Lithiation of N-Boc-Protected Ferrocenylalkylamines: **Preparation of Unsymmetrical 1,1'-Disubstituted Ferrocenes**

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Treatment of N-Boc-1-ferrocenylethylamine or N-Boc-ferrocenylmethylamine with 2 equiv of *n*-BuLi results in selective N,1'-dimetalation. Trapping of the dianions with various electrophiles is a convenient route to unsymmetrical 1,1'-disubstituted ferrocenes. Under similar conditions, the pivalamide of 1-ferrocenylethylamine undergoes predominantly N,2dilithiation while urea derivatives give mixtures of regioisomers.

Ugi showed some three decades ago that ferrocenyl derivatives such as the dimethylamine species **1** can be lithiated with high diastereoselectivity, and the resulting organolithium may be trapped with various electrophiles to provide 1,2-disubstituted ferrocenes 2 (Scheme 1).¹ Subsequently, other researchers have used this reaction to prepare various 1,2-disubstituted ferrocenes, including phosphines,² carboxylic acids,³ carboxaldehydes,⁴ and boronic acids.⁵ Many groups other than Me₂N- (e.g. acetals,⁶ oxazolines,⁷ sulfoxides,⁸ SAMP hydrazones,⁹ and pyrrolidines¹⁰) have also been used to access 1,2-disubstituted ferrocenes. In fact, the diastereoselective metalation/electrophilic quenching of chiral ferrocene derivatives (i.e. $3 \rightarrow 4$) has become a standard method for the synthesis of 1,2-disubstituted planar chiral ferrocenes, compounds of current interest for applications in asymmetric synthesis.¹¹

In connection with a project to prepare a 1,2-disubstituted ferrocene, the Boc derivative 5, easily prepared

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Scheme 1 NMe₂ NMe₂ 1. *n-*BuLi 2. E⁺

from 1-ferrocenylethylamine,¹² was treated with *n*-BuLi and the resulting dianion was treated with CO₂ followed by CH₂N₂. A single product was isolated in good yield; however, its ¹H NMR spectrum did not exhibit a 5H singlet around 4.2 ppm that would be expected for the unsubstituted Cp ring of the 1,2-disubstituted ferrocene 6.13 Rather, it was obvious from the spectral data that the new product formed was the unexpected 1,1'disubstituted ferrocene 7a (Scheme 2).

While the 1,1'-disubstituted product 7a was not expected, on the basis of many examples of directed ortho lithiations,^{1–11} there is one previous report of a similar reaction: it was noted that ferrocenecarbaldehyde upon treatment with lithium 4-methylpipirazide followed by *t*-BuLi undergoes selective 1'-lithiation.¹⁴ Electrophilic quenching gave modest (17-69%) yields of mixtures of products (1,1':1,2 = (90:10) - (96:4)). This chemistry has also been extended for the preparation of highly substituted ferrocenes with planar chirality.¹⁵



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Table 1. Preparation of 1,1'-Disubstituted **Ferrocenes 7 from 5**



^a Isolated yield of chromatographed product. ^b Isolated as a 3:1 mixture of diastereomers.

Ferrocenylethylamine¹² and other related primary amines are readily available in enantioenriched form¹⁶ and so could be used to prepare novel derivatives of use as chiral ligands and auxiliaries. In addition, such chiral derivatives might be useful as materials with nonlinear optical and liquid crystalline properties.¹⁷ Previous routes to 1,1'-disubstituted ferrocenes typically begin with symmetrical compounds (e.g. 1,1'-dibromoferrocene,¹⁷ 1,1'-bis(tributylstannyl)ferrocene,¹⁸ 1,1'-ferrocenedicarbaldehyde¹⁹) and thus often experience problems with statistics. Therefore, we decided to examine the lithiation of 5 and related compounds more closely.

Treatment of 5 with *n*-BuLi (2 equiv, THF, -40 °C) followed by a variety of electrophiles afforded 1,1'disubstituted products cleanly with no evidence of other isomers or multiple substitution (Table 1). The trimethylstannyl (7c) and iodo (7d) products are particularly interesting, as they are potential substrates for cross-



coupling reactions.²⁰ Essentially identical results were obtained using t-BuLi or n-BuLi/TMEDA for metalation, but no electrophile incorporation was observed with n-BuLi using ether as solvent. Also, only starting material was recovered when LDA was used as the base. Thus, it seems that metalation of 5 requires an alkyllithium base in THF.

To further probe the metalation of N-Boc-ferrocenylalkylamines, Boc derivatives of ferrocenylmethylamine²¹ (8) and 1-ferrocenyl-2-methylpropylamine²² (10) were prepared (Scheme 3). Methylamine derivative 8 behaved like its homologue 5: metalation with *n*-BuLi (2 equiv, THF, -40 °C) followed by treatment with Me₃SiCl gave the 1,1'-disubstituted ferrocene 9 as the sole product in excellent yield. In contrast, the isopropyl-substituted amine **10** resisted metalation even with excess *n*-BuLi at 0 °C. Perhaps the isopropyl group in **10** sterically encumbers coordination of the Boc group to n-BuLi, and thus lithiation is not facilitated as it is in compounds 5 and 8.

