# Synthesis and Characterization of Monocyclopentadienyl **Titanium and Zirconium Complexes Bearing a Chelating** (Chiral) Ether Side Chain on the Cp Ring

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The compounds  $(\eta^5(:\eta^1)-C_5H_4CH_2CH_2OR)TiCl_3$  with R = Me (**1a**), menthyl (**1b**), and fenchyl (1c), but not with R = isobornyl, were synthesized from the reaction of TiCl<sub>4</sub> and C<sub>5</sub>H<sub>4</sub>(CH<sub>2</sub>- $CH_2OR$ )(SiMe<sub>3</sub>) in  $CH_2Cl_2$ . Intramolecular coordination of the ether moiety in these compounds is fluxional. From temperature-dependent NMR data in CD<sub>2</sub>Cl<sub>2</sub> it was calculated that at room temperature about 30% of **1a** is in a conformation in which the ether handle is coordinated; for the chiral derivatives **1b** and **1c** this figure is significantly lower. A similar reaction using  $ZrCl_4(SMe_2)_2$  yields the dimer  $[(\eta^5:\eta^1-C_5H_4CH_2CH_2OMe)ZrCl_2(\mu-Cl)]_2$  (2). Chiral zirconium analogues could not be prepared in this way. The reaction of the isobornyl ligand results in selective C-O bond scission and formation of sulfonium zirconate salts. Compound **2** was structurally characterized. Probably due to its poor solubility **2** is only a moderate Ziegler–Natta catalyst for the polymerization of ethylene.

## Introduction

Monocyclopentadienyl (Cp) complexes of the group 4 elements are generally more reactive than their wellinvestigated bis-Cp counterparts. Due to their high Lewis acidity the mono-Cp systems attract various organic substrates, which makes them ideal candidates for catalytic conversions, e.g. Diels-Alder reactions.<sup>1a</sup> Of special interest to us is that these systems can be chirally modified and used for asymmetric catalysis.<sup>1b</sup> However, the high reactivity of most mono-Cp complexes is accompanied by a high sensitivity to moisture,<sup>2</sup> which may lead to inactivation of catalytic properties. We are currently investigating the possibility of controlling and directing the high reactivity of the CpMCl<sub>3</sub> fragment by using a chelating side chain on the Cp ring bearing a (chiral) ether or amine group. Intramolecular coordination of the side chain should reduce the Lewis acidity of the metal center and enhance its stability, but at the same time it should be reactive enough to effect (asymmetric) catalytic actions.

The first mono-Cp titanium complexes bearing ether side chains were synthesized by Chinese investigators.<sup>3</sup> These complexes were obtained by abstraction of one

of the Cp moieties from the metallocene by sulfuryl chloride. Mono-Cp titanium complexes with amine<sup>4</sup> and pyridine<sup>5</sup> side chains are also known, and we recently obtained the first chiral derivative.<sup>6</sup> Intramolecular coordination of the side chain in most of these compounds has been secured by X-ray crystal structure determinations, all showing a square-pyramidal geometry around titanium. However, we have shown that the Ti-N coordination is dynamic in solution,<sup>6</sup> and this may well be a general phenomenom for these complexes.

Several mono-Cp zirconium complexes bearing amine<sup>4b,c</sup> and pyridine<sup>5b</sup> side chains have been reported only very recently. We obtained the first chiral zirconium derivative and showed it to be an effective Diels-Alder catalyst.<sup>6</sup> Surprisingly, there are no mono-Cp zirconium complexes known, bearing a simple ether side chain on the Cp ring. There are a few examples of tridentate, dianionic Cp/amide/ether zirconium complexes.7

We therefore first concentrated our investigations on the known ligand C<sub>5</sub>H<sub>4</sub>CH<sub>2</sub>CH<sub>2</sub>OMe (Cp<sup>O</sup>). We report on a simpler access to  $(\eta^5$ -Cp<sup>O</sup>)TiCl<sub>3</sub> and on the synthesis of the analogous, novel zirconium compound. We will also describe our attempts to obtain chiral derivatives, using our recently described chiral ether ligands C<sub>5</sub>H<sub>4</sub>-

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Table 1. <sup>1</sup>H NMR Data (ppm) of Cp<sup>X</sup>SiMe<sub>3</sub>, Cp<sup>B</sup>SnBu<sub>3</sub>, and Cp<sup>X</sup>TiCl<sub>3</sub><sup>a</sup>

compd	$C_5H_4$	CpCH <sub>2</sub>	CH <sub>2</sub> O	OCH <sub>x</sub>	CH <sub>3</sub> (terpene)	SiMe <sub>3</sub>
Cp <sup>o</sup> SiMe <sub>3</sub> Cp <sup>o</sup> TiCl <sub>3</sub> Cp <sup>o</sup> TiCl <sub>3</sub> (-80 °C)	3.26, 6.13, 6.42, 6.46 6.97 6.84 (2H), 7.08 (2H)	2.68 (t,7.1) 3.09 (t,6.1) 3.04 (t, 5.8)	3.52 (t,7.1) 3.75 (t,6.1) 4.29 (t,5.8)	3.33 (CH <sub>3</sub> ) 3.39 (CH <sub>3</sub> ) 3.62 (CH <sub>3</sub> )		-0.06
Cp <sup>M</sup> SiMe <sub>3</sub> Cp <sup>M</sup> TiCl <sub>3</sub> (C <sub>6</sub> D <sub>6</sub> ) Cp <sup>M</sup> TiCl <sub>3</sub> Cp <sup>M</sup> TiCl <sub>3</sub> (-80 °C)	3.24, 6.12, 6.41, 6.47 6.11 (2H), 6.28, 6.32 6.97 7.00	2.68 (m,br) 2.73 (t,5.6) 3.09 (t,5.8) 3.04 (s,br)	3.43/3.74 ("q", 7.9) 3.09/3.51 (m) 3.52/3.81 (dt,9.3 × 5.8) 3.32/3.94 (s,br)	3.03 ( $H_3$ , m) 2.78 ( $H_3$ , m) 3.04 ( $H_3$ , dt,3.9 × 10.4) 2.91 ( $H_3$ , s, br)	0.75, 0.88, 0.90 0,72, 0.80, 0.86 0.69, 0.86, 0.92 0.48, 0.77, 0.84 (all br)	-0.06
Cp <sup>F</sup> SiMe <sub>3</sub> Cp <sup>F</sup> TiCl <sub>3</sub> Cp <sup>F</sup> TiCl <sub>3</sub> (-80 °C)	3.26, 6.12, 6.41, 6.49 6.98 7.00	2.65 (m,br) 3.09 (t,5.8) 3.02 (s,br)	$3.49/3.62$ ("q", 7.8) $3.62/3.75$ (dt, $9.3\times5.8)$ $3.47/3.62$ (s,br)	$\begin{array}{c} \textbf{2.88} \ (H_2) \\ \textbf{2.88} \ (H_2) \\ \textbf{2.77} \ (H_2) \end{array}$	0.89, 1.01, 1.07 0.80, 0.98, 1.01 0.61, 0.88 (2×) (all vbr)	-0.06
Cp <sup>B</sup> SiMe <sub>3</sub> Cp <sup>B</sup> SnBu <sub>3</sub> (CDCl <sub>3</sub> )	3.24, 6.13, 6.41, 6.48 5.46 (2H), 6.07 (2H)	2.64 (m,br) 2.69 (m)	3.42/3.57 ("q", 7.9) 3.41/3.55 (m)	3.21 ( $H_2$ , m) 3.21 ( $H_2$ , dd, 3.5 $\times$ 7.5)	0.81, 0.90, 0.99 overlap with nBu	-0.07

 $^{a}$  Cp<sup>X</sup>SiMe<sub>3</sub> in CDCl<sub>3</sub> and Cp<sup>X</sup>TiCl<sub>3</sub> in CD<sub>2</sub>Cl<sub>2</sub> unless stated otherwise; coupling in Hz in parentheses. Only selected data for the terpene fragments are given.



