$(\eta^2$ -Alkyne)₂CuMe as a Synthetic Tool in the Preparation of Numerous Inorganic and Organic Copper(I) Species

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The application of the heterobimetallic tweezer molecule $\{[Ti](C \equiv CR^1)_2\}CuCH_3$ $\{[Ti] =$ $(\eta^5 - C_5 H_4 SiMe_3)_2 Ti$; **1a**, $R^1 = SiMe_3$; **1b**, $R^1 = {}^tBu$ } as a synthetic tool in the synthesis of $\{[Ti](C \equiv CSiMe_3)_2\}CuOR^2$ [3a, $R^2 = CH_3$; 3b, $R^2 = CH_2CH_3$; 3c, $R^2 = {}^tBu$; 3d, $R^2 = C_6H_5$; 3e, $R^2 = C_6H_4$ ^tBu-2; **3f**, $R^2 = C_6H_3$ (^tBu)₂-2,6], {[Ti](C=CSiMe₃)₂}Cu(acac) (**6**), {[Ti](C=CSiMe₃)₂}- $CuSR^{2}$ (11a, $R^{2} = C_{2}H_{5}$; 11b, $R^{2} = C_{6}H_{5}$), {[Ti]($C \equiv CSiMe_{3}$)₂} $CuN(SiMe_{3}$)₂ (16), {[Ti]($C \equiv CSiMe_{3}$)₂ $C^{\dagger}Bu)_{2}$ $CuP(C_{6}H_{5})_{2}$ (17), {[Ti]($C \equiv CR^{1})_{2}$ } $CuC \equiv CR^{3}$ [$R^{1} = {}^{\dagger}Bu$: 19a, $R^{3} = {}^{\dagger}Bu$; 19b, $R^{3} = SiMe_{3}$; **19c**, $R^3 = (CH_2)_2CH_3$; **19d**, $R^3 = H$; **19e**, $R^3 = Fc$; **19f**, $R^3 = C_6H_4NO_2-4$; $R^1 = SiMe_3$; **20a**, $R^3 = C_6H_4NO_2-4$; $R^1 = SiMe_3$; **20a**, $R^3 = C_6H_4NO_2-4$; $R^1 = SiMe_3$; **20a**, $R^3 = C_6H_4NO_2-4$; $R^1 = SiMe_3$; **20a**, $R^3 = C_6H_4NO_2-4$; $R^1 = SiMe_3$; **20a**, $R^3 = C_6H_4NO_2-4$; $R^1 = SiMe_3$; **20a**, $R^2 = C_6H_4NO_2-4$; $R^2 = SiMe_3$; **20a**, $R^3 = C_6H_4NO_2-4$; $R^3 =$ $= C_6H_5$, **20b**, $R^3 = CO_2Me$; **20c**, $R^3 = SiMe_3$; **20d**, $R^3 = Fc$; $Fc = (\eta^5 - C_5H_4)Fe(\eta^5 - C_5H_5)$], and complexes $\{[Ti](C = C^tBu)_2\}CuO_2C - C = CH (8) \text{ and } \{[Ti](C = C^tBu)_2\}CuO_2C - C = C - Cu\{(^tBuC = C^tBu)_2\}CuO_2C - C = C - CuC + CuC +$ $(C)_2[Ti]$ (9) is described. In all of these reactions evolution of (CH_4) is the driving force for the formation of the corresponding complexes 6, 8, 9, 16, 17, 19, and 20. A characteristic feature of the copper(I) alcoholates **3a**—**f** and the copper(I) amide **16** is the elimination of Me₃SiOR² (for 3) or N(SiMe₃)₃ (for 16) to produce the tetranuclear titanium(IV)-copper(I) acetylide $\{[Ti](C \equiv CSiMe_3)(C \equiv CCu)\}_2$ (4). The result of the X-ray structure analysis of the copper acetylides 19a and 19f is reported. These complexes contain a trigonally planar coordinated 16-valence-electron copper(I) center, comprised of two η^2 -coordinated ^tBuC \equiv C groups and a η^1 -bonded C=C^tBu (**19a**) or C=C-C₆H₄NO₂-4 (**19f**) entity.

Introduction

Recently, a powerful method for the synthesis and characterization of the alkyne-stabilized copper(I) methyl complex { $[Ti](C = CR^1)_2$ } $CuCH_3$ (**1a**, $R^1 = SiMe_3$; **1b**, $R^1 = {}^{t}Bu$) was described. These complexes exhibit a remarkably enhanced thermal stability when compared to the parent copper(I) methyl aggregate [CuCH₃]_n.^{2,3} While solid $[CuCH_3]_n$ can explode above -15 °C, the corresponding $(\eta^2$ -alkyne)₂CuCH₃ complexes **1a** or **1b** melt at approximately 100 °C with smooth decomposition.^{1,3} The advantage of their thermal stability as well as their greater ease of manipulation, as compared with $[CuCH_3]_n$ makes $\{[Ti](C = CR^1)_2\}CuCH_3$ complexes ideal starting materials for the preparation of numerous different inorganic and organic copper(I) species.4

In this respect, we here describe the reaction chemistry of {[Ti](C≡CR¹)₂}CuCH₃ toward various acidic substrates HX [X = OR², SR², N(R²)₂, P(R²)₂, C \equiv CR³].

Results and Discussion

Reaction Behavior of $\{[Ti](C \equiv CR^1)_2\}CuCH_3$ (R¹ = **SiMe₃**, ^t**Bu**). Reaction of { $[Ti](C \equiv CSiMe_3)_2$ }CuCH₃ (1a) with an equimolar amount of an alcohol HOR² [2a, $R^2 = CH_3$; **2b**, $R^2 = CH_2CH_3$; **2c**, $R^2 = {}^{t}Bu$; **2d**, $R^2 = {}^{t}Bu$ C_6H_5 ; **2e**, $R^2 = C_6H_4$ ^tBu-2; **2f**, $R^2 = C_6H_3$ (^tBu)₂-2,6] affords the titanium(IV)-copper(I) acetylide {[Ti]- $(C \equiv CSiMe_3)(C \equiv CCu)$ ₂ (4) at 25 °C in tetrahydrofuran as solvent in excellent yields (Scheme 1).5

We found that tetrametallic 4 is instantaneously formed even at low temperature (-70 °C) irrespective of the R² groups present. As an intermediate, the coordination complex $\{[Ti](C \equiv CSiMe_3)_2\}CuOR^2$ [3a, R^2 = CH_3 ; **3b**, $R^2 = CH_2CH_3$; **3c**, $R^2 = {}^{t}Bu$; **3d**, $R^2 = C_6H_5$; **3e**, $R^2 = C_6H_4{}^tBu-2$; **3f**, $R^2 = C_6H_3({}^tBu)_2-2$,6] is proposed. On elimination of Me₃SiOR², as detected by GC/MS, these species afford at first $\{[Ti](C = CSiMe_3)(C = CCu)\},\$ which then dimerizes to yield **4**.⁵

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Scheme 1. Preparation of Tetrametallic 4 via Intermediate 3; Reaction of 1a with 2a-f

In this context it might be of interest to note that the reaction of the copper(I) methyl complexes {[Ti]- $(C \equiv CR^1)_2$ $CuCH_3$ (1a, $R^1 = SiMe_3$; 1b, $R^1 = {}^tBu$) with H₂O produces an unstable copper(I) hydroxo species {[Ti](C≡CR¹)₂}CuOH as an intermediate, which reacts further. In the case of $R^1 = SiMe_3$ the tetranuclear complex {[Ti](C≡CSiMe₃)(C≡CCu)}₂ along with $Me_3SiOSiMe_3$ is formed, and in the case of $R^1 = {}^tBu$, the formation of the heterodinuclear complex {[Ti]- $(C = C^t B u)_2 C u C = C^t B u$, $[C u C = C^t B u]_D$, and oxo-titanium species is expected.

Nevertheless, the application of oxygen-containing chelating molecules, such as Hacac(5) (acac = acetylacetonate), or carboxylic acids HO₂CR² (7) enables the formation of stable copper—oxygen bonds. Thus, treatment of the tweezer complex 1a with stoichiometric amounts of **5** produces the complex $\{[Ti](C \equiv CSiMe_3)_2\}$ -Cu(acac) (6) in 97% yield. This reaction is accompanied by the evolution of CH_4 (eq 1).

