Synthesis of ansa-Metallocenes by Intramolecular Photochemical [2 + 2] Cycloaddition of Bis(alkenylcyclopentadienyl)zirconium Complexes

Gerhard Erker^{*} and Stephan Wilker

Organisch-Chemisches Institut der Universität Münster, Corrensstrasse 40, D-4400 Münster, Germany

Carl Krüger and Matthias Nolte

Max-Planck-Institut für Kohlenforschung, Kaiser-Wilhelm-Platz 1, D-4330 Mülheim a. d. Ruhr, Germany

Received December 29, 1992

Reaction of the (alkenylcyclopentadienyl)lithium reagents $[C_5H_4C(R)=CH_2]Li$ (2a-c, R = cyclohexyl, phenyl, or o-tolyl) with $ZrCl_4(THF)_2$ gave the metallocene complexes $[C_5H_4C(R)=CH_2]_2ZrCl_2$ (3a-c). Complex 3c was characterized by X-ray diffraction. It crystallizes in space group Cm with cell parameters a = 6.802(1) Å, b = 28.105(2) Å, c = 6.860(1)Å, $\beta = 114.5(1)^{\circ}$, R = 0.023, and $R_{w} = 0.030$. The reaction of the (1-alkenyl-3-alkylcyclopen-tadienyl)lithium reagents $[(C_5H_3R^1)C(R^2)=CH_2]Li$ (2d-f, $R^1 = isopropyl$, $R^2 = phenyl or$ cyclohexyl and R^1 = methyl, R^2 = cyclohexyl) gave the metallocene complexes $[(C_5H_3R^1)C(R^2) \longrightarrow CH_2]_2ZrCl_2$ (3d-f). In each case a near to equimolar mixture of the respective rac and meso diastereoisomers was obtained. For 3d,e these were separated by fractional crystallization. rac-Bis[η -1-(1-phenylethenyl)-3-isopropylcyclopentadienyl]zirconium dichloride (rac-3d) was characterized by X-ray diffraction. It crystallizes in space group Pccn with cell parameters a = 22.122(1) Å, b = 15.594(1) Å, c = 16.576(1) Å, R = 0.045, and $R_w = 0.049$. With the exception of 3c, these (alkenyl-Cp) $_2$ ZrCl₂ complexes 3 undergo rapid intramolecular [2 + 2] cycloaddition upon photolysis. The photostationary equilibrium reached is dependent on the substituent pattern of the starting materials and the wavelength of the light employed. Near to quantitative conversion to the novel cyclobutene-bridged ansa-metallocene complexes 11 is achieved when alkyl substituents are used and the irradiation is carried out at 450 nm. The photochemically induced coupling of readily introduced alkenyl functionalities represents a useful synthetic pathway to novel C_2 -hydrocarbyl-bridged ansa-metallocene systems of the early transition metals.

ansa-Metallocenes of the group 4 transition metals are of great importance as components of homogeneous Ziegler catalysts for the production of α -olefin polymers.¹ In addition, they find some use as stoichiometric reagents in asymmetric reactions involving metal-activated reagents.² Especially important are the *ansa*-metallocenes containing small bridges between the cyclopentadienyl (or indenyl) rings. Their high rigidity allows for very effective transfer of stereochemical information and often leads to thermally very stable catalyst systems or organometallic reagents.

The ansa bridges in group 4 transition metal chemistry are usually prepared at a rather early stage of the overall synthetic scheme. Usually, the Cp anion equivalents are coupled (as nucleophiles) with a suitable electrophilic derivative containing the chosen bridging system as an activated fragment. Sometimes, radical coupling or related reactions have also been used.³ The reactive electrophilic transition metal center is then usually introduced at a late stage of the synthetic sequence. Very different from the metallocenes of the late transition metals, functional group chemistry at the early transition metal bent metallocene complexes is near to nonexistent, which is probably due to the high oxophilicity and reactivity of the electrophilic metal centers in these complexes.⁴ The many successful syntheses of *ansa*-metallocene complexes show that this disadvantage of synthetic group 4 metallocene chemistry can be circumvented by practical means quite successfully. However, the need to construct all the necessary details

⁽¹⁾ Ewen, J. A. J. Am. Chem. Soc. 1984, 106, 6355. Kaminsky, W.; Külper, K.; Brintzinger, H. H.; Wild, F. R. W. P. Angew. Chem. 1985, 97, 507; Angew. Chem., Int. Ed. Engl. 1985, 24, 507. Chen, Z.; Halterman, R. L. J. Am. Chem. Soc. 1992, 114, 2276.

⁽²⁾ Grossman, R. B.; Davis, W. M.; Buchwald, S. L. J. Am. Chem. Soc. 1991, 113, 2321.

⁽³⁾ Schwemlein, H.; Brintzinger, H. H. J. Organomet. Chem. 1983, 254, 69. Wiesenfeldt, H.; Reinmuth, A.; Barsties, E.; Evertz, K.; Brintzinger, H. H. J. Organomet. Chem. 1989, 369, 359. Kawase, T.; Nisato, N.; Oda, M. J. Chem. Soc., Chem. Commun. 1989, 1145. Recknagel, A.; Edelmann, F. T. Angew. Chem. 1991, 103, 720; Angew. Chem., Int. Ed. Engl. 1991, 30, 693. Burger, P.; Brintzinger, H. H. J. Organomet. Chem. 1991, 407, 207. Burger, P.; Hortmann, K.; Diebold, J.; Brintzinger, H. H. J. Organomet. Chem. 1991, 417, 9. Burger, P.; Diebold, J.; Gutmann, S.; Hund, H.-U.; Brintzinger, H. H. Organometallics 1992, 11, 1319. Dorer, B.; Diebold, J.; Weyand, O.; Brintzinger, H. H. J. Organomet. Chem. 1992, 427, 245 and references cited therein. For coupling reactions leading to C1-bridged ansa-metallocene systems see: Ewen, J.A.; Haspeslagh, L.; Atwood, J. L.; Zhang, H. J. Am. Chem. Soc. 1987, 109, 6544. Mallin, D. T.; Rausch, M. D.; Lin, Y.-G.; Dong, S.; Chien, J. C. W. J. Am. Chem. Soc. 1990, 112, 2030. Llinas, G. H.; Dong, S.; Mallin, D. T.; Rausch, M. D.; Lin, Y.-G.; Diebol, J. C. W. Macromolecules 1992, 25, 1242.

<sup>See also literature cited in these references.
(4) Gassman, P. G.; Winter, C. H. J. Am. Chem. Soc. 1986, 108, 4229.
Stahl, K.-P.; Boche, G.; Massa, W. J. Organomet. Chem. 1984, 277, 113.
Casey, C. P.; Nief, F. Organometallics 1985, 4, 1218. Bensley, D. M., Jr.;</sup> Mintz, E. A.; Sussangkarn, S. J. J. Org. Chem. 1988, 53, 4417. Schenk,
W. A.; Labude, C. Chem. Ber. 1989, 122, 1459. Ogasa, M.; Rausch, M. D.; Rogers, R. D. J. Organomet. Chem. 1991, 403, 279. Tikkanen, W.;
Ziller, J. W. Organometallics 1991, 10, 2266. Ogasa, M.; Mallin, D. T.;
Macomber, D. W.; Rausch, M. D.; Rogers, R. D.; Rollins, A. N. J. Organomet. Chem. 1991, 405, 41. Rausch, M. D.; Lewison, J. F.; Haart, W. P. J. Organomet. Chem. 1988, 358, 161.



of a bridged ansa-Cp ligand system prior to its attachment to the early transition metal center is a conceptual weakness of synthetic group 4 metallocene chemistry that ought to be overcome by developing sets of reactions serving the anticipated synthetic purpose which are compatible with the special prerequisites of these reactive and sensitive early transition metal products.

We have recently shown that reactions at the olefin functionalities of readily available bis(alkenylcyclopentadienyl)ZrCl₂ complexes can often be carried out rather easily.⁵ The conceptual similarity of the alkenyl-Cp moiety with the (neutral) alkenylarenes, which often undergo photochemically induced [2 + 2] cycloaddition reactions,⁶ prompted us to investigate the possibility of forming cyclobutene-bridged group 4 ansa-metallocene complexes by irradiating zirconocene dihalide complexes having alkenyl units attached to their pairs of cyclopentadienyl ligand systems. In a number of cases this has led to the formation of the respective ansa-metallocene complexes.⁷ A series of typical examples is reported in this article.

Results and Discussion

Preparation of the Bis(alkenylcyclopentadienyl)-ZrCl₂ Starting Materials. For this study we have employed six bis(alkenylcyclopentadienyl)zirconium dichlorides as substrates for the irradiation experiments. These metallocene complexes can be attributed to two subgroups



Figure 1. Separation of meso- and rac-3d. ¹H NMR spectra— $C_5H_3R(CPh=CH_2)$ region—of the pure isomers (spectra A and D), of the crude reaction product (B), and of the residue from the pentane extraction (C) are shown.

which differ in their substitution pattern at the Cp ring systems. Within each subgroup simple substituent variation led to the specific complexes looked at.

The first type of metallocene dihalides prepared (three examples) contain a simple -(R)C=CH₂ group at each Cp ring. The synthesis of such complexes is carried out straightforwardly starting from the respective fulvenes (see Scheme I), as previously described.^{5,8} Thus, deprotonation of the suitably substituted 6-methylfulvenes (1, R = cyclohexyl (a), phenyl (b), or o-tolyl (c)) yields the (alkenylcyclopentadienyl)lithium systems 2. Their reaction with 0.5 molar equiv of ZrCl₄(THF)₂ cleanly produced the (alkenyl-Cp)₂ZrCl₂ systems **3a-c** in high yield (e.g. complex 3c (R = o-tolyl) was isolated analytically pure in ca. 90% yield).

Three additional substituted bis(alkenylcyclopentadienyl)zirconium dihalides were prepared whose compositions were slightly more complicated because of the introduction of disubstituted Cp ligands which led to the

⁽⁵⁾ Erker, G.; Aul, R. Chem. Ber. 1991, 124, 1301 and references cited

⁽⁶⁾ See e.g.: Wada, Y.; Ishimura, T.; Nishimura, J. Chem. Ber. 1992, 125, 2155. (7) Erker, G.; Wilker, S.; Krüger, C.; Goddard, R. J. Am. Chem. Soc.

^{1992, 114, 10983.}

⁽⁸⁾ For leading references concerning the synthetic procedures involved see: Huang, Q.; Qian, Y. Synthesis 1987, 710. Fiaud, J. C.; Malleron, J. Tetrahedron Lett. 1980, 21, 4437. Stone, K. J.; Little, R. D. J. Org. Chem. 1984, 49, 1849.





occurrence of two planar chirality elements per individual metallocene complex.⁹ This combination of stereochemical features resulted in the formation of the respective pairs of meso and rac diastereomers.¹⁰ In all three cases looked at, a mixture of the respective diastereoisomers was actually formed. In two systems these were readily separated by fractional crystallization. Only with the third example did we encounter difficulties in separating these stereoisomers. The photolysis experiments (see below) were in this single case, therefore, carried out with the diastereomeric mixture.

Two of these syntheses were carried out via variations of the fulvene route described above. We converted isopropylcyclopentadiene¹¹ (thermodynamic mixture of all isomers) by reaction with acetophenone to the fulvenes 5 and 5' (54:46 mixture). Deprotonation with LDA gave the 3-isopropyl-substituted alkenyllithium reagent 6^{12} which was then reacted with 0.5 molar equiv of ZrCl₄-(THF)₂ to yield >80% of a ca. 1:1 mixture of the *rac-3d* and *meso-3d* metallocene complexes.

