Synthesis of Chlorosilanes from (Fluoroalkyl)silanes, $\text{Bis}(silyl)$ benzenes, and α,ω -Dihydropolysiloxanes

Mitsuo Ishikawa,*,^{1a} Eiji Toyoda,^{1a} Michie Ishii,^{1a} Atsutaka Kunai,^{1a} Yasushi Yamamoto,^{1b} and Masao Yamamoto^{1c}

Department of Applied Chemistry, Faculty of Engineering, Hiroshima University, Higashi-Hiroshima 724, Silicon-Electronics Materials Research Center, Shin-Etsu Chemical Co., Ltd., 1-10 Hitomi, Matsuida, Gunma 379-02, and Department of Chemistry, Faculty of Science, Nara Women's University, Kitauoya Nishimachi, Nara 630, Japan

Received June 29, 199P

The reaction of (fluoroalkyl)silanes $CF_3CH_2CH_2SiMeH_2$, $C_4F_9CH_2CH_2SiMeH_2$ (2a), C_8F_{17} - $CH_2CH_2SiMe₂H, C_8F_{17}CH_2CH_2SiMeH₂$ (3a), and $C_8F_{17}CH_2CH_2SiH_3$ with 2 equiv of CuCl₂ in the presence of a catalytic amount of CUI in ether gave the respective monochloro(fluoroalky1) silanes selectively. The reaction of 2a and 3a with 4 equiv of $CuCl₂$ (CuI) yielded no dichloro derivatives, while treatment of these compounds with CCL_4 in the presence of a PdCl₂ catalyst gave the respective dichloro compounds. Similar reaction of 1,3- and 1,4-bis(silyl)benzene with **4** equiv of CuC12 (CUI) afforded 1,3- and **1,4-bis(chlorosilyl)benzene** in high yields. The reaction of $\widehat{H}Me_2Si(OSiMe_2)_nOSiMe_2H$ $(n = 0, 2, and 3)$ $(8a-10a)$ with 4 equiv of CuCl₂ (CuI) underwent redistribution to give a series of α, ω -dichloropolysiloxanes, $\text{CIME}_2\text{Si}(\text{OSiMe}_2)$ _n OSiMe_2Cl . Treatment of α, ω -dihydropolysiloxanes 8a-10a with a catalytic amount of PdCl₂ in refluxing carbon tetrachloride produced the respective α, ω -dichloropolysiloxanes in high yields.

Introduction

Chlorosilanes are useful starting materials for the synthesis **of** organosilicon compounds including silicon containing polymers. For the synthesis of chlorosilanes, hydrosilanes are often used as the starting compounds. In fact, several methods are available for the synthesis of chlorosilanes from hydrosilanes.2-8 For example, the reaction of hydrosilanes with carbon tetrachloride in the presence of a catalytic amount of palladium chloride affords chlorosilanes in high yields. 6.7 Radical induced hydrogen-chlorine exchange between hydrosilanes and carbon tetrachloride also produces chlorosilanes in good yields.^{9,10} All methods including these two, however, cannot be applied for the selective synthesis of $RSiH_2Cl$ and $RSiHCl₂$ from $RSiH₃$, and $R₂SiHCl$ from $R₂SiH₂$.

Recently, we have found that the reaction of $RSiH₃$ and R_2SH_2 with 2 equiv of $CuCl_2$ in the presence of a catalytic amount of CuI in ether affords selectively $RSiH₂Cl$ and $R₂SiHCl$ in high yields, while the reaction of $RSiH₃$ with 4 equiv of $CuCl₂$ (CuI) produces $RSiHCl₂$ in high yield.¹¹

Cunico and Dexheimer have reported that the reaction of hydrosilanes and CuCl₂ in acetonitrile produces chlo-

- *0* Abstract published in *Advance ACS Abstracts,* February 1, 1994. (1) **(a)** Hiroshima University. (b) Shin-Etau Chemical Co. Ltd. (c)
- Nara Women's University. (2) Whitmore, F. C.; Pietrusza, E.; Sommer, L. H. *J. Am. Chem. SOC.* 1947,69,2108.
- (3) Jenkins, J. W.; Post, H. W. *J. Org. Chem.* 1950, *15*, 556.
(4) Russel, G. A. *J. Org. Chem.* 1956, 21, 1190.
(5) Curtice, J.; Gillman, H.; Hammond, G. S. *J. Am. Chem. Soc.* 1957,
-
- 79, 4154.
- **(6) Nagai,** Y.; Yamazaki, K.; Shiojima, I.; Kobori, N.; Hayashi, M. *J. Organomet. Chem.* 1967, 9, P21.
- **(7)** Nagai, Y.; Mataumoto, H.; Yagihara, T.; Morishita, K. *Kogyo Kagaku Zasshi* 1968, 71,112.
- *(8)* Cunico, R. F.; Dexheimer, E. M. *Synth. React. Inorg. Metal-Org. Chem.* 1974, 4 (l), 23.
- (9) Sakurai, H.; Murakami, M.; Kumada, M. *J. Am. Chem. SOC.* 1969, 91, 519.
- (10) Jung, I. N.; Weber, W. P. J. Org. *Chem.* 1976,41, 946.

(11) Kunai, A.; Kawakami, T.; Toyoda, E.; Ishikawa, M. *Organome-tallics* 1992, 11, 2708.

rosilanes in high yields.8 In ether solution, however, treatment of hydrosilanes with CuCl₂ in the absence of a CUI catalyst gives no chlorosilanes, but the starting materials are recovered unchanged. In this paper we report the synthesis of chlorosilanes which can be used **as** the starting compounds for the useful industrial materials, using the $CuCl₂-CuI$ method.

