Synthesis of Aryloxo Cyclopentadienyl Group 4 **Metal-Containing Dendrimers**

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A quantitative procedure for the hydrosilylation of allylic –SiMe₃ protected phenols with Et₃SiH and Si-H terminated carbosilane dendrimers of first, second, and fourth generations have been performed to give $nG-[(CH_2)_3\{C_6H_{4-r}(OMe)_r\}OH]_m$. The subsequent treatment with $[Ti(C_5Me_5)Cl_2Me]$, $[Ti(C_5Me_5)Me_3]$, or $[M(C_5H_5)_2ClX]$ (M = Ti, X = Cl; M = Zr, X = H) afforded the corresponding organometallic metallodendrimers.

Introduction

An area of growing interest is the synthesis of metallodendrimers in which the metal has been attached to the surface for generating new inorganic/organic hybrid macromolecules with interesting advantages over both homogeneous and heterogeneous catalysis.¹ On the other hand, Ziegler-Natta polymerization of α-olefins by homogeneous catalysts has been the subject of both fundamental and applied studies, and the development of new "single-site" group 4 catalyst precursors for optimizing polymerization catalysis is one of the most striking subjects in the field of organometallic chemistry.² The combination of these two areas affords cyclopentadienyl group 4 metal derivatives as a family of attractive candidates for the attachment over a dendritic surface, providing in this way model systems for heterogenization of such complexes on, for example, silica supports. A few examples have been reported so far,^{3,4} consisting of bis(cyclopentadienyl) group 4 metals, in which the metallocene units were linked to a carbosilane dendritic skeleton through the ancillary cyclopentadienyl ring.

We have recently reported the synthesis of carbosilane dendrimers with peripheral phenol functionalities that have proved to be useful supports for [Ti(C₅H₅)Cl₃].⁵ The extension reported here of this methodology to other cyclopentadienyl titanium and zirconium complexes is also explained by some observations about their catalytic activities.⁶ However, the selectivity of the key reaction affording the phenol-functionalized dendrimers, i.e., the hydrosilylation of allylphenols with the terminal Si-H units of carbosilane dendrimers, was limited and an additional study was needed.

Results and Discussion

We have reported⁵ that treatment of 4-allyl-2-methoxyphenol (Ia; eugenol) or 4-allyl-2,6-dimethoxyphenol (**Ib**) with Et₃SiH or Si-H terminated dendrimers using Karstedt's catalyst⁷ in THF produced the C-silylated derivatives (hydrosilylation of the olefin fragment) together with variable amounts of the O-silvlated products (silvlation of the phenol functionality) along with the 2-propenyl isomers of I, as a result of competitive isomerization reactions (see Scheme 1). The undesired products (O-silylated and 2-propenyl isomers) could be easily removed using chromatographic techniques. Nevertheless, the overall yield of the reaction was significantly diminished.

To increase the selectivity of the hydrosilylation reaction, we have conducted sets of experiments in which Et₃SiH, 1G-H₄, 2G-H₈, and 4G-H₃₂ have been used in the hydrosilylation reaction of **Ia**,**b**: (i) varying the solvent (THF or toluene), (ii) changing reactant concentrations, (iii) using different catalyst concentrations, and (iv) repeating these experiments while protecting the phenolic function of **I** with the $-SiMe_3$ group. The percentage of C- and O-silylation was determined by ¹H NMR spectroscopy, as the *o*-methoxy substituent of the phenyl ring is sensitive to the presence of a hydroxy (δ 3.86) or siloxy group (δ 3.78). In a preliminary set of experiments, we observed that solvent polarity does not have an appreciable effect on selectivity and a high concentration of reagents favors the C-silvlation versus the two side reactions. In the absence of solvent, the silane dendrimers form a gel and the reaction does not proceed. Thus, unless otherwise