The diastereomers *rac*- and *meso*-3d were separated by extraction of the crude reaction mixture with pentane followed by fractional crystallization from dichloromethane. As can be seen from the ¹H NMR spectra of the respective mixtures and fractions depicted in Figure 1 (only the ¹H NMR resonances of the Cp and alkenyl hydrogen atoms are shown), a single extraction with pentane resulted in a >95% diastereomeric separation.

The analogous cyclohexyl-substituted system 3e was prepared accordingly. The mixture of diastereoisomers (meso-/rac-3e \approx 1:1 directly obtained from the reaction) exhibits a solubility behavior similar to that observed for the rac-/meso-3d pair: simple pentane extraction led to a substantial isomeric enrichment (\geq 90% of each of the diastereomers). The pure meso and rac diastereoisomers were then obtained pure after repeated subsequent fractional crystallization from dichloromethane.

The bis[3-methyl(1-cyclohexylethenyl)cyclopentadienyl]- $ZrCl_2$ diastereomers (*rac-/meso-3f*) were prepared by a



Figure 2. Molecular structure of complex 3c.

slightly different route because the attempted fulvene formation via methylcyclopentadiene was not of a sufficiently high regioselectivity. We, therefore, converted methyl cyclohexyl ketone to the alkenyllithium reagent 7 by means of a variant of the Shapiro reaction.¹³ Subsequent addition to 3-methyl-2-cyclopentenone gave 8 selectively,¹⁴ which was then converted to the 1,3-disubstituted cyclopentadiene 9 (mixture of the three conjugated diene isomers). Deprotonation furnished the (1-alkenyl-3-methylcyclopentadienyl)lithium reagent 10 which was then reacted with 0.5 molar equiv of ZrCl4(THF)2 to give the expected mixture of the metallocene rac-/meso-3f diastereomers. In contrast to the above described related systems we have not been successful in separating the rac-/meso-3f pair and thus employed it as such in the subsequent photolysis reactions (see below).

X-ray Crystal Structure Analyses. The bis[(1cyclohexylethenyl)cyclopentadienyl]zirconium complex 3a was previously characterized by X-ray diffraction and described.⁵ For this study we have in addition obtained crystals of the complexes 3c and rac-3d which were suited for X-ray crystal structure determinations.

Single crystals of bis[(1-o-tolylethenyl)cyclopentadienyl]zirconium dichloride (3c) were obtained from dichloromethane. In the crystal complex 3c is C_s symmetric. The alkenyl substituents at the Cp rings of the bent metallocene unit are both oriented toward the open front side of the bent metallocene wedge. Of the frequently observed rotational orientations of (RCp)₂MX₂

 ⁽⁹⁾ Schlögl, K. Fortschr. Chem. Forsch. 1966, 6, 479; Top. Stereochem.
 1967, 1, 39. Wild, F. R. W. P.; Zsolnai, L.; Huttner, G.; Brintzinger, H. H. J. Organomet. Chem. 1982, 232, 233.

<sup>n. o. organomet. Chem. 1982, 232, 233.
(10) Erker, G.; Temme, B. J. Am. Chem. Soc. 1992, 114, 4004. Erker, G.; Aulbach, M.; Wingbermühle, D.; Krüger, C.; Werner, S. Chem. Ber. 1993, 126, 755. Erker, G.; Aulbach, M.; Krüger, C.; Werner, S. J. Organomet. Chem., in press. Krüger, C.; Nolte, M.; Erker, C.; Aulbach, M. J. Organomet. Chem., in press. Erker, G.; Aulbach, M.; Knickmeier, M.; Wingbermühle, D.; Krüger, C.; Nolte, M.; Werner, S. J. Am. Chem. Soc., in press.</sup>

⁽¹¹⁾ Alder, K. Chem. Ber. 1962, 95, 503. See also ref 8.

 ⁽¹²⁾ Paquette, L. A.; Charm. Ber. 1902, 50, 505. See and ref 5.
 (12) Paquette, L. A.; Charumilind, P.; Kravetz, T. M.; Böhm, M. C.;
 Gleiter, R. J. Am. Chem. Soc. 1983, 105, 3126. Paquette, L. A.;
 Charumilind, P.; Gallucci, J. C. J. Am. Chem. Soc. 1983, 105, 7364.
 Paquette, L. A.; Bauer, W.; Sivik, M. R.; Bühl, M.; Feigel, M.; Schleyer,
 P. v. R. J. Am. Chem. Soc. 1990, 112, 8776.

⁽¹³⁾ Chamberlin, A. R.; Stemke, J. E.; Bond, F. T. J. Org. Chem. 1978, 43, 147. Chamberlin, A. R.; Liotta, E. L.; Bond, F. T.; Masamune, H.; Stevens, R. V. Org. Synth. 1987, 61, 141. Cusack, N. J.; Reese, C. B.; Risius, A. C.; Roozpeikar, B. Tetrahedron 1976, 32, 2157. Erker, G.; van der Zeijden, A. A. H. Angew. Chem. 1990, 102, 543; Angew. Chem., Int. Ed. Engl. 1990, 29, 512.

Synthesis of ansa-Metallocenes

Table I.	Selected Bond Lengths (Å), An	gles, and Dihedral
	Angles (deg) of 3c	-

	willies (icg/ ur se	
Zr-Cl(1)	2.442(1)	Zr-Cl(2)	2.440(1)
Zr-C(1)	2.529(2)	Zr-C(2)	2.462(3)
Zr-C(3)	2.470(2)	Zr-C(4)	2.531(2)
Zr-C(5)	2.586(1)	C(1)-C(2)	1.401(4)
C(1)-C(5)	1.414(4)	C(2)-C(3)	1.395(6)
C(3)-C(4)	1.406(4)	C(4)-C(5)	1.406(4)
C(5)–C(6)	1.484(3)	C(6)–C(7)	1.333(4)
C(6)C(8)	1.490(2)		
Cl(2)-Zr- $Cl(1)$	96.5(1)	C(5)-C(1)-C(2)	108.5(3)
C(3)-C(2)-C(1)	107.7(3)	C(4) - C(3) - C(2)	108.6(2)
C(5)-C(4)-C(3)	107.9(3)	C(6)-C(5)-C(4)	127.7(2)
C(6)-C(5)-C(1)	124.8(2)	C(4)-C(5)-C(1)	107.2(2)
C(8)-C(6)-C(7)	120.5(2)	C(8) - C(6) - C(5)	116.7(2)
C(7)-C(6)-C(5)	122.7(2)		
C(1)-C(5))-C(6)-C(7)	-1	59.1
C(4)-C(5)	-C(6)-C(7)		28.6
C(5)-C(6))-C(8)-C(9)	-1	22.2
C(7)-C(6)	–C(8)–C(9)		60.3

Table II. Positional Parameters of 3c

atom	x	У	Z
Zr	0.0000	0.0000	0.0000
Cl(1)	0.3045(1)	0.0000	-0.1011(1)
Cl(2)	-0.2829(1)	0.0000	-0.3636(1)
C(1)	-0.1848(4)	0.0771(1)	0.0152(4)
C(2)	-0.1217(8)	0.0536(1)	0.2117(6)
C(3)	0.1033(8)	0.0539(1)	0.3110(4)
C(4)	0.1816(5)	0.0768(1)	0.1754(3)
C(5)	0.0029(5)	0.0920(1)	-0.0082(5)
C(6)	0.0037(3)	0.1226(1)	-0.1840(3)
C(7)	0.1698(4)	0.1243(1)	-0.2392(6)
C(8)	-0.1884(3)	0.1536(1)	-0.2928(3)
C(9)	-0.3082(4)	0.1495(1)	-0.5136(3)
C(10)	-0.4855(4)	0.1783(1)	-0.6222(4)
C(11)	0.5464(3)	0.2114(1)	-0.5106(5)
C(12)	-0.4282(4)	0.2165(1)	-0.2927(4)
C(13)	-0.2489(3)	0.1882(1)	-0.1796(3)
C(14)	-0.1207(5)	0.1968(1)	0.0546(4)

bent metallocene complexes 3c belongs to the conformational type characterized by a bis-central:syn arrangement of groups at the metallocene framework.^{15,16} The -(Ar)C=CH₂ alkenyl group is rotated by 28.6° [C(4)-C-(5)-C(6)-C(7) relative to the plane of the adjacent Cp ring, with both 1,1-disubstituted olefin groups pointing toward the same side. The bulky o-tolyl substituents are substantially rotated away from conjugation [dihedral angle $C(7) - C(6) - C(8) - C(9) = 60.3^{\circ}$]. The metal-halogen bond lengths are in the typical range at Zr-Cl(1) = 2.442(1) and Zr-Cl(2) = 2.440(1) Å.¹⁷ The Cl(1)—Zr—Cl(2) angle in 3c is 96.5(1)° (cf.: Cp_2ZrCl_2 , Zr-Cl = 2.44 Å and angle Cl- $Zr-Cl 97.2^{\circ}$;¹⁸ (Me₃- $CCp)_2ZrCl_2, Zr-Cl = 2.457 \text{ Å and angle Cl}-Zr-Cl94.2^\circ).$ In 3c the angle between the Cp ring planes is 60.5° [e.g., as compared to the typical 51.4° observed for (Me₃-CCp)₂ZrCl₂ and related compounds^{16,19}].

The bis[1-(1-phenylethenyl)-3-isopropylcyclopentadienvl]zirconium dichloride complex rac-3d shows similar



Figure 3. View of the molecular structure of rac-3d.

overall structural features but a distinctly different conformational preference than 3c. In the crystal the Zr-Cl(1) and Zr-Cl(2) distances are 2.432(1) and 2.434(1) Å, respectively. The Cl(1)-Zr-Cl(2) angle is 98.3(1)°. The angle between the planes of the Cp ring systems in rac-3d is slightly smaller at 56.1° than that found in 3c.

In rac-3d the alkenyl groups do not deviate much from coplanarity with the Cp rings. The corresponding dihedral angles are found at -15.5° [C(4)-C(5)-C(6)-C(13)] and -15.6° [C(20)-C(21)-C(22)-C(29)], respectively. Both phenyl substituents are rotated markedly away from this plane [dihedral angles $C(13)-C(6)-C(7)-C(12) -41.3^{\circ}$, $C(29)-C(22)-C(23)-C(28)-42.9^{\circ}].$

Complex rac-3d exhibits a metallocene conformation which is nearly C_2 symmetric and has the 1-phenylethenyl substituents oriented toward the lateral sectors of the bent metallocene unit [the dihedral angle C(5)-D(1)-D(2)-C(21) is 239.6° (D(1) and D(2) denote the centroids of the cyclopentadienyl rings)]. In this arrangement the alkenyl carbon vectors C(6)-C(13) and C(22)-C(29) are directed away from the center of the bent metallocene, while the phenyl substituents attached at C(6) and C(22), respectively, are oriented toward the narrow back part of the bent metallocene wedge. This overall conformation allows the bulky isopropyl substituents to be arranged in the front sector in a staggered conformational orientation.