Complex 6 can also be prepared by reacting, for example, $\{[Ti](C \equiv CSiMe_3)_2\}CuX (X = Cl, Br)$ with Na-(acac) or $[Ti](C \equiv CSiMe_3)_2$ with Cu(acac). In **6** a pseudotetrahedrally coordinated copper atom, comprising two η^2 -coordinated alkyne groups and a chelate-bonded diketonato unit, is present. Hereby, the $(\eta^2\text{-C}\equiv\text{CSiMe}_3)_2$ -Cu(acac) moiety resembles an 18-valence-electron complex fragment. This is quite uncommon in titanium-

(IV)—copper(I) tweezer chemistry, where the copper(I) center normally prefers a trigonal-planar environment following a 16-valence-electron count.7

An alternative to create stable copper-oxygen bonds is given in the application of carboxylic acids, as it was demonstrated by treatment of $\{[Ti](C = C^tBu)_2\}CuCH_3$ (1b) with, for example, $HO_2C-C \equiv CH$ (7) in a 1:1 molar ratio in tetrahydrofuran at −70 °C. This reaction runs very selectively, since the hydrogen atom with the higher acidity (-CO₂H) is smoothly removed, and by evolution of CH₄ the complex {[Ti](C≡C^tBu)₂}CuOC-(O)-C≡CH (8) is formed quantitatively as a red oil (Scheme 2).

Complex 8 possesses with the free acetylenic and thus acidic CH unit the potential to produce tetrametallic complexes in which an organic π -conjugated O₂C-C≡C building block spans two organometallic titanium(IV)-copper(I) tweezer entities. Thus, 8 was reacted with additional 1b in tetrahydrofuran at -20 °C. Upon evolution of CH₄, tetrametallic {[Ti]- $(C = C^tBu)_2$ CuOC(O)-C=CCu{($^tBuC = C)_2$ [Ti]} (9) was formed, again in quantitative yield.

As it was clearly demonstrated by IR spectroscopic studies, the CO₂ unit in **8** and **9** is η^1 -bonded by only one oxygen atom to the copper(I) center. Two distinct $\nu_{\rm CO}$ vibrations are found at 1706 and 1595 cm⁻¹ for **8** as well as 1733 and 1588 cm⁻¹ for 9. The difference of the symmetrical and asymmetrical stretching frequencies is 111 cm^{-1} (8) or 145 cm^{-1} (9), and this resembles the criterion for σ -bonded Cu-O-C(O)- moieties.^{8,9}

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Scheme 2. Synthesis of Complex 8 by the Reaction of 1b with 7 and Complex 9 by Reacting 1b with 7 or 8, Alternatively

$$[Ti] \xrightarrow{C} \xrightarrow{C} Cu \xrightarrow{O} C \xrightarrow{C} C = CH$$

$$[Ti] \xrightarrow{C} \xrightarrow{C} Cu \xrightarrow{O} C \xrightarrow{C} C = CH$$

$$1:1$$

$$8$$

$$+ 1b$$

$$- CH_4$$

$$1b$$

$$7$$

$$2:1$$

$$- 2 CH_4$$

$$[Ti] \xrightarrow{C} Cu \xrightarrow{O} C \xrightarrow{C} C = C \xrightarrow{C} C \xrightarrow{C} C = C$$

$$[Ti] \xrightarrow{C} Cu \xrightarrow{O} C \xrightarrow{C} C = C \xrightarrow{C} C \xrightarrow{C} C = C$$

Similar observations were made for other copper carboxylate species in which the carboxylic group is O_2C-CH_3 or $O_2C-C_6H_5$, respectively. The X-ray crystal structure analysis of, for example, the $Cu-OC(O)CH_3$ complex also fully corroborates the interpretation of an unsymmetrically bound carboxylic entity.

On changing from alcohols to thiols, stable {[Ti]- $(C \equiv CSiMe_3)_2$ }CuSR² complexes are accessible. On addition of equimolar amounts of HSR² (**10a**, R² = CH₂CH₃; **10b**, R² = C₆H₅) to **1a** the bis(η^2 -alkyne)-stabilized copper(I) thiolate species {[Ti]($C \equiv CSiMe_3)_2$ }-CuSR² (**11a**, R² = CH₂CH₃; **11b**, R² = C₆H₅) are readily formed via evolution of CH₄ (eq 2). After workup they were isolated as brown solids in quantitative yields (eq 2).

Upon using an excess of HSR² or reacting 11 with additional HSR², the CuSR² moiety is removed from the titanium(IV)—copper(I) tweezer complex 11a or 11b to afford [Ti](C \equiv CSiMe₃)² (12) together with the copper(I) thiolates [CuSR²] $_n$ (13). The bis(alkynyl) titanocene 12 can be separated easily from 13, since the latter is unsoluble in the used solvents, while 12 remains dissolved. This reaction resembles an easy and quantitative way for replacing the copper entity in heterometallic titanium—copper tweezer molecules. A similar behavior is found when titanium—copper complexes are reacted with an excess of, for example, phosphites or phosphanes. The custom of the

Thiols as well as carboxylic acids and Hacac, can be used for the successful preparation of stable monomeric alkyne-stabilized CuSR² and Cu(acac) entities (vide supra). Thus the question arises if $\{[Ti](C \equiv CR^1)_2\}$ -CuCH³ (1a, 1b) can also be applied as starting material for the synthesis of copper(I) species in which Cu-E bonds are present (E = group 15 element of the periodic table). This is also of interest since there is only limited knowledge about copper—nitrogen as well as copper—phosphorus σ -bonds, compared to copper—oxygen or copper—sulfur bond containing entities. 13,14

Therefore, $\{[Ti](C \equiv CR^1)_2\}CuCH_3$ (1a, $R^1 = SiMe_3$; 1b, $R^1 = {}^tBu)$ was reacted with 1 equiv of $HE(R^2)_2$ (14, E = N, $R^2 = SiMe_3$; 15, E = P, $R^2 = C_6H_5$) under reaction conditions similar to those described above. The new complexes $\{[Ti](C \equiv CSiMe_3)_2\}CuN(SiMe_3)_2$ (16) and $\{[Ti](C \equiv C^tBu)_2\}CuP(C_6H_5)_2$ (17) were isolated as a deep red oil (16) or as orange crystalline material (17) in 97 or 98% yield, respectively (eq 3).

While **17** is stable at 25 °C in the solid state and in solution, it appeared that **16**, however, starts to eliminate $N(SiMe_3)_3$ at 0 °C by cleavage of the coppernitrogen bond $[Cu-N(SiMe_3)_2]$ as well as a carbonsilicon bond $(\equiv C-SiMe_3)$ to afford the heterobimetallic titanium(IV)-copper(I) acetylide {[Ti]($C\equiv CSiMe_3$)-($C\equiv CCu$) $_2$ (**4**) in quantitative yield (vide supra). Nevertheless, complex **16** could fully be characterized by its IR and 1H as well as $^{13}C\{^1H\}$ NMR spectra. Both complexes **16** and **17** are slightly sensitive to air and are somewhat hygroscopic.

In general, monomeric $\{[Ti](C \equiv CR^1)_2\}$ CuCH₃ (1) can also be applied as a synthetic tool for the preparation of a great variety of mononuclear alkyne-stabilized copper(I) acetylides. In these reactions the acidic acetylenic hydrogen atom in $H-C \equiv CR^3$ is replaced by the copper atom. On addition of the corresponding acetylides $HC \equiv CR^3$ [18a, $R^3 = {}^tBu$; 18b, $R^3 = SiMe_3$; 18c, $R^3 = (CH_2)_2CH_3$; 18d, $R^3 = H$; 18e, $R^3 = Fc$; 18f, $R^3 = C_6H_4-NO_2-4$; 18g, $R^3 = C_6H_5$; 18h, $R^3 = CO_2CH_3$; $Fc = (\eta^5-4)$

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1a, 1b

 C_5H_4)Fe(η^5 - C_5H_5)] to a diethyl ether solution containing 1a or 1b, evolution of CH₄ takes place and the alkynestabilized copper(I) acetylides $\{[Ti](C = CR^1)_2\}CuC = CR^3$ (19, 20) are produced (eq 4).

$$[Ti] \stackrel{C}{\stackrel{C}{\stackrel{}}} \stackrel{C}{\stackrel{}} Cu^{-}CH_{3} + H-C \equiv CR^{3} \xrightarrow{\quad CH_{4} \quad }$$

$$(4)$$

18a - 18h

$$[Ti] \stackrel{C = C}{\stackrel{>}{\sim}} Cu - C = C - R^3$$

	R^1	R^2
19a	^t Bu	^t Bu
19b	^t Bu	SiMe ₃
19c	^t Bu	$(CH_2)_2CH_3$
19 d	^t Bu	Н
19e	^t Bu	Fc ^{a)}
19f	^t Bu	$C_6H_4NO_2$ -4
20a	SiMe ₃	C_6H_5
20b	SiMe ₃	CO ₂ Me
20c	$SiMe_3$	SiMe ₃
20d	SiMe ₃	Fc ^{a)}

a) $Fc = (\eta^5 - C_5 H_4) Fe(\eta^5 - C_5 H_5)$

Orange- to red-colored 19a-f and 20a-d are formed in quantitative yields. Since the transformation of 1a and 1b to 19 or 20 is quantitative, the workup is very easy because volatile materials have only to be removed in vacuo; the remaining solids or oils are analytically

Another high-yield method for the preparation of alkyne-stabilized copper(I) acetylides has been described previously and is based on the monomerically stabilized copper(I) thiolate $\{[Ti](C = CR^1)_2\}CuSC_6H_4CH_2NMe_2-2$

as the starting material.⁵ However, this reaction does not produce quantitative yields of the envisioned copper-(I) acetylides, in contrast to the copper(I) methyl route described in this report. Also, it bears the disadvantage that only acetylenes HC≡CR³ can be employed with metalation-tolerant substituents R³.

