## **Synthesis and Structural Characterization of the Diborylated Organometallics 1,3-Bis(dibromoboryl)-1**′**,2**′**,3**′**,4**′**,5**′**-(pentamethyl) ferrocene and 1,3-Bis(dibromoboryl)cymantrene**

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Diborylated organometallic complexes can function as precursors for boron-bridged organometallic macromolecules. So far, mainly ferrocenylborane polymers featuring a 1,1′-connectivity pattern have been prepared from 1,1′-bis(dibromoboryl)ferrocene. In this paper we present the optimized synthesis protocols for 1,3-bis(dibromoboryl)-1′,2′,3′,4′,5′-(pentamethyl)ferrocene and 1,3-bis(dibromoboryl)cymantrene. Both compounds have been fully characterized by NMR spectroscopy as well as X-ray diffraction techniques and possess promising potential for the preparation of boron-bridged polymers with a 1,3 connectivity pattern.

Polymeric organoboranes are of versatile use as catalysts, sensor systems, or luminescent materials.<sup>1–9</sup> Another important class of compounds consists of metal-containing macromolecules that show useful properties such as electronic communication or cooperative magnetic behavior between the individual metal sites. $10-23$  It is thus justified to expect that the

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combination of both Lewis acidic boron atoms and organometallic moieties will result in particularly intriguing compounds.

So far, only a few examples of boron-bridged organometallic polymers are known in the literature, almost all of them featuring ferrocene as the key building block.<sup>24–33</sup> Two different types have to be distinguished: (1) The first type is poly(ferrocenylene)s containing cationic, neutral, or anionic tetra-coordinated boron linkers. In most cases, these macromolecules have been prepared via coordination polymerization of diborylated organometallics and ditopic Lewis bases (e.g.,  $[-BMe<sub>2</sub> + BMe<sub>2</sub> + BMe<sub>2</sub>$ bipy–]<sub>n</sub>;<sup>31</sup> fc =  $(C_5\hat{H}_4)_2Fe$ , bipy = 2,2′-bipyridyl). Here, the boron atoms mainly serve the purpose of providing a Lewis boron atoms mainly serve the purpose of providing a Lewis acidic anchor group. (2) The second class of poly(ferrocenylene)s contains three-coordinated boron atoms that offer a

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**Figure 1.** Boron-bridged poly(ferrocenylene)s **A** containing 1,1′ disubstituted ferrocenylene moieties and target polymers **B** containing 1,3-disubstituted organometallic fragments.

vacant p orbital for conjugative interaction between the bonded metal complexes (e.g.,  $[-B(Mes)fc-]_n^2$ <sup>24</sup> Mes = mesityl).<br>Common to both types of polymers is the 11'-connectivity Common to both types of polymers is the 1,1′-connectivity pattern at the ferrocene fragment; i.e., the polymer chain comes in at one cyclopentadienyl ring and goes out at the other (cf. **A**; Figure 1).

Our group has recently prepared various **A**-type polymers  $(R = Br, Mes, O(CH<sub>2</sub>)<sub>4</sub>Br)$  via a newly developed condensation reaction that employs 1,1′-bis(dibromoboryl)ferrocene as starting material and  $Et_3SH$  as trigger compound.<sup>24,25,34</sup> According to cyclic voltammetry and UV/vis spectroscopy, these compounds show a significant degree of electronic interaction between the Fe(II) ions. Since it has been predicted that a 1,3-connectivity pattern should be superior to a 1,1′-pattern with regard to the electronic communication of the ferrocene units,  $35,36$  it is our aim to get access to **B**-type compounds (Figure 1) and to test this hypothesis.

Unfortunately, the synthesis of poly(ferrocenylene)s **B** is hampered by the poor availability of the required starting material 1,3-bis(dibromoboryl)ferrocene. The convenient electrophilic borylation of ferrocene with  $2$  equiv of BBr<sub>3</sub> leads almost exclusively to 1,1′-bis(dibromoboryl)ferrocene and gives only trace amounts of the  $1,3$ -isomer.<sup>37,38</sup> It has, however, been shown that 1,1',3,3'-tetrakis(dibromoboryl) ferrocene can be prepared in reasonable yield from ferrocene and a large excess of BBr<sub>3</sub>.<sup>38,39</sup> This result clearly proves that the desired 1,3substitution pattern is electronically and sterically feasible.