 $CH_2CH_2OR$ , with R = isobornyl ( $Cp^B$ ), menthyl ( $Cp^M$ ), and fenchyl ( $Cp^F$ ).<sup>8</sup>

#### **Results and Discussion**

**Titanium Compounds.** The parent  $(\eta^5$ -Cp)TiCl<sub>3</sub> has been obtained in high yield by the reaction of TiCl<sub>4</sub> and CpSiMe<sub>3</sub>,<sup>9</sup> and this method has been adapted for substituted-Cp systems.<sup>4a,d,6</sup> We therefore reacted Cp<sup>X</sup>-SiMe<sub>3</sub> (X = O, B, M, F) with TiCl<sub>4</sub> (Scheme 1).

The compound ( $\eta^5$ -Cp<sup>O</sup>)TiCl<sub>3</sub> (**1a**) was readily isolated using this method. The reaction for the chiral ligands had to be started at -80 °C, since otherwise substantial loss of product results. Nonetheless, the isobornyl derivative Cp<sup>B</sup>TiCl<sub>3</sub> could not be obtained by this method. We think there is a competing affinity of TiCl<sub>4</sub> for the ether linkage and the Cp moiety. At elevated temperatures this may lead to severe decomposition of the ligand because of C–O bond scission. Especially the Cp<sup>B</sup> ligand should be prone to ether cleavage because of the relatively high stability of the resulting norbornyl carbocation (cf. reaction with ZrCl<sub>4</sub>; *vide infra*). The complexes ( $\eta^5$ -Cp<sup>M</sup>)TiCl<sub>3</sub> (**1b**) and ( $\eta^5$ -Cp<sup>F</sup>)TiCl<sub>3</sub> (**1c**) were obtained as yellow-brown oils, which could not be recrystallized as pure materials because of their extreme solubility. They were therefore characterized by their <sup>1</sup>H and <sup>13</sup>C NMR spectra (Tables 1 and 2). The Cp signals of **1b** and **1c** are very similar to those of the known **1a** and definitely identify them as mono-Cp complexes.

The solid-state structure of 1a shows intramolecular coordination of the ether side chain.<sup>3b</sup> In solution, coordination of the oxygen atom is usually expressed by low-field shifts in the NMR for the hydrogens and carbons adjacent to the oxygen atom. This is clearly seen in Table 3, in which NMR data for several Cp<sup>O</sup> derivatives with coordinated and uncoordinated CH2-CH<sub>2</sub>OMe groups are listed. In addition, the NMR spectra of CpXSiMe3 and CpXTiCl3 in Tables 1 and 2 may be mutually compared. The NMR data of 1a are strongly temperature-dependent and indicate fluxional coordination of the ether side chain (see Figure 1). Thus, at low temperature the chemical shifts for the CH<sub>2</sub>OMe moiety approach that of the coordinated side chain in  $[(\eta^5:\eta^1-Cp^0)ZrCl_2(\mu-Cl)]_2$ , whereas at high temperature they resemble that of Cp<sup>O</sup>H (Table 3).

The equilibrium between the two conformations is probably not attended by a high barrier. In this case the equilibrium constant K may be decribed by eq 1.<sup>10</sup>

From the equilibrium constants K, it is possible to

$$K = \frac{[(\eta^{5} - \mathbf{Cp}^{0})\mathrm{TiCl}_{3}]}{[(\eta^{5} : \eta^{1} - \mathbf{Cp}^{0})\mathrm{TiCl}_{3}]} = \frac{\delta - \delta_{\min}}{\delta_{\max} - \delta}$$
(1)

calculate thermodynamic parameters for the equilibrium according to eq 2.

$$\Delta G = -RT \ln K = \Delta H - T\Delta S \qquad (2)$$
$$\ln K = \frac{\Delta S}{R} - \frac{\Delta H}{RT}$$

In order to obtain the equilibrium constants K, reasonable values for  $\delta_{\min}$  and  $\delta_{\max}$  are required. This was accomplished by computer-assisted iteration:  $\delta_{\min}$  and  $\delta_{\max}$  were optimized in such a way that plotting of 1/T against ln K gives the straightest line possible. By this method, the correlation coefficients were better than 0.999. For the chemical shifts of the  $CH_2$ O hydrogens

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Table 2. "C INVIR Data (DDM) of CD SIMe <sub>3</sub> , CD SIDU <sub>3</sub> , and CD 11	Table 2	<sup>13</sup> C NMR Data	m) of Cp <sup>x</sup> SiMe <sub>3</sub>	. Cp <sup>B</sup> SnBu <sub>3</sub> .	. and Cp <sup>x</sup> TiC
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compd	C1	$C_2$	<b>C</b> <sub>3</sub>	$C_4$	C <sub>5</sub>	C <sub>6</sub>	C <sub>7</sub>	C <sub>8</sub>	C <sub>9</sub>	C <sub>10</sub>	CH <sub>2</sub> O	CH <sub>2</sub> Cp	С (Ср)	SiMe <sub>3</sub>
Cp <sup>O</sup> SiMe <sub>3</sub>	58.34										72.78	30.12	51.24, 128.4, 132.0, 133.8, 141.7	-2.19
Cp <sup>O</sup> TiCl <sub>3</sub>	59.64										73.24	31.86	122.86 (2C), 124.74 (2C), 143.57	
Cp <sup>O</sup> TiCl <sub>3</sub> <sup>b</sup>	62.45										79.11	29.46	124.39 (2C), 124.72 (2C), 145.88	
$Cp^MSiMe_3$	31.56	40.58	79.14	48.29	23.44	34.62	22.34	25.55	16.28	20.95	68.59	30.91	51.13, 128.2, 132.2, 133.6, 142.0	-2.11
$Cp^{M}TiCl_{3}$	31.83	40.74	79.90	48.61	23.63	34.90	22.53	25.97	16.42	21.11	67.48	33.34	124.53, 124.62, 124.68, 125.10, 143.52	
Cp <sup>M</sup> TiCl <sub>3</sub> <sup>c</sup>	30.8	39.2	79.0	47.4	22.0	33.8	22.0	24.7	15.2	20.6	67.1	32.3	124.2, 124.6, 124.8, 125.2, 143.4	
$Cp^FSiMe_3$	49.10	93.13	39.45	48.72	26.19*	25.97*	41,42	31.74	20.72	20.07	72.11	30.81	51.17, 128.3, 132.5, 133.6, 141.8	-2.05
CpFTiCl <sub>3</sub>	49.52	93.87	39.85	49.15	26.44*	26.34*	41.62	31.80	20.87	20.24	71.09	33.44	124.63 (2C), 125.14 (2C), 143.54	
Cp <sup>F</sup> TiCl <sub>3</sub> <sup>c</sup>	48.5	91.9	38.7	47.9	25.6*,	25.2*	40.4	31.1	20.0	19.6	70.1	32.5	124.68 (2C), 125.16 (2C), 143.33	
Cp <sup>B</sup> SiMe <sub>3</sub>	49.21	87.23	38.73	45.19	27.41	34.60	46.43	20.26*	20.31*	11.94	69.66	30.88	51.16, 128.20, 132.62, 133.47, 142.61	-2.04
Cp <sup>B</sup> SnBu <sub>3</sub>	49.20	87.21	38.79	45.19	27.40	34.61	46.45	20.31 (2C)		11.95	70.26	30.93	97.95, 98.15, 118.49, 118.76, 139.00	