Results and Discussion

(Fluoroalkyl)silanes.'2 When a mixture of (fluoroalkyl)methylsilane $R_fCH_2CH_2Si(R)H_2(1a, R_f = CF_3, R =$ Me) and 2 equiv of $CuCl₂$ in the presence of a catalytic amount of CUI in diethyl ether was stirred at room temperature for 33 h, the reaction proceeded cleanly to give **chloro(fluoroalky1)methylsilane** (lb). Distillation of the resulting mixture after filtration of inorganic solids under a dry nitrogen atmosphere gave 1b in 57% isolated yield (Scheme 1).

Scheme 1

CUI under a dry nitrogen atmosphere gave 1b in

yield (Scheme 1).

Scheme 1

R_rCH₂CH₂Si(R)H₂ + 2CuCl₂ $\xrightarrow{\text{CuI}}$

1a, R_r = CF₃, R = Me 1a, R_f = CF_3 , R = Me 2a, $R_f = C_4 \tilde{F}_9$, R = Me 3a, $R_f = C_8F_{17}$, R = Me $4a, R_f = C_8F_{17}$, R = H

 $R_fCH₂CH₂Si(R)HCl$ 1b, $R_f = C\ddot{F}_3$, $R = Me$ 2b, $R_f = C_4 F_9$, $R = Me$ 3b, $R_f = C_8F_{17}$, R = Me 4b, $\vec{R}_f = \vec{C}_8 \vec{F}_{17}$, $R = H$

Although compound la was completely converted to lb after a 33-h reaction at room temperature, it was found that the longer reaction time was necessary for complete transformation of 2a-4a into products 2b-4b. Thus, when

⁽¹²⁾ All starting fluoroalkylsilanes were supplied from Shin-Etau Chimical Co., Ltd.

Figure 1. ¹H NMR spectrum of $2b$ in C_6D_6 .

2a $(R_f = C_4F_9, R = Me)$ was treated with 2 equiv of $CuCl_2$ (CUI) under the same conditions for 11 h, only 29% of **2a** was consumed to give the chlorosilane **2b.** However, the reaction of 2a with CuCl₂ (CuI) for 71 h led to approximately 100% conversion of **2a,** giving **2b** in 87% yield $(GLC$ yield).¹³ Fractional distillation of the mixture after filtration of the resulting inorganic salts afforded **2b** in 49% isolated yield. Similar treatment of $3a$ ($R_f = C_8F_{17}$, $R = Me$) with CuCl₂ (CuI) for 69 h produced 3b in 91% yield (GLC yield). Distillation of the mixture gave **3b** in 60% isolated yield. (Fluoroalkyl)silane $4a$ ($R_f = C_8F_{17}$, $R = H$) also reacted with CuCl₂ (CuI) for 69 h to give 4b in 65 *75* isolated yield. In all reactions, no other products were detected in the reaction mixture by 'H and 13C NMR spectrometric analysis.

A change in reaction temperature brought about a considerable reduction in time. Thus, the reaction of **2a** with 2 equiv of $CuCl₂$ (CuI) at refluxing temperature for 9 h produced **2b** in 76 *5%* GLC yield, while **4a** for 10 h gave **4b** in 94% GLC yield.

Products **lb-4b** are very sensitive to moisture and are readily hydrolyzed in air to produce siloxanes. Consequently, when the reaction mixture is analyzed by GLC, small amounts of siloxanes are always detected. However, the products isolated by distillation involve no siloxanes, as indicated by 'H and 13C NMR spectrometric analysis. The 1H NMR spectrum of **2b** obtained from distillation is shown in Figure 1, as a typical example.

Previously, we reported that the reaction of $PhSiH₃$ with 4 equiv of $CuCl₂$ (CuI) gave dichlorophenylsilane in high yield. A similar reaction of **4a** with 4 equiv of CuCl₂ (CUI), however, afforded no dichlorosilyl derivative. Again, monochloro compound **4b was** obtained as the sole product.

As expected, (fluoroalky1)dimethylsilane could be readily converted to the corresponding chlorosilane. Thus, treatment of $C_8F_{17}CH_2CH_2SiMe₂H$ (5a) with 2 equiv of CuCl2 (CUI) in ether at room temperature for **57** h gave

CaF17CH2CHzSiMe2Cl **(5b)14** in 67 % isolated yield. The CuClz (CUI) method affords no dichlorosilyl derivatives from fluoroalkylsilanes described here. However, we found that the palladium-catalyzed Si-H/C-Cl exchange reaction can be used for the preparation of dichloro(fluoroalky1) silanes.¹⁵ Thus, treatment of 2a with a catalytic amount of PdCl2 in refluxing carbon tetrachloride for **67** h gave C₄F₉CH₂CH₂SiMeCl₂ (2c) in 61% yield, while a similar reaction of **3a** with carbon tetrachloride produced C_8F_{17} . CH2CH2SiMeC12 **(3c)** in 84% yield.

Mass Spectrometric Analysis for Chloro(fluoroalky1)silanes. The combustion elemental analysis for **chloro(fluoroalky1)silanes** reported here is not in accord with their theoretical values. Carbon contents for all chloro(fluoroalky1)silanes are always determined as the value higher than their calculated ones. Therefore, we carried out mass spectrometric analysis for these compounds. The mass spectrum **for lb** clearly shows its molecular ion, while all compounds having a $C_4F_9CH_2$ - $CH₂$ and $C₈F₁₇CH₂CH₂$ group reveal no molecular ions. Mass spectra for **2b, 2c, 3b, 3c,** and **5b,** which have both a methyl group and chlorine on the silicon atom revealed the presence of the ions corresponding to $[M - CH₃]$ ⁺ as the highest mass fragment. Compound **4b** that has no methyl group on the silicon atom, however, showed neither a molecular ion nor the ion corresponding to $[M - CH₃]$ ⁺, but an ion at m/z 409 ($C_{10}F_{15}H_4$ ⁺) was detected as the highest mass fragment.

