Homogeneous Tungsten, Rhenium, and Iridium Catalysts in Alkane Dehydrogenation Driven by Reflux of Substrate or of Cosolvent or by Inert-Gas Flow

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A variety of catalysts have been studied for alkane dehydrogenation activity. The activities have been assayed by using the reflux method of Fujii and **Saito,** in which the endoergonic alkane dehydrogenation reactions can be driven by continuous removal of H_2 in the reflux process, which displaces the equilibrium of eq 1 toward alkene. 1b ([IrH₂(O₂CR)(PC_{Y3)2}]; Cy $=$ cyclohexyl, $R = C_2F_5$) is interesting in that initial deactivation leads to a less active catalyst, but one which is stable to further deactivation. [(triphos) WH_{6}] (6; triphos = PhP(CH₂CH₂- PPh_2) is also notable in that, for the first time, base-metal homogeneous catalysts are shown to be effective in alkane dehydrogenation. $[(triphos)RefH₅]$ is also active. Using the substrate **as** reflux fluid limits the temperature at which the reaction can conveniently be run, but if the medium that removes the H_2 is other than the refluxing substrate, this limitation is lifted. We find that refluxing perfluorodecane is effective. Removal of the H_2 can also be effected by bubbling argon.

Alkane dehydrogenation' (eq **1)** is normally endoergonic and **so** needs to be driven in some way. A hydrogen acceptor¹⁻³ (eq 2) or photochemical methods³ (eq 3) can be used, but in eq **2** only hydrogen transfer, not net dehydrogenation, is achieved, and in eq 3 the efficiency is not high because the photon energy greatly exceeds the reaction endothermicity and the buildup of light-absorbing impurities stops the photoprocess. Typically, only **2-35** catalytic turnovers of product are obtained. *All* homogeneous catalysts previously described for eqs **1-3** involve precious metals, yet it is difficult to see why the reaction steps invoked should not also be possible with base metals.
 $\text{RCH}_2\text{CH}_3 \rightarrow \text{RCH}=\text{CH}_2 + \text{H}_2 \quad \qquad (1)$

$$
RCH_2CH_3 \rightarrow RCH=CH_2 + H_2 \tag{1}
$$

 $RCH_2CH_3 + t-BuCH=CH_2 \rightarrow RCH=CH_2 +$ t -BuCH₂CH₃ (2)

$$
RCH2CH3 \xrightarrow{h\nu} RCH=CH2 + H2
$$
 (3)

Fujii and Saito^{4a} made the important observation that refluxing the alkane substrate allows eq **1** proceed spontaneously with Wilkinson's complex **as** catalyst. They proposed that the hydrogen formed in eq **1** is constantly removed by the reflux process and that this displaces the equilibrium to the right. In later work, 4^b they extended this to heterogeneous catalysts.

We have now used this method to test a variety of catalysts for alkane dehydrogenation activity. We **also**

use reflux of an inert fluorocarbon or an inert-gas flow to drive the dehydrogenation. In addition to the preciousmetal homogeneous catalysts, based on Ir, Re, and Ru, for example, we now find that a base-metal polyhydride, $WH₆L₃$, can be active, providing that $L₃$ is a chelating triphosphine.

Results and Discussion

Catalyst 1a. We have previously shown that $[IrH₂-]$ $(O_2CCF_3)(PCy_3)_2]$ (la; $Cy = cyclohexyl$) dehydrogenates cyclooctane via eqs **2** and 3, and we proposed a mechanism.3 We now find dehydrogenation in the absence of hydrogen acceptor under the reflux conditions of Fujii and **Saito (eq 1).** We were able to determine both the alkene and the hydrogen evolved by GC methods (see Experimental Section). For example, 1.25 mM la at 151 °C gave an initial dehydrogenation rate of **1.41** turnovers/h. *As* expected from **eq 1,** the amounts of cyclooctene (coe) and H₂ formed are the same. After 24 h, 22.4 turnovers (t.o.) both of coe and of H₂ are seen (Table I). The dehydrogenation rate is independent of reflux rate in the range we examined, but we did not study very slow reflux.

Reflux is required for the reaction to proceed. If the temperature is reduced to 140 °C under 1 atm pressure, both the reflux and the dehydrogenation processes stop. If the pressure is then reduced so that the system **starta** refluxing at **140** "C, the dehydrogenation resumes, but at a slightly slower rate **(0.42** t.o./h). These observations are entirely consistent with the proposal that the role of the reflux is to remove the H_2 and displace the equilibrium of eq **1** in favor of alkene.