Projections as depicted in Figure 4 show the marked conformational differences of the (alkenyl-Cp)₂ZrCl₂ complexes 3a, 3c, and rac-3d. The characteristic differ-

(19) Lauher, J. W.; Hoffmann, R. J. Am. Chem. Soc. 1976, 98, 1729.

⁽¹⁵⁾ Erker, G.; Mühlenbernd, T.; Benn, R.; Rufinska, A.; Tsay, Y.-H.; Krüger, C. Angew. Chem. 1985, 97, 336; Angew. Chem., Int. Ed. Engl. Huger, O. Hager, Chem. 1985, 24, 321. Erker, G.; Mühlenbernd, T.; Rufinska, A.; Benn, R. Chem. Ber. 1987, 120, 507. Benn, R.; Grondey, H.; Nolte, R.; Erker, G. Organometallics 1988, 7, 777. Erker, G.; Nolte, R.; Krüger, C.; Schlund, R.; Benn, R.; Grondey, H.; Mynott, R. J. Organomet. Chem. 1989, 364, 467. 119. Benn, R.; Grondey, H.; Erker, G.; Aul, R.; Nolte, R. Organometallics 1990, 9, 2493. Erker, G.; Frömberg, W.; Mynott, R.; Gabor, B.; Krüger, C. Angew. Chem. 1986, 98, 456; Angew. Chem., Int. Ed. Engl. 1986, 25, 463. Erker, G.; Schlund, R.; Krüger, C. J. Organomet. Chem. 1988, 338, C4. Erker, G.; Mühlenbernd, T.; Nolte, R.; Petersen, J. L.; Tainturier, G.; Gautheron, B. J. Organomet. Chem. 1986, 314, C21. Erker, G.; Nolte, R., Tainturier, G.; Rheingold, A. L. Organometallics 1989, 8, 454. Krüger, C.; Nolte, M.; Erker, G.; Thiele, S. Z. Naturforsch. 1992, 47B, 995.

⁽¹⁶⁾ Luke, W. D.; Streitwieser, A., Jr. J. Am. Chem. Soc. 1981, 103, 3241 and references cited therein. Okuda, J. J. Organomet. Chem. 1988, 356, C43. Winter, C. H.; Dobbs, D. A.; Zhou, X.-X. J. Organomet. Chem. 1991, 403, 145 and references cited therein. Dusansoy, Y.; Protas, J.; Renaut, R.; Gautheron, B.; Tainturier, G. J. Organomet. Chem. 1978, 157, 167. Petersen, J. L.; Dahl, L. F. J. Am. Chem. Soc. 1975, 97, 6422. Ogasa, M.; Mallin, D. T.; Macomber, D. W.; Rausch, M. D.; Rogers, R. D.; Rollins, A. N. J. Organomet. Chem. 1991, 405, 41. Huang, Q.; Qian, Y.; Tang, Y.; Chen, S. Ibid. 1988, 340, 179. Kapon, M.; Reisner, G. M. Ibid. 1989, 367, 77. Howie, R. A.; McQuillan, G. P.; Thompson, D. W.; Lock, G. A. Ibid. 1986, 303, 213. Howie, R. A.; McQuillan, G. P.; Thompson, D. W. *Ibid.* 1984, 268, 149. Antinolo, A.; Lappert, M. F.; Singh, A.; Winterborn, D. J. W.; Engelhardt, L. M.; Raston, C.; White, A. H.; Carty, A. J.; Taylor, N. J. J. Chem. Soc., Dalton Trans. 1987, 1463. Urazowski,
I. F.; Ponomaryov, V. I.; Ellert, O. G.; Nifant'ev, I. E.; Lemenovskii, D.
A. J. Organomet. Chem. 1988, 356, 181. Urazowski, I. F.; Ponomaryev,
V. I.; Nifant'ev, I. E.; Lemenovskii, D. A. Ibid. 1989, 368, 287. Mallin,
D. T.; Rausch, M. D.; Mintz, E. A.; Rheingold, A. L. Ibid. 1990, 381, 35. Broussier, R.; Rold, A. D.; Gautheron, B.; Dromzee, Y.; Jeannin, Y. Inorg. Chem. 1990, 29, 1817. See also references cited in the articles above.

<sup>Chem. 1990, 29, 1817. See also references cited in the articles above.
(17) Orpen, A. G.; Brammer, L.; Allen, F. H.; Kennard, O.; Watson, D. G.; Taylor, R. J. Chem. Soc., Dalton Trans. 1989, S1.
(18) Prout, K.; Cameron, T. S.; Forder, R. A.; Critchley, S. R.; Denton, B.; Rees, G. V. Acta Crystallogr. 1974, B30, 2290. Lappert, M. F.; Riley, P. I.; Yarrow, P. I. W.; Atwood, J. L.; Hunter, W. E.; Zavorotko, M. J. J. Chem. Soc., Dalton Trans. 1981, 814.
(19) Lubez, I. W.; Huffmann, B. J. Am. Chem. Soc. 1976, 98, 1729.</sup>

Table III. Selected Bond Lengths (Å) and Angles (deg) of rac.3d

Zr-Cl(1)	2.432(1)	Zr-Cl(2)	2.434(1)
Zr-C(1)	2.481(3)	ZrC(2)	2.507(3)
Zr-C(3)	2.585(3)	Zr-C(4)	2.556(2)
Zr-C(5)	2.500(2)	Zr-C(17)	2.490(3)
Zr-C(18)	2.507(3)	Zr-C(19)	2.575(3)
Zr-C(20)	2.545(3)	Zr-C(21)	2.502(3)
Zr-H(14)	3.625	Zr-H(30)	3.716
C(1)-C(2)	1.407(4)	C(1) - C(5)	1.426(4)
C(2) - C(3)	1.418(4)	C(3)–C(4)	1.406(4)
C(3)-C(14)	1.500(4)	C(4)–C(5)	1.417(4)
C(5)-C(6)	1.490(4)	C(6)–C(7)	1.478(4)
C(6)–C(13)	1.330(4)	C(14)-C(15)	1.493(5)
C(14)-C(16)	1.512(5)	C(17)–C(18)	1.409(4)
C(17)-C(21)	1.427(4)	C(18)-C(19)	1.415(4)
C(19)-C(20)	1.405(4)	C(19)-C(30)	1.508(4)
C(20)-C(21)	1.416(4)	C(21)-C(22)	1.491(4)
C(22)–C(23)	1.487(4)	C(22)-C(29)	1.324(4)
C(30)-C(31)	1.514(5)	C(30)–C(32)	1.510(5)
Cl(2)-Zr-Cl(1)	98.3(1)	C(5)-C(1)-C(2)	108.1(2)
C(3)-C(2)-C(1)	109.1(2)	C(14) - C(3) - C(4)	126.8(2)
C(14) - C(3) - C(2)	126.6(2)	C(4)-C(3)-C(2)	106.4(2)
C(5)-C(4)-C(3)	110.1(2)	C(6)C(5)C(4)	125.7(2)
C(6)-C(5)-C(1)	128.0(2)	C(4)-C(5)-C(1)	106.3(2)
C(13)-C(6)-C(7)	120.8(3)	C(13)-C(6)-C(5)	120.6(3)
C(7)-C(6)-C(5)	118.5(2)	C(16)-C(14)-C(15)	110.1(3)
C(16) - C(14) - C(3)	109.8(3)	C(15)-C(14)-C(3)	113.7(3)
C(21)-C(17)-C(18)	107.8(2)	C(19)-C(18)-C(17)	109.2(2)
C(30)-C(19)-C(20)	127.5(2)	C(30)C(19)C(18)	125.9(2)
C(20) - C(19) - C(18)	106.4(2)	C(21)-C(20)-C(19)	110.1(2)
C(22)-C(21)-C(20)	126.4(2)	C(22)-C(21)-C(17)	127.2(2)
C(20)-C(21)-C(17)	106.4(2)	C(29)-C(22)-C(23)	120.4(3)
C(29)-C(22)-C(21)	121.1(3)	C(23)-C(22)-C(21)	118.5(2)
C(32)-C(30)-C(31)	110.9(3)	C(32)-C(30)-C(19)	113.7(3)
C(31) = C(30) = C(19)	108.6(3)		

Table IV. Positional Parameters of rac-3d

atom	x	У	Z
Zr	0.3446(1)	0.0069(1)	0.1902(1)
Cl(1)	0.4088(1)	0.1066(1)	0.1169(1)
C1(2)	0.4236(1)	-0.0764(1)	0.2555(1)
C (1)	0.2541(1)	0.0751(2)	0.2511(1)
C(2)	0.2964(1)	0.1417(2)	0.2416(2)
C(3)	0.3450(1)	0.1286(2)	0.2959(1)
C(4)	0.3324(1)	0.0521(2)	0.3374(1)
C(5)	0.2768(1)	0.0172(2)	0.3105(1)
C(6)	0.2484(1)	-0.0631(2)	0.3408(1)
C(7)	0.1837(1)	-0.0782(2)	0.3236(2)
C(8)	0.1415(1)	-0.0131(2)	0.3292(2)
C(9)	0.0807(2)	-0.0288(3)	0.3143(2)
C(10)	0.0622(2)	-0.1103(4)	0.2946(2)
C(11)	0.1031(2)	-0.1748(3)	0.2888(2)
C(12)	0.1641(2)	-0.1600(2)	0.3029(2)
C(13)	0.2803(1)	-0.1193(2)	0.3836(2)
C(14)	0.3967(1)	0.1888(2)	0.3112(2)
C(15)	0.4455(2)	0.1513(2)	0.3624(2)
C(16)	0.3735(2)	0.2708(2)	0.3486(3)
C(17)	0.2570(1)	-0.0746(2)	0.1349(1)
C(18)	0.3037(1)	-0.1351(2)	0.1446(2)
C(19)	0.3502(1)	-0.1176(2)	0.0884(2)
C(20)	0.3320(1)	-0.0444(2)	0.0454(1)
C(21)	0.2749(1)	-0.0161(2)	0.0732(1)
C(22)	0.2406(1)	0.0597(2)	0.0443(1)
C(23)	0.1750(1)	0.0655(2)	0.0620(2)
C(24)	0.1372(1)	-0.0059(2)	0.0563(2)
C(25)	0.0760(2)	0.0007(2)	0.0715(2)
C(26)	0.0512(2)	0.0779(3)	0.0942(2)
C(27)	0.0881(2)	0.1490(3)	0.1003(2)
C(28)	0.1490(2)	0.1427(2)	0.0842(2)
C(29)	0.2671(1)	0.1196(2)	-0.0007(2)
C(30)	0.4049(2)	-0.1728(2)	0.0730(2)
C(31)	0.3859(2)	-0.2491(2)	0.0227(3)
C(32)	0.4566(2)	-0.1254(3)	0.0334(2)

ences of the relative orientation of the alkenyl functional groups become very clear in these top views. The observed preferred conformers in these complexes place the two

Table V. Details of the Data Collection and Structure Solution of 3c^a and rac-3d^b

	3c	rac-3d
mol formula	C ₂₈ H ₂₆ Cl ₂ Zr	C ₃₂ H ₃₄ Cl ₂ Zr
mol wt	524.6	580.8
cryst color	green yellow	yellow
cryst syst	monoclinic	orthorhombic
space group (no.)	Cm (8)	Pccn (56)
a, A	6.802(1)	22.122(1)
b, Å	25.105(2)	15.594(1)
c, Å	6.860(1)	16.576(1)
β, deg	114.45(1)	• •
V, Å ³	1193.8	5718.4
Z	2	8
D_{calcd} , g cm ⁻³	1.46	1.35
μ , cm ⁻¹	6.91	5.84
K α radiation, λ , Å	0.710 69	0.710 69
F(000), e	536	2400
diffractometer	Enraf-Nonius CAD4	
scan mode	ω-2θ	ω–2θ
$[(\sin\theta)/\lambda]_{\rm max}, {\rm \AA}^{-1}$	0.74	0.70
<i>T</i> , °C	20	20
no. of measd rflns	$4260 (\pm h, \pm k, +l)$	9188(+h,+k,+l)
no. of indep rflns	3918	8317
no. of obsd rflns $(I > 2\sigma(I))$	3906	5720
no. of refined params	195	316
R	0.023	0.045
$R_{w} \left(w = 1 / \sigma^2(F_0) \right)$	0.030	0.049
resid electron dens, e Å-3	0.52	0.43
structure	heavy-atom	heavy-atom
solution	method	method

^a The H atom positions were found and included in the final refinement stages. ^b The H atom positions were calculated and kept fixed in the final refinement stages.

alkenyl functional groups at very different positions with regard to their potential intramolecular interaction (the chemical consequences resulting from such an induced alkenyl/alkenyl interaction will be described below). At the front sector of the bent metallocene wedge, the Cpconjugated alkenyl substituents are at their utmost vertical (i.e. projected normal to the σ -ligand plane) spatial separation. This situation—which is, e.g., extremely unfavorable for any intramolecular alkenyl-alkenyl coupling—is found for complex 3c in the solid state.

