Cyclopentadienyl(pentamethylcyclopentadienyl)iron **Derivatives. A New and Highly Selective Synthesis**

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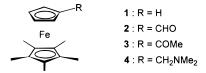
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Summary: $[Cp*Fe(AN)_3]PF_6$ (5) (AN = MeCN) reacts with alkali metal cyclopentadienides $M(C_5H_4R)$ (M = Li, Na; R = H, CHO, COMe, CH_2NMe_2) in acetonitrile at ambient temperature to produce the corresponding (known) pentamethylferrocenes $Cp^*Fe(C_5H_4R)$ (**1**-**4**) in high yields. The potential ligand scrambling products $Fe(C_5H_4R)_2$ and $FeCp^*_2$ are not formed. The new method should be widely applicable; the related syntheses of the boratabenzene complex $Cp*Fe(C_5H_5BMe)$ and of the phosphaferrocene Cp*Fe(C₄Me₄P) are pertinent examples.

Introduction

The sequential addition of two different cyclopentadienides to a metal center is an important synthetic problem in metallocene chemistry. This paper deals with one of the more prominent examples, the synthesis of cyclopentadienyl(pentamethylcyclopentadienyl)iron FeCpCp^{* 2} (1) and its derivatives.³



The parent compound **1** is efficiently made by the method of Manriquez via an intermediate pentane-2,4dionate [Cp*Fe(acac)]_x, which, in a second step, is treated with MCp (M = Li, Na).² We and others have observed that, depending on subtle details of the experimental conditions, some ligand scrambling takes place which results in the formation of ferrocene and decamethylferrocene as byproducts.³ Ligand scrambling may become dominant for weakly nucleophilic cyclopentadienides such as [C₅H₄CHO]^{-.4} Therefore the Manriquez method is not recommendable for the synthesis of, for example, the formyl and acetyl derivatives, $\mathbf{2}^4$ and $\mathbf{3}^3$, respectively.

We have developed a new and highly selective alternative for the preparation of pentamethylferrocene (1) and its derivatives such as the compounds 2-4.

Results and Discussion

We use the robust salt $[Cp*Fe(AN)_3]PF_6^5$ (5) as starting material. This complex can be made in three steps (Scheme 1), commencing with the thermal reaction of Fe(CO)₅ with 1,2,3,4,5-pentamethylcyclopentadiene in octane to give [Cp*Fe(CO)₂]₂.⁶ Subsequent oxidation with $[FeCp_2]PF_6^7$ in acetonitrile affords $[Cp^*Fe(CO)_2$ -(AN)]PF₆,⁵ and exhaustive photochemical decarbonylation in acetonitrile finally produces the desired compound 5.⁵ We find that optimized large-scale preparations give 20 g lots of spectroscopically pure 5 with an overall yield of 82%.^{1,8} The material may be stored at ambient temperature over months but is rather sensitive in solvents other than acetonitrile.

When compound 5 is treated with alkali metal cyclopentadienides $M(C_5H_4R)$ (R = H, CHO,⁹ COMe,⁹ CH_2NMe_2) in acetonitrile at ambient temperature, the corresponding pentamethylferrocenes 1-4 are formed in high yields (Scheme 2). This is especially remarkable for the formyl compound 2^4 (92% isolated yield) and the acetyl derivative 3^3 (99%), where the Manriquez method requires careful chromatographic product separation and gives only moderate yields. Our method was also applied to the synthesis of the N,N-dimethylaminomethyl derivative 4, which has previously been made by aminomethylation of 1.3 The required cyclopentadienide $Na(C_5H_4CH_2NMe_2)$ (6) can readily be made from 6-(N,N-dimethylamino) fulvene¹⁰ (7) by hydride addition with NaBHEt₃ in toluene at -30 °C; the closely related reaction of 6,6-dimethylfulvene with LiAlH₄ to give isopropylcyclopentadienide is a long known reaction.¹¹ It should be noted, however, that the specified reaction conditions for the synthesis of 6 are critical; if the same hydride addition is attempted with NaBHEt₃ in THF or with LiAlH₄, the NMe₂ group is lost and methylcyclopentadienide is formed.

