## **Models for the Homogeneous Hydrodesulfurization of Benzothiophene: Sequential Insertion of Manganese into the C(aryl)**-**S and C(vinyl)**-**S Bonds, Followed by Metallathiacycle Ring Contraction**

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Summary: Coordination of  $Mn(CO)_{3}^+$  to the carbocyclic *ring of benzothiophenes activates the C(aryl)*-*S bond to reductive cleavage, affording metallathiacycle 5. When the 7-R substituent in 5 is methyl or ethyl (but not hydrogen), rapid C(vinyl)*-*S bond scission ensues to give isomer 6, which subsequently undergoes a metallathiacycle ring contraction to yield complex 7.*

Hydrodesulfurization (HDS) of petroleum is one of the largest volume industrial chemical processes, the main purpose of which is the removal of sulfur and conversion to  $H_2S$ .<sup>1</sup> Most aliphatic and acyclic sulfur compounds are adequately treated by current technology. However, unsaturated heterocycles of the thiophenic type, especially substituted benzothiophenes (BTs) and dibenzothiophenes (DBTs),<sup>2</sup> are resistant to the usual HDS conditions and, as a consequence, constitute much of the residual sulfur in fossil fuels. A key step in HDS is the cleavage of the  $C-S$  bonds, and this is thought<sup>3</sup> to be facilitated by precoordination of a metal in the catalyst to the sulfur, which is then followed by insertion into the C-S bond. In homogeneous model studies of BT (**1**), a variety of nucleophilic metal fragments have been shown<sup>3c,d,4</sup> to insert at the vinylic carbon-sulfur bond to afford **2**, Chart 1. The preference for cleavage at C(2), rather than at the aryl carbon-sulfur bond,  $C(8)-S$ , has been attributed<sup>3d</sup> to selective weakening of the  $C(2)-S$ bond via  $\eta$ <sup>1</sup>-S precoordination.

Recent studies show that cleavage of the C(aryl)-S bond in **1** to give metallathiacycle **3** can, in fact, be





accomplished by strategies based on either steric and/ or electronic effects. Thus, 2-methyl-BT reacts with  $Cp*Rh(PMe_3)$  to give **2** as the kinetic product, which, due to the steric influence of the methyl group, converts upon prolonged heating to the thermodynamically favored **3**. <sup>5</sup> With regard to electronic effects, we have shown<sup>6</sup> that selective activation of the  $C(\text{aryl})-S$  bond in 1 occurs when the  $Mn(CO)<sub>3</sub>$ <sup>+</sup> fragment is precoordinated to the carbocyclic ring to give the *π*-bonded BT complex **4** ( $R = H$ ; hereafter labeled "**4**( $H$ )"). Chemical reduction of **4**(H) leads to rapid and high-yield formation of **5**(H), with no trace of insertion into the C(vinyl)-S bond. In a similar vein, precoordination of  $Ru(C_6Me_6)^{2+}$ to **1** was also found to activate the C(aryl)-S bond.7 The suggestion was made that C(aryl)-S bond cleavage in BT may *require* initial coordination to the carbocyclic ring and that bimetallic species such as **5**(H), produced upon electron transfer or nucleophilic attack, play an important role in subsequent hydrogenolysis and desulfurization.<sup>6,7</sup> Indeed, there are a number of model studies suggesting<sup>8</sup> that important steps in HDS chemistry of thiophenes are facilitated when two metals are available, perhaps in analogy to the industrial heterogeneous catalysts (Mo/Co, etc.).

<sup>X</sup> Abstract published in *Advance ACS Abstracts,* December 1, 1997. (1) (a) Sanchez-Delgado, R. A. *J. Mol. Catal.* **1994**, *86*, 287. (b)<br>Angelici, R. J. *Bull. Soc. Chim. Belg.* **1995**, *104*, 265. (c) Startev, A. N.<br>*Catal. Rev.-Sci. Eng.* **1995**, 37, 353. (d) Bianchini, C.; Meli, A. *J Soc., Dalton Trans.* **1996**, 801.

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In this communication, we demonstrate that C(aryl)-S bond cleavage in **4** is the kinetically favored pathway even when the thermodynamically favored product involves C(vinyl)-S cleavage. This, as well as a novel metallathiacycle ring contraction reaction that may be of general significance in HDS chemistry, are illustrated in Scheme 1.