Most interesting with respect to their chemical and physical properties are complexes 19d, 19e, and 20d, since these species contain as reactive sites an acetylenic hydrogen atom or a η^1 -bonded ferrocenyl moiety as endgrafted transition metal building block. Especially the latter two molecules are rare examples in organometallic chemistry in which early and late transition metal building blocks are bridged by π -conjugated organic units, such as $C \equiv C$ and C_5H_4 . 15,16

Additionally, complex **19d** provides the potential to react with 1 equiv of, for example, 1a or 1b to form tetrametallic complexes containing a central Cu−C= C-Cu entity. However, also numerous variations of the synthetic procedures described in this work (solvent, temperature, etc.) did not result in the formation of molecules of the type $\{[Ti](C = CR^1)_2\}CuC = CCu$ $\{(R^1C \equiv C)_2[Ti]\}$. One reason is probably given in the steric congestion around the C≡C building block. Similar observations were made by the reaction of {[Ti}- $(C = CSiMe_3)_2 CuC = N$ with other heterometallic π -tweezer molecules, e.g., {[Ti}(C≡CSiMe₃)₂}AgBF₄. ^{15d}

All described reactions are straightforward, and the formation of the corresponding copper(I) carboxylates, thiolates, amides, phosphides, or even acetylides is generally achieved in quantitative yields. The driving force of these reactions is the formation and evolution of CH₄. However, the reactions described are limited to reagents that feature acidic hydrogen atoms. It was shown that no reaction takes place when nonacidic or only weakly acidic hydrogen atoms are present in the reactants applied, e.g., alkyls or aryls.

After evaporation of all volatiles the titanium(IV)copper(I) tweezer complexes are obtained in an analytically pure form as orange to deep red crystalline solids 16, 19c, 20b).

It must be noted that all complexes, except 3a-f, where a copper-oxygen bond is formed are very stable species, when compared with their noncoordinated copper(I) analogues. Furthermore, 1a and 1b are best suited as starting materials for the preparation of numerous different copper(I) complexes in which the copper(I) center is bound in a η^1 -fashion to organic or inorganic groups or even chelating units, such as acac.

It is also found that the corresponding titanium(IV)copper(I) species are better soluble than their noncoordinated counterparts; that is, the titanium(IV)—copper-(I) tweezer complexes are already soluble in nonpolar organic solvents, such as toluene or *n*-pentane.

Solid-State Structures of $\{[Ti](C \equiv C^tBu)_2\}CuC \equiv$ C^tBu (19a) and { $[Ti](C \equiv C^tBu)_2$ }CuC $\equiv CC_6H_4NO_2-4$

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Table 1. Selected Bond Lengths [Å] and Bond Angles [deg] of 19a and 19f^a

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	19a	19f		
	Bond Lengths			
Ti(1)-C(1)	2.101(4)	2.0850(18)		
Ti(1)-C(7)	2.082(3)	2.0963(18)		
C(1)-C(2)	1.239(4)	1.232(2)		
C(7)-C(8)	1.230(4)	1.233(2)		
C(2)-C(3)	1.500(4)	1.497(3)		
C(8)-C(9)	1.491(4)	1.496(2)		
Cu(1)-C(13)	1.903(4)	1.9077(19)		
C(13)-C(14)	1.199(4)	1.197(3)		
C(14)-C(15)	1.479(5)	1.434(3)		
Cu(1)-Ti(1)	2.909(4)	2.9209(4)		
Cu(1)-C(1)	2.066(4)	2.0647(17)		
Cu(1) - C(7)	2.067(4)	2.0691(17)		
Cu(1)-C(2)	2.146(4)	2.1337(18)		
Cu(1) - C(8)	2.157(4)	2.1406(18)		
$Ti(1)-D(1)^{b}$	2.0693(35)	2.0596(9)		
$Ti(1)-D(2)^{b}$	2.0675(35)	2.0631(11)		
Bond Angles				
C(1)-Ti(1)-C(7)	90.50(2)	90.02(7)		
Ti(1)-C(1)-C(2)	165.0(2)	165.15(15)		
Ti(1)-C(7)-C(8)	165.3(3)	164.97(15)		
C(1)-C(2)-C(3)	161.2(3)	160.89(18)		
C(7)-C(8)-C(9)	160.0(3)	161.37(19)		
Cu(1)-C(13)-C(14)	173.1(3))	174.08(18)		
C(13)-C(14)-C(15)	178.5(3)	177.3(2)		
Ti(1)-Cu(1)-C(13)	175.78(10)	175.54(6)		
D(1)-Ti(1)-D(2)	133.83(11)	132.84(4)		

 a Standard deviation is given as the last significant figure in parentheses. b D(1), D(2): Centroids of the cyclopentadienyl ligands.

(19f). Crystals of **19a** and **19f** were obtained by cooling a concentrated n-pentane solution of **19a** or **19f** to -30 °C. Selected geometrical details are listed in Table 1 and crystallographic data are given in Table 2 (Experimental Section). The solid-state structures are depicted in Figure 1 **(19a)** and Figure 2 **(19f)**.

Complexes 19a and 19f crystallize in the triclinic space group P1. The molecular structures of **19a** (Figure 1) and **19f** (Figure 2) clearly show that the copper(I) center is trigonally planar coordinated, involving the bis(η^2 -alkynyl) chelate [Ti](C \equiv C^tBu)₂ and an η^1 -bonded $C \equiv C^t Bu$ (19a) or $C \equiv CC_6 H_4 NO_2$ -4 unit (19f). The central [Ti](C \equiv C^tBu)₂Cu entity as well as the copper(I) σ -bonded C≡CR³ units are orientated in-plane [rms deviation from a best plane through the respective atoms: 19a, Ti(1)-C(1)-C(2)-C(7)-C(8)-Cu(1)-C(13)-C(14) 0.0623 Å; **19f**, Ti(1)-C(1)-C(2)-C(7)-C(8)-Cu(1)-C(13)-C(14) 0.0810 Å]. The Cu-C \equiv C- t Bu as well as the Cu- $C = C - C_6H_4NO_2-4$ moiety are linear, which is typical for this type of bonding. 1b,3 In contrast, the alkynyl ligands Ti-C=C- t Bu, η^{2} -coordinated to copper(I), are *trans*deformed, as is characteristic for heterobimetallic π -tweezers in which the C≡C triple bonds are likewise sideon bonded to low-valent transition metal fragments **[19a**: Ti(1)-C(1)-C(2) 165.0(2)°, C(1)-C(2)-C(3) 161.2- $(3)^{\circ}$, Ti(1)-C(7)-C(8) $165.3(2)^{\circ}$, C(7)-C(8)-C(9) 160.0-C(9) $(3)^{\circ}$; **19f**: Ti(1)-C(1)-C(2) 165.15(15)^{\circ}, C(1)-C(2)-C(3) 160.89(18)°, Ti(1)-C(7)-C(8) 164.97(15)°, C(7)-C(8)-C(9) 161.37(19)°l.9-14

In addition to η^2 -coordinated alkynyl groups in **19a** and **19f** also σ -bonded acetylide units are present. While in **19a** the η^2 -coordinated C=C triple bonds are 1.239-(4) Å [C(1)-C(2)] and 1.230(4) Å [C(7)-C(8)], the σ -bonded C=C^tBu moiety shows a distance of 1.199(4) Å [C(13)-C(14)]. The same is valid for complex **19f**:

