1H and 13C NMR Spectroscopic Study of Titanium(IV) Species Formed by Activation of Cp₂TiCl₂ and **[(Me4C5)SiMe2N***^t* **Bu]TiCl2 with Methylaluminoxane (MAO)**

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Summary: Using 13C and 1H NMR spectroscopy, the products of the reaction of Cp2TiCl2 with methylaluminoxane (MAO) at Al:Ti ratios of 5:1 to 300:1 have been identified as Cp2TiMeCl, Cp2TiMe2, [Cp2TiMe(µ-Cl)Cp2- TiCl]+*[Me-MAO]*- *(II1), [Cp2TiMe(µ-Cl)Cp2TiMe]*+*[Me-MAO]*- *(II2), [Cp2TiMe(µ-Me)Cp2TiMe]*+*[Me-MAO]*- *(II3), the heterobinuclear ion pair* $[Cp_2Ti(\mu \cdot Me)_2AIMe_2]^+$ *[Me-MAO]*- *(III), and a "zwitterion-like" intermediate, formulated as* $Cp_2TiMe^+\rightarrow Me^-A\dot{\mathcal{F}} \equiv MAO$ *(IV). In contrast, [(Me4C5)SiMe2Nt Bu]TiCl2/MAO gives only zwitterionlike, not heterobinuclear, species.*

Methylaluminoxane (MAO) remains the most widely used cocatalyst for metallocene-based catalysts.¹⁻⁴ Information on the structure of "cation-like" species formed upon activation of group 4 metallocenes with MAO is crucial in the understanding of polymerization activities. Within the last 5 years, important data were obtained on the solution structure of "cation-like" species formed upon activation of various zirconocenes with MAO. For the catalytic system Cp_2ZrMe_2/MAO , four different types of zirconium(IV) species were identified: Cp₂MeZr-Me→Al≡MAO (Zr-I), [Cp₂ZrMe(μ -Me)- Cp_2ZrMe ⁺[Me-MAO]⁻ (**Zr-II**), $[Cp_2Zr(\mu-Me)_2AlMe_2]$ ⁺- $[Me-MAO]^-$ (**Zr-III**), and Cp_2ZrMe^+ –Me-Al⁻=MAO (**Zr-IV**).5,6 The solution structures of the cationic parts of ion pairs **Zr-II** to **Zr-IV** were unambiguously determined by ¹H and ¹³C NMR spectroscopy.⁶ It was shown that complexes **Zr-I** and **Zr-II** are observed in the reaction solution only at low Al:Zr ratios (<100:1), while at high Al:Zr ratios, complexes **Zr-III** and **Zr-IV** are the major species. In complexes **Zr-II** and **Zr-III**, the perturbing [Me-MAO]⁻ anion is in outer-sphere contact to the coordinatively saturated zirconocene cation. Thus, **Zr-II** and **Zr-III** are not strongly influenced by the nonuniform nature of the [Me-MAO]⁻ counteranions, and consequently **Zr-II** and **Zr-III** display sharp NMR signals. The complex **Zr-IV** gives rise to a broadened NMR resonance due to the nonuniformity of tightly bound [Me-MAO]⁻ anions. Very recently, it was shown that at Al: $Zr > 500:1$ complexes of the type **Zr-III**, $[L_2 Zr(\mu\text{-Me})_2A\text{M\'{e}_2}$ ⁺[MeMAO]⁻, strongly dominate in the reaction mixture for most L_2ZrCl_2/MAO systems (L_2 = various cyclopentadienyl, indenyl, and fluorenyl ligands).7

The situation for titanocene/MAO systems is far less clearly determined. Tritto and co-workers observed the formation of sharp 13C NMR resonances upon activation of Cp₂TiMe₂ and Cp₂TiMeCl with MAO (Al:Ti = 10-40), and some of these were tentatively assigned to the ion pairs $[Cp_2TiMe]^+[Cl-MAO]^-$ and $[Cp_2TiMe]^+[Me-$ MAO]-. 8,9 However, it is natural to expect that similar ion pairs of types **II**-**IV** can be formed in the related Cp_2TiMe_2/MAO and Cp_2ZrMe_2/MAO systems. This background prompted us to reinvestigate the classical $Cp₂$ -TiCl2/MAO system in a wider range of Al:Ti ratios. In this work, using ¹H and ¹³C NMR spectroscopy and ¹³Cenriched MAO, cationic species formed in the system $Cp_2TiCl₂/MAO$ were characterized for the first time.