In 3a the Cp-bound alkenyl moieties are still far away from each other, but they have moved (by Cp rotation) already almost half the way toward the narrow back part of the bent metallocene. The respective conformational dihedral angle characterizing this situation is 143.2° [C(1)-D-D'-C(1')]. In rac-3d this "rotation" is even further advanced. The alkenyl moieties bound to Cp have moved further to the bent metallocene backside. At $\theta = 239.6^{\circ}$ [C(5)-D(1)-D(2)-C(21)] both olefin substituents are clearly occupying part of the rear sector at the (RCp)₂M backbone. Their induced interaction would require only another few degrees in metallocene rotation in addition to some conformational reorientation at the substituent itself. We have indeed observed that for some of the bis-(alkenyl-Cp)ZrCl₂ complexes looked at in this study, including the structurally characterized examples 3c and rac-3d, intramolecular coupling of the olefin side chains can be achieved.

Photochemical Coupling Reactions. The bis(alkenylcyclopentadienyl)zirconium dichloride complexes 3 were photolyzed in dilute solution in separate experiments at two wavelengths. One set of experiments was carried out employing a high-pressure mercury lamp Philips HPK 125/Pyrex filter (300-350 nm maximum, see Table VI). Additional experiments were carried out using a Rayonet photolysis reactor with a 450-nm lamp set.



Figure 4. Comparison of the metallocene conformations of complexes *rac-3d* (left), 3a (center), and 3c (right) as observed in the crystal by X-ray diffraction (SCHAKAL plots).

Table VI.	Intramolecular	[2 + 2]	Photocyclization of
Bis(alke	nylcyclopentadien	yl)ziro	conium Dichlorides
•	$IR^1C_4H_3C(R^2) =$	CH ₂ h	$ZrCl_2$ (3)

				photostationary equilibrium reached ^a		
R ¹	R ² n	tarting naterial	product	300–350 nm ^b	450 nm ^c	
Н	cyclohexyl	3a	11a	70	>98	
н	phenyl	3b	11b	15	d	
н	o-tolyl	3c	11c	d	е	
isopropyl	phenyl	rac-3d	<i>rac</i> -11d	5	53	
		meso-3d	meso-11d	37	79	
			meso-11d	′7	8	
isopropyl	cyclohexyl	rac-3e	<i>rac</i> -11e	75	>98	
		meso-3e	meso-11e	90	>98	
methyl	cyclohexyl	rac-3f meso-3f	rac-11f meso-11f	е	90⁄	

^a Percent product (11) is given, the remaining material is educt. ^b HPK 125, Pyrex filter. ^c Rayonett reactor. ^d No product formation observed. ^e Not tested. ^f The *rac-/meso-3f* mixture (1:1) was photolyzed.

Table VII. UV/Vis Absorptions of the (Alkenyl-C₅H₃R)₂ZrCl₂ Complexes 3 and Their Photocyclization Products 11

starting material	$\lambda_{\max}^{a}(\epsilon)$	product	$\lambda_{\max}^{a}(\epsilon)$
3a	246 (139 000), 333 (1200), 364 (1300)	11a	238 (117 000)
rac-3d	233 (131 000), 336 (4200), 378 (4200)	rac-11d	Ь
meso-3d	224 (150 000), 331 (6300)	meso-11d	238 (54 000)
rac-3e	239 (22 200), 374 (4090)	rac-11e	234 (56 100)
meso-3e	242 (20 400), 369 (3030)	meso-11e	240 (49 000)

^a nm, in CH₂Cl₂ ($c \approx 0.01-0.04 \text{ mmol/L}$). ^b Not determined.

Irradiation of bis[1-(1-cyclohexylethenyl)cyclopentadienyl]zirconium dichloride (3a) in benzene- d_6 solution at 300-350 nm rapidly resulted in the formation of a new product. After 4 h of photolysis a 70:30 product/starting material mixture was obtained which did not change upon further irradiation at these wavelengths. In a separate experiment, a sample of 3a dissolved in benzene- d_6 was irradiated with 450-nm light. Within 1 h this led to an almost complete conversion to the new product (>98%). Subsequent photolysis of this solution with light from the 300–350-nm light source rapidly reestablished the 70:30 photostationary equilibrium achieved in our first experiment (for the UV/vis spectral data of the product/starting material pair of isomers see Table VII).

Complex 3a was then photolyzed on a preparative scale in toluene solution at 450 nm. The reaction was complete after ca. 3 h. The photoproduct was isolated (55%) and identified as the cyclobutene-bridged *ansa*-metallocene complex 11a.²⁰ A single isomer of the *ansa*-metallocene



complex was formed and isolated. According to its spectroscopic data (see Table IX and Experimental Section) and by analogy to the photocyclization products obtained from the *rac-/meso-*(alkenyl- $C_6H_3R)_2ZrCl_2$ complexes (see below) we have assigned this product (11a) a C_s -symmetric structure, exhibiting the cyclohexyl substituents in a cis orientation at adjacent carbon centers at the cyclobutane moiety which was newly formed by head-to-head coupling in this intramolecular photoreaction.⁶

The 1-arylethenyl-substituted metallocene complexes 3b and 3c turned out to be unsuitable starting materials

⁽²⁰⁾ For examples of remotely related organometallic [2 + 2] cycloaddition reactions see: Nakanishi, K.; Mizuno, K.; Otsuji, Y. J. Chem. Soc., Perkin Trans. I 1990, 3362. Nakadira, Y.; Sakurai, H. Tetrahedron Lett. 1971, 1183. Bichler, R. E. J.; Booth, M. R.; Clark, H. C. Inorg. Nucl. Chem. Lett. 1967, 3, 71. See also: Nesmeyanov, A. N.; Sazonova, V. A.; Romanenko, V. I.; Rodionova, N. A.; Zolnikova, G. P. Dokl. Akad. Nauk. SSSR 1963, 149, 1354; Chem. Abstr. 1963, 59, 3460. Related reviews: Bozak, R. E. Adv. Photochem. 1971, 8, 227. Seebach, D. In Houben-Weyl, Methoden der Organischen Chemie; Müller, E., Ed.; Thieme, Stuttgart, 1971; Vol. IV/4. Kaupp, G., Ibid. 1975, Vol. IV/5a; pp 278-412.

 Table VIII.
 Selected ¹H/¹³C NMR Data for Diastereomeric Pairs of Bis(alkenylcyclopentadienyl)zirconium Dichloride Complexes 3^a

				¹³ C NMR						¹ H NMR		
compd	C(1)/C(3)		C(2)/C(4)/C(5)		-C(R)-CH ₂		H(2)/H(4)/H(5)			-CH ₂		
rac-3d	123.1	141.3	120.7	115.3	112.8	142.3	109.5	6.75	5.87	5.65	5.40	5.23
meso-3d	119.5	141.8	116.2	115.9	112.7	142.2	111.3	6.42	6.10	5.88	5.46	5.26
rac-3e	127.3	141.1	117.8	112.7	108.6	147.5	109.7	6.46	6.11	5.65	5.27	5.06
meso-3e	130.2	142.1	113.9	111.6	109.8	147.1	109.6	6.35	6.12	5.89	5.30	5.07
rac-3f	129.4	130.0	116.3	115.3	110.1	147.8	109.6	6.23	6.13	5.74	5.27	4.99
meso-3f	128.9	129.6	119.2	115.5	112.4	147.5	109.6	6.37	6.05	5.64	5.27	4.99

^a NMR spectra in CDCl₃, except 3f (benzene- d_6). Chemical shifts relative to TMS, δ scale.

Table IX. Selected ¹H/¹³C NMR Data for the Cyclobutene-Bridged ansa-Metallocene Complexes 11^s

							13(CNMR			
compd	¹ H NMR Cp hydrogens				C1/C3		C(2)/C	(4)/C(5)		cyclob	utene C
11a 11b	6.71	6.22	5.97	5.72	129.0	127.1	116.3	114.2	107.4	59.9	31.1
rac-11d	6.60 6.21	6.39 6.04	6.35 5.81	5.04	145.9 ⁶ /142.3	115.3	114.0	113.6 106.8		60.3 ^b	33.20
meso-11d	6.32 ^b	5.77	5.86		146.6/138.9	115.6	112.8	107.9		60.7	33.3
rac-11e	6.63 5.89 ^b	6.15 5.85	6.01		149.0 ⁶ /141.4 138.7	115.0 108.7	112.9 106.2	111.6 104.7		60.0 ^b	33.7 33.5
meso-11e	6.12	6.07	5.87		148.7/138.4	115.7	112.0	104.9		60.0	33.1

^a NMR spectra in benzene- d_6 , chemical shifts relative to TMS, δ scale. ^b Double intensity.

for the photochemical conversion to the cyclobutenebridged ansa-metallocenes under the experimental conditions applied for this study. Upon 300-350-nm irradiation we observed about 15% conversion of **3b** to 11b. Surprisingly, 450-nm photolysis did not result in appreciable product formation. In the case of the 1-(o-tolyl)ethenyl-substituted analogue **3c** we did not observe any [2 + 2] cycloaddition product formation at all.

The situation is much more favorable when the complexes containing suitably 1,3-disubstituted cyclopentadienyl ligand systems are employed. The photochemistry of the bis[1-(1-cyclohexylethenyl)-3-isopropylcyclopentadienyl]ZrCl₂ system 3e is very typical for this situation. Photolysis of the pure *meso*-3e system with 300-350-nm light in toluene solution rapidly results in the formation of *meso*-11e (90% composition in the photostationary equilibrium reached at this wavelength).

Irradiation of *meso-3e* at 450 nm leads to a quantitative conversion to the 1,2-dicyclohexylcyclobutene-bridged *ansa*-metallocene *meso-11e*. Complex *meso-11e* was isolated and characterized spectroscopically (see Table IX).



