Synthesis and Structure of Cyclic Aluminum Disiloxides

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The synthesis and structure of cyclic five- and six-membered aluminum disiloxides containing the chelating diolate ligands $SiMe_2[(Me_3Si)_2SiO]_2^{2-}$ (**1a**)-2H, $[(Me_3Si)_2SiO]_2^{2-}$ (**1b**)-2H, and $[Me(Me_3Si)_3SiSiO]_2^{2-}$ (*rac*-**1c**)-2H are reported. The dinuclear aluminum disiloxides $[SiMe_2\{(Me_3Si)_2SiO\}_2AIMe]_2$ (**2a**) and $[(E)-\{Me(Me_3Si)_3SiSiO\}_2AIMe]_2$ (**2c**) were prepared in *n*-pentane by treatment of AlMe₃ with 1 equiv of the free ligands **1a** and **1c**, respectively. The analogous reaction of **1c** with AlMe₃ in THF as solvent yielded the monomeric THF adduct (*E*)- $[Me(Me_3Si)_3SiSiO]_2AIMe \cdot THF$ (**4c**). Irrespective of the molar ratio, treatment of **1b** with AlMe₃ in pentane gave the trinuclear complex [$\{(Me_3Si)_2SiO\}_2]_2Al_3Me_5$ (**3b**) as the major product, whereas the thermally stable AlMe₃ adduct (*E*)- $[Me(Me_3Si)_3SiSiO]_2AIMe \cdot AIMe_3$ (**5c**) was synthesized by employing a 2-fold excess of AlMe₃ in the reaction with **1c**. Treatment of **4c** with B(C₆F₅)₃ led to full exchange of the methyl group by C₆F₅ with quantitative formation of (*E*)- $[Me(Me_3Si)_3SiSiO]_2AI(C_6F_5) \cdot THF$ (**6c**) and a mixture of B(C₆F₅)_{3-n}Me_n, where *n* = 1, 2, 3. The reaction of **4c** with phenol did not yield the expected complex (*E*)- $[Me(Me_3Si)_3SiSiO]_2AIOPh \cdot THF$; rather, quantitative ligand transfer to give the spirocyclic complex { $[(E)-\{Me(Me_3Si)_3SiSiO]_2AI] - H^+$ (**7c**) occurred. The structures of the complexes **2a**, **2c**, **3b**, **4c**, and **7c** were determined by X-ray crystallography.

Introduction

Due to their electrophilic properties, aluminum-containing compounds are important reagents in both organic and inorganic synthesis.¹ The acceptor properties of aluminum reagents can be modified by addition of suitable oxygen donor (typically alkoxides, aryloxides, or siloxides) ligation into the metal coordination sphere. For example, the attachment of extremely bulky aryloxide ligands to aluminum generates monomeric Lewis acid catalysts that have been employed in a variety of organic transformations.²

Aluminum siloxides have found application as soluble precursors for aluminum oxides and silicates in sol-gel and related processes,³ as homogeneous models for silica-supported heterogeneous catalysts,⁴ and as active homogeneous cocatalysts

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Scheme 1. Synthesis of 2a and 3b



six-membered aluminum siloxides with a trinuclear Al_3O_4 core involves the cleavage of cyclotrisiloxanes with aluminum halides (Cl, Br).¹³

As we have shown for cyclic five- and six-membered titanium and zirconium disiloxides,^{14,15} ring expansion can be avoided by use of vicinal silanediols with an "inert" Si–Si or Si–C ligand backbone. As an extension of this work, we have begun to study highly strained five- and six-membered cyclic aluminum derivatives. Herein we report the synthesis and structural characterization of a series of cyclic aluminum compounds containing the ligands trisilane-1,3-diolate (**1a**)-2H,¹⁵ disilane-1,2-diolate (**1b**)-2H, and racemic disilane-1,2-diolate (**1c**)-2H.^{14a} The reactivity of these complexes toward Lewis and Broensted acids is described.



Results and Discussion

Reactions of 1a and 1b with AlMe₃. Methyl-substituted aluminum siloxides are readily available from Broensted acid–base reactions of trialkylaluminum compounds with silanols. As recently shown for incompletely condensed silsesquioxanes (POSS), the product distribution of such reactions strongly depends on the ligand/AlMe₃ ratio and on the donor properties of the solvent.^{4g} In fact, treatment of the trisilane-1,3-diol **1a** with equimolar amounts of AlMe₃ in pentane selectively afforded the dimeric aluminum siloxide **2a** in good yields (Scheme 1). The analogous reaction of disilane-1,2-diol **1b** did not give **2b** but instead yielded the trinuclear aluminum compound **3b** as the main product irrespective of whether THF or *n*-pentane is used as solvent. Best yields, however, were obtained when 2 equiv of the ligand and 3 equiv of AlMe₃ in pentane are employed.