Other amine derivatives that have been shown to be useful for lithiations of benzylamines were also examined (Scheme 4).²³ Ureas **11a**-c were readily prepared from 1-ferrocenylethylamine and the corresponding dialkylcarbamyl chloride while pivalamide 14 was made using pivaloyl chloride. Dimethylurea 11a could be completely metalated under the "usual" conditions (2 equiv of n-BuLi, THF, -40 °C) to give, after Me₃SiCl trapping, a mixture of 1,2-disubstituted 12a and 1,1'disubstituted 13a in a ratio of 1:3, respectively. Diethylurea **11b** behaved similarly and gave a similar (**12b**: 13b = 1:4) mixture of products. Diisopropylurea 11c, like isopropyl-substituted derivative 10, proved to be more resistant to metalation: an excess (5 equiv) of n-BuLi was needed to obtain significant metalation. Here a 1:2 (12c:13c) mixture was obtained. For each of these ureas, the 1,2-disubstituted product 12 was isolated as a single diastereomer.²⁴ Finally, pivalamide 14 afforded a mixture of products, of which 1,2-disub-

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⁽¹⁶⁾ In our hands, CBS reduction of acetylferrocene gave (R)-1ferrocenylethanol with >98% ee, essentially as described in ref 12b. $[\alpha]^{22}_{D} = -12.9^{\circ}$ (c = 1.1, EtOAc), -31.6° (c = 1.05, $C_{6}H_{6}$); lit.^{12a} $[\alpha]^{22}_{D} = -30.5^{\circ}$ (c = 1.1, $C_{6}H_{6}$). Conversion of this alcohol to 1-ferrocenylethylamine and derivatization with (S)-MTPA-Cl gave a single amide (19F NMR -68.5 ppm vs -68.6 ppm for the other diastereomer). (17) Lai, L.-L.; Dong, T.-Y. J. Chem. Soc., Chem. Commun. 1994,

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Scheme 4

stituted derivative **15** was the major (\sim 90%) product and could be isolated as a single diastereomer in 78% yield.

Overall, there seems to be no obvious correlation between the structure of the N-protecting group and the regioselectivity of lithiation for the ferrocenylalkylamines examined. Nonetheless, it is noteworthy that Boc derivatives such as **5** and **8** are quite special in their ability to undergo 1'-lithiation with very high regioselectivities. Electrophilic trapping allows for the preparation of unsymmetrical 1,1'-disubstituted ferrocenes in excellent yields.

Experimental Section

All reactions were carried out under argon using flame-dried glassware. NMR data were recorded on 300 MHz (300 MHz for ¹H, 75 MHz for ¹³C) instruments in CDCl₃ unless otherwise noted. Elemental analyses were performed by MHW Laboratories, Phoenix, AZ. Ether and THF were distilled from Na/benzophenone. Alkyllithiums were purchased from Aldrich Chemical Co. and were titrated using *N*-benzylbenzamide.²⁵ 1-Ferrocenylethylamine^{12b} and ferrocenylmethylamine¹⁹ were prepared from the corresponding acetates using aqueous NH₃ with sonication.

N-Boc-1-ferrocenylethylamine (5). A solution of 1-ferrocenylethylamine (1.162 g, 5.07 mmol), Et₃N (1 mL), and (BOC)₂O (1.33 g, 6 mmol) in THF (25 mL) was stirred at ambient temperature for 2 h. The mixture was diluted with ether, washed twice with water, dried (Na₂SO₄), and concentrated. Purification of the resulting residue by flash chromatography (CH₂Cl₂) provided a yellow solid that was recrystallized from hexanes to afford **5** (1.64 g, 98% yield) as orange crystals. Mp: 87–88 °C. IR (cast): 3349 (br), 1699, 1172 cm⁻¹. ¹H NMR: δ 4.68 (br s, 1H), 4.57 (br s, 1H), 4.17 (s, 5H), 4.2– 4.1 (m, 4H), 1.47 (s, 9H), 1.42 (d, J = 7 Hz, 3H). ¹³C NMR: δ 154.9, 92.0, 79.0, 68.4 (5C), 67.8, 67.4, 66.8, 65.7, 44.9, 28.4 (3C), 21.5. MS (FAB): m/z 329 (M⁺, 100), 273 (28), 213 (35). Anal. Calcd for C₁₇H₂₃FeNO₂: C, 62.02; H, 7.04; N, 4.25. Found: C, 62.22; H, 6.81; N, 4.34. (*R*)-**5**: $[\alpha]^{22}_{D} = -16.1$ (c =1.8, EtOAc).