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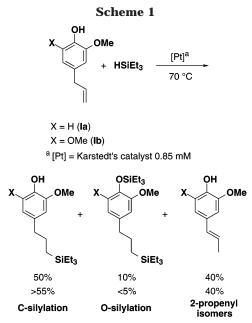
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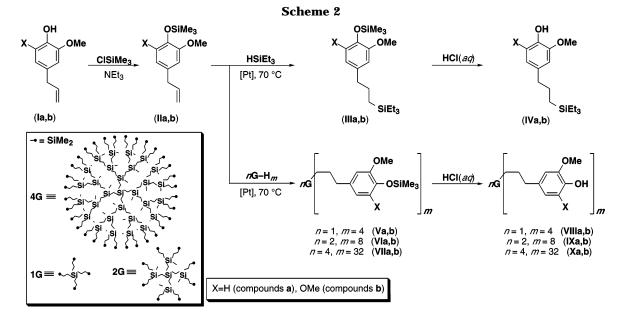
^a [Pt] = Karstedt's catalyst (0.85 mM).

stated, the hydrosilylation reactions were carried out in a minimum amount of THF with Karstedt's catalyst (0.8 mM), under an argon atmosphere at 70 °C for 9 h and then at room temperature for 12 h. Under these conditions, Et₃SiH afforded O-silvlated products (10-15% for **Ia** and <5% for **Ib**) and 40–50% of isomerized compounds, whereas negligible amounts of O-silvlation and a lower percentage of isomerization (15-25%) were found for dendrimers 1G-H₄, 2G-H₈, and 4G-H₃₂. With regard to the catalyst concentration, when it is increased 2- or 3-fold (2.6 mM), the amounts employed above gave an increase of the O-silvlation products in the cases of all the silane reagents used and a decrease of the isomerization products, which were negligible for the dendritic silanes. From these results we cannot make a proposal about the nature of the active species in the catalytic cycle, but it seems clear that the polyfunctional nature of the dendrimers strongly favors C-silvlation versus O-silvlation and isomerization, hence inferring a different mechanism with respect to the monofunctional Et_3SiH . A similar result was observed by Laine et al. using silsesquioxane silanes.⁸

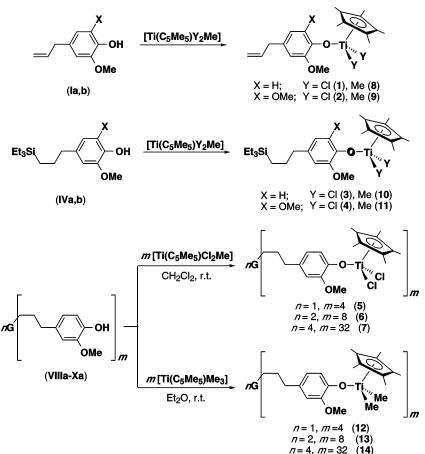
With the intermediates described above, we carried out the hydrosilylation reactions using -SiMe3 protected phenols **IIa**,**b**, which were easily prepared by addition of SiMe₃Cl to the corresponding alcohol in the presence of NEt₃, and a Karstedt catalyst concentration of 2.6 mM (Scheme 2). As expected, no O-silvlation products were found. For Et₃SiH, a dramatic decrease of isomerization reactions occurred, affording IIIa,b in high yields. For dendritic silanes, 1G-H₄, 2G-H₈, and 4G-H₃₂, isomerization products were not observed and dendrimers **V**-**VII** were quantitatively obtained.⁹ The subsequent treatment of these siloxy derivatives with aqueous HCl afforded the previously reported⁵ phenolterminated carbosilane dendrimers VIII-X in 90-95% overall yield after purification by column chromatography.5b

