Synthesis of Polymerizable Carbene and Alkenyl Ruthenium **Complexes and of a Ruthenium Containing Copolymer**

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Received December 20, 1993*

Summary: The complex $RuCl_2(PMe_3)(C_6Me_6)$ (1) reacts with homopropargylic alcohol derivatives $HC = CCH_2$ - CH_2OY (2a-d) (Y = $COC(Me) = CH_2$, $COCH = CH_2$, $CH_2C(Me) = CH_2$, $CO(CH_2)_8CH = CH_2$) and $NaPF_6$ in methanol to give a variety of cationic ruthenium carbene complexes containing a polymerizable chain end [Ru- $=C(OMe)(CH_2)_3OYCl(PMe_3)(C_6Me_6)]^+PF_6^-$ (5a-d). These salts are easily deprotonated by tBuOK to produce the corresponding neutral ruthenium alkenyl monomers $Ru\{C(OMe) = CHCH_2CH_2OY\{Cl(PMe_3)(C_6Me_6) \ (6a, b).$ Radical copolymerization of methyl methacrylate with the monomer $HC = CCH_2CH_2OCOC(Me) = CH_2(2a)$ or the monomer $Ru\{C(OMe) = CHCH_2CH_2OCOC(Me) = CH_2\}$ - $Cl(PMe_3)(C_6Me_6)$ (**6a**) leads to the formation of free alkyne containing copolymer 4 or of a ruthenium containing polymer 7.

Introduction

Transition metal containing polymers are currently receiving considerable attention due to their numerous properties.¹ They display a variety of useful applications as catalysts,² precursors to ceramics³ and conductors,⁴ liquid crystal materials,⁵ or solutions of small metal particles.⁶ These applications motivate the search for general methods to build specific polymers. Metal containing polymers are usually obtained via chemical modification of functionalized preformed polymers by organometallic complexes. However, this technique has some limitations. For example the reaction between organic polymers and organometallic complexes is rarely complete and some remaining free functional groups of preformed polymers can significantly affect properties of metal containing polymers. Another limitation is the difficulty of controlling the concentration and the dis-

• Abstract published in Advance ACS Abstracts, April 15, 1994.

tribution of metal fragments on polymers.⁷ Copolymerization of organometallic monomers with organic compounds is another way to produce metal containing polymers. This strategy has some key advantages such as the ability to control the concentration and the distribution at the microstructural level in metal fragments or to modify the nature of the organic monomer, providing hydrophobic, hydrophilic, or polar properties to the polymer matrix. We have investigated such an approach to produce ruthenium containing polymers. We report here the synthesis and the characterization of new ruthenium carbene complexes containing a polymerizable moiety, alkenylruthenium monomers, and a novel rutheniumalkenyl group containing methyl methacrylate copolymer.

Results and Discussion

A possible method to insert a ruthenium(II) complex into a polymer is to react RuCl₂(L)(arene) derivative 1 with a polymer containing terminal alkyne side chains, under conditions similar to those allowing the carbene formation reaction already performed with molecular alkynes (eq 1),⁸ and then to deprotonate the carbene moieties in order to produce a neutral compound.



However, these types of organic polymers containing free C = CH groups are scarce. Some of them have already been obtained by esterification of a polycarboxylic acid with homopropargylic alcohol derivatives,⁹ but the reaction could not be completed, as free acid groups were found in the resulting polymers. We have thus considered the possibility of producing copolymers of type 4.

The new copolymer 4 was prepared by AIBN initiated radical copolymerization of homopropargylic alcohol methacrylate (2a) and 6 equiv of methyl methacrylate (3) in THF (eq 2). Derivative 2a was obtained by transes-

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terification of 2-hexenyl methacrylate resulting from the ruthenium catalyzed addition of methacrylic acid to hexyne.¹⁰ The ratio of monomers 3/2a = 7 was established by ¹H NMR spectroscopy on the basis of relative intensities of the OCH₃ (δ = 3.5 ppm)/OCH₂ (δ = 4.0 ppm) group signals and was found to be consistent with elemental analysis. However the ¹H NMR spectra did not give any information about the spatial distribution of the two monomers in 4.

Reaction of copolymer 4 with ruthenium complex 1 in methanol and in the presence of $NaPF_6$ did not allow access to the expected cationic ruthenium carbene complex containing polymer, via activation of the C = CH group by the [RuCl(L)(arene)] + moiety, similarly to reaction 1. This failure led us to study a second strategy based on polymerization of ruthenium containing monomers.

