

## Communications

### Effectiveness in Catalyzing Carboalumination Can Be Inferred from the Rate of Dissociation of M/Al Dimers

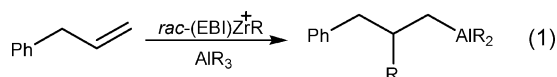
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**Summary:** The rate constants for the dissociation of  $AlMe_3$  from  $[2]/[B(C_6F_5)_4]$  and related M/Al dimers have been determined by selective population inversion ( $^1H$  NMR). The results predict—correctly—that (EBI)ZrMe<sup>+</sup> will be a better carboalumination catalyst than (EBTHI)-ZrMe<sup>+</sup>.

Transfer of alkyl groups from Zr to Al must occur when Zr is used to catalyze chain growth in aluminum alkyls<sup>1–3</sup> and when Zr is used to catalyze carboalumination of olefins (eq 1).<sup>4,5</sup> Little is known about the



mechanism of such transmetalation reactions, but they seem likely to involve intermediates with alkyl bridges between Zr and Al. Such  $\mu$ -alkyl heterobimetallics are probably also formed when trialkylaluminum compounds are used as impurity scavengers with metallo-

cene catalysts for olefin polymerization<sup>6,7</sup> and from the trialkylaluminum compounds often present<sup>8</sup> when commercially available aluminoxanes are used to activate such catalysts.

These Zr/Al heterobimetallics appear to be involved in chain transfer<sup>9,10</sup> and have been assumed to be “dormant” and incapable of inserting olefin themselves.<sup>11–15</sup> We have therefore examined the kinetics of exchange between trimethylaluminum and these adducts, first observed by Bochmann,<sup>15</sup> of the general formula  $[Cp_2M(\mu-Me)_2AlMe_2]^+$  (**2**), where M = Ti, Zr, Hf.

The species that takes up olefin in both polymerization and carboalumination reactions is believed to be a

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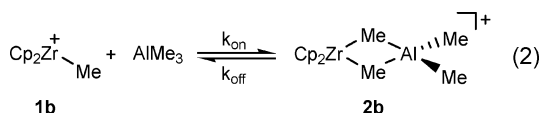
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**Table 1. Rate Constants for Dissociation of AlMe<sub>3</sub> from [2][B(C<sub>6</sub>F<sub>5</sub>)<sub>4</sub>]**

|   | [2]<br>(mM) | [AlMe <sub>3</sub> ]<br>(mM) | k <sub>off</sub><br>(M <sup>-1</sup> s <sup>-1</sup> ) |
|---|-------------|------------------------------|--|
| [Cp <sub>2</sub> Ti(μ-Me) <sub>2</sub> AlMe <sub>2</sub> ] <sup>+</sup> ( <b>2a</b> ) | 1.1         | 1.7                          | 2.9(6)   |
|   | 0.5         | 1.7                          | 3.3(1)   |
| [Cp <sub>2</sub> Zr(μ-Me) <sub>2</sub> AlMe <sub>2</sub> ] <sup>+</sup> ( <b>2b</b> ) | 2.2         | 2.5                          | 0.113(8)   |
|   | 1.1         | 2.1                          | 0.141(9)   |
|   | 1.1         | 1.1                          | 0.126(5)   |
|   | 0.5         | 1.2                          | 0.118(6)   |
| [Cp <sub>2</sub> Hf(μ-Me) <sub>2</sub> AlMe <sub>2</sub> ] <sup>+</sup> ( <b>2c</b> ) | 1.1         | 1.0                          | 0  |
| [(EBTHI)Zr(μ-Me) <sub>2</sub> AlMe <sub>2</sub> ] <sup>+</sup> ( <b>2d</b> )          | 1.1         | 0.8                          | 0.018(9)   |
|   | 1.1         | 0.8                          | 0.010(9)   |
| [(EBI)Zr(μ-Me) <sub>2</sub> AlMe <sub>2</sub> ] <sup>+</sup> ( <b>2e</b> )            | 1.0         | 1.8                          | 0.18(1)  |
|   | 1.0         | 0.9                          | 0.15(1)  |
|   | 0.5         | 0.9                          | 0.17(1)  |

coordinatively unsaturated cation (such as the zirconocene methyl cation **1b** in eq 2). Such cations can



be trapped by aluminum alkyls (such as AlMe<sub>3</sub> in eq 2) to form adducts such as **2**, which must dissociate and reform the cation (e.g., **1b**) before olefin insertion can continue. The rate at which the adduct dissociates (rate constant k<sub>off</sub> in eq 2) restricts the rate at which an alkyl ligand can be transferred from M to Al.