Benzothiophenes occurring in petroleum are generally highly substituted and, as a result, are more resistant to HDS than is unsubstituted BT. In order to probe these important "substituent" effects on C-S bond scission, we undertook a study of complexes **4** substituted at the 7-position with methyl and ethyl groups. Herein, we demonstrate that substitution at the C(7) carbon has a profound effect on the chemistry related to C-S bond activation. The manganese tricarbonyl complexes of 7-Me-BT and 7-Et-BT were readily synthesized by a standard method<sup>9,10</sup> in which  $Mn(CO)_{5}Br$ in  $CH_2Cl_2$  is treated with AgBF<sub>4</sub>, followed by addition of the benzothiophene. In analogy with the previously observed facile conversion of **4**(H) to **5**(H), it was anticipated that reduction of **4**(Me) and **4**(Et) would produce the bimetallics **5**(Me) and **5**(Et), although at a lower rate reflective of steric inhibition in the vicinity of the C(aryl)-S bond. Indeed, cobaltocene reduction of **4**(Me) and **4**(Et) under CO produced the red-purple C(aryl)-S insertion products **5** in high yield, as summarized in

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(10) **4**(R): All reaction vessels were flame dried under nitrogen. AgBF<sub>4</sub> (1.1 mmol) was added to Mn(CO)<sub>5</sub>Br (1.0 mmol) in CH<sub>2</sub>Cl<sub>2</sub> (20 mL), and the reaction mixture was stirred for 10 min at room temperature in the absence of light. At this stage, 1.5 mmol of 7-Me-BT or 7-Et-BT, prepared by a published method,<sup>11</sup> was added and the<br>mixture refluxed for 3 h. The volume was then reduced to 5 mL, and the product precipitated as the  $BF_4^-$  salt by the addition of diethyl ether. Reprecipitation from CH<sub>2</sub>Cl<sub>2</sub> with diethyl ether afforded pure product as a bright yellow powder.  $\mathbf{\hat{4}}$ (Me)·BF<sub>4</sub>: yield 79%; IR (CH<sub>2</sub>Cl<sub>2</sub>)<br> $v_{\rm CO}$  2074 (s), 2012 (s) cm<sup>-1</sup>; <sup>1</sup>H NMR (CD<sub>2</sub>Cl<sub>2</sub>)  $\delta$  8.30 (d,  $J = 5.6$  Hz,<br>H2), 7.69 (d,  $J = 5.6$  Hz, H3), 7.33 (d,  $J = 6.8$  Hz Hz, H5), 6.38 (d,  $J = 6.0$  Hz, H6), 2.93 (s, Me). Anal. Calcd: C, 38.51; H, 2.16. Found: C, 38.07; H, 1.85. **4**(Et) BF<sub>4</sub>: yield 84%; IR (CH<sub>2</sub>Cl<sub>2</sub>)<br>*ν*<sub>CO</sub> 2074 (s), 2012 (s) cm<sup>-1</sup>; <sup>1</sup>H NMR (CD<sub>2</sub>Cl<sub>2</sub>) *δ* 8.28 (d, *J* = 5.4 Hz, H2), 7.69 (d,  $J = 5.5$  Hz, H3), 7.37 (d,  $J = 6.5$  Hz, H4), 6.60 (t,  $J = 6.2$ Hz, H5), 6.35 (d,  $J = 5.8$  Hz, H6), 3.19 (m, CH<sub>2</sub>), 1.56 (t,  $J = 7.5$  Hz, Me). Anal. Calcd: C, 40.21; H 2.60. Found: C, 40.48; H 2.45.

(11) Loozen, G. *J. Org. Chem.* **1974**, *38*, 1036.



 $7(Me)$ 

**Figure 1.** Crystal structures of **5**(Me), **6**(Me), and **7**(Me). Selected bond distances (Å) for **5**(Me): Mn2-C8 2.122(6), Mn2-S1 2.384(2), S1-C2 1.694(9), C2-C3 1.358(11), C3- C9 1.485(10). Bond distances (Å) for **6**(Me): Mn2-C2 2.039- (4), Mn2-S1 2.348(1), S1-C8 1.722(4), C2-C3 1.333(5), C3-C9 1.453(5). Bond distances (Å) for **7**(Me): Mn2-C3 2.105(4), Mn2-S1 2.365(1), S1-C8 1.738(3), C2-C3 1.310- (6), C3-C9 1.526(5).

