smaller carboranes by the reaction of $Et_3N \cdot AlH_3$ with nido-2,3-Et₂C₂B₄H₆.⁶ Further, Shore et al have reported the synthesis and structural characterization of closo- $[B_{11}H_{11}AlMe]^{2-}$, which is an analogue of the *closo*- $[B_{12}H_{12}]^{2-}$ dianion.⁷ The boron matrix, as it were, provides guidance in the synthesis of these compounds as well as in understanding their structure and bonding.

There has also been great emphasis in recent years on the stabilization of main-group elements in unusual bonding modes.⁸ An effective approach has been the use of bulky substituents, often on the main-group atom, to kinetically and/or thermodynamically inhibit degradative reactions. However, in doing so the reactivity of the main-group center can be lost. An alternative approach is to stabilize the main-group moiety via incorporation into an organometallic fragment.⁹ Here reactivity is modified but large steric barriers need not be present. Thus, in our variation of this approach the reaction of a metallacycle with BH_nCl_{3-n} ·L, n = 1, 2, leads to the incorporation of a BH fragment to yield a metallacarborane, $CpCo(\eta^5 C_4Ph_4BH$ (3), as the principal final product.¹⁰ Compared to that of other compounds containing a BH fragment, the reactivity of the BH fragment in 3 is considerably modified by its environment. It is noteworthy that an analogous (isolobal) preparative route yields $CpCo(\eta^5-C_4Ph_4Fe (CO)_3$).¹¹ In principle, the strategy should work with other main-group E-H fragments. Thus, we have now explored this approach to an aluminum system in an attempt to synthesis $CpCo(\eta^5-C_4Ph_4AlH)$.



Aluminoles have been known for some time¹² and there is a characterized example of a nickel complex similar to

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[†]Dedicated to Prof. John J. Eisch on the occasion of his 60th birthday.



Figure 1. The 300-MHz ¹H NMR spectrum of $CpCoC_4Ph_4AlH\cdot NEt_3$ (6) in C_6D_6 at 22 °C. The resonances labeled Figure 1. s, n, and x are due to solvent, an amine alane impurity (see text), and unknown impurities, respectively.

our target molecule, i.e., $CODNi(\eta^4-C_4Ph_4AlPh \cdot OEt_2)$.¹³ This compound contains an Al-Ph fragment rather than Al-H and is prepared from the aluminole itself and a source of the NiCOD fragment. Hence, our approach potentially provides an alternative route to such compounds. Importantly, $CpCo(\eta^5-C_4Ph_4AlH)$ would allow the reactivity of an Al-H bond in a new environment to be characterized. Based on our observations of 3, we except the Al-H bond in $CpCo(\eta^5-C_4Ph_4AlH)$ to be less active than that in other aluminum hydrides but much more active than the B-H fragment in 3.

Results

Preparation and Characterization of $CpCoC_4Ph_4AlH \cdot NEt_3$ (6). The attempted preparation of $CpCo(\eta^{5}-C_{4}Ph_{4}AlH)$ from the reaction of $Et_{3}N\cdot AlH_{3}$ and $Cp(PPh_3)CoCPhCPhCPhCPh (1)$ led to the formation of

the amine adduct $CpCoC_4Ph_4AlH \cdot NEt_3$ (6) according to reaction 1. The overall yield of $6 (\approx 80\%)$ was considerably

$$Cp(PPh_3)\dot{C}oCPhCPhCPh\dot{C}Ph + Et_3N\cdotAlH_3 \rightarrow CpCoC_4Ph_4AlH\cdotNEt_3 + PPh_3 + H_2$$
(1)

higher than that for the formation of 3 by a similar route. Indeed chromatography on 6 was not possible and the high yield permitted the removal of the coproduct, PPh₃, by fractional crystallization. Unfortunately, although 6 was isolated as a reasonably pure, green, air- and water-sensitive oil, crystals suitable for X-ray structure determination have not been forthcoming despite many attempts at growing them. The utilization of $(C_6H_{11})_2(CH_3)N\cdot AlH_3$ in the hope of obtaining a more easily crystallizable material did not give as clean a preparative reaction and purification was not possible. The product 6 consistently contained $\approx 5\%$ of an amine alane derivative, possibly a triethylamine polyalane adduct.¹⁴ Because of the more active Al-H of



Figure 2. The 78.2-MHz 27 Al NMR spectrum of CpCoC₄Ph₄AlH·NEt₃ (6) in C₆D₆ at 22 °C. The very broad resonance at δ 60 is due to aluminum in the probe.



this impurity, its presence made the characterization of the reactivity of 6 more difficult.