To circumvent 1,1′-diborylation and to force the reaction toward 1,3-diborylation, we decided to switch from ferrocene **Scheme 1. Synthesis of 1,3-Bis(dibromoboryl)-1**′**,2**′**,3**′**,4**′**,5**′**- (pentamethyl)ferrocene 1 and 1,3-Bis(dibromoboryl)cymantrene 2***<sup>a</sup>*



*<sup>a</sup>* (i) hexane, reflux, 6 h; (ii) reflux, 44 h.

to 1,2,3,4,5-(pentamethyl)ferrocene, in which one cyclopentadienyl ring is protected by permethylation while the other is still accessible for borylation [*Note*: In the following we will abbreviate 1,2,3,4,5-(pentamethyl)ferrocene as (pentamethyl)ferrocene]. Another possibility is to replace ferrocene by cymantrene, for which direct borylation to 1,3-bis(dibromoboryl)cymantrene has already been described.<sup>37</sup>

The purpose of this paper is to report the optimized synthesis and complete characterization of 1,3-bis(dibromoboryl)-1′, 2′,3′,4′,5′-(pentamethyl)ferrocene (**1**; Scheme 1) and 1,3-bis- (dibromoboryl)cymantrene (**2**; Scheme 1), which have promising potential as building blocks for **B**-type polymers.

## **Results and Discussion**

**Synthesis and NMR Spectroscopic Characterization.** Compound **1** was synthesized in good yields from 4.5 equiv of BBr3 and (pentamethyl)ferrocene in refluxing hexane. Since a significant degree of diborylation already occurs at ambient temperature, (pentamethyl)ferrocene appears to be more reactive toward BBr<sub>3</sub> than the parent ferrocene. This observation can be explained by the +I-effect of the five methyl groups.

By contrast, diborylation of cymantrene is much harder to achieve than diborylation of ferrocene due to the electronwithdrawing effect of the  $Mn(CO)$ <sub>3</sub> group. We obtained the best yields of **2** by keeping a mixture of cymantrene and neat BBr3 at reflux temperature for about 40 h. This synthesis protocol is similar to the one employed for the preparation of 1,1',3,3'tetrakis(dibromoboryl)ferrocene.39

Compounds 1 and 2 were characterized by  ${}^{11}B$ ,  ${}^{1}H$ , and  ${}^{13}C$ NMR spectroscopy of  $C_6D_6$  solutions.

The 11B NMR spectrum of **1** shows one signal at 53.8 ppm, indicating the two boron atoms to be three-coordinated $40$  and chemically equivalent. The chemical shift value of **1** is close to those of 1,3-bis(dibromoboryl)ferrocene ( $\delta$ <sup>(11</sup>B) = 53.0) and 1.1' 3.3'-tetrakis(dibromoboryl)ferrocene ( $\delta$ <sup>(11</sup>B) = 53.6). The 1,1',3,3'-tetrakis(dibromoboryl)ferrocene ( $\delta$ (<sup>11</sup>B) = 53.6). The <sup>1</sup>H NMR spectrum of 1 reveals three signals with singlet <sup>1</sup>H NMR spectrum of 1 reveals three signals with singlet, doublet, and triplet multiplicity (integral ratio 15:2:1), which are assigned to the five chemically equivalent methyl groups, the protons H4,5, and the H2 proton, respectively. Only four of the expected five signals are observed in the  $^{13}$ C NMR spectrum of **1**, because the resonances of the borylated carbon atoms are broadened beyond detection due to  $^{1}J_{\text{CB}}$  coupling and the fast quadrupolar relaxation of the boron nuclei.