Scheme 1.12 However, **5**(Me) and **5**(Et) were formed as *kinetic* products which, in  $CH_2Cl_2$  solution at room temperature, cleanly isomerized to the orange C(vinyl)-S insertion analogues **6**(Me) and **6**(Et) with a halflife of circa 6 and 0.5 h, respectively.<sup>13</sup> By comparison, **5**(H), which lacks a substituent at C(7), undergoes no detectable reaction in 24 h. Surprisingly, it was also found that in refluxing  $CH_2Cl_2$  or  $Et_2O$  over 2 h  $6$ (Me) and **6**(Et) react further via an unprecedented metallathiacycle ring contraction to afford **7**(Me) and **7**(Et).14

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**Figure 2.** A comparison of **5**(H) and **5**(Me) viewed along the edge of the carbocyclic plane.

A transformation of this type has not been previously observed or postulated in HDS chemistry.

The chemistry discussed above and outlined in Scheme 1 was verified by X-ray structural studies of **5**(Me), **6**(Me), and **7**(Me), the results of which are shown in Figure 1.15 Figure 2 gives a comparative structural view of  $5(Me)$  and the previously reported  $5(H)$ .<sup>6</sup> In both cases, the metallathiacyclic rings are highly nonplanar, but in very different manners. For example, in **5**(H), the ring is twisted such that the sulfur is 1.04 Å above the plane defined by the carbocyclic atoms, whereas in **5**(Me), the ring is flipped in an opposite sense such that the sulfur is 0.96 Å below this plane. It appears that **5**(Me) adopts this conformation to avoid contact between a carbonyl group and the 7-methyl substituent, which, as a consequence, renders **5**(Me) thermodynamically unstable with respect to isomerization to **6**(Me). The conversion  $5(R) \rightarrow 6(R)$  is surprisingly facile, with the observed rate order  $R = Et$  > Me being in agreement with the idea that the reaction is driven by steric constraints imposed by the 7-R substituent. In contrast to the case with **5**(Me), the metallathiacyclic ring in

 $(13)$  **6**(R): Complex **5**(R) (0.10 mmol) was dissolved in CH<sub>2</sub>Cl<sub>2</sub> (10) mL) under nitrogen at room temperature. The conversion to **6**(R) was monitored via IR, with approximate half-lives being 6 h for  $\hat{R} = Me$ <br>and 0.5 h for R = Et. After the reaction was complete, the volume was reduced to 2 mL and the solution passed through alumina with CH2-  $Cl<sub>2</sub>$  as the eluant. Crystals of  $6$ (Me) suitable for X-ray diffraction were grown by cooling a 1:1 Et<sub>2</sub>O:pentane solution. 6(Me): yield 85%; IR<br>(CH<sub>2</sub>Cl<sub>3</sub>) v<sub>C0</sub> 2068 (m), 2047 (s), 1975 (s, br), 1931 (m) cm<sup>-1</sup>; <sup>1</sup>H NMR<br>(CDCl<sub>3</sub>) ∂ 8.68 (d, J = 12 Hz, H2), 7.22 (d, J = 12 Hz, H3), 5.82 (d, J<br>= (s, Me). Anal. Calcd: C, 42.30; H, 1.78. Found: C, 42.12; H, 2.02.<br>**6**(Et): yield 76%; IR (CH<sub>2</sub>Cl<sub>2</sub>) *ν*<sub>CO</sub> 2066 (m), 2047 (s), 1975 (s, br), 1931 (m) cm<sup>-1</sup>; <sup>1</sup>H NMR (CD<sub>2</sub>Cl<sub>2</sub>)  $\delta$  8.57 (d,  $J = 12$  Hz, H2), 7.33 (d,  $J = 12$  $\overline{H}Z$ , H3), 5.93 (d,  $\overline{J} = 6.4$  H $\overline{L}$ , H4), 5.87 (d,  $\overline{J} = 6.4$  H $\overline{L}$ , H6), 5.53 (t,  $\overline{J} = 6.2$  Hz, H5), 3.23 (m, CH<sub>2</sub>), 2.77 (m, CH<sub>2</sub>), 1.35 (t,  $\overline{J} = 7.6$  Hz, Me).