The equilibrium in eq 2 generally lies to the right. No free cation **1** is observed in the proton NMR spectrum for any of the systems **2** in Table 1 once 1 equiv of AlMe<sub>3</sub> has been added. We have therefore measured k<sub>off</sub>, the rate constant for regeneration of the catalytically active cations **1**.

Other exchange processes can complicate the preparation of **2**. When the methyl cation **1b** was generated from Cp<sub>2</sub>ZrMe<sub>2</sub> and B(C<sub>6</sub>F<sub>5</sub>)<sub>3</sub>, the addition of AlMe<sub>3</sub> gave rapid redistribution to BMe<sub>3</sub>,<sup>16</sup> Cp<sub>2</sub>Zr(CH<sub>3</sub>)C<sub>6</sub>F<sub>5</sub>, and an unidentified Al species (perhaps Al(C<sub>6</sub>F<sub>5</sub>)<sub>3</sub>).<sup>17–21</sup> (The reported synthesis of Al(C<sub>6</sub>F<sub>5</sub>)<sub>3</sub> involves the reaction of B(C<sub>6</sub>F<sub>5</sub>)<sub>3</sub> and AlMe<sub>3</sub>.<sup>22</sup>) Use of [Ph<sub>3</sub>C][B(C<sub>6</sub>F<sub>5</sub>)<sub>4</sub>]<sup>23–25</sup> with Cp<sub>2</sub>ZrMe<sub>2</sub> gave **1b** and then with AlMe<sub>3</sub> gave **2b** cleanly; therefore, [Ph<sub>3</sub>C][B(C<sub>6</sub>F<sub>5</sub>)<sub>4</sub>] was used to prepare **1** and **2** in all other cases.

We began by looking for exchange between free AlMe<sub>3</sub> and the “coordinated” AlMe<sub>3</sub> in **2**. We observed separate <sup>1</sup>H NMR resonance signals for each of the methyl groups of **2** and for free AlMe<sub>3</sub> (see Figure 1), implying that

(16) BMe<sub>3</sub> appears to be the unidentified species that Shaughnessy and Waymouth<sup>11</sup> generated from the reaction of Cp<sup>\*</sup><sub>2</sub>ZrMe<sub>2</sub> or (NMInd)<sub>2</sub>ZrMe<sub>2</sub> with B(C<sub>6</sub>F<sub>5</sub>)<sub>3</sub> and then AlMe<sub>3</sub>. Al/B Me/C<sub>6</sub>F<sub>5</sub> exchange is facile after methyl abstraction by B(C<sub>6</sub>F<sub>5</sub>)<sub>3</sub>.