 $^{a}$  Cp<sup>X</sup>SiMe<sub>3</sub> in CDCl<sub>3</sub>, Cp<sup>X</sup>TiCl<sub>3</sub> in CD<sub>2</sub>Cl<sub>2</sub>; measured at room temperature, unless stated otherwise. Cp signals of SiMe<sub>3</sub> derivatives are broad. Signals marked with asterisks may have been interchanged. Numbering system:



<sup>b</sup> At -40 °C. <sup>c</sup> At -80 °C; all signals broad.

## Table 3. <sup>1</sup>H and <sup>13</sup>C NMR Data (ppm) of C<sub>5</sub>H<sub>4</sub>CH<sub>2</sub>CH<sub>2</sub>OMe (Cp<sup>0</sup>) Derivatives

			-			-	
solvent	CpCH <sub>2</sub> <sup>a</sup>	$CH_2O^a$	OCH <sub>3</sub>	Cp <i>C</i> H <sub>2</sub>	$CH_2O$	0 <i>C</i> H <sub>3</sub>	lit.
		C	-Coordinat	ed			
CDCl <sub>3</sub>	2.92 (6.3)	4.33 (6.3)	3.75	27.5	82.3	64.8	this work
THF- $d_8$	2.60	3.60	3.40	32.5	79.3	62.4	b
$THF-d_8$	2.54	3.80	3.42	30.8	80.4	64.5	Ь
THF-d <sub>8</sub>	2.65	3.91	3.52	29.74	79.40	not given	С
$C_6D_6$	2.27	3.27	3.09	29.45	78.16	60.81	<i>c</i> ( <sup>13</sup> C NMR in THF- <i>d</i> <sub>8</sub> )
$C_6D_6$	2.32	3.29	3.11	28.99	78.67	62.87	c ( <sup>13</sup> C NMR in C <sub>7</sub> D <sub>8</sub> )
$C_6D_6$	2.56	3.35	3.06	30.29	77.66	60.73	с
		Not	O-Coordin	ated			
CDCl <sub>3</sub>	2.61	3.49	3.29	30.4	72.1	58.2	this work
CDCl <sub>3</sub>	2.96 (6.1)	3.59 (6.1)	3.31	31.1	72.0	58.6	d
CDCl <sub>3</sub>	2.91 (6.2)	3.58 (6.2)	3.34	30.3	72.2	58.4	h
CDCl <sub>3</sub>	2.54 (7.1)	3.43 (7.1)	3.30	29.4	73.3	58.2	e
CDCl <sub>3</sub>	2.61	3.51	3.35	27.7	75.1	58.6	f
$CDCl_3$	2.48	3.47	3.33	28.4	72.7	58.6	g
	$\begin{array}{c} \text{solvent} \\ \\ \text{CDCl}_3 \\ \text{THF-}d_8 \\ \text{THF-}d_8 \\ \text{C}_6\text{D}_6 \\ \text{C}_6\text{D}_6 \\ \text{C}_6\text{D}_6 \\ \text{C}_6\text{D}_6 \\ \\ \text{CDCl}_3 \end{array}$	solvent $CpCH_2^a$ CDCl <sub>3</sub> 2.92 (6.3)           THF- $d_8$ 2.60           THF- $d_8$ 2.54           THF- $d_8$ 2.65           C_6D_6         2.27           C_6D_6         2.32           C_6D_6         2.56           CDCl <sub>3</sub> 2.61           CDCl <sub>3</sub> 2.96 (6.1)           CDCl <sub>3</sub> 2.91 (6.2)           CDCl <sub>3</sub> 2.54 (7.1)           CDCl <sub>3</sub> 2.61           CDCl <sub>3</sub> 2.61           CDCl <sub>3</sub> 2.61           CDCl <sub>3</sub> 2.64	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	$\begin{array}{c c c c c c c c c c c c c c c c c c c $

<sup>a</sup> Triplet; <sup>3</sup>J<sub>HH</sub> in parentheses, when given in the original literature. <sup>b</sup> Qian, C.; Wang, B.; Deng, D.; Hu, J.; Chen, J.; Wu, G.; Zheng, P. *Inorg. Chem.* **1994**, *33*, 3382. <sup>c</sup> Laske, D. A.; Duchateau, R.; Teuben, J. H. *J. Organomet. Chem.* **1993**, *462*, 149. <sup>d</sup> Reference 3b. <sup>e</sup> Rees, W. S.; Lay, U. W.; Dippel, K. A. *J. Organomet. Chem.* **1994**, *483*, 27. <sup>f</sup> Blais, M. S.; Rausch, M. D. *J. Organomet. Chem.* **1995**, *502*, 1.<sup>g</sup> Yeh, P.-H.; Pang, Z.; Johnston, R. F. *J. Organomet. Chem.* **1996**, *509*, 123. <sup>h</sup> Reference 22. <sup>i</sup> Signals of the two isomers were averaged.

in CD<sub>2</sub>Cl<sub>2</sub>, the best fits are obtained using values for  $\delta_{max}$  of 4.35 and  $\delta_{min}$  of 3.51 ppm. These values correspond very well with those in  $[(\eta^{5:}\eta^{1-}Cp^{0})ZrCl_{2}(\mu-Cl)]_{2}$  (4.33 ppm in CDCl<sub>3</sub>) and in Cp<sup>0</sup>H (3.49 ppm). From these data one obtains  $\Delta H = +16.8(2)$  kJ/mol and  $\Delta S = +65.4(10)$  J/(mol/K). A similar procedure was followed for the chemical shifts of the OCH<sub>3</sub> hydrogens. With  $\delta_{max}$  3.64 and  $\delta_{min}$  3.27 ppm one finds  $\Delta H = +17.6$ -(5) kJ/mol and  $\Delta S = +67.2(15)$  J/(mol/K) (correlation coefficient 1.000). These data are in excellent agreement with each other. The <sup>13</sup>C data for CH<sub>2</sub>OCH<sub>3</sub> give similar results. The best fits are obtained with  $\delta_{max}$  83.6

and  $\delta_{min}$  69.6 ppm for CH<sub>2</sub>O and  $\delta_{max}$  64.7 and  $\delta_{min}$  57.7 ppm for OCH<sub>3</sub>.

