

S-ADENOSYL-L-METHIONINE:(S)-COCLAURINE-N-METHYL-
TRANSFERASE FROM *TINOSPORA CORDIFOLIA**

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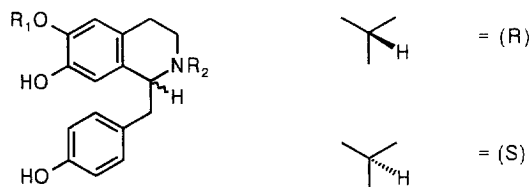
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Key Word Index—*Tinospora cordifolia*; Menispermaceae; cell cultures; (S)-coclaurine-N-methyltransferase; N-methyltransferase survey in cell cultures.

Abstract—A survey of eight plant cell cultures belonging to four isoquinoline alkaloid producing plant families revealed that norcoclaurine is, in the presence of S-adenosyl-L-methionine (SAM), transformed into N-methylnorcoclaurine, coclaurine and N-methylcoclaurine. In *Tinospora cordifolia* (S)-norcoclaurine was exclusively O- and N-methylated and not its (R)-enantiomer. The N-methylating enzyme activity was purified and shown to catalyse stereoselectively only the methyl transfer from SAM to (S)-configured norcoclaurine and coclaurine. Of a total of 15 benzyloisoquinoline alkaloids only (S)-coclaurine and (S)-norcoclaurine were accepted as substrates. The pH optimum of this enzyme is 8.6 and (S)-coclaurine as substrate yields a K_m of 36 μ M, while the K_m for SAM is 44 μ M. The enzyme is a single polypeptide with M_r 85 \pm 2 \times 10³. This stereoselective enzyme is apparently only present in members of the Menispermaceae and in *Dicentra spectabilis* (Fumariaceae).

INTRODUCTION

(S)-Reticuline is one of the most versatile metabolites in secondary metabolism, since its substitution pattern allows several very distinct intra- and intermolecular phenol oxidative coupling reactions, which by further modification can lead to a large number of different classes of isoquinoline alkaloids [1, 2]. The originally proposed pathway leading from the tetraoxygenated norlaudanosoline [3, 4] to reticuline had to be revised in light of the fact that the trihydroxylated alkaloid norcoclaurine was shown to be the true precursor of reticuline after performing *in vivo* and *in vitro* feeding experiments [2, 5–9]. The first step in norcoclaurine biosynthesis encompasses a condensation of dopamine with *p*-hydroxyphenylacetaldehyde. Transformation of norcoclaurine to reticuline involves two O-methylation, one hydroxylation and one N-methylation step. Methylation at the C-6 hydroxyl group yields coclaurine, which is subsequently N-methylated to give N-methylcoclaurine [8]. To date, several SAM-dependent N-methyltransferases that modify tetrahydroisoquinoline alkaloids have been described from various isoquinoline producing cell cultures [10, 11]. These enzymes, termed S-adenosyl-L-methionine:(R,S)-tetrahydrobenzyloisoquinoline-N-methyltransferases [11] proved to be non-stereoselective, accepting both the (R)- and the (S)-configured substrates. These enzymes have proven to be very useful for the

Norcoclaurine: $R_1 = R_2 = H$ Coclaurine: $R_1 = CH_3$; $R_2 = H$ N-Methylnorcoclaurine: $R_1 = H$; $R_2 = CH_3$ N-Methylcoclaurine: $R_1 = R_2 = CH_3$

enzyme catalysed synthesis of (R)- and (S)-reticuline and other precursors labelled in the N-methyl group with radioactive or stable isotopes [10, 12]. In the course of our studies on the formation of the distant precursors of the isoquinoline pathway, we surveyed a considerable number of plant cell cultures for their ability to methylate early precursors of reticuline, and discovered in the family Menispermaceae members of the genus *Tinospora* which show a surprising substrate specificity. The *Tinospora* N-methyltransferase is highly substrate specific and methylates, besides (S)-norcoclaurine, exclusively (S)-coclaurine to form (S)-N-methylcoclaurine, which is an important branch point intermediate in benzyloisoquinoline alkaloid biosynthesis (Fig. 1). This N-methylated alkaloid can either be channelled directly into the bisbenzyloisoquinoline alkaloid biosynthetic route to yield structures of the berbaminine type [13, 14], or it can be metabolized via hydroxylation and additional O-methylation to afford (S)-reticuline. This paper deals with a

*Dedicated to Professor Heinz Floss on the occasion of his 60th birthday.