General Procedure for the Lithiation of *N*-Boc-1ferrocenylethylamine (5) and Reaction with Electrophiles. To a cold (-50 °C), stirred solution of 5 (0.3 mmol) in THF was added *n*-BuLi (1.6 M in hexanes, 0.75 mmol), and the resulting orange solution was stirred at -50 °C for 2 h. It was then cooled to -78 °C, the appropriate electrophile (0.9 mmol) was added, and the resulting mixture was stirred at -78 °C for 20 min and then warmed to room temperature. Standard aqueous workup using ether/aqueous NH₄Cl provided crude materials which were purified by flash chromatography on silica gel using hexanes–ether mixtures.

Methyl 1'-(*N*-tert-butoxycarbonyl-1-aminoethyl)-1-ferrocenecarboxylate (7a). This compound was prepared according to the general procedure using solid CO₂ as the electrophile. The crude resulting crude carboxylic acid was treated with excess CH₂N₂ (prepared from *N*-methyl-*N*-nitrosourea²⁶). From 119 mg of **5**, there was obtained, after flash chromatography (hexanes/ether, 2:1), 135 mg (96%) of **7a** as a red oil. IR (neat): 3363 (br), 1714, 1280, 1172 cm⁻¹. ¹H NMR: δ 4.98 (br s, 1H), 4.81 (br s, 2H), 4.53 (m, 1H), 4.41 (br s, 2H), 4.22 (br s, 1H), 4.17 (br s, 2H), 4.09 (br s, 1H), 3.82 (s, 3H), 1.48 (s, 9H), 1.42 (d, *J* = 7 Hz, 3H). ¹³C NMR: δ 171.7, 154.9, 93.8, 79.0, 71.6, 71.1, 70.6, 70.2, 69.3, 69.1, 67.9, 67.8, 51.6, 44.2, 28.4, 21.2. MS (ESI): *m/z* 387 (M⁺, 28), 332 (16), 271 (100). Anal. Calcd for C₁₉H₂₅FeNO₄: C, 58.93; H, 6.51; N, 3.62. Found: C, 59.16; H, 6.27; N, 3.60.

1-(*N***-tert-butoxycarbonyl-1-aminoethyl)-1'-trimethyl-silylferrocene (7b).** This compound was prepared according to the general procedure using chlorotrimethylsilane as the electrophile. From 139 mg of **5** there was obtained, after flash chromatography (hexanes/ether, 6:1), 161 mg (95%) of **7b** as a yellow solid. Mp: 63–65 °C. IR (cast): 3352 (br), 1714, 1247, 1165 cm^{-1.} ¹H NMR: δ 4.72 (br s, 1H), 4.58 (br s, 1H), 4.34 (br s, 2H), 4.16 (br s, 1H), 4.13–4.09 (m, 5H), 1.50 (s, 9H), 1.44 (d, *J* = 7 Hz, 3H), 0.25 (s, 9H). ¹³C NMR: δ 154.9, 92.0, 79.1, 73.3, 73.1, 72.5, 71.4, 68.7, 68.1, 67.8, 66.9, 65.8, 44.9, 28.4, 21.6, -0.2. MS (FAB) *m*/*z* 401 (M⁺, 100), 345 (30), 285 (34). Anal. Calcd for C₂₀H₃₁FeNO₂Si: C, 59.85; H, 7.78; N, 3.49. Found: C, 59.91; H, 7.71; N, 3.26.

1-(*N***-tert-butoxycarbonyl-1-aminoethyl)-1'-trimethyl-stannylferrocene (7c).** This compound was prepared according to the general procedure using chlorotrimethylstannane as the electrophile. From 145 mg of **5**, there was obtained, after flash chromatography (hexanes/ether, 6:1), 187 mg (86%) of **7c** as a red solid. Mp: 45–47 °C. IR (cast): 3353 (br), 1713, 1172 cm⁻¹. ¹H NMR: δ 4.72 (br s, 1H), 4.58 (br s, 1H), 4.36 (br s, 2H), 4.2–4.0 (m, 6H), 1.49 (s, 9H), 1.44 (d, J = 7 Hz, 3H), 0.29 (s, 9H, $J_{Sn-H} = 55$ Hz). ¹³C NMR: δ 155.0, 91.9, 79.1, 74.5 ($J_{Sn-C} = 49$ Hz), 74.4 ($J_{Sn-C} = 49$ Hz), 71.2 ($J_{Sn-C} = 38$ Hz), 69.3, 67.9, 67.5, 67.0, 65.6, 44.9, 28.4, 21.6, -8.7 ($J_{Sn-C} = 340/355$ Hz). MS (ESI): m/z 493 (M + H⁺, 12), 422 (3), 376 (3), 213 (100). Anal. Calcd for C₂₀H₃₁FeNO₂Sn: C, 48.82; H, 6.35; N, 2.85. Found: C, 48.94; H, 6.55; N, 2.85. (*R*)-**7c**: [α]²²_D = -15.5 (*c* = 1.6, EtOAc).