Titanium centers have been successfully incorporated at the surface of the carbosilane dendrimer containing phenol end groups via alcoholysis of a Ti-Cl bond in [Ti(C₅H₅)Cl₃].⁵ However, this approach is not appropriate for the synthesis of analogous dendrimers containing pentamethylcyclopentadienyl titanium units because of the enhanced stability of the Ti-Cl bond in [Ti(C₅Me₅)-Cl₃] toward alcoholysis. We have also reported¹⁰ the synthesis in good yield of mononuclear pentamethylcyclopentadienyl aryloxo titanium complexes via reaction of $[Ti(C_5Me_5)Cl_3]$ with the dilithium salt of different hydroquinones or the lithium salt of eugenol. This second approach may be convenient for early-generation dendrimers but seems to be unsuitable for higher generations because the selectivity of lithiation decreases when the number of phenol groups increases. Here, we describe appropriate synthetic procedures for anchoring chloro and methyl pentamethylcyclopentadienyl titanium fragments to the periphery of phenolended dendrimers via reaction of such systems with [Ti(C₅Me₅)Cl₂Me] or [Ti(C₅Me₅)Me₃] or bis(cyclopentadienyl) titanium or zirconium units by using $[Ti(C_5H_5)_2 Cl_2$] or [Zr(C_5H_5)₂HCl], respectively.

The reaction of monophenolic derivatives I and IV with $[Ti(C_5Me_5)Cl_2Me]$ in toluene at room temperature







proceeds with evolution of methane to form the corresponding aryloxo complexes 1-4 (see Scheme 3) as red solids in quantitative yields. The same procedure has been used for the synthesis of the corresponding dendrimers. Metathetical replacement of a methyl group by an aryloxo unit is readily achieved when phenolended dendrimers VIIIa-Xa react with 1 equiv (per phenol group) of [Ti(C₅Me₅)Cl₂Me] in toluene overnight, leading to the new organometallic dendrimers 5-7 (see Scheme 3). These metallodendrimers are obtained as red, moisture-sensitive oils, soluble in aromatic solvents and insoluble in aliphatic solvents.

Aryloxo methyl derivatives have been prepared by reaction of phenol derivatives I and IV or phenol-ended dendrimers VIIIa-Xa with 1 equiv (per phenol group) of $[Ti(C_5Me_5)Me_3]$. In this case, the reaction is carried out in hexane and is complete after 2 h at room temperature, giving the complexes 8^{10} and 9-14 (see Scheme 3). These methyl complexes are soluble in aromatic solvents and in saturated hydrocarbons. They are soluble in chlorinated solvents, but in these solvents Ti-Me bonds are transformed into Ti-Cl bonds. As reported for other aryloxo pentamethylcyclopentadienyl titanium derivatives,11 these methyl derivatives cannot be prepared by methylation of chloro derivatives 1-7, because methylating reagents such as AlMe₃ and Mg-ClMe react with the Ti-aryloxo bonds of complexes 1-7 to give a mixture of [Ti(C₅Me₅)MeCl₂], [Ti(C₅Me₅)Me₃], and aryloxo aluminum or magnesium derivatives.¹²

drimers requires different synthetic procedures for titanium and zirconium. Reaction of phenols Ia, IVa, **VIIIa**, and **IXa** with $[Ti(C_5H_5)_2Cl_2]$ in the presence of NEt₃ affords monosubstituted aryloxides 15–18 (see Scheme 4). No disubstitution has been observed in any of these reactions, possibly due to steric hindrance at the titanium center relative to zirconium (see below). For the synthesis of mononuclear complexes a light excess of the phenol derivative can be used in order to ensure completion of the reaction. However, in the case of titanium dendrimers an accurate stoichiometry must be used in order to avoid the presence of unsubstituted phenol groups.

