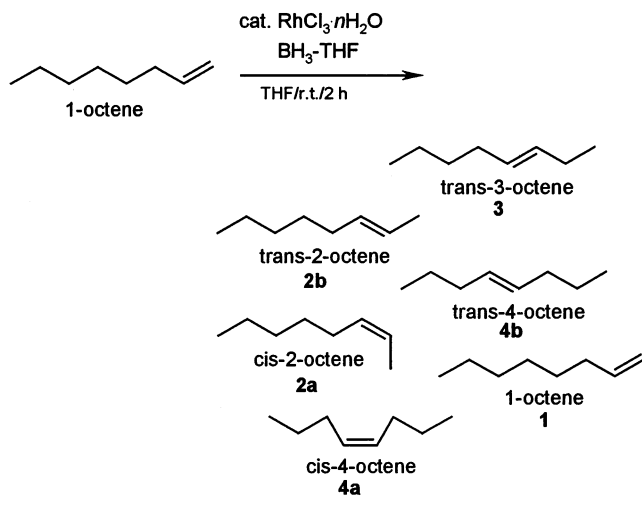


Table 1. Isomerization of Isomeric Octenes Using $\text{RhCl}_3 \cdot n\text{H}_2\text{O}/\text{BH}_3 \cdot \text{THF}$ in THF^a

entry	alkene	octene (%) ^b					
		1	2a	2b	3	4a	4b
1	1-octene	0.6	8.9	30.4	33.4	3.7	23.0
2	<i>cis</i> -2-octene	0.7	10.8	38.3	30.7	4.2	15.3
3	<i>trans</i> -2-octene	0.8	10.1	30.8	32.5	3.9	21.9
4	<i>trans</i> -3-octene	0.4	7.0	23.3	44.0	5.5	19.8
5	<i>trans</i> -4-octene	0.5	8.8	31.3	33.3	4.6	21.5

^a Isomerization was carried out at room temperature for 2 h by the very slow addition of $\text{BH}_3 \cdot \text{THF}$ (0.3 mL, 0.3 mmol) into a mixture of the isomeric octene (0.5 mL, 3.19 mmol) and $\text{RhCl}_3 \cdot n\text{H}_2\text{O}$ (10 mg, 0.048 mmol) in THF, followed by oxidation with alkaline peroxide. ^b Product distributions were determined by GC. Products include octenes, octanols, and octane.

Typically, equilibration of alkenes favors structures with the double bond farther from the end of the carbon chain. Part of the driving force here is to produce the¹¹ highest possible substitution of the double bond.¹⁰ However, we notice that, during the isomerization of 1-octene, *trans*-4-octene was not the major product. Further, when *trans*-4-octene was subjected to similar experimental conditions, the product ratio resembled that obtained with 1-octene. We had thus found that no matter which isomeric alkene one started with, the final product composition was virtually a thermodynamic equilibrium mixture of isomeric alkenes (Table 1). Examples of other catalytic systems are summarized in Table 2.

Table 3 compares the experimental values for isomer distribution of heptenes with the thermodynamic equilibrium values calculated by standard methods from the enthalpies of formation¹² at 25 °C. Clearly, the experimental data parallel the trend of the theoretical values.

(9) *Representative experimental procedure:* A mixture of $\text{RhCl}_3 \cdot n\text{H}_2\text{O}$ (10 mg, 0.048 mmol), 1-octene (0.5 mL, 3.19 mmol), and THF (10 mL) was stirred in a three-necked round-bottom flask at room temperature (24 °C) for 15 min, under an atmosphere of dry nitrogen. Using a syringe, $\text{BH}_3 \cdot \text{THF}$ (0.3 mL, 0.3 mmol) was injected into the reaction flask at a very slow rate, over a period of 15 min. The reaction was allowed to continue for an additional 2 h, followed by alkaline peroxide oxidation, extraction, and purification.