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**Table 1. Selected Crystallographic Data for 1 and 2**

	1	$\mathbf{2}$
formula	$C_{15}H_{18}B_{2}Br_{4}Fe$	$C_8H_3B_2Br_4MnO_3$
fw	595.40	543.30
color, shape	dark violet, block	light yellow, plate
temp(K)	173(2)	173(2)
radiation	Mo Kα, 0.71073 A	Mo Kα, 0.71073 A
cryst syst	monoclinic	triclinic
space group	$P2_1/c$	$P-1$
a(A)	15.0877(10)	6.7882(11)
b(A)	18.6584(11)	10.6733(19)
c(A)	13.8304(11)	11.313(2)
$\alpha$ (deg)	90	100.226(14)
$\beta$ (deg)	93.375(6)	105.977(14)
$\gamma$ (deg)	90	105.209(13)
$V(\AA^3)$	3886.7(5)	732.3(2)
Z	8	2
$D_{\text{calcd.}}$ (g cm <sup>-3</sup> )	2.035	2.464
F(000)	2272	500
$\mu$ (mm <sup>-1</sup> )	8.992	11.805
cryst size $(mm3)$	$0.29 \times 0.27 \times 0.24$	$0.21 \times 0.18 \times 0.07$
no. of rflns collected	64 011	6497
no. of indep rflns $(R_{\text{int}})$	7368 (0.0999)	2722 (0.0852)
no. of data/restraints/params	7368/75/388	2722/0/164
GOF on $F^2$	1.096	1.076
R1, wR2 $(I > 2\sigma(I))$	0.0709, 0.1557	0.0686, 0.1680
$R1$ , w $R2$ (all data)	0.0983, 0.1701	0.0823, 0.1779
largest diff peak and hole $(e \text{ Å}^{-3})$	$0.718, -1.134$	$2.176, -1.532$

Some trends in the chemical shift values of borylated ferrocenes are revealing in the context of the question: Are **A**-type or **B**-type compounds better suited to bring about electronic communication along the polymer chain? Introduction of BBr2 substituents into a cyclopentadienyl ligand leads to a continuous and pronounced downfield shift of its  $^{13}$ C (and  $^{1}$ H) NMR resonances along the sequence ferrocene ( $\delta(^{13}C) = 68.3$ )<br>  $\rightarrow$  (dipromoboryl)ferrocene ( $\delta(^{13}C) = 77.4$  (78.4)  $\rightarrow$  1.3- $\rightarrow$  $\rightarrow$  (dibromoboryl)ferrocene ( $\delta$ (<sup>13</sup>C) = 77.4, 78.4) → 1,3-<br>bis(dibromoboryl)ferrocene ( $\delta$ (<sup>13</sup>C) = 84.6, 86.1) This deshieldbis(dibromoboryl)ferrocene ( $\delta(^{13}C) = 84.6, 86.1$ ). This deshield-<br>ing of the corresponding carbon puclei is diagnostic of a ing of the corresponding carbon nuclei is diagnostic of a concomitant decrease of  $\pi$ -electron density in the ring. Contrary to that, if we compare the <sup>13</sup>C NMR data of the  $1,3-C_5H_3(BBr_2)_2$ ligand in **1**, 1,3-bis(dibromoboryl)ferrocene, and 1,1′,3,3′ tetrakis(dibromoboryl)ferrocene, the differences in chemical shift values are negligibly small (<4 ppm). This is true, even though **1** contains an electron-rich Cp\* ring whereas 1,1′,3,3′-tetrakis(dibromoboryl)ferrocene possesses an electron-poor 1,3-bis- (dibromoboryl)cyclopentadienyl moiety as second ligand. It is thus obvious that the Fe(II) ion buffers the influence of one cyclopentadienyl ligand on the other (cf. **A**) to a greater extent than the electronic interaction of a cyclopentadienyl ring with its substituents (cf. **B**).

The  $^{11}$ B NMR signal of 2 appears at 51.0 ppm. In the  $^{1}$ H NMR spectrum, the organometallic backbone gives rise to two resonances for the cyclopentadienyl protons with an integral ratio of 2:1 (d, H4,5; n.r., H2). Two  $^{13}$ C NMR resonances are observed; the signals for the borylated carbon atoms and the CO ligands of **2** could not be detected.