(14)  $7(R)$ : Complex  $6(R)$  (0.10 mmol) was dissolved in  $CH_2Cl_2$  (10 mL), and the solution was refluxed under nitrogen for 2 h. The volume was then reduced to 2 mL and passed through neutral alumina with CH2Cl2 as the eluant. Crystals of **7**(Me) suitable for X-ray diffraction were grown by cooling a pentane solution. **7**(Me): yield 82%; IR (CH<sub>2</sub>-<br>Cl<sub>2</sub>) *ν*<sub>CO</sub> 2068 (m), 2047 (s), 1975 (s, br), 1931 (m) cm<sup>-1</sup>; <sup>1</sup>H NMR (CDCl<sub>3</sub>) *δ* 6.57 (s, CH), 6.51 (d, *J* = 7.6 Hz, H4), 6.00 (s, CH), 5.87 (d, *J* = 6.5<br>Hz, H6), 5.46 (t, *J* = 6.3 Hz, H5), 2.54 (s, Me). FAB-MS: *m*/*z* 454 (M<sup>+</sup>), 370 (M<sup>+</sup> - 3CO), 342 (M<sup>+</sup> - 4CO), 87 (M<sup>+</sup> - Mn - 4CO). HRMS: *m*/*z* calcd 453.8752, found 453.8762. Anal. Calcd: C, 42.30; H, 1.78. Found: C, 41.83; H, 2.06. **7**(Et): yield 86%; IR (CH2Cl2) *ν*CO 2066 (m), 2047 (s), 1975 (s, br), 1931 (m) cm<sup>-1</sup>; <sup>1</sup>H NMR (CD<sub>2</sub>Cl<sub>2</sub>)  $\delta$  6.57 (s, CH), 6.54 (d,  $J = 6.4$  Hz, H4), 5.98 (s, CH), 5.88 (d,  $J = 5.8$  Hz, H6), 5.47 (t,  $J = 6.4$  Hz, H5), 3.10 (m, CH<sub>2</sub>), 2.81 (m, CH<sub>2</sub>), 1.36 (t,  $J = 6.4$ Hz, Me).

**6**(Me) is fairly planar (mean deviation 0.057 Å), with the sulfur 0.16 Å above the plane defined by the carbocyclic atoms.

A completely unexpected result of the present study was the observation that **6**(R) cleanly transforms to **7**(R) after 2 h in refluxing  $CH_2Cl_2$ . The resultant fivemembered metallathiacyclic ring in **7**(Me) is approximately planar (mean deviation 0.054 Å) with the sulfur and manganese atoms on opposite sides of the mean plane and 0.06 Å away from it. The mechanism of the transformation  $f{B}(R) \rightarrow f{R}$  is presently unclear, although it was found that the same product is obtained in  $CD_2Cl_2$  and  $Et_2O$ , indicating that the exocyclic methylene hydrogens on C(2) in **7**(Me) originate from the thiophene ring and not the solvent.

The results presented herein indicate that metal coordination to the carbocyclic ring in benzothiophenes favors C(aryl)-S over C(vinyl)-S bond scission, even when the latter is the thermodynamic product. This may be true as well for heterogeneously catalyzed HDS reactions of BTs. Preliminary work<sup>16</sup> shows that precoordination of a variety of metal fragments to the carbocyclic ring of BTs leads to enormous increases in the rate of C-S bond cleavage via metal insertion reactions. The metallathiacycle ring contractions **6**(R)  $\rightarrow$  7(R) appears to be a new reaction type in HDS chemistry, the significance of which is yet to be determined. Mechanistic studies and hydrogenation reactions related to **5**(R), **6**(R), and **7**(R) are underway.

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**Supporting Information Available:** Tables of atomic coordinates, bond lengths and angles, anisotropic displacement parameters, and hydrogen coordinates for **5**(Me), **6**(Me), and **7**(Me) (32 pages). Ordering information is given on any current masthead page.