In contrast, the reaction of Ia with 1 equiv of [Zr-(C₅H₅)₂Cl₂] in the presence of 1 equiv of NEt₃ affords a mixture of the starting zirconium precursor together with the mono- and disubstitution aryloxo derivatives, whereas the reaction of $[Zr(C_5H_5)_2Cl_2]$ with 2 equiv of eugenol in the presence of 2 equiv of NEt₃ affords quantitatively the bis(aryloxide) compound 19. This behavior can be attributed to the larger size of the

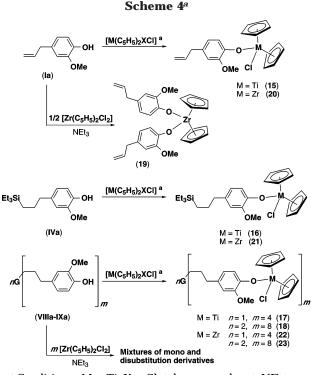
Phenol-functionalized dendrimers have also been used to support bis(cyclopentadienyl) group 4 complexes at their surface. The preparation of these supported den-

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⁽¹²⁾ For instance, the reaction of Ib with AlMe₃ allowed the isolation (c₃H₅)]}]₂. ¹H NMR (CDCl₃): δ 6.37 (s, 4H, C₆H₂), 5.70 (m, 2H, CCl₃H₅)]} CH₂CH=CH₂), 5.06 (m, 4H, CH₂CH=CH₂), 3.80 (s, 12H, OMe), 3.30 (m, 4H, $CH_2CH=CH_2$), -0.83 (s, 12H, Al-CH₃). ¹³C{¹H} NMR (CDCl₃): δ 147.4 (C_{ipso} bonded to -OMe), 137.4 (CH₂CH=CH₂), 131.9 (C_{ipso} bonded to -C₃H₅), 115.9 (CH₂CH=CH₂), 104.4 (C₆H₂), 56.4 (OMe), 40.3 (*C*H₂CH=CH₂), -9.2 (Al-CH₃).



 a Conditions: M = Ti, X = Cl, toluene as solvent, NEt_3 must be added; M = Zr, X = H, THF as solvent.

zirconium center that allows the entry of a second aryloxo ligand to its coordination sphere. $^{\rm 13}$

Nevertheless, we have been able to obtain monosubstituted aryloxo derivatives of zirconium by reaction of phenols **Ia**, **IVa**, **VIIIa**, and **IXa** with 1 equiv of [Zr-(C_5H_5)₂HCl] (per phenol group) to give **20–23** in quantitative yield with evolution of dihydrogen (see Scheme 4).

These bis(cyclopentadienyl) titanium and zirconium derivatives are moisture sensitive and in the presence of air decompose, giving the μ -oxo complexes [{M(C_5H_5)_2-Cl}_2(\mu-O)] (M = Ti,^{14} Zr^{15}), although they can be stored under an inert atmosphere for long time periods. All of them are soluble in chlorinated and aromatic solvents and completely insoluble in saturated hydrocarbons.

The organometallic compounds have been characterized using ¹H, ¹³C, and ²⁹Si NMR spectroscopy and elemental analysis (full details are given in the Supporting Information). For complex **2** the solid-state structure has been determined by X-ray diffraction methods.

The ¹H NMR spectra of some metallodendrimers have shown small peaks of impurities (less than 2%) due to hydrolysis processes or solvent molecules, which were difficult to separate. The NMR spectra of all complexes 1-23 show singlets corresponding to the pentamethylcyclopentadienyl or cyclopentadienyl ligands in the expected region (see the Supporting Information). Methyl groups bonded to titanium appear as singlets in ¹H NMR (0.40 ppm) and in ¹³C NMR (53.6 ppm). From

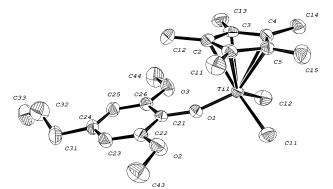


Figure 1. ORTEP (50% thermal ellipsoids) view of $[Ti(C_5-Me_5)Cl_2\{O[C_6H_2(OMe)_2(CH_2CH=CH_2)]\}]$ (2). Selected bond lengths (Å) and angles (deg): Ti(1)-O(1) = 1.770(3), Ti-(1)-Cl(1) = 2.2661(18), Ti(1)-Cp(1) = 2.026; Cp(1)-Ti(1)-O(1) = 118.9, Ti(1)-O(1)-C(21) = 163.1(3).

these data it could be assumed that substitution of the eugenolate moiety for the 2,6-dimethoxyphenoxide fragment or hydrosilylation of the allyl fragment does not produce significant changes on the electronic density at the metal center.