In the IR spectrum, 2 has CO bands at  $2038 \text{ cm}^{-1}$  and  $1967$ cm<sup>-1</sup>, compared to values  $\bar{v}$  (CO) = 2022 cm<sup>-1</sup>/1934 cm<sup>-1</sup><br>for (dibromoboryl)cymantrene and 2022 cm<sup>-1</sup> (A<sub>1</sub>)/1931 cm<sup>-1</sup> for (dibromoboryl)cymantrene and 2022 cm<sup>-1</sup> (A<sub>1</sub>)/1931 cm<sup>-1</sup> (E) for parent cymantrene (toluene solutions).

**X-ray Crystal Structure Determination.** Crystal data and structure refinement details for **1** and **2** are compiled in Table 1.

The ferrocene derivative **1** crystallizes from hexane (monoclinic,  $P2_1/c$ ) with two crystallographically independent molecules  $(1_A, 1_B)$  in the asymmetric unit. In the solid state, the



**Figure 2.** Molecular structure and numbering scheme of compound **1A**; thermal ellipsoids are drawn at the 50% probability level. Selected bond lengths  $(A)$  and angles  $(\text{deg})$ :  $B(1)-Br(1) =$ 1.912(11), B(1)-Br(2) = 1.915(11), B(1)-C(1) = 1.527(13),  $B(3)-Br(3) = 1.920(11), B(3)-Br(4) = 1.937(10), B(3)-C(3) =$  $1.478(14)$ ,  $C(1) - C(2) = 1.445(12)$ ,  $C(2) - C(3) = 1.438(12)$ ,  $C(3)-C(4) = 1.464(12), C(4)-C(5) = 1.403(12), C(1)-C(5) =$  $1.438(11)$ , Fe(1)-COG(Cp<sup>\*</sup>) = 1.679, Fe(1)-COG(Cp) = 1.667;  $Br(1)-Br(2) = 117.6(5), C(1)-Br(1) = 121.3(7),$  $C(1)-B(1)-Br(2) = 120.9(8), Br(3)-Br(3)-Br(4) = 116.1(5),$  $C(3)-B(3)-Br(3) = 121.9(7), C(3)-B(3)-Br(4) = 121.9(7);$  $B(1)Br(1)Br(2)//B(3)Br(3)Br(4) = 5.1, B(1)Br(1)Br(2)//Cp = 3.8,$ B(3)Br(3)Br(4)//Cp = 3.9, Cp//Cp\* = 3.3;  $\alpha^*(B(1)) = 7.1$ ,  $\alpha^*(B(3)) = 5.8$ . COG: centroid of the respective cyclopentadienyl ring.

two cyclopentadienyl rings of  $1_A$  adopt a staggered conformation; the  $Cp^*$  ligand of  $\mathbf{1}_B$  is disordered over two positions. The molecular structures of  $1_A$  and  $1_B$  are identical within the experimental error margins so that only the structural parameters of **1A** need to be discussed here.

The crystal structure analyses of **1** (Figure 2) and **2** (Figure 3) clearly prove them to be 1,3-diborylated species with threecoordinated boron atoms (sum of angles about  $B(1)$  and  $B(3)$ )  $= 360^{\circ}$ ). In both cases, the dihedral angle between the two BBr<sub>2</sub> planes is smaller than 10°. The same is true for the angles between each cyclopentadienyl ring and its boryl substituents. This leads to the conclusion that there is no significant steric repulsion within the  $1,3-C_5H_3(BBr_2)_2$  ligands of 1 and 2. Moreover, the conformations of the molecules permit a high degree of orbital overlap between the cyclopentadienyl *π*-electron system and the empty p orbitals of the boron atoms.