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(15) The crystal structures of **5**(Me), **6**(Me), and **7**(Me) were determined with a Siemens P4 diffractometer equipped with a CCD area detector and controlled by SMART version 4 software. Data reduction was carried out by SAINT version 4 and included a profile analysis; this was followed by absorption correction by use of the program<br>SADABS. Data was collected at 25 °C with Mo Κα radiation. The<br>structures were determined by direct methods and refined on *F*<sup>2</sup> using the SHELXTL version 5 package. Hydrogen atoms were introduced in ideal positions, riding on the carbon atom to which they are bonded; each was refined with isotropic temperature factors 20-50% greater than that of the ridden atom. All other atoms were refined with anisotropic thermal parameters. **5**(Me): crystal dimensions  $0.16 \times 0.15$ × 0.07 mm, crystal system triclinic, space group *P*1, *a* = 9.8508(2) Å,<br>*b* = 14.2111(3) Å, *c* = 14.9125(4) Å, α = 117.853(1)°, β = 90.655(1)°, γ<br>= 106.487(1)°, *V* = 1744.14(7) Å<sup>3</sup>, *Z* = 4, ρ<sub>calcd</sub> = 1.730 g cm<sup>-3</sup> 1.603 mm-1, *θ* range 1.57-24.64°, 471 variables refined with 5715 independent reflections to final *R* indices ( $I > 2\sigma(I)$ ) of R = 0.0649 and  $wR2 = 0.1471$ , and  $GOF = 1.091$ . The unit cell contains two independent molecules, which are similar except that molecule 2 (with 20 added to the atom numbers of molecule  $\hat{1}$ ) shows evidence of disorder in the  $S(21)-C(22)-C(23)$  region and in the  $C(35)-O(25)$  carbonyl group. **6**(Me): crystal dimensions  $0.20 \times 0.20 \times 0.05$  mm, crystal<br>system monoclinic, space group  $P_2/c$ ,  $a = 9.7032(5)$  Å,  $b = 13.8228(8)$ <br>Å,  $c = 13.6898(8)$  Å,  $\beta = 105.881(1)^{\circ}$ ,  $V = 1766.1(2)$  Å<sup>3</sup>,  $Z = 4$ ,  $\rho_{\text{cal$ of R = 0.0379 and wR2 = 0.0807, and GOF = 0.993.  $7$ (Me): crystal dimensions  $0.56 \times 0.12 \times 0.07$  mm, crystal system monoclinic, space group  $C2/c$ ,  $a = 28.9521(3)$  Å,  $b = 8.06810(10)$  Å,  $c = 18.7138(2)$  Å,  $\beta$ <br>= 123.729(1)°,  $V = 3635.51(7)$  Å<sup>3</sup>,  $Z = 8$ ,  $\rho_{\text{caled}} = 1.660$  g cm<sup>-3</sup>,  $\mu$ <br>1.538 mm<sup>-1</sup>,  $\theta$  range 1.69–26.33°, 236 variables refined with 3 independent reflections to final *R* indices ( $I > 2\sigma(I)$ ) of R = 0.0467 and wR2 = 0.1043, and GOF = 0.980.  $\dot{=}$  0.1043, and GOF  $=$  0.980.

(16) Camiletti, C.; Dullaghan, C. A.; Zhang, X.; Meng, Q.; Carpenter, G. B.; Sweigart, D. A. Unpublished results.

<sup>(12)</sup> **5**(R): Cobaltocene (0.31 mmol) and **4**(R)·BF4 (0.30 mmol) were combined in  $CH_2Cl_2$  (10 mL), and the mixture was stirred at room temperature for 20 min and then passed through deactivated neutral alumina with  $CH_2Cl_2$  as the eluant. After the solvent was removed under vacuum, the resulting red-purple solid was washed with pentane<br>and dried. 5(Me): yield 85%; IR (CH<sub>2</sub>Cl<sub>2</sub>)  $v_{CO}$  2072 (m), 2047 (s), 1991<br>(s, br), 1927 (m) cm<sup>-1</sup>; <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  7.47 (d,  $J = 9.7$  Hz, H2) 1.78. Found: C, 42.68; H, 1.55. 5(Et): yield 86%; IR (CH<sub>2</sub>Cl<sub>2</sub>) *ν*<sub>CO</sub> 2072 (m), 2047 (s), 1993 (s, br), 1927 (m) cm<sup>-1</sup>; <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  7.52 (d, *J* = 9.5 Hz, H2), 6.28 (d, *J* = 9.5 Hz, H3), 5.96 (t, *J* = 6.5 Hz, H5), 5.57 (d,  $J = 6.5$  Hz, H4),  $5.52$  (d,  $J = 6.6$  Hz, H6),  $3.30$  (m, CH<sub>2</sub>),  $2.97$  (m, CH<sub>2</sub>), 1.36 (t,  $J = 7.6$ , Me).