For complexes 1, 2, 8, 9, 15, 19, and 20, the allyl group resonances were unambiguously assigned. The ¹H NMR data of the dendritic complexes show, in contrast, the presence of the SiCH₂CH₂CH₂-Ph fragment as the result of an anti-Markovnikov addition of a Si-H bond to the allyl fragment. The resonance patterns for these methylene protons and for the methylene protons of the branches -SiCH₂CH₂CH₂CH₂Si- present in the dendrimers are in agreement with the proposed formulation (full details of the assignment of these signals is given in the Experimental Section and the Supporting Information, and a more detailed discussion of this assignment can be found in ref 5b). The carbosilane fragments do not present significant changes, due to the nature and number of the cyclopentadienyl rings or to the presence of a titanium or zirconium metal center. In agreement with this, the ²⁹Si NMR data show no significant changes from the organic dendritic precursors or the metallodendrimers containing $[Ti(C_5H_5)Cl_2]$ units, as was expected.

Single crystals of **2** suitable for X-ray diffraction studies were obtained from a mixture of Et_2O and hexane cooled to -20 °C. An ORTEP drawing of the molecular structure is shown in Figure 1. The Ti–O bond (1.76 Å) and Ti–O–C angle (163.0°) are almost identical with those of other similar monometallic complexes such as {Ti(C₅Me₅)[O(2,6-Me₂C₆H₃)]Cl₂}¹⁶ or an analogue containing the unsubstituted cyclopentadienyl ligand, {Ti(C₅H₅)[O(2,6-iPr₂C₆H₃)]Cl₂}.^{11,17}

In summary,we have developed a synthetic strategy to obtain selectively the C-silylation products of phenols having pendant allyl groups with Si-H terminated dendrimers and allowing the synthesis of phenol-ended carbosilane dendrimers in almost quantitative yields. These dendrimers can be used to anchor different monoand bis(cyclopentadienyl) complexes of titanium and zirconium through the use of suitable organometallic

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precursors. In all cases, the dendritic framework seems to be chemically inert and spectroscopically invariable to the changes produced in the periphery, while the organometallic unit retains the spectroscopic, and hence chemical, properties of the mononuclear counterparts.

Experimental Section

General Procedures. All manipulations were performed under an inert atmosphere of argon using standard Schlenk techniques or a drybox. Solvents used were previously dried and freshly distilled under argon: tetrahydrofuran from sodium benzophenone ketyl, toluene from sodium, hexane from sodium-potassium, and methylene chloride over P₄O₁₀. Unless otherwise stated, reagents were obtained from commercial sources and used as received. $[Ti(C_5Me_5)Cl_3], ^{18}$ $[[Ti(C_5Me_5)Cl_2-C_5Me_5)Cl_3], ^{18}$ Me],¹⁹ [Ti(C₅Me₅)Me₃],²⁰ and Gn-H dendrimers²¹ were prepared according to reported methods.

¹H, ¹³C, and ²⁹Si NMR spectra were recorded on Varian Unity VXR-300 and Varian 500 Plus instruments. Chemical shifts (δ , ppm) were measured relative to residual ¹H and ¹³C resonances for chloroform-d and benzene- d_6 used as solvents, and ²⁹Si chemical shifts were referenced to external SiMe₄ (0.00 ppm). The integral values of the signals in the ¹H NMR spectra of dendrimer complexes represent only one-fourth of the total amount of hydrogen atoms. C, H analyses were carried out with a Perkin-Elmer 240 C microanalyzer. Thin-layer chromatography was accomplished using 0.25 mm silica gel plates from Alugram, and chromatography was performed on silica gel (35–70 mesh) for the organic dendrimers.

A selection of synthetic procedures and data are shown; for the rest, see the Supporting Information.