Interestingly, the  $C-C$  bond lengths of the borylated cyclopentadienyl rings vary in the comparatively broad interval between C(4)-C(5) = 1.403(12) Å and C(3)-C(4) = 1.464(12) Å in the ferrocene derivative  $1_A$  and  $C(4)-C(5) = 1.389(13)$ Å and  $C(1)-C(5) = 1.472(12)$  Å in the cymantrene species 2. A similar bond alternance has been reported for the related compounds (dibromoboryl)ferrocene<sup>41</sup> and (dibromoboryl)cymantrene<sup>42</sup> and was attributed to some borafulvene character of the  $C_5H_4$ -BBr<sub>2</sub> moieties. If we superpose the two borafulvene resonance structures that can be drawn for each molecule of **1** and **2**, it becomes immediately apparent that  $C(4)-C(5)$  is the only bond that possesses double-bond character in *both* reso-

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**Figure 3.** Molecular structure and numbering scheme of compound **2**; thermal ellipsoids are drawn at the 50% probability level.  $B(1)-Br(1) = 1.921(10), B(1)-Br(2) = 1.911(10), B(1)-C(1) =$ 1.524(14), B(3)-Br(3) = 1.921(10), B(3)-Br(4) = 1.914(10),  $B(3)-C(3) = 1.515(14), C(1)-C(2) = 1.452(11), C(2)-C(3) =$ 1.436(12),  $C(3)-C(4) = 1.460(12), C(4)-C(5) = 1.389(13),$  $C(1) - C(5) = 1.472(12)$ , Mn(1)  $-COG(Cp) = 1.774$ ; Br(1)  $-B(1) - B(2)$  $= 118.4(6), C(1)-B(1)-Br(1) = 120.5(6), C(1)-Br(2) =$ 121.1(7), Br(3)-B(3)-Br(4) = 117.6(5), C(3)-B(3)-Br(3) = 121.0(7), C(3)-B(3)-Br(4) = 121.4(7); B(1)Br(1)Br(2)//B(3)- $Br(3)Br(4) = 9.7$ ,  $B(1)Br(1)Br(2)//Cp = 8.8$ ,  $B(3)Br(3)Br(4)//Cp$ = 2.5;  $\alpha^*(B(1)) = 7.6$ ,  $\alpha^*(B(3)) = 3.7$ . COG: centroid of the cyclopentadienyl ring.

nance structures. As a consequence, one would expect  $C(4)-C(5)$ to be the shortest of all cyclopentadienyl C-C bonds, which nicely agrees with our experimental findings.

Bending of the three-coordinated boryl substituent out of the plane of the cyclopentadienyl ring toward the respective transition metal center is a regularly observed structural feature in the solid state structures of borylated ferrocenes and cymantrenes.<sup>39,41–49</sup> The dip angle  $\alpha^* = 180^\circ - \alpha$  ( $\alpha =$  $B-C<sub>inso</sub>-COG$ ; COG: centroid of the Cp ring) has been introduced as a measure for the degree of this distortion.<sup>45</sup> Large values of  $\alpha^*$  are usually observed with strongly Lewis acidic boryl substituents. Moreover,  $\alpha^*$  tends to become smaller when additional boryl substituents are introduced into the organometallic core. Bending of an exocyclic  $BR<sub>2</sub>$  substituent is likely due to electronic interactions between filled d-type orbitals at Fe(II) or  $Mn(I)$  and the empty p orbital at boron.<sup>45</sup>

We determined dip angles  $\alpha^*(B(1)) = 7.1^\circ$  and  $\alpha^*(B(3)) =$ 5.8° for  $1_A$ ; the corresponding values in  $1_B$  are 5.2° and 4.5°. These angles are significantly smaller than in (dibromoboryl) ferrocene (two crystallographically independent molecules in the asymmetric unit;  $\alpha^* = 17.7^{\circ}/18.9^{\circ}$ ,  $\beta^4$  but compare well with the value of 1.1'-bis(dibromoboryl) ferrocene ( $\alpha^* = 9.1^{\circ}$ ,  $\beta^8$  In the value of 1,1'-bis(dibromoboryl)ferrocene ( $\alpha^* = 9.1^{\circ}$ ).<sup>48</sup> In 1,1′,3,3′-tetrakis(dibromoboryl)ferrocene, only two of the boryl

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substituents show a significant bending toward the Fe(II) ion  $(\alpha^* = 6.8^{\circ})$ , while the other two are not bent  $(\alpha^* = 0.1^{\circ})^{39}$  It has, however, to be taken into account that the dip angles in compound **<sup>1</sup>** are not only influenced by the through-space Fe-<sup>B</sup> interaction but also by the steric repulsion between the  $BBr<sub>2</sub>$ fragments and the Cp\* ring.