The homopropargylic alcohol derivatives 2a-d, containing methyl methacrylate, acrylate, and vinyl polymerizable groups with short or long chains, have been chosen with the aim of using different polymerization methods. They were allowed to react in methanol with complex 1 and NaPF₆ under conditions adapted from reaction $1.^8$

New cationic, functional carbene-ruthenium complexes 5a (63%), 5b (82%), 5c (55%), and 5d (30%) were obtained (Scheme 1). The ${}^{13}C{}^{1}H$ NMR spectra of complex 5a showed a low field doublet resonance for the Ru-C carbon nucleus coupled with the PMe₃ phosphorus nucleus [5a: $\delta = 327.7$ ppm; ${}^{2}J_{PC} = 20.7$ Hz] which is consistent with that of the Ru= $(C(OMe)CH_2Ph)Cl(PMe_3)(C_6Me_6)+PF_6$ complex already described.¹¹ The α -methylene protons $Ru = C - CH_2$ are magnetically nonequivalent since the ruthenium moiety is chiral.

The cationic carbene complexes 5a and 5b were easily deprotonated by treatment with 1 equivalent of potassium tert-butoxide in THF at 0 °C (Scheme 2) to give the orange neutral functional alkenyl-ruthenium monomers 6a (63%) and 6b (50%). Their ¹H NMR spectra indicate the presence of only one isomer.

Copolymerization of monomer 6a was attempted with 6 equiv of methyl methacrylate (3) in THF in the presence of AIBN at 70 °C (Scheme 3). The novel ruthenium complex linked to a polymer by an alkenyl chain 7 was isolated in 50% yield as an orange powder.

The ¹H NMR spectrum of 7 indicates the presence of the $(C_6Me_6)(Me_3P)Ru-C(OMe)=CH-unit$. It allows the determination of the monomer ratio 3/6a = 6 on the basis of relative intensities of the OMe groups of methyl methacrylate and of the Ru-C(OMe) group. This ratio is also consistent with elemental analysis. The number average molar mass M_n has been measured by osmometry in methylene chloride M_n : 60 000 g/mol. The number average degree of polymerization was 52 (molar mass of repeat unit: 1144 g/mol). No signal was detected by GPC



measurements for molecular weight determination. The peak for the poly(methyl methacrylate) polymer was absent; this means that the polymer 7 was a real copolymer and not a mixture of two homopolymers obtained by independent polymerization of the two monomers.

Conclusion

Our results show that molecules containing at one end a polymerizable group and a terminal alkyne group at the other end can be used to produce ruthenium containing organometallic monomers. Polymerization of a ruthenium complex monomer seems to be the best way to obtain a ruthenium containing polymer. A novel polymer with ruthenium-alkenyl fragments linked to a poly(methyl methacrylate) has been obtained and characterized. The easy synthesis of ruthenium monomers in two steps from homopropargylic derivatives and RuCl₂(PR₃)(arene) complexes represents an attractive way to produce several monomers. It opens the route to a variety of ruthenium containing polymers by changing the nature of the polymerizable group of organometallic monomers and organic monomers. A ruthenium containing polymer offers potential as a catalyst or as a precursor of solid solutions of small ruthenium particles diluted in a polymer matrix.

Experimental Section

General Data. Solvents were dried by standard methods, and all reactions involving ruthenium complexes were conducted under nitrogen by standard Schlenck techniques. Elemental analyses were performed by the CNRS analysis laboratory, Villeurbanne, France. NMR spectra were recorded on a Bruker AMWB 300 operating at 300.134 MHz for ¹H, 75.469 MHz for ¹³C, and 121.496 MHz for ³¹P nuclei; ³¹P chemical shifts are relative to external H_3PO_4 (85%). Mass spectra were obtained on an

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AutoSpecEQ spectrometer (FAB positive mode). Glycerol was used as the matrix for the FAB spectra. The copolymers were characterized by size exclusion chromatography (SEC) and osmometry. SEC measurements were carried out on a Waters GPC system, equipped with a differential refractometer (Waters 401) as detector. They were run in CH₂Cl₂, at a flow rate of 1 mL/min. The molecular weights were evaluated, using polystyrene standards. The osmometer used was a 503 high speed membrane osmometer (Hewlett-Packard). The osmotic pressure was measured at 37 °C in toluene. RuCl₂(PR₃)(arene) complexes were prepared by previously described procedures.¹²

Synthesis of Cationic Complexes 5. General Procedure. An equimolar mixture of 1 and NaPF₆ was added to a large excess of 2 in methanol. After stirring at room temperature for 17 h the solvent was removed in vacuo. The crude product was washed twice with diethyl ether $(2 \times 10 \text{ mL})$ and dissolved in methylene dichloride (40 mL). After filtration on a glass frit a large volume of diethyl ether (100 mL) was carefully added in order to obtain a biphasic system. Upon standing for 24 h a brown oil was decanted, washed twice by diethyl ether (2 × 10 mL), and dried in vacuo to give a powder.