Table 2. Crystal and Intensity Collection Data for Complexes 19a and 19f

	prezes rou una	
	19a	19f
empirical formula	C ₄₀ H ₅₉ CuSi ₂ Ti	C ₃₆ H ₄₈ CuNO ₂ Si ₂ Ti
chemical formula	C ₃₄ H ₅₃ CuSi ₂ Ti,	C ₃₆ H ₄₈ CuNO ₂ Si ₂ Ti
	C_6H_6	
molecular mass	707.49	694.37
crystal system	triclinic	triclinic
space group	$P\overline{1}$	$P\overline{1}$
a (Å)	10.514(11)	9.8549(2)
b (Å)	10.706(13)	11.6673(2)
c (Å)	19.17(2)	17.1104(3)
α (deg)	104.54(9)	90.900(1)
β (deg)	99.08(8)	102.240(1)
γ (deg)	97.46(9)	111.0118(1)
$V(Å^3)$	2030(4)	1785(62(6)
$ ho_{ m calc}$ (g cm ⁻³)	1.157	1.291
F(000)	756	732
Z	2	2
crystal dimens (mm)	$0.7 \times 0.6 \times 0.2$	0.5 imes 0.4 imes 0.2
diffractometer model	Siemens-Stoe AED2	Bruker SMART CCD
radiation (λ, Å)	Mo Kα (0.71073)	Mo Kα (0.71073)
max., min. transmn	0.800,0.614	0.782433, 0.651402
abs coeff (μ , mm ⁻¹)	0.804	0.917
temp (K)	218(2)	173(2)
scan mode	ω scans	ω scans
scan range (deg)	$1.99 \le \theta \le 25.01$	$1.22 \le \theta \le 30.40$
index ranges	$-12 \leq h \leq 10$	$-12 \le h \le 13$
	$-12 \leq k \leq 12$	$-12 \leq k \leq 16$
	$0 \le l \le 22$	$-23 \leq l \leq 21$
total no. of reflns	7021	13 278
no. of unique reflns	7021	9379
no. of obsd reflns $[I \ge 2\sigma(I)]$	5265	7066
completeness to θ max	98%	86.9%
no. of refined params	412	580
R1, wR2 $[I \ge 2\sigma(I)]$	$0.0401,0.0914^a$	0.0344, 0.0780
R1, wR2 (all data)	$0.069, 0.1010^a$	0.0552, 0.0858
S	1.016^{a}	0.972
max., min. peak in final Fourier map (e Å ⁻³)	0.319, -2.87	0.329, -0.508
* '		

 a R1 = [\(\Sigma(||F_0| - |F_c|)/\Sigma[F_0|)\]; wR2 = [\(\Sigma(WF_0^2 - F_c^2)^2)/\Sigma(wF_0^4)]^{1/2}; w = 1/[\(\sigma^2(F_0^2) + (0.0450P)^2 + 0.6907P\] with P = [F_0^2 + 2F_c^2]/3; S = [\Sigma(WF_0^2 - F_c^2)^2]/(n - p)^{1/2}. \(^b R1 = [\Sigma(||F_0| - |F_c|)/\Sigma[F_0|)]; wR2 = [\Sigma(WF_0^2 - F_c^2)^2)/\Sigma(wF_0^4)]^{1/2}; w = 1/[\sigma^2(F_0^2) + (0.0362P)^2 + 0.0000P] with P = [F_0^2 + 2F_c^2]/3; S = [\Sigma(WF_0^2 - F_c^2)^2]/(n - p)^{1/2}. n = \text{number of reflections}, p = \text{parameters used}.

1.232(2) Å [C(1)-C(2)], 1.233(2) Å [C(7)-C(8)], 1.197-(3) Å [C(13)-C(14)]. It is noteworthy that in the solid-state structure of **19f** the plane of the C_6H_4 group is tilted 22.89(7)° with respect to the $Ti(C \equiv C)_2CuC \equiv C$ -containing plane.

For both complexes a bite angle $C_{C=C}-Ti-C_{C=C}$ of $90.5(2)^{\circ}$ (**19a**) or $90.02(7)^{\circ}$ (**19f**) is observed. When compared with uncoordinated tweezer molecules, such as $[Ti](C\equiv CSiMe_3)_2$ [$102.1(3)^{\circ}$] or $[Ti](C\equiv CFc)_2$ [$98.8-(4)^{\circ}$], 15a this angle is significantly reduced due to the η^2 -coordination of the titanium-bonded alkynyl groups to the copper(I) acetylide fragment. However, the angle D1-Ti-D2 (D1, D2= centroid of the cyclopentadienyl groups) is not influenced [**19a**: D(1)-Ti(1)-D(2), $133.83-(11)^{\circ}$; **19f**: D(1)-Ti(1)-D(2), $132.84(4)^{\circ}$].

Spectroscopy. In the IR spectrum of **19a** two distinct $\nu_{C=C}$ vibrations at 2099 (CuC=C^tBu) and 1941 cm⁻¹ (TiC=C^tBu) are observed, which clearly indicate in addition to X-ray structure analysis that, apart from an η^1 -bonded alkynyl copper unit, i.e., CuC=C^tBu, η^2 -bonded TiC=C^tBu moieties are present. Similar obser-

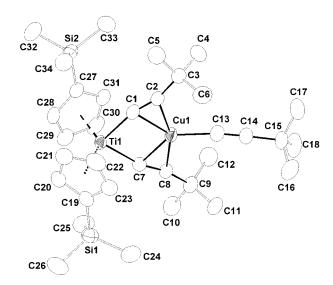


Figure 1. ZORTEP plot (50% probability level) of 19a with the molecular geometry and atom-labeling scheme.

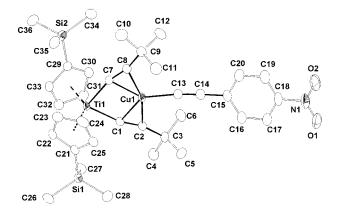


Figure 2. ZORTEP plot (50% probability level) of 19f with the molecular geometry and atom-labeling scheme.

vations were made for all other copper acetylides 8, 9, 19, and 20. In 8 and 19d two very characteristic absorption bands for the HC≡C fragment at 3263 cm⁻¹ $(\nu_{\equiv C-H})/2067 \text{ cm}^{-1} (\nu_{C\equiv C})$ (19d) and 3276 cm⁻¹ $(\nu_{\equiv C-H})/2000$ 2085 cm⁻¹ ($\nu_{C=C}$) (8) are found. The ester functionality in **20b** and the carboxylate group in **8** and **9** appear as strong bands at 1671 cm⁻¹ ($\nu_{C=0}$)/1295 cm⁻¹ ($\nu_{C=0}$) (**20b**), 1706 cm⁻¹ ($\nu_{\text{CO sym}}$)/1595 cm⁻¹ ($\nu_{\text{CO as}}$) (**8**), or 1733 cm⁻¹ ($\nu_{\rm CO~sym}$)/1588 cm⁻¹ ($\nu_{\rm CO~as}$) (9), respectively. In contrast, complexes 11, 16, and 17 show as the only distinguished stretching vibration the band of the C≡C triple bond between 1890 and 1980 cm⁻¹, a region that is typical for side-on bonded alkynyl groups in transition metal chemistry. 17

The ¹H NMR spectra of all complexes in CDCl₃ consist of sharp and well-resolved signals for the organic groups present: for the protons of the cyclopentadienyl ligands a AA'BB' spin system is observed with two pseudotriplets in the range 5.5–6.5 ppm with coupling constants $J_{\rm HH}$ between 2.0 and 2.5 Hz. However, for complexes 8 and 9 only broad singlets were observed around 6.1 ppm. Also, well-defined signal patterns for the σ -bonded organic ligands R² at the sulfur (11a,b), nitrogen (16), or phosphorus (17) atoms are found. While the SiMe₃ groups of the N(SiMe₃)₂ ligand in **16** exhibit two resonance signals at 0.06 and 0.12 ppm, the proton signals of the phenyl groups of the P(C₆H₅)₂ ligand appear in the region between 7 and 7.5 ppm, typical for this type of ligand. 18 The resonance signals of the alkynyl substituents R³ in complexes **19** and **20** are also observed in typical regions; for example, for the ferrocenyl complex **20d** a singlet at 4.31 ppm and two pseudotriplets at 4.04 and 4.55 ppm with a coupling constant of $J_{\rm HH}=1.8$ Hz are found. In addition, for complex 8 the proton of the alkynyl unit is observed at 2.87 ppm, a typical value for alkynyl protons.¹⁹

The phosphorus resonance signal for 17 appears at -35.7 ppm in the ${}^{31}P{}^{1}H{}$ NMR spectrum. This chemical shift has been reported earlier for a copper-bound $P(C_6H_5)_2$ group, e.g., for $(C_6H_5)_3PCuP(C_6H_5)_2$ (-32.2) ppm).18