Synthesis of $4G-[(CH_2)_3\{[C_6H_3(OMe)]O\}Ti(C_5Me_5)Cl_2]_{32}$ (7). A solution of $4G-\{(CH_2)_3[C_6H_3(OMe)]OH\}_{32}$ (0.30 g, 2.75 \times 10⁻² mmol) in CH₂Cl₂ (10 mL) was slowly added to a solution of [Ti(C₅Me₅)Cl₂Me] (0.24 g, 0.88 mmol) in CH₂Cl₂ (5 mL). The mixture was stirred overnight. The solvent was removed at reduced pressure, to obtain a foamy red solid. The product was washed with Et₂O (2 \times 2 mL) to give 7 as a red foamy solid (0.39 g, 75% yield). ¹H NMR (CDCl₃): δ 6.84 (m, 8H, C₆H₃), 6.60 (m, 16H, C₆H₃), 3.77 (s, 24H, OMe), 2.52 (m, 16H, SiCH₂-CH₂CH₂Ph), 2.16 (s, 120H, C₅Me₅), 1.54 (m, 16H, SiCH₂CH₂-CH2Ph), 1.24 (m, 30H, SiCH2CH2CH2Si), 0.52 (m br, 76H, SiCH2CH2CH2Si and SiCH2CH2CH2Ph overlapping), -0.07 (m br, 69 H, SiMe₂ and SiMe overlapping). ¹³C NMR (CDCl₃); δ 153.4 (Cipso bonded to -OTi), 149.9 (Cipso bonded to -OMe), 138.6 (C_{ipso} bonded to -CH₂), 132.7 (C₅Me₅), 120.6, 120.1, and 113.0 (C₆H₃), 56.3 (OMe), 39.9 (SiCH₂CH₂CH₂Ph), 26.1 (SiCH₂CH₂CH₂Ph), 15.3 (SiCH₂CH₂CH₂Ph), 20.2, 18.9, 18.5, and overlapped signals (Si(CH₂)₃Si), 12.8 (C₅Me₅), -3.2 (SiMe₂), -4.9 (SiMe). ²⁹Si $\{^{1}H\}$ NMR (CDCl₃): δ 1.91 (G4-Si), 1.28 (G3-Si); the rest were not observed. Anal. Calcd for C₉₁₂H₁₅₀₀Cl₆₄O₆₄-Si₆₁Ti₃₂: C, 57.64; H, 7.95. Found: C, 56.82; H, 7.70.

Synthesis of 4G-[(CH_a)₃{[C₆H₃(OMe)]O}Ti(C₅Me₅)Me₂]₃₂ (14). A solution of 4G-{(CH₂)₃[C₆H₃(OMe)]OH}₃₂ (0.30 g, 2.75 \times 10⁻² mmol) in Et₂O (10 mL) was slowly added to a solution of [Ti(C₅Me₅)Me₃] (0.20 g, 0.88 mmol) in Et₂O (5 mL). The reaction mixture was stirred for 2 h at room temperature. The solvent was removed at reduced pressure to obtain 14 as a brown-yellow oil in quantitative yield (0.48 g). Selected data are as follows. ¹H NMR (CDCl₃): δ 0.38 (s, 48H, TiMe₂). ¹³C NMR (CDCl₃): δ 152.3 (C_{ipso} bonded to –OTi), 53.8 (TiMe₂). The rest of the data are almost invariable with respect to compound 7; see the Supporting Information. ²⁹Si{¹H} NMR (CDCl₃): δ 1.94 (G4-Si), 1.31 (G3-Si); the rest were not observed. Anal. Calcd for C₉₇₆H₁₆₉₂O₆₄Si₆₁Ti₃₂: C, 66.24; H, 9.64. Found: C, 65.02; H, 9.40.