Compounds 2a and 3b are thermally stable and soluble in most organic solvents (pentane, ether, toluene, THF). Their

structures were established by means of NMR and MS data, elemental analyses, and X-ray crystallography. The mass spectrum of compound **2a** is consistent with the formulated dimeric structure. Through ¹H, ¹³C, and ²⁹Si NMR spectroscopic studies in benzene- d_6 , the structure of **2a** in solution has been assigned unambiguously to be dimeric. The ¹H and ¹³C NMR spectra show two signals for the SiMe₃ and SiMe₂ groups, respectively, and the aluminum methyl group leads to one signal, which is consistent with the presence of tetrahedral aluminum centers. In contrast, compound **3b** exhibits in the ¹H and ¹³C NMR spectra two distinct signals for the SiMe₃ groups and three for the aluminum methyl groups in 2:2:1 ratio, indicative of the presence of three aluminum centers, two of which are equivalent. Also the mass spectrum is consistent with a trinuclear aluminum siloxide.

The solid-state structures of both compounds along with selected distances and bond angles are seen in Figures 1 and 2. The dimeric structure **2a** consists of two six-membered ring systems each with envelope conformation, which are fused by a planar Al_2O_2 core. The aluminum centers have a slightly distorted tetrahedral coordination environment with C-Al-O angles in the range of ca. 114–117°. It is worth noting that the dative Al1–O1 distance [1.823(2) Å] is somewhat shorter than the Al1–O1A distance within the six-membered ring of 1.851-(2) Å. This strong dative Al–O interaction significantly



Figure 1. Molecular structure of **2a** in the crystal. The thermal ellipsoids correspond to 30% probability. Hydrogen atoms are omitted for clarity. Selected bond lengths [Å] and angles [deg]: Al1–O1 1.823(2), Al1–O1A 1.851(2), Al1–O2 1.709(2), Al1–C15 1.941(3), Si2–O2 1.647(2) Si4–O1 1.717(2), Si1–Si2 2.353-(1), Si2–Si6 2.354(1), Si2–Si3 2.388(1), Si3–Si4 2.388(1), Si4–Si5 2.3644(8), Si4–Si7 2.375(1), O2–Al1A–O1A 112.73(10), O2–Al1A–O1 107.54(9), O1–Al1A–O1 85.28(9), Al1–O1–Al1A 94.72(9), O2A–Al1–C15 117.06(14), O1–Al1–C15 115.95-(13), O1A–Al1–C15 113.73(12), Si4–O1–Al1 138.05(10), Si4–O1–Al1A 126.79(11), Si2–O2–Al1A 135.70(14).

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Figure 2. Molecular structure of 3b in the crystal. The thermal ellipsoids correspond to 30% probability. A disorder is shown for the central aluminum methyl moiety (Al2-C15, relative occupancy 50%). Hydrogen atoms are omitted for clarity. Selected bond lengths [Å] and angles [deg]: Al1-O1 1.814(2), Al1-O2 1.807(2), Al2-O1 1.949(3), Al2-O1A 1.905(3), Al2-O2 1.950(2), Al2-O2A 1.895(2), Al1-C13 1.989(9), Al1-C14 1.943(7), Al2-C15 1.943-(7), Si1-O1 1.704(2), Si4-O2 1.697(2), Si1-Si1A 2.392(2), Si4-Si4A 2.396(1), Si1-Si3 2.363(1), Si1-Si2 2.382(1), Si4-Si5 2.365(1), Si4-Si6 2.383(1), C14-Al1-C13 125.3(5), O2-Al1-O1 84.29(9), O1-Al2-O2 77.09(10), O2-Al2-O1 140.64(14), O1-Al2-O1A 88.38(13), O2-Al2-O2A 88.32(12), C15-Al2-O2 111.4(2), C15-Al2-O1 112.1(2), C15-Al2-O2A 107.3(2), C15-Al2-O1A 108.9(2), Si1-O1-Al1 137.96(12), Si1-O1-Al2 122.57(12), Si4-O2-Al2 123.02(12), Si4-O2-Al1 137.29(12), Al1-O2-Al2 98.60(10), Al1-O1-Al2 98.42(11).

elongates the Si4–O1 bond [1.717(2) Å] as compared to the Si2–O2 distance of 1.647(2) Å.

Structure **3b** consists of a trinuclear spirocyclic Al₃O₄ core in which the central aluminum Al2 is disordered (the possible positions of Al2 are shown in Figure 2). Whereas the outer aluminums Al1 are tetrahedrally surrounded by two methyl groups and two siloxy moieties, the central disordered aluminum Al2 has a square pyramidal coordination environment with C-Al-O angles in the range of ca. 107-112°. The central Al2 is coordinated by one methyl group [Al2-C15 1.943(7) Å] and two disiloxides moieties, forming a five-membered ring, each with an envelope conformation. Interestingly, the Al-O distances of the central aluminum (Al2), being in the range 1.90-1.96 Å, are considerably longer than those of the outer aluminums (Al1) with Al1-O1 and Al1-O2 distances of 1.814-(2) and 1.807(2) Å, respectively. Structurally similar trinuclear aluminum siloxide complexes of formula [Al₃X₅(OSiMe₂- $OSiMe_2O_2$ (X = Cl, Br) have been observed in the reaction of AlX₃ with [SiMe₂O]₄.¹⁴

Reactions of *rac***-1c with AlMe3.** In analogy with the reaction of **1a** noted above, treatment of *rac*-**1c** with equimolar amounts of AlMe3 in *n*-pentane selectively affords the dimeric aluminum siloxide **2c** as a mixture of two diastereomers (ca. 1:1 ratio) in good yields. In contrast, the analogous reaction with THF as solvent does not give **2c**, but instead yields the monomeric aluminum siloxide **4c**, which is coordinated by one molecule of THF (Scheme 2).