 $[Ru = C(OMe)(CH_2) OCOC(Me) = CH_2 Cl(PMe_3)(C_6)$ Me_6]⁺PF₆⁻(5a). 5a was obtained from 2g (4.9 mmol) of complex 1, 0.82 g (4.9 mmol) of NaPF₆, and 1.34 g (9.7 mmol) of 2a in 80 mL of methanol, as a yellow powder in 83% yield (2.8 g). IR (cm⁻¹, KBr): 1715 (s, ν_{COO}), 1632 (m, ν_{C-C}), 840 (s, ν_{P-F}). ¹H NMR (300.134 MHz, CD₂Cl₂, 297 K), δ (ppm): 6.08 (m, 1 H, =CH2), 5.58 (m, 1 H, =CH2), 4.53 (s, 3 H, OMe), 4.14 (t, 2 H, CH_2O , ${}^{3}J_{HH} = 6$ Hz), 3.52 (t, 2 H, $=C(OMe)CH_2$, ${}^{3}J_{HH} = 8$ Hz), 2.08 (s, 18 H, C₆Me₆), 1.86 (s, 3 H, CH₃), 1.70 (m, 2 H, CH₂), 1.37 $(d, 9 H, PMe_3, {}^2J_{PH} = 10 Hz)$. ${}^{31}P{}^{1}H} NMR (121.496 MHz, CD_2-$ Cl₂, 297 K), δ (ppm): 9.02 (s, PMe₃), -143.9 (sept, PF₆, ${}^{1}J_{PF} = 6$ Hz). ${}^{13}C{}^{1}H$ NMR (75.469 MHz, CD_2Cl_2 , 297 K), δ (ppm): 327.72 $(d, Ru=C, {}^{2}J_{PC} = 20.7 Hz), 167.44 (s, C=O), 136.65 (s, C=CH_{2}),$ 126.06 (s, C= CH_2), 107.76 (s, C_6Me_6), 66.57 (s, OCH₃), 63.6 (s, OCH₂), 49.25 (s, =C--CH₂), 23.56 (s, -CH₂-), 18.53 (s, CH₃), 16.62 (s, C_6Me_6), 16.02 (d, PMe_3 , ${}^1J_{PC} = 35$ Hz).

 $[Ru = C(OMe)(CH_2)_{3}OCO(CH_b = CH_aH_c) Cl(PMe_3)(C_6 - CH_aH_c)] Cl(PMe_3)(C_6 - CH_aH_c) Cl(PMe_3)(C_6 - CH_aH_c)] Cl(PMe_3)(CH_AH_c)] Cl(PMe_3)(CH_AH_c)] Cl(PMe_3)(CH_AH_c)] Cl(PMe_3)(CH_AH_c)]$ Me_6]⁺PF₆- (5b). 5b was obtained from 2.48 g (6 mmol) of complex 1, 1.02 g (6 mmol) of NaPF₆, and 1.51 g (12.1 mmol) of 2b in 80 mL of methanol, as a yellow powder in 82% yield (3.33 g). Anal. Calcd for C₂₃H₃₉RuClP₂F₆O₃: C, 40.86; H, 5.81; Cl, 5.24. Found: C, 40.85; H, 5.78; Cl, 6.42. IR (cm⁻¹, KBr): 1719 (s, ν_{COO}), 1636, 1618 (m, $\nu_{C=C}$), 841 (s, $\nu_{P=F}$). ¹H NMR (300.134 MHz, CD₂Cl₂, 297 K), δ (ppm): 6.39 (dd, 1 H, H_a, ${}^{3}J_{H_{a}H_{b}} = 15$ Hz, ${}^{2}J_{H_{a}H_{c}} = 2$ Hz), 6.10 (m, 1 H, H_b, ${}^{3}J_{H_{a}H_{b}} = 15$ Hz, ${}^{3}J_{H_{c}H_{b}} =$ 10 Hz), 5.84 (dd, 1 H, H_c, ${}^{3}J_{H_{c}H_{b}} = 10$ Hz, ${}^{2}J_{H_{a}H_{c}} = 2$ Hz), 4.53 (s, 3 H, OMe), 4.18 (m, 2 H, CH₂O), 3.55 (t, 2 H, =C(OMe)CH₂, $^{3}J_{HH}$ = 7 Hz), 2.08 (s, 18 H, C_6Me_6), 1.85–1.50 (m, 2 H, CH₂), 1.35 (d, 9 H, PMe₃, ${}^{2}J_{PH} = 10$ Hz). ${}^{31}P{}^{1}H}$ NMR (121.496 MHz, CD₂Cl₂, 297 K), δ (ppm): 9.18 (s, PMe₃), -143.9 (sept, PF₆, ${}^{1}J_{PF} = 6$ Hz). ¹³C{¹H} NMR (75.469 MHz, CDCl₃, 297 K), δ (ppm): 326.98 (d, Ru=C, ${}^{2}J_{PC}$ = 20.4 Hz), 166.08 (s, C=O), 131.32 (s, CH=CH₂), 128.19 (s, CH=CH₂), 107.28 (d, C_6Me_6 , ${}^2J_{CP}$ = 1.6 Hz), 66.55 (s, OCH_3), 63.22 (s, OCH_2), 48.68 (s, $=C-CH_2$), 23.07 (s, $-CH_2-$), 16.14 (s, C_6Me_6), 15.75 (d, PMe₃, ${}^1J_{PC} = 34.81$ Hz).