The diborylated complex 2 features dip angles  $\alpha^*(B(1)) =$ 7.6° and  $\alpha^*(B(3)) = 3.7$ °, which are again significantly smaller than the  $\alpha^*$  values of 11.4<sup>o42</sup> and 12.3<sup>o44</sup> that have been found<br>in monohorylated cymantrenes in monoborylated cymantrenes.

## **Conclusion**

As a result of our work, the two ditopic organometallic Lewis acids, 1,3-bis(dibromoboryl)-1′,2′,3′,4′,5′-(pentamethyl)ferrocene (**1**) and 1,3-bis(dibromoboryl)cymantrene (**2**), are now readily available. The solid state structures of **1** and **2** give no indication of steric repulsion between their two boryl substituents, and it is apparent that both molecules can adopt a conformation permitting *π*-electron delocalization from the cyclopentadienyl rings into both boryl substituents. Thus, complexes **1** and **2** have promising potential as building blocks for the preparation of boron-bridged organometallic polymers with a 1,3-connectivity pattern, which favors a high degree of charge delocalization along the polymer chain.

## **Experimental Section**

**General Remarks.** All reactions were carried out under a nitrogen atmosphere using Schlenk tube techniques. Reaction solvents were freshly distilled under argon from Na/Pb alloy (hexane) and Na/benzophenone (toluene) prior to use;  $C_6D_6$  was distilled under nitrogen from Na/benzophenone and stored in a Schlenk flask. NMR: Bruker AM 250, Avance 300, and Avance 400. Chemical shifts are referenced to residual solvent signals  $(^1H,$ 400. Chemical shifts are referenced to residual solvent signals (<sup>1</sup>H, <sup>13</sup>C{<sup>1</sup>H}) or external BF<sub>3</sub> • Et<sub>2</sub>O (<sup>11</sup>B{<sup>1</sup>H}). Abbreviations: s = singlet d = doublet tr = triplet n r = multiplet expected in the singlet,  $d =$  doublet, tr = triplet, n.r. = multiplet expected in the <sup>1</sup>H NMR spectrum but not resolved, n.o.  $=$  signal not observed. BBr3 was stored over mercury under a nitrogen atmosphere. Cymantrene and BBr<sub>3</sub> are commercially available; (pentamethyl)ferrocene can be synthesized according to a literature procedure.50

**Synthesis of 1.** BBr<sub>3</sub> (4.89 g, 1.85 mL, 19.5 mmol) was added via syringe to a suspension of (pentamethyl)ferrocene (1.11 g, 4.3 mmol) in hexane (30 mL) at room temperature. The resulting mixture was heated to reflux for 6 h and the released HBr condensed into a cold trap cooled with liquid nitrogen. The reaction mixture was filtered through a frit while still hot. The filtrate was evaporated to dryness *in* V*acuo* to give **<sup>1</sup>** as a red to purple microcrystalline solid; further purification was not required. Yield: 2.17 g (84%). Dark violet single crystals for X-ray diffraction analysis were grown from hexane at  $-30$  °C over a period of 2 weeks.  ${}^{11}B[{^{1}H}]$  NMR<br>(96.3 MHz, CcDc):  $\delta$  53.8 ( $h_{12} = 340$  Hz)  ${}^{1}H$  NMR (300.0 MHz) (96.3 MHz, C<sub>6</sub>D<sub>6</sub>):  $\delta$  53.8 ( $h_{1/2} = 340$  Hz). <sup>1</sup>H NMR (300.0 MHz,<br>C-D- $\delta$  1.56 (s. 15H, C-Me-), 4.47 (d. 2H, <sup>4</sup> $l_{\text{true}} = 1.1$  Hz, H4.5)  $C_6D_6$ ):  $\delta$  1.56 (s, 15H, C<sub>5</sub>Me<sub>5</sub>), 4.47 (d, 2H, <sup>4</sup>J<sub>HH</sub> = 1.1 Hz, H4,5),<br>4.97 (tr. 1H<sup>4</sup>*I<sub>mn</sub>* = 1.1 Hz, H2), <sup>13</sup>C/<sup>1</sup>H<sub>1</sub></sub> NMR (100.6 MHz) 4.97 (tr, 1H,  ${}^{4}J_{\text{HH}} = 1.1$  Hz, H2).  ${}^{13}C({}^{1}H)$  NMR (100.6 MHz, C-D-):  $\delta$  10.4 (C-Me-): 83.5 (C-Me-): 87.1 (C4.5): 88.3 (C2): n.o.  $C_6D_6$ ):  $\delta$  10.4 ( $C_5Me_5$ ), 83.5 ( $C_5Me_5$ ), 87.1 (C4,5), 88.3 (C2), n.o. (CB). The identity of the single crystal used for the structure determination and the bulk material was confirmed by X-ray powder diffractometry.