1-(*N***-tert-butoxycarbonyl-1-aminoethyl)-1'-iodoferrocene (7d).** This compound was prepared according to the general procedure using iodine as the electrophile. From 157 mg of **5**, there was obtained, after flash chromatography (hexanes/ether, 5:1), 153 mg (71%) of **7d** as a red oil which solidified on standing. Mp: 62-64 °C. IR (neat): 3349 (br), 1693, 1245, 1168 cm⁻¹. ¹H NMR: δ 4.72 (br s, 1H), 4.62 (m,

⁽²⁴⁾ When *t*-BuLi was used in place of *n*-BuLi, mixtures of **12** and **13** were formed and **12** was isolated as an inseparable mixture of diastereomers with modest (\sim 3:1) stereoselectivity.

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1H), 4.39 (br s, 2H), 4.20–4.04 (m, 6H), 1.47 (s, 9H), 1.43 (d, J = 7 Hz, 3H). ¹³C NMR: δ 154.8, 93.6, 79.2, 75.0, 74.9, 71.2, 70.9, 69.7, 69.4, 69.2, 44.7, 39.8, 28.5, 21.9. MS (FAB): m/z 455 (M⁺, 100), 399 (30), 385 (10), 329 (50). (*R*)-7d: $[\alpha]^{22}_{\rm D} = -7.5$ (c = 2.7, EtOAc).

1'-(*N***-tert-butoxycarbonyl-1-aminoethyl)ferrocenecarbaldehyde (7e). This compound was prepared according to the general procedure using** *N***,***N***-dimethylformamide as the electrophile. From 151 mg of 5**, there was obtained, after flash chromatography (hexanes/ether, 1:1), 138 mg (84%) of **7e** as a red oil. IR (neat): 3345 (br), 1682, 1246, 1171 cm⁻¹. ¹H NMR: δ 9.97 (s, 1H), 4.80–4.50 (m, 5H), 4.22 (br s, 4H), 1.48 (s, 9H), 1.39 (d, *J* = 7 Hz, 3H). ¹³C NMR: δ 193.4, 155.0, 94.3, 79.4, 79.2, 73.7, 70.2, 70.0, 69.96, 69.8, 69.2, 69.0, 68.0, 67.4, 44.4, 28.3, 21.6. MS (FAB): *m*/*z* 357 (M⁺, 65), 307 (33), 154 (100). Anal. Calcd for C₂₀H₂₃FeNO₃: C, 60.52; H, 6.49; N, 3.92. Found: C, 60.40; H, 6.60; N, 3.90.

[1'-(*N*-tert-butoxycarbonyl-1-aminoethyl)ferrocenyl]diphenylmethanol (7f). This compound was prepared according to the general procedure using benzophenone as the electrophile. From 154 mg of 5, there was obtained, after flash chromatography (hexanes/ether, 4:1), 232 mg (97%) of 7f as a red oil. IR (neat): 3434 (br), 3334 (br), 1693, 1170, 701 cm⁻¹. ¹H NMR: δ 7.35–7.22 (m, 10H), 5.22 (br s, 1H), 4.43 (br s, 1H), 4.29–3.99 (m, 8H), 3.27 (s, 1H), 1.45 (s, 9H), 1.30 (d, *J* = 7 Hz, 3H). ¹³C NMR: δ 155.1, 147.2, 146.8, 127.5, 127.4, 126.9, 98.6, 93.4, 79.1, 77.8, 69.3, 69.1, 68.4, 68.1, 67.5, 44.6, 28.6, 21.6. MS (FAB): *m*/*z* 511 (M⁺, 100), 494 (27), 225 (25). Anal. Calcd for C₃₀H₃₃FeNO₃: C, 70.45; H, 6.50; N, 2.74. Found: C, 70.60; H, 6.48; N, 2.61.

[1'-(*N*-tert-butoxycarbonyl-1-aminoethyl)ferrocenyl]phenylmethanol (7g). This compound was prepared according to the general procedure using benzaldehyde as the electrophile. From 148 mg of **5**, there was obtained, after flash chromatography (hexanes:ether, 3:2), 157 mg (80%) of **7g** as a red oil. ¹H NMR data show the presence of two diastereomers in a 72:28 ratio. IR (neat): 3394 (br), 1691, 1170 cm⁻¹. ¹H NMR: δ 7.41–7.25 (m, 5H), 5.50 (br s, 0.72H), 5.28 (br s, 0.28H), 4.6–4.1 (m, 10H), 1.50 (s, 9H), 1.43 (d, *J* = 7 Hz, 0.8H), 1.41 (d, *J* = 7 Hz, 2.2H). ¹³C NMR: δ 155.1, 143.5, 131.7, 128.4, 128.3, 128.2, 127.6, 127.5, 126.2, 126.1, 94.0, 93.1, 79.2, 72.5, 72.2, 72.1, 71.7, 69.8, 68.6, 68.3, 68.0, 67.9, 67.7, 67.3, 66.8, 66.1, 44.9, 28.5, 21.8, 21.7. MS (ESI): *m*/*z* 435 (M⁺, 81), 418 (47), 214 (52), 158 (100) Anal. Calcd for C₂₄H₂₉FeNO₃: C, 66.22; H, 6.71; N, 3.22. Found: C, 65.93; H, 6.96; N, 3.01.