[Ru{=C(OMe)(CH₂)₃OCH₂C(Me)=CH₂}Cl(PMe₃)(C₆-Me₆)]⁺PF₆-(5c). 5c was obtained from 1 g (2.4 mmol) of complex 1, 0.405 g (2.4 mmol) of NaPF₆, and 0.6 g (4.8 mmol) of 2c in 25 mL of methanol as an orange sticky solid in 55% yield (0.9 g). Anal. Calcd for C₂₄H₄₃RuClP₂F₆O₂: C, 42.64; H, 6.41; Cl, 5.24. Found: C, 42.56; H, 6.43; Cl, 5.08. IR (cm⁻¹, KBr): 1665 (m, $\nu_{C=C}$), 841 (s, ν_{P-F}). ¹H NMR (300.134 MHz, CD₂Cl₂, 297 K) δ (ppm): 4.89 (m, 1 H, =CH₂), 4.85 (m, 1 H, =CH₂), 4.53 (s, 3 H, OMe), 3.84 (s, 2 H, OCH₂--C=), 3.52 (m, 2 H, =C(OMe)CH₂), 3.42 (t, 2 H, CH₂O, ³J_{HH} = 6 Hz), 2.08 (s, 18 H, C₆Me₆), 1.85-1.48 (m, 2 H, CH₂), 1.68 (s, 3 H, CH₃), 1.35 (d, 9 H, PMe₃, ²J_{PH} = 10 Hz). ³¹P{¹H} NMR (121.496 MHz, CD₂Cl₂, 297 K), δ (ppm): 9.44 (s, PMe₃), -143.9 (sept, PF₆, ¹J_{PF} = 6 Hz). [Ru{=C(OMe)(CH₂)₈OCO(CH₂)₈(CH=CH₂){Cl(PMe₅)(C₆-Me₆)]*PF₆-(5d). 5d was obtained from 1 g (2.4 mmol) of complex 1, 0.405 g (2.4 mmol) of NaPF₆, and 0.95 g (3.8 mmol) of 2d in 30 mL of methanol as an orange oil in 30% yield (0.583 g). This oily product tenaciously retains fractional amounts of solvent. IR (cm⁻¹, KBr): 1729 (s, ν_{COO}), 1637 (m, $\nu_{C=C}$), 841 (s, $\nu_{P=F}$). ¹H NMR (300.134 MHz, CD₂Cl₂, 297 K), δ (ppm): 5.80, 5.40, and 4.90 (m, 3 H, HC=CH₂), 4.52 (s, 3 H, OMe), 4.07 (m, 2 H, CH₂O), 3.45 (m, 2 H, =C(OMe)CH₂), 2.28 (t, 2 H, COCH₂, ³J_{HH} = 8 Hz), 2.07 (s, 18 H, C₆Me₆), 1.98-1.26 (m, (CH₂)_n), 1.37 (d, 9 H, PMe₃, ²J_{HP} = 10 Hz). ³¹P{¹H} NMR (121.496 MHz, CD₂Cl₂, 297 K), δ (ppm): 9.15 (s, PMe₃), -143.9 (sept, PF₆, ¹J_{PF} = 6 Hz).