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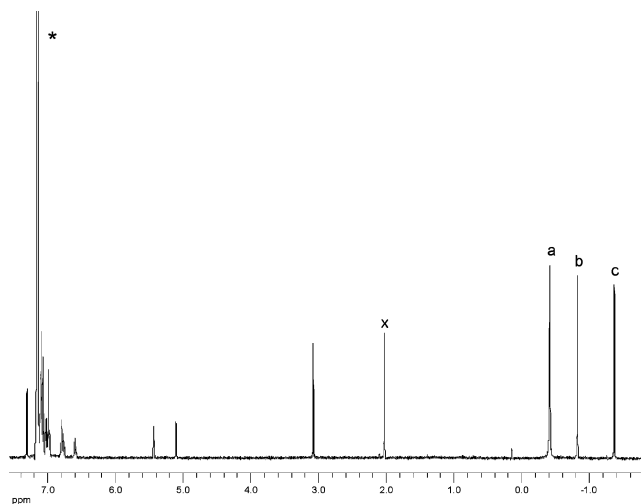
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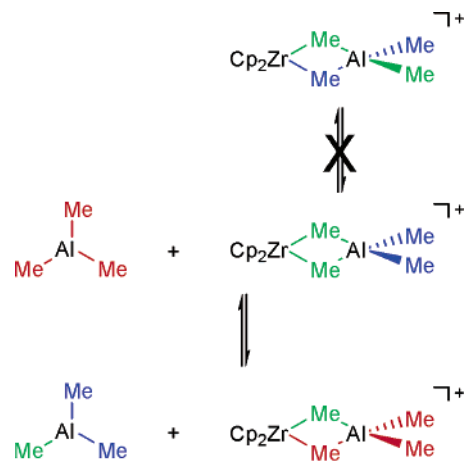
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**Figure 1.** <sup>1</sup>H NMR spectrum of [2e][B(C<sub>6</sub>F<sub>5</sub>)<sub>4</sub>] + (AlMe<sub>3</sub>)<sub>2</sub> in C<sub>6</sub>D<sub>6</sub> at room temperature. The peak marked with the letter a corresponds to (AlMe<sub>3</sub>)<sub>2</sub>, that with the letter b to [(EBI)Zr(μ-Me)<sub>2</sub>Al(Me)<sub>2</sub>][B(C<sub>6</sub>F<sub>5</sub>)<sub>4</sub>], and that with the letter c to [(EBI)Zr(μ-Me)<sub>2</sub>Al(Me)<sub>2</sub>][B(C<sub>6</sub>F<sub>5</sub>)<sub>4</sub>]. The asterisk denotes C<sub>6</sub>D<sub>5</sub>H, and the letter x denotes MeCPh<sub>3</sub>. The remaining peaks are those of the EBI ligand.

### Scheme 1. Observed Exchange of Free and Coordinated AlMe<sub>3</sub>



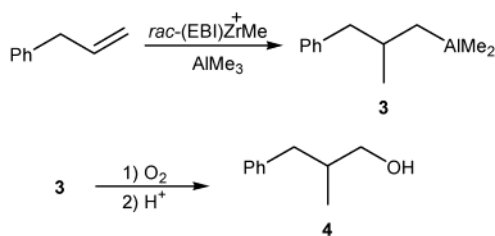
exchange was slow on the time scale of a conventional NMR experiment. However, a 2-D EXSY experiment confirmed exchange between the methyl groups of **2** and free AlMe<sub>3</sub>.<sup>26</sup> We quantified the exchange (difficult for a three-site problem) with selective population inversion experiments, which can theoretically be used to find rate constants in systems involving any number of exchanging sites.<sup>27</sup> We observed no direct exchange between the terminal and bridging groups of **2** (with or without excess AlMe<sub>3</sub>).

The mechanism in Scheme 1 requires the coordination of another molecule of AlMe<sub>3</sub> after the dissociation of **2**. If the dissociation of **2** is indeed first order, the transfer of magnetization from the methyl groups of **2** to those of free AlMe<sub>3</sub> should be independent of [AlMe<sub>3</sub>] and should occur (depending on which signal is inverted) with a rate constant equal to or twice the rate constant

(26) Bochmann reported<sup>15</sup> “no evidence for...intermolecular exchange between [2b and 2c]...and Al<sub>2</sub>Me<sub>6</sub>” in CD<sub>2</sub>Cl<sub>2</sub> at 25 °C, apparently from the absence of line broadening in ordinary <sup>1</sup>H NMR spectra.