We were only able to obtain the composition of $CpCoC_4Ph_4AlH \cdot NEt_3$ (6) indirectly, as mass spectrometry of the purified product consistently showed only the product of hydrolysis. The multinuclear NMR experiments demonstrate the presence of C, H, Al, and the structural units of one Cp, four Ph, three Et (as NEt_3), and one AlH. The ¹H and ²⁷Al NMR spectra are shown in Figures 1 and 2 and assignments and chemical shifts for selected resonances of the ¹H and ¹³C spectra are given in Table I. The assignment of the ¹H data was straightforward. For the ¹³C NMR measurements, ¹³C-¹H coupled spectra with NOE recorded in the 1PDFA mode were used to aid assignment. Carbon C(I) (Chart II) was too weak or broad to be observed for compounds 3-6 in these experiments. The reported ¹³C spectrum of a nickelole analogue also aided the assignments for 1 and $2.^{15}$ The chemical shift of the AlH proton is similar to that reported

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Selected ¹H and ¹³C NMR Date

	1ª	2ª	3ª	4 ^a	5ª	6ª	7ª
			1H	NMR			
C.H.	4.78	4.94	4.42	4.43	4.40	4.70	4.51
			¹³ C	NMR			
C.H.	89.95	87.29	83.88	84.38	84.51	83.58	84.52
ij	176.3	174.2	178.3	177.0	178.3	175.3	176.1
^{2}J	5.2	7.1	6.7	6.8	6.7	6.7	6.7
mult	d/ant	d/ant	d/ant	d/ant	d/ant	d/ant	d/ant
C(1)	167.68	163.75		1.	•	/ 1	52.78
J(C-P)	28.72	37.8					
ij							155.22
2J							4.2
C(2)	158.45	155.25	104.59	99.45	99.01	105.15	96.46
J(C-P)	2.6	3.2					
i j		0	0	0	0	0	
2J		8.26	2.1	2.0	2.8	3.0	2
mult		s/d	s/t	s/t (br)	s/t (br)	s/t	s/m (br)
C(3)	142.57	23.31	141.70	140.86	139.43	141.77	145.01
J(C-X)	3.1 (P)	3.3 (P)			2 (F)		
ĴĴ		122	0	0	- (-)	0	0
^{2}J			6.3	6.2		5.6	6.1
mult	s/m	t/-	s/t (br)	s/t	d	s/t (br)	s/m
C(4)	154.17	35.57	136.61	136.48	135.88	150.48	137.96
1 <i>J</i>	0	122.4	0	0	0	0	0
^{2}J	7.33	0	7.8	7.6	7.0	7.2	-
mult	s/m	t/-	s/t	e/+	e/t	e/+	e/m

^aSee Chart I for structures and Chart II for carbon labeling.

for terminal hydrides found in transition-metal aluminohydride complexes.³ Mass spectrometry and quantitative hydrolysis showed the presence of the CpCoC₄Ph₄ fragment in 6. Finally, the IR and the ²⁷Al NMR spectra (Al-H coupling) corroborated the presence of an AlH fragment. Hence, the formulation as CpCoC₄Ph₄AlH. NEt₃.

The structure presents an interesting puzzle given that the compound contains the fragments CpCo, C₄Ph₄, AlH, and NEt₃. If one treats the compound as a Co(I) derivative, earlier discussions of base adducts of the related boron compounds¹⁶ would suggest the structure shown in part b rather than that of part a in Chart III which is found for $CpCo(\eta^5-C_4Ph_4BH)$ and other closely related compounds. The ¹³C NMR data of 6 as well as those of several related compounds are given in Table I. These data show the presence of a plane of symmetry in 6 and the ^{13}C chemical shifts of the Cp and C(2) carbons are consistent with the structure in Chart IIIb. The chemical shift of the Cp ligand in the ¹H NMR spectrum and those of C(3) and C(4) in the ¹³C NMR spectrum, however, make one uneasy with this assignment. In both cases these shifts suggest environments similar to those in a metallacycle, e.g., 1, rather than of compounds containing diene and π ligands. But most telling is the fact that CpCo compounds containing diene and polyhapto π ligands are usually red and yellow/orange, respectively, thereby making the green color of 6 completely unexplained.