The structures of **2c** and **4c** were established by means of NMR and MS data, elemental analyses, and X-ray crystallography. As expected, owing to the tetrahedral coordination environment of the aluminum caused by THF coordination, the ¹H and ¹³C NMR spectra of **4c** exhibit two signals for the Si-(SiMe₃)₃ and SiMe groups, respectively, whereas the Me–Al groups showed only one signal. As for **2a**, the structure of **2c**



in solution has been assigned unambiguously to be dimeric through NMR spectroscopy in benzene- d_6 . The ¹H and ¹³C NMR spectra show four signals for the Si(SiMe₃)₃ and the methyl group, respectively, and two distinct signals for the aluminum methyl groups, indicating the presence of a mixture of two diasteromers. Clearly this arises from the racemic ligand that can adopt two different orientations, giving two structures in total considering that the aluminum methyl groups are orientated trans to each other. In fact, at least one of both diasteromers present in solution has been found to be trans orientated by X-ray crystallography. Dissolving the dimeric aluminum complex 2c in THF- d_8 reduces the number of signals that appear in the ¹H and ¹³C NMR spectra to a total of five, three for the aluminum- and silicon-bonded methyl groups and two for the Si(SiMe₃)₃ moieties. Clearly, this is consistent with the quantitative formation of the monomeric THF adduct 4c and indicates the dimeric complex 2c to be easily cleaved even by the relatively weak donor THF (Scheme 1). However, attempts by thermal elimination of THF to drive the reaction back to the dimer 2c failed. No reaction occurred under the conditions applied.

The molecular structures of 2c and 4c were confirmed by X-ray crystallography; suitable single crystals were grown from n-pentane solutions (Figures 3 and 4). As expected, compound 2c is dimeric in the solid state with the aluminum centers tetrahedrally surrounded by a methyl group and three oxygen atoms. Like many other aluminum alkoxides¹⁶ and siloxides, the bridging siloxy functionalities form a planar four-membered ring system [O2-Al1-O2A 85.59(5)°, Al1-O2-Al1A 94.41- $(5)^{\circ}$]. Similar to **2a**, the dative Al1–O2A distance [1.818(1)] Å] in 2c is considerably shorter than the Al1–O2 distance [1.880(1) Å] within the planar five-membered ring. As a consequence of this dative interaction, also the Si4-O1 [1.651-(1) Å] and Si3–O2 [1.726(1) Å] distances differ markedly from each other. The results for 4c clearly reveal the compound to be monomeric in the solid state; one molecule of THF weakly coordinates [Al1–O3 1.875(2) Å] to the Lewis acidic aluminum center, resulting in a tetrahedral coordination environment of the aluminum. The central Si3-Si4 ring distances in both compounds are significantly widened to values of 2.404(1) Å (**2c**) and 2.409(1) Å (**4c**).

When *rac*-1c was reacted with 2 equiv of AlMe₃ in pentane at -78 °C, a new product was formed that was identified by multinuclear NMR spectroscopy and X-ray crystallography as

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Figure 3. Molecular structure of **2c** in the crystal. The thermal ellipsoids correspond to 30% probability. Hydrogen atoms are omitted for clarity. Selected bond lengths [Å] and angles [deg]: Al1–O1 1.730(1), Al1–O2A 1.818(1), Al1–O2 1.880(1), Al1–C1 1.939(2), Si4–O1 1.651(1), Si3–O2 1.726(1), Si3–Si4 2.404-(1), Al1–O2–Al1A 94.41(5), O1–Al1–O2A 118.42(6), O1–Al1–O2 99.46(5), O2–Al1–O2A 85.59(5), O1–Al1–C1 116.12(7), O2–Al1–C1A 115.53(7), O2–Al1–C1 116.41(7), Si4–O1–Al1 119.56(7), Si3–O2–Al1A 136.93(7), Si3–O2–Al1 116.15(6), O2–Si3–Si4–O1 8.03(6), Al1–O1–Si4–Si3 30.95(8), O2–Al1–O1–Si4 40.39(9), O1–Al1–O2–Si3 30.57(8) Si2 Si3 Si4 Si5 115.04(3), O2–Al1–O2A–Al1A 0.0.



Figure 4. Molecular structure of **4c** in the crystal. The thermal ellipsoids correspond to 30% probability. Hydrogen atoms are omitted for clarity. Selected bond lengths [Å] and angles [deg]: Al1–O1 1.746(1), Al1–O2 1.736 (1), Al1–O3 1.875(2), Al1–C25 1.951(2), Si4–O1 1.655(1), Si3–O2 1.649(1), Si3–Si4 2.409-(1), Si2–Si3 2.367(1), Si4–Si5 2.381(1), Si5–Si6 2.357(1); O1–Al1–O2 104.96(6), O1–Al1–O3 103.10(8), O1–Al1–C25 119.93(10), O3–Al1–C25 103.20(10), Si4–O1–Al1 120.48(7), Si3–O2–Al1 120.73(7), Al1–O1–Si4–Si3 10.65(9), O1–Si4–Si3–O2 3.18(7), Si3–O2–Al1–O1 11.22(11), Si2–Si3–Si4–Si5 121.29(3).