Interestingly, mass spectra for **2b** and **2c** revealed an ion at m/z 209 (C₆F₇H₄⁺), in addition to $[M - CH_3]$ ⁺ ions, and the respective silyl cations, Cl(Me)HSi+ for **2b** and Clz(Me)Si+ for **2c,** as important fragments. Similarly, the ion at m/z 409 ($C_{10}F_{15}H_4^+$) and the respective silyl cations were observed in their fragments for **3b, 3c,** and **5b.** The fragment ions at *mlz* 209 and 409 were also detected **as** the largest fragments, in the mass spectra for the starting
compounds $2a-5a$. Again, neither molecular ions nor [M - CH₃]⁺ ions were detected for 2a-5a. Moreover, both of

⁽¹³⁾ In the GLC analysis of the reactionmixtures,siloxanes were always produced in 6-10% yields in handling the mixture: and therefore we calculated the yields of chlorosilanes using the sum of the peaks for **siloxanes and chlorosilanes.**

⁽¹⁴⁾ Berendsen, G. E.; Pikaart, K. A.; De Galan, L. *Anal. Chem.* **1980, 52, 1990.**

⁽¹⁵⁾ Owen, M. J.; **Groh, J. L.** *J. Appl. Polym.* **Sci. 1990,** *40,* **789.**

the starting compounds and products revealed the presence of a fragment ion at m/z 59 (C₃H₄F⁺). The compositions of ions *mlz* 409, 209, and 59 were confirmed by high resolution **mass** spectrometry (see Experimental Section). We suggest the fragmentation pattern leading to important ions from the initially formed radical cation **as** shown in Scheme 2.

Bis(sily1)benzene. This method can also be used for selective synthesis of **bis(chlorosily1)benzenes** from bis- (sily1)benzenes. Thus, the reaction of 1,3-bis(silyl)benzene $(6a)^{16}$ with 4 equiv of CuCl₂ (CuI) in ether at room temperature afforded **1,3-bis(chlorosilyl)benzene** (6b) in 54% isolated yield (Scheme 3).

A similar reaction of 1.4 -bis(silyl)benzene (7a)¹⁷ under the same conditions produced **1,4-bis(chlorosilyl)benzene** (7b) in 61% yield. The reactions proceeded cleanly to give **bis(chlorosily1)benzenes** 6b and 7b, and no other products were detected by GLC analysis. Products 6b and 7b are highly sensitive to moisture, but they can be readily isolated by distillation from the reaction mixture.

a,w-Dihydropolysiloxanes. We attempted to prepare α,ω -dichloropolysiloxane oligomers from the corresponding **a,w-dihydropolysiloxanes.** In all cases, not only the transformation of Si-H bonds to Si-C1 bonds but also redistribution reaction to give a series of α, ω -dichloropolysiloxane oligomers was observed. Thus, the reaction of 1,1,3,3-tetramethyldisiloxane $(8a)^{18}$ with 4 equiv of $CuCl₂$ (CUI) in ether at room temperature for 43 h afforded a mixture consisting of a series of $CIME₂Si(OSiMe₂o_0SiMe₂$ -

Cl¹⁹ with $n = 0$ (15% yield), $n = 1$ (23%), $n = 2$ (24%), $n = 3 (10\%)$, $n = 4 (6\%)$, and $n = 5{\text -}11$ (less than 5%). In early stages of the reaction, α -chloro- ω -hydropolysiloxanes were observed in the reaction mixture. After 43 h of reaction, however, **all** of **a-chloro-o-hydropolysiloxanes** were transformed into α , ω -dichloropolysiloxanes. Lower homologs of $\text{CIME}_2\text{Si}(\text{OSiMe}_2)$ _n OSiMe_2Cl with $n = 0$ and $n = 1$ were isolated by fractional distillation of the resulting mixture, and their structures were verified by spectrometric analysis. The structures of α, ω -dichloropolysiloxanes with $n = 2$ and 3 were confirmed by comparison of their GLC retention times with those of authentic samples, **as** well **as** by GC-mass spectrometric analysis. Higher homologs with $n = 4$ -11 were identified by GC-mass spectrometric analysis of the mixture (Scheme 4). mixture, and their structures were verified by spe
metric analysis. The structures were verified by spe
metric analysis. The structures of α,ω -dichloropolys
anes with $n = 2$ and 3 were confirmed by comparise
their GLC