Taking a cluster rather than metal-ligand point of view provides alternative structures to the single one shown in Chart III. The six-vertex cluster CpCoC₄Ph₄AlH·NEt₃ has a formal SEP count of nine pair, and, hence, according to Wade's rules^{17,18} the structure should be based on a dodecahedron with two vacant vertices. As shown in Figure 3, more then one structure containing a plane of symmetry can be generated. Structure 6b is the same as that in Chart IIIb while structure 6a is a benzvalene structure that has



Figure 3. Three ways of generating an arachno six-atom cluster from a dodecahedron by removal of four- or five-coordinate vertices such that the resulting core retains a plane of symmetry.



Figure 4. Scale representations of the cage skeletons for $CpCo(\eta^5 - C_4Ph_4BH)$ (3) and $CpCoC_4Ph_4AlH \cdot NEt_3$ (6). In the latter case of CoC, unit is taken from the known structure of the boron derivative¹⁰ and the Al-C and Al-Co distances are fixed at the sum of the covalent radii (1.98 and 2.45 Å).

previously been suggested as the structure of the transition state for the skeletal rearrangement of compounds like 3.¹⁹ The existence of an aluminum-cobalt interaction in 6a could give rise to the different absorption properties of the cobalt center and this assignment gives a better fit to the ¹H chemical shift for Cp and the ¹³C chemical shift for C(4). However, the ${}^{13}C$ chemical shift of the C(2) carbon is 30-40 ppm further upfield than one would expect for carbons involved in the localized double bond that must be present in 6a. Thus, this structure is ruled out.

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Figure 5. Schematic representation of the reactivity of $CpCoC_4Ph_4AlH-NEt_3$ (6).

This leaves us with structure 6c. Again there is a direct aluminum-cobalt interaction that can be used to account for the unusual color of 6. The connectivity of structure 6c is actually the same as that in Chart IIIa and the 13 C chemical shifts for C(2), C(3), and Cp are very similar to those of compound 3. However, the ¹H chemical shift for Cp and the ¹³C chemical shift for C(4) still suggest that the cobalt fragment interacts with the tetraphenyl butadiene fragment in a manner similar to that in 1 and 2.

Both structures **6a** and **6c** have five-coordinate aluminum atoms while that of **6b** is four coordinate. Hence, it is of interest to look at the ²⁷Al NMR more closely.^{3,20} It has been reported that the chemical shifts of compounds containing authenic five-coordinate aluminum lie in the

range δ 112–126, e.g., $[Me_2AIO(CH_2)_2OMe]_2$.²¹ These resonances are independent of temperature.²² The chemical shift observed for 6 is in this range but the line width observed (1360 Hz) is somewhat less than the 2500–8000-Hz range reported earlier.²³ We conclude that the ²⁷Al NMR spectrum is consistent with structures 6a and 6c but does not exclude structure 6b.

Selected Reactions of CpCoC₄Ph₄AlH-NEt₃ (6). The three reactions of 6, reported immediately below, as well as the preparative reaction already mentioned above, are summarized in Figure 5. The hydrolysis reaction, used already as a chemical proof of stoichiometry, is quantitative by ¹H NMR. The characteristic green to red color change that indicates hydrolysis of 6 to 7 takes place in ca. 15 min for a solution of the pure compound under an atmosphere of standard tank nitrogen. The reaction mixture, which contains excess Et_3OAIH_3 , is stable under these conditions; however, hydrolysis is complete when purification is attempted on a short silica gel column. For these reasons, compound 6 was handled under a purified argon atmosphere or under vacuum.