The large possitive value of  $\Delta S$  is in agreement with decomplexation of the ether handle in the forward reaction in Figure 1, and the low value of  $\Delta H$  indicates a weak Ti–O bond. It is noticed that the parent ( $\eta^{5}$ -Cp)TiCl<sub>3</sub> does not form a complex with thf.<sup>9</sup> At *ca.* –13 °C the equilibrium constant *K* equals 1, and there are just as many conformers with a coordinated ether handle as there are without. At room temperature (+21 °C) about 30% of **1a** is in a conformation in which the ether handle is coordinated.



**Figure 1.** Temperature dependent <sup>1</sup>H NMR of  $[\eta^5(:\eta^1)$ -Cp<sup>0</sup>]TiCl<sub>3</sub> (1a) in CD<sub>2</sub>Cl<sub>2</sub>. The measured chemical shifts for the CH<sub>2</sub>OCH<sub>3</sub> hydrogens are denoted with (×).

For the chiral derivatives **1b** and **1c** the NMR data of the  $CH_2OCHR_2$  moiety are close to those of their SiMe<sub>3</sub> precursor. Therefore, the equilibrium lies even more to the side of the uncoordinated conformation. Even at -80 °C the NMR data are not very different from those at room temperature (Tables 1 and 2). It is probably the larger steric bulk of the terpene moieties in these compounds that prevents facile ether coordination.

Clearly, the intramolecular coordination of the ether side chain is not very strong in **1**. Therefore, it is to be expected that during a Diels–Alder reaction the ether moiety will be displaced by substrate molecules during catalysis. Significant chiral induction through the ligand system thereby seems unlikely, and we therefore concentrated our further efforts on the analogous zirconium systems.

**Zirconium Compounds.** The synthetic procedure used for the preparation of mono-Cp titanium compounds is not so easily adapted for zirconium. Whereas the reaction of ZrCl<sub>4</sub> or ZrCl<sub>4</sub>(OR<sub>2</sub>)<sub>2</sub> with CpSiMe<sub>3</sub> does not afford mono-Cp zirconium compounds, it was recently discovered that the use of ZrCl<sub>4</sub> *sulfide* complexes gives excellent results.<sup>11</sup> Accordingly, from the reaction of ZrCl<sub>4</sub>(SMe<sub>2</sub>)<sub>2</sub> with Cp<sup>O</sup>SiMe<sub>3</sub> in CH<sub>2</sub>Cl<sub>2</sub> [( $\eta^5:\eta^{1-}Cp^{O}$ )-ZrCl<sub>2</sub>( $\mu$ -Cl)]<sub>2</sub> (**2**) crystallizes out within a few hours in about 80% yield (Scheme 2).

The colorless compound is hygroscopic and should be stored under an inert atmosphere. Single crystals of **2** 



Figure 2. Molecular structure of 2.





were analyzed by X-ray diffraction. Crystal data are listed in Table 4. Selected bond lengths and angles are given in Table 5. The structural analysis shows that **2** is composed of chloride-bridged dimers in the solid state (Figure 2).

The dimer possesses a crystallographically imposed inversion center and the molecule consists of two edgesharing distorted octahedrons. This arrangement is very similar to that in other six-coordinate, chloridebridged compounds such as  $[\eta^5-\text{CpZrCl}_2(\text{EtC}(\text{O})\text{Me})(\mu-\text{Cl})]_2$  (**3a**),<sup>12</sup>  $[\eta^5-\text{CpZrCl}_2(\text{EtOC}(\text{O})\text{Me})(\mu-\text{Cl})]_2$  (**3b**),<sup>12</sup> and

<sup>(11) (</sup>a) Lund, E. C.; Livinghouse, T. Organometallics **1990**, *9*, 2426. See also: (b) Fryzuk, M. D.; Mao, S. S. H.; Zaworotko, M. J.; MacGillivray, L. R. J. Am. Chem. Soc. **1993**, *115*, 5336. (c) Fryzuk, M. D.; Mao, S. S. H.; Duval, P. B.; Rettig, S. J. Polyhedron **1995**, *14*, 11. (d) Willey, G. R.; Butcher, M. L.; Drew, M. G. B. J. Chem. Soc., Dalton Trans. **1994**, 3285.

	$O_{12}(\mu O_{1})]_{2}(\omega)$
chem formula	C <sub>8</sub> H <sub>11</sub> Cl <sub>3</sub> OZr
cryst dimens, mm	0.25  imes 0.25  imes 0.20
mol wt	320.74
cryst syst	monoclinic
space group	$P2_{1}/c$
a, Å	10.572(1)
b, Å	7.989(1)
<i>c</i> , Å	14.002(1)
α, deg	90
$\beta$ , deg	111.92(1)
$\gamma$ , deg	90
V, Å <sup>3</sup>	1097.1(2)
Ζ	4
$d_{ m calcd}$ , g cm <sup>-3</sup>	1.942
$\mu$ (Mo K $\alpha$ ), cm <sup>-1</sup>	16.9
F(000)	632
Т, К	173
$\theta$ range, deg	2.99 - 26.29
no. of rflns measd	2315
no. of indep rflns	2220
no. of obsd rflns $(I > 2\sigma(I))$	1448
$R(I > 2\sigma(I))$	0.049
$wR2 (I > 2\sigma(I))$	0.114

## Table 5. Selected Bond Distances (Å) and Angles (deg) for $[(\eta^5:\eta^1-C_5H_4CH_2CH_2OM_2)ZrCl_2(\mu-Cl)]_2$ (2)

	1 3 4 2		
Zr-Cl(1)	2.455(2)	Zr-C(6)	2.498(7)
Zr-Cl(2)	2.472(2)	Zr-C(7)	2.508(6)
Zr-Cl(3)	2.642(2)	Zr-C(8)	2.517(6)
Zr-Cl(3)*	2.562(2)	O-C(1)	1.450(9)
Zr-O	2.264(4)	O-C(2)	1.446(8)
Zr-C(4)	2.522(6)	C(2)-C(3)	1.501(10)
Zr-C(5)	2.512(7)	C(3)-C(4)	1.493(9)
Cl(1)-Zr- $Cl(2)$	91.71(7)	Cl(3)-Zr-O	78.46(12)
CI(1) - Zr - CI(3)	81.51(6)	$CI(3)^{*}-Zr-O$	83.52(13)
$CI(1) - Zr - CI(3)^*$	90.81(7)	$Zr-CI(3)-Zr^*$	103.17(7)
Cl(1)-Zr-O	159.93(13)	Zr - O - C(1)	127.6(4)
Cl(2)-Zr-Cl(3)	78.10(7)	Zr-O-C(2)	117.8(4)
$Cl(2)-Zr-Cl(3)^*$	154.13(7)	C(1) - O - C(2)	113.5(5)
Cl(2)-Zr-O	85.36(13)	O - C(2) - C(3)	107.6(5)
Cl(3)-Zr-Cl(3)*	76.83(7)	C(2) - C(3) - C(4)	) 109.0(5)

