

Reactivity of Tetraneopentylhafnium, $\text{Hf}(\text{CH}_2t\text{Bu})_4$, with Silica Surfaces

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The reaction of $\text{Hf}(\text{CH}_2t\text{Bu})_4$ with a silica surface treated at 800 °C affords a unique surface organometallic species in only one surface environment, $(\equiv\text{SiO})\text{Hf}(\text{CH}_2t\text{Bu})_3$ ($\mathbf{1}\text{-SiO}_2\text{-(800)}$). In contrast, with $\text{SiO}_2\text{-(500)}$ two surface species, $(\equiv\text{SiO})\text{Hf}(\text{CH}_2t\text{Bu})_3$ ($\mathbf{1}\text{-SiO}_2\text{-(500)}$) and $(\equiv\text{SiO})_2\text{Hf}(\text{CH}_2t\text{Bu})_2$ ($\mathbf{2}\text{-SiO}_2\text{-(500)}$), in a molar ratio of 70:30 are obtained. Thermal treatment of $\mathbf{1}\text{-SiO}_2\text{-(800)}$ at increasing temperatures leads to the successive evolution of neopentane, isobutene, and isobutane as well as several alkanes varying from C_1 to C_5 . Polyisobutenes are also formed on the surface. The mechanism by which such decomposition occurs suggests a succession of $\gamma\text{-H}$ eliminations with formation of neopentane followed by $\beta\text{-methyl}$ transfer and formation of isobutene and $[\text{Hf}]\text{-Me}$. This isobutene is reinserted into $[\text{Hf}]\text{-Me}$ with formation of isopentene and $[\text{Hf}]\text{-H}$. A comparison of the analytical data of $\mathbf{1}\text{-SiO}_2\text{-(800)}$ and $(\equiv\text{SiO})\text{Zr}(\text{CH}_2t\text{Bu})_3$ indicated the hafnium complex exhibits in EXAFS shorter Hf–C and Hf–O bonds and a larger Hf– $\text{C}_\alpha\text{-C}_\beta$ angle and in 2D J -resolved NMR spectra a lower $^1J(\text{C}_\alpha\text{-H})$ value. These differences underlined a larger steric hindrance in the coordination sphere of the Hf metal. The thermal stability of $\mathbf{1}\text{-SiO}_2\text{-(800)}$ was monitored by infrared spectroscopy, in batch and continuous flow reactors, and proved that $\mathbf{1}\text{-SiO}_2\text{-(800)}$ was more stable than $(\equiv\text{SiO})\text{Zr}(\text{CH}_2t\text{Bu})_3$ and more active in alkane hydrogenolysis.

Introduction

Surface organometallic chemistry represents an approach to the preparation of well-defined active sites, the possibility of observing elementary reaction steps, and the development of a fundamental basis for the synthesis of tailor-made catalysts.¹

Access to a single site is the main objective of this approach. The first step for the synthesis of tailor-made catalysts, developed in our laboratory,^{1–5} consists of the reaction of alkyl complexes MR_n with surface oxide. In the case of silica treated at temperatures above 500 °C, the major pathway is the protolysis of one of the M–C bonds by one surface silanol ($\equiv\text{Si-OH}$) to form a $\equiv\text{SiO-M}$ bond. In this way, well-defined monosiloxy surface complexes are obtained, such as $[(\equiv\text{SiO})\text{-Zr}(\text{CH}_2t\text{Bu})_3]$,^{2–4} $[(\equiv\text{SiO})\text{Ta}(\text{CH}_2t\text{Bu})(\text{CH}_2t\text{Bu})_2]$, $[(\equiv\text{SiO})\text{-TaCp}^*(\text{Me})_3]$, and $[(\equiv\text{SiO})\text{W}(\text{CH}_2t\text{Bu})(\text{CH}_2t\text{Bu})_2]$.⁵

Surface complexes of group 4, $(\equiv\text{SiO})\text{M}(\text{CH}_2t\text{Bu})_3$ (M = Ti, Zr), are precursors to several relatively well-defined active heterogeneous catalysts. $(\equiv\text{SiO})\text{Zr}(\text{CH}_2t\text{Bu})_3$ under dihydrogen generates a mixture of $(\equiv\text{SiO})_3\text{ZrH}$ and $(\equiv\text{SiO})_2\text{ZrH}_2$,⁶ active in Ziegler–Natta polymerization,^{7–9} hydrogenolysis of polyethylene and polypropylene,¹⁰ alkane hydrogenolysis,² and

hydrogenation.^{7–9,11} $(\equiv\text{SiO})\text{Ti}(\text{CH}_2t\text{Bu})_3$ under dihydrogen generates $(\equiv\text{SiO})_3\text{TiH}$, which is active in hydrogenolysis, isomerization of light alkanes,¹² and epoxidation of 1-octene in the presence of a $t\text{BuOH}/t\text{BuOOH}$ mixture.¹³

In contrast, data on the characterization and catalytic properties of hafnium surface complexes are very scarce.^{14,15} However, in some papers the hafnium complexes are described in comparison to the zirconium analogue as being more active in the polymerization of ethylene,¹⁶ more selective in the oligomerization of propene,^{17,18} and faster in the hydrogenolysis of butane.¹⁹ These differences in the activity could be related to

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the higher stability of the Hf–C bond ($D_{\text{Zr-C}} = 54$ kcal/mol, $D_{\text{Hf-C}} = 58$ kcal/mol),²⁰ which induces a more stable catalyst. A further tendency to undergo β -methyl transfer,^{16,21,22} due to a higher steric hindrance in the coordination sphere of Hf compared to that of Zr, has also been reported.²³ Moreover, as the Hf–O bond is more stable than the Zr–O bond, the risk of metal leaching could be reduced.²⁴

Therefore, Hf complexes seem to be good candidates in several catalytic reactions. However, information and data are needed to develop the use of hafnium surface complexes in catalysis. We report in this paper the reaction of $\text{Hf}(\text{CH}_2t\text{Bu})_4$ with silica surfaces dehydroxylated at 800 and 500 °C and compare the results with those for zirconium analogues.

Results and Discussion

Flame Aerosil silica from Degussa was dehydroxylated at 800 °C ($\text{SiO}_2-(800)$) and at 500 °C ($\text{SiO}_2-(500)$). The specific surface areas are 180 and 200 $\text{m}^2 \text{g}^{-1}$, respectively, and the amounts of silanol groups, determined by quantitative solid-state ^1H NMR and by reaction with CH_3Li , are 0.6 ± 0.1 and 1.4 ± 0.1 OH nm^{-2} , respectively. The high dehydroxylation temperature causes the condensation of isolated hydroxyl groups, giving rise to highly strained and reactive ($\equiv\text{Si-O-Si}\equiv$) bridges with a density of 0.1 ($\equiv\text{Si-O-Si}\equiv$) nm^{-2} at 800 °C.^{25,26}

The usual synthesis of $\text{Hf}(\text{CH}_2t\text{Bu})_4$ is carried out by the reverse addition of HfCl_4 (4 mmol) into a solution of $t\text{BuCH}_2\text{-Li}$.^{27,28} The white crystalline solid, purified by sublimation (70 °C, 10^{-5} mbar), is obtained in 15% yield from $t\text{BuCH}_2\text{Cl}$.

To increase this yield, in particular when labeled $t\text{Bu}^{13}\text{CH}_2\text{-Cl}$ is used as the starting material, the preparation has been reinvestigated.^{28,29} The Grignard reagent $t\text{BuCH}_2\text{MgCl}$ or $t\text{Bu}^{13}\text{-CH}_2\text{MgCl}$ in diethyl ether/THF was added to a solution of HfCl_4 in diethyl ether at 25 °C. Filtration, extraction in pentane, and sublimation (70 °C, 10^{-5} Torr) led to $\text{Hf}(\text{CH}_2t\text{Bu})_4$ in 45% yield instead of 15% yield from $t\text{BuCH}_2\text{Cl}$. $\text{Zr}(\text{CH}_2t\text{Bu})_4$ and $\text{Zr}^{13}\text{-CH}_2t\text{Bu})_4$ were prepared as already reported.²⁷

Reactivity of $\text{M}(\text{CH}_2t\text{Bu})_4$ (M = Zr, Hf) with Silica Dehydroxylated at 800 °C ($\text{SiO}_2-(800)$). Two different workups were used in order to graft $\text{Hf}(\text{CH}_2t\text{Bu})_4$ onto $\text{SiO}_2-(800)$: either impregnation in a solvent (pentane) at room temperature or mechanical mixing at 70 °C, in each case for 2 h. In the case of impregnation, the elimination of the excess complex was completed by washing the solid several times with the same solvent (filtration/distillation cycles). In the case of the mechanical mixture, pentane was introduced at the end of the reaction after cooling, and then the solid was washed using the same procedure as above. In both cases the product formed was

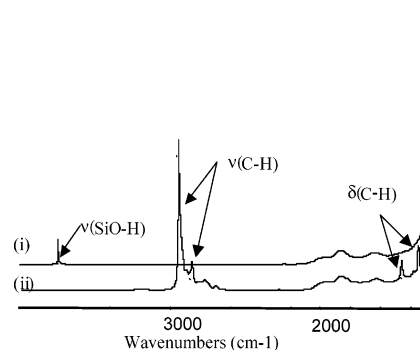


Figure 1. IR spectra: (i) $\text{SiO}_2-(800)$; (ii) sample after sublimation of $\text{Hf}(\text{CH}_2t\text{Bu})_4$ followed by vacuum treatment (10^{-5} Torr) at 70 °C for 1 h.

the same, and the percentage of hafnium grafted was similar. A typical procedure using the impregnation method is described below.

The reaction of $\text{Hf}(\text{CH}_2t\text{Bu})_4$ with $\text{SiO}_2-(800)$ was achieved by stirring for 2 h at 25 °C a mixture of 166 mg of $\text{Hf}(\text{CH}_2t\text{Bu})_4$ (360 μmol) with 1.43 g of silica (256 μmol ($\equiv\text{SiOH}$)) in pentane. The evolution of 300 μmol of neopentane as the only gaseous product was detected by gas chromatography. This corresponds to 0.9 ± 0.1 neopentane formed per initial available surface ($\equiv\text{SiOH}$). The resulting white surface organometallic species $\text{Hf}(\text{CH}_2t\text{Bu})_4/\text{SiO}_2-(800)$, obtained after washing the excess of $\text{Hf}(\text{CH}_2t\text{Bu})_4$ and drying under high vacuum at 25 °C, contains 3.5 wt % of Hf (0.66 Hf/ nm^2). This corresponds to 1.1 ± 0.1 Hf per initial surface ($\equiv\text{SiOH}$). Elemental analyses indicate the presence of 14 ± 2 C per grafted Hf atom (3.5 ± 0.2 wt % Hf, 3.2 ± 0.2 wt % C). The hydrolysis of $\text{Hf}(\text{CH}_2t\text{Bu})_4/\text{SiO}_2-(800)$ at 25 °C produced 2.5 ± 0.2 equiv of neopentane per Hf. Finally hydrogenolysis of the species at 150 °C for 17 h led to the formation of methane (9 mol) and of ethane (3 mol) per mol of grafted hafnium: i.e., 15 ± 2 C per Hf grafted.