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## Scheme 2. Carboalumination of Allylbenzene



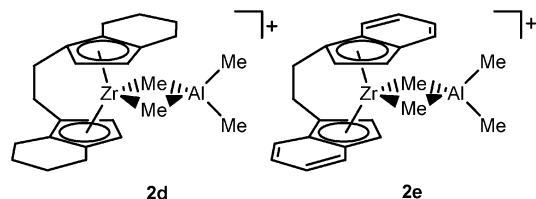
for dissociation of **2**. Selective inversion of the terminal methyl peak of **2**, and appropriate analysis of the return of magnetization to equilibrium,<sup>28</sup> gave the rate constants in Table 1; the measured  $\mathbf{2} \rightarrow \text{AlMe}_3$  rate constants, which are independent of  $[\text{AlMe}_3]$  as predicted, must be  $k_{\text{off}}$ . (The  $\text{AlMe}_3$  monomer/dimer equilibrium is rapidly maintained on the time scale of methyl exchange between Zr and Al.) Because **1** cannot be directly observed, and [**1**] cannot therefore be determined, it is impossible to determine  $k_{\text{on}}$ .

The decrease of the dissociation rate constants  $k_{\text{off}}$  in the order  $\text{Ti} > \text{Zr} > \text{Hf}$  is reasonable if we think of the dissociation of **2** as breaking a metal–ligand bond. It is more surprising that the  $k_{\text{off}}$  values decrease in the order ethylenebis(indenyl) (EBI) (**2e**) > Cp (**2b**) > ethylenebis(tetrahydroindenyl) (EBTHI) (**2d**). A variety of spectroscopic and thermodynamic data imply that bridged indenyl ligands are less effective donors than cyclopentadienyl ones,<sup>29</sup> and the reduction potentials of the dichlorides decrease in the order  $(\text{EBI})\text{ZrCl}_2 > \text{Cp}_2\text{ZrCl}_2 > (\text{EBTHI})\text{ZrCl}_2$ ;<sup>30</sup> therefore, the electrophilicities of the alkylmetallocene cations **1** decrease in the order  $\text{EBI} > \text{Cp} > \text{EBTHI}$ .

The fact that the  $k_{\text{off}}$  value for the EBTHI cation **2d** is negligible is consistent with the fact that **2d** is a poor carboalumination catalyst. Shaughnessy and Waymouth<sup>31</sup> have reported “poor selectivity for carbo-metallated products” from 1,5-hexadiene, 1-hexene,

4-methyl-1-pentene, and diallylsilane with *rac*-(EBTHI)- $\text{ZrMe}_2/\text{B}(\text{C}_6\text{F}_5)_3/\text{AlMe}_3$  in dichloroethane. While they did report a 78% yield of **4** from allylbenzene with the same catalyst and solvent (Scheme 2), we see no carboalumination activity (<5% reaction to form **3**) from allylbenzene with **1d** ( $9 \times 10^{-4}$  M) and  $\text{AlMe}_3$  ( $9 \times 10^{-3}$  M) in  $\text{C}_6\text{D}_6$ .

The relatively large  $k_{\text{off}}$  value for **2e** suggests that the EBI cation **1e** will be a *much better* carboalumination catalyst. Indeed, we observe a  $k_{\text{obs}}$  value of  $3.4 \times 10^{-4}$



$\text{s}^{-1}$  for the disappearance of allylbenzene, with  $[\text{Zr}] = 7 \times 10^{-4}$  M and  $[\text{Al}] = 4 \times 10^{-3}$  M in  $\text{C}_6\text{D}_6$  at 300 K. This result and the rigidity of the **1e/2e** system make optically active **1e/2e** attractive as a catalyst for asymmetric carboalumination.

**Acknowledgment.** We thank SASOL North America Inc. for their support of this work, Boulder Scientific for donating many of the compounds used, Prof. Richard Jordan for helpful discussions, and Prof. Alex Bain for providing CIFIT as well as technical assistance with its operation. This work was supported by the National Science Foundation (Grant No. CHE-02-1131).

**Note Added in Proof.** In a paper that has just appeared (Britovsek, G. J. P.; Cohen, S. A.; Gibson, V. C.; van Meurs, M. *J. Am. Chem. Soc.* **2004**, *126*, 10701–10712) a “dissociative or dissociative–interchange mechanism” has been called “most likely” for the substitution reactions of heterobimetals like **2** with ethylene or a different  $\text{AlR}_3$ .

**Supporting Information Available:** Text and figures giving general experimental procedures and details of selective population inversion experiments, including data analysis using CIFIT. This material is available free of charge via the Internet at <http://pubs.acs.org>.

OM0495168

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