Differential reflux temperatures and solvation effects associated with mixed solvents prevented us from determining the order in alkane. A time course for the production of coe from cyclooctane (coa) in the range **130- 159** OC is shown in Figure **1.** A plot (Figure **2)** of the log of the initial rates versus temperature in the range **140- 160 OC** gave an apparent activation energy of **36** kcal/mol.

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Table I. Results of Cyclooctane Dehydrogenation with the Iridium Catalysts 1 ([IrH₂(O₂CR)(PCy₃)₂]; Cy = Cyclohexyl)

catalyst, R group ^a		time, h	amt of products, mol/mol of metal			
	conditions ^b		coe	H ₂	initial rate, t.o./h	deact half-life, h
1a, CF ₃	rflx, 151 °C, 760 mmHg	24	22.4	22.4	1.41	15
		48	28.5	27.1		
	non-rflx, $140 °C$, 760 mmHg	27	0.3		< 0.03	
	non-rflx, $140 °C$, 760 mmHg	53	1.6	1.3	0.06	
	rflx, $140 °C$, $600 mm$ Hg	24	8.6	>6.8	0.42	58
	rflx, 130 °C, 400 mmHg	24	3.7	>3.5	0.16	300
1b, C_2F_5	rflx, 151 °C, 760 mmHg	24	20.1	22.7	1.05	34
		48c	35.8	29.4	0.69	$\gg 100$
1c. PhCH ₂	rflx, 151 °C, 760 mmHg	23	4.5	2.8	0.22	14

(0.06 mmol in **50 mL** of coa) **aa** catalyst at **151** "C **(01,140** "C **(4),** and **130 OC (m)** under reflux.

Figure 2. Temperature dependence of the initial dehydro**genation rate** (\Box) **and the deactivation rate** (\Diamond) **of 1a** (0.062) mmol in **50 mL** of coal under reflux.

This is only **12** kcal/mol larger than the endothermicitg of eq **1 (23.6** kcal/mol), suggesting that the catalyst is efficient. There was no inhibition by metallic mercury, suggesting a homogeneous origin for the chemistry.6 The initial rate was not exactly first order in catalyst (Figure **3).** We think the departure from linearity is real or it may be the result of mass transport limitations. In our

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Catalyst Concentration (mmol/ll

Figure 3. Dependence of the rate of alkane dehydrogenation (151 °C, reflux) on catalyst concentration for la ([IrH₂- $(CF_3CO_2)(PCy_3)_2$]).

experiment, the **Hz** evolved builds up in the ca. **70 mL** headspace above the reflux zone and in the gas buret, **all** originally filled with N_2 .

Because of catalyst deactivation, we were not able to follow the reaction for a sufficient time to find out if it stops when the partial pressure of H_2 in the gas buret reaches the equilibrium value, but we did show that dehydrogenation does not occur under an atmosphere of **H2.** Indeed, with Pd/C, alkene can be hydrogenated under **H2,** even at reflux. This implies that **H2** is dissolving **in** the condensing alkane to some extent and returning to the liquid phase; thus, reflux-induced dehydrogenation would eventually come to equilibrium even if the catalyst did not deactivate.

Figure **1,** the time courses for the production of coe at various temperatures, shows that higher temperature givee higher dehydrogenation activity but **also** much higher deactivation rates. The catalytic rate for **la** shows decay with time (Figure **4),** which we ascribe to the deactivation process. If we define the deactivation as $(\text{rate}_{i} - \text{rate}_{t})$ / rate_i, then we can follow the deactivation with time at different temperatures. It proves to be a first-order process, and at **151 OC,** the deactivation half-life is **16** h. The temperature dependence of the deactivation rate over the range 130-160 °C leads to an apparent activation energy of **46** kcal/mol for the deactivation process (Figure **2).** The deactivation is accompanied by the appearance of ca. **0.5** mol of cyclohexane and cyclohexene per mole of Ir complex deactivated, which we ascribe to **P-C** bond

me (hours)

Figure 4. Time dependence of log $\{(\text{rate}_i-\text{rate}_t)/\text{rate}_i\}$ at various temperatures: 151 °C **(m)**, 140 °C (\bullet) , and 130 °C *(0)* for coa dehydrogenation with la **(0.0624** mmol in **50** mL of coa) under reflux conditions.