In attempt to remove the coordinated NEt₃ from 6, the reaction of Et₂OBF₃ with 6 was investigated, as BF₃ was expected to serve as a strong sequestering agent for the amine. With an excess of Et₂OBF₃, an orange solid product was isolated in good yield. The identity of this material as the fluorine derivative of compound 3, namely, CpCo- $(\eta^5-C_4Ph_4BF)$ (5), is clear from its spectroscopic properties. The proposed structure of 5, analogous to that known for 3, is indicated in Chart I. In order to provide more insight on a rather unusual transformation, we examined the course of reaction 2 by ¹H NMR spectroscopy. In doing Et₂OBF₃ + CpCoC₄Ph₄AlH·NEt₃ \rightarrow CpCo $(\eta^5-C_4Ph_4BF)$

so a complication from the unknown alane impurity (see above and Figure 1) was revealed. Using integrated intensities as a measure of concentrations, we found that for each mole of the amine associated with this impurity a fraction of 6 was destroyed; i.e., the total Cp signal decreased in the first 5 min of the reaction (10-60% depending on whether the impurity level was low or high) without the formation of 5. The destruction of 6 by sources of uncoordinated aluminum hydride was confirmed by carrying out a similar reaction with a mixture of Et₃NAlH₃ and 6. Adding less than 1 mol of Et₂OBF₃ per mole of Et₃NAlH₃ led to the destruction of a fraction of 6 but no production of 5.

In reaction 2, after the known alane impurity was gone as evidenced by the shift of its characteristic amine signal to a chemical shift corresponding to that of Et_3NBF_3 , the Cp signals showed a smooth evolution of 5 and concurrent loss of 6. Small amounts of 3 and 7 appeared as byproducts and a minor unknown product with a Cp signal at δ 4.66 was also produced. The time behavior of the Cp signals observed suggests that there are no intermediates of significant stability under the reaction conditions. Despite its complexity then, reaction 2 exhibits no prominent intermediates under the reaction conditions and the reaction mechanism remains obscure.

The presence of 3 and 7 as byproducts of reaction 2 was puzzling and we suspected that the hydride impurity might play a role in their formation as well. This was confirmed by showing that the reaction of 5 with NaHBEt₃ yielded mainly 3 but some 7 as products. Thus, the byproducts in the reaction of 6 with Et_2OBF_3 presumably result from the reaction of some residual hydride impurity with the major product 5. It appears, then, if we could completely remove the alane impurities from 6, the overall yield for the production of 5 would be even higher than the $\approx 70\%$ observed.

We noted that it was necessary to remove all traces of unsaturated compounds from the hexanes before they could be used as solvents for 6. Thus, we investigated the controlled reaction of 6 with an olefin, i.e., propylene. Reaction at room temperature or at -20 °C was catalytic in 6, giving turnover numbers of about 70 (reaction time 15 h) and 20 (reaction time 60 h), respectively, based on consumption of propylene. If the initially rapid uptake of propylene is neglected, a plot of $\ln (1 - \Delta P/P_0)$ versus t, where ΔP is the pressure change at time t and P_0 is the initial pressure of propylene, is a straight line, e.g., slope of 3×10^{-5} m⁻¹ at -20 °C (R = 0.96). The initial, rapid consumption of propylene was 14 and 15 mol of propylene/mol of 6 at room temperature and -20 °C, respectively.

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The insoluble product produced exhibited a C/H analysis showing that, if polypropylene is being formed, it is very impure. Finally, in the early stages of the reaction the green solution turned pale red.

We also examined this reaction using ¹H NMR as a probe. On the addition of propylene, 6 is very rapidly consumed producing 1 mol of what appears to be the impurity alane (based on the chemical shift of the coordinated NEt₃, δ 2.43 q, 0.93 t) per mole of 6 lost. As compound 7 is not a product of this reaction, and, as the Cp signal of 6 lost is not replaced by signals from any other compounds, we assume the product produced from 6 is removed from solution in some fashion. Thus, it is clear that the active species causing consumption of propylene after 1 h is not 6 and that the solid produced after the demise of 6 contains a species generated from 6 and, possibly, polypropylene.