 $[(\eta^{5}:\eta^{1}-C_{5}Me_{4}C_{9}H_{6}N)ZrCl_{2}(\mu-Cl)]_{2}$  (4).<sup>5b</sup> In all of these complexes the chloride atoms trans to Cp and Cl are involved in bridging. The geometry is also similar to that in the six-coordinate hydroxy-bridged dimers  $[\eta^5 CpZr(H_2O)_3(\mu-OH)]_2^{4+}$  (5)<sup>13</sup> and  $[(\eta^5-Cp^*)ZrCl_2(H_2O)(\mu-H_2O)]_2^{4+}$  $OH)_{2}$  (6)<sup>14</sup> or in the five-coordinate chloride-bridged dimers  $[(\eta^5-Cp^*)ZrCl_2(\mu-Cl)]_2^{15}$  and  $[(\eta^5-C_9H_7)HfCl_2(\mu-Cl)]_2^{15}$ Cl)]2.16 The terminal Zr-Cl distances (2.455(2) and 2.472(2) Å) resemble those in **3a** (2.461(1) and 2.463(1) Å), **3b** (2.456(1) and 2.476(1) Å), and **4** (2.444(5) and 2.466(5) Å). The bridging Zr–Cl distances are significantly longer than the terminal ones. The bridge is asymmetric, because the *trans*-Cp distance (2.642(2) Å) is longer than the *trans*-Cl distance (2.562(2) Å). A similar situation is encountered in 3a (2.727(1) vs 2.579-(1) Å), **3b** (2.726(1) vs 2.576(1) Å), and **4** (2.684(6) vs 2.524(6) Å). The hydroxy-bridged derivatives 5 (Zr- $O_{trans-Cp} = 2.160(2) \text{ Å vs } Zr - O_{trans-O} = 2.075(3) \text{ Å})$  and 6 (2.232(3) vs 2.081(3) Å) show similar asymmetric distortions, which can be ascribed to a higher trans effect of the Cp ligand in comparison with that of Cl and O atoms.

The three bond angles around the oxygen atom add up to 358.9°, indicating sp<sup>2</sup> hybridization; the oxygen atom acts as a four-electron  $\sigma,\pi$ -donor, which is very common for electron-deficient elements. The chelating CH<sub>2</sub>CH<sub>2</sub>OMe moiety is puckered. The methyl carbon C(1) seems to be pushed away by  $Cl(1)^*$  of the opposing zirconium unit, which is 3.615(2) Å away. This is expressed by the torsion angle Cl(2)-Zr-O-C(1) of only  $-31.2(6)^{\circ}$ . Consequently, the methylene carbon C(2) points in the other direction (torsion angle Cl(2)–Zr–  $O-C(2) = 136.5(4)^{\circ}$ ).

The parent unsubstituted Cp derivative  $[\eta^5$ -CpZrCl- $(\mu$ -Cl)<sub>2</sub>]<sub>*n*</sub> is an insoluble polymer.<sup>17</sup> The presence of the oxygen side arm in 2 prevents the structure from being polymeric. Therefore, **2** is soluble in various solvents. It is moderately soluble in CHCl<sub>3</sub> and MeCN, slightly soluble in CH<sub>2</sub>Cl<sub>2</sub>, benzene, toluene, thf, and acetone, and insoluble in alkanes and diethyl ether. It is very soluble in DMSO, methanol, and even water.<sup>18</sup>

The  $C_i$  dimeric structure of **2** is not maintained in solution. For that structure, the arrangement requires four different resonances for the two CH<sub>2</sub> groups in the <sup>1</sup>H NMR, as well as four resonances of the Cp ring hydrogens. Instead, two triplet signals are observed for both CH<sub>2</sub> groups as well as two signals for the Cp H atoms down to -50 °C in CD<sub>2</sub>Cl<sub>2</sub> (below this temperature no more signals for 2 were observed, probably because of precipitation). The <sup>1</sup>H and <sup>13</sup>C NMR spectra show strong downfield shifts for the CH<sub>2</sub>OMe signals with respect to those of the free ligand, indicating that the ether handle remains coordinated to the zirconium center in solution (Table 3). These data are only consistent with a *monomeric* molecule with  $C_s$  symmetry, and therefore, the barrier to dimer-monomer dissociation must be quite low.

After the successful preparation of 2, we also attempted to synthesize the promising chiral analogues by using the ligands Cp<sup>B</sup>H, Cp<sup>M</sup>H, and Cp<sup>F</sup>H mentioned earlier. Unfortunately, by the same procedure as for Cp<sup>O</sup>ZrCl<sub>3</sub>, the reaction of ZrCl<sub>4</sub>(SMe<sub>2</sub>)<sub>2</sub> with either Cp<sup>M</sup>-SiMe<sub>3</sub> or Cp<sup>F</sup>SiMe<sub>3</sub> does not lead to isolable compounds, whereas  $ZrCl_4(thf)_2$  does not react with  $Cp^XSiMe_3$ . However, the similar reaction of  $ZrCl_4(SR_2)_2$  (R = Me, Pr, C<sub>4</sub>H<sub>8</sub> (tetrahydrothiophene, THT)) with Cp<sup>B</sup>SiMe<sub>3</sub> or Cp<sup>B</sup>SnBu<sub>3</sub> in CH<sub>2</sub>Cl<sub>2</sub> or toluene proceeds more cleanly. A gravish white material was isolated. The <sup>1</sup>H and <sup>13</sup>C NMR data show one set of signals for the isobornyl group and one set of SR<sub>2</sub> signals (integrating 1:1 with the isobornyl group) but at least two sets of signals for the Cp unit present in various ratios (Tables 6 and 7). Surprisingly, in the isobornyl group the chemical shift of C<sub>2</sub> (62–65 ppm) as well as its  ${}^{1}J_{CH}$ coupling of ca. 155 Hz is not consistent with an oxygen atom attached to it but, rather, to a sulfur atom. The NMR signals of the sulfide groups are also unexpected. For instance, the Me<sub>2</sub>S species has diastereotopic signals for the methyl hydrogens and carbons, suggesting the proximity of a *chiral* group. We therefore think that the sulfide and isobornyl units in the product are linked in a sulfonium cation,  $R_2$ (isobornyl)S<sup>+</sup> (S<sup>+</sup>). Such a cation can be synthesized much more simply by starting

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<sup>(16)</sup> Shaw, S. L.; Morris, R. J.; Huffman, J. C. J. Organomet. Chem. 1995, 489, C4.

<sup>(17)</sup> Engelhardt, L. M.; Papasergio, R. I.; Raston, C. L.; White, A. H. Organometallics 1984, 3, 18.

<sup>(18)</sup> The coordination chemistry of 2 will be the subject of a forthcoming paper: van der Zeijden, A. A. H.; Mattheis, C.; Fröhlich, R.; Dippel, F. Submitted for publication.