The reaction of $\text{Zr}(\text{CH}_2t\text{Bu})_4$ with $\text{SiO}_2-(800)$ was achieved under the same experimental conditions as for $\text{Hf}(\text{CH}_2t\text{Bu})_4$, using the impregnation workup (73 mg of $\text{Zr}(\text{CH}_2t\text{Bu})_4$ (190 μmol) and 0.9 g of silica (160 μmol ($\equiv\text{SiOH}$))). The results of elemental analyses and quantification of the gas evolved during the grafting and the hydrogenolysis were very similar to those observed for Hf compounds.

The results of infrared spectroscopy are represented in Figure 1. Upon grafting, there was total disappearance of the $\nu(\text{O-H})$ band at 3747 cm^{-1} attributed to isolated silanol groups and the concomitant emergence of bands at 2955 ($\nu_{\text{as}}(\text{CH}_3)$), 2867 ($\nu_{\text{s}}(\text{CH}_3)$), 1466 ($\delta_{\text{as}}(\text{CH}_3)$), and 1364 cm^{-1} ($\delta_{\text{s}}(\text{CH}_3)$) characteristic of the neopentyl ligands. Sublimation of $\text{Zr}(\text{CH}_2t\text{Bu})_4$ onto $\text{SiO}_2-(500)$ lead to the appearance of the same bands.³⁰

The ^1H MAS NMR spectrum of $\text{Hf}(\text{CH}_2t\text{Bu})_4/\text{SiO}_2-(800)$ (Figure 2i) shows one peak at 0.8 ppm attributed to the protons of the methyl groups of $\text{Hf}(\text{CH}_2\text{C}(\text{CH}_3)_3)$ similar to the resonance at 0.7 ppm observed in the case of ($\equiv\text{SiO}$) $\text{Zr}(\text{CH}_2t\text{Bu})_3$.^{14,15} Note that the peak due to free silanols at 1.8 ppm is absent in the two spectra, confirming their total consumption, as already suggested by IR data.

The solid-state ^{13}C CP-MAS NMR spectrum of $\text{Hf}(\text{CH}_2t\text{Bu})_4/\text{SiO}_2-(800)$ (Figure 2ii) exhibits two different peaks at 34 and 106 ppm. The former is assigned to the methyl groups of the neopentyl moieties $\text{Hf}(\text{CH}_2\text{C}(\text{CH}_3)_3)$, while the latter corresponds probably to the secondary carbon of the ligand, Hf-

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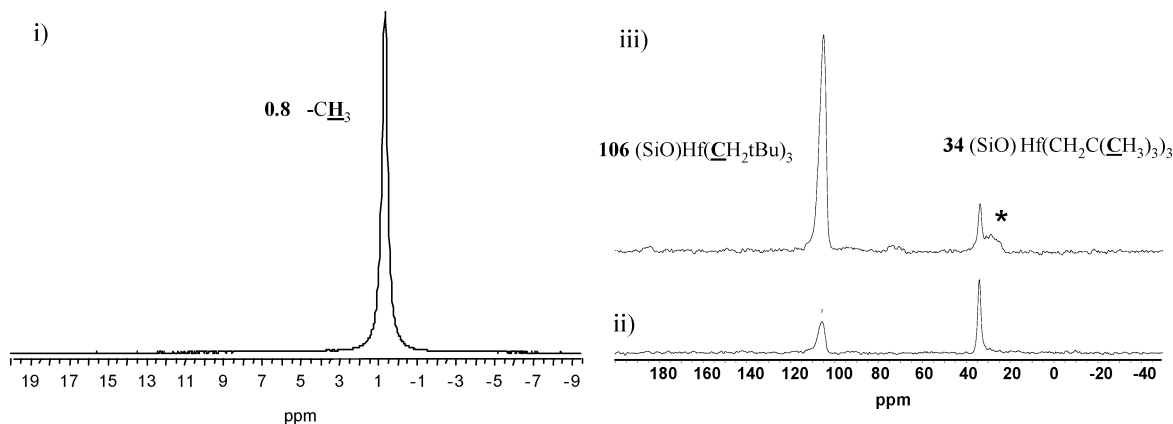


Figure 2. NMR spectra of $(\equiv\text{SiO})\text{Hf}(\text{CH}_2t\text{Bu})_3$: (i) ^1H MAS; (ii) ^{13}C CP-MAS; (iii) ^{13}C CP-MAS of ^{13}C -labeled compound (the asterisk indicates an impurity).

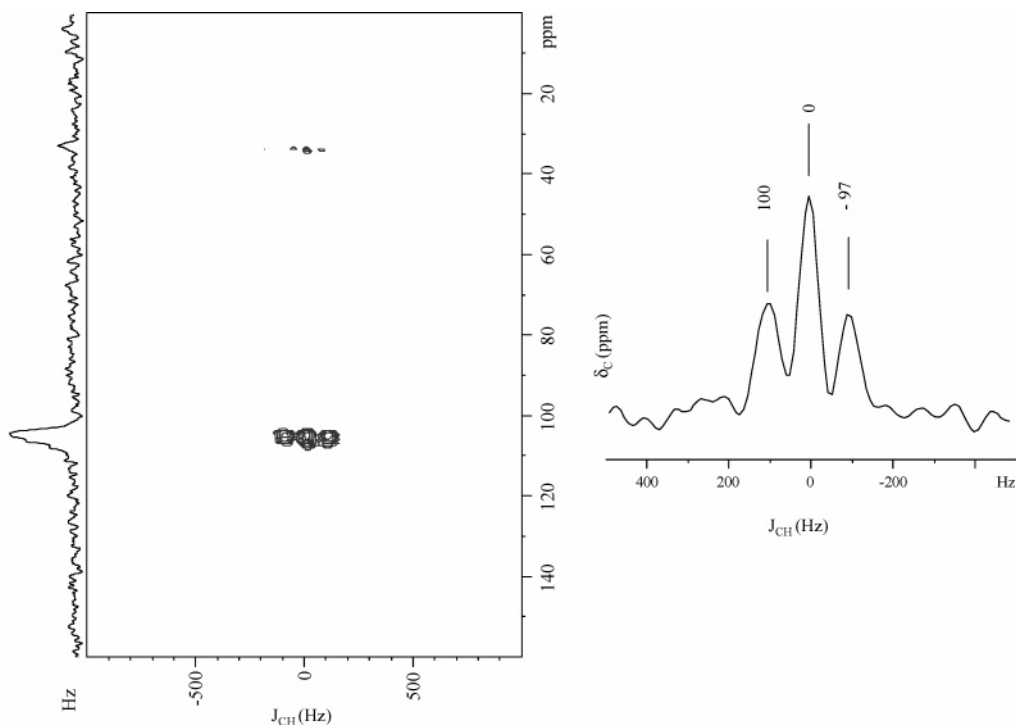


Figure 3. 2D J -resolved solid-state NMR spectrum of $\text{Hf}(\text{}^{13}\text{CH}_2t\text{Bu})_4/\text{SiO}_{2-(800)}$ (left) and trace extracted along the ω_1 dimension of the 2D J -resolved spectrum at δ_c 106 ppm (right).

$(\text{CH}_2\text{C}(\text{CH}_3)_3)$. The ^{13}C -labeled surface species $\text{Hf}(\text{}^{13}\text{CH}_2t\text{Bu})_4/\text{SiO}_{2-(800)}$, resulting from the reaction of $\text{Hf}(\text{}^{13}\text{CH}_2t\text{Bu})_4$ with $\text{SiO}_{2-(800)}$ (Figure 2iii), exhibits a very intense signal at 106 ppm, confirming these attributions. No resonance for the quaternary carbon, $\text{Hf}(\text{CH}_2\text{C}(\text{CH}_3)_3)$, is observed. The solid-state ^{13}C CP-MAS NMR spectrum $\text{Zr}(\text{CH}_2t\text{Bu})_4/\text{SiO}_{2-(800)}$ exhibits two different peaks at 33 and 93 ppm attributed to $\text{Zr}(\text{CH}_2\text{C}(\text{CH}_3)_3)$ and $\text{Zr}(\text{CH}_2\text{C}(\text{CH}_3)_3)$, respectively, according to the literature.¹⁴

It is worth noting that the chemical shifts of zirconium derivatives in ^{13}C NMR (solution or solid state) are always upfield compared to those of the hafnium homologues, $\delta(\text{C}_\alpha\text{-Zr}) < \delta(\text{C}_\alpha\text{-Hf})$.

2D J -resolved NMR spectroscopy is the technique of choice to assign the multiplicity of carbons and to determine in particular $^1J(\text{C}_\alpha\text{-H})$ of the CH_2 in the neopentyl ligand. For $\text{Hf}(\text{CH}_2t\text{Bu})_4/\text{SiO}_{2-(800)}$ the peak at 106 ppm appears as a triplet with $^1J(\text{C}_\alpha\text{-H}) = 100 \pm 5$ Hz, (Figure 3) while the $^1J(\text{C}_\alpha\text{-H})$ value was 110 ± 5 Hz for $\text{Zr}(\text{CH}_2t\text{Bu})_4/\text{SiO}_{2-(800)}$ (Figure 4). The slightly smaller $^1J(\text{C}_\alpha\text{-H})$ value for the Hf complex might

be correlated to its more electrophilic character.²⁴ At this point, the analytical data did not reveal the presence of a weak agnostic interaction of $\text{C}_\alpha\text{-H}$ with the metal center.