Figure 5. Mechanism previously proposed³ for alkane dehydrogenation with la, adapted to take account of the reflux conditione used here.

cleavage7 of the phosphine. P-Ar bond cleavage was previously noted3 **as** the deactivation pathway in the related catalysts $[IrH₂(O₂CCF₃)(PAr₃)₂]$, where ArH builds up in the reaction mixture **as** deactivation proceeds. It is presumably P-C bond cleavage that is rate-determining in the deactivation. Deactivation is not simply due to buildup of coe, **as** we found by deliberately adding coe **(10** equiv) to the reaction mixture.

The catalytic cycle previously proposed³ for 1 (Figure *5)* may apply to the reflux system. An important difference is that the present reaction proceeds in the absence of photons, and so the loss of H_2 from the dihydride must be thermal; this (step a of Figure **5)** could well be the rate-determining step. We verified that the reaction proceeds in the presence of metallic Hg, suggesting a homogeneous origin for the catalytic activity.3

Catalysts 1b,c. The related catalysts 1b,c $([IrH₂ (O_2CR)(PCy_3)_2$; Cy = cyclohexyl; R = C_2F_5 (b), PhCH₂ **(c))** were studied to see if we could slow deactivation by altering R. They are also active (Table I) and show

Table 11. Cyclooctane Dehydrogenation with Various Catalysts

	time. h		amt of products, mol/mol of metal	initial rate.	deact half-life. h
catalyst ^a		coe	н,	t.o./h	
2, Ir $H_2(CF_3CO_2)(PPh_3)_2$	46	1.2	2.9	0.20	5
3, IrCl (PPh_3)	70	1.6	0.8	0.09	12
4a, Pd/C	28	14.6	16.9	4.48	2
$5a$, Rh/C	18	5.6	(2.6)	1.82	1.5
4b, Pd/C recycle of $4a^b$	24	13.2			
5b, Rh/C recycle of $5a^b$	24	5.1			
6, $[(triphos)WH6]$	3	4.5	4.5	1.5	5
7, $[$ (triphos) $ReH5]$	18	4.6	5	1.25	<5

triphos = $PhP(CH_2CH_2PPh_2)_2$. Conditions: reflux, 151 °C; catalyst 0.030 mmol, ma 25 mL **(28,3,** 4b, Sb, *6,* and **7);** catalyst 0.0625 mmol, coa 50 mL (4a and **Sa).** 4b and **Sb** refer to 4a and **Sa** recovered from the reaction mixture and washed with pure hexanes before reexposure to pure cyclooctane under the reaction conditions.

improved (lb) or comparable (IC) deactivation half-lives. In particular, lb showed an initial deactivation with a half-life of ca. **34** h to give a species which was somewhat less catalytically active but which did not show a significant falloff in activity with time. This shows that phosphine degradation can in principle be prevented by alteration of the non-phosphine ligands and so provides a strategy for further work.

The identity of the deactivation product from lb is of great interest, but no progress was made in isolating and characterizing it. No P-C bond-cleavage products were detected, and so the deactivation of lb probably does not occur in the same way **as** for la. The deactivation product does not crystallize, nor does it show any hydride resonances, but it does show the ususal resonances for the carboxylate and phosphine ligands. Further work is in progress.

Other Precious-Metal Homogeneous and Heterogeneous Catalysts. Other, less successful PPh₃-based catalysts were also studied (Table II). $[IrH_2(O_2-$ CCF3)(PPh3)21 **(2)** showed rapid deactivation, **as** did $[IrCl(PPh₃)₃]$ (3). Surprisingly, heterogeneous catalysts such **as** Pd/C (4a) and Rh/C (5a) show even faster deactivation under these conditions. The reason may be a poisoning of the surface by some of the dehydrogenation products, because simple washing of the recovered catalyst with pure hexanes and reexposure to pure cyclooctane under the reaction conditions leads to essentially complete recovery of activity. **Saito** et al.4b have also studied heterogeneous catalysts in reflux-induced dehydrogenation.

Tungsten Catalyst. Only precious-metal homogeneous catalysts have previously been active for alkane dehydrogenation: all our prior efforts with base-metal catalysts have failed. Early work⁸ on $[W(PMe_2Ph)_3H_6]$ was unsuccessful because alkanes were not dehydrogenated. The metal complex did react, however, and the very stable $[W(PMe_2Ph)_4H_4]$ was observed as the major identifiable product from thermolysis of the hexahydride in alkanes at **150** "C. This complex is catalytically inactive.