Synthesis of Monomers 6. General Procedure. To a solution of 4 mmol of complex 5a,b in 80 mL of THF at -80 °C was added 4 mmol of tBuOK. The mixture was stirred at 0 °C for 4 h and filtered on an alumina column with THF as eluent. Solvent was removed in vacuo and the orange crude product was washed with a small volume of diethyl ether to give a yellow powder.

 $Ru{C(OMe) = CH(CH_2)_2OCOC(Me) = CH_2 Cl(PMe_3)(C_6 - CH_2) Cl(PMe_3)(CH_2) Cl(PMe_3) Cl(PMe_3)$ Me₆) (6a). 6a was obtained from 2.8 g (4 mmol) of complex 5a and 0.46 g (4 mmol) of tBuOK in 63% yield (1.36 g). Anal. Calcd for C₂₄H₄₀RuClPO₃: C, 52.98; H, 7.41; P, 5.69; Cl, 6.52. Found: C, 52.87; H, 7.05; P, 5.41; Cl, 7.26. IR (cm⁻¹, KBr): 1708 (s, ν_{COO}), $1635 (m, \nu_{C-C}), 1575 (m, \nu_{Ru-C-C}).$ ¹H NMR (300.134 MHz, CD₂- $Cl_2, 297 K$), δ (ppm): 6.02 (m, 1 H, C=CH₂), 5.47 (m, 1 H, C=CH₂), 4.80 (m, 1 H, CH=), 3.95 (m, 2 H, CH₂O), 3.35 (s, 3 H, OMe), 2.60 and 2.25 (m, 2 H, CH₂), 1.92 (s, 18 H, C₆Me₆), 1.89 (s, 3 H, CH_3 , 1.26 (d, 9 H, PMe₃, ${}^{2}J_{HP} = 10 Hz$). ${}^{31}P{}^{1}H$ NMR (121.496 MHz, CD₂Cl₂, 297 K), δ (ppm): 7.40 (s, PMe₃). ¹³C{¹H} NMR $(75.469 \text{ MHz}, \text{CD}_2\text{Cl}_2, 297 \text{ K}), \delta \text{ (ppm): } 186.94 \text{ (d, Ru-C=}, {}^2J_{\text{PC}}$ = 24 Hz), 167.96 (s, C=O), 137.72 (s, C=CH₂), 124.402 (s, C=CH₂), 98.04 (d, CH=, ${}^{3}J_{PC}$ = 1.8 Hz), 97.98 (d, C₆Me₆, ${}^{2}J_{CP}$ = 3.4 Hz), 68.85 (s, OCH₂), 55.70 (s, OCH₃), 30.00 (s, CH₂), 18.66 (s, CH₃), 16.07 (d, PMe₃, ${}^{1}J_{PC} = 32$ Hz), 16.04 (s, C₆Me₆).

 $Ru\{C(OMe)=CH(CH_2)_2OCOCH=CH_2\}Cl(PMe_3)(C_6Me_6)$ (6b). 6b was obtained from 3.33 g (4.9 mmol) of complex 5b and 0.8g (4.9 mmol) of tBuOK in 50% yield (1.29g). IR (cm⁻¹, KBr): 1724 (s, $\nu_{\rm COO}$), 1637, 1620 (m, $\nu_{\rm C=C}$), 1575 (m, $\nu_{\rm Ru=C=C}$). ¹H NMR $(300.134 \text{ MHz}, \text{CD}_2\text{Cl}_2, 297 \text{ K}), \delta \text{ (ppm): } 6.40 \text{ (m, 1 H, CH=CH}_2),$ 6.10 (m, 1 H, CH=CH₂), 5.22 (m, 1 H, CH=CH₂), 5.05 (m, 1 H, =CH), 3.27 (s, 3 H, OMe), 4.60 (m, 2 H, CH₂O), 3.15 and 2.70 (m, 2 H, CH₂), 1.69 (s, 18 H, C₆Me₆), 1.35 (d, 9 H, PMe₃, ${}^{2}J_{PH} =$ 10 Hz). ³¹P{¹H} NMR (121.496 MHz, CD₂Cl₂, 297 K), δ (ppm): 7.24 (s, PMe₃). ¹³C{¹H} NMR (75.469 MHz, CD₂Cl₂, 297 K), δ (ppm): 187.09 (d, Ru–C=, ${}^{2}J_{PC} = 24$ Hz), 166.78 (s, C=O), 129.74 (s, CH=CH₂), 129.72 (s, CH=CH₂), 97.98 (d, C₆Me₆, ²J_{CP} = 3.0 Hz), 97.81 (d, CH=, ${}^{3}J_{PC}$ = 1.7 Hz), 68.6 (s, OCH₂), 55.75 (s, OCH₃), 30.02 (s, CH₂), 16.04 (d, PMe₃, ${}^{1}J_{PC} = 32$ Hz), 16.03 (s, C₆Me₆). HRMS (FAB⁺): m/z (I) 531.2 (MH⁺, 43%), 375.1 $(RuCl(PMe_3)(C_6Me_6)^+, 61\%), 339.1 (RuCl(PMe_3)(C_6Me_6)^+ - HCl,$ 100%). For the ruthenium atom and other elements the observed isotopic amount corresponds to that calculated.