Figure 5. Structural model of compound 5c.

backbone show roughly the same features as in the methyl aluminum complexes 2c and 4c. In the ²⁹Si NMR spectrum, however, the central silicon atoms of the SiO bond sequence display two distinct signals appearing at 28.3 and 9.7 ppm, respectively. This implies an asymmetric species rather than a symmetrical one to be present and indicates that the AlMe₃ is strongly coordinated by one of the ring oxygen atoms, resulting in a significant low-field shift of the respective silicon signal in the ²⁹Si NMR spectrum. Further evidence for the formation of the AlMe₃ adduct **5c** is given by the fact that all four methyl aluminum groups display distinct signals in the ¹H NMR (signal ratio 1:1:1:1) and in the ¹³C NMR spectra. One of the aluminum methyl groups is significantly downfield shifted in the ¹H NMR $(\delta = 0.19 \text{ ppm})$, which suggests that this methyl group bridges between both aluminum centers, as observed in dimeric Al₂-Me₆. This view is supported by the results of an X-ray structure analysis of 5c (Figure 5). Although the quality of the data (Rvalue ca. 0.17) was insufficient to make any commentary on structural parameters in detail, the orientation and connectivity of the located aluminum and carbon atoms reveal, however, the presence of an edge-shared, four-membered ring structure similar to that of Al₂Me₆.

The AlMe₃ adduct **5c** is soluble in most organic solvents (pentane, ether, toluene, THF) and is surprisingly thermally stable. According to variable-temperature ¹H NMR measurements, no spectral change occurred upon increasing the temperature to 60 °C. To the best of our knowledge, there is only one structurally related aluminum siloxide of formula [Mes₃-SiOAlMe₂·AlMe₃] with a bridging methyl group reported in the literature, and in this case no X-ray data are available.¹⁷ However, two structurally related aluminum alkoxides were reported by Scott et al.¹⁸ and Rothwell et al.,¹⁹ the solid-state structures of which have been determined by X-ray crystallography. In these complexes the AlMe₃ is only loosely bonded to the alkoxide moiety, as shown by the presence of only one distinct signal for all the aluminum methyl groups in the ¹H and ¹³C NMR spectra. The equivalence of the methyl signals

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Scheme 3. Reaction of 4c with $B(C_6F_5)_3$ and Phenol



even at -60 °C was thought to be due to a fast bridge/terminal exchange on the NMR time scale. We note that mixed alkoxide methyl-bridged aluminum compounds have been proposed to be important intermediates in the methylation of tertiary and secondary alcohols to hydrocarbon by trimethylaluminum.²⁰

Reactions of 2a, 2c, 3b, and 4c with B(C₆F₅)₃ and Phenol. With the synthesized aluminum complexes in hand we investigated their reactivity toward the Lewis acid B(C₆F₅)₃, which is known to abstract alkyl groups from metal centers to form cationic species, which are active in olefin polymerization. The reactions initially were performed at room temperature in a J-Young NMR tube using benzene- d_6 as solvent, and the course of the reactions was monitored by ¹H NMR spectroscopy. Unexpectedly, solutions of the dinuclear and trinuclear aluminum siloxides 2a, 2c, and 3b in C_6D_6 are inert toward $B(C_6F_5)_3$ at ambient conditions over a prolonged period of time, and even at higher temperature no substantial conversion occurred. In contrast, the THF adduct 4c reacted cleanly with $B(C_6F_5)_3$ (molar ratio 1:1) within minutes, resulting in quantitative formation of a new complex, which, however, was not the expected zwitterionic complex $[(E)-{Me(Me_3Si)_3SiSiO}_2Al \cdot$ THF]⁺[MeB(C₆F₅)₃]⁻. Rather, the product of quantitative C₆F₅ group transfer, 6c, was formed together with BMe₃, Me₂BC₆F₅, and $MeB(C_6F_5)_2$, as evidenced by multinuclear NMR spectral data. Compound 6c could be isolated in a larger scale experiment, and the spectroscopic data obtained were identical to those from the NMR tube experiments (Scheme 3). The reason that only in 4c the methyl group has been replaced smoothly by a C₆F₅ group is clearly steric in nature, i.e., as a consequence of less steric protection of the aluminum center in mononuclear complexes as compared to the di- and trinuclear complexes. Although not isolated from the reaction mixture, a similar product resulting from a C₆F₅ transfer reaction after 24 h at 80 °C, the dendritic aluminum siloxide of formula [(Ph2MeSiCH2-CH₂)₃SiOAl]₂Me₃(C₆F₅), has been previously detected by NMR spectroscopy.21

The reaction behavior of the aluminum siloxides toward phenol is closely related to that observed with $B(C_6F_5)_3$. The dinuclear complexes **2a** and **2c** did not react with phenol (molar ratio 1:1) under ambient conditions. In fact, when a solution was heated at 70 °C for several hours in C_6D_6 , almost no change (as determined by ¹H NMR) was observed. After prolonged periods of time only signals arising from the free ligand were detected. In striking contrast, **4c** reacted cleanly with phenol (molar ratio 1:1) within minutes, resulting in quantitative formation of MeAl(OPh)₂ and the new complex **7c**, rather than the expected (*E*)-[Me(Me₃Si)₃SiSiO]₂AlOPh•THF (as evidenced by multinuclear NMR spectral data).