By preventing the disproportionation of $WH₆L₃$, we should be able to prevent catalyst deactivation to give WH4L4. We therefore tried to prepare a tungsten tetrahydride using the meridional $PhP(CH_2CH_2PPh_2)_2$ (triphos). We find that treatment of the known⁹ complex $[WCl_4(PPh_3)_2] \cdot CH_2Cl_2$ with triphos gives $[$ (triphos) WCl_4].

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Reduction of this species with LiA1H4 leads to the formation of the desired hexahydride, $[(\text{triphos})WH₆](6),$ in good yield.1° The complex can be identified from its characteristic ¹H NMR resonance at -3.85 ppm $(J_{H,P} = 23)$ Hz, $J_{H,W}$ = 29 Hz), which shows coupling both to phosphorus and to tungsten. In the IR spectrum, M-H stretching bands appear at **1866,1824,** and **1770** cm-l. The spectral data for **2** seem entirely consistent with a classical complex, and a **tricapped-trigonal-prismatic** structure is probably adopted.

In cyclooctane dehydrogenation, **1.2** mM **6** gave **an** initial rate of **1.5** t.o./h under reflux conditions. This appears to be the first case in which a base metal has given an active catalyst for alkane dehydrogenation. Unfortunately, the deactivation appears to be quite rapid.

Rhenium Catalyst. $[ReH_5(triphos)]^{10}$ (7) was also assayed for alkane dehydrogenation activity. The initial rate **was** comparable to that found for **6,** but deactivation was more rapid. The related complex $[ReH_5(P-$ (OCH2}3CMe)311° was almost inactive (initial rate **0.03** t.o./ h), and $[ReH_3(CO)(PMe_2Ph)_3]$ was entirely inactive.

Utility of Reflux Method for Assaying Catalyst Activity. This reflux method provides a very convenient method of testing a variety of catalysts for alkane dehydrogenation activity. Previous assays¹⁻³ involved photochemistry or the presence of a hydrogen acceptor. Photochemical reactivity may not be relevant to the thermal processes and may also require a judicious choice of wavelength for the irradiation. The hydrogen acceptor may bind strongly and so block sites at the metal or may otherwise react with the catalyst to give a catalytically inactive species. In contrast, the reflux assay tests the ability of the complex to dehydrogenate alkanes thermally without other factors complicating the interpretation of the results.

Driving the Reaction by Reflux of Cosolvent and Bubbling Inert Gas. Reflux of substrate limits the temperature range over which the reaction can be carried out, and a different approach is needed to extend the method to high-boiling substrates. Two different possibilities were considered: **(1)** using an inert volatile cosolvent to act as the refluxing medium and **(2)** bubbling an inert gas through the solution. If reflux serves only to displace the equilibrium of eq **1,** it should not matter whether the refluxing liquid is the substrate itself or an inert solvent or an inert gas. Perfluorodcalin (PFD) is more volatile than coa and is chemically inert; therefore, we tried it as a cosolvent. With 0.77 mM 1 in $50:50$ (v/v) PFD/coa at 127 °C, the reflux temperature, 5.8 t.o. of coe were formed after **24** h. The PFD reaction is efficient and has almost double the turnovers compared to reflux of neat coa under reduced pressure at essentially the same temperature **(3.0** t.0. at **130** "C under **400** mmHg for **22** h). This may be a solvent effect, or PFD may be more efficient at entraining H_2 in the system.

Bubbling an inert gas was also effective, but for coa as substrate, this caused excessive loss of coa by evaporation; we therefore moved to the relatively involatile cyclodecane **as** substrate. In neat alkane **as** solvent, **2.9** t.0. of dehydrogenation were observed at **145** "C after **6** h with **1.25** mM **1 as** catalyst. The PFD and bubbling Ar reactions are significant in that alkanes with boiling points unsuitable for the usual reflux process can now be studied.

Conclusion

We have used the technique of Fujii and **Saito** to test a number of catalysts under conditions which avoid both photochemical conditions and the presence of a hydrogen acceptor. We find that a number of Ir catalysts are active but they deactivate with time; In one case **(la),** the deactivation process was shown to involve P-C cleavage in the phosphine. In another case **(lb),** deactivation occurred by a different route to give a species which was less active but did not show **a** falloff in activity with time. Finally, a base metalpolyhydride, [(triphos)W&] **(6),** was shown to be active, providing a triphosphine was used to prevent formation of catalytically inactive WH4L4 species, **as** happens with the monophosphine analogues of **6.** Reflux of an inert fluorocarbon cosolvent or bubbling an inert gas is **also** effective in driving reaction **1.** This allows the method to be used with a larger variety of alkanes than before.