The surface species $\text{Hf}(\text{CH}_2t\text{Bu})_4/\text{SiO}_{2-(800)}$ was studied by EXAFS spectroscopy. Figure 5 shows the experimental and fitted EXAFS signals. The fit corresponds to a first coordination sphere of ca. one oxygen atom at 1.95 Å and three carbon atoms at 2.19 Å coordinated to hafnium, which can be respectively assigned to a σ -bonded siloxy ($-\text{OSi}\equiv$) and to the three σ -bonded carbons of the neopentyl groups ($-\text{CH}_2t\text{Bu}$). The Hf–O bond length is similar to the values obtained from X-ray crystallographic studies for hafnium complexes containing silsesquioxane either siloxy or hydroxy groups: i.e. $\text{Cp}_2\text{Hf}(\text{c-C}_5\text{H}_9)_7\text{Si}_7\text{O}_{11}(\text{OSiMe}_2\text{R})$ (1.97 Å), $^{31}\text{Hf}[\text{OSi}(\text{OtBu})_3]_4$ and $\text{Hf}[\text{OSi}(\text{OtBu})_3]_4(\text{H}_2\text{O})$ (1.912–1.929 Å),^{32,33} and $\text{Hf}(\text{OH})_4$ (1.939

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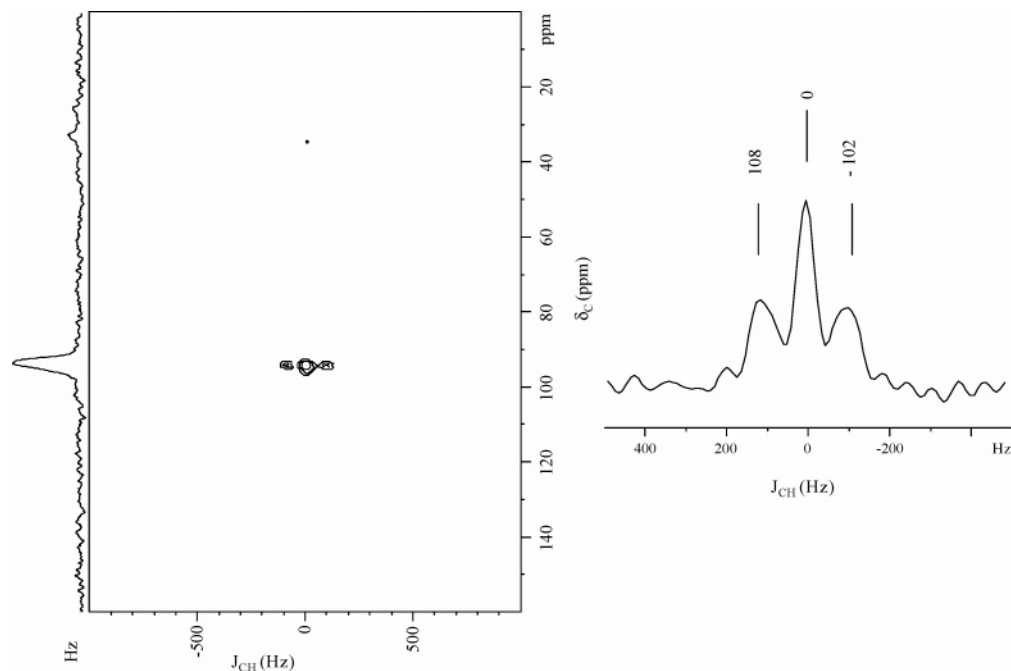


Figure 4. 2D J -resolved solid-state NMR spectrum of $\text{Zr}(\text{CH}_2\text{tBu})_4/\text{SiO}_2-(800)$ (left) and trace extracted along the ω_1 dimension of the 2D J -resolved spectrum at δ 93 ppm (right).

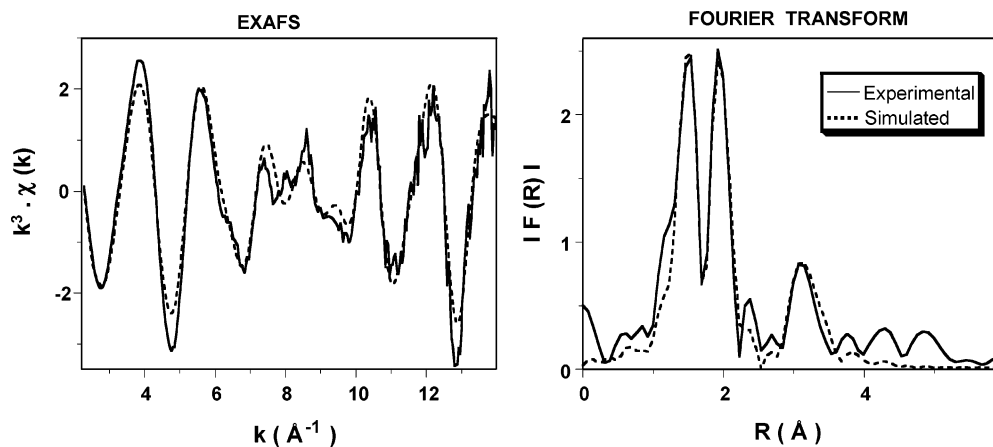


Figure 5. Hf L_{III} -edge-weighted EXAFS (left) and corresponding Fourier transform (right) for the solid $\text{Hf}(\text{CH}_2\text{tBu})_4/\text{SiO}_2-(800)$ and comparison to simulation curves: (solid lines) experimental data; (dashed lines) spherical wave theory.

\AA).³⁴ The Hf–C distance (2.191(7) \AA) is very similar to one that we found by EXAFS for $\text{Hf}(\text{CH}_2\text{tBu})_4$ in benzene (2.19(1) \AA), our reference sample. This distance is also consistent with, though slightly shorter than, the corresponding bond distances reported for analogous molecular complexes, such as $\text{Cp}^*\text{Hf}(\text{Me})_2[\text{N}(\text{Et})\text{C}(\text{Me})\text{N}(\text{tBu})]$ (2.247 and 2.253 \AA),³⁵ $[\text{MesNON}]\text{Hf}(\text{CH}_2\text{tBu})_2$ (2.210 and 2.225 \AA),³⁶ $[\text{Cp}^*\text{Hf}(\text{CH}_2\text{CHMe}_2)\text{THF}]^+$ (2.241 \AA),³⁷ $[\text{ArClN}_2\text{NMe}]\text{Hf}(\text{iBu})_2$ (2.22 \AA),³⁸ and $[\text{P}_2\text{N}_2]\text{HfMe}_2$ (2.263 and 2.277 \AA).³⁹

Two additional shells could be added to improve the fit, one including ca. three nonbonding carbons at 3.49(3) \AA , corre-

Table 1. Hf L_{III} -Edge EXAFS-Derived Structural Parameters (k^3 Weighting) for $\text{Hf}(\text{CH}_2\text{tBu})_4/\text{SiO}_2-(800)^a$

scatterer	coord no.	dist from Hf (\AA)	Debye–Waller factor ($\sigma^2/\text{\AA}^2$)
–OSi \equiv	1.1(3)	1.947(7)	0.0009(6)
–CH ₂ CMe ₃	2.9 ^b	2.191(7)	0.0027(7)
–CH ₂ C ^o Me ₃	2.9 ^b	3.49(3)	0.002(6)
–OSi \equiv	1.1 ^b	3.53(3)	0.002 ^b

^a The values given in parentheses represent the statistical errors generated in the “RoundMidnight” EXAFS fitting program. Conditions: fit range, $\Delta k = 2.3\text{--}14.0 \text{\AA}^{-1}$, $\Delta R = 0.7\text{--}3.7 \text{\AA}$; fit residue, $\rho = 7.8\%$; overall scale factor, $S_0^2 = 0.95$; energy shift, $\Delta E_0 = 4.7(8) \text{ eV}$, the same for all shells; number of parameters fitted, $P = 9$; number of degrees of freedom in the fit, $\nu = 13$; quality factor of the fit, $(\Delta\chi^2)/\nu = 1.45$. ^b Shell constrained to the parameter above: $N_{\text{O}} + N_{\text{C}} = 4.0$; $N_{\text{C}} = N_{\text{C}}$; $N_{\text{Si}} = N_{\text{O}}$; $\sigma_{\text{Si}} = \sigma_{\text{C}}$.

sponding to the quaternary carbon atoms of the neopentyl ligands, and the other ca. one silicon at 3.53(3) \AA , corresponding to the silicon atom of a $\equiv\text{SiO}\text{--Hf}$ moiety. The EXAFS-derived parameters are collected in Table 1. With a k^1 weighting the results of the fit were very similar.

The comparison of these results with the EXAFS-derived parameters obtained for $(\equiv\text{SiO})\text{Zr}(\text{CH}_2\text{tBu})_3$ grafted onto

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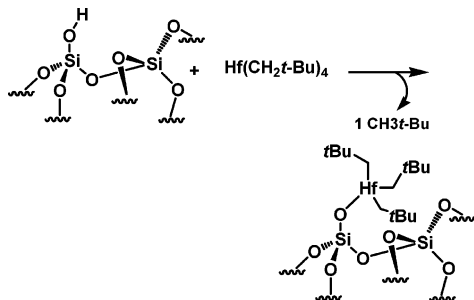
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Table 2. Analytical Data of the Grafting of $\text{Hf}(\text{CH}_2t\text{Bu})_4$ onto $\text{SiO}_2-(500)^a$

$\equiv\text{SiOH}$, nm^{-2}	Hf, nm^{-2}	Hf/($\equiv\text{SiOH}$)	wt % Hf	wt % C	C/Hf	$\text{CH}_3t\text{Bu}/\text{Hf}$ grafting	$\text{CH}_3t\text{Bu}/\equiv\text{SiOH}$ grafting	$\text{CH}_3t\text{Bu}/\text{Hf}$ hydrogenolysis
1.4 ± 0.1	0.8 ± 0.1	0.6 ± 0.1	5.0 ± 0.2	4.1 ± 0.2	12 ± 2	1.3 ± 0.1	0.8 ± 0.1	2.8 ± 0.2 ($8.5 \text{ CH}_4 + 2.7 \text{ C}_2\text{H}_6/\text{Hf}$)

^a Conditions: 135 mg of $\text{Hf}(\text{CH}_2t\text{Bu})_4$ (292 μmol) and 0.50 g of silica (230 μmol of $\equiv\text{SiOH}$).

Scheme 1. Reaction of $\text{Hf}(\text{CH}_2t\text{Bu})_4$ with $\text{SiO}_2-(800)$ To Give $(\equiv\text{SiO})\text{Hf}(\text{CH}_2t\text{Bu})_3$ (**1-SiO}_2-(800))**



$\text{SiO}_2-(500)^4$ shows that the Hf–O (1.947(7) Å) and Hf–C (2.191(7) Å) bonds, as well as the angle Hf–C $_{\alpha}$ –C $_{\beta}$ (138°), are slightly smaller than the Zr–O (1.956(3) Å) and Zr–C (2.219(4) Å) bonds and angle. It is generally reported that bond lengths obtained for 5d metal complexes are shorter than those of 3d metal complexes.^{31,35}

In conclusion, the analytical data of the reaction of $\text{Hf}(\text{CH}_2t\text{Bu})_4$ with $\text{SiO}_2-(800)$ indicate that three neopentyl ligands are linked to the hafnium center and that the ratio $\text{Hf}/(\equiv\text{SiOH}) \approx 1$, which are consistent with the formation of a *unique surface species*, $(\equiv\text{SiO})\text{Hf}(\text{CH}_2t\text{Bu})_3$ (**1**), in only one surface environment (Scheme 1).