Compound **7c**, whose structure was determined by X-ray crystallography, is a spirocyclic compound in which two siloxide



Figure 6. Molecular structure of **7c** in the crystal. The thermal ellipsoids correspond to 30% probability. Hydrogen atoms are omitted for clarity. Selected bond lengths [Å] and angles [deg]: Al1–O1 1.745(4), Al1–O2 1.781(4), Si1–O2 1.694(4), Si6–O1 1.674(4), Si1–Si1A 2.393(4), Si6–Si6A 2.390(4), Si1–Si2 2.366-(3), Si6–Si7 2.375(3), O1–Al1–O1A 103.4(3), O2–Al1–O2A 99.8(3), O1–Al1–O2 112.9(2), O1–Al1–O2A 114.2(2).

ligands are attached to the aluminum center, resulting in a negatively charged complex (Figure 6). However, a counter cation could not be found in the difference map. Therefore, we propose compound **7c** to be an acid of formula $\{[(E)-\{Me(Me_3-Si)_3SiSiO\}_2]_2Al\}^-H^+$ in which the proton might be bonded weakly to the oxygen atoms.^{22,23}

Although the mechanism of formation of **7c** is still unclear, we propose that the first step of the reaction involves a slow nucleophilic exchange of the methyl group attached to the aluminum center in **4c** by a phenoxide group (Scheme 4). The formed phenoxide complex **8c** may react rapidly with another molecule of **4c** under elimination of MeAl(OPh)₂ to yield the final product **7c**. Similar behavior has been observed for Me₂-Al(OCPh₃)(THF), which rapidly undergoes ligand redistribution, resulting in the formation of AlMe(OCPh₃)₂(THF) and AlMe₃-(THF).²⁴ This view is supported by the fact that the reaction of **4c** with the free ligand **1c** does not give the expected product **7c**. Thus, a pathway involving a ligand dissociation of **4c** resulting in the formation of the free ligand and MeAl(OPh)₂ can be excluded.

Conclusion

Protolysis of AlMe₃ by the chelating diols $SiMe_2[(Me_3-Si)_2SiO]_2H_2$ (1a), $[(Me_3Si)_2SiO]_2H_2$ (1b), and $[Me(Me_3-Si)_2SiO]_2H_2$ (1b), and [Me(Me_3-Si)_2SiO]_2H_2

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⁽²²⁾ There are only four examples of spirocyclic aluminum siloxides being characterized by X-ray crystallography, namely, $[HNEt_3][Al\{(c-C_6H_{11}),Si_7O_{12}(OSiMe_3)\}_2],^{23}$ $[HNEt_3][Al\{(c-C_5H_9),Si_7O_{12}(OSiMe_3)\}_2],^{4g}$ $[HPy][Al\{(OSiPh_2O)_2SiPh_2\}_2],^{11}$ and $[HNEt_3][Al\{(c-C_5H_9),TSi_7O_{12}-(OSiMePh_2)\}_2].^{4e}$ All these anionic complexes have an ammonium counter cation.

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Si)₃SiSiO]₂H₂ (*rac*-1c) is an efficient procedure for the synthesis of a series of strained cyclic five- and six-membered aluminum disiloxides. The selectivity of protolysis strongly depends on several factors such as choice of the ligand, temperature, solvents, and the ligand to AlMe₃ ratio. The aluminum centers in these complexes proved to be highly electrophilic, as reflected in the rapid formation of the thermally stable THF and AlMe₃ adducts **4c** and **5c**, respectively.

Experimental Section

General Procedure. All manipulations of air- and/or moisturesensitive compounds were carried out under an atmosphere of argon using standard Schlenk and glovebox techniques. THF, diethyl ether, *n*-heptane, and *n*-pentane were distilled under argon from alkali metals prior to use. Benzene- d_6 was dried over activated molecular sieves and stored in the glovebox. B(C₆F₅)₃²⁵ and Ph(Me₃Si)₂Si-Si(SiMe₃)₂Ph²⁶ were prepared as previously described. The silanols **1a**¹⁵ and **1c**^{14a} were prepared according to the literature procedures. NMR: Bruker AC 250, Bruker ARX 300, Bruker ARX 500. IR: Nicolet 205 FT-IR. MS: Intectra AMD 402, chemical ionization with isobutane as the reactant gas.