Discussion

Taking structure 6c as the most likely structure for $CpCoC_4Ph_4AlH \cdot NEt_3$, the product of reaction 1, we can construct a geometric representation of the essential core by using the structural data for compound 3. This is shown in Figure 4 and one notes the qualitative similarity between the two structures. The suggested structure of 6 is similar to that of $\text{CODNi}(\eta^4 - C_4 Ph_4 AlPh \cdot OEt_2)$,¹⁰ as one might expect. In 6 we have used a Co-Al distance of 2.45 Å (covalent radius of Al = 1.18 Å), while the nickel analogue has a Ni–Al distance of 2.748 (1) Å. The authors consider this a bonding distance, based on their chosen covalent radius for Al (1.43 Å) and other structural changes that take place on coordination of the aluminole to the nickel center. The rather large range of covalent radii published for Al²⁴ means that 6 could have the aluminum atom lying above the plane defined by the four ring carbon atoms as shown in Figure 4 or below the plane as exhibited by the nickel analogue, while still having a direct bonding interaction between the transition metal and the aluminum atom.

The high reactivity of $CpCoC_4Ph_4AlH \cdot NEt_3$ (6) coupled with its good solubility in organic solvents makes it a potentially useful reagent for transmetalation. This has already been accomplished with use of an aluminacarborane in the synthesis of other metallacarboranes²⁵ and our unexpected observation of the conversion of 6 to 5 with Et_2OBF_3 provides another example. However, the factors controlling the pathways leading to elimination of aluminum to form 7 and replacement to form 5 are not understood at this point. Further, the rapid reaction of 6 with propylene, with the consumption of ≥ 10 mol per mol of 6, suggests catalytic activity for polymerization but 6 has a very short lifetime under the reaction conditions. Unfortunately, the product of the reaction of 6 with an olefin appears intractable. It is interesting to note, however, that $CpCoC_4Ph_4AlH\cdot NEt_3$ in itself meets the requirements of a known type of olefin polymerization catalyst, namely, that it contains cobalt metal and an active hydride.^{26,27} In the previous work, the catalytic activity was attributed to a π -allylic derivative formed from a cobalt hydride and the olefin.

Experimental Section

All reactions and manipulations were carried out with standard Schlenk apparatus in a dry argon atmosphere or a high-vacuum

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line.²⁸ Solvents were purified according to standard procedures (hexanes, pentane, and toluene were first washed with concentrated H_2SO_4 and then rinsed with distilled water followed by NaHCO₃ before drying over KOH pellets), degassed, and distilled from sodium benzophenone ketyl before use. The ethanol used was degassed over a wide frit with nitrogen. CoCl₂·xH₂O, Zn dust, LiAlH₄, Et₃N·HCl, 2 M NaCp in THF, BF₃·OEt₂, NaHBEt₃, Et₃N, and PPh₃ were used as received (Aldrich). Propene (Matheson) was dried by passage through a column packed with P_2O_5 . Solids were degassed under vacuum before use.

IR spectra were recorded in a CaF₂ cell on a Perkin-Elmer 1420 spectrophotometer calibrated by using the polystyrene band at 1601 cm⁻¹. ¹¹B (BF₃·OEt₂, $\delta = 0$) and ²⁷Al (Al(OH)₆³⁴, $\delta = 0$) NMR were acquired on a Nicolet NT 300 spectrometer (96.3 and 78.2 MHz, respectively) while the ¹H (C₆D₆, δ = 7.15) and ¹³C (C₆D₆, $\delta = 128$) NMR spectra were recorded on either a Magnachem A200 (200 and 50.5 MHz, respectively) or a General Electric GN 300 (300 and 75.6 MHz, respectively) spectrometer. Mass spectdra were obtained with a Finnigan MAT 8450 high-resolution mass spectrometer in the EI or CI mode. A Carle Model 311 gas chromatograph with molecular sieves and Porapak columns in series and argon carrier gas was used to identify H₂.

The published procedures for the preparations of Cp(PPh₃)-CoCPhCPhCPhCPh (1)²⁹ and Et₃N·AlH₃ were used.³⁰

Preparation of CpCoC₄Ph₄AlH·NEt₃ (6). A 0.26-g (0.35 mmol) portion of pure, crystalline Cp(PPh₃)CoCPhCPhCPh