In the ¹³C{¹H} NMR spectra of complexes **8**, **9**, **19**, and 20 two differently bonded alkynyl ligands, i.e., an η^2 -coordinated TiC \equiv CR¹ and a σ -bonded C \equiv CR³ ligand, is evidenced by the observation of a total of four carbon resonance signals for the C≡C building blocks in the region 148–158 ppm (C_{α} , $TiC_{\alpha} \equiv C^tBu$) and 131–145 ppm (C_{β} , TiC= C_{β} tBu) or 180–185 ppm (C_{α} , TiC $_{\alpha}$ = CSiMe₃) and 127–133 ppm (C_{β} , TiC $\equiv C_{\beta}$ SiMe₃). In general it is found that the carbon resonance signals of the CuC≡CR³ groups, when compared with the appropriate TiC≡CR¹ units, are observed at higher field. The carbon resonance signal of the terminal alkynyl group \equiv C-H in **8** is found at 75.5 ppm, while the one for complex **19d** appears at 102.5 ppm. Comparing the shift of the terminal sp-hybridized carbon atom $\equiv C-H$ in 8 with the one in 9 (113.2 ppm) shows that upon replacement of the acetylenic proton in **8** by Cu(I), i.e., formation of **9**, the resonance is shifted to lower

In addition, complexes 19e and 20d possess four characteristic carbon signals for the cyclopentadienyl ligands of the ferrocenyl units between 67 and 75 ppm. Complex **20b** shows a specific resonance signal at 171.2 ppm for the sp²-hybridized carbon atom of the CO₂Me group. The resonance signals of the other organic groups appear in regions characteristic for those moieties.

Experimental Section

General Methods. All reactions were carried out in an atmosphere of purified nitrogen (O2 traces: CuO catalyst, BASF AG, Ludwigshafen; H₂O: molecular sieve 4 Å) using standard Schlenk techniques. Solvents were purified by distillation; n-pentane and dichloromethane, calciumhydride; diethyl ether and tetrahydrofuran, sodium/benzophenone ketyl; toluene, sodium. FT-IR spectra were obtained on a Perkin-Elmer FT-IR 1000 spectrometer as KBr pellets, as film between NaCl plates, or as solution between CaF2 plates. NMR spectra were recorded on a Bruker Avance 250 spectrometer; ¹H NMR spectra were recorded at 250.130 MHz (internal standard relative to CDCl₃, $\delta = 7.27$); ¹³C{¹H} NMR spectra were recorded at 67.890 MHz (standard intern, relative to CDCl₃, δ 77.0); ³¹P {¹H} NMR were recorded at 101.255 MHz

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NMR Data; Aldrich: Milwaukee, WI, 1993.

in CDCl $_3$ with P(OMe) $_3$ as external standard (δ 139.0, rel to H $_3$ PO $_4$ 85%]. Chemical shifts are reported in δ units (ppm) downfield from SiMe $_4$ with the solvent signal as reference signal. Melting points were determined using analytically pure samples, sealed off in nitrogen-purged capillaries on a Gallenkamp MFB 595 010 M melting point apparatus. Microanalyses were performed by the Organic Department at the Technical University of Chemnitz.

General Remarks. Compounds **1a**¹, **1b**¹, **11c**¹⁹, **11d**,²⁰ and **15**²¹ were prepared by published procedures. All other chemicals were purchased by commercial suppliers and were used as received.

1. Reaction of {[Ti](C≡CSiMe₃)₂}CuCH₃ (1a) with HOR² (2a−f). To {[Ti](C≡CSiMe₃)₂}CuCH₃ (1a) (180 mg, 0.320 mmol) in 50 mL of tetrahydrofuran were added dropwise the corresponding alcohols HOR² (0.320 mmol, 2a, $R^2 = CH_3$, 10 mg; 2b, $R^2 = CH_2CH_3$, 15 mg; 2c, $R^2 = ^1Bu$, 25 mg; 2d, $R^2 = ^1Bu$, 30 mg; 2e, $R^2 = ^1Bu$, 50 mg; 2f, $R^2 = ^1Bu$, 65 mg) dissolved in 10 mL of tetrahydrofuran at −70 °C. After stirring for 30 min at this temperature, the reaction mixture was gradually warmed to −10 °C and all volatiles were removed in vacuo. The obtained red-colored residues were washed with cold n-pentane (2 × 5 mL) to yield quantitatively the titanium(IV)−copper(I) acetylide {[Ti](C≡CSiMe₃)(C≡CCu)}₂ (4) (325 mg, 0.160 mmol). Complex 4 was fully spectroscopically characterized.

The obtained spectroscopic data are in agreement with the data reported in ref 5.

2. Synthesis of {[Ti](C=CSiMe₃)₂}Cu(acac) (6). A solution of Hacac **(5)** (50 mg, 0.492 mmol) in 10 mL of tetrahydrofuran was slowly added to {[Ti](C=CSiMe₃)₂}CuCH₃ **(1a)** (293 mg, 0.492 mmol) in 50 mL of tetrahydrofuran at -20 °C. After stirring for 30 min at this temperature, the reaction mixture was gradually warmed to 25 °C and stirred for 1 h. All volatile materials were removed in vacuo. The dark red residue was crystallized from n-pentane by cooling to -30 °C. {[Ti](C=CSiMe₃)₂}Cu(acac) **(6)** was obtained analytically pure in 97% yield (325 mg, 0.477 mmol).

The spectroscopic data of 6 are listed in ref 6.

3. Synthesis of {[Ti]($C = C^tBu$)₂}CuOC(O)-C = CH (8). A 15 mg sample of $HC = C - CO_2H$ (0.231 mmol) was added in one portion to [Ti]($C = C^tBu$)₂}CuCH₃ (1b) (130 mg, 0.231 mmol) in 70 mL of tetrahydrofuran at -70 °C and stirred at this temperature for 30 min. After gradually warming the reaction mixture to 25 °C, it was stirred for 1 h at this temperature. All volatiles were removed in vacuo, and 8 remained as a red oil in quantitative yield (140 mg, 0.231 mmol).

IR (NaCl, ν , cm⁻¹): 3276 (\equiv C-H), 2085 (C \equiv CH), 1944 (TiC \equiv C), 1706 (CO_{sym}), 1595 (CO_{as}). ¹H NMR (CDCl₃): 0.24 (s, 18H, SiMe₃), 1.28 (s, 18H, ¹Bu), 2.87 (s, 1H, \equiv CH), 6.09 (bs, 4H, C₅H₄), 6.12 (bs, 4H, C₅H₄). ¹³C{¹H} NMR (CDCl₃): 0.0 (SiMe₃), 31.0 (¹Bu), 31.1 (¹Bu, C_q), 75.0 ($C\equiv$ CH), 75.5 (C \equiv CH), 114.8 (C₅H₄), 117.5 (C₅H₄), 121.3 (C₅H₄, C_{ipso}), 131.1 (TiC \equiv C), 149.9 (Ti $C\equiv$ C), 156.1 (CuCO₂). Anal. Calcd for C₃₁H₄₅CuO₂Si₂Ti (617.29): C, 60.32; H, 7.35. Found: C, 59.81; H, 7.29.

4. Synthesis of {[Ti](C≡C¹Bu)₂}CuOC(O)−C≡CCu-{(¹BuC≡C)₂[Ti]} (9). Method A. A 15 mg sample of HC≡CCO₂H (0.231 mmol) was added in one portion to [Ti](C≡C¹Bu)₂}CuCH₃ (1b) (260 mg, 0.462 mmol) in 100 mL of tetrahydrofuran at −20 °C. After stirring for 15 min at this temperature, the reaction mixture was gradually warmed to 25 °C. After another 1 h stirring all volatiles were removed in vacuo. Complex **9** was obtained as an orange oil in quantitative yield (280 mg, 0.231 mmol).

Method B. To a solution of $[Ti](C = C^tBu)_2\}CuCH_3$ (**1b**) (120 mg, 0.213 mmol) dissolved in 50 mL of tetrahydrofuran was added $\{[Ti](C = C^tBu)_2\}CuO_2C - C = CH$ (**8**) (130 mg, 0.213 mmol) dissolved in 30 mL of tetrahydrofuran at 25 °C. After 3 h stirring at this temperature all volatiles were removed in vacuo to afford **9** as an orange oil in quantitative yield (280 mg, 0.231 mmol).