Compound	δ(ppm)	
``	'H NMR:	0.89/0.97/1.11 (3x3H, <i>H</i> 8/9/10), 3.69 (1H, m, <i>H</i> 2), 0.8-2.2 (m, 7H),
s⁺—	130 100	2.98/3.10(2x3H, S(CH <sub>3</sub> )).
$\mathcal{X}$	OC NMR:	50.95 (C1), 64.98 (C2, d, 153), 37.29 (C3, t, 133), 45.03 (C4, d, 144), 26.46 (C5, t, 135),
<u>v</u>		34.32 (C6, t, 132), 48.64 (C7), 19.79 (C8/9, q, 126), 14.37 (C10, q, 126),
		25.56/29.42 (S(CH3)2, q, 149)
$\searrow$	1H NMB	0.89/0.94/1.10(3x3H, Hereita), 4.01(1H, m, Here), 0.8-2.2(m, 17H)
,,	TE INIVIE.	2.29  (m. 0H)(2.50  (m. 1H)(2.82  (m. 1H)  (ml R(CHeCHeCHeCheC)))
$\lambda \perp$ $\lambda$	130 NUD	
$\langle \lambda \rangle$	OC NMH:	50.88 (C1), 62.27 (C2, 0, 156), 37.16 (C3, t, 135), 45.07 (C4, 0, 137), 26.32 (C5, t, 131),
V.V		34.20 ( <i>C</i> <sub>6</sub> , t, 135), 48.79 ( <i>C</i> <sub>7</sub> ), 19.66/19.78 ( <i>C</i> <sub>8/</sub> 9, d, 127), 14.17 ( <i>C</i> <sub>10</sub> , q, 126)
		13.08 (SCH <sub>2</sub> CH <sub>2</sub> CH <sub>3</sub> , q, 129), 19.57/19.72 (SCH <sub>2</sub> CH <sub>2</sub> , t, 127), 41.67/45.97 (SCH <sub>2</sub> , t, 145)
~		0.90/1.03/1.11.(3x3H, Herovico), 3.55.(1H, m, Ha), 0.8-2.5.(m, 1.1H)
$\langle \gamma \rangle$		$2.72/2.45$ (2x2) m $2/(CHoD)_{2}$
\ <sup>S+</sup>	130 1100	5.72/5.45 (2X21), III, 5(07/27)2).
$\lambda$	OC NMR:	50.45 (C1), 63.10 (C2, 0, 154), 37.12 (C3, t, 143), 45.12 (C4, 0, 141), 26.47 (C5, t, 133),
$\langle \mathcal{X} \rangle$		35.17 (C <sub>6</sub> , t, 136), 48.69 (C <sub>7</sub> ), 19.89/19.94 (C <sub>8/</sub> 9, q, 124), 14.35 (C <sub>10</sub> , q, 125)
~		28.58/29.48 (SCH2CH2, t, 133), 42.94, 46.45 (SCH2, t, 150)

<sup>*a*</sup> In CDCl<sub>3</sub>. For numbering system, see Table 1.  ${}^{1}J_{CH}$  (in Hz) in parentheses.

Table 7. NMR Data of Zirconate Anions in CDCl<sub>3</sub>



with camphene (eq 3). The sulfonium salt [THT-



(isobornyl)] $[O_3SCF_3]$  obtained in this way has NMR characteristics identical with those of the species obtained by the zirconium route.

The presence of a sulfonium salt requires the presence of anionic species. These anions, of which there are at least two, contain a ( $\eta^5$ : $\eta^1$ -C<sub>5</sub>H<sub>4</sub>CH<sub>2</sub>CH<sub>2</sub>O)Zr fragment. This is indicated by the triplet signals of the bridging CH<sub>2</sub> hydrogens. Especially for the CH<sub>2</sub>O unit a more complex pattern is expected, if there were still a chiral group attached to it. Moreover, the extreme low-field shift of these hydrogens (to ca. 5 ppm) is indicative of a direct Zr–O bond.<sup>19</sup>

The species with Cp signals at 6.32 and 6.50 ppm ( $A^{-}$ ) seems to be a monoanion (according to NMR integration against signals of the sulfonium moiety). The other species with Cp signals at 6.49 and 6.70 ppm has only half the intensity and must therefore be a dianion  $(\mathbf{B}^{2-})$ . We therefore think that  $\mathbf{A}^{-}$  consists of the anion [( $\eta^{5}$ :  $\eta^{1}$ -C<sub>5</sub>H<sub>4</sub>CH<sub>2</sub>CH<sub>2</sub>O)ZrCl<sub>3</sub>]<sup>-</sup>. As this species is unsaturated, it seems likely that it will form a six-coordinate  $\mu$ -OR dimer, as in **6**. Jutzi recently isolated a similar six-coordinate zirconate salt, namely [*trans*-( $\eta^5$ -C<sub>5</sub>H<sub>4</sub>-CH<sub>2</sub>CH<sub>2</sub>N(H)Me<sub>2</sub>)ZrCl<sub>4</sub>(pyridine)].<sup>4c</sup> Accordingly, the ions would combine to form the salt  $[R_2(isobornyl)S]_2[(\eta^5:$  $\eta^1$ - $\mu$ -C<sub>5</sub>H<sub>4</sub>CH<sub>2</sub>CH<sub>2</sub>O)ZrCl<sub>3</sub>]<sub>2</sub> ([**S**]<sub>2</sub>[**A**]<sub>2</sub>). In the reaction of ZrCl<sub>4</sub>(THT)<sub>2</sub> with Cp<sup>B</sup>SiMe<sub>3</sub> we could indeed isolate such a salt and confirm its constitution by combustion analysis.

The other species  $\mathbf{B}^{2-}$  obviously contains additional inorganic material such as  $Cl^-$  or more likely  $ZrCl_5^-$ . The latter is corroborated by the fact that thf immediately converts **B** to **A**, probably due to formation and precipitation of  $ZrCl_5(thf)^{-.20}$  We therefore think that  $\mathbf{B}^{2-}$  might be the dianion  $[(\eta^5:\eta^1-\mu-C_5H_4CH_2CH_2O) ZrCl_3(\mu-Cl)ZrCl_4]^{2-}$ ,  $([(\mathbf{A})(ZrCl_5)]^{2-})$ . This then combines to form a salt of the type  $[\mathbf{S}]_2[(\mathbf{A})(ZrCl_5)]$ . The anion resembles the known chloride-bridged dianion  $[Zr_2Cl_{10}]^{2-.21}$  Salts of the type  $[\mathbf{S}]_2[Zr_2Cl_{10}]$  may have been present in the reaction mixture, but are either insoluble or unstable with respect to comproportionation with the  $[\mathbf{A}]_2$  dianion.

The above observations point to the scenario given in Scheme 3. The reaction products are obviously the result of a selective C–O bond scission of the Cp<sup>B</sup> ligand. It is evident that coordination of the ether moiety to a  $ZrCl_4(SR_2)$  fragment and the extreme stability of the resulting Zr–O bond are responsible for this cleavage.<sup>20</sup> One may speculate on the fact whether this cleavage takes place *before* or *after* the formation of the Cp–Zr

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<sup>(20)</sup> Atwood, J. L.; Bott, S. G.; Prinz, H. J. Am. Chem. Soc. 1986, 108, 2113.

<sup>(21)</sup> Calderazzo, F.; Pallavicini, P.; Pampaloni, G.; Zanazzi, P. F. J. Chem. Soc., Dalton Trans. 1990, 2743.