(1) was dissolved in 30 mL of toluene, giving a brown solution. Any undissolved solid was removed by filtration. To the solution was added 3 equiv (0.5 mL of 3.4 M) of Et₃N·AlH₃ in Et₂O. The ether was removed under reduced pressure and the solution with a partial vacuum above it was tightly stoppered and heated to 85 °C for 9 h. The color turned a bright green. The cooled reaction mixture was brought up to atmospheric pressure with argon. Sampling the gas phase at this point showed the presence of H₂. To the product mixture was added 10 mL of hexanes. After standing overnight at 0 °C the mixture was filtered through a fine frit. A brown residue was discarded. The filtrate was stripped of solvent and left under high vacuum for 2 days to sublime off unreacted amine alane. The dry oil remaining was dissolved in 10 mL of toluene and 10 mL of pentane, cooled overnight, and filtered into a small preweighed Schlenk tube and stripped of solvent before drying under high vacuum for 24 h to give $CpCoC_4Ph_4AlH \cdot NEt_3$ (6) as a green oil in a yield of 0.174 g (83%). This material was pure apart from a $\approx 5\%$ amine polyalane impurity, which we failed to remove. Because of contamination with both solvent and unknown alane impurity, elemental analysis was not attempted.

Repeated attempts to obtain a mass spectrum of the highest purity 6 with either EI or CI led to a predominant highest mass ion at m/e 482, which corresponds to the mass of CpCo(η^4 - $C_4Ph_4H_2$) (7), the known product of hydrolysis. The mass spectrum of the reaction mixture containing both amine alane and PPh₃ under CI conditions did yield a high mass ion at m/e608 which is consistent with the p-1 ion of 6. The best analytical data we were able to obtain resulted from the hydrolysis of 6 to yield 7. The Cp signal in the ¹H NMR of the two compounds integrated with respect to an internal standard showed the formation of 0.97 mol of 7 per mole of 6 hydrolyzed.

IR (C₆H₆, 3500–1400 cm⁻¹) 3230 m, 3070 sh, 3050 m, 3020 sh, 2970 m, 2850 w, 2380 m, 2365 w, 2260 s, br, 1780 m, br, 1610 m, 1582 m, 1480 m, 1445 m, 1435 sh. On exposure to air, the band at 1780 cm⁻¹ is lost as the solution turns from green to red but there is little change in the other bands. ¹H NMR (C₆D₆, 22 °C, billion is notice change in the other balles. If NAME (GPG, 22 C, δ) 7.22-6.86 m (Ph, $I_{calc} = 20$, $I_{obs} = 27.8$), 4.9 br s (AlH, $I_{calc} 1$, $I_{obs} = 0.7$), 4.710 s (Cp, $I_{calc} = 5$, $I_{obs} = 5$), 2.182 q (CH₂, $I_{calc} = 6$, $I_{obs} = 6.6$), 0.564 t (CH₃, $I_{calc} = 9$, $I_{obs} = 9.2$). For reference compare Et₃-AlH₃ (C₆D₆, 22 °C, δ) 4.0 br (AlH), 2.384 q (CH₂), 0.002 + (CH₂), 1418 (C) 0.863 t (CH₃). ¹³C(¹H) NMR (C₉D₆, 22 °C, δ) 150.5 (C₄), 141.8 (C₃), 130.8 (Ph), 129-127 (obscured by solvent), 125.8 (Ph), 122.5 (Ph), 105.2 (C₂), 83.6 (Cp), 45.9 (CH₃), 8.4 (CH₂). ²⁷Al NMR (C₆D₆, 22

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°C, δ ref to 0.5 M Al(OH)₆³⁺), 112 br (FWHM 1360 Hz, {¹H} 1120 Hz).

Reaction of CpCoC₄Ph₄AlH·NEt₃ (6) with Et₂OBF₃. Compound 6 was prepared from 0.77 g (1.04 mmol) of 1 according to the above procedure. A solution of 6 in about 15 mL of toluene was treated with 3 equiv (0.45 mL, 3.12 mmol) of Et₂OBF₃, and after 2 days stirring at room temperature, a white precipitate formed and the color changed from green to red. Ten milliliters of hexanes was added and the mixture allowed to sit for about 3 h. Filtration through a medium frit gave a red solution and a white residual, which was discarded. The solvent was vacuum stripped and the solid dried under vacuum. The yield of redorange CpCo(π^5 -C₄Ph₄BF) (5) was 0.35 g (67%). MS, EI, p⁺ = 512, one boron. ¹¹B NMR (toluene, 22 °C, δ) 19.3 br (fwhm = 250 Hz). ¹H NMR (C₆D₆, 22 °C) δ 7.22-6.86 m (Ph), 4.40 s (Cp). ¹³C[¹H] NMR (C₆D₆, 22 °C, δ) 139.4 (C₃), 135.9 (C₄), 134-125 (Ph, 129-127 obscured by solvent), 99.0 (C₂), 84.5 (Cp).