N-Boc-1-ferrocenylmethylamine (8). A solution of 1-ferrocenylmethylamine¹⁹ (0.70 g, 3.3 mmol), Et₃N (0.7 mL) and (BOC)₂O (1.07 g, 4.9 mmol) in THF (10 mL) was stirred at ambient temperature for 2 h. The mixture was diluted with ether, washed twice with water, dried (Na₂SO₄), and concentrated. Purification of the resulting residue by flash chromatography (hexanes:ether:CH₂Cl₂ 8:2:1) provided a yellow solid which was recrystallized from hexanes to afford **8** (0.70 g, 68% yield) as orange crystals. Mp 91–92 °C. IR (cast): 3387 (br), 1693, 1504, 1163 cm⁻¹; ¹H NMR: δ 4.68 (br s, 1H), 4.18 (br s, 5 + 2H), 4.14 (s, 2H), 3.99 (d, J = 5 Hz, 2H), 1.46 (s, 9H). ¹³C NMR: δ 154.4, 85.6, 79.0, 68.3 (5C), 67.8, 39.6, 28.3 (3C). MS (FAB): m/z 315 (M⁺, 100), 259 (35), 199 (31). Anal. Calcd for C₁₆H₂₁FeNO₂: C, 60.97; H, 6.72; N, 4.44. Found: C, 60.76; H, 6.78; N, 4.45.

1-(*N***-tert-butoxycarbonylaminomethyl)-1'-trimethylsilylferrocene (9).** This compound was prepared according to the general procedure using chlorotrimethylsilane as the electrophile. From 98 mg of **8**, there was obtained, after flash chromatography (hexanes/ether, 6:1), 107 mg (89%) of **9** as an orange oil which, upon standing, became a yellow solid. Mp: 71–72 °C. IR (cast): 3394 (br), 1692, 1162 cm⁻¹. ¹H NMR: δ 4.74 (br s, 1H), 4.33 (s, 2H), 4.16 (s, 2H), 4.10 (d, J = 5 Hz), 4.09 (s, 4H), 1.47 (s, 9H), 0.24 (s, 9H). ¹³C NMR: δ 155.5, 85.6, 79.2, 73.3 (2C), 72.6, 71.4 (2C), 68.2 (2C), 68.1 (2C), 39.7, 28.4 (3C), -0.3 (3C). MS (FAB): m/z 387 (M⁺, 100), 331 (36), 271 (28). Anal. Calcd for $C_{19}H_{29}FeNO_2Si$: C, 58.76; H, 7.79; N, 3.61. Found: C, 58.95; H, 7.50; N, 3.64.

N-Boc-1-ferrocenyl-2-methylpropylamine (10). A solution of 1-ferrocenyl-2-methylpropylamine²² (1.00 g, 3.9 mmol) and (BOC)₂O (0.98 g, 4.5 mmol) in THF (25 mL) was stirred at ambient temperature for 2 h. The mixture was diluted with ether, washed twice with water, dried (Na₂SO₄), and concentrated. The resulting yellow solid was recrystallized from hexanes to afford **10** (1.25 g, 90% yield) as yellow needles. Mp: 125–126 °C. IR (KBr): 3326, 1670, 1541, 1171 cm⁻¹. ¹H NMR: δ 4.82 (br d, 1H, *J* = 5 Hz), 4.34 (dd, *J* = 5, 7 Hz, 1H), 4.18 (s, 5H), 4.14 (br s, 1H), 4.10 (br s, 2H), 3.98 (br s, 1H), 1.79 (octet, *J* = 7 Hz, 1H), 1.51 (s, 9H), 0.82 (d, *J* = 7 Hz, 3H), 0.78 (d, *J* = 7 Hz, 3H). ¹³C NMR: δ 155.4, 90.1, 78.9, 68.7 (5C), 68.4, 67.2, 67.0, 65.0, 55.0, 34.6, 28.4 (3C), 18.8, 17.8. MS (ESI): *m/z* 357 (M⁺, 100). Anal. Calcd for C₁₉H₂₇FeNO₂: C, 63.87; H, 7.62; N, 3.92. Found: C, 64.05; H, 7.42; N, 4.00.

General Procedure for the Preparation of Ureas 11. To a cold (-78 °C), stirred solution of 1-ferrocenylethylamine (4 mmol) in CH₂Cl₂ (10 mL) was added Et₃N (6 mmol) followed by the appropriate dialkylcarbamyl chloride (4.8 mmol). The reaction mixture was warmed to ambient temperature and stirred for 12 h. Water was added, and the mixture was stirred vigorously for 30 min. The usual aqueous workup involving dilution with ether and sequential washing with water, 1 M HCl, saturated NaHCO₃, and brine, followed by drying (Mg-SO₄) and concentration, afforded the crude ureas **11**, which were further purified by chromatography or crystallization.