Synthesis of 2G-[(CH₂)₃{[C₆H₃(OMe)]O}Ti(C₅H₅)₂Cl]₈ (18). A solution of $2G - {(CH_2)_3[C_6H_3(OMe)]OH}_8$ (0.10 g, 0.04 mmol) in toluene (10 mL) was slowly added to a solution of $[Ti(C_5H_5)_2Cl_2]$ (0.08 g, 0.32 mmol) in toluene (50 mL). To this mixture was added a slight excess of NEt₃ (50 μ L, 0.36 mmol). The reaction mixture was stirred for 12 h and then filtered through Celite to remove NEt₃·HCl. The resulting red solution was evaporated under reduced pressure to give 18 as a red microcrystalline solid (0.127 g, 79%). ¹H NMR (CDCl₃): δ 6.67-6.60 (m, 6H, C₆H₃), 6.32 (s, 20H, C₅H₅), 3.76 (s, 6H, OMe), 2.51 (m, 4H, SiCH₂CH₂CH₂Ph), 1.54 (m, 4H, SiCH₂CH₂-CH₂Ph), 1.29 (m, 6H, SiCH₂CH₂CH₂Si), 0.50 (m, 16H, SiCH₂: CH₂CH₂Ph and SiCH₂CH₂CH₂Si overlapping), -0.07 (s, 12H, SiMe₂), -0.09 (s, 3H, SiMe). ¹³C NMR (CDCl₃): δ 159.1 (C_{ipso} bonded to -OTi), 145.8 (Cipso bonded to -OMe), 134.9 (Cipso bonded to -CH₂), 125.1, 120.5, and 111.8 (C₆H₃), 117.4 (C₅H₅), 55.9 (OCH₃), 39.9 (SiCH₂CH₂CH₂Ph), 26.4 (SiCH₂CH₂CH₂Ph), 15.6 (Si*C*H₂CH₂CH₂Ph), 22.7, 19.1, 18.7, and overlapped signals (Si(CH₂)₃Si), -2.9 (SiMe₂), -4.6 (SiMe). ²⁹Si{¹H} NMR (CDCl₃): 8 1.87 (G2-Si), 1.19 (G1-Si), 0.77 (G0-Si). Anal. Calcd for C₂₁₆H₃₀₈Cl₈O₁₆Si₁₃Ti₈: C, 61,88; H, 7,40. Found: C, 61.52; H, 7.46.

Synthesis of 2G-[(CH₂)₃{[C₆H₃(OMe)]O}Zr(C₅H₅)₂Cl]₈ (23). A solution of 2G-{(CH₂)₃[C₆H₃(OMe)]OH}₈ (0.05 g, 0.02 mmol) in THF (5 mL) was slowly added to a suspension of $[Zr(C_5H_5)_2HCl]$ (0.04 g, 0.17 mmol) in THF (5 mL). The reaction mixture was stirred for 15 min. After hydrogen evolution ceased, the resulting yellow solution was evaporated under reduced pressure, affording quantitatively 23 as a yellow oil (0.088 g). Selected data are as follows. ¹H NMR (CDCl₃): δ 6.33 (s, 20H, C₅H₅). ¹³C NMR (CDCl₃): δ 152.6 (C_{ipso} bonded to -OZr), 114.4 (C₅H₅). The rest of the data are almost invariable with respect to those of compound 18; see the Supporting Information. ²⁹Si{¹H} NMR (CDCl₃): δ 1.86 (G2-Si), 1.19 (G1-Si), 0.77 (G0-Si). Anal. Calcd for C₂₁₆H₃₀₈Cl₈O₁₆-Si₁₃Zr₈: C, 57.18; H, 6.79. Found: C, 56.92; H, 6.56.

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Supporting Information Available: Text giving experimental procedures and NMR and analytical data of all the complexes, figures giving a selection of ¹H, ¹³C, and ²⁹Si NMR spectra of titanium and zirconium mononuclear complexes and dendrimers, and tables of crystal and data collection parameters, atomic coordinates, bond lengths, bond angles, and thermal displacement parameters of compound 2; X-ray crystal data are also available as CIF files. This material is available free of charge via the Internet at http://pubs.acs.org.

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