In addition, in this case it was independently confirmed by an X-ray crystal structure analysis that product

formation had exclusively taken place by photochemically induced intramolecular syn, head-to-head [2 + 2] cycloaddition yielding the C_s-symmetric cis-1,2-dicyclohexylcyclobutene-bridged ansa-metallocene meso-11e.⁷

The photochemistry of the isomeric complex rac-3e proceeds similarly. In this case, the 300-350-nm irradiation in toluene solution results in a photostationary equilibrium mixture containing 75% of the [2 + 2] cycloaddition product rac-11e. Photolysis with 450-nm light again leads to a complete conversion of the alkenyl-substituted metallocene system (rac-3e) to a single ansametallocene isomer (rac-11e). Complex rac-11e exhibits NMR spectra as expected for an asymmetric product (C_1).

This independently confirms that only syn-oriented head-to-head [2 + 2] cycloaddition has taken place²¹ and that the relative assignment of the respective bis(alkenyl-Cp)ZrCl₂ diastereomers as *rac-3* and *meso-3* was correct (see Tables VIII and IX).

Again [2+2] photocyclization of the phenyl-substituted analogous system (3d) is more difficult. Photolysis of *rac*-3d in benzene solution at 300–350 nm rapidly reaches a photostationary equilibrium that contains only about 5% of the anticipated *ansa*-metallocene product *rac*-11d. In



contrast to **3b** and **3c** (see above) the situation is here markedly improved when 450-nm irradiation is employed.



Figure 5. Photostationary equilibria of meso-3d, meso-11d, and meso-11d' at 300-350 nm (spectra B and D) and 450 nm (spectrum C). For details of this experiment see text.

In this case a conversion of rac-3d to rac-11d of up to 53%could be achieved. The situation is even more favorable when the achiral bis(alkenyl-C5H3R)ZrCl2 isomer meso-3d is employed. Photolysis at 300-350 nm yields from almost 40% meso-11d at equilibrium. This proportion can even be increased to almost 80% upon irradiation at 450 nm. In each case, a second minor isomer of the photoproduct was observed (see Table VI). We assign to this the structure of the other possible C_s -symmetric syn, head-to-head [2 + 2] cycloaddition product (meso-11d'). In a separate experiment we have confirmed that both products meso-11d and meso-11d' are participating in the photostationary equilibration with the starting material meso-3d. For this purpose we have dissolved the $\geq 96\%$ pure meso-3d diastereomer in benzene- d_6 and photolyzed it at 300-350 nm. The ¹H NMR spectrum (Cp and olefin region) of the resulting 56:37:7 mixture of meso-3d, meso-11d, and meso-11d' is depicted in Figure 5 (spectrum B). Further irradiation at 450 nm then resulted in the formation of a mixture containing the three metallocene complexes meso-3d, 11d, and 11d' in a 13:79:8 ratio (Figure 5, spectrum C). Subsequent photolysis of this very mixture again with our 300-350-nm light source rapidly reestablished the previously observed photostationary equilibrium mixture at *meso-3d*:-11d:-11d' = 56:37:7 (Figure 5, spectrum D).

Conclusions

Our study shows that alkenyl substituents attached to the n-cyclopentadienyl ligands of group 4 bent metallocenes can serve as functional groups suited for making novel ansa-metallocene complexes. We have shown that the alkenyl functionalities which are conjugated with the cyclopentadienyl π -system can be used for photochemical coupling reactions. [2 + 2] cycloaddition takes place readily upon electronic excitation. It has turned out that the reverse of this useful ansa-metallocene formation takes place equally facilely after suitable photochemical activation. As usual, the wavelength-dependent photostationary equilibrium reached can be partly controlled by substituents exerting an influence on the UV/vis absorption characteristics of starting materials and products. In our case, attaching aryl substituents at the system had an adverse effect on the photochemical ansa-metallocene formation due to its favorable influence on the [2 + 2]cycloreversion. The reversibility of the intramolecular photochemical ansa-metallocene formation becomes much less important when only substituents are employed that do not contribute to the UV/vis absorption of the product at longer wavelengths. In those cases almost complete conversion to the interesting novel ansa-metallocene systems can easily be achieved. Making use of these photochemical reaction characteristics should make a variety of similar ansa-metallocene systems synthetically available in high yield by a rather simple preparative sequence employing readily introduced alkenyl substituents as suitable functional groups at the cyclopentadienyl rings of rather sensitive metallocene systems.

Experimental Section

Reactions were carried out in an inert atmosphere (argon) using Schlenk-type glassware or a glovebox. All solvents were dried and distilled under argon prior to use. The following spectrometers were used: Bruker WP 200 SY and AC 200 FT NMR spectrometers (200.1 MHz, ¹H; 50.3 MHz, ¹³C); Nicolet 5-DXC FT IR spectrometer; Shimadzu UV 2100 UV/vis spectrometer. Melting points (SMP Gallenkamp, sealed capillaries) are uncorrected. Elemental analyses were carried out using a Foss-Heraeus CHN-Rapid elemental analyzer. Photolyses were carried out with either a high-pressure mercury lamp Philips HPK 125 using a Pyrex filter (300-350 nm maximum) or a Rayonet RPR 100 reactor with a 450-nm lamp set. The following compounds were prepared according to literature procedures: $ZrCl_4(THF)_{2,2}^{22}$ isopropylcyclopentadiene (4),¹¹ bis[η -(1-cyclohexylethenyl)cyclopentadienyl]zirconium dichloride (3a),5 and $bis[\eta-(1-phenylethenyl)cyclopentadienyl]zirconium dichloride$ (3b).⁵

6-Methyl-6-(2-methylphenyl)fulvene (1c). A sodium methoxide solution was prepared from 4.3 g (186 mmol) of sodium and 100 mL of methanol. To this solution was added dropwise a mixture of 25.0 g (186 mmol) of methyl 2-methylphenyl ketone and 19.1 g (23.0 mL, 279 mmol) of freshly distilled cyclopentadiene. The reaction mixture was then kept at 45 °C with stirring for 6 h. Water was then added (100 mL) and the mixture extracted with three 75-mL portions of ether. The combined ethereal

⁽²¹⁾ Nishimura, J.; Obayashi, A.; Doi, H.; Nishimura, K. Chem. Ber. 1988, 121, 2019. Nishimura, J.; Horikoshi, Y.; Wada, Y.; Takahashi, H.; Machino, S.; Oku, A. Tetrahedron Lett. 1989, 30, 5439. Inokuma, S.; Yamamoto, T.; Nishimura, J. Tetrahedron Lett. 1990, 31, 97.

⁽²²⁾ Manzer, L. E.; Deaton, J.; Sharp, P.; Schrock, R. R. Inorg. Synth. 1982, 21, 135.

phases were washed with water and then with brine. Solvent was removed and the fulvene 1c distilled twice in vacuo to give 10.3 g (30%) of 1c, bp 110 °C (10⁻² Torr). Anal. Calcd for $C_{14}H_{14}$ (182.3): C, 92.26; H, 7.74. Found: C, 92.31; H, 7.70. IR (film): ν 3069, 2924, 1636, 1487, 1362, 1038, 892, 767, 638 cm⁻¹. ¹H NMR (CDCl₃): δ 7.26–7.14 (m, 4H, arom), 6.66, 6.59, 6.40, 5.85 (m, 1H each, cyclopent), 2.46 (s, 3H, Ar–CH₃), 2.25 (s, 3H, COCH₃). ¹³C NMR (CDCl₃, DEPT): δ 150.0 (C(6)), 144.4 (C(1)), 142.1, 134.6 (ipso-C, Ph), 132.0, 131.0, 129.9, 128.1 (arom CH), 127.5, 125.1, 123.3, 120.5 (cyclopent CH), 22.9, 19.7 (CH₃).

Formation of the Lithium Compound 2c. To a suspension of 3.5 g (32.8 mmol) of LDA in 50 mL of tetrahydrofuran was added dropwise a solution of 7.5 g (41.0 mmol) of the fulvene 3c in 50 mL of ether at -40 °C. The reaction mixture was allowed to warm to ambient temperature and then stirred for 3 h. Volatiles were then removed in vacuo. Ether (50 mL) was added. The product (2c) precipitated. It was collected by filtration and dried to give 4.5 g (58%) of 2c. ¹H NMR (benzene-d₆/ tetrahydrofuran-d₈4:1): δ 7.34 (m, 1H), 7.13–7.10 (m, 3H, arom), 6.10 (m, 4H, cyclopent), 5.57 (m, 1H) and 4.66 (m, 1H, =CH₂), 2.41 (s, 3H, CH₃). ¹⁸C NMR (benzene-d₆/tetrahydrofuran-d₈4:1, DEPT): δ 149.0 (C=CH₂), 146.3, 136.7 (ipso-C, Ph), 129.9, 129.5, 126.4, 125.0 (arom CH), 120.9 (ipso-C, Cp), 105.1, 104.3 (cyclopent CH), 101.0 (C=CH₂), 20.3 (CH₃).

Bis[n-[1-(2-methylphenyl)ethenyl]cyclopentadienyl]zirconium Dichloride (3c). A solution of 4.3 g (23 mmol) of [[1-(2-methylphenyl)ethenyl]cyclopentadienyl]lithium (2c) in 50 mL of tetrahydrofuran was added to a suspension of 4.3 g (11.5 mmol) of ZrCL(THF)₂ in 100 mL of toluene. The Schlenk tube was sealed, and the mixture was kept at 55 °C for 3 days. The solvent was then removed in vacuo. The residue was taken up in methylene chloride and filtered from the precipitated lithium chloride. From the filtrate the CH₂Cl₂ solvent was distilled in vacuo to give 5.4 g (90%) of 3c which was \geq 98% pure according to its ¹H NMR spectrum. Recrystallization $(2\times)$ from methylene chloride gave crystals suited for the X-ray crystal structure analysis (for details see Table V), mp 168 °C dec. Anal. Calcd for C228H28Cl2Zr (524.6): C, 64.10; H, 4.99. Found: C, 64.14; H, 4.86. IR (KBr): v 2975, 1616 (C=C), 1379, 907, 772, 741 cm⁻¹. UV (CH₂Cl₂, $c = 0.0285 \text{ mmol } \text{L}^{-1}$): $\lambda_{\text{max}} 239 \text{ nm} (\epsilon 39 300), 348$ (5300). ¹H NMR (CDCl₃): δ 7.19-7.14 (m, 8H, C₆H₄), 6.20 (m, 8H, cyclopent CH), 5.77, 5.22 (AX, ${}^{3}J = 1.0$ Hz, 2H each, C=CH₂), 2.06 (s, 6H, CH₈). ¹³C NMR (CDCl₃, DEPT): δ 141.1 (C=CH₂), 140.2, 135.7, (ipso-C, Ph), 130.0, 129.6, 127.7, 125.6 (arom CH), 128.1 (ipso-C, Cp), 117.1 (C=CH₂), 115.4, 114.3 (cyclopent CH), 19.7 (CH₃).