2,3-Dihydroxy-1,1,1,4,4,4-hexamethyl-2,3-bis(trimethylsilyl)tetrasilane (1b). Freshly distilled TfOH (0.97 mL, 0.011 mol) was added to a stirred solution of Ph(Me₃Si)₂Si-Si(SiMe₃)₂Ph (2.51 g, 0.005 mol) in CH₂Cl₂ (25 mL) at -40 °C. The stirred mixture was allowed to warm to room temperature within 2 h. The solvent was replaced by diethyl ether, an aqueous solution of NH₄COONH₂ (10 mL, 1 M) was added dropwise, and stirring was continued for 30 min. The organic phase was separated and dried over MgSO₄, and the solvent was evaporated under vacuum. Drying under high vacuum afforded 1.76 g (92%) of the title compound, which was kept in a freezer. ¹H NMR (C₆D₆, 250 MHz): δ 0.72 (br s, OH, 2 H), 0.29 (s, Si(CH₃)₃, 36 H) ppm. ¹³C NMR (C₆D₆, 62.9 MHz): δ 0.1 (Si(CH₃)₃) ppm. ²⁹Si-INEPT (C₆D₆, 59.6 MHz): δ 8.1 (SiOH), -15.0 (Si(CH₃)₃) ppm. MS (70 eV): m/z (%): 383 (8) [M⁺], 279 (8) $[M^+ - 2Me - SiMe_3]$, 205 (20) $[M^+ - Me - 2SiMe_3 - OH]$, 131 (42) $[M^+ - Me - 3SiMe_3 - OH]$. Anal. Calcd for $C_{12}H_{38}O_2$ -Si₆ (382.94): C, 37.64; H, 10.00. Found: C, 37.49; H, 9.98. IR (Nujol): $v_{OH} = 3394.4 \text{ cm}^{-1}$ (assoc), 3641.6 cm⁻¹ (nonassoc).

Synthesis of $[SiMe_2\{(Me_3Si)_2SiO\}_2AlMe]_2$ (2a). A heptane solution of $AlMe_3$ (1.2 mL, 2.40 mmol, 2 M) was slowly added to a solution of 1a (1 g, 2.27 mmol) in *n*-pentane (20 mL) -78 °C. The resulting reaction mixture was stirred for 10 min and allowed to warm to room temperature. Stirring was continued for an

additional 2 h. Crystallization of a concentrated solution in a freezer at -40 °C afforded the title compound as colorless crystals. Yield: 0.42 g (44%). Mp: 193–195 °C. ¹H NMR (C₆D₆, 500 MHz): δ 0.53, 0.40 (2s, Si(CH₃)₂, 2 × 6 H), 0.41, 0.41 0.30, 0.39 (4s, Si-(CH₃)₃, 4 × 18 H), -0.33 (s, AlCH₃, 6 H) ppm. ¹³C NMR (C₆D₆, 125.8 MHz): δ 1.6, 1.2, 1.1, 1.0 (Si(CH₃)₃), 0.5, -0.2 (Si(CH₃)₂), -6.6 (AlCH₃) ppm. ²⁹Si NMR (C₆D₆, 99.4 MHz): δ 16.8, -3.0 (SiOAl), -14.1, -14.2, -15.5, -16.5 (Si(CH₃)₃), -39.3 (Si(CH₃)₂) ppm. MS (CI, *m*/*z* in %): 962 (30) [M⁺], 945 (100) [M⁺ - Me], 889 (88) [M⁺ - SiMe₃]. Anal. Calcd for C₁₅H₄₅O₂Si₇Al (418.12): C, 37.45; H, 9.43. Found: C, 36.70; H, 9.39.

Synthesis of [*(E)*-{**Me**(**Me**₃**Si**)₃**SiSiO**}₂**AlMe**]₂ (**2c**). The same procedure was used as for compound **2a**; *rac*-**1c** (1 g, 1.63 mmol) and AlMe₃ (0.85 mL, 1.70 mmol). Yield: 0.56 g (52%). Mp: 134– 136 °C. ¹H NMR (C₆D₆, 250 MHz): δ 1.05, 0.97, 0.96, 0.93 (4s, SiCH₃, 4 × 3 H), 0.45, 0.44, 0.42, 0.40 (4s, Si(CH₃)₃, 4 × 27 H), -0.18, -0.19 (2s, AlCH₃, 2 × 3 H) ppm. ¹³C NMR (C₆D₆, 75.5 MHz): δ 9.2, 10.2, 10.5, 11.0 (SiCH₃), 3.8, 3.9, 4.0, 4.5 (Si(CH₃)₃), -5.8, -7.1 (AlCH₃) ppm. ²⁹Si NMR (C₆D₆, 59.6 MHz): δ 27.6, 25.9, 10.1 (SiOAl), -9.3, -9.9 (Si(CH₃)₃), -125.1, -125.6, -126.2 (*Si*(SiMe₃)) ppm. MS (EI, *m*/*z* in %): 1312 (29) [M⁺], 1297 (15) [M⁺ - CH₃], 1239 (7) [M⁺ - Si(CH₃)₃], 1065 (100) [M⁺ - Si(SiMe₃)₃]. Anal. Calcd for C₂₁H₆₃O₂Si₁₀Al (655.60): C, 38.48; H, 9.96. Found: C, 37.67; H, 9.69.

NMR data in THF- d_8 : ¹H (250 MHz): δ 0.63 (s, SiMe, 6 H), 0.25 (s, SiMe₃, 54 H), -0.93 (s, AlMe, 3 H) ppm. ¹³C NMR (75.5 MHz): δ 10.5 (SiMe₂), 3.6 (SiMe₃) ppm. ²⁹Si NMR (59.6 MHz): δ 7.5 (SiOAl), -10.0 (SiMe₃), -128.5 (SiSi₄) ppm.