A 0.15-g (0.3 mmol) sample of 5 was dissolved in 3 mL of THF and cooled to -78 °C and 0.3 mL of 1 M NaHBEt₃ was added. After it was stirred for 1 h, the solution was allowed to warm to room temperature, the solvent was stripped off, and the ¹H NMR spectrum was recorded in C₆D₆. The major product produced was compound 3 along with some compound 7.

Reaction of CpCoC₄Ph₄AlH·NEt₃ (6) with Propene. A solution containing a known amount of 6 ranging between 0.08 and 0.1 mmol in 5 mL of C_6D_6 in a 200-mL Schlenk tube was connected to a mercury manometer and a 1-L reservoir. The tube

was cooled to -78 °C and the whole system (total volume 1.25 L) evacuated before returning the tube to the reaction temperature. Then propene was introduced and the pressure recorded (usually around 150 torr of propene was added). The consumption of propene was followed for up to ca. 5000 min with a total pressure change of 3–8 torr, depending on temperature. The reaction temperatures used were -20 °C and room temperature. After terminating the reaction, ¹H and ¹³C NMR analysis of the now red solution showed the presence of 7, free NEt₃, and propene. A white insoluble product was formed during the reaction and it was isolated by removal of the solvent under vacuum. The analyses of the solid from the two runs gave C, 17.46 (RT) and 23.81, 24.03 (-20 °C); H, 4.61 (RT) and 5.28, 5.56 (-20 °C); and N, 0.02 (RT) (calculated for propene: C, 85.63; H, 14.37).

An independent experiment was carried out under conditions such that the reaction could be monitored by ¹H NMR. A sample of 6 in C_6D_6 was placed in an NMR tube with propene at 1 atm pressure. Spectra were then obtained as a function of time with the propene atmosphere being replenished once after the reaction rate approached zero.

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$(\eta^{1}-Acyl)$ titanium Complexes Prepared by the Carbonylation of 1-Oxa-5-titanacyclopentanes

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Carbonylation of 1-oxa-5-titanacyclopentanes $Cp_2^*TiOCH(R)CH_2CH_2$ (3: a, $R = CH_3$; b, $R = CH_2CH_3$; c, $R = CHMe_2$; $Cp^* = pentamethylcyclopentadienyl)$ in toluene at room temperature under atmospheric pressure of CO afforded $Cp_2^*TiOCH(R)CH_2CH_2CO$ (4: a, $R = CH_3$ (81%); b, $R = CH_2CH_3$ (77%); c, $R = CHMe_2$ (81%)) whose structures have been characterized by spectral data and X-ray analysis. X-ray structure determination of 4c revealed that it has a novel η^1 -acylitianium structure [space group $P2_1/n$ with cell constants a = 17.874 (4) Å, b = 16.170 (4) Å, c = 8.580 (1) Å, and $\beta = 92.69$ (1)°, V = 2482.4 (9) Å³ (2544 reflections, R = 0.060)]. Reaction of 3 with isocyanide gave the iminoacyl complexes $Cp_2^*TiOCH(R)CH_2CH_2C(NCMe_3)$ (6: a, $R = CH_3$; b, $R = CH_2CH_3$, c, $R = CHMe_2$). The molecular structure of 3c [space group $P2_1/a$ with cell constants a = 18.529 (3) Å, b = 16.308 (2) Å, c = 8.547 (1) Å, and $\beta = 111.24$ (1)°, V = 2407.3 (6) Å³ (1949 reflections, R = 0.051)] has also been determined by X-ray crystallography.

Introduction

Carbonylation of five-membered metallacycles giving cyclopentanone derivatives has attracted much attention as a promising way for building up five-membered carbocycles.¹⁻³ Titanacyclohexanone 2 has been postulated as



an important intermediate in the carbonylation of titanacyclopentane 1. Experimental evidence on the mechanism of carbonylation, however, has been limited due to the thermal and/or kinetic lability of the intermediate such

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