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The alkaloidal product formed in a large-scale incubation (100-fold) using the 115-fold purified enzyme was

Table 1. *N*- and *O*-methylating enzyme activities in crude extracts of different plant cell suspension cultures using [^{14}C] CH_3 SAM and the indicated alkaloids as substrates

Cell culture	Substrate	Enzyme activity		Labelled products formed (%)		
		pkat mg ⁻¹ protein	nkat l ⁻¹ medium	N-CH ₃ -Nor-coclaurine	Coclaurine	N-CH ₃ -Co-claurine
Fumariaceae						
<i>Dicentra spectabilis</i>	(R)-Norcoclaurine	0	0	0	0	0
	(S)-Norcoclaurine	1.3	0.5	0	64	36
<i>Fumaria capreolata</i>	(R)-Norcoclaurine	1.4	0.4	20	45	35
	(S)-Norcoclaurine	2.9	0.8	25	38	37
Menispermaceae						
<i>Chondodendron tomentosum</i>	(R)-Norcoclaurine	1.0	0.2	29	45	26
	(S)-Norcoclaurine	1.8	0.4	21	52	27
<i>Tinospora cordifolia</i>	(R)-Norcoclaurine	0	0	0	0	0
	(S)-Norcoclaurine	14.9	1.6	0	{0)*	100
Papaveraceae						
<i>Argemone platyceras</i>	(R)-Norcoclaurine	9.4	0.1	48	52	0
	(S)-Norcoclaurine	11.5	0.2	49	36	15
<i>Papaver somniferum</i>	(R)-Norcoclaurine	12.0	4.0	21	65	14
	(S)-Norcoclaurine	18.4	6.2	42	47	11
Berberidaceae						
<i>Berberis stolonifera</i>	(R)-Norcoclaurine	22.5	3.3	9	70	21
	(S)-Norcoclaurine	33.1	4.8	11	8	81
<i>Berberis juliana</i>	(R)-Norcoclaurine	2.0	0.6	0	78	22
	(S)-Norcoclaurine	9.4	2.8	36	5	59

*Product immediately converted to *N*-methylcoclaurine.

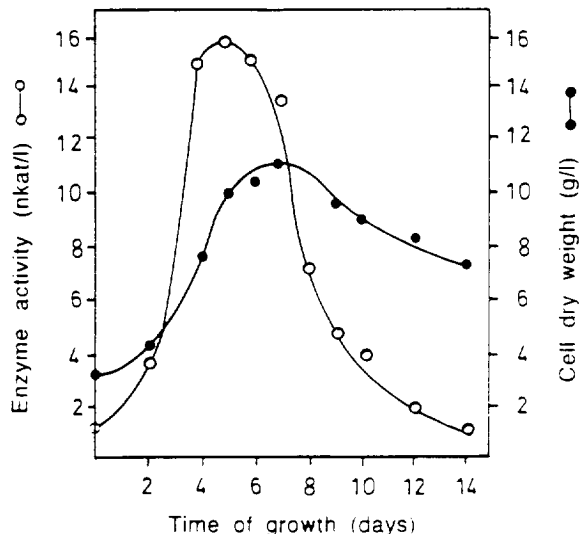


Fig. 2. Time course of *S*-adenosyl-*L*-methionine:(*S*)-coclaurine-*N*-methyltransferase activity (○—○) and cell dry weight (●—●) in a suspension culture of *Tinospora cordifolia*.

identified as *N*-methylcoclaurine by mass spectral analysis (CI, 180 eV): m/z (% relative intensity) 300 [$\text{M} + \text{H}$] $^+$ (100), 192 (7), 107 (4). Clearly only one methyl group is transferred from one molecule of SAM to (*S*)-coclaurine. The fragmentation pattern shows that

methylation occurs at the nitrogen atom of coclaurine and does not involve one of the phenolic hydroxy groups.

Properties of coclaurine-*N*-methyltransferase

The 115-fold purified enzyme was used to characterize its catalytic properties. The M_r of the enzyme was determined by gel permeation HPLC to be 83 000 and by gel filtration to be 87 000, using in both cases appropriate marker proteins. The pH optimum of the methyltransferase was at 8.6 (Fig. 4). The temperature optimum of the enzyme was determined using triethanolamine buffer, pH 9.0, and a 23-fold purified enzyme preparation, and was in the range 34°–37° (Fig. 5).

Substrate specificity

The substrate specificity of the enzyme was analysed by incubating 20 nmol of various stereoisomers or racemates of benzyloquinolines with 3 pkat of the 115-fold purified enzyme in 50 μmol triethanolamine buffer, pH 9.0, under standard assay conditions with subsequent TLC analysis of the reaction products. The results of this investigation are shown in Table 3. Of all the compounds tested only (*S*)-coclaurine and, to a minor extent, (*S*)-norcoclaurine (8%) were converted to their respective *N*-methylated derivatives. Minor activity was found with (*S*)-norreticuline (0.6%) and (*R,S*)-4'-*O*-methylnorlaudanosoline (0.7%). However, traces of impurities present in these synthetic compounds which could serve as