Reactivity of $\text{Hf}(\text{CH}_2t\text{Bu})_4$ with Silica Dehydroxylated at 500 °C ($\text{SiO}_2-(500)$). Reactions of $\text{SiO}_2-(800)$ with both $\text{Zr}(\text{CH}_2t\text{Bu})_4$ and $\text{Hf}(\text{CH}_2t\text{Bu})_4$ lead to the unique surface species $(\equiv\text{SiO})\text{M}(\text{CH}_2t\text{Bu})_3$. The limitation of using $\text{SiO}_2-(800)$ is the low metal loading (Zr, 1.6%; Hf, 3.5%), since only the surface silanols ($\equiv\text{Si-OH}$) react with $\text{M}(\text{CH}_2t\text{Bu})_4$.

In the case of $\text{SiO}_2-(500)$, $\text{Zr}(\text{CH}_2t\text{Bu})_4$ also affords a unique surface species, $(\equiv\text{SiO})\text{Zr}(\text{CH}_2t\text{Bu})_3$, with a loading of 3.1% instead of 1.6%.³⁰ To increase the Hf loading, we have studied the reaction of $\text{Hf}(\text{CH}_2t\text{Bu})_4$ with $\text{SiO}_2-(500)$.

The reaction of $\text{Hf}(\text{CH}_2t\text{Bu})_4$ with $\text{SiO}_2-(500)$ was carried out using the workup previously reported.

As expected, the loading in Hf is higher: 5% instead of 3.5%. The ratio C/Hf is also lower than in the case of $\text{SiO}_2-(800)$, and the quantity of gas evolved during the grafting and the hydrogenolysis is not consistent with a monografted species (Table 2). All this information suggests that the reaction does not lead to a unique surface species.

When $\text{Hf}(\text{CH}_2t\text{Bu})_4$ was sublimed onto $\text{SiO}_2-(500)$, the infrared band ascribed to isolated silanols, $\nu(\text{Si-OH})$, at 3747 cm^{-1} disappeared totally (Figure 6). The broad band at 3700 cm^{-1} was still there and vibration bands characteristic of the neopentyl ligand appeared at 2955 ($\nu_{\text{as}}(\text{CH}_3)$), 2867 ($\nu_{\text{s}}(\text{CH}_3)$), 1466 ($\delta_{\text{as}}(\text{CH}_3)$), and 1364 cm^{-1} ($\delta_{\text{s}}(\text{CH}_3)$). Note that the same bands are observed when $\text{Zr}(\text{CH}_2t\text{Bu})_4$ is grafted onto $\text{SiO}_2-(500)$.

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The band at 3700 cm^{-1} is consistent with the presence of interacting surface silanols.

The ^1H MAS NMR spectrum (Figure 7i) shows one very broad peak ($\Delta = 200 \text{ Hz}$) centered at 0.8 ppm attributed to the overlapping of two resonances: one due to the protons of the methyl groups $\text{Hf}(\text{CH}_2\text{C}(\text{CH}_3)_3)$ and one due to the remaining surface silanols at 1.8 ppm. The solid-state ^{13}C CP-MAS NMR spectrum (Figure 7ii) exhibits three different peaks at 34, 95, and 106 ppm. Peaks at 34 and 106 ppm have already been attributed respectively to the methyl groups and the secondary carbon of the neopentyl ligand of the monografted species complex $(\equiv\text{SiO})\text{Hf}(\text{CH}_2t\text{Bu})_3$ (**1-SiO}_2-(500)). The presence of a broad peak at 95 ppm corroborates the fact that a second surface species has been formed.**

The presence of two oxygen atoms in the coordination sphere of the metal leads to an upfield shift of the resonance of δ -($\text{MCH}_2\text{C}(\text{CH}_3)_3$), in molecular complexes [(or (*t*- Bu_3SiO) $\text{Ta}(\text{CH}_2\text{C}(\text{CH}_3)_3)_2(\text{CHC}(\text{CH}_3)_3)$, $\delta(\text{M}(\text{CH}_2\text{C}(\text{CH}_3)_3))$ 97.0 ppm; for (*t*- Bu_3SiO) $_2\text{Ta}(\text{CH}_2\text{C}(\text{CH}_3)_3)(\text{CHC}(\text{CH}_3)_3)$, $\delta(\text{M}(\text{CH}_2\text{C}(\text{CH}_3)_3)$ 73.9 ppm)²⁹ as well as in surface complex species $(\equiv\text{SiO})\text{Zr}(\text{CH}_2t\text{Bu})_3$, $\delta(\text{Zr}(\text{CH}_2\text{C}(\text{CH}_3)_3))$ 96 ppm; $(\equiv\text{SiO})_2\text{Zr}(\text{CH}_2t\text{Bu})_2$, $\delta(\text{Zr}(\text{CH}_2\text{C}(\text{CH}_3)_3)$, 87 ppm).^{40a}

The peak at 95 ppm could correspond to the resonance of the secondary carbon of a bis-grafted species, $(\equiv\text{SiO})_2\text{Hf}(\text{CH}_2t\text{Bu})_2$ (**2-SiO}_2-(500)). This resonance is broad, due to a slight structural disorder leading to chemical shift anisotropy.^{40b,c} Since this anisotropy is the consequence of the presence of different Si atoms, a disiloxo species bonded to two Si atoms will have a broader resonance than a monosiloxo one.**

The deconvolution of the two different peaks allows an estimation of the ratio **1-SiO}_2-(500)/**2-SiO}_2-(500)** to be ca. 70/30 (Figure 8).**

The combined analyses of the experimental data collected on the reaction of $\text{Hf}(\text{CH}_2t\text{Bu})_4$ with $\text{SiO}_2-(500)$ indicates the presence of two surface species mono- and bis-grafted to the silica surface and surrounded by three and two neopentyl ligands, respectively, $(\equiv\text{SiO})\text{Hf}(\text{CH}_2t\text{Bu})_3$ (**1-SiO}_2-(500)**) and $(\equiv\text{SiO})_2\text{Hf}(\text{CH}_2t\text{Bu})_2$ (**2-SiO}_2-(500)**), in the proportion 70/30. These proportions are in agreement with other experimental data (elemental analyses and quantification of the gas evolved) (Table 3).

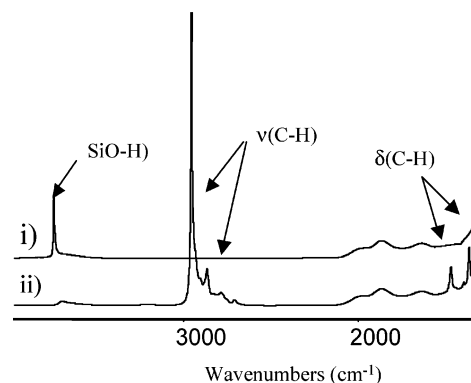


Figure 6. IR spectra: (i) $\text{SiO}_2-(500)$; (ii) sample after sublimation of $\text{Hf}(\text{CH}_2t\text{Bu})_4$ at $70 \text{ }^\circ\text{C}$ followed by vacuum treatment (10^{-5} Torr) at $70 \text{ }^\circ\text{C}$ for 1 h.

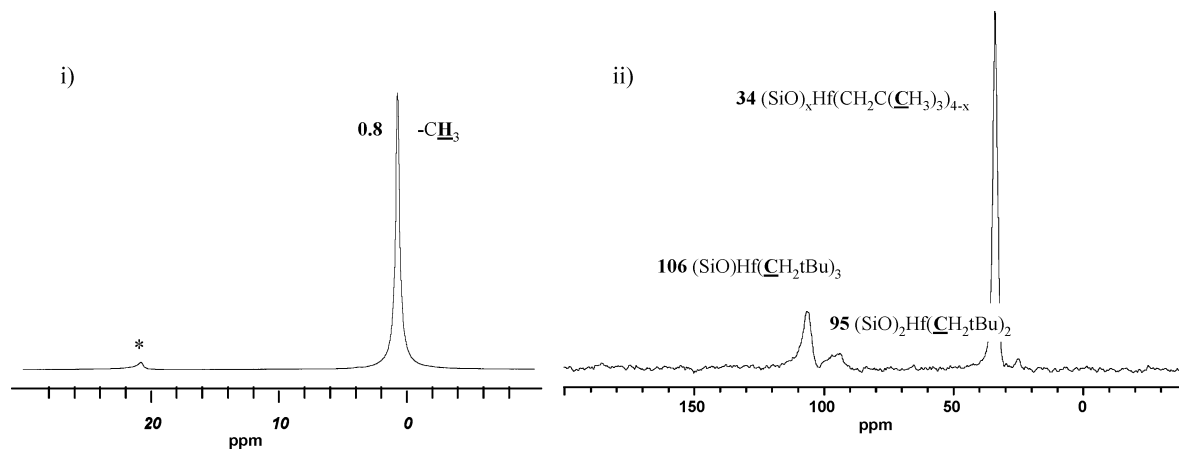


Figure 7. NMR spectra of $\text{Hf}(\text{CH}_2\text{tBu})_4/\text{SiO}_2-(500)$: (i) ^1H MAS; (ii) ^{13}C CP-MAS (the asterisk indicates a spinning sideband).

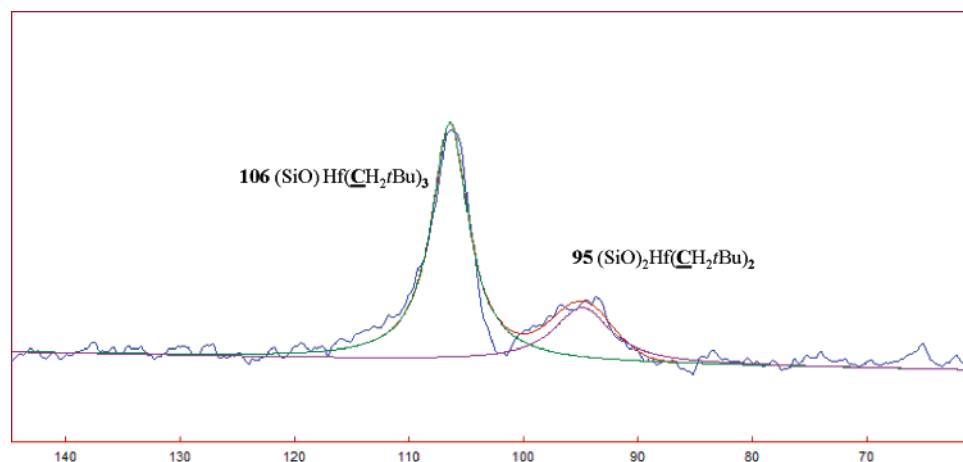


Figure 8. Deconvolution of the NMR spectrum of $\text{Hf}(\text{CH}_2\text{tBu})_4/\text{SiO}_2-(500)$.