Synthesis of [{(**Me₃Si**)₂**SiO**}₂]₂**A**]₃**Me**₅ (**3b**). The same procedure was used as for compound **2a**; **1b** (0.44 g, 1.15 mmol) and AlMe₃ (0.6 mL, 0.12 mmol, 2 M). Yield: 0.26 g (49%). Mp: 93–94 °C. ¹H NMR (C₆D₆, 250 MHz): δ 0.38, 0.36 (2s, Si(CH₃)₃, 2 × 36 H), -0.29, -0.32 (2s, Al(CH₃)₂, 2 × 6 H), -0.42 (s, AlCH₃, 3 H) ppm. ¹³C NMR (C₆D₆, 75.5 MHz): δ 1.8, 1.6 (Si(CH₃)₃), -4.7, -6.7 (AlCH₃), -15.1 (Al(CH₃)₂) ppm. ²⁹Si NMR (C₆D₆, 59.6 MHz): δ -6.5 (SiOAl), -14.6, -15.3 (Si(CH₃)₃) ppm. MS (EI, *m*/*z* in %): 918 (21) [M⁺ - Me], 912 (68) [M⁺ - 4H], 844 (100) [M⁺ - SiMe₃], 756 (5) [M⁺ - 2SiMe₃ - Me]. Anal. Calcd for C₂₉H₈₇O₄Si₁₂Al₃ (917.97): C, 37.94; H 9.55. Found: C, 37.13; H 9.56.

Synthesis of (E)-[Me(Me₃Si)₃SiSiO]₂AlMe·THF (4c). The same procedure was used as for compound 2a; rac-1c (1 g, 1.63 mmol), THF (20 mL), and AlMe₃ (0.85 mL, 1.70 mmol, 2 M). Yield: 0.48 g (41%). Mp: 181–183 °C. ¹H NMR (C₆D₆, 250 MHz): δ 3.55 (m, THF CH₂CH₂O, 4 H), 1.08 (m, THF CH₂CH₂O, 4 H), 0.96 (s, SiCH₃, 6 H), 0.46 (s, Si(CH₃)₃, 54 H), -0.58 (s, AlCH₃, 3 H) ppm. NMR (THF-d₈, 250 MHz): δ 0.63 (s, SiCH₃, 6 H), 0.25 (s, Si-(CH₃)₃, 54 H), -0.93 (s, AlCH₃, 3 H) ppm. ¹³C NMR (C₆D₆, 75.5 MHz): δ 69.7 (THF CH₂CH₂O), 25.1 (THF CH₂CH₂O), 10.6 (SiCH₃), 3.7 (Si(CH₃)₃), -13.8 (AlCH₃) ppm. ²⁹Si-INEPT (C₆D₆, 59.6 MHz): δ 8.4 (SiOAl), -9.7 (Si(CH₃)₃), -128.2 (Si(SiMe₃)) ppm. MS (FAB, m/z in %): 655 (6) [M⁺ – THF], 639 (9) [M⁺ – THF - Me], 582 (31) $[M^+ - THF - SiMe_3]$, 598 (10) $[M^+ - THF - SiMe_3]$ SiMe₃]. Anal. Calcd for C₂₁H₆₃O₂Si₁₀Al•C₄H₈O (727.37): C, 41.28; H, 9.84. Found: C, 40.90; H, 10.04.

Synthesis of (*E*)-[Me(Me₃Si)₃SiSiO]₂AlMe·AlMe₃ (5c). The same procedure was used as for compound **2a**; *rac*-**1c** (1 g, 1.63 mmol) and AlMe₃ (1.7 mL, 3.40 mmol, 2 M). Yield: 0.58 g (49%). Mp: 191–192 °C. ¹H NMR (C₆D₆, 250 MHz): δ 1.00, 0.96 (2s, SiCH₃, 2 × 3 H), 0.39, 0.34 (2s, Si(CH₃)₃, 2 × 27 H), 0.19, -0.28, -0.29, -0.36 (4s, AlCH₃, 4 × 3 H) ppm. ¹³C NMR (C₆D₆, 75.5 MHz): δ 10.8, 9.5 (SiCH₃), 3.7, 3.6 (Si(CH₃)₃), -3.5, -4.8, -5.2, -8.3 (AlCH₃) ppm. ²⁹Si NMR (C₆D₆, 59.6 MHz): δ 28.3, 9.7 (SiOAl), -9.7, -10.2 (Si(CH₃)₃), -125.2, -125.8, (*Si*Si₄) ppm. Anal. Calcd for C₂₄H₇₂O₂Si₁₀Al₂ (727.65): C, 39.62; H, 9.97. Found: C, 39.35; H, 9.81.