Results and Discussion

The System Cp₂TiCl₂/MAO. The ¹H and ¹³C NMR spectra (Figures 1 and 2) of $\text{Cp}_2\text{TiCl}_2/\text{MAO}$ solutions in toluene at Al:Ti ratios of 5-300 show that five different types of titanium(IV) species could be identified in this system. They are the methyl complexes Cp₂TiMeCl (existing mainly as adducts with AlMe_3 and MAO) and Cp2TiMe2, the homobinuclear ion pairs [Cp2TiMe(*µ*-Cl)-

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Figure 1. ¹H NMR spectra of $Cp_2TiCl_2 + MAO$ in toluene at -15 °C ([Al] = 0.75 M), in the range of Cp carbon signals, with Al:Ti ratios of (a) 10, (b) 20, (c) 40, (d) 90, and (e) 300.

 Cp_2TiCl ⁺[Me-MAO]⁻ (II₁), [Cp₂TiMe(μ -Cl)Cp₂TiMe]⁺- $[Me-MAO]^-$ (II_2), and $[Cp_2TiMe(\mu-Me)Cp_2TiMe]^+[Me-$ MAO]⁻ (II₃), the heterobinuclear ion pair $[Cp_2Ti(\mu-$ Me)2AlMe2]+[Me-MAO]- (**III**), and the "zwitterion-like" intermediate Cp_2TiMe^+ – Me-Al⁻=MAO (**IV**) (Chart 1). Their NMR signals are shown in Figures 1 and 2, and the NMR parameters are collected in Table 1.

In contrast to the Cp_2ZrMe_2/MAO system,⁶ with Cp_2 -TiCl2/MAO at Al:Ti ratios of 40-90, three homobinuclear complexes of type **II** (either Cl- or Me-bridged) could be observed in Figures 1c,d and 2c. Complex **II1** could be detected only at very low Al:Ti ratios (e.g. at Al:Ti = 10, $[\mathbf{II}_1]$: $[\mathbf{II}_2] \approx 1$), while at higher ratios (20-40) the homobinuclear species **II2** and **II3** appear. As in the related Zr system, complexes **II** display sharp 13C NMR $Ti-CH₃$ signals, shifted downfield with respect to Cp_2 TiMe₂ and Cp_2 TiMeCl due to their cationic nature. The chemical shift of **II2** is only slightly affected by the outer-sphere anion, as shown by comparison with the ion pair $[Cp_2TiMe(\mu\text{-}Cl)Cp_2TiMe]^+[B(C_6F_5)_4]^-$ synthesized by reacting a mixture of Cp_2 TiMeCl and Cp_2 -TiMe₂ (ca. 1:1) with $[CPh_3][B(C_6F_5)_4]$ in a Ti:B ratio of 2:1 (toluene, -15 °C), which displays very similar chemical shifts (Table 1).

When the Al:Ti ratio is increased, the Cl bridge in **II2** is replaced by a methyl bridge, and **II2** is converted to **II3** (Figures 1b-d and 2c). It was confirmed that Ti species formed at Al: Ti ratios of ≥ 90 contain no chlorine (Figures 1d and 2c): in a separate experiment, Cp2-

Figure 2. (a-c) ¹³C NMR spectra of $Cp_2TiCl_2 + MAO$ in toluene at -15 °C ([Al] = 0.75 M), in the ranges of Cp, Ti-Me, and *µ*-Me carbon signals (arbitrary scale), with Al:Ti ratios of (a) 20, (b) 40, and (c) 90. (d) 13C NMR spectrum of $Cp_2TiCl_2 + MAO$ in toluene at -15 °C ([Al] = 0.75 M) with Al:Ti = 90, in the ranges of Ti-Me and μ -Me carbon signals. Asterisks mark admixtures in toluene.

TiMe₂ was reacted with MAO (Al:Ti $= 100$) to afford the same species II_3 , III , and **IV**.