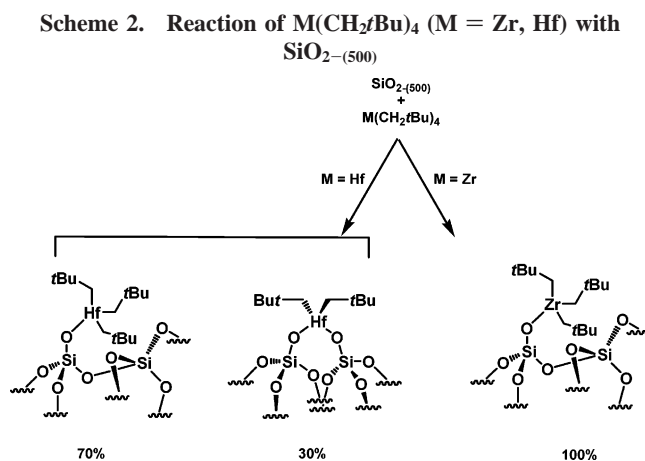
Table 3. Grafting of $\text{Hf}(\text{CH}_2\text{tBu})_4$ onto $\text{SiO}_2-(500)$: Hydrolysis and Hydrogenolysis Experimental Results vs Theory

	nb $\equiv\text{SiOH}$, nm^{-2}	nb Hf, nm^{-2}	wt % Hf	Hf($\equiv\text{SiOH}$)	C/Hf	$\text{CH}_3/\text{tBu}/\text{Hf}$ grafting	$\text{CH}_3/\text{tBu}^*/\text{Hf}$ hydrogenolysis
exptl	1.4	0.8	5.0	0.6 ± 0.1	12 ± 2	1.3 ± 0.1	2.8 ± 0.2
theory		1.2	7.2	0.9	13.7	1.3	2.7

The molecular modeling of **1**, performed using the Sybyl computer modeling program,^{41,42} indicates that the projected area of **1** is 0.87 nm^2 . This means the highest loading would be $1.15 \text{ Hf}/\text{nm}^2$: i.e., 6.5 Hf wt \% if all of the free silanols were homogeneously spread on the surface. On $\text{SiO}_2-(500)$, the amount of silanol groups is $1.4 \pm 0.1 \text{ OH nm}^{-2}$. Consequently, with this hypothesis, only 80% ($1.15/1.4$) of the $\equiv\text{SiOH}$ groups react with $\text{Hf}(\text{CH}_2\text{tBu})_4$.

However, since it is well-known that the dehydroxylation is statistical and leads to a nonhomogeneous distribution of silanols, we must expect a much lower value. Instead of the expected 6.5 Hf wt \% , the experimental loading is 5.0% (80% of the theoretical value). The analytical data indicate that the ratio $1\text{-SiO}_2-(500)/2\text{-SiO}_2-(500)$ is ca. 70/30; this means that there is further reaction of 30% of $1\text{-SiO}_2-(500)$ with the 35% of unreacted $\equiv\text{SiOH}$ to form the disiloxo complex $2\text{-SiO}_2-(500)$. At the end, 85% of the surface $\equiv\text{SiOH}$ groups have been consumed. The presence of residual $\equiv\text{SiOH}$ (ca. 15%) was confirmed by the presence of a peak at 1.8 ppm in ^1H solid-state NMR spectroscopy and by the in situ IR experiment, with $\nu(\text{Si}-\text{OH})$ at 3700 cm^{-1} .

$\text{Zr}(\text{CH}_2\text{tBu})_4$ reacts with $\text{SiO}_2-(500)$ to lead to the formation of a *unique monopedal species*, $(\equiv\text{SiO})\text{Zr}(\text{CH}_2\text{tBu})_3$ (Scheme 2).⁴ In contrast, the reaction of $\text{Hf}(\text{CH}_2\text{tBu})_4$ with $\text{SiO}_2-(500)$



afforded two surface species mono- and bis-grafted to the silica surface: $(\equiv\text{SiO})\text{Hf}(\text{CH}_2\text{tBu})_3$ ($1\text{-SiO}_2-(500)$) and $(\equiv\text{SiO})_2\text{Hf}(\text{CH}_2\text{tBu})_2$ ($2\text{-SiO}_2-(500)$), in the proportion 70/30. This difference in reactivity between $\text{Hf}(\text{CH}_2\text{tBu})_4$ and $\text{Zr}(\text{CH}_2\text{tBu})_4$ can be explained by two factors: the higher oxophilicity of the hafnium atom and the higher steric hindrance in the coordination sphere of hafnium, as proved by the EXAFS results.

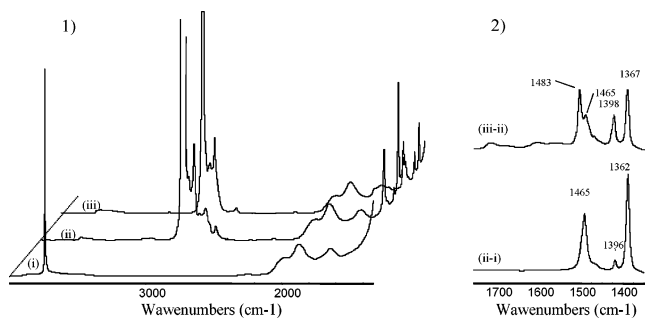


Figure 9. (1) Reaction of $(\equiv\text{SiO})\text{Hf}(\text{CH}_2t\text{Bu})_3$ with O_2 monitored by IR spectroscopy: (i) $\text{SiO}_2-(800)$; (ii) $(\equiv\text{SiO})\text{Hf}(\text{CH}_2t\text{Bu})_3$; (iii) sample after reaction with oxygen. (2) Enlargement of the 1700–1300 cm^{-1} spectral region of (1).

Table 4. IR Data (cm^{-1}) for $(\equiv\text{SiO})\text{M}(\text{CH}_2t\text{Bu})_3$ and $(\equiv\text{SiO})\text{M}(\text{OCH}_2t\text{Bu})_3$ (M = Zr, Hf)

$(\equiv\text{SiO})\text{Hf}(\text{CH}_2t\text{Bu})_3$		$(\equiv\text{SiO})\text{Zr}(\text{CH}_2t\text{Bu})_3$	
alone	+ O_2	alone	$t\text{BuCH}_2\text{OH}$
1362	1367	1363	1366
1396	1398	1392	1398
1465	1465	1466	1466
	1483		1481

Reactivity of $(\equiv\text{SiO})\text{Hf}(\text{CH}_2t\text{Bu})_3$ ($1\text{-SiO}_2-(800)$) with Dry Oxygen. The unique surface species in only one surface environment $(\equiv\text{SiO})\text{Hf}(\text{CH}_2t\text{Bu})_3$ ($1\text{-SiO}_2-(800)$) could be the starting complex to generate other (and more chemically stable) well-defined surface species. For instance, the M–C bond could be replaced by more stable M–O bonds. Subsequently, we undertook the study of the reaction of $1\text{-SiO}_2-(800)$ with dry oxygen and compared the data to those obtained with well-defined grafted Zr complexes.⁴³

When dry oxygen is added at 25 °C to $1\text{-SiO}_2-(800)$, there is no gas evolution. The reaction is very exothermic, but the elemental analysis indicates no change in the amount of Hf and C compared to that in $1\text{-SiO}_2-(800)$. When this reaction is monitored by infrared spectroscopy, peaks at 1362, 1396, and 1465 cm^{-1} are spontaneously replaced by bands at 1367, 1398, 1465, and 1483 cm^{-1} (Figure 9). The same changes were observed during the reaction of $(\equiv\text{SiO})\text{Zr}(\text{CH}_2t\text{Bu})_3$ with

neopentyl alcohol.⁴³ Peaks at 1363, 1392, and 1466 cm^{-1} were replaced by new ones at 1366, 1398, 1481, and 1466 cm^{-1} (Table 4).

The ^1H NMR spectrum (Figure 10) of $1\text{-SiO}_2-(800)$ under oxygen shows a peak at 1.2 ppm and a new broad signal centered at 3.6 ppm. The ^{13}C CP-MAS NMR spectrum presents three peaks at 25, 33, and 82 ppm. By comparison with the ^{13}C NMR spectrum of molecular $\text{Hf}(\text{OCH}_2t\text{Bu})_4$, resonances at 3.6 ppm in ^1H NMR and 83 ppm in ^{13}C NMR are assigned to the proton and to the carbon of the CH_2 group bonded to the oxygen. The other peaks at 25 and 33 ppm are attributed to the methyl groups CH_3 and the quaternary carbon, respectively. The peak at 1.2 ppm in ^1H NMR is attributed to the protons of the methyl groups. In the ^{13}C CP MAS NMR spectrum of $(\equiv\text{SiO})\text{Zr}(\text{CH}_2t\text{Bu})_3$ under oxygen or neopentyl alcohol, the peak corresponding to the methyl groups is shifted from 34 to 25 ppm and the peak attributed to the secondary carbon from 95.5 to 82 ppm.⁴³ As with Hf complexes the quaternary carbon atom at 33 ppm is only observed in the spectrum of the oxidized product. By comparison with the zirconium chemistry, the reaction of $1\text{-SiO}_2-(800)$ with O_2 leads to the unique species $(\equiv\text{SiO})\text{Hf}(\text{OCH}_2t\text{Bu})_3$ (**3**).

When **3** is heated to 250 °C, no neopentane or other alkanes were detected in the gas phase, and the results of the elemental analysis were similar (3.1 wt % C) to those of the starting material (3.2 wt % C); consequently, $(\equiv\text{SiO})\text{Hf}(\text{OCH}_2t\text{Bu})_3$ is stable up to 250 °C. In contrast, the reaction of **3** with H_2O at room temperature led to a drastic decrease of C wt % from 3.1 to 0.3.

In conclusion, the reaction of $(\equiv\text{SiO})\text{Hf}(\text{CH}_2t\text{Bu})_3$ with oxygen at room temperature, as in the case of $(\equiv\text{SiO})\text{Zr}(\text{CH}_2t\text{Bu})_3$ leads to the transformation of the three neopentyl ligands into neopentoxy ones and to the formation of a unique surface species $(\equiv\text{SiO})\text{Hf}(\text{OCH}_2t\text{Bu})_3$, **3** stable up to 250 °C (Scheme 3).