IR (NaCl, ν , cm⁻¹): 2089 (CuC=C), 1978 (TiC=C), 1951 (TiC=C), 1733 (CO_{sym}), 1588 (CO_{as}). ¹H NMR (CDCl₃): 0.27 (s, 18H, SiMe₃), 0.27 (s, 18H, SiMe₃), 1.31 (s, 18H, ¹Bu), 1.50 (s, 18H, ¹Bu), 6.01 (bs, 16H, C₅H₄). ¹³C{¹H} NMR (CDCl₃): -0.1 (SiMe₃), 0.0 (SiMe₃), 30.9 (¹Bu), 31.1 (¹Bu, C_q), 31.2 (¹Bu, C_q), 31.4 (¹Bu), 112.2 (C₅H₄), 113.2 (Cu*C*=C), 114.1 (C₅H₄), 115.3 (C₅H₄), 115.5 (C₅H₄, C_{ipso}), 116.7 (C₅H₄), 116.9 (CuC=*C*), 117.7 (C₅H₄, C_{ipso}), 133.2 (TiC=*C*), 145.1 (TiC=*C*), 148.1 (Ti*C*=C), 158.0 (Ti*C*=C), 161.3 (CuCO₂). Anal. Calcd for C₅₉H₈₈Cu₂O₂-Si₄Ti₂ (1164.54): C, 60.85; H, 7.62. Found: C, 60.42; H, 7.74.

5. Synthesis of {[Ti](C \equiv CSiMe₃)₂}CuSR² (11a, R² = CH₂CH₃; 11b, R² = C₆H₅). A 0.420 mmol sample of HSR² (10a, R² = CH₃CH₂, 26 mg; 10b, R² = C₆H₅, 46 mg) in 10 mL of tetrahydrofuran was added dropwise to {[Ti](C \equiv CSiMe₃)₂}-CuCH₃ (1a) (250 mg, 0.420 mmol) in 50 mL of tetrahydrofuran at -40 °C. After stirring for 30 min at this temperature, the reaction mixture was gradually warmed to 25 °C. After stirring for an additional 1 h all volatiles were evaporated in vacuo. The brown residue was dissolved in 10 mL of diethyl ether. Crystallization at -30 °C yielded analytically pure {[Ti](C \equiv CSiMe₃)₂}CuSR (11a, R = CH₂CH₃; 11b, R = C₆H₅) in quantitative yield (0.412 mmol; 11a, 265 mg; 11b, 285 mg). Complexes 11a and 11b were fully spectroscopically characterized.

The obtained spectroscopic data are in agreement with the data reported in ref 19.

6. Synthesis of {[Ti](C≡CSiMe₃)₂}CuN(SiMe₃)₂ (16). HN(SiMe₃)₂ (14) (41 mg, 0.252 mmol) in 10 mL of tetrahydrofuran was slowly added to {[Ti](C≡CSiMe₃)₂}CuCH₃ (1a) (150 mg, 0.252 mmol) in 30 mL of tetrahydrofuran at −20 °C. After stirring for 1 h at this temperature, all volatiles were removed in vacuo to afford {[Ti](C≡CSiMe₃)₂}CuN(SiMe₃)₂ (16) quantitatively as a red oil (185 mg, 0.250 mmol).

IR (NaCl, ν , cm⁻¹): 1892 (TiC=C). ¹H NMR (CDCl₃): 0.06 (s, 9H, SiMe₃), 0.12 (s, 9H, SiMe₃), 0.25 (s, 18H, SiMe₃), 0.40 (s, 18H, SiMe₃), 5.64 (pt, $J_{\rm HH}=2.3$ Hz, 4H, C_5H_4), 5.96 (pt, $J_{\rm HH}=2.3$ Hz, 4H, C_5H_4). ¹³C{¹H} NMR (CDCl₃): 0.3 (SiMe₃), 0.4 (NSiMe₃), 0.7 (SiMe₃), 112.7 (C_5H_4), 115.1 (C_5H_4), 119.7 (C_5H_4 , $C_{\rm ipso}$), 128.4 (TiC=C), 182.5 (TiC=C). FAB-MS [m/e (rel int)]: M+ 741 (20), M+ - N(SiMe₃)₂ 578 (70), (C_5H_4 SiMe₃)₂Ti+ 322 (100). Anal. Calcd for $C_{32}H_{62}$ CuNSi₆Ti (740.81): C, 51.88; H, 8.44. Due to the thermal instability of **16**, no satisfactory elemental analysis could be obtained. Spectroscopic data of **4** are listed in ref 5.

7. Synthesis of {[Ti]($C \equiv C^t Bu$)₂} $CuP(C_6 H_5)_2$ (17). HP-($C_6 H_5$)₂ (15) (40 mg, 0.213 mmol) in 10 mL of tetrahydrofuran was added dropwise to {[Ti]($C \equiv C^t Bu$)₂} $CuCH_3$ (1a) (120 mg, 0.213 mmol) dissolved in 30 mL of tetrahydrofuran at -20 °C. After stirring for 30 min at this temperature, the reaction mixture was warmed to 25 °C and stirred there for 1 h. All volatiles were evaporated in vacuo. The residue was crystalized from n-pentane at -30 °C. {[Ti]($C \equiv C^t Bu$)₂} $CuP(C_6 H_5)_2$ (17) was isolated as an orange solid in 98% yield (155 mg, 0.209 mmol).

Mp: 158 °C (dec). IR (KBr, ν , cm⁻¹): 1979 (TiC≡C). ¹H NMR (CDCl₃): 0.27 (s, 18H, SiMe₃), 1.45 (s, 18H, ¹Bu), 6.02 (pt, J_{HH} = 2.1 Hz, 4H, C_5H_4), 6.06 (pt, J_{HH} = 2.1 Hz, 4H, C_5H_4), 7.0 − 7.5 (m, 10H, C_6H_5). ¹³C{¹H} NMR (CDCl₃): 0.1 (SiMe₃), 30.9 (¹Bu), 31.7 (¹Bu, C_q), 114.3 (C_5H_4), 116.9 (C_5H_4), 120.6 (C_5H_4 , C_{ipso}), 128−135 (C_6H_5), the signals of the alkynyl carbon atoms could not unequivocally be detected. ³¹P{¹H} NMR (CDCl₃): −35.7. EI-MS [m/z (rel int)]: M^+ 733 (25), M^+ − P(C_6H_5)₂ 547

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(20), $M^+-CuP(C_6H_5)_2-C_2tBu$ 404 (25), ($C_5H_4SiMe_3)_2Ti^+$ 322 (100). Anal. Calcd for $C_{40}H_{54}CuPSi_2Ti$ (733.43): C, 65.51; H, 7.42. Due to the thermal instability of $\boldsymbol{17}$, no satisfactory elemental analysis could be obtained.

8. Synthesis of ${[Ti](C \equiv C^tBu)_2}CuC \equiv CR^3$ (19a, $R^3 =$ ${}^{t}Bu$; 19b, $R^{3} = SiMe_{3}$; 19c, $R^{3} = (CH_{2})_{2}CH_{3}$; 19e, $R^{3} = Fc$; **19f**, $\mathbb{R}^3 = \mathbb{C}_6 \mathbb{H}_4 \mathbb{NO}_2$ -**4).** Method A. To [Ti]($\mathbb{C} = \mathbb{C}^t \mathbb{B} \mathbb{U}_2$) $\mathbb{C} \mathbb{U} \mathbb{S} \mathbb{C}_6 \mathbb{H}_4$ -CH₂NMe₂-2 (**11d**) (180 mg, 0.250 mmol) in 80 mL of diethyl ether was slowly added 1 equiv of LiC \equiv CR³ (R³ = t Bu, 20 mg; $R^3 = SiMe_3$, 25 mg; $R^3 = (CH_2)_2CH_3$, 20 mg; $R^3 = Fc$, 55 mg; $R^3 = C_6H_4$ -4-NO₂, 40 mg) in 30 mL of diethyl ether at 0 °C. After stirring for 1 h at this temperature, the reaction mixture was gradually warmed to 25 °C and stirred additionally for 3 h at this temperature. All volatiles were removed in vacuo. The orange residue was dissolved in 10 mL of n-pentane and filtered through a pad of Celite. Removing the solvent in vacuo afforded complexes 19a (145 mg, 0.228 mmol, 91% based on 11d), 19b (145 mg, 0.223 mmol, 89% based on 11d), 19c (135 mg, 0.220 mmol, 88% based on **11d**), **19e** (175 mg, 0.230 mmol, 92% based on 11d), and 19f (155 mg, 0.225 mmol, 90% based on 11d) in analytically pure yield.