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	Table 1. Crysta	al Data Collectior	1 and Refinement	Details for	Crystal	Structures
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	2a	2c	$\mathbf{3b}^b$	4c	7c	
formula	C30H90Al2O4Si14	C42H126Al2O4Si20	C29H87Al3O4Si12	C25H71AlO3Si10	C40H121AlO4Si20	
molecular weight	962.24	1311.19	918.01	727.70	1255.15	
cryst size, mm ³	$0.5 \times 0.27 \times 0.22$	$0.82 \times 0.22 \times 0.12$	$0.40 \times 0.33 \times 0.32$	$0.46 \times 0.32 \times 0.23$	$0.53 \times 0.24 \times 0.22$	
cryst syst	monoclinic	triclinic	tetragonal	triclinic	tetragonal	
space group	$P2_{1}/c$	$P\overline{1}$	P4 ₃ 2 ₁ 2	$P\overline{1}$	P41212	
a, Å	13.1046(6)	9.8107(2)	13.4937(3)	9.5867(3)	17.864(3)	
b, Å	12.7170(5)	14.2245(4)	13.4937(3)	13.3815(4)	17.864(3)	
<i>c</i> , Å	19.0643(7)	16.1461(4)	35.3988(9)	18.9958(5)	26.009(5)	
α, deg	90.00	73.1630(10)	90.00	106.7570(10)	90.00	
β , deg	109.5620(10)	76.3740(10)	90.00	98.1520(10)	90.00	
γ, deg	90.00	74.6200(10)	90.00	94.4880(10)	90.00	
<i>V</i> , Å ³	2993.7(2)	2048.40(9)	6445.4(3)	2291.49(12)	8301(2)	
Ζ	2	1	4	2	4	
ρ	1.067	1.063	0.946	1.055	1.004	
μ , mm ⁻¹	0.356	0.359	0.306	0.328	0.342	
temperature, K	193(2)	173(2)	173(2)	173(2)	293(2)	
θ limit, deg	3.32-27.50	2.92 - 27.50	2.42 - 27.07	2.16-27.50	0.267 - 22.48	
no. of measd reflns	12 686	52 257	56 902	70 845	24 332	
no. of indep reflns	4248 [R(int) =	9206 [$R(int) =$	7039 [R(int) =	$10\ 360\ [R(int) =$	5382 [R(int) =	
	0.0362]	0.0322]	0.0376]	0.0287]	0.0362]	
no. of data, restraints, params	4248, 0, 241	9206, 0, 328	7039, 0, 226	10360, 0, 373	5382, 0, 294	
final R1, wR2 ^c	0.0491, 0.1190	0.0310, 0.0761	0.0563, 0.1535	0.0356, 0.1008	0.0654, 0.1400	

^{*a*} All data sets were collected on a Bruker X8Apex diffractometer system with Mo K α radiation ($\lambda = 0.71073$ Å) ^{*b*} The solid contains a hydrocarbon solvent molecule (heptane). However, none of the atom positions could be refined properly. ^{*c*} The value of R1 is based on selected data with $F > 4\sigma(F)$; the value of wR2 is based on all data.

Synthesis of (*E*)-[Me(Me₃Si)₃SiSiO]₂Al(C₆F₅)·THF (6c). Ten milliliters of *n*-pentane were added to a mixture of 4c (0.10 g, 0.14 mmol) and B(C₆F₅)₃ (0.05 g, 0.10 mmol) at -20 °C. The vigorously stirred mixture was allowed to warm to room temperature, and stirring was continued for an additional hour. Crystallization from concentrated solutions at -40 °C in a freezer afforded the title compound as colorless crystals. ¹H NMR (C₆D₆, 250 MHz): δ 3.62 (m, THF CH₂CH₂O, 4 H), 1.21 (m, THF CH₂CH₂O, 4 H), 0.75 (s, SiMe, 6 H), 0.30 (s, SiMe₃, 54 H) ppm. ¹³C NMR (C₆D₆, 75.5 MHz): δ 72.3 (THF CH₂CH₂O), 24.7 (THF CH₂-CH₂O), 10.3 (SiMe₂), 3.3 (SiMe₃) ppm. ²⁹Si NMR (C₆D₆, 59.6 MHz): δ 18.9 (SiOAl), -9.8 (SiMe₃), -125.7 (SiSi₄) ppm. ¹⁹F NMR (C₆D₆, 235.4 MHz): δ -127.3, -151.7, -158.6 (*o*-, *p*-, *m*-F, C₆F₅) ppm. Anal. Calcd for C₃₀H₆₈AlF₅O₃Si₁₀ (879.69): C, 40.96; H, 7.79. Found: C, 40.43; H, 7.71.

Synthesis of {[(*E*)-{Me(Me₃Si)₃SiSiO}₂]₂Al}⁻H⁺ (7c). A solution of 4c (0.15 g, 0.21 mmol) and phenol (0.02 g, 0.21 mmol) in *n*-pentane (5 mL) was stirred for 16 h. Crystallization from concentrated solutions at -40 °C in the freezer afforded the title

compound as colorless crystals. Yield: 0.05 g (61%). ¹H NMR (C₆D₆, 250 MHz): δ 0.96 (s, Si(CH₃)₃, 108 H), 0.42 (s, SiCH₃, 12 H) ppm. ¹³C NMR (C₆D₆, 75.5 MHz): δ 10.4 (SiCH₃), 3.6 (Si-(CH₃)₃) ppm. ²⁹Si NMR (C₆D₆, 59.6 MHz): δ 12.1 (SiOAl), -9.8 (Si(CH₃)₃), -127.6 (*Si*Si₄) ppm. Anal. Calcd for C₄₀H₁₂₁AlO₄Si₂₀ (1255.15): C, 38.28; H 9.72. Found: C, 37.95; H 9.61.

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Supporting Information Available: Crystallographic data for **2a** (CCDC 630899), **3b** (CCDC 630901), **2c** (CCDC 630900), **4c** (CCDC 630902), and **7c** (CCDC 630903) including CIF files. This material is available free of charge via the Internet at http://pubs.acs.org.

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