N-1-Ferrocenylethyl-*N*,*N*-dimethylurea (11a). Treatment of 1-ferrocenylethylamine with dimethylcarbamyl chloride as described above gave **11a** as orange crystals, which were recrystallized from hexanes (86% yield): Mp: 107−110 °C. IR (KBr): 3379, 1625, 1527 cm⁻¹; ¹H NMR: δ 4.71 (quintet, *J* = 7 Hz, 1H), 4.61 (br d, *J* = 7 Hz, 1H), 4.21−4.09 (m, 4H), 4.15 (s, 5H), 2.91 (s, 6H), 1.44 (d, *J* = 7 Hz, 3H); ¹³C NMR: δ 157.3, 92.4, 68.2 (5C), 67.8, 67.42, 67.35, 65.6, 44.5, 36.0 (2C), 21.4. MS (ESI): *m*/*z* 300 (M⁺, 3), 213 (100). Anal. Calcd for C₁₅H₂₀FeN₂O: C, 60.02; H, 6.72; N, 9.33. Found: C, 59.96; H, 6.92; N, 9.49.

N-1-Ferrocenylethyl-*N*,*N*-diethylurea (11b). Treatment of 1-ferrocenylethylamine with diethylcarbamyl chloride as described above gave 11b, which was purified by flash chromatography on silica gel (hexanes/ether, 1:1) to provide a tan solid (88% yield): Mp: 76–77 °C. IR (KBr): 3455, 1639, 1504 cm⁻¹. ¹H NMR: δ 4.74 (quintet, *J* = 7 Hz, 1H), 4.57 (br d, *J* = 7 Hz, 1H), 4.17 (br s, 1H), 4.15 (s, 5H), 4.15–4.09 (m, 3H), 3.27 (q, *J* = 7 Hz, 4H), 1.43 (d, *J* = 7 Hz, 3H), 1.16 (t, *J* = 7 Hz, 6H). ¹³C NMR: δ 155.8, 92.4, 67.8 (5C), 67.4, 67.1, 66.8, 65.3, 43.8, 40.7 (2C), 21.2, 13.6 (2C). MS (FAB): *m/z* 328 (100, M⁺), 263 (10), 213 (37). Anal. Calcd for C₁₇H₂₄FeN₂O: C, 62.21; H, 7.37; N, 8.53. Found: C, 62.08; H, 7.20; N, 8.42.

*N***-1-Ferrocenylethyl**-*N*,*N***-diisopropylurea (11c).** Treatment of 1-ferrocenylethylamine with diisopropylcarbamyl chloride as described above gave **11c**, which was purified by flash chromatography on silica gel (hexanes/ether, 3:2) to provide a thick red oil (83% yield): IR (neat): 3375, 1637 cm⁻¹. ¹H NMR: δ 4.82 (br s, 1H), 4.48 (br s, 1H), 4.42–4.1 (m, 4H), 4.19 (s, 5H), 3.92 (br s, 2H), 1.47 (br s, 3H), 1.28 (br 2, 12H). ¹³C NMR: δ 155.9, 92.5, 67.9 (5C), 67.4, 67.0, 66.6, 65.4, 44.6 (2C), 43.7, 21.5, 21.11 (2C), 21.05 (2C). MS (FAB): *m/z* 356 (100), 213 (35). Anal. Calcd for C₁₉H₂₈FeN₂O: C, 64.05; H, 7.92; N, 7.86. Found: C, 64.22; H, 8.15; N, 7.79.

N-1-(2-Trimethylsilylferrocenyl)ethyl-*N*,*N*-dimethylurea (12a) and *N*-1-(1'-Trimethylsilyl-ferrocenyl)ethyl-*N*,*N*-dimethylurea (13a). Lithiation of urea 11a and trapping with Me₃SiCl as described for 5 provided the 1,2-disubstituted isomer 12a and the 1,1'-disubstituted isomer 13b in a ratio of 23:77, respectively, as determined by integration of the ¹H NMR spectrum of crude material. These compounds were separated by flash chromatography on silica gel (CH₂-Cl₂/ether, 3:1) to give 12a ($R_f = 0.53$, double elution with CH₂-