Thermal Stability of $(\equiv\text{SiO})\text{Hf}(\text{CH}_2t\text{Bu})_3$ ($1\text{-SiO}_2-(800)$). The thermal stability of $1\text{-SiO}_2-(800)$ was first monitored by in situ infrared spectroscopy and then investigated under two different experimental procedures: (i) in a batch reactor and (ii) in a tubular continuous reactor.

(a) **In Situ IR Spectroscopy.** For the in situ infrared study,

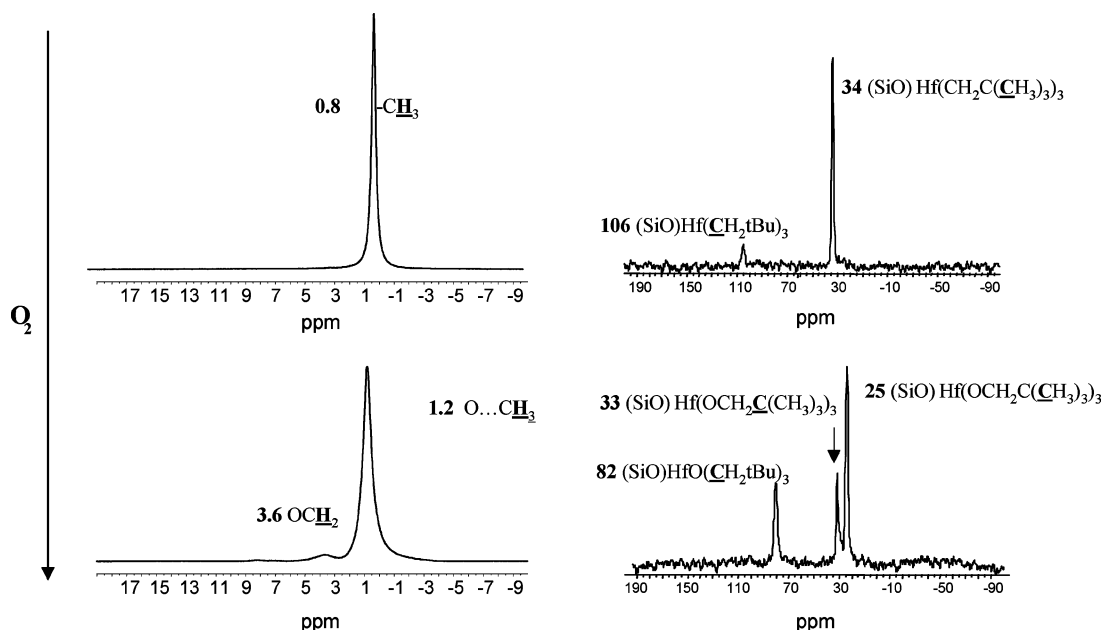


Figure 10. Solid-state NMR ^1H MAS and ^{13}C CP-MAS spectra of $1\text{-SiO}_2-(800)$ before and after oxidation.

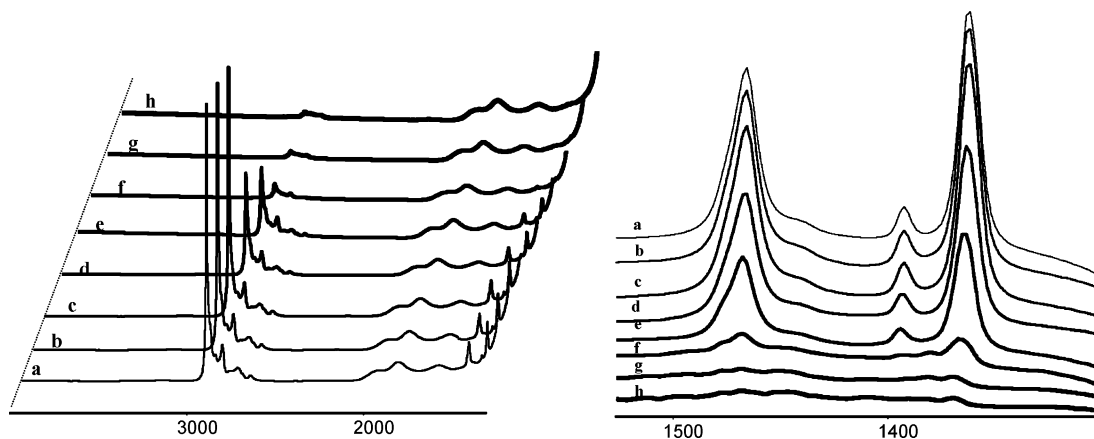
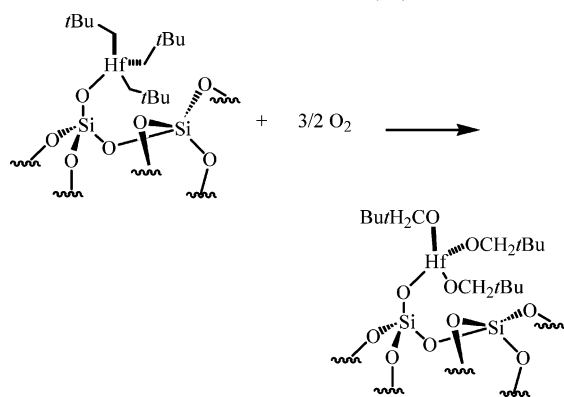


Figure 11. Infrared spectra of **1** as a function of the thermolysis temperature in the 3800–1200 cm^{-1} region and the 1500–1300 cm^{-1} extended region: (a) 25 °C; (b) 50 °C; (c) 100 °C; (d) 150 °C; (e) 200 °C; (f) 250 °C; (g) 300 °C; (h) 350 °C.

Scheme 3. Reactivity of $1\text{-SiO}_2\text{-(800)}$ with Oxygen



the silica pellet of $1\text{-SiO}_2\text{-(800)}$ was heated to 350 °C under argon pressure (500 Torr) with a temperature slope of 50 °C h^{-1} . The corresponding spectra of the solid are depicted in Figure 11. The gas phase was also analyzed by GC.

There are few changes in the spectra (Figure 11a–c) until the temperature reaches 100 °C; a decrease of the intensity of the peaks (less than 2%) is observed (difference of peak area of spectra c–a). From 150 to 250 °C, there is a continuous decrease of the intensity of the peaks due to the vibrations ν -(CH) and δ (CH) (Figure 11d–f). The intensity of these peaks reaches a minimum (4% of the starting value) at 250 °C, which stays constant up to 350 °C (Figure 11g,h).

Concurrently, the gas phase was analyzed by infrared and GC. Up to 150 °C, the gas phase contains only traces of neopentane and, at 150 °C, neopentane and methane. Above this temperature, GC data indicate the formation, in addition to the previous alkanes, of isobutene.

This infrared study shows that $1\text{-SiO}_2\text{-(800)}$ under argon is stable up to 150 °C and totally decomposes at 250 °C. However, even for temperatures up to 350 °C, the infrared spectra exhibit some weak peaks in the $\nu(\text{C}(\text{sp}^3)\text{-H})$ region. To quantify the evolved gas, the thermolysis of $1\text{-SiO}_2\text{-(800)}$ has been performed in a batch reactor.

(b) Thermolysis of $(\equiv\text{SiO})\text{Hf}(\text{CH}_2\text{tBu})_3$ (1**) in a Batch Reactor, under Static Vacuum.** The experiment was carried out on several samples of $1\text{-SiO}_2\text{-(800)}$ loaded at ca. 3.3% in Hf. At room temperature, the sample was evacuated under 10^{-5} mmHg, and then the sample was heated over 2 h to 150 or 250 °C and maintained at this temperature for 20 h. At this point the sample was cooled to 25 °C and the gas phase was analyzed by GC. The solid sample was then evacuated at room temper-

ature and analyzed by solid-state ^1H MAS and ^{13}C CP-MAS NMR, by elemental analysis, and by reaction with water.

At 150 °C, only traces of alkanes (neopentane C_5 , methane C_1 , and isobutene $\text{iC}_4=$) are formed, corresponding to an overall loss of 1 C per Hf surface atom. The NMR spectra of $1\text{-SiO}_2\text{-(800)}$ before and after thermolysis are equivalent (Figure

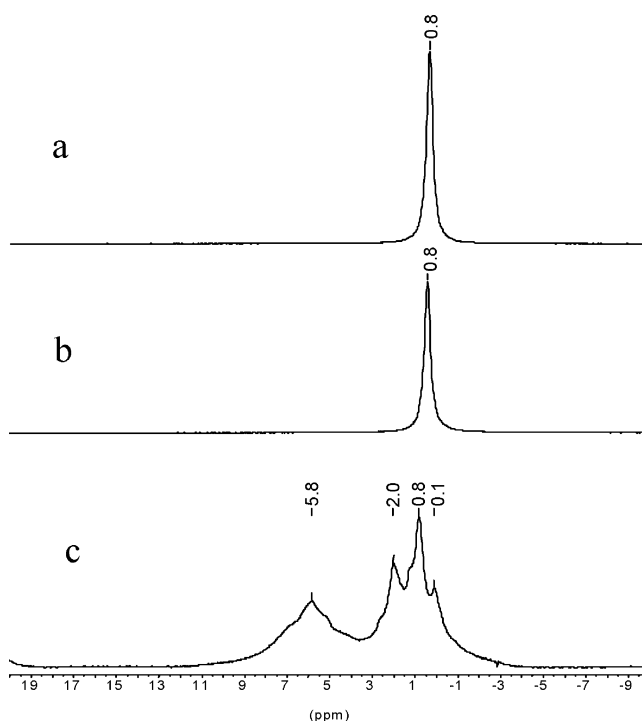


Figure 12. ^1H MAS NMR spectra: (a) $1\text{-SiO}_2\text{-(800)}$; (b) $1\text{-SiO}_2\text{-(800)}$ treated at 150 °C; (c) $1\text{-SiO}_2\text{-(800)}$ treated at 250 °C.

12 a,b). These results confirmed those of the infrared study and confirmed that $1\text{-SiO}_2\text{-(800)}$ is stable up to 150 °C.

At 250 °C, the solid became brown and alkanes were evolved, with an overall loss of 5.4 ± 0.2 C per grafted Hf: i.e., one ligand $-\text{CH}_2\text{tBu}$ (C_5 (0.64 equiv), C_1 (1.39 equiv), ethane C_2 (0.22 equiv), propane C_3 (0.14 equiv), and isobutane iC_4 (0.03 equiv)].