It is seen that at Al:Ti ratios approaching those typically employed under olefin polymerization conditions (Al:Ti $= 300$, Figure 1e), complexes **III** and **IV** dominate in the reaction mixture, as was the case in the Cp₂ZrMe₂/MAO system. To support our assignment of the NMR peaks of **III**, the related complex $[Cp_2Ti(\mu-1)]$ $Me₂AlMe₂$ ⁺[B(C₆F₅)₄]⁻ was prepared in situ by mixing of Cp₂TiMe₂, AlMe₃, and [CPh₃][B(C₆F₅)₄] in a 1:50:1 ratio (toluene, -15 °C). The chemical shifts of the corresponding peaks of $[Cp_2Ti(\mu-Me)_2AlMe_2]^+[B(C_6F_5)_4]^$ and **III** were very similar (Table 1).

The assignment of the NMR signals of the tight ion pair **IV** was simplified by their characteristic broadening (Figures 1 and 2, Table 1). Like the related Zr system, 6 the proposed structure of compound **IV** is supported by the detection of a 13C NMR signal near *δ*

a For wide lines, either exchange-broadened (with AlMe₃ and MAO) or broadened due to nonuniformity of MAO sites; *b* Chemical shift depends on Al:Ti ratio, due to fast chemical exchange (cf. entries 1 and 7). Such a pronounced dependence is not observed for Cp₂TiMe₂; thus, Cp2TiMeCl is expected to form Cl-bridged adducts with AlMe3 and MAO. *^c* Narrow lines (∆*ν*1/2 ^e ¹⁵-20 Hz). *^d* Respective 1H peaks of μ -Me protons not found (either masked by solvent or MAO signals). NF = not found. *e* Synthesized by reacting Cp₂TiCl₂ with LiMe in toluene at 0 °C. ^{*f*} Al present as AlMe₃. *^g* Respective ¹H peak of μ -Me protons at -0.30.

Chart 1. Structures Proposed for Intermediates

13, due to the bridging methyl group in the Ti \leftarrow (μ -Me)-Al moiety (Figure 2d).

The signals of complexes **II1**, **II2**, **II3**, and **III** were also observed in the work of Tritto et al. but were not adequately interpreted;^{8,9} complexes II_2 and II_3 were assigned to $[Cp_2TiMe]^+[Cl-MAO]^-$ and $[Cp_2TiMe]^+[Me-$ MAO]-, respectively, and the signal for **III** was assigned to a nonactive species, $Cp_2TiMe-O-Al \equiv MAO$. Recent results on borate-¹⁰ and MAO-based^{5,6} systems helped us to make the correct assignment and to obtain a detailed picture on the structure of the titanium species formed upon activation of Cp_2TiMe_2 and Cp_2TiCl_2 by MAO.

We have shown that at Al:Ti ratios approaching real polymerization conditions (>100), intermediates **III** and **IV** are the major species in the reaction mixture. The Ti species **III** and **IV** are far less stable than their Zr counterparts: the latter are stable for weeks at room temperature, while the former disappear at this temperature with a half-life time of several hours. We note that the solid MAO used in our experiments contained a reduced amount of AlMe_3 (5%). However, when commercial MAO with a higher AlMe₃ content (\geq 25%) is used, species **III** is expected to dominate in practical polymerization systems, according to the equilibrium $\mathbf{IV} + \frac{1}{2} \mathbf{Al}_2 \mathbf{M} \mathbf{e}_6 = \mathbf{III}$, 6 and hence should be regarded as
the main precursor for the catalytically active species the main precursor for the catalytically active species.

The Systems [(Me4C5)SiMe2Nt Bu]TiCl2/MAO and [(Me₄C₅)SiMe₂N^tBu]TiMe₂/MAO.¹¹ These systems were studied with Al: Ti ratios of 20-100 at variable temperatures (-20 to $+20$ °C). It was shown that the Ti species formed are stable even at room temperature for days (in accordance with ref 11); thus, there is no need for low temperature. Mixtures of ¹³C-enriched MAO with [(Me₄C₅)SiMe₂N^Bu]TiCl₂ and [(Me₄C₅)SiMe₂N^Bu]TiMe₂, respectively, in toluene at 20 °C (Al:Ti = $60-100$) display the same characteristic 13C NMR peak at *δ* 68 $(\Delta v_{1/2}$ = 170 Hz).¹² This peak is inhomogeneously broadened, indicating the nonuniformity of MAO coordination sites, and on the basis of data obtained for the Cp_2TiCl_2/MAO system, this peak could be assigned to the terminal Ti-Me group of the "zwitterion-like" intermediate [(Me₄C₅)SiMe₂N[']Bu]TiMe⁺←Me-Al⁻≡MAO. Marks et al. observed NMR resonances in a similar region for two diastereomers of the related zwitterionic