Experimental Section

Materials were obtained from Aldrich, PCR, Pfaltzand Bauer, and Strem Chemical Co. Alkanes were purified as previously described;³ solvents and reagents were purified by standard techniques. Spectra were obtained on a Bruker WM250 instrument (NMR) and a Nicolet 5-SX FT-IR spectrometer. The synthesis of the tungsten compound is described in another paper.1°

Dihydrido(q*-pentafluoropropionato) bis(tricyclohexylphosphine)iridium(III) (lb). A mixture of [Ir- $(\text{coe})\text{Cl}_2$ (0.30 g, 0.45 mmol; coe = cyclooctene) and AgO₂CC₂F₅ $(0.24 \text{ g}, 0.90 \text{ mmol})$ in CH_2Cl_2 (20 mL) was stirred in the dark for 30 min. The resulting red solution was filtered through Celite, andPCy3 (0.50g, 1.8mmol) added. The resultingorange solution was stirred for 5 min; H_2 (1 atm., 50 mL/min) was then bubbled for 20 min, during which time the solution turned colorless, and it was concentrated to ca. 5 mL. The addition of methanol (10 mL) precipitated **lb as** a white solid, which was filtered, washed with methanol $(2 \times 3 \text{ mL})$, and dried in vacuo; yield 0.66 g (80%). The compound can be recrystallized from $CH_2Cl_2/methanol$ or benzene/methanol. Anal. Calcd for $C_{39}H_{68}F_5O_2P_2Ir \cdot CH_2Cl_2$: C, 47.89; H, 7.03. Found: C, 47.69; H, 6.83. ¹H NMR: δ-34.0 (t, 15.1 Hz, Ir-H), 1.2-2.1 (c, Cy).

Dihydrido(q2-phenylacetato)bis(tricyclohexylphosphine)iridium(III) (1c). A mixture of $[Ir(\text{coe})Cl]_2$ (0.30 g, 0.45 mmol) and AgO₂CCH₂Ph (0.21 g, 0.90 mmol) in CH₂Cl₂ (20 mL) was stirred in the dark for 40 min. The resulting red solution was filtered through Celite, and PCy3 (0.50 **g,** 1.8 mmol) was then added. The resulting orange solution was stirred for 4 min. H_2 was bubbled for 20 min, during which time the solution turned colorless; it was concentrated to ca. 5 mL. The addition of heptane (15 mL) precipitated **IC as** a white solid, which was filtered, washed with heptane (2 **X** 3 mL), and dried in vacuo; yield 0.66 g (82%). The compound can be recrystallized from CHzClz/heptane or benzene/heptane. Anal. Calcd for $C_{39}H_{68}F_{5}O_{2}P_{2}Ir$ -2CH₂Cl₂: C, 52.12; H, 7.51. Found: C, 51.99; H, 7.85. 1H NMR: *b* -31.0 (t, 15.1 Hz, Ir-H), 1.0-1.9 (c, Cy and $CH₂$), 7.2-7.9 (c, Ph).

Other Catalysts. The iridium complexes $[IrH_2(O_2 CCF_3$ (PCy_3)₂] (1a)³ and IrCl(PPh_3)₃ (3)¹¹ were prepared by the published methods. The heterogeneous catalysts 5% Pd/C and 5 % Rh/C were from Aldrich Chemical Co. and were used without reduction or other pretreatment. The syntheses of the W and Re triphos complexes will be described in a future paper.1°

Thermal Cyclooctane Dehydrogenations. All manipulations were carried out under argon. Thermal cyclooctane dehydrogenations were performed with three different reaction systems. Type I: a Schlenk tube (100 mL) was equipped with