**Synthesis of 2.** Cymantrene (4.92 g, 24.00 mmol) was dissolved in neat BBr3 (20 mL) and the mixture refluxed for 44 h. The released HBr was condensed into a cold trap cooled with liquid nitrogen. The reaction mixture was allowed to cool to room temperature, a brown precipitate was removed by filtration, and the filtrate was slowly evaporated *in vacuo* to give 2 in the form of yellow crystals.

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Yield: 12.06 g (93%). IR (toluene, cm<sup>-1</sup>):  $\tilde{v}$  (CO) 2038 (s), 1967 (s). <sup>11</sup>B{<sup>1</sup>H} NMR (128.4 MHz, C<sub>6</sub>D<sub>6</sub>):  $\delta$  51.0 (*h*<sub>1/2</sub> = 250 Hz). <sup>1</sup>H NMR (250 1 MHz, C<sub>c</sub>D<sub>c</sub>):  $\delta$  4.66 (d, 2H<sup>4</sup> L<sub>ux</sub> = 1.0 Hz, H4.5). H NMR (250.1 MHz, C<sub>6</sub>D<sub>6</sub>):  $\delta$  4.66 (d, 2H, <sup>4</sup>J<sub>HH</sub> = 1.0 Hz, H4,5),<br>67 (n r 1H H2), <sup>13</sup>C<sup>1</sup><sup>1</sup>H) NMR (100.6 MHz, C-D<sub>c</sub>): δ 96.5 5.67 (n.r., 1H, H2). <sup>13</sup>C{<sup>1</sup>H} NMR (100.6 MHz, C<sub>6</sub>D<sub>6</sub>): δ 96.5 (C4,5), 106.2 (C2), n.o. (CO, CB). The identity of the single crystal used for the structure determination and the bulk material from which the crystal was selected was confirmed by X-ray powder diffractometry.

**X-ray Crystal Structure Analysis of 1 and 2.** Data were collected on a STOE IPDS II two-circle diffractometer with graphite-monochromated Mo  $K\alpha$  radiation. Empirical absorption corrections were performed using the MULABS $51$  option in PLATON.<sup>52</sup> The structures were solved by direct methods using the program  $SHELXS<sup>53</sup>$  and refined against  $F<sup>2</sup>$  with full-matrix least-squares techniques using the program SHELXL-97.<sup>54</sup> Compound **1** crystallizes with two crystallographically independent molecules in the asymmetric unit  $(1_A, 1_B)$ . The Cp<sup>\*</sup> ring of  $1_B$  is disordered over two sites with site occupation factors of 0.45(1) and 0.55(1). Bond lengths of the two disordered moieties were restrained to be equal to those of the ordered molecule **1A**.

CCDC reference numbers: 662925 (**1**) and 662924 (**2**).

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**Supporting Information Available:** Crystallographic data of **1** and **2** in the Crystallographic Information File (CIF) format. This material is available free of charge via the Internet at http:// pubs.acs.org.

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