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⁽¹¹⁾ McKnight, A. L.; Waymouth, R. M. *Chem. Rev.* **1998**, *98*, 2587. (12) The ¹³C NMR peak of the corresponding N-C(CH_3)₃ group was detected at δ 33.8, $\Delta v_{1/2} = 70$ Hz.

species [(Me₄C₅)SiMe₂N[']Bu]TiMe⁺+-PBA⁻ (PBA⁻ = tris-
(2.2' 2''-nonafluorobinhenyl)fluoroaluminate), at δ 61,99 (2,2′,2′′-nonafluorobiphenyl)fluoroaluminate), at *δ* 61.99 and 60.50 ppm.¹³ Thus, in contrast to the Cp_2TiCl_2/MAO and Cp_2TiMe_2/MAO systems, in the "constrainedgeometry" titanium catalysts heterobinuclear species of the type $[LTi(\mu$ -Me)₂AlMe₂^{$]+$} were not found, and only "zwitterion-like" species were detected. A similar behavior was recently reported for the titanium halfsandwich system Cp*TiCl₃/MAO, where "zwitterionlike" intermediates $\dot{\text{Cp}}^* \text{TiMe}_2{}^{\text{+}} \text{--}\text{Me-Al}^{\text{+}} \text{=} \text{MAO strongly}$ dominate in solution at $Al:Ti = 300$ while there was no evidence for expected adducts of the types [Cp*Ti(Me)- $(\mu$ -Me)₂AlMe₂]⁺ and [Cp^{*}Ti{(μ -Me)₂AlMe₂}₂]⁺ (Cp^{*} = C_5Me_5).¹⁴ It is possible that in the more open halfsandwich and constrained-geometry complexes a closer approach of $[Me-MAO]$ ⁻ is favored, to give "zwitterionlike" species upon activation by MAO, while for the more restricted coordination gap aperture of metallocenes heterobinuclear ion pairs of type **III** are preferable.

Conclusions

The activation of Cp_2TiX_2 with MAO leads to the formation of several intermediates, $II - IV$ ($X = Cl$, Me). At Al:Ti ratios approaching real polymerization conditions (100-300:1), complexes **III** and **IV** are the major species in solution. The heterobinuclear cationic compound [L2Ti(*µ*-Me)2AlMe2]+[MeMAO]- (**III**) predominates in solution under the higher MAO:Ti ratios typical of polymerization conditions and is the most probable precursor of the active polymerizing species. In contrast, heterobinuclear species were found to be below the detection limit in the "constrained geometry" system [(Me₄C₅)SiMe₂N'Bu]TiX₂/MAO, most probably due to steric reasons.

Experimental Section

Methylaluminoxane (MAO) was purchased from Witco GmbH (Bergkamen, Germany) as a toluene solution (total Al content 1.8 M, Al as AlMe_3 0.5 M). Toluene was dried over molecular sieves (4 Å) and purified by refluxing over sodium metal and distilling under dry nitrogen. Solvents were distilled over sodium or sodium-benzophenone under nitrogen and degassed in vacuo. All operations were carried out under dry nitrogen (99.999%) by standard Schlenk techniques. Solids and toluene were transferred and stored in a glovebox. Cp_2TiCl_2 was used as purchased; $[Ph_3C][B(C_6F_5)_4]^{15}$ and $[(Me_4C_5)SiMe_2 {\rm N^+B u}$]TiCl $_2{}^{16}$ were prepared as described. $^1{\rm H}$ and $^{13}{\rm C}\{{^1{\rm H}}\}$ NMR spectra were recorded at 300.130 and 75.473 MHz, respectively, on a Bruker Avance-300 MHz NMR spectrometer. Typical operating conditions for 13C NMR measurements were as follows: spectral width 20 kHz; spectrum accumulation frequency 0.2-0.1 Hz; 100-10 000 transients, 45° pulse at 5 *µ*s. The multiplicities and coupling constants were derived from analysis of gated decoupled spectra. Operating conditions for ¹H NMR measurements: spectral width 5 kHz; spectrum accumulation frequency 0.5-0.2 Hz; number of transients 32- 64, ca. 30 $^{\circ}$ pulse at 2 μ s. ¹H peaks were assigned to the respective carbon signals by double-resonance techniques. For calculations of 1H and 13C chemical shifts, the resonances of the CH3 group of the toluene solvent were taken as 2.09 and 21.40 ppm, respectively. The sample temperature measurement uncertainty and temperature reproducibility were less than ± 1 °C.