3-Isopropyl-6-methyl-6-phenylfulvene (5d, 5d'). A sodium methoxide solution was prepared by dissolving 3.5 g (150 mmol) of sodium metal in 60 mL of methanol. To this was added a solution of 25.0 g (30 mL, 230 mmol) of isopropylcyclopentadiene (4) and 18.4 g (18 mL, 150 mmol) of acetophenone in 30 mL of methanol. The reaction mixture was stirred for 4 days at room temperature. Water (100 mL) was added and the mixture extracted three times with a total volume of 500 mL of ether. The combined ethereal phases were washed with water and with brine and dried over sodium sulfate. Solvent was removed in vacuo and the residual product distilled to give 22.3 g (46%) of a 54:46 mixture of the fulvenes 5 and 5', bp 98-110 °C (10-2 Torr). Anal. Calcd for C₁₆H₁₈ (210.3): C, 91.37; H, 8.63. Found: C, 91.18; H, 9.34. IR (film): v 2960, 2927, 1622, 1442, 1380, 1365, 909, 812, 764, 699 cm⁻¹. ¹H NMR (CDCl₃): first isomer δ 7.43-7.35 (m, 5H, Ph), 6.66, 6.58, 5.86 (m, each 1H, cyclopent CH), 2.71 (m, 1H) and 1.15 (d, ${}^{3}J = 6.8$ Hz, 6H, isopropyl), 2.52 (s, 3H, CH₃); second isomer δ 7.43-7.35 (m, 5H, Ph), 6.47, 6.29, 6.19 (m, each 1H, cyclopent CH), 2.71 (m, 1H) and 1.24 (d, ${}^{3}J = 6.8$ Hz, 6H, isopropyl), 2.53 (s, 3H, CH₃). An absolute assignment of the NMR signals belonging to the specific isomers 5d and 5d' was not achieved. ¹³C NMR (CDCl₃, both isomers, DEPT): δ 154.9, 154.5 (C(6)), 143.2, 142.3, 142.2 (ipso-C, Ph and Cp), 132.5, 132.3, 124.6, 121.9, 115.6, 113.2 (cyclopent CH), 129.1, 127.9, 127.8 (Ph), 29.1, 28.9 (CHMe₂), 22.4 (CH₃), 22.3, 22.0 (CH(CH₃)₂).

Deprotonation of 3-Isopropyl-6-methyl-6-phenylfulvene. LDA (2.1 g, 19.2 mmol) was suspended in 50 mL of tetrahydrofuran. To this was added dropwise at -40 °C a solution of 4.8 g (4.8 mL, 23 mmol) of the 5d/5d' mixture in 50 mL of ether. The reaction mixture was allowed to warm to room temperature and stirred for 3 h. Volatiles were then removed in vacuo, and the lithium compound 6d precipitated by adding 50 mL of ether. The isolated compound 6d (2.6 g, 63%) was characterized spectroscopically. ¹H NMR (benzene- d_6 /tetrahydrofuran- d_8 4:1): 8 7.63 (m, 2H) and 7.19-7.12 (m, 3H, Ph), 6.02, 5.93, 5.83 (m. 1H, each, cyclopent CH), 5.30 and 4.71 (AX, ²J = 2.7 Hz, 2H, C=C H_2), 2.95 (sept, 1H) and 1.31 (d, ${}^{3}J$ = 6.8 Hz, 6H, isopropyl). ¹³C NMR (benzene- d_{θ} /tetrahydrofuran- d_{θ} , DEPT): δ 149.7 (C-CH₂), 146.3 (ipso-C, Ph), 129.2, 127.6, 126.6 (Ph), 129.1, 118.5 (ipso-C, Cp), 104.0, 102.4, 101.8 (CH, Cp), 101.1 (C=CH₂), 29.3 (CHMe₂), 25.8 (CH(CH₃)₂).

Bis[n-1-(1-phenylethenyl)-3-isopropylcyclopentadienyl]zirconium Dichloride (3d). To a suspension of 2.3 g (6.05 mmol) of ZrCl4(THF)2 in 50 mL of toluene was added dropwise a solution of 2.6 g (12.1 mmol) of the lithium reagent 6d in 50 mL of tetrahydrofuran. The yellow solution was then kept at 60 °C for 3 days with stirring. During this time some precipitate had formed. Solvent was removed from the reaction mixture in vacuo. The yellow residue was treated with 50 mL of methylene chloride and filtered. Solvent was removed in vacuo from the clear filtrate to yield 3.0 g (86%) of a crude mixture of the 3d diastereoisomers. These were separated as follows. The yellow solid was stirred with pentane (50 mL) and filtered. The remaining solid consists of a 9:1 mixture of rac-3d and meso-3d. Repeated recrystallization from methylene chloride (4×) gave a 0.35-g sample of $\geq 99\%$ pure rac-3d, mp 164 °C. This material was used for the X-ray crystal structure determination (for experimental details see Table V). The pentane-soluble fraction was recrystallized twice from pentane to yield 0.40 g of pure meso-3d. Anal. Calcd for C32H34Cl2Zr (580.8): C, 66.18; H, 5.90. Found: C, 66.10; H, 5.84. IR (KBr): v 3098, 2962, 1607 (C=C), 1493, 1448, 1386, 1086, 890, 867, 812 cm⁻¹. rac-3d: ¹H NMR (CDCl₃) δ 7.37-7.24 (m, 10H, Ph), 6.75, 5.87, 5.65 (m, each 2H, cyclopent CH), 5.40, 5.23 (AX, ${}^{2}J = 1.1$ Hz, 2H each, C-CH₂), 3.27 (m, 2H) and 1.38, 1.27 (d, each 6H, isopropyl); ¹³C NMR (CDCl₃, DEPT) δ 142.3, 141.3, 140.3, 123.1 (C=CH₂, ipso-C Ph and Cp), 128.4, 128.1, 128.0 (Ph), 120.7, 115.3, 112.8 (cyclopent CH), 109.5 (C=CH₂), 28.7 (isopropyl CH), 24.8, 21.4 (isopropyl CH₃). meso-3d: ¹H NMR (CDCl₃) δ 7.33-7.22 (m, 10H, Ph), 6.42, 6.10, 5.88 (m, 2H each, cyclopent CH), 5.46, 5.26 (AX, ${}^{2}J = 1.1$ Hz, 2H each, C=CH₂), 2.99 (m, 2H), 1.21, 1.17 (d, each 6H, isopropyl); ¹⁸C NMR (CDCl₃, GATED) δ 142.2, 141.8, 140.5, 119.5 (C=CH₂, ipso-C Ph and Cp), 128.3, 128.0, 127.5 (Ph), 116.2, 115.9, 112.7 (cyclopent CH), 111.3 (C=CH₂), 28.2 (isopropyl CH), 23.6, 22.8 (isopropyl CH₃).

6-Cyclohexyl-3-isopropyl-6-methylfulvene (5e, 5e'). To a solution of 15.0 g (118 mmol, 13.8 mL) of cyclohexyl methyl ketone and 26.0 g (240 mmol, 31.3 mL) of isopropylcyclopentadiene in 75 mL of methanol was added dropwise a solution of 12.8 g (180 mmol, 14.7 mL) of pyrrolidine in 35 mL of methanol. The orange solution was stirred for 7 days at ambient temperature. The reaction was quenched by adding 10.6 mL of glacial acetic acid and then 40 mL of water. The mixture was extracted with three 50-mL portions of ether. The combined ether layers were washed with water (50 mL) and brine (50 mL) and then dried over sodium sulfate. Solvent was removed and the product distilled in vacuo to yield 12.9 g (50%) of a 40:60 mixture of 5e and 5e', bp 105 °C (10⁻² Torr). Anal. Calcd for $C_{18}H_{24}$ (216.4): C, 88.82; H, 11.18. Found: C, 89.24; H, 11.53. IR (film): v 2929, 2853, 1630, 1448, 1379, 1369, 869, 809 cm⁻¹. Minor isomer: ¹H NMR (CDCl₃) δ 6.60-6.41 (m, 3H, cyclopent CH), 2.95-2.82 (m, 1H, cyclohexyl CH), 2.68 (sept, 1H, isopropyl CH), 2.09 (s, 3H, CH₃), 1.82-1.64, 1.51–1.23, 1.01–0.92 (m, 10H, cyclohexyl CH₂), 1.18 (d, ${}^{3}J = 6.9$ Hz, 6H, isopropyl CH₃); ¹³C NMR (CDCl₃, DEPT) δ 157.2, 153.1, 141.2 (C=C) (ipso-C cyclopent), 131.0, 120.5, 112.0 (cyclopent CH), 44.4 (cyclohexyl CH), 31.4, 26.3, 26.1 (cyclohexyl CH₂), 29.0 (isopropyl CH), 22.3 (isopropyl CH₃), 16.6 (CH₃). Major isomer: ¹H NMR (CDCl₃): δ 6.60-6.41 (m, cyclopent CH), 2.95-2.82 (m,

cyclohexyl CH), 2.68 (sept, 1H, isopropyl CH), 2.08 (s, CH₃), 1.82–1.64, 1.51–1.23, 1.01–0.92 (m, 10H, cyclohexyl CH₂), 1.17 (d, 6H, isopropyl CH₃); ¹³C NMR (CDCl₃, DEPT) δ 153.5, 153.1, 131.4 (C=C) (ipso-C cyclopent), 131.0, 121.8, 113.2 (cyclopent CH), 44.5 (cyclohexyl CH), 31.6, 26.3, 26.1 (cyclohexyl CH₂), 29.0 (isopropyl CH), 22.1 (isopropyl CH₃), 16.4 (CH₃).

Deprotonation of 6-Cyclohexyl-3-isopropyl-6-methylfulvene. LDA (2.0 g, 19.0 mmol) was suspended in 50 mL of tetrahydrofuran, and the mixture was cooled to -40 °C. To this was added dropwise a solution of 5.0 g (5.0 mL, 23 mmol) of the 5e/5e' fulvene mixture in 40 mL of ether. The solution was decolorized instantaneously. The reaction mixture was allowed to warm to room temperature. All volatiles were then removed in vacuo. The lithium reagent 6e was precipitated by adding 40 mL of ether. Filtration gave 3.3 g (65%) of 6e which was characterized spectroscopically. ¹H NMR (benzene-d_e/tetrahydrofuran- d_8 4:1): δ 5.99 (m, 2H) and 5.74 (m, 1H, cyclopent CH), 5.09, 4.50 (AX, 1H each, C=CH₂), 2.92 (sept, ${}^{3}J$ = 6.8 Hz, 1H, isopropyl CH), 2.56 (m, 1H, cyclohexyl CH), 1.88-1.67, 1.42-1.02 (m, 10H, cyclohexyl CH₂), 1.30, 1.29 (d, 6H, isopropyl CH₃). ¹³C NMR (benzene- d_6 /tetrahydrofuran- d_8 4:1, DEPT): δ 153.6 (C=CH₂), 122.6, 119.8 (ipso-C Cp), 101.5, 100.7, 99.5 (cyclopent CH), 96.0 (C=CH₂), 43.2 (cyclohexyl CH), 34.7 (3-fold intensity), 27.9, 27.4, 26.5, 26.3 (cyclohexyl CH₂), 25.9, 25.7 (isopropyl CH), 21.4, 21.3 (isopropyl CH₃).