Synthesis of Polymers 4 and 7. Copolymer 4. A 0.54-g (4-mmol) amount of 2a, 2.31 g (24 mmol) of methyl methacrylate, and 44 mg (0.03 mmol) of AIBN in 34 mL of THF were heated under nitrogen at 70 °C for 20 h. The polymer was isolated as a white powder by pouring the solution into 20 mL of cold methanol and then filtering the precipitate. The polymer was dried in vacuo for 12 h (1.3 g, yield 46%). Anal. Calcd for C43H66O16: C, 61.56; H, 7.93. Found: C, 61.69; H, 8.11. IR (cm⁻¹, KBr): 1730 (s, ν_{COO}), 3290 (m, ν_{mCH}). ¹H NMR (300.134 MHz, CD_2Cl_2 , 297 K), δ (ppm): 4.00 (broad s, 2 H, CH₂O), 3.54 (broad s, 21 H, OMe), 2.51 (broad s, 2 H, CH₂C=C), 2.15 and 2.12 (broad s, 1 H, HC=C), 1.84 and 1.77 (broad s, 16 H, CH₂), 0.95 and 0.78 (broad s, 24 H, CH₃). ¹³C{¹H} NMR (75.469 MHz, CD₂Cl₂, 297 K), δ (ppm): 178.44, 178.17, 177.66, and 177.30 (s, CO), 80.74 (s, C=CH), 70.61 and 70.47 (s, C=CH), 63.14 (s, CH₂O), 54.80 (broad s, CH2-C=C), 45.23 and 44.88 (s, C), 19.22, 18.99, 18.90, and 18.85 (s, CH₂), 16.79 (broad s, CH₃). M_w (SEC): 40 000 g/mol.

Ruthenium Containing Polymer 7. A 0.533-g (0.98-mmol) amount of 6a, 0.58 g (6 mmol) of methyl methacrylate, and 11.3

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mg (0.07 mmol) of AIBN in 9 mL of THF were heated under nitrogen at 70 °C for 20 h. The polymer was isolated as an orange powder by pouring the solution dropwise into 100 mL of cold methanol and then filtering the precipitate. The polymer was dried in vacuo for 12 h (0.6 g, yield 66%). Anal. Calcd for $C_{54}H_{89}O_{15}RuClP: C, 56.65; H, 7.75; Ru, 8.82.$ Found: C, 56.09; H, 7.65; Ru, 7.89. IR (cm⁻¹, KBr): 1732 (s, ν_{COO}). ¹H NMR (300.134 MHz, CD₂Cl₂, 297 K), δ (ppm): 4.83 (broad s, 1 H, CH=C), 3.19 (broad m, 2 H, CH₂O), 3.54 (s, 18 H, OMe), 3.39 (s, 3 H, C=C(OMe)), 2.55 and 2.20 (m, 2 H, CH₂-C=), 1.94 (s, 18 H, C₆Me₆), 1.89 and 1.77 (broad s, 14 H, CH₂), 1.26 (d, 9 H, PMe₃, ${}^{2}J_{\rm HP} = 10$ Hz), 0.95 and 0.79 (broad s, 21 H, CH₃). ${}^{31}P{}^{1}H{}$ NMR (121.496 MHz, CD₂Cl₂, 297 K), δ (ppm): 7.49 (s, PMe₃). $M_{\rm n}$ (osmometry): 60 000 g/mol.

Acknowledgment. We thank P. Guénot (CRMPO, Université de Rennes I, France) and C. Porter (Fisons Co., Manchester, U.K.) for HRMS measurement and M. A. Dourges (URA-CNRS 24, Université P. et M. Curie, Paris, France) for SEC and osmometry measurements. OM930866W