Preparation of MAO and Al2Me6 Samples. Solid MAO was prepared from commercial MAO (Witco) by removal of the solvent in vacuo at 20 °C. The solid product obtained (polymeric MAO with total Al content 40 wt % and Al as residual AlMe₃ ca. 5 wt $\%$) was used for the preparation of the samples.

¹³CH₃-labeled Al₂Me₆ was prepared from 99% ¹³CH₃I (Aldrich) by sequential treatments with Al metal at 80 °C and Na metal in $C_{12}H_{26}$ at 100 °C. For this goal, a dried glass ampule was filled with argon and charged with 0.126 g (4.7 mmol) of Al metal powder, 1.0 g (7 mmol) of ¹³CH₃I (99%¹³C), and I_2 (used as catalyst). The ampule was evacuated and sealed off at the vacuum line. The reaction mixture was kept at 80 °C for 10 h. The resulting suspension was mixed under vacuum with Na metal (0.170 g) suspended in dodecane. The mixture was stirred at 100 °C for 5 h. The product, $^{13}CH_3$ labeled Al_2Me_6 (99% ¹³C), was distilled in vacuo from the reaction mixture.

13CH3-enriched MAO was prepared by ligand exchange of 99% 13CH3-labeled Al2Me6 (70 mol % of total Me groups) and solid MAO (30 mol % of total Me groups) in toluene solution. In a typical experiment, 0.12 g of polymeric MAO powder (total Al content 1.8 mmol) was dissolved in 5 mL of toluene, and \sim 0.3 mL (\sim 2 mmol of Al) of ¹³CH₃-labeled Al₂Me₆ was added to the solution. The reaction mixture was stirred for 24 h at 25 °C, and the liquid fraction Al_2Me_6 (70% ¹³C) was removed under vacuum to give a sample of ¹³C-enriched MAO (65-70%) ¹³C) with the desired Al_2Me_6 content (polymeric MAO with total Al content of 40 wt % and Al as residual AlMe_3 ca. 5 wt %). The 13C-enriched MAO prepared either was used for sample preparation directly or was used afterward as a ca. 1:1 mixture with nonlabeled MAO.

Preparation of Cp2TiMe2 and Cp2TiMeCl ⁺ **Cp2TiMe2 Mixture.** Cp_2TiMe_2 and a mixture of Cp_2TiMeCl and Cp_2TiMe_2 (ca. 1:1) were prepared by stirring appropriate amounts of LiMe (1.6 M ether solution) with a suspension of Cp_2TiCl_2 in toluene at 0 °C for 3 h. After removal of LiCl, the resulting yellow solution was collected, volatiles were removed in vacuo, and the residue was dissolved in toluene. $^1\mathrm{H}$ and $^{13}\mathrm{C}$ chemical shifts are presented in Table 1.

Samples of Cp2TiCl2 (Cp2TiMe2) ⁺ **¹³***C***-MAO (**+**[Ph3C]-** $[B(C_6F_5)_4]$. The appropriate amounts of Cp_2TiCl_2 , MAO, and $[Ph_3C][B(C_6F_5)_4]$ were weighed into NMR tubes in a glovebox and the tubes closed with septum stoppers. Further addition of toluene and AlMe₃ (if necessary) was performed outside the glovebox with gastight microsyringes in the flow of nitrogen upon appropriate cooling.

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