Scheme 3



bond. The former is more likely, because the zirconium center is far more Lewis acidic in that situation. This is corroborated by the fact that the uncoordinated ether side chain in  $Cp^{B}_{2}ZrCl_{2}$  is instantly attacked by  $ZrCl_{4}$  but not by  $CpZrCl_{3}(DME)$ .<sup>22</sup> The rather stable isobornyl cation that is formed is transferred to the adjacent, mildly basic sulfide ligand with formation of a sulfonium fragment.<sup>23</sup> The remaining anionic species reacts further with formation of a Cp-Zr bond affording  $[(\eta^{5}:\eta^{1-}C_{5}H_{4}CH_{2}CH_{2}O)ZrCl_{3}]^{-}$  (**A**<sup>-</sup>). The fragment **A**<sup>-</sup> can then either dimerize or react with residual  $ZrCl_{4}(SR_{2})_{2}$  to form oligomeric anions such as **B**<sup>2-</sup>.

The fate of the other chiral ligands  $Cp^MSiMe_3$  and  $Cp^FSiMe_3$  in their reaction with  $ZrCl_4(SR_2)_2$  is probably similar. However, ether cleavage in these ligands is less facile, because the resulting carbocations are less stable. We have no evidence that menthyl or fenchyl carbocations wander to the sulfide ligands forming sulfonium ions like the norbornyl moiety. Apparently, several other pathways involving ether cleavage are followed for these ligands and a mixture of products results.

It is further noticed that the metallocene complexes  $Cp_{2}^{X}zrCl_{2}$  bearing our chiral ligands can indeed be synthesized in high yield from  $Cp^{X}Li$  and  $ZrCl_{4}(thf)_{2}$ .<sup>22</sup> This means that the mono-Cp complex  $Cp^{X}ZrCl_{3}(thf)_{n}$  must have been formed as an intermediate, but unfortunately the reaction cannot be stopped at this stage. Anyway, this corroborates our impression that the Cp unit must be attached to the zirconium center before the ether handle is, to prevent ether cleavage. We are currently working on other synthetic strategies to circumvent this problem.

**Catalysis.** Encouraged by the remarkably high Ziegler–Natta activity of the mono-Cp titanium complex  $[(\eta^5:\eta^1-C_5H_4CH_2CH_2NMe_2)TiCl_3$  for ethylene

polymerization,<sup>4a</sup> we briefly tested the zirconium complex **2** for the same purpose. It was found that the activity is several orders of magnitude lower than that of, for instance,  $(\eta^5$ -Cp)<sub>2</sub>ZrCl<sub>2</sub>. We ascribe this to the extremely low solubility of **2** in toluene. We are currently investigating the preparation of more soluble derivatives of **2**.

## Conclusions

We have shown that the bidentate ligands  $C_5H_4CH_2$ -CH<sub>2</sub>OR, with R = Me, menthyl, and fenchyl, can be used for the syntheses of mono-Cp titanium complexes. The coordination of the ether moiety in the titanium complexes is fluxional in solution. In contrast, the coordination of the ether moiety in the zirconium analogue **2** with R = Me is very strong and is also maintained in solution. Chiral zirconium analogues could not be made, because of ether cleavage. In particular, the chiral ligand with an isobornyl group (Cp<sup>B</sup>) is rather prone to ether cleavage, due to the relative stability of the isobornyl carbonium fragment, and therefore seems not so suitable for the synthesis of complexes with electron-deficient elements.

## **Experimental Section**

All manipulations were carried out under an atmosphere of argon using Schlenk glassware. Solvents were dried and degassed by conventional procedures prior to use. NMR spectra were obtained from a Varian Gemini 300 MHz spectrometer. The <sup>1</sup>H NMR spectra were referenced to the residual <sup>1</sup>H signals of the deuterated solvents employed relative to SiMe<sub>4</sub> (CHCl<sub>3</sub>, 7.24 ppm; CDHCl<sub>2</sub>, 5.32 ppm). The <sup>13</sup>C NMR spectra were referenced to the solvent signals (CDCl<sub>3</sub>, 77.0 ppm; CD<sub>2</sub>Cl<sub>2</sub>, 53.8 ppm). The ligands Cp<sup>O</sup>H,<sup>24</sup> Cp<sup>B</sup>H,<sup>8</sup> Cp<sup>M</sup>H,<sup>8</sup> and Cp<sup>F</sup>H<sup>8</sup> were prepared according to literature procedures.

Synthesis of  $Cp^{X}SiMe_{3}$  (X = B, M, F, O) and  $Cp^{B}SnBu_{3}$ . To a solution of  $Cp^{B}H$  (3.54 g, 14.4 mmol) in 40 mL of toluene

 $<sup>\</sup>left(22\right)$  van der Zeijden, A. A. H.; Mattheis, C. Manuscript in preparation.

<sup>(23)</sup> Electrophilic attack of carbonium species on metal-coordinated sulfides is not uncommon; e.g.: (a) Adams, R. D.; Blankenship, C. B.; Segmüller, B. E.; Shiralian, M. *J. Am.. Chem. Soc.* **1983**, *105*, 4319.
(b) Adams, R. D.; Chodosh, D. F. *J. Organomet. Chem.* **1976**, *120*, C39.

was slowly added *n*BuLi (10 mL of a 1.6 M solution in hexane). The resulting colorless suspension was cooled to -30 °C, whereupon Me<sub>3</sub>SiCl was added (19 mL of a 1.0 M solution in thf). The resulting suspension was stirred for a few hours at room temperature. Water was added (ca. 0.5 mL), and all solvents were removed *in vacuo*. The residue was extracted with pentane and filtered (in air). The combined extracts were evaporated to dryness, affording a yellow viscous oil (4.0 g, 90%). Due to its high boiling point Cp<sup>B</sup>SiMe<sub>3</sub> was used without further purification. Cp<sup>X</sup>SiMe<sub>3</sub> (X = M, F, O) and Cp<sup>B</sup>SnBu<sub>3</sub> were prepared similarly in 80–90% yield. Cp<sup>O</sup>SiMe<sub>3</sub> may be distilled at 80 °C (1 mmHg) but this is not necessary for further applications.

<sup>The 1</sup>H and <sup>13</sup>C NMR spectra of Cp<sup>X</sup>SiMe<sub>3</sub> (Tables 1 and 2) indicate the presence of only a single isomer, namely 2-alkyl-5-(trimethylsilyl)-1,3-cyclopentadiene.

**Synthesis of Cp**<sup>o</sup>**TiCl**<sub>3</sub>. To a cooled solution (-80 °C) of Cp<sup>o</sup>SiMe<sub>3</sub> (0.50 g, 2.5 mmol) in 20 mL of CH<sub>2</sub>Cl<sub>2</sub> was added TiCl<sub>4</sub> (0.25 mL, 2.2 mmol). The clear solution turned orange immediately. Stirring overnight at room temperature produced orange crystals. After the mixture was cooled to -80 °C, the solids were filtered and washed with 10 mL of pentane; 0.40 g (1.4 mmol, 65%) of product was obtained. Anal. Calcd for C<sub>8</sub>H<sub>11</sub>Cl<sub>3</sub>OTi (277.4): C, 34.6; H, 4.0. Found: C, 33.9; H, 4.7.