Scheme 4

$$
HMe2Si(OSiMe2), OSiMe2H
$$

\n
$$
8a, n = 0
$$

\n
$$
9a, n = 2
$$

\n
$$
10a, n = 3
$$

\n
$$
CIME2Si(OSiMe2), OSiMe2Cl
$$

The reaction of **1,7-dihydrooctamethyltetrasiloxane** $(9a)^{20}$ with 4 equiv of CuCl₂ (CuI) in refluxing ether for 32 h resulted in the redistribution giving a homologous series of ClMe₂Si(OSiMe₂)_nOSiMe₂Cl with $n = 0$ (5%) $yield, n = 1 (32\%), n = 2 (23\%), n = 3 (7\%), n = 4 (5\%)$ and $n = 5-11$ (less than 5%). Treatment of 1,9-dihydrodecamethylpentasiloxane (10a) with 4 equiv of CuCl₂ (CuI) in ether at room temperature for 125 h gave aresult similar to that of **9a.** A series of α, ω -dichloropolysiloxanes ClMe₂- $Si(OSiMe₂)_nOSiMe₂Cl with $n = 1$ (1% yield), $n = 2$ (5%).$ $n = 3 (19\%)$, $n = 4 (12\%)$, $n = 5 (5\%)$, and $n = 6-12$ (less than 3%), arising from the redistribution, and the hydrogen-chlorine exchange reaction was obtained. In this reaction, α, ω -dihydropolysiloxanes with $n = 1$ (2%), $n =$ $2(20\%)$, $n = 3$ (starting compound, 18%), and $n = 4(3\%)$ were **also** detected.

Interestingly, the reaction of 8a with 4 equiv of $CuCl₂$ (CUI) in the presence of a 10-fold excess of hexamethyldisiloxane in refluxing ether for 20 h afforded a series of permethylated polysiloxanes, $Me₃Si(OSiMe₂)_nOSiMe₃$ with $n = 1^{19}$ (41% yield), $n = 2^{19}$ (24%), $n = 3^{19}$ (23%), $n = 4^{19} (6\%)$, and $n = 5-8^{21}$ (less than 3%) (Scheme 5). In this reaction, chloropentamethyldisiloxane was detected by GC-mass spectrometric analysis, but no α, ω -dichloropolysiloxanes were detected in the reaction mixture. Careful analysis of the reaction mixture by GC-mass spectrometric analysis indicated that chlorotrimethylailane was also produced. The same results were obtained when α , ω -dihydropolysiloxane 9a was treated with 4 equiv of CuC12 (CUI) in the presence of **a** 10-fold excess of hexamethyldisiloxane in refluxing ether for 95 h. In this reaction, a series of $Me₃Si(OSiMe₂)_nOSiMe₃$ with $n = 1$ $(45\% \text{ yield}), n = 2 (25\%), n = 3 (21\%), n = 4 (6\%)$, and $n = 5-7$ (less than 1%) was formed.

The present redistribution reaction is observed only for compounds which have an Si-H bond. In fact, treatment of decamethyltetrasiloxane with 4 equiv of $CuCl₂(CuI)$ in refluxing ether for 40 h afforded no products derived from the redistribution reaction, but the starting permethylated polysiloxane was recovered unchanged. The reaction of **1,3-dichlorotetramethyldisiloxane** with **4** equiv of CuClz

⁽¹⁶⁾ Woo, H.-G.; Walzer, J. F.; Tilley, T. D. *Macromolecules* 1991, 24, (19) Patnode, W. I.; Wilcock, O. F. J. Am. Chem. Soc. 1946, 68, 358.

⁽¹⁷⁾ Anderson, D. R.; Holovka, J. M. *J. Chem. SOC.* **1965, 2269. (18) Ohkawara, R.; Sakiyama, M.** *Bull. Chem. SOC. Jpn.* **1966,29,236.**

⁽²⁰⁾ **Ohkawara,** R.; **Sakiyama, M.** *Bull. Chem.* **SOC.** *Jpn.* **1956,29,647. (21) Wilcock, D. E.** *J. Am. Chem. SOC.* **1946,68,691.**

(CUI) under the same conditions yielded no products, again the starting **dichlorotetramethyldisiloxane** was recovered quantitatively. Synthesis of Chlorosilanes

(CuI) under the same conditions yielded no products,

the starting dichlorotetramethyldisiloxane was reco

quantitatively.

Scheme 5

8a or 9a + 10Me₃SiOSiMe₃

Me₃Si(OSiMe₂)_nOSiMe₃

Scheme 5

$$
\mathbf{a} + 10 \mathrm{Me}_{3} \mathrm{SiOSiMe}_{3} \xrightarrow{\text{4CuCl}_{2} \text{(CuI)}}
$$

$$
Me3Si(OSiMe2)nOSiMe3 + Me3SiCl
$$

Interestingly, when a mixture of triethylsilane and a large excess of hexamethyldisiloxane **was** heated *to* reflux in the presence of 2 equiv of $CuCl₂(CuI)$ in ether for 60 h, **l,l,l-triethyltrimethyldisiloxane22** was obtained in 71 % vield, in addition to an 8% yield of chlorotriethylsilane.²³ Chlorotrimethylsilane was also detected in the resulting mixture by GC-mass spectrometric analysis. These resulta clearly indicate that the hydrogen-trimethylsiloxy exchange between triethylsilane and hexamethyldisiloxane occurs (Scheme 6). A detailed mechanism for redistribution of α, ω -dihydropolysiloxanes is still unknown, but presumably the reaction proceeds with exchange of hydrogen with a siloxy group, **as** observed in the reaction of triethylsilane and hexamethyldisiloxane.

By using the palladium dichloride-catalyzed Si-H/C-C1 exchange reaction, α, ω -dihydropolysiloxanes can be readily transformed into α, ω -dichloropolysiloxanes. When tetramethyldisiloxane **8a** was heated to reflux in carbon tetrachloride in the presence of a palladium dichloride catalyst, the reaction proceeded cleanly *to* produce **1,3 dichlorotetramethyldisiloxane (8b)lg** in **82** % yield. **No** other products were observed in the reaction mixture. Similar treatment of **Sa** and **10a** with carbon tetrachloride in the presence of the palladium catalyst afforded 1,7 **dichlorooctamethyltetrasiloxane (9b)19** and 1,9-dichlorodecamethylpentasiloxane **(10b)19** in 77% and **72%** yields, respectively.