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Table 2. Effect of the Catalytic System on the Isomerization of 1-Octene

entry	catalytic system	octene (%) ^c					
		1	2a	2b	3	4a	4b
1	$\text{RhCl}_3 + \text{BH}_3 \cdot \text{THF}$ ^a	0.6	8.9	30.4	33.4	3.7	23.0
2	$\text{RhBr}_3 + \text{BH}_3 \cdot \text{THF}$ ^a	0.9	10.3	35.4	31.2	4.7	17.5
3	$\text{RhCl}(\text{PPh}_3)_3 + \text{BH}_3 \cdot \text{THF}$ ^a	3.5	26.8	49.2	12.7	4.0	3.8
4	$\text{RhCl}_3 + \text{CB} \cdot \text{THF}$ ^b	0.8	11.4	36.6	30.4	4.1	16.7

^a Isomerization was carried out at room temperature for 2 h by the very slow addition of $\text{BH}_3 \cdot \text{THF}$ (0.3 mmol) into a mixture of the 1-octene (3.19 mmol) and the catalyst (10 mg) in THF, followed by oxidation with alkaline peroxide. ^b A 1 mL portion (1 mmol) of catecholborane-THF was used. ^c Product distributions were determined by GC. Products include octenes, octanols, and octane.

Table 3. Calculated Product Distribution Based on Enthalpies of Formation of Liquid Heptenes

isomeric heptene	ΔH_f° ^a	calcd (%)	exptl (%) ^b
1-heptene	-23.35	0.427	0.728
<i>cis</i> -2-heptene	-25.31	11.743	12.724
<i>trans</i> -2-heptene	-26.15	48.525	43.254
<i>cis</i> -3-heptene	-25.00	6.939	7.262
<i>trans</i> -3-heptene	-25.91	32.366	36.032

^a ΔH_f° = enthalpy of formation of isomeric heptenes in kcal/mol.¹²

^b Product distribution after 24 h of the isomerization reaction.

Labeling Studies. Gratified by this success, we soon embarked upon an in-depth study of the reaction mechanism. Isomerization of 1-octene with $\text{BD}_3 \cdot \text{THF}$ instead of $\text{BH}_3 \cdot \text{THF}$ revealed a high level of deuterium incorporation into the products (octenes, octane, and octanols).¹³ Deuterium labeling was also observed when the isomerization of 1-octene was carried out in the presence of small amounts of D_2O . These results suggest that (a) the metal hydride addition/elimination mechanism is the more prevalent pathway for these isomerizations and (b) the species causing the isomerization undergoes very rapid deuterium exchange with the deuterium source.

A high degree of reversed regioselectivity¹⁴ has been observed during the $\text{RhCl}(\text{PPh}_3)_3$ -catalyzed hydroboration of styrene using catecholborane (CBH). However, during the $\text{RhCl}_3 \cdot n\text{H}_2\text{O}$ -promoted hydroboration of styrene using $\text{BH}_3 \cdot \text{THF}$,⁸ we obtained anti-Markovnikov product ratios similar to those of the uncatalyzed hydroborations.¹⁵ To verify if our in situ generated catalyst was indifferent toward substrates that did not possess an isomerizable double bond, we performed the "starved" hydroboration of styrene and cyclohexene in the presence of small amounts of D_2O . We were surprised when the mass spectrometry results revealed that some molecules of styrene had three deuterium atoms, while cyclohexene (Figure 1) had more than five deuterium atoms incorporated into the molecule. This result drives home the point that deuterium incorporation occurred whether alkene isomerization was the case.

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(15) We expected styrene to give us the high Markovnikov selectivity via the formation of a (η^3 -benzyl)rhodium complex.