The hydrogenolysis and the hydrolysis of the residual brown powder led to the evolution of a small amount of volatile hydrocarbons, mainly C_1 , $\text{iC}_4=$, 1-butene, isopentene $\text{iC}_5=$, and

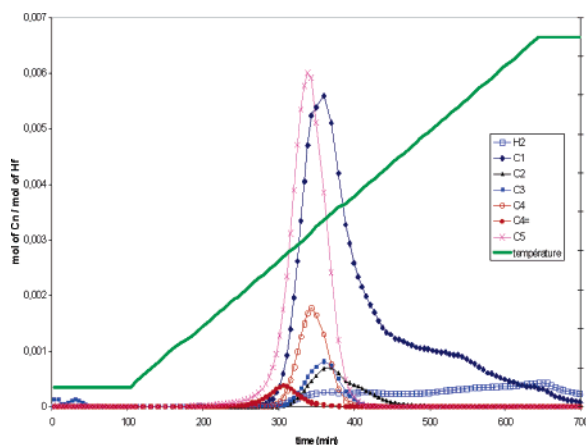


Figure 13. Instantaneous moles of C_n evolved per mole of grafted hafnium as a function of the time during the thermolysis of $1\text{-SiO}_2\text{-(800)}$ from 25 to 475 °C (50 °C h^{-1}).

two hydrocarbons C_n ($n \geq 5$) (1.3 ± 0.2 C per grafted Hf). Consequently, after thermolysis of $1\text{-SiO}_2\text{-(800)}$ at 250 °C, there is no longer a neopentyl group linked to the hafnium atom. However, the total amount of evolved gas does not correspond to the loss of three neopentyl groups.

The low amount of evolved gas is not due to a partial oxidation of $1\text{-SiO}_2\text{-(800)}$, because the oxide species ($\equiv\text{SiO}$)-Hf(OCH_2tBu)₃ (**3**) is stable up to 250 °C and its ^{13}C NMR spectra stayed unchanged. However, in the ^{13}C NMR spectrum of $1\text{-SiO}_2\text{-(800)}$ treated at 250 °C no peak at 83 ppm corresponding to the $-\text{OCH}_2\text{tBu}$ group is detected. Moreover, the ^1H NMR spectrum of ($\equiv\text{SiO}$)Hf(CH_2tBu)₃ treated at 250 °C (Figure 12c) shows new peaks at 0.1, 2, and 5.8 ppm which could be attributed to the protons of the remaining methyl groups on the surface ($\text{CH}_2\text{C}(\text{CH}_3)_3$, $\text{CH}_2\text{C}(\text{CH}_3)_2$) and the peak at 5.8 ppm to the protons of polymeric material. (the ^1H NMR spectrum of [Hf]-H + isobutene exhibits a similar broad peak around 5–6 ppm).

(c) Thermal Stability of $1\text{-SiO}_2\text{-(800)}$ in a Continuous Tubular Reactor, under Argon. The thermal stability of $1\text{-SiO}_2\text{-(800)}$ has also been studied in a continuous tubular reactor flushed by argon. The temperature slope is 50 °C h^{-1} , and the maximal temperature is 475 °C. The gases evolved were analyzed continuously by GC. The instantaneous amount of gas evolved during the experiment is given in Figure 13. Another type of plot is useful to visualize the temperature ranges of C_n formation, given in Figure 14. This experiment indicates that there is no gas evolution when the temperature is below 65 °C.

Between 65 and 110 °C only neopentane, C_5 , was detected. The formation of C_5 was observed until $\Theta = 298$ °C. The overall final ratio of evolved C_5 per grafted Hf was 1.

Above 110 °C $iC_4=$ is evolved in addition to C_5 . Above 150 °C, $iC_4=$ and C_1 appeared in the gas phase, and then C_3 and C_2 appeared consecutively at 161 and 165 °C. Above 413 °C, only H_2 was formed. The experiment was stopped at 475 °C. At this stage 1.05 C_5 , 1.92 C_1 , 0.06 $iC_4=$, 0.26 iC_4 , 0.17 C_2 , 0.15 C_3 , and 0.36 H_2 are produced, i.e. 9.2 ± 0.5 C (two $-\text{CH}_2\text{tBu}$ ligands) per grafted Hf, and the elemental analysis of the residual solid indicates that the ratio of the residual C on the surface per grafted Hf was equal to 6.5 ± 0.5 . Therefore, all carbons from $1\text{-SiO}_2\text{-(800)}$ are recovered ($9.2 + 6.5 = 15.7 \pm 0.5$ for 15). EPR data indicate that there is less than 3% of [Hf]³⁺ in the residual solid.

The formation of C_5 could proceed either intramolecularly between two neopentyl groups via α -H abstraction and reductive elimination or via γ -H abstraction and reductive elimination of

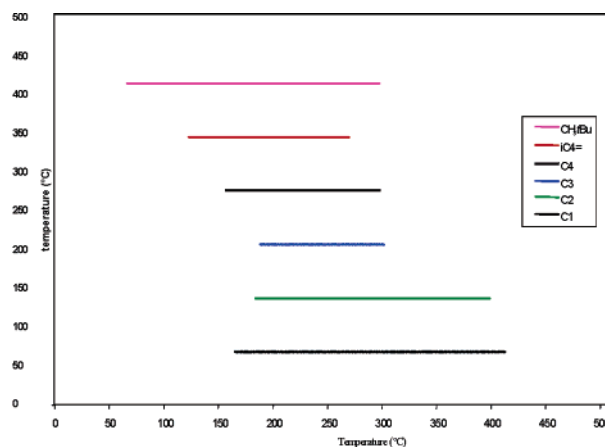
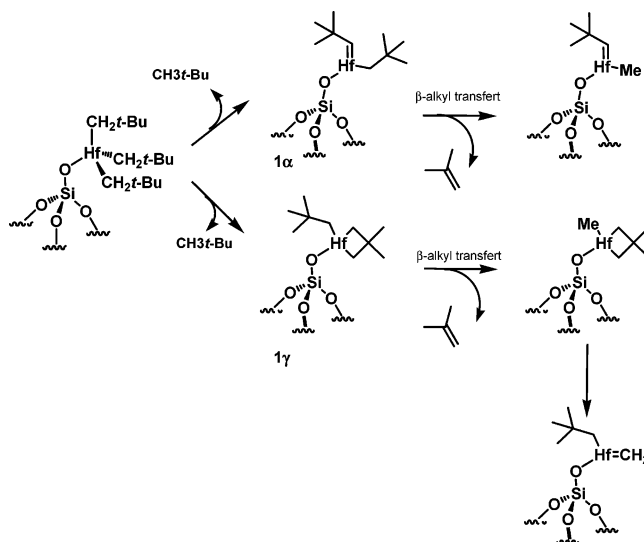


Figure 14. Temperature range of the formation of alkanes and alkenes during the thermolysis of $1\text{-SiO}_2\text{-(800)}$ from 25 to 475 °C (50 °C h^{-1}).

Scheme 4. Decomposition Pathways of $1\text{-SiO}_2\text{-(800)}$ below 110 °C



neopentane to form either a neopentylidene complex **1 α** or the hafnacyclobutane intermediate **1 γ** (Scheme 4).^{22,44} The first reaction step in the thermolysis of tetra-neopentyl complexes of group 4 has been studied by calculations and chemical vapor deposition with deuterium-labeled neopentyl- d_2 [Me_3CCD_2] ligands. The results clearly support a mechanism in which γ -H abstraction was the major first step of the thermolysis for the Zr and Hf derivatives, in contrast to the case for Ti derivatives, where the α -H abstraction was more favorable.^{22,44,45}

The formation of $iC_4=$ can be explained by a β -methyl elimination reaction in the coordination sphere of the metal. The evolution of $iC_4=$ leads to the formation of a Hf-Me bond (Scheme 4).^{23,46} The Hf complexes are known to have a high tendency to undergo β -alkyl transfer because of the sterically very demanding neopentyl ligand (vide supra).

After 300 min (i.e. above 250 °C) the formation of iC_4 (200–240 °C), C_3 (210–260 °C), C_1 (175–400 °C), and H_2 (above 210 °C) is observed. As previous results proved that hafnium

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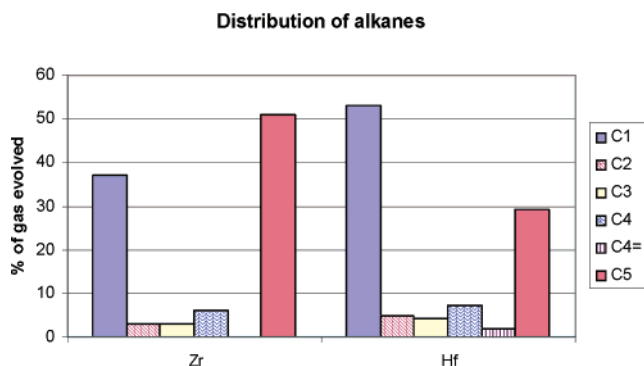


Figure 16. Distribution of gases evolved during the thermolysis of $(\equiv\text{SiO})\text{M}(\text{CH}_2t\text{Bu})_4$.

A comparison of the analytical data of $1\text{-SiO}_{2-(800)}$ and $(\equiv\text{SiO})\text{-Zr}(\text{CH}_2t\text{Bu})_3$ indicates, in EXAFS, shorter Hf–C and Hf–O bonds, a larger Hf–C $_{\alpha}$ –C $_{\beta}$ angle, and, in 2D J -resolved spectra, a lower $^1J(\text{C}_{\alpha}\text{-H})$ value for the hafnium complex compared to that for the zirconium complex. These differences underline a greater steric hindrance in the coordination sphere of the Hf metal. Thermolysis experiments prove that $1\text{-SiO}_{2-(800)}$ is more stable and more active in alkane hydrogenolysis than $(\equiv\text{SiO})\text{-Zr}(\text{CH}_2t\text{Bu})_3$.

Experimental Section

All experiments were carried out by using standard air-free methodology in an argon-filled Vacuum Atmospheres glovebox, on a Schlenk line, or in a Schlenk-type apparatus interfaced to a high-vacuum line (10^{-5} Torr). Pentane, hexane, THF, and ether were purified according to published procedures,⁴⁷ stored under argon over 3 Å molecular sieves, and degassed prior to use. C_6D_6 (SDS) was distilled over Na/benzophenone.

HfCl_4 (Cezus, 270 ppm of Zr), was used as received. Neopentyl lithium was prepared from neopentyl chloride (SAFC 99%, stored under argon over 3 Å molecular sieves) and Li wire (Aldrich, 98+%, 1% Na). Neopentylmagnesium chloride was prepared from neopentyl chloride (SAFC 99%, used as received) and Mg chips (Alfa Aesar 99%). Hydrogen was dried over a deoxo catalyst (BASF R3-11 + 4 Å molecular sieves) prior to use.

Gas-phase analyses were performed on a Hewlett-Packard 5890 Series II gas chromatograph equipped with a flame ionization detector and a KCl/Al $_2$ O $_3$ on fused silica column (50×0.32 mm).