Cl₂/ether, 2:1) followed by **13a** ($R_f = 0.41$, double elution with CH₂Cl₂/ether, 2:1). 12a: orange solid (16% yield). Mp: 105-108 °C. IR (cast): 3332 (br), 1630, 1522 cm⁻¹. ¹H NMR: δ 4.81 (m, 1H), 4.38 (br s, 1H), 4.28 (br s, 1H), 4.19 (br s, 1H), 4.11 (s, 5H), 4.06 (br s, 1H), 2.80 (br s, 6H), 1.51 (d, J = 6 Hz, 3H), 0.24 (s, 9H). ¹³C NMR: δ 156.9, 95.2, 74.8, 71.7, 69.6, 69.2 (5C), 46.1, 36.1 (2C), 20.9, 0.1 (3C). MS (FAB): m/z 372 (100, M⁺), 307 (8), 285 (40). Anal. Calcd for C₁₈H₂₈FeN₂OSi: C, 58.06; H, 7.58; N, 7.52. Found: C, 58.09; H, 7.76; N, 7.22. 13a: orange solid (55% yield). Mp: 95-96 °C. IR (cast): 3258, 1625, 1530, 830 cm⁻¹. ¹H NMR: δ 4.74 (quintet, J = 7 Hz, 1H), 4.54 (br d, J = 7 Hz, 1H), 4.29 (br s, 2H), 4.19 (br s, 1H), 4.13-4.05 (m, 5H), 2.90 (s, 6H), 1.44 (d, J = 7 Hz, 3H), 0.20 (s, 9H). ¹³C NMR: δ 157.4, 92.3, 73.3, 72.9, 72.6, 71.4, 71.3, 68.3, 67.9, 67.6, 65.6, 44.7, 36.1 (2C), 21.5, -0.2 (3C). MS (FAB): m/z 372 (100, M⁺), 285 (33), 235 (11). Anal. Calcd for C₁₈H₂₈FeN₂OSi: C, 58.06; H, 7.58; N, 7.52. Found: C, 57.86; H, 7.34; N, 7.38.

N-1-(2-Trimethylsilylferrocenyl)ethyl-N,N-diethylurea (12b) and N-1-(1'-Trimethylsilylferrocenyl)ethyl-N,N-diethylurea (13b). Lithiation of urea 11b and trapping with Me₃SiCl as described for 5 provided the 1,2-disubstituted isomer 12b and the 1,1'-disubstituted isomer 13b in a ratio of 18:82, respectively, as determined by integration of the ¹H NMR spectrum of crude material. These compounds were separated by flash chromatography on silica gel (hexanes/ ether, 4:5) to give **12b** ($R_f = 0.23$) followed by **13b** ($R_f = 0.17$). **12b**: red oil (18% yield). IR (neat): 3353, 1634, 1504 cm⁻¹. ¹H NMR: δ 4.89 (m, 1H), 4.40 (br s, 2H), 4.30 (br s, 1H), 4.12 (s, 5H), 4.09 (br s, 2H), 3.3-3.0 (m, 4H), 1.52 (d, J = 6 Hz, 3H), 1.07 (t, J = 7 Hz, 6H), 0.27 (s, 9H). ¹³C NMR: δ 155.6, 95.7, 74.9, 71.8, 69.7, 69.3 (5C), 69.2, 45.8, 40.8 (2C), 21.1, 13.8 (2C), 0.1 (3C). MS (FAB): m/z 400 (100, M⁺), 335 (7), 285 (41). Anal. Calcd for C₂₀H₃₂FeN₂OSi: C, 59.99; H, 8.05; N, 7.00. Found: C, 60.23; H, 8.12; N, 6.85. 13b: red oil (69% yield). IR (neat): 3351, 1622, 1526 cm⁻¹. ¹H NMR: δ 4.76 (m, 1H), 4.53 (m, 1H), 4.31 (br s, 2H), 4.18 (br s, 1H), 4.15-4.05 (m, 5H), 3.27 (q, J = 7 Hz, 4H), 1.44 (d, J = 6 Hz, 3H), 1.15 (t, J = 7 Hz, 3H), 0.21 (s, 9H). ¹³C NMR: δ 156.3, 92.7, 73.4, 73.0, 72.6, 71.4, 71.3, 68.3, 68.0, 67.5, 65.7, 44.4, 41.1 (2C), 21.5, 13.9 (2C), 0.29 (3C). MS (FAB): m/z 400 (100, M⁺), 327 (5), 285 (42), 263 (12). Anal. Calcd for C₂₀H₃₂FeN₂OSi: C, 59.99; H, 8.05; N, 7.00. Found: C, 60.12; H, 7.96; N, 7.11.

N-1-(2-Trimethylsilylferrocenyl)ethyl-*N*,*N*-diisopropylurea (12c) and *N*-1-(1'-Trimethylsilyl-ferrocenyl)ethyl-*N*,*N*-diisopropylurea (13c). Lithiation of urea 11c and trapping with Me₃SiCl as described for 5 (with the exception that 5 equiv of n-BuLi was used) provided the 1,2-disubstituted isomer 12c and the 1,1'-disubstituted isomer 13c in a ratio of 35:65, respectively, as determined by integration of the ¹H NMR spectrum of crude material. These compounds were separated by flash chromatography on silica gel (hexanes/ether, 1:1) to give 12c ($R_f = 0.42$) followed by 13c ($R_f = 0.26$) as well as recovered starting material 11c (29%). 12c: orange crystals (26% yield). Mp: 97–99 °C. IR (cast): 1644, 1494 cm⁻¹. ¹H NMR: δ 4.88 (br quintet, J = 6 Hz, 1H), 4.39 (br s, 1H),