In conclusion, the reaction of fluoroalkyl-substituted silanes with $CuCl₂$ (CuI) gave selectively monochloro-(fluoroalky1)silanes. Similar reaction of **1,3-** and 1,4-bis- (sily1)benzene affords the respective bis(chlorosily1) benzene as the sole product, while α, ω -dihydropolysiloxanes undergo redistribution and also the hydrogen-chlorine exchange reaction to give a homologous series of α , ω dichloropolysiloxanes.

Experimental Section

General Procedure. Diethylether used **as** asolvent was dried over sodium benzophenone-ketyl and distilled just before use. Copper salts, CuCl₂ and CuI, used for all reactions were dried at 100 °C under reduced pressure for 8 h just before use. 1 H, 13 C, and ²⁹Si NMR spectra were recorded on JEOL Model JNM-EX 270 and Bruker AM-X 400 spectrometers. IR spectra were measured on a Perkin-Elmer 1600-FT infrared spectrometer. Low-resolution mass spectra were measured on a Simadzu Model QP-1000 instrument. High-resolution mass spectra were measured on a Hitachi M-80B mass spectrometer.

All reactions of fluoroalkylsilanes with CuCl₂(CuI) were carried out at room temperature under an atmosphere of dry nitrogen, and the products were separated from the reaction mixture by distillation after filtration of the mixture to remove inorganic salts. The redistribution reaction of α, ω -dihydropolysiloxanes was monitored by GLC, and the yields of the products were determined by GLC using tridecane **as** an internal standard.

Scheme 6

Preparation of **Chloro(3,3,3-trifluoropropyl)methylsilane** (1b). A mixture of 10.1 g (71.0 mmol) of CF₃CH₂CH₂SiMeH₂, $19.1 g (142.1 mmol)$ of anhydrous $CuCl₂$, and $0.725 g (3.81 mmol)$ of anhydrous CUI in 250 mL of ether was stirred at room temperature for 33 h. The resulting mixture wan fitered to remove copper salts. Fractional distillation of the fiitrate afforded 7.1 g (57% yield) of $CF_3CH_2CH_2SiMeHCl$: bp 98-100 °C; ¹H NMR (δ, in CDCl₃) 0.54 (δ, 3H, MeSi, $J = 3.1$ Hz), 1.10-1.15 (m, 2H, CF₃CH₂CH₂Si), 2.16-2.21 (m, 2H, CF₃CH₂CH₂Si), 4.84 (br m, 1H, HSi); ¹³C NMR (δ, in CDCl₃) -0.76 (MeSi), 9.15 (CF₃- CH_2CH_2Si), 28.03 (q, $CF_3CH_2CH_2Si$, $J_{CF} = 30.6$ Hz), 127.21 (q, C_8F_{17} , J_{CF} = 276.3 Hz); MS m/z 176 (M⁺⁺), 161 ([M - CH₃]⁺), 79 (HClMeSi+), 59 (C3H4F+); IR 2967, 2136 cm-l; exact mass calcd for C₄H₈ClF₃Si 176.0035, found 176.0018.

Preparation of Chloro(**3,3,4,4,5,5,6,6,6-nonafluorohexyl)** methylsilane (2b). A mixture of 9.96 g (34.1 mmol) of C_4F_9 - $CH_2CH_2SiMeH_2$, 9.28 g (69.0 mmol) of CuCl₂, and 0.347 g (1.82 mmol) of CUI in 200 mL of ether was stirred at room temperature for 71 h. The resulting mixture was filtered to remove copper salts and distilled fractionally to give 5.50 g (49% yield) of $C_4F_9CH_2CH_2SiMeHCl$: bp 146-148 °C; ¹H NMR (δ , in CDCl₃) 0.56 (d, 3H, MeSi, $J = 3.0$ Hz), 1.11-1.19 (m, 2H, $C_4F_9CH_2CH_2Si$), 2.11-2.27 (m, 2H, $C_4F_9CH_2CH_2Si$), 4.82-4.90 (br m, 1H, HSi);¹³C NMR (δ , in CDCl₃) -0.73 (MeSi), 7.03 (C₄F₉CH₂CH₂Si), 25.15 (t, $(\delta, \text{ in } C_6D_6)$ 0.13 (d, 3H, MeSi, $J = 3.3$ Hz), 0.75-0.82 (m, 2H, $C_4F_9CH_2CH_2Si$), 1.91-2.04 (m, 2H, $C_4F_9CH_2CH_2Si$), 4.55-4.62 (br m, 1H, HSi); ¹³C NMR (δ , in C₆D₆) -1.34 (MeSi), 7.05 (C₄F₉- CH_2CH_2Si), 25.34 (t, $C_4F_9CH_2CH_2Si$, J_{CF} = 23.8 Hz), 105.5-125.0 (m, C₄F₉); MS m/z 311 ([M - CH₃]⁺), 209 (C₆H₄F₇⁺), 79 (HClMeSi⁺), 59 (C₃H₄F⁺); IR 2966, 2172 (Si-H), 1220, 885 cm⁻¹; exact mass calcd for $C_6H_5CIF_9Si$ ([M - Me]⁺) 310.9704, found 310.9664. $C_4F_9CH_2CH_2Si, J_{CF} = 23.8 Hz$, 104.51-123.76 (m, C_4F_9); ¹H NMR