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a thermocouple and a reflux condenser. The condenser was connected to a 50-mL gas buret (containing Nujol **as** working fluid and with a leveling bulb to maintain 1 atm total pressure) to measure the evolved gas, and the stopcock exits were sealed with rubber septa. Type II: as for type I, except that instead of gas burets the reflux condensers were attached to a pressure gauge and micro-metering values (orifice size 0.51 mm). These values allowed the pressure to be controlled to a tolerance of ca. 5 mmHg by either using the vacuum pumps or attaching a highpressure *Ar* **tank.** Type I11 systems were composed of resealable glass vessels (capacity 10-15 mL) equipped with Kontes or Ace glass Teflon stopcocks and made of triple-thickness Pyrex glass. *All* reaction mixtures were stirred with small Teflon-coated stirbars. All reaction temperatures were maintained to within ±0.2 °C with a fully equilibrated Blue M (MW-115A-2) oil bath. The temperature was monitored with an external thermocouple probe. Type IV: a Schlenk tube (100 mL) was equipped with a gas inlet tube which allowed introduction of the gas through a frit. The system was **also** equipped with a thermocouple and a reflux condenser. The condenser was connected to agas bubbler to prevent air leaks; the inner gas and stopcock exits were sealed with rubber septa. The gas inlet tube was connected to an argon gas tank through a pressure-controlling valve.

Reactions under Different Conditions. (i) Reflux (151 "C) at 760 mmHg. In a typical experiment, a type I reactor was charged with [IrH2(CF3C0z)(PCy3)21 **(1;** 54.2 mg, 0.0624 mmol) and degassed cyclooctane (50 mL). After the solution was heated to the reflux temperature (151 "C) with the **oil** bath (180 "C), the amount of the evolved gas was measured using the gas buret (50 mL). The components both in the gas and in the solution phases were sampled successively through the stopcock with microsyringes and quantified ona Varian Model 3700 GC (methyl-silicone or Carbowax capillary columns) or a Varian Model 920 GC (5-A molecular sieve column).

(ii) Reflux at 140 °C and 760 mmHg. In a typical experiment, the type I reactor was charged with $[IrH_2(CF_3CO_2)(\overline{PC}y_3)_2]$ (1; 27.1 mg, 0.0312 mmol) and degassed cyclooctane (25 mL). After the solution was heated to 140 °C with the oil bath (140 °C), the amount of the evolved gas was measured with the gas buret. The components in both the gas and solution were analyzed **as** above. Although the reaction temperature was below the boiling point (151 "C), a very slow refluxing took place because of the temperature difference between the solution and the reflux condenser.

(iii) Strict NonrefluxConditions (140 "C) and 760 mmHg. To prevent any reflux at 140 °C, a type III reactor was employed and sunk **as** deep **as** possible in the hot oil to avoid temperature variations between different parts of the reactor. In a typical experiment, the reactor was charged with $[IrH_2(CF_3CO_2)(PCy_3)_2]$ **(1;** 2.7 mg, 0.0031 mmol) and degassed cyclooctane (2.5 mL). The reactor was heated to 140 "C for 27 h, and the products were analyzed **as** above.

(iv) Reflux (140 "C) and 600 mmHg. In reduced-pressure runs at 140 "C, a type 11 reactor was employed. In a typical experiment, the reactor was charged with $[I_{2}(CF_{3}CO_{2})(PC_{3})_{2}]$ **(1;** 27.1 mg, 0.0312 mmol) and degassed cyclooctane (25 mL). The solution was heated to 140 °C with the oil bath (140 °C); the reactor pressure was reduced to 600 mmHg and controlled with the needle valve. The components both in the gas and in the catalyst solution were sampled and analyzed **as** above.

(v) Reflux at Various Temperatures and Pressures. The procedure used was identical with that described in (iv), except that the reaction temperatures were changed from 130 $^{\circ}$ C (400 mmHg) to $159 °C$ (1000 mmHg).

(vi) Reactions with Heterogeneous Catalysts. The procedure used was identical with that described in (i) except that the catalyst **was** changed to 5% Pd/C (0.133 g, 0.0625 mmol of Pd) in coa (50 mL) or 5% Rh/C (0.129 g, 0.0625 mmol of Rh) in coa (50mL). The deactivated Catalysts were recycled by filtering, washing several times with *n*-hexanes, and drying with N_2 for 1 h.

(vii) **Reactions in the Presence of Mercury.** The procedure used was identical with that described in (i) except that 1 drop of Hg $(\approx 2 g)$ was added to the reaction mixture prior to degassing and heating.

(viii) Hydrogen Pressure in the Gas Phase. The refluxing condensable gas was collected with a gas syringe having a long needle and stopcock. The stopcock was closed after sampling to prevent any undesired contamination. The volumes of hydrogen, argon, and solvents present were measured by GC. The sum of all these volumes at the reflux temperature was always the same within experimental error **as** the volumes collected at this temperature.

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