4.30 (br s, 1H), 4.12 (s, 5H), 4.06 (br s, 1H), 3.97 (br d, J = 6 Hz, 1H), 3.66 (br septet, J = 7 Hz, 2H), 1.51 (br d, J = 6 Hz, 3H), 1.18 (d, J = 7 Hz, 3H), 1.16 (d, J = 7 Hz, 6H), 0.27 (s, 9H). ¹³C NMR: δ 155.4, 95.6, 74.6, 71.5, 69.5, 69.0 (5C), 68.8, 45.4, 45.2 (2C), 21.6, 21.23 (2C), 21.06 (2C), 0.18 (3C). MS (FAB): m/z 428 (100), 363 (5), 285 (35). Anal. Calcd for C₂₂H₃₆-FeN₂OSi: C, 61.68; H, 8.47; N, 6.54. Found: C, 61.31; H, 8.48; N, 6.39. **13c**: red oil (38% yield). IR (neat): 3376, 1637, 1499 cm⁻¹. ¹H NMR: δ 4.80 (br s, 1H), 4.38 (br s, 1H), 4.33 (br s, 2H), 4.22–4.05 (m, 7H), 3.88 (m, 2H), 1.45 (br s, 3H), 1.26 (br d, J = 6 Hz, 12H), 0.20 (s, 9H). ¹³C NMR; δ 156.3, 92.9, 73.4, 73.2, 72.6, 71.6, 71.5, 68.4, 68.0, 67.4, 65.9, 45.0 (2C), 44.4, 21.8, 21.55 (2C), 21.49 (2C), -0.24 (3C). MS (FAB): m/z 428 (100, M⁺), 327 (9), 285 (51). Anal. Calcd for C₂₂H₃₆FeN₂OSi: C, 61.68; H, 8.47; N, 6.54. Found: C, 61.90; H, 8.62; N, 6.43.

N-Pivaloyl-1-ferrocenylethylamine (14). To a solution of 1-ferrocenylethylamine (1.556 g, 6.79 mmol) in CH_2Cl_2 at -20 °C was added Et₃N (13.6 mmol) followed by pivaloyl chloride (10 mmol). The mixture was warmed to room temperature and was stirred for a further 1 h. The reaction was quenched with aqueous NH₄Cl and the mixture was diluted with ether. The organic layer was washed sequentially with water, 1 M HCl, and NaHCO₃, dried (Na₂SO₄), and concentrated. Purification of the resulting residue by flash chromatography (CH₂Cl₂:ether, 20:1) provided pivamide 14 as a yellow solid (1.91 g, 90% yield). Mp: 134-135.5 °C. IR (KBr): 3328, 1632, 1528 cm⁻¹. ¹H NMR: δ 5.89 (d, J = 6.3 Hz, 1H), 4.80 (dq, J = 6.3, 6.8 Hz, 1H), 4.16 (s, 5H), 4.14 (br s, 2H), 4.12 (m, 1H), 4.07 (m, 1H), 1.40 (d, J = 6.8 Hz, 3H), 1.22 (s, 9H). ¹³C NMR: & 176.8, 91.6, 68.2 (5C), 67.8, 67.6, 67.0, 65.5, 42.9, 38.4, 27.5 (3C), 20.6. MS (FAB): m/z 313 (M⁺, 100), 248 (11), 213 (36). Anal. Calcd for C₁₇H₂₃FeNO: C, 65.19; H, 7.40; N, 4.47. Found: C, 64.90; H, 7.26; N, 4.47.

1-(N-Pivaloylaminoethyl)-2-trimethylsilylferrocene (15). This compound was prepared according to the general procedure for the lithiation of 5 using chlorotrimethylsilane as the electrophile. From 101 mg of 14, there was obtained, after flash chromatography (CH₂Cl₂/ether, 30:1), 97 mg (78%) of 15 as a yellow solid. A minor (~10%) lower R_f product (likely the 1,1'disubstituted product) was not isolated. Since 15 exhibited a single set of ¹³C NMR resonances, it is likely to be a single diastereomer. Mp: 114-116 °C. IR (KBr): 3320, 1630, 1519, 838 cm⁻¹. ¹H NMR: δ 5.38 (m, 1H), 4.89 (m, 1H), 4.41 (br s, 1H), 4.32 (br s, 1H), 4.13 (s, 5H), 4.09 (br s, 2H), 1.49 (d, J =6 Hz, 3H), 1.11 (s, 9H), 0.26 (s, 9H). ¹³C NMR: δ 176.3, 94.2, 74.7, 71.7, 69.9, 69.8, 69.1 (5C), 44.9/44.8, 38.3, 27.53/27.47, 20.1, 0.29/0.24. MS (ESI): m/z 408 (M + Na⁺, 100), 385 (M⁺, 29). Anal. Calcd for C₂₀H₃₁FeNOSi: C, 62.34; H, 8.11; N, 3.64. Found: C, 62.50; H, 8.34; N, 3.62.

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