Preparation of Chloro(3,3,4,4,5,5,6,6,7,7,8,8,9,9,10,10,10**heptadecafluorodecy1)methylsilane (3b).** A mixture of 9.99 g (20.3 mmol) of $C_8F_{17}CH_2CH_2SiMeH_2$, 5.53 g (41.1 mmol) of $CuCl₂$, and 0.200 g (1.05 mmol) of CuI in 200 mL of ether was stirred at room temperature for 69 h. The resulting mixture was filtered, and the filtrate was concentrated. The residue **was** then distilled under reduced pressure to give 6.42 g (61% yield) of $C_8F_{17}CH_2CH_2SiMeHCl$: bp 104-107 °C (20 mmHg); ¹H NMR $(6, \text{ in CDCl}_3)$ 0.56 (d, 3H, MeSi, $J = 3.0 \text{ Hz}$), 1.11-1.20 (m, 2H, $C_8F_{17}CH_2CH_2Si$, 2.10-2.30 (m, 2H, $C_8F_{17}CH_2CH_2Si$), 4.80-4.90 (br m, 1H, HSi); ¹³C NMR (δ , in CDCl₃) -0.73 (MeSi), 7.08 (C₈F₁₇- CH_2CH_2Si , 25.26 (t, $C_8F_{17}CH_2CH_2Si$, $J_{CF} = 23.8$ Hz), 106.29-121.89 (m, C₈F₁₇); MS m/z 511 ([M - CH₃]⁺), 409 (C₁₀H₄F₁₅⁺), 79 (HClMeSi⁺), 59 (C₃H₄F⁺); IR 2967, 2172 (HSi), 1205, 887, 842 cm⁻¹; exact mass calcd for $C_{10}H_5CIF_{17}Si$ ([M - Me]⁺) 510.9576, found 510.9669.

Preparation of Chloro(3,3,4,4,5,5,6,6,7,7,8,8,9,9,10,10,10**heptadecafluorodecy1)silane (4b). A** mixture of 10.04 g (21.0 mmol) of $C_8F_{17}CH_2CH_2SiH_3$, 5.73 g (42.63 mmol) of $CuCl_2$, and 0.208 g (1.09 mmol) of CUI in 160 mL of ether was stirred at room temperature for 69 h. The resulting mixture was filtered, and the filtrate was distilled under reduced pressure to give 6.99 g (65% yield) of $C_8F_{17}CH_2CH_2SiH_2Cl$: bp 94-96 °C (21 mmHg); ¹H NMR (δ , in CDCl₃) 1.24-1.32 (m, 2H, C₈F₁₇CH₂CH₂Si), 2.12-2.35 (m, 2H, $C_8F_{17}CH_2CH_2Si$), 4.76-4.80 (br m, 2H, HSi); ¹³C NMR (δ , in CDCl₃) 4.53 (C₈F₁₇CH₂CH₂Si), 25.41 (t, C₈F₁₇CH₂CH₂- $\text{Si}, J_{\text{CF}} = 23.2 \text{ Hz}$), 104.19–123.56 (m, C_8F_{17}); m/z 409 ($\text{C}_{10}\text{H}_4\text{F}_{15}$ ⁺), 65 (H₂ClSi⁺), 59 (C₃H₄F⁺); IR 2949, 2166 (HSi), 1204, 869, 658 cm⁻¹; exact mass calcd for $C_{10}H_4F_{15}$ 409.0073, found 409.0084.

⁽²²⁾ Aimworth, *C.;* **Kuo, Yu-Neng,** *J. Organomet. Chem.* **1972,46 fl), 73.**

⁽²³⁾ Voronkov, M. G. *Izu. Akad. Nauk SSSR, Otdel. Khim. Nauk* **1987,517.**

Reaction of 2a with 2 equiv of CuCl₂ at Refluxing **Temperature.** A mixture of 0.950 g (3.25 mmol) of **2a,** 0.920 g (6.84 mmol) of CuCl₂, and 25 mg (0.13 mmol) of CuI in 15 mL of ether was heated to reflux, and the reaction was monitored by GLC. After 9 h of reaction, chlorosilane **2b** was formed in 76% GLC yield.

Reaction of 4a with 2 equiv of CuCl₂ at Refluxing **Temperature.** A mixture of 1.050 g (2.20 mmol) of **4a,** 0.679 g (5.05 mmol) of CuCl₂, and 20 mg (0.11 mmol) of CuI in 15 mL of ether was heated to reflux for 10 h. The mixture was analyzed by GLC as being chlorosilane **4b** 94% GLC yield.

Reaction of 4a with 4 equiv of CuCl₂ in the Presence of **a Catalytic Amount of CUI.** A mixture of 9.99 g (20.9 mmol) of **4a,** 11.40 g (84.8 mmol) of CuCl2, and 0.209 g (1.10 mmol) of CUI in 300 **mL** of ether was stirred at room temperature for 189 h. The resulting mixture was filtered, and the filtrate was distilled under reduced pressure to give 4.71 g (32% yield) of $C_8F_{17}CH_2CH_2SH_2Cl$: bp 87-90 °C (15 mmHg). All spectral data of the product were identical with those of an authentic sample.