Method B. A 0.178 mmol sample of HC≡CR³ (**18a**, R³ = t Bu, 20 mg; **18b**, R³ = SiMe₃, 20 mg; **18c**, R³ = (CH₂)₂CH₃, 15 mg; **18e**, R³ = Fc, 35 mg; **18f**, R³ = C₆H₄-4-NO₂, 25 mg) was added in one portion to [Ti](C≡C^tBu)₂}CuCH₃ (**1b**) (100 mg, 0.178 mmol) dissolved in 60 mL of tetrahydrofuran at 25 °C. After stirring for 2 h, all volatiles were removed in vacuo to afford orange- to red-colored **19a**−**f** in quantitative yield (0.178 mmol; **19a**, 110 mg; **19b**, 115 mg; **19c**, 115 mg; **19e**, 135 mg; **19f**, 125 mg).

19a: Mp: 71 °C (dec). IR (NaCl, ν , cm⁻¹): 2099 (CuC≡C), 1941 (TiC≡C). ¹H NMR (C₆D₆): 0.21 (s, 18H, SiMe₃), 1.50 (s, 9H, ¹Bu), 1.75 (s, 18H, ¹Bu), 5.41 (pt, $J_{HH} = 2.3$ Hz, 4H, C₅H₄), 5.72 (pt, $J_{HH} = 2.3$ Hz, 4H, C₅H₄). 13 C{¹H} NMR (C₆D₆): 0.4 (SiMe₃), 29.6 (¹Bu, C_q), 31.7 (¹Bu), 32.5 (¹Bu), 112.3 (C₅H₄), 115.1 (C₅H₄), 117.6 (C₅H₄, C_{ipso}), 123.4 (CuC≡*C*), 144.2 (TiC≡*C*), 151.7 (Ti*C*≡C), the signals for C_q and the C_α atom of the CuC≡C¹Bu groups could not be detected unequivocally. EI-MS [m/e (rel int)]: M⁺ 628 (30), M⁺ − C₂tBu 546 (30), M⁺ − 2 C₂tBu 466 (100), M⁺ − CuC₂tBu − C₂tBu 402 (65). Anal. Calcd for C₃₄H₅₃CuSi₂Ti (629.39): C, 64.88; H, 8.49. Found: C, 64.35; H, 7.94.

X-ray Structure Determination of 19a. The solid-state structure of **19a** was determined from single-crystal X-ray diffraction. Data collection was performed on a Siemens-Stoe AED2 diffractometer using Mo K α radiation (graphite monochromator). Crystallographic data of **19a** are given in Table 2. The structure was solved by direct methods (SHELX 97; Sheldrick, G. M. University of Göttingen: Göttingen, Germany, 1997). A semiempirical absorption correction based on ψ -scans was applied. The structure was refined by the least-squares method based on F^2 with all reflections. All non-hydrogen atoms were refined anisotropically; the hydrogen atoms were placed in calculated positions.

19b: IR (NaCl, ν , cm⁻¹): 2038 (CuC≡C), 1939 (TiC≡C). 1 H NMR (CDCl₃): 0.13 (9H, SiMe₃), 0.27 (s, 18H, SiMe₃), 1.52 (s, 18H, 1 Bu), 5.68 (pt, $J_{HH} = 2.2$ Hz, 4H, C_5 H₄), 5.86 (pt, $J_{HH} = 2.3$ Hz, 4H, C_5 H₄). 13 C{ 1 H} NMR (CDCl₃): 0.3 (SiMe₃), 0.9 (SiMe₃), 31.3 (1 Bu, C_q), 31.5 (1 Bu), 112.5 (CuC≡C), 112.6 (C_5 H₄), 115.2 (C_5 H₄), 117.6 (C_5 H₄, C_{ipso}), 123.1 (CuC≡C), 145.4 (TiC≡C), 148.3 (TiC≡C). Anal. Calcd for C_{33} H₅₃CuSi₃Ti (645.47): C, 61.41; H, 8.28. Found: C, 61.74; H, 8.53.

19c: IR (NaCl, ν , cm⁻¹): 2102 (CuC≡C), 1952 (TiC≡C). $^1\mathrm{H}$ NMR (CDCl₃): 0.28 (s, 18H, SiMe₃), 0.99 (t, $^3J_{\mathrm{HH}} = 7.2$ Hz, 3H, CH₃), 1.52 (s, 18H, $^1\mathrm{Bu}$), 1.55 (m, $^3J_{\mathrm{HH}} = 7.2$ Hz, 2H, CH₂CH₃), 2.32 (t, $^3J_{\mathrm{HH}} = 7.2$ Hz, 2H, ≡C- 2 CH₂), 5.66 (pt, $J_{\mathrm{HH}} = 2.1$ Hz, 4H, C₅H₄), 5.87 (pt, $J_{\mathrm{HH}} = 2.1$ Hz, 4H, C₅H₄). $^{13}\mathrm{C}\{^1\mathrm{H}\}$ NMR (CDCl₃): 0.3 (SiMe₃), 14.1 (CH₃), 23.5 (CH₂), 23.7 (CH₂), 31.3 ($^1\mathrm{Bu}$, C_q), 31.4 ($^1\mathrm{Bu}$), 112.5 (C₅H₄), 115.0 (C₅H₄), 116.8 (Cu 2 C), 117.5 (C₅H₄, C_{ipso}), 129.8 (CuC≡ 2 C), 145.0 (TiC≡ 2 C),

149.0 (TiC=C). Anal. Calcd for $C_{33}H_{51}CuSi_2Ti$ (615.36): C, 64.41; H, 8.35. Found: C, 64.75; H, 8.12.

19e: Mp: 122 °C (dec). IR (NaCl, ν , cm⁻¹): 2102 (CuC≡C), 1952 (TiC≡C). ¹H NMR (C₆D₆): 0.21 (s, 18H, SiMe₃), 1.77 (s, 18H, ¹Bu), 4.01 (pt, $J_{HH} = 1.8$ Hz, 2H, C₅H₄Fe), 4.29 (s, 5H, C₅H₅Fe), 4.56 (pt, $J_{HH} = 1.8$ Hz, 2H, C₅H₄Fe), 5.41 (pt, $J_{HH} = 2.3$ Hz, 4H, C₅H₄Ti), 5.74 (pt, $J_{HH} = 2.3$ Hz, 4H, C₅H₄Ti). ¹³C-{¹H} NMR (C₆D₆): 0.4 (SiMe₃), 30.3 (¹Bu, C_q), 31.8 (¹Bu), 67.4 (C₅H₄Fe), 69.7 (C₅H₅Fe), 70.5 (C₅H₄Fe), 73.9 (C₅H₄Fe, C_{ipso}), 112.5 (C₅H₄Ti), 115.3 (C₅H₄Ti), 116.1 (CuC≡*C*), 118.2 (C₅H₄Ti, C_{ipso}), 144.7 (TiC≡*C*), 150.3 (Ti *C*≡C), the signal for Cu*C*≡C could not be assigned unequivocally. Anal. Calcd for C₄₀H₅₃CuFeSi₂Ti (757.30): C, 62.44; H, 7.05. Found: C, 62.33; H, 7.33.

19f: Mp: 156 °C (dec). IR (NaCl, ν , cm⁻¹): 2087 (CuC \equiv C), 1951 (TiC \equiv C), 1523/1337 (NO₂). ¹H NMR (CDCl₃): 0.29 (s, 18H, SiMe₃), 1.54 (s, 18H, ¹Bu), 5.78 (pt, $J_{\rm HH} = 2.3$ Hz, 4H, C₅H₄), 5.95 (pt, $J_{\rm HH} = 2.3$ Hz, 4H, C₅H₄), 7.4–8.2 (m, 4H, C₆H₄). ¹³C{¹H} NMR (CDCl₃): 0.0 (SiMe₃), 31.2 (¹Bu), 31.6 (¹Bu, C_q), 112.8 (C₅H₄), 114.8 (CuC \equiv C), 115.5 (C₅H₄), 116.8 (C₅H₄, C_{ipso}), 18.7 (C₆H₄, C_{ipso}), 123.3 (C₆H₄), 130.7 (C₆H₄), 132.8 (C₆H₄, C_{ipso}), 135.2 (TiC \equiv C), 146.1

(TiC≡C). Anal. Calcd for C₃₆H₄₈CuNO₂Si₂Ti (694.38): C, 62.27; H, 6.97. Found: C, 61.93; H, 7.13.

X-ray Structure Determination of 19f. The solid-state structure of **19f** was determined from single-crystal X-ray diffraction. Data collection was performed on a Bruker SMART CCD diffractometer using Mo K α radiation (graphite monochromator). Crystallographic data of **19f** are given in Table 2. The structure was solved by direct methods (SHELX 97; Sheldrick, G. M. University of Göttingen: Göttingen, Germany, 1997). An empirical absorption correction was applied. The structure was refined by the least-squares method based on F^{\sharp} with all reflections. All non-hydrogen atoms were refined anisotropically; the hydrogen atoms were located from the electron difference map and fully refined.