**Reaction of Cp<sup>X</sup>SiMe<sub>3</sub>** (X = B, M, F) with TiCl<sub>4</sub>. Synthesis of Cp<sup>M</sup>TiCl<sub>3</sub> and Cp<sup>F</sup>TiCl<sub>3</sub>. A solution of Cp<sup>M</sup>-SiMe<sub>3</sub> (1.59 g, 5.0 mmol) in 15 mL of CH<sub>2</sub>Cl<sub>2</sub> was cooled to -80 °C. The addition of TiCl<sub>4</sub> (0.42 mL, 3.8 mmol) resulted in the formation of a clear reddish solution. This solution was gradually warmed to room temperature and evaporated to dryness. The resulting brown oil mainly consists of Cp<sup>M</sup>TiCl<sub>3</sub> (NMR, see Tables 1 and 2). Recrystallization from pentane at -80 °C affords a yellow solid that melts to a brown oil again below room temperature.

The reaction of  $Cp^FSiMe_3$  proceeds similarly. The analogous reaction mixture using  $Cp^BSiMe_3$  gets turbid below room temperature, and no  $Cp^BTi$  complexes could be identified after workup.

Synthesis of  $[(\eta^{5:}\eta^{1-}C_{5}H_{4}CH_{2}CH_{2}OMe)ZrCl_{2}(\mu-Cl)]_{2}$ ,  $([Cp^{0}ZrCl_{2}(\mu-Cl)]_{2}, 2)$ . A solution of  $ZrCl_{4}(SMe_{2})_{2}$  in 100 mL of  $CH_{2}Cl_{2}$  was prepared *in situ* from  $ZrCl_{4}$  (6.4 g; 27 mmol) and  $Me_{2}S$  (6 mL, 80 mmol) and filtered to remove a slight amount of insoluble material. This solution was slowly added to a precooled (0 °C) solution of  $Cp^{0}SiMe_{3}$  (5.5 g; 27.5 mmol) in 30 mL of  $CH_{2}Cl_{2}$ . The reaction mixture turned red-brown at once. The formation of colorless crystalline material started after 1 h of standing at room temperature. The reaction was left standing overnight. Concentrating and chilling afforded 7.0 g (21.7 mmol, 80%) of product (2). Anal. Calcd for  $C_{8}H_{11}$ - $Cl_{3}OZr$  (320.7): C, 29.9; H, 3.4. Found: C, 29.6; H, 3.7. MS (EI; m/z, main peaks of isotope mixture given): 318/320/322 (M<sup>+</sup>), 283/285/287 ([M - Cl]<sup>+</sup>), 92 ( $C_{5}H_{4}CH_{2}CH_{2}^{+}$ ).

**Reaction of Cp<sup>x</sup>SiMe<sub>3</sub> (X = B, M, F) or Cp<sup>B</sup>SnBu<sub>3</sub> with ZrCl<sub>4</sub>(SR<sub>2</sub>)<sub>2</sub>. General Procedure.** A suspension of ZrCl<sub>4</sub>-(SR<sub>2</sub>)<sub>2</sub> (ca. 2 mmol) prepared *in situ* from freshly sublimed ZrCl<sub>4</sub> and 2–3 equiv of SR<sub>2</sub> in CH<sub>2</sub>Cl<sub>2</sub> or toluene (20 mL) was cooled to -80 °C, and 1 equiv of Cp<sup>X</sup>SiMe<sub>3</sub> (or Cp<sup>B</sup>SnBu<sub>3</sub>) was added. As the temperature was raised, an almost clear, dark brown solution was formed that was stirred overnight. After filtration, the solution was evaporated to dryness. The residue was washed with pentane several times, affording a light graybrown solid. <sup>1</sup>H NMR analysis of this solid in the case of Cp<sup>M</sup> or Cp<sup>F</sup> shows a complex pattern of signals in the aliphatic region (1.0–3.5 ppm) which could not be identified. In the case of Cp<sup>B</sup> defined signals of the isobornyl group were observed, as well as several Cp patterns. After prolonged reaction time or addition of some thf to the initial reaction mixture, only a single compound is left. For SR<sub>2</sub> = THT, we could isolate a compound of stoichiometry [THT(isobornyl)][(C<sub>5</sub>H<sub>4</sub>CH<sub>2</sub>-CH<sub>2</sub>O)ZrCl<sub>3</sub>] in ca. 95% yield. Anal. Calcd for C<sub>21</sub>H<sub>33</sub>Cl<sub>3</sub>OSZr (531.13): C, 47.5; H, 6.3. Found: C, 47.5; H, 6.4.

**Synthesis of [THT(isobornyl)]**[O<sub>3</sub>SCF<sub>3</sub>]. To a cooled (-80 °C) solution of camphene (0.49 g, 3.6 mmol) and THT (0.5 mL, 5.7 mmol) was added HO<sub>3</sub>SCF<sub>3</sub> (0.33 mL, 3.7 mmol). The clear colorless solution was gradually warmed to room temperature and evaporated to dryness. The residue was washed twice with pentane and dried *in vacuo*, leaving a white powder. Yield: 1.3 g (95%). Anal. Calcd for C<sub>15</sub>H<sub>25</sub>F<sub>3</sub>O<sub>3</sub>S<sub>2</sub> (374.49): C, 48.1; H, 6.7; S, 17.1. Found: C, 46.0; H, 6.5; S, 17.5. The <sup>1</sup>H and <sup>13</sup>C NMR spectra in CDCl<sub>3</sub> were identical with those of the cation obtained from the reaction of ZrCl<sub>4</sub>(THT)<sub>2</sub> and Cp<sup>B</sup>SiMe<sub>3</sub> described above (see Table 6), except that the <sup>13</sup>C NMR spectrum shows an additional signal for the O<sub>3</sub>SCF<sub>3</sub> anion (120.92 ppm with <sup>1</sup>J<sub>CF</sub> = 320 Hz).

**Ziegler–Natta Polymerization of Ethylene with 2.** A suspension of **2** (2 mg, 6  $\mu$ mol) and 12 mmol of methylaluminoxane in toluene was filtered and transferred to an autoclave. After 1 h at 70 °C under 4 bar of ethylene, workup yielded 2.7 g of polyethylene. For comparison, ( $\eta^5$ -Cp)<sub>2</sub>ZrCl<sub>2</sub> yields 160 g of polyethylene under the same conditions.

**X-ray Structure Determination of 2.** Data collection was performed with graphite-monochromated Mo K $\alpha$  radiation ( $\lambda$ = 0.710 73 Å) on an Enraf-Nonius MACH III diffractometer, using the  $\omega/2\theta$  scan technique. Data were corrected for absorption using  $\psi$ -scan data. The structure was solved by direct methods (SHELXS-86). Refinement with anisotropic thermal parameters for non-hydrogen atoms was carried out with full-matrix least-squares techniques (SHELXS-93). H atoms were placed in calculated positions and refined riding.

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**Supporting Information Available:** Tables giving details of the data collection, positional and thermal parameters, and bond distances and angles for **2** (6 pages). Ordering information is given on any current masthead page.

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