Preparation of Chloro(3,3,4,4,5,5,6,6,7,7,8,8,9,9,10,10,10 heptadecafluorodecy1)dimethylsilane (5b). Into a 300-mL flask fitted with a condenser was placed a mixture of 8.85 g (17.5 mmol) of $C_8F_{17}CH_2CH_2SiMe₂H$, 4.97 g (37.0 mmol) of CuCl₂, and 64 mg (0.34 mmol) of CUI in 150 mL of ether. The mixture was stirred by a magnetic stirrer at room temperature for **57** h. The resulting mixture was filtered and the filtrate **was** fractionally distilled under reduced pressure to give 6.35 g (67% yield) of $C_8F_{17}CH_2CH_2SiMe_2Cl$: bp 103-104 °C (12 mmHg); ¹H NMR (δ , in CDCl₃) 0.47 *(s, 6H, Me₂Si), 1.00*-1.12 *(m, 2H, CH₂CH₂Si)*, 2.05-2.27 (m, 2H, CH_2CH_2Si); ¹³C NMR (δ , in CDCl₃) 1.26 (Me₂-Si), 8.63 (CH₂CH₂Si), 25.23 (t, CH₂CH₂Si, J_{CF} = 23.8 Hz), 106.25-122.41 (m, C_8F_{17}); MS m/z 525 ([M - CH₃]⁺), 409 (C₁₀H₄F₁₅⁺), 93 (Me₂ClSi⁺), 59 (C₃H₄F⁺); IR 2969, 2908, 1205, 1070, 900, 851 cm⁻¹; exact mass calcd for C₁₁H₇ClF₁₇Si ([M - Me]⁺) 524.9733, found 524.9630; calcd for $C_{10}H_4F_{17}$ 409.0072, found 409.0058; calcd for C_3H_4F 59.0297, found 59.0314.

Preparation of Dichloro(3,3,4,4,5,5,6,6,6-nonafluorohexy1)methylsilane (2c). A solution of 4.78 g (16.1 mmol) of C_4F_9 - $CH_2CH_2SiMeH_2$ and ca. 10 mg (0.056 mmol) of palladium dichloride in 50 mL of carbon tetrachloride **was** refluxed for 60 h. The solvent **was** evaporated, and the residue was distilled to give 3.54 g (61% yield) of $C_4F_9CH_2CH_2SiMeCl_2$: bp 163-164 °C; ¹H NMR (δ, in CDCl₃) 0.85 (s, 3H, MeSi), 1.32-1.38 (m, 2H, $C_4F_9CH_2CH_2Si$), 2.16-2.35 (m, 2H, $C_4F_9CH_2CH_2Si$); ¹³C NMR (δ , in CDCl₃) 4.73 (MeSi), 11.57 (C₄F₉CH₂CH₂Si), 24.64 (t, 345 ($[M - Me]^+$), 209 ($C_6H_4F_7^+$), 113 (Cl_2MeSi^+), 59 ($C_3H_4F^+$); IR 2910, 1221, 880 cm⁻¹; exact mass calcd for $C_6H_4Cl_2F_9Si$ ([M $C_4F_9CH_2CH_2Si, J_{CF} = 23.2 Hz$), 107.99-121.72 (m, C_4F_9); MS m/z $-CH₃$ ⁺) 344.9314, found 344.9309.

Preparation of Dichloro(3,3,4,4,5,5,6,6,7,7,8,8,9,9,10,10,10 heptadecafluorodecy1)methylsilane (3c). A solution of 5.327 g (10.822 mmol) of $C_8F_{17}CH_2CH_2SiMeH_2$ and ca. 10 mg (0.056 mmol) of palladium dichloride in **50** mL of carbon tetrachloride was refluxed for 61 h. The solvent was evaporated, and the residue was distilled under reduced pressure to give 5.05 **g** *(84%* yield) of $C_8F_{17}CH_2CH_2SiMeCl_2$: bp 113-114 °C (16 mmHg); ¹H NMR (δ , in CDCl₃) 0.85 (s, 3H, MeSi), 1.32-1.38 (m, 2H, C₈F₁₇-CH₂CH₂Si), 2.16-2.29 (m, 2H, C₈F₁₇CH₂CH₂Si); ¹³C NMR (δ , in CDCl₃) 4.89 (MeSi), 11.70 (C₈F₁₇CH₂CH₂Si), 24.80 (t, $C_8F_{17}CH_2CH_2Si, J_{CF} = 23.2 \text{ Hz}$) 105.55-120.45 (m, C_8F_{17}); MS m/z 545 ([M - CH₃]⁺), 409 (C₁₀H₄F₁₅⁺), 113 (Cl₂MeSi⁺), 59 (C₃H₄F⁺); IR 2954, 2912, 1204, 897, 741 cm⁻¹; exact mass calcd for $C_{11}H_7ClF_{17}Si$ ([M - Cl]⁺) 524.9732, found 524.9604; calcd for C₃H₄F 59.0297, found 59.0319.

Preparation of **l,3-Bis(chlorosilyl)benzene (6b).** Into a 300-mL **flask** fitted with a condenser was placed a mixture of 6.5 g (47 mmol) of 1,3-bis(silyl)benzene **(6a),** 25.3 g (190 mmol) of CuCl₂, and 0.455 g (2.4 mmol) of CuI in 105 mL of ether. The mixture was stirred with a magnetic stirrer at room temperature for 39 h. The resulting mixture was filtered, and the filtrate was distilled under reduced pressure to give 5.3 g (54% yield) of **6b:** bp 135-136 °C (62 mmHg); ¹H NMR (δ, in C₆D₆) 4.96 (s, 4H, H-Si), 6.92 (t, 1H, ring proton $(C5)$, $J = 7.26$ Hz), 7.33 (dd, 2H,

ring protons $(C4, 6)$, $J = 1.32$, $J = 7.26$ Hz), 7.64 (br t, 1H, ring proton (C2); ¹³C NMR (δ , in C₆D₆) 128.4, 130.7, 137.3, 140.0; MS m/z 206 (M⁺⁺); IR 3072, 2183, 1578, 1373, 936, 852 cm⁻¹; exact mass calcd for $C_6H_8Cl_2Si_2$ 205.9542, found 205.9527.