9. Synthesis of $\{[Ti](C = C^tBu)_2\}$ CuC = CH (19d). Method A. To $[Ti](C = C^tBu)_2\}$ CuSC₆H₄CH₂NMe₂-2 (11d) (250 mg, 0.350 mmol) in 50 mL of diethyl ether was added dropwise a solution of $(Me_2NCH_2CH_2NMe_2)$ LiC = CH (25 mg, 0.350 mmol) in 10 mL of diethyl ether at -20 °C. The color of the reaction mixture gradually changed from brown to red and $(Me_2NCH_2CH_2-NMe_2)$ LiSC₆H₄CH₂NMe₂-2 precipitated. After stirring for 15 min at this temperature, all volatiles were removed in vacuo. The red-colored residue was dissolved in 15 mL of n-pentane and filtered through a pad of Celite. Removing the solvent in vacuo afforded 19d in 98% yield (195 mg, 0.343 mmol).

Method B. [Ti]($C = C^t Bu)_2$ }CuCH₃ (**1b**) (250 mg, 0.444 mmol) was dissolved in 100 mL of tetrahydrofuran. Through this solution a stream of HC=CH was bubbled at 0 °C within 30 min and afterward at 25 °C for another 10 min. The flask was then closed and the solution stirred for 1 h. All volatiles were removed in vacuo to afford red-colored **19d** in quantitative yield (255 mg, 0.444 mmol).

Mp: 100 °C (dec). IR (NaCl, ν, cm⁻¹): 3263 (≡C−H), 2067 (CuC≡C), 1944 (TiC≡C). ¹H NMR (CDCl₃): 0.27 (s, 18H, SiMe₃), 1.53 (s, 18H, ¹Bu), 2.39 (s, 1H, ≡CH), 5.73 (pt, J_{HH} = 2.3 Hz, 4H, C_5H_4), 5.90 (pt, J_{HH} = 2.3 Hz, 4H, C_5H_4). 13 C{ 1 H} NMR (C_6D_6): 0.4 (SiMe₃), 31.7 (¹Bu), 102.5 (C≡*C*H), 112.6 (C_5H_4), 115.5 (C_5H_4), 118.3 (C_5H_4 , C_{ipso}), 145.3 (TiC≡*C*), 149.6 (Ti *C*≡C), the signals of C_q /¹Bu and the $C_α$ atom of the CuC≡ CH group were not detected unequivocally. EI-MS [m/e (rel int)]: M^+ 573 (45), M^+ − C_2 H − C_2 tBu 466 (10), M^+ − CuC₂H − C_2 tBu 402 (100), (C_5H_4 SiMe₃)₂Ti⁺ 322 (90). Anal. Calcd for $C_{30}H_{45}$ CuSi₂Ti (573.29): C, 62.85; H, 7.91. Found: C, 63.14; H, 7.70.

10. Synthesis of {[Ti]($C \equiv CSiMe_3$)₂} $CuC \equiv CR^3$ (20a, $R^3 = C_6H_5$; 20b, $R^3 = CO_2Me$; 20c, $R^3 = SiMe_3$; 20d, $R^3 = Fc$). Method A. To [Ti]($C \equiv CSiMe_3$)₂} $CuSC_6H_4CH_2NMe_2$ -2 (11d) (225 mg, 0.300 mmol) in 70 mL of diethyl ether was added dropwise 1 equiv of $LiC \equiv CR^3$ ($R^3 = C_6H_5$, 35 mg; $R^3 = C_6H_5$)

CO₂Me, 25 mg; $R^3 = SiMe_3$, 30 mg; $R^3 = Fc$, 65 mg) in 40 mL of diethyl ether at 0 °C. After stirring for 30 min at this temperature, the reaction mixture was warmed to 25 °C and stirred additionally for 2 h. All volatiles were removed in vacuo. The corresponding orange-colored residue was dissolved in 20 mL of n-pentane and filtered through a pad of Celite. Removing the solvent in vacuo afforded **20a** (180 mg, 0.264 mmol, 88% based on **11d**), **20b** (180 mg, 0.273 mmol, 91% based on **11d**), **20c** (185 mg, 0.276 mmol, 92% based on **11d**), and **20d** (205 mg, 0.258 mmol, 86% based on **11d**) as orange solid (**15a**, **15c**, **15d**) or oil (**15b**).

Method B. 0.213 mmol of HC \equiv CR 3 (**8b**, R 3 = SiMe $_3$, 20 mg; **8e**, R 3 = Fc, 45 mg; **8g**, R 3 = C $_6$ H $_5$, 20 mg; **8h**, R 3 = CO $_2$ Me, 20 mg) was added in one portion to [Ti] (C \equiv CSiMe $_3$) $_2$ }CuCH $_3$ (**1a**) (120 mg, 0.213 mmol) in 50 mL of tetrahydrofuran at 25 °C and stirred at this temperature for 3 h. All volatiles were removed in vacuo to afford orange- to red-colored **20a**–**d** in quantitative yield (0.213 mmol; **20a**, 140 mg; **20b**, 165 mg; **20c**, 140 mg; **20d**, 140 mg).

20a, 20c: Spectroscopic data of these compounds are listed in ref 21.

20b: Mp: 115 °C. IR (NaCl, ν , cm⁻¹): 2109 (CuC=C), 1892 (TiC=C), 1671 (C=O), 1295 (C-O). 1 H NMR (CDCl₃): 0.25 (s, 18H, SiMe₃), 0.38 (s, 18H, SiMe₃), 3.69 (s, OCH₃), 5.72 (pt, J_{HH} = 2.3 Hz, 4H, C_5 H₄), 6.02 (pt, J_{HH} = 2.3 Hz, 4H, C_5 H₄). 13 C-{ 1 H} NMR (CDCl₃): 0.2 (SiMe₃), 0.5 (SiMe₃), 51.5 (OCH₃), 105.2 (CuC=C), 112.9 (C_5 H₄), 115.8 (C_5 H₄), 121.3 (C_5 H₄, C_{ipso}), 124.2 (CuC=C), 137.1 (TiC=C), 171.2 (CO₂CH₃), 181.7 (TiC=C). EI-MS [m/e (rel int)]: M^+ 663 (10), M^+ - C_2 OMe 607 (9), M^+ - Cu C_2 CO₂Me - 2 CH₃ 487 (12), (C_5 H₄SiMe₃)₂Ti⁺ 322

(100). Anal. Calcd for C₃₀H₄₇CuO₂Si₄Ti (663.47): C, 54.31; H, 7.14. Found: C, 54.07; H, 7.11.

20d: Mp: 111 °C (dec). IR (NaCl, ν , cm⁻¹): 2039 (CuC≡C), 1892 (TiC≡C). ¹H NMR (C₆D₆): 0.20 (s, 18H, SiMe₃), 0.75 (s, 18H, SiMe₃), 4.04 (pt, $J_{HH} = 1.8$ Hz, 2H, C₅H₄Fe), 4.31 (s, 5H, C₅H₄Fe), 4.55 (pt, $J_{HH} = 1.8$ Hz, 2H, C₅H₄Fe), 5.29 (pt, $J_{HH} = 2.3$ Hz, 4H, C₅H₄Ti), 5.72 (pt, $J_{HH} = 2.3$ Hz, 4H, C₅H₄Ti). ¹³C-{¹H} NMR (C₆D₆): 0.4 (SiMe₃), 1.1 (SiMe₃), 67.4 (C₅H₄Fe), 69.9 (C₅H₅Fe), 70.7 (C₅H₄Fe), 74.2 (C₅H₄Fe, C_{ipso}), 112.0 (C₅H₄Ti), 115.3 (C₅H₄Ti), 118.2 (CuC≡*C*), 119.9 (C₅H₄Ti, C_{ipso}), 128.6 (TiC≡*C*), 183.8 (Ti*C*≡C), the signal of C_α atom of the CuC≡ CFc grouping could not be assigned unequivocally. FD-MS [*m/e* (rel int)]: M⁺ 788 (100). Anal. Calcd for C₃₈H₅₃CuFeSi₄Ti (789.46): C, 57.81; H, 7.28. Found: C, 57.47; H, 7.28.

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Supporting Information Available: Details about the X-ray crystal structures, including diagrams, and tables of crystal data and structure refinement, atomic coordinates, bond lengths and angles, and anisotropic displacement parameters for **19a** and **19d**. This material is available free of charge via the Internet at http://pubs.acs.org.

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