Elemental analyses were performed at the CNRS Central Analysis Department of Solaize, France, or at the LSEO of Dijon, France.

Infrared spectra were recorded on a Nicolet 550-FT spectrometer by using a custom infrared cell equipped with CaF $_2$ windows, allowing in situ studies. Typically, 16 scans were accumulated for each spectrum (resolution 2 cm^{-1}).

Solution NMR spectra were recorded on a Bruker AM-300 spectrometer. All of the chemical shifts were measured relative to residual ^1H or ^{13}C resonances in deuterated solvents: C_6D_6 δ 7.15 ppm for ^1H , 128 ppm for ^{13}C .

The ^1H MAS and ^{13}C CP-MAS NMR spectra were recorded on a Bruker DSX-300 or a Bruker Avance 500 spectrometer equipped with a standard 4 mm double-bearing probe head. Samples were introduced under argon in a zirconia rotor, which was then tightly closed. The spinning rate was typically 10 kHz. Typical cross-polarization sequences were used, with a 5 ms contact time and a recycle delay of 1–4 s to allow the complete relaxation of the ^1H nuclei. All chemical shifts are given with respect to TMS, as an external reference.

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The two-dimensional J -resolved experiment was performed as previously described:⁴⁸ after cross-polarization from protons, carbon magnetization evolves during t_1 under proton homonuclear decoupling. Simultaneous 180° carbon and proton pulses are applied in the middle of t_1 to refocus the carbon chemical shift evolution, while the modulation is retained by the heteronuclear J_{CH} scalar couplings. A Z filter is finally applied to allow phase-sensitive detection in ω_1 . Proton homonuclear decoupling was performed by using the frequency-switched Lee–Goldburg (FSLG) decoupling sequence.^{49,50} Quadrature detection in ω_1 was achieved using the TPPI method.⁵¹ The rotor spinning frequency was 10 kHz, in order to synchronize the t_1 increment with the rotor period. The proton RF field strength was set to 83 kHz during t_1 (FSLG decoupling) and acquisition (TPPM decoupling).⁵² The lengths of carbon and proton 180° pulses were 5.4 (5.4) and 6 (6) μs , respectively, for $(\equiv\text{SiO})\text{Hf}(\text{CH}_2t\text{Bu})_4$ ($(\equiv\text{SiO})\text{Zr}(\text{CH}_2t\text{Bu})_4$). An experimental scaling factor, measured as already described,⁵³ of 0.52 was found, which gave a corrected spectral width of 2452 Hz in the ω_1 dimension. The recycle delay was 3 s (2 s), and a total of 75 (80) t_1 increments with 1024 (256) scans each were collected.

The X-ray absorption spectra were acquired at the SRS of the CCLRC at Daresbury, U.K., on beam line 7.1. The two samples studied, a solid resulting from the grafting of HfNp_4 on $\text{SiO}_{2-(800)}$ and a benzene solution of HfNp_4 , were packaged within a nitrogen-filled drybox in a double-airtight sample holder equipped with Kapton windows. The samples were studied at room temperature at the hafnium L $_{\text{III}}$ edge, in the transmission (solid) or fluorescence (HfNp_4 solution) mode, using a double-crystal Si-(111) monochromator detuned to eliminate most of the higher harmonics content of the beam, and the spectra were recorded between 9300 and 10 300 eV. The spectra analyzed were the result of the averaging of three acquisitions. The data analyses were performed by standard procedures using the programs developed by Alain Michalowicz, in particular the EXAFS fitting program RoundMidnight. Fitting of the spectrum was done on the k^3 - and k^1 -weighted data (a k^3 weighting is recommended, since only light backscatters with $Z < 36$ are present), using the following EXAFS equation, where S_0^2 is a scale factor (determined from the spectrum of the HfNp_4 reference compound), N_i is the coordination number of shell i , r_c is the total central atom loss factor, F_i is the EXAFS scattering function for atom i , R_i is the distance to atom i from the absorbing atom, λ is the photoelectron mean free path, σ_i is the Debye–Waller factor, Φ_i is the EXAFS phase function for atom i , and Φ_c is the EXAFS phase function for the absorbing atom:

$$\chi(k) \cong S_0^2 [r_c(k)] \sum_{i=1}^n \frac{N_i [F_i(k, R_i)]}{k R_i^2} \exp\left(\frac{-2R_i}{\lambda(k)}\right) \exp(-2\sigma_i^2 k^2) \sin [2kR_i + \Phi_i(k, R_i) + \Phi_c(k)]$$

The program FEFF7 was used to calculate theoretical values for r_c , F_i , λ , and $\Phi_i + \Phi_c$ on the basis of model clusters of atoms.⁵⁴ The refinements were performed by fitting the structural parameters N_i , R_i , σ_i , and the energy shift ΔE_0 (the same for all shells). The fit residue, ρ (%), was calculated by the formula

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$$\rho = \frac{\sum_k [k^3[\chi_{\text{exp}}(k)] - k^3[\chi_{\text{cal}}(k)]]^2}{\sum_k [k^3[\chi_{\text{exp}}(k)]]^2} \times 100$$

As recommended by the Standards and Criteria Committee of the International XAFS Society,⁵⁵ an improvement of the fit took into account the number of fitted parameters (decrease of the quality factor, $(\Delta\chi)^2/\nu$, where ν is the number of degrees of freedom in the signal).

Preparation of Molecular Precursors. Hf(CH₂tBu)₄ and Zr(CH₂tBu)₄ were prepared according to literature procedures.²⁷ The synthesis of Hf(CH₂tBu)₄ was modified to allow the preparation of Hf(¹³CH₂tBu)₄ in better yield.

Synthesis of Tetraneopentylhafnium, Hf(¹³CH₂tBu)₄ (10%). tBu¹³CH₂MgCl was prepared according to literature procedures.²⁹

In a glass reactor under argon, 10 mL of a 1 M solution of tBu¹³-CH₂MgCl (10%; 10 mmol, 5.8 equiv) in diethyl ether/THF was added dropwise at 0 °C over a solution of hafnium tetrachloride, HfCl₄ (540 mg, 1.7 mmol), in diethyl ether. The mixture was stirred at room temperature overnight. After filtration, the solvent was removed under vacuum and 10 mL of dry pentane was introduced to extract the product. The solid was washed five times, and the solvent was evaporated under vacuum to leave a yellowish oil. Sublimation (70 °C, 10⁻⁵ Torr) afforded bright white crystals: 450 mg, 0.97 mmol, yield 57%. ¹H NMR (C₆D₆; δ , ppm): 1.17 (36, s, CH₂C(CH₃)₃), 0.9 (8, s, CH₂C(CH₃)₃). ¹³C NMR (C₆D₆; δ , ppm): 117 (CH₂C(CH₃)₃), 36 (CH₂C(CH₃)₃), 35 (CH₂C(CH₃)₃).

Preparation of 1-SiO₂₋₍₈₀₀₎. (a) **Impregnation Workup.** A mixture of Hf(CH₂tBu)₄ (166 mg, 360 μ mol, 1.4 equiv) and SiO₂₋₍₈₀₀₎ (1.43 g, 256 μ mol of OH) in pentane (10 mL) was stirred at 25 °C for 3 h. After filtration, the solid was washed three times with pentane and all volatile compounds were condensed into another reactor (of known volume) so as to quantify the neopentane evolved during the grafting. The resulting white powder was dried under vacuum (10⁻⁵ Torr) to yield 1.4 g of **1**. Gas analyses by chromatography indicate the formation of 300 \pm 30 μ mol of neopentane during the grafting (1.0 \pm 0.1 CH₃tBu/Hf, 1.0 \pm 0.1 CH₃tBu/(≡SiOH), 1.1 \pm 0.1 Hf/(≡SiOH)). Elemental analyses of **1-SiO₂₋₍₈₀₀₎**: Hf, 3.5 wt %; C, 3.2 wt % (14 \pm 2 C/Hf). Solid-state ¹H NMR (δ , ppm): 0.8. CP/MAS ¹³C NMR (δ , ppm): 106 and 34.

(b) **Sublimation Workup.** A mixture of Hf(CH₂tBu)₄ (53 mg, 114 μ mol, 1.3 equiv) and SiO₂₋₍₈₀₀₎ (0.5 g, 90 μ mol of OH) was stirred at 70 °C for 2 h. Pentane (10 mL) was introduced into the reactor by distillation, and the solid was washed three times. The

resulting white powder was dried under vacuum (10⁻⁵ Torr) to yield 0.50 g of **1-SiO₂₋₍₈₀₀₎**. Elemental analyses of **1-SiO₂₋₍₈₀₀₎**: Hf, 3.2 wt %; C, 3.4 wt % (16 \pm 2 C/Hf; 0.9 \pm 0.1 Hf/(≡SiOH)). Solid-state ¹H NMR (δ , ppm): 0.8. CP/MAS ¹³C NMR (δ , ppm): 106 and 34.

Oxidation. Oxidation was performed under strict exclusion of air, using standard break-seal glass apparatus. Oxygen (500 mbar) was dried over molecular sieves prior to use. The reaction was monitored by IR and ¹H MAS and ¹³C CP-MAS NMR spectroscopy.

Hydrogenolysis. Hydrogenolysis was performed under strict exclusion of air, using standard break-seal glass apparatus. Hydrogen (500 mbar) was dried over molecular sieves and deoxo catalyst (BASF R3-11 + 4 Å molecular sieves) prior to use. The reaction was monitored by chromatographic analysis of the gas phase.

Hydrolysis. Hydrolysis was performed under strict exclusion of air, using standard break-seal glass apparatus. Water (vapor pressure) was degassed prior to use. The reaction was monitored by chromatographic analysis of the gas phase.

Thermal Stability of 1. (a) In a Batch Reactor. The sample was loaded under argon into a glass reactor. Argon was removed, and the sample was heated from room temperature to 150 or 250 °C in 2 h. The sample was then heated for 21 h. The reaction was monitored by chromatographic analysis of the gas phase and IR and ¹H MAS and ¹³C CP-MAS NMR spectroscopy.

(b) **In a Tubular Continuous Reactor.** The sample was loaded under argon into a continuous tubular reactor. The sample was heated at a rate of 50 °C h⁻¹ from room temperature to 475 °C. The temperature was carefully recorded as a function of time, and the composition of evolved gas was determined online by gaseous chromatography.

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Supporting Information Available: Tables and figures giving a comparison of the analytical data of the grafting of M(CH₂tBu)₄ (M = Hf, Zr) with SiO₂₋₍₈₀₀₎ and NMR, IR, EXAFS spectra and data for (≡SiO)Zr(CH₂tBu)₃. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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