Bis[7-1-(1-cyclohexylethenyl)-3-isopropylcyclopentadienyl]zirconium Dichloride (3e). To a suspension of 2.8 g (7.4 mmol) of ZrCl₄(THF)₂ in 50 mL of toluene was added dropwise a solution of the lithium reagent 6e (3.3 g, 14.8 mmol) in 35 mL of tetrahydrofuran. The mixture was then kept at 60 °C for 5 days with stirring. The volatiles were then removed in vacuo, and the residue was stirred with 50 mL of methylene chloride and filtered from the precipitated lithium chloride. Solvent was removed from the clear filtrate to yield 3.9 g (90%) of the crude rac-/meso-3e mixture. The diastereoisomers were separated as follows. The solid mixture was stirred with 40 mL of pentane. The meso-3e diastereomer dissolves predominantly under these conditions. The residue thus contained rac-3e and meso-3e in a 67:33 ratio; the diastereomeric ratio in the pentane filtrate was ca. 25:75. The residue was extracted two times with pentane (10 mL each) to give 250 mg of >97 % pure rac-3e, mp 206 °C. From the first pentane extract a 250-mg sample was recovered which was recrystallized to give 170 mg of a \geq 95% pure meso-3e sample. Anal. Calcd for C₃₂H₄₈Cl₂Zr (rac-3e) (592.8): C, 64.83; H, 7.82. Found: C, 63.73; H, 7.80. IR (KBr): v 3139, 3100, 2927, 1628 (C=C), 1446, 1097, 881, 842, 804 cm⁻¹. rac-3e: ¹H NMR (CDCl₃) δ 6.46, 6.11, 5.65 (m, 2H each, cyclopent CH), 5.27, 5.06 (AX, 2H each, C=CH₂), 3.15 (m, 2H, isopropyl CH), 2.25 (m, 2H, cyclohexyl CH), 1.88-1.68, 1.36-1.12 (m, 20H, cyclohexyl CH₂), 1.27, 1.16 (d, each 6H, isopropyl CH₃); ¹³C NMR (CDCl₃, DEPT) & 147.6 (C=CH₂), 141.1, 127.3 (ipso-C Cp), 117.8, 112.7, 108.6 (cyclopent CH), 109.7 (C=CH₂), 42.2 (cyclohexyl CH), 33.5, 33.1, 26.9, 26.8, 26.3 (cyclohexyl CH₂), 28.6 (isopropyl CH), 24.3, 21.9 (isopropyl CH₃), meso-3e: ¹H NMR (CDCl₃) δ 6.35, 6.12, 5.89 (m, 2H each, cyclopent CH), 5.30, 5.07 (AX, 2H each, C=CH₂), 3.03 (m, 2H, isopropyl CH), 2.23 (m, 2H, cyclohexyl CH), 1.94-1.71, 1.39-1.08 (m, 20H, cyclohexyl CH₂), 1.19, 1.15 (d, each 6H, isopropyl CH₃); ¹⁸C NMR (CDCl₃, DEPT) δ 147.1 (C=CH₂), 142.1, 130.2 (ipso-C Cp), 113.9, 111.6, 109.8 (cyclopent CH), 109.6 (C=CH₂), 42.0 (cyclohexyl CH), 33.5, 33.2, 26.9, 26.4 (double intensity) (cyclohexyl CH₂), 28.9 (isopropyl CH), 23.4, 22.9 (isopropyl CH₃).

Preparation of the [(2,4,6-**Triisopropylphenyl)sulfonyl**]hydrazone of Cyclohexyl Methyl Ketone. [(2,4,6-**Triisopro**pylphenyl)sulfonyl]hydrazine¹³ (29.6 g, 100 mmol) and 11.4 g (90 mmol, 12.4 mL) of cyclohexyl methyl ketone were dissolved in a mixture of 70 mL of acetonitrile and 13 mL of concentrated HCl. The mixture was vigorously stirred overnight. The resulting reaction mixture was then chilled (-30 °C) and the resulting precipitate recovered by filtration. Recrystallization from acetonitrile/HCl (9:1) gave 22.8 g (56%) of the white crystalline product, mp 178–179 °C. Anal. Calcd for C₂₃H₃₈N₂O₂S (406.6): C, 67.94; H, 9.42; N, 6.89. Found: C, 67.86; H, 9.61; N, 6.57. ¹H NMR (CDCl₃): δ 7.22 (s, 2H, arom CH), 4.74 (sept, 2H, o-CHMe₂), 2.62 (sept, 1H, p-CHMe₂), 1.71 (m, 1H, cyclohexyl CH), 1.42 (d, ³J = 6.7 Hz, 12H, o-CH(CH₃)₂), 1.34-0.92 (m, 10H, cyclohexyl CH₂), 1.06 (d, ³J = 6.9 Hz, 6H, p-CH(CH₃)₂). ¹³C NMR (CDCl₃, APT): δ 159.2 (ipso-C Ph), 153.2, 151.0 (arom C(2), C(4), C(6)), 133.0 (C—N-), 123.8 (arom C(3), C(5)), 46.7 (double intensity), 34.4 (isopropyl CH), 30.2 (cyclohexyl CH), 30.0, 26.2, 26.1 (cyclohexyl CH₂), 25.1, 23.6 (isopropyl CH₃), 13.7 (CH₃).

1-(1-Cyclohexylethenyl)-3-methylcyclopentenol (8). A sample of 11.3 g (28.1 mmol) of the [(2,4,6-triisopropylphenyl)sulfonyl]hydrazone of cyclohexyl methyl ketone was dissolved in 100 mL of tetrahydrofuran, and the solution was cooled to -50°C. To this solution was added 50 mL (65 mmol) of a 1.3 M sec-butyllithium solution in cyclohexane. The mixture turned orange-red. It was warmed to 0 °C and kept at this temperature until the gas evolution had ceased. The resulting red-brown solution of (1-cyclohexylvinyl) lithium (7) was cooled to -55 °C. To this solution was added dropwise 2.5 g (26.2 mmol) of 3-methylcyclopentenone. The mixture was warmed to room temperature, 10 mL of water was added, and then the solvent was removed in vacuo. To the red residue were added water and ether. The phases were separated, and the aqueous phase was extracted several times with ether. The combined ethereal solutions were washed with brine, and the solvent was evaporated to give 4.8 g (89%) of 8 as a vellowish oil which was only characterized by ¹H NMR spectroscopy and used without further purification. ¹H NMR (CDCl₈): δ 5.33 (m, 1H, H(2)), 5.10, 4.83 (AX, 1H each, C=CH₂), 2.36 (s, 3H, CH₃), 2.55-1.05 (m, 15H, cyclohexyl and five-membered ring CH₂).

[1-(1-Cyclohexylethenyl)-3-methylcyclopentadienyl]lithium (10). The crude 1-(1-cyclohexylethenyl)-3-methylcvclopentenol (8, 4.7 g, 22 mmol) was dehydrogenated by means of a vacuum distillation. Using a bath temperature of 125-160 °C a yellow oil (1.74 g, 42%, bp 75-85 °C, 10-2 Torr) was obtained which consisted of the double bond isomers of the (1-cyclohexylethenyl)-3-methylcyclopentadiene system (9) [¹H NMR $(CDCl_3): \delta 6.31, 6.22, 6.05, 5.83, 5.40, 5.17, 5.10, 5.05, 5.00, 4.93,$ 4.80, 4.75 (m, cyclopent CH and C=CH₂), 3.09, 3.03, 2.97 (m, $cyclopent CH_2$, 2.65–1.05 (m, cyclohexyl hydrogens and methyl)]. A sample (1.65 g, 8.9 mmol) of 9 was dissolved in 12 mL of ether. To this was added dropwise 5.1 mL (10.0 mmol) of a 1.93 M ethereal methyllithium solution. Methane evolution was observed, and a yellow precipitate was formed. After 2 h at room temperature the precipitate was filtered off and the clear filtrate concentrated in vacuo to about half its original volume. At 0 °C a slightly vellowish microcrystalline precipitate of 10 formed which was collected by filtration (yield 0.97 g, 56%). ¹H NMR (benzene- d_{6} /tetrahydrofuran- d_{8} 4:1): δ 6.07, 6.02, 5.78 (m, 1H each, Cp), 5.15, 4.53 (AX, 1H each, C=CH₂), 2.63 (m, 1H, cyclohexyl CH), 2.31 (s, 3H, CH₃), 1.80-1.65, 1.45-1.20 (m, 10H, cyclohexyl CH₂). ¹³C NMR (benzene- d_6 /tetrahydrofuran- d_8 4:1, APT): δ 153.0 (C=CH₂), 120.2, 115.1 (ipso-C Cp), 104.7, 102.6, 101.2 (cyclopent CH), 95.8 (C=CH₂), 43.3 (cyclohexyl CH), 34.7, 27.9, 27.4 (cyclohexyl CH₂), 15.6 (CH₃).

 $Bis[\eta - 1 - (1 - cyclohexylethenyl) - 3 - methylcyclopentadienyl]$ zirconium Dichloride (3f). A solution containing 0.87 g (4.49 mmol) of the lithium reagent 10 in 25 mL of tetrahydrofuran was added dropwise at 0 °C to a suspension of 0.52 g (2.25 mmol) of ZrCl₄ in 30 mL of toluene. The mixture was then kept at 60 °C for 2 days. During this time a white precipitate had formed. Solvent was removed in vacuo. The pale yellow residue was taken up in 50 mL of dichloromethane and filtered from the lithium chloride. Evaporation of the solvent from the clear filtrate gave 1.07 g (88%) of a 54:46 mixture of rac-3f and meso-3f, mp 153-161 °C dec. Separation of the diastereomers was not achieved. An absolute assignment of the diastereomers was not possible. ¹H NMR (benzene- d_6): major isomer δ 6.23, 6.13, 5.74 (m, 2H each, cyclopent CH), 5.27, 4.99 (AX, 2H each, C=CH₂), 2.30 (m, 2H, cyclohexyl CH), 2.12 (s, 6H, Cp-CH₃), 1.95-1.05 (m, 20H, cyclohexyl CH₂); minor isomer δ 6.37, 6.05, 5.64 (m, 2H each, cyclopent CH), 5.27, 4.99 (AX, 2H each, C=CH₂), 2.30 (m, 2H, cyclohexyl CH), 2.28 (s, 6H, Cp-CH₃), 1.95-1.05 (m, 20 H, cyclohexyl CH_2). ¹³C NMR (benzene- d_6 , APT), mixture of isomers: δ 147.8, 147.5 (C=CH₂), 130.0, 129.6, 129.4, 128.9 (ipso-C Cp), 119.2, 116.3, 115.5, 115.3, 112.4, 110.1 (cyclopent CH), 109.6 (double intensity, C=CH₂), 42.44, 42.37 (cyclohexyl CH), 33.8, 33.7, 33.5, 27.2 (double intensity), 26.7 (cyclohexyl CH₂), 16.0, 15.8 (Cp-CH₃).

Photochemical Cyclization of 3a. NMR Experiments. A small sample (ca. 20 mg) of complex 3a was dissolved in 0.6 mL of benzene- d_6 , and the solution was irradiated in a 5-mm NMR tube for 4.25 h at 300–350 nm. ¹H NMR integration revealed the formation of a mixture containing 70% 11a and 30% of the starting material 3a. Further 300–350-nm irradiation did not change this ratio. For a second experiment 25 mg of the metallocene complex 3a was dissolved in 0.6 mL of benzene- d_6 and photolyzed for 1 h at 450 nm. Within the limits of the ¹H NMR analysis complete conversion to the product 11a was achieved. This solution was then photolyzed at 300–350 nm. After 3 h the 70:30 ratio of 11a:3a was reestablished.