Our method is clearly advantageous in terms of efficiency and yield when complexes of weakly nucleophilic cyclopentadienides such as 2 and 3 are to be made. Other ligands that are akin to cyclopentadienides can also be linked to Cp*Fe fragments by this method. We have already published two pertinent examples. The reaction of 5 with Li(C₅H₅BMe) affords the boratabenzene complex Cp*Fe(C5H5BMe),12 and the reaction with

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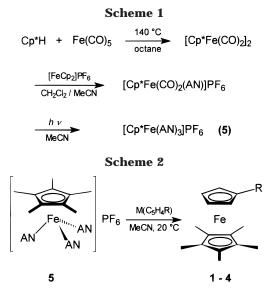
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Li(C₄Me₄P) produces the phosphaferrocene Cp*Fe- $(C_4Me_4P).^{13}$

Experimental Section

General Procedures. Reactions were carried out under an atmosphere of dinitrogen by means of conventional Schlenk techniques. Hexane was distilled from potassium, CH2Cl2, and Et₂O from sodium benzophenone ketyl. Acetonitrile was filtered through a column with activated alumina and distilled under dinitrogen. NMR spectra were recorded on a Varian Unity 500 spectrometer (1H, 500 MHz;13C{1H}, 125.7 MHz) and a Bruker WM-250 (1H, 250 MHz; 13C, 62.9 MHz) spectrometer.

Preparation of Cp*FeCp (1). Solid 5 (2.66 g, 5.79 mmol) was added with stirring to a suspension of NaCp (0.52 g, 6.0 mmol) in acetonitrile (40 mL) at 0 °C. The temperature was allowed to rise to ambient temperature, and stirring was continued for 1 h. The solvent was removed under vacuum, and the resulting residue was carefully extracted with pentane. Filtration through alumina (10 cm layer on a frit) and removal of the solvent left 1 (1.42 g, 96%) as an orange crystalline solid. Data are as in ref 3 and in the literature quoted therein.

Preparation of Cp*Fe(C5H4CHO) (2). Reaction of 5 (24.1 g, 52.5 mmol) in acetonitrile (200 mL) with $Na(C_5H_4CHO)^9$ (6.1 g, 52.5 mmol) in acetonitrile (100 mL) and workup as described for 1 gave 2 (13.8 g, 92%) as a red solid, mp 62.5-63 °C (lit. red oil³).

Preparation of Cp*Fe(C₅H₄COMe) (3). Reaction of 5 (10.41 g, 22.7 mmol) in acetonitrile (100 mL) and $Na(C_5H_4-$ COMe)⁹ in acetonitrile (100 mL) at -30 °C and standard workup gave 3 (6.7 g, 99%) as a brownish red crystalline solid. Data are as in ref 3.

Synthesis of Na(C₅H₄CH₂NMe₂) (6) and Cp*Fe-(C₅H₄CH₂NMe₂) (4). (a) A solution of 7 (2.44 g, 20.1 mmol) in toluene (50 mL) was cooled with an efficient ice bath. NaBHEt₃ (22 mL, 1 M in toluene, Aldrich) was added slowly (10 min). The temperature was then allowed to rise to room temperature, and stirring was continued for 2 h. The solid formed was collected on a frit, washed several times with toluene, and thoroughly dried under high vacuum to give impure 6 (2.7 g, ca. 80% yield) as a pale yellow powder. This material contained mainly some BEt₃ (ca. 10%, NMR), presumably coordinated to the NMe₂ group, and was used as obtained.

¹H NMR (250 MHz, CD₃CN) δ 5.50 ("s", C₅H₄), 3.20 (s, CH₂), 2.09 (s. NMe₂).

(b) A suspension of **6** (1.62 g, 11.1 mmol) in acetonitrile (15 mL) was cooled to -30 °C and quickly combined with a saturated solution of 5 (5.11 g, 11.1 mmol) in acetonitrile. Workup as described for 3 gave a raw product, which was chromatographed on deactivated alumina using a pentane/ NEt₃ mixture (20/1) as eluent. Removal of the eluent left 4 (2.54 g, 73%) as a red-brown liquid. Data are as in ref 3.

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