Preparation of **1,4-Bis(chlorosilyl)benzene (7b).** Into a 200-mL flask fitted with a condenser was placed a mixture of 6.0 g (43 mmol) of 1,4-bis(silyl)benzene **(?a),** 23.6 g (180 mmol) of CuC12, and 0.403 g (2.1 mmol) of CUI in 90 mL of ether. The mixture was stirred at room temperature for 18 h. The resulting mixture was filtered and the filtrate was distilled under reduced pressure to give 5.4 **g** (61% yield) of **7b:** bp 140 "C (71 mmHg); ¹H NMR (δ , in C₆D₆) 4.97 (s, 4H, H-Si), 7.25 (s, 4H, ring protons); ¹³C NMR (δ, in CDCl₃) 133.7, 134.1; MS m/z 206 (M⁺⁺); IR 3055, 2183, 1136, 935, 846 cm⁻¹. Anal. Calcd for $C_6H_8Cl_2Si_2$: C, 34.78; H, 3.89. Found: C, 34.58; H, 3.88.

Preparation of 1,3-Dichlorotetramethyldisiloxane (8b). A solution of 10.5 g (78.1 mmol) of **8a** and ca. 10 mg (0.056 mmol) of palladium dichloride in 100 mL of carbon tetrachloride was stirred at room temperature for **44** h. Fractional distillation of the reaction mixture afforded 12.957 g (82% yield) of 8b:¹⁹ bp 135-137 °C; ¹H NMR (δ, in CDCl₃) 0.49 (s, 12H, MeSi); ¹³C NMR (δ, in CDCl₃) 3.92 (MeSi); MS m/z 187 ([M - CH₃]⁺), 167 ([M Cl]⁺); IR 2969, 1403, 1262, 1078 (Si-O-Si) 808, 676 cm⁻¹.

Preparation of 1,7-Dichlorooctamethyltetrasiloxane (9b). A solution of 10.1 g (35.7 mmol) of **9a** and ca. 10 mg (0.056 mmol) of palladium dichloride in 50 mL of carbon tetrachloride was stirred at room temperature for 21 h. The solvent was evaporated, and the residue was distilled under reduced pressure to give 9.7 g (77% yield) of 9b:¹⁹ bp 112-114 °C (20 mmHg); ¹H NMR (δ, in CDCl₃) 0.14 (s, 12H, MeSi), 0.45 (s, 12H, MeSi); ¹³C NMR (δ , in CDCl₃) 0.78, 4.05 (MeSi); MS m/z 335 ([M - CH₃]⁺), 315 ([M - Cl]+); IR 2965,1411, 1263, 1044 (Si-0-Si) 804 cm-l.

Preparation of 1,9-Dichlorodecamethylpentasiloxane (lob). A solution of 8.34 **g** (23.4 mmol) of **loa** and ca. 10 mg (0.056 mmol) of palladium dichloride in 100 mL of carbon tetrachloride was stirred at room temperature for 70 h. The solvent was evaporated, and the residue was distilled under reduced pressure to give 7.19 g (72% yield) of $10b$ ¹⁹ bp $70-72$ ^oC (1 mmHg); ¹H NMR (δ, in CDCl₃) 0.09 (s, 6H, MeSi), 0.13 (s, 12H, MeSi), 0.44 *(s, 12H, MeSi)*; ¹³C NMR (δ, in CDCl₃) 0.83, 0.94, 4.03 (MeSi); MS m/z 409 ([M - CH₃]⁺), 389 ([M - Cl]⁺); IR 2964, 1412, 1261, 1033 (Si-0-Si), 793 cm-l.

Reaction of 1,1,3,3-Tetramethyldisiloxane (8a) with 4 equiv of CuClz (CUI). A mixture of 14.76 g (110 mmol) of **8a,** 61.51 g (457 mmol) of CuC12, and 1.096 **g** (5.75 mmol) of CUI in 300 mL of ether was stirred at room temperature. The redistribution reaction was monitored by GLC. After 124 h, the resulting mixture was filtered and the filtrate was fractionally distilled to give 2.64 g (12% yield) of **1,3-dichlorotetramethyl**disiloxane (8b) and 4.78 g (16% yield) of 1,5-dichlorohexamethyltrisiloxane. For **8b:** bp 138-139 "C; All spectral data of **8b** were identical with those of an authentic sample. For **1,5-dichlorohexamethyltrisiloxane:** bp 183-189 "C; 1H NMR (6, in CDCls) 0.16 *(8,* 6H, MeSi), 0.45 *(8,* 12H, MeSi); l3C NMR (6, in CDCl₃) 0.76, 4.01 (MeSi); MS m/z 261 ([M - CH₃]⁺); IR 2963, 1411, 1261, 1090 (Si-0-Si), 801 cm-l.

Acknowledgment. This research **was** supported in part by a Grant-in-Aid for Scientific Research on Priority Area of Organic Unusual Valency, No. 04217103, from the Ministry of Education, Science, and Culture. We also express our appreciation to Shin-Etsu Chemical Co. Ltd., Nitto Electric Industrial Co. Ltd., **Dow** Corning Asia Ltd., Toshiba Silicone Co. Ltd., Sumitomo Electric Industry, Kaneka Corp., and the Japan High Polymer Center for financial support.

Supplementary Material Available: Figures of ¹H NMR spectra of **lb, 3b, 4b, 5b, 2c, 3c,** and **6c,** which were isolated by distillation (7 pages). Ordering information is given on any current masthead page.

OM9304391