Preparative Scale Experiments. Complex 3a (150 mg, 0.29 mmol) was dissolved in 5 mL of toluene and photolyzed for 3 h with 450-nm light. Solvent was then removed in vacuo. The orange-yellow residue with stirred with 5 mL of pentane overnight. Filtration gave 80 mg (55%) of 11a as a pale yellow solid. Anal. Calcd for C₂₉H₂₄Cl₂Zr (508.7): C, 61.39; H, 6.74. Found: C, 60.96; H, 6.81. IR (KBr): ν 2926, 2852, 1449, 1261, 1098, 1027, 802 cm⁻¹. ¹H NMR (benzene-d₆): δ 6.71, 6.22, 5.97, 5.72 (m, 2H each, cyclopent CH), 2.56 (m, 2H, cyclohexyl CH), 2.20–0.80 (m, 28H, cyclobutene CH₂ and cyclohexyl CH₂). ¹³C NMR (benzene-d₆, APT): δ 138.2 (ipso-C Cp), 127.1, 116.3, 114.2, 107.5 (cyclopent CH), 59.9 (quart, C cyclobutene bridge), 46.4 (cyclopent CH), 31.1 (cyclobutene bridge CH₂), 28.6, 28.5, 27.2 (double intensity), 26.8 (cyclohexyl CH₂).

Photolysis of 3b. The photolysis of complex **3b** was only carried out on the NMR scale. A sample of 15 mg (0.03 mmol) of **3b** was dissolved in 0.6 mL of benzene- d_{6} , and the solution was transferred to a 5-mm NMR tube. Photolysis was carried out at 300–350 nm for 90 min. The formation of only 10% of the [2 + 2] cycloaddition product 11b was observed by ¹H NMR spectroscopy. Prolonged irradiation led to a maximum amount of ca. 15% of 11a in the photostationary equilibrium. Complex 11a was only characterized by ¹H NMR spectroscopy as a minor component of the mixture of organometallic compounds after photolysis at 300–350 nm. ¹H NMR (benzene- d_{6}): δ 6.62, 6.33, 6.17, 5.64 (m, each 2H, cyclopent CH), 2.66, 2.36 (m, each 2H, cyclobutene bridge CH₂), the signals of the phenyl groups are hidden under those of **3a**.

Photolysis of 3d. rac-3d. The photolysis of this diastereomer was only carried out on a NMR scale, and the product was not isolated. The photolysis experiments were performed analogously to that described above for complex 3b. A solution containing ca. 25 mg of rac-3d in benzene- d_6 was transferred to a NMR tube and photolyzed for 25 h at 300-350 nm. The resulting solution contained only ca. 5% rac-11d. A similar photolysis experiment using 254-nm light (quartz NMR tube) led to analogous results. In contrast, photolysis at 450 nm resulted in establishing a photostationary equilibrium containing rac-11d and rac-3d in a 53:47 ratio. Subsequent irradiation of this mixture using the 300-350-nm light source reestablished the 5:95 mixture of rac-11d and rac-3d. From the isolated 53:47 mixture complex rac-11d was characterized spectroscopically: 1H NMR (CDCl₃) & 7.23 (m, 10H, Ph), 6.60, 6.39, 6.35, 6.21, 6.04, 5.81 (m, each 1H, cyclopent CH), 3.20-2.70 (m, isopropyl CH and cyclobutene bridge CH₂), 1.31, 1.25, 1.19, 1.00 (d, each 3H, isopropyl CH₃); ¹³C NMR (CDCl₃, APT) § 145.9, 142.3, 138.2 (ipso-C Ph and Cp), 128.3, 128.0, 127.1, 126.1, 123.1 (Ph), 115.3, 114.0, 113.6, 112.8, 109.5, 106.8 (cyclopent CH), 60.3 (quart, C cyclobutene bridge), 33.2 (cyclobutene bridge CH₂), 28.9, 25.0 (isopropyl CH), 24.0, 23.2, 22.4, 21.1 (isopropyl CH₃). For meso-3d the wavelengthdependent photostationary equilibria were established by NMR experiments analogous to those described above. Photolysis (300-350 nm) led to a mixture of meso-3d, meso-11d, and meso-11d' in a 56:47:7 ratio; irradiation at 450 nm shifted this to 13:79:8.

Photolysis on a Preparative Scale. A solution of 150 mg (0.26 mmol) of meso-3d in 20 mL of toluene was photolyzed for 4 h at 450 nm to give a 79:8:13 mixture of meso-11d, meso-11d', and meso-3d. Solvent was removed in vacuo and the residue treated with pentane to give 100 mg (67%) of a microcrystalline solid which consisted of >95% meso-11d, mp 187 °C dec. The filtrate was enriched in meso-11d' and meso-3d. Some of the starting material (meso-3d) precipitated from the pentane solution upon cooling (15 mg recovered). Anal. Calcd for C32H34-Cl₂Zr (meso-11d) (580.7): C, 66.18; H, 5.90. Found: C, 66.17; H, 6.25. IR (KBr): v 2960, 1492, 1445, 1033, 843, 702 cm⁻¹. meso-11d: ¹H NMR (benzene-d₆) δ 7.25-6.86 (m, 10H, Ph), 6.32, 5.77 (m, 6H, cyclopent CH), 3.25 (sept, 2H, isopropyl CH), 2.82, 2.45 (m, each 4H, cyclobutene bridge CH₂), 1.16, 0.92 (d, each 6H, isopropyl CH₃); ¹³C NMR (benzene-d₆, APT): δ 148.0 (ipso-C Ph), 146.6, 138.9 (ipso-C Cp), 128.3, 127.3, 126.4 (Ph), 115.6, 112.8, 107.9 (cyclopent CH), 60.7 (quart, C cyclobutene bridge), 33.3 (cyclobutene bridge CH₂), 29.2 (isopropyl CH), 23.5, 22.3 (isopropyl CH₃). meso-11d': ¹H NMR (benzene-d₆) δ 6.61, 6.11, 5.86 (m, each 2H, cyclopent CH), 3.51 (sept, 2H, isopropyl CH), 2.72, 2.42 (m, each 2H, cyclobutene bridge CH₂), 1.39, 1.22 (d, each 6H, isopropyl CH_3), signals of the Ph group hidden.

Photolysis of 3e. The wavelength-dependent photostationary equilibria of **3e**/11e were determined analogously to that described above.

Photolysis on a Preparative Scale. A sample of rac-3e (100 mg, 0.17 mmol) was dissolved in 15 mL of toluene and then photolyzed at 300-350 nm for 90 min to give a 75:25 mixture of rac-11e and rac-3e. Solvent was removed in vacuo and the residue stirred with 5 mL of pentane. The starting material was thus dissolved and pure rac-11e remained, yield 60 mg (60%), mp 180-182 °C dec. Anal. Calcd for C₃₂H₄₆Cl₂Zr (592.8): C, 64.83; H, 7.82. Found: C, 64.17; H, 7.97. IR (KBr): v 2963, 2927, 1449, 1262, 1099, 841, 802 cm⁻¹. ¹H NMR (benzene- d_6): δ 6.63, 6.15, 6.01, 5.89 (double intensity), 5.85 (m, 1H each, cyclopent CH), 3.40, 3.26 (m, 1H each, isopropyl CH), 2.10-1.60 (m, 6H, cyclobutene bridge CH2 and cyclohexyl CH), 1.42, 1.21, 1.18, 1.08 (d, each 3H, isopropyl CH₈), 1.20-0.90 (cyclohexyl CH₂). ¹³C NMR (benzene- d_6 , APT): δ 149.0 (double intensity), 141.4, 138.7 (ipso-C Cp), 115.0, 112.9, 111.6, 108.7, 106.2, 104.7 (cyclopent CH), 60.0 (quart, C cyclobutene bridge), 46.6, 46.5 (cyclohexyl CH), 33.7, 33.5, (cyclobutene bridge CH₂), 29.2, 28.6 (isopropyl CH), 31.2, 28.6, 28.5, 28.4, 28.2, 27.3 (double intensity), 27.0, 26.8, 25.2 (cyclohexyl CH₂), 23.6, 22.6, 22.1, 21.4 (isopropyl CH₃).

A solution of 50 mg (0.085 mmol) of meso-3e in 10 mL of toluene was photolyzed for 2 h at 450 nm. Removal of the solvent in vacuo gave the [2 + 2] cycloaddition product meso-3e quantitatively. Anal. Calcd for C₃₂H₄₆Cl₂Zr (592.8): C, 64.83; H, 7.82. Found: C, 64.17; H, 7.81. ¹H NMR (benzene-d₆): δ 6.12, 6.07, 5.87 (m, 2H each, cyclopent CH), 3.28 (sept, ³J = 6.9 Hz, 2H, isopropyl CH), 2.07 (m, 2H, cyclohexyl CH), 1.95–1.86 (m, 4H, cyclobutene bridge CH₂), 1.67–1.56 (m, 12H, cyclohexyl CH₂), 1.18, 1.08 (d, each 6H, isopropyl CH₃), 1.15–0.75 (m, 8H, cyclohexyl CH₂). ¹³C NMR (benzene-d₆, DEPT): δ 148.7, 138.4 (ipso-C Cp), 115.7, 112.0, 104.9 (m, each 2H, cyclopent CH), 60.0 (quart, C cyclobutene bridge (CH₂), 28.9, 28.1, 27.2 (double intensity), 27.0 (cyclohexyl CH₂), 23.4, 22.8 (isopropyl CH₃).

Photolysis of 3f. The photolysis was carried out on a NMR scale using a near to equimolar mixture of the 3f diastereomers. A mixture of rac- and meso-3f (40 mg, 0.075 mmol, 54:46) was dissolved in benzene- d_6 and photolyzed in a 5-mm NMR tube for 10 h at 450 nm. Both photoproducts are formed in ca. 90% conversion. The assignment of the 11f diastereoisomers was possible due to their different overall molecular symmetries. ¹H NMR (benzene- d_6 , rac-11f): δ 6.45, 6.01, 5.97, 5.77, 5.72, 5.66 (m, 1H each, cyclopent CH), 2.34, 2.19 (s, 3H each, CH₃), 1.95–1.05 (m, 26H, cyclohexyl CH and CH₂ and cyclobutene bridge CH₂). ¹H NMR (benzene- d_6 , meso-11f): δ 6.01, 5.97, 5.60 (m, 2H each, cyclopent CH), 2.19 (s, 6H, CH₃), 1.95–1.05 (m, 26H, cyclohexyl and -CH₂-CH₂-). ¹³C NMR (benzene- d_6 , DEPT, mixture of isomers): δ 140.7, 138.3 (ipso-C Cp), 126.1, 117.3, 116.7, 116.2,

Synthesis of ansa-Metallocenes

and 114.5 (both double intensity), 113.9, 107.5 (double intensity) (cyclopent CH), 60.05, 59.95 (quart, C cyclobutene bridge), 46.5, 46.3 (double intensity) (cyclohexyl CH), 31.2, 31.1, 31.0 (cyclobutene bridge CH₂), 28.8 (double intensity), 28.6, 28.4, 27.3, 26.8 (both double intensity) (cyclohexyl CH₂), 16.7 (double intensity), 14.7 (CH₃).

Acknowledgment. Financial support from the Fonds der Chemischen Industrie, the Ministerium für Wissenschaft und Forschung des Landes Nordrhein-Westfalen, the European Community (SCIENCE program), and the Alfried Krupp von Bohlen und Halbach-Stiftung is gratefully acknowledged.

Supplementary Material Available: Details of the X-ray crystal structure analyses of complexes 3c and *rac*-3d, including listings of atomic fractional coordinates, thermal parameters, and bond distances and angles (15 pages). Ordering information is given on any current masthead page.

OM920829P