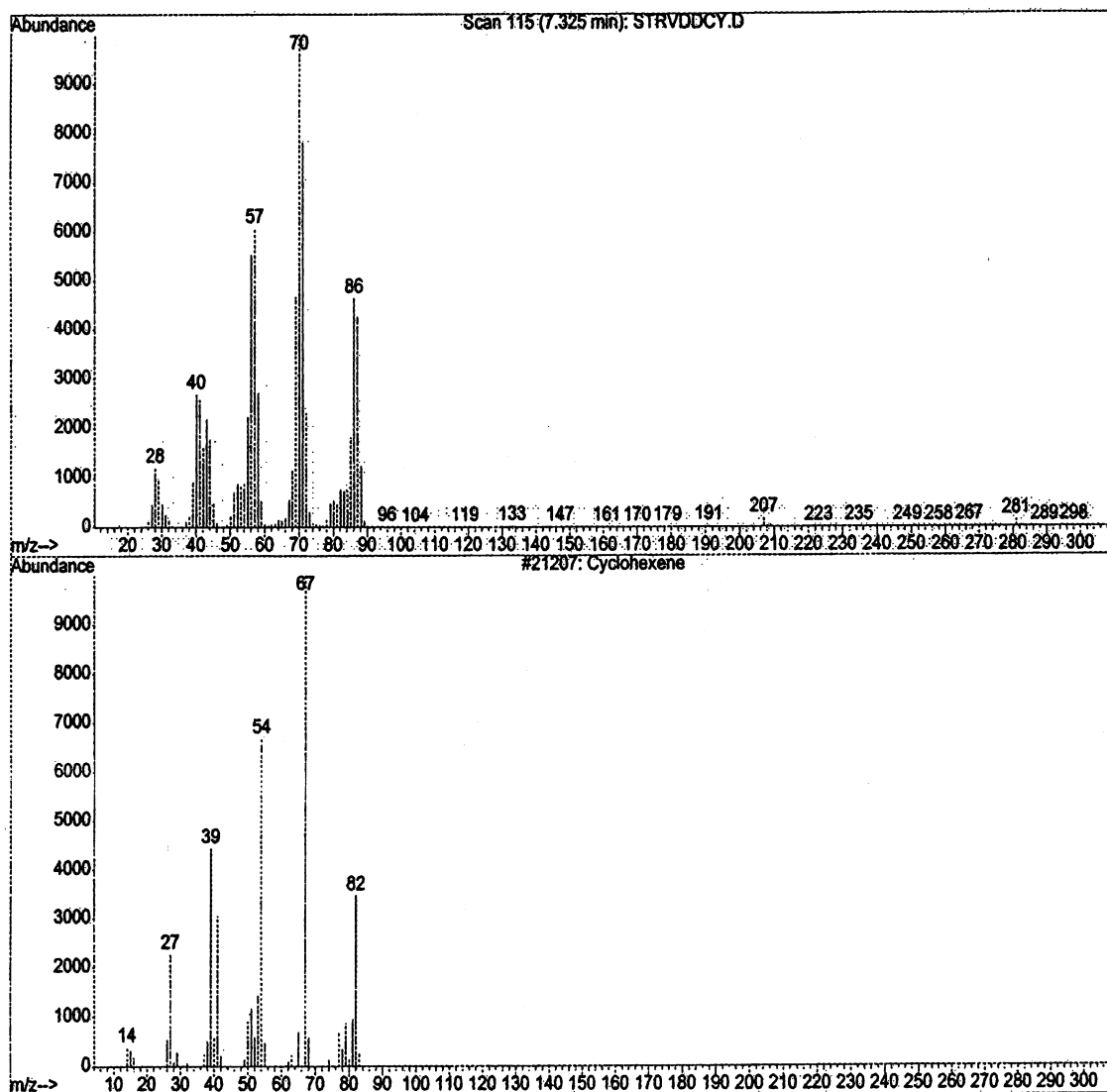


Figure 1. Isomerization/deuteration of cyclohexene with $\text{RhCl}_3/\text{BH}_3$ in D_2O .

Migration Pattern. To get a better idea of how the double bond migrates down the alkyl chain, the in situ catalyst was generated in the presence of 1-heptene¹⁶ and aliquots of the reaction mixture were quenched using $\text{NaOH}/\text{H}_2\text{O}_2$. After 10 min the products were extracted using pentane and subjected to GC-MS analysis. Figure 2 clearly indicates that the migration of the double bond takes place in a stepwise manner. During the initial stages, 1-heptene is converted predominantly into *cis*-2-heptene, which undergoes rapid isomerization to *trans*-2-heptene. After 20 min, we notice that *cis*-2-heptene and *trans*-2-heptene are present in equal proportions. It is the *cis*- and *trans*-2-heptene that subsequently isomerize to *cis*- and *trans*-3-heptene. Although the initial products are kinetically controlled, both kinetic and thermodynamic control play a very important role in determining product distribution. A kinetic study would be very challenging, considering the many (estimated to be 16) intrinsic rate constants governing the process.

Role and Fate of the Catalyst. A clear understanding of the role, efficiency, and fate of the catalyst is now

(16) 1-Heptene was chosen, since we were able to separate all the possible regioisomers successfully. In the octene system, *cis*-3-octene could not be isolated.

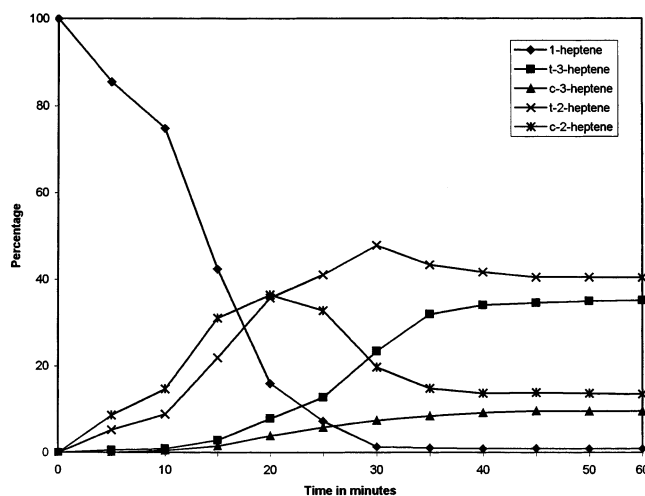


Figure 2. Isomerization of 1-heptene using $\text{RhCl}_3 \cdot n\text{H}_2\text{O}/\text{BH}_3 \cdot \text{THF}$ in THF.

at hand. The slow addition of $\text{BH}_3 \cdot \text{THF}$ into a mixture of the alkene and catalyst in THF appears to be of critical importance in achieving the desired isomerization. This modified procedure facilitates the generation of the in situ catalyst, presumably a rhodium hydride

species, which is responsible for alkene isomerization, since $\text{RhCl}_3 \cdot n\text{H}_2\text{O}$ alone cannot isomerize alkenes rapidly enough. This "Rh-H" species adds reversibly across a double bond in a Markovnikov fashion, thus facilitating the formation of internal alkenes. In many cases, it has been observed that the hydrogen in metal hydride complexes ionizes as a proton.¹⁷ A rhodium dihydride species may be implicated to account for the alkene hydrogenation.¹⁸ Additional $\text{BH}_3 \cdot \text{THF}$ finally reduces the catalyst into its elemental state, which appears as a fine black suspension in our reaction mixture.¹⁹ This black suspension is also known to be a very efficient hydrogenation catalyst.²⁰

In situ catalyst generation via slow addition of $\text{BH}_3 \cdot \text{THF}$ allows for the fine tuning of the isomerization aptitude of the catalyst. Catalyst deactivation and ultimate destruction can be achieved very easily, either

by the addition of excess $\text{BH}_3 \cdot \text{THF}$, thus reducing the metal to its elemental state, or by quenching the reaction using $\text{NaOH}/\text{H}_2\text{O}_2$.

Conclusions

The combination of catalytic amounts of $\text{RhCl}_3 \cdot n\text{H}_2\text{O}$ and $\text{BH}_3 \cdot \text{THF}$ offers an excellent route for the isomerization of alkenes. Isomerization can also be achieved using a combination of other rhodium compounds such as $\text{RhBr}_3 \cdot n\text{H}_2\text{O}$ and $\text{RhCl}(\text{PPh}_3)_3$ in the presence of catalytic amounts of a hydroborating reagent. The rapid reversibility of the alkene insertion/ β -hydride elimination step in the mechanism is the key to alkene isomerization. Generation of the catalyst in the presence of D_2O gives us a versatile procedure to label alkenes. We hope that this methodology will be useful to study the elegant dance of the double bond.

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Supporting Information Available: Text, tables and figures giving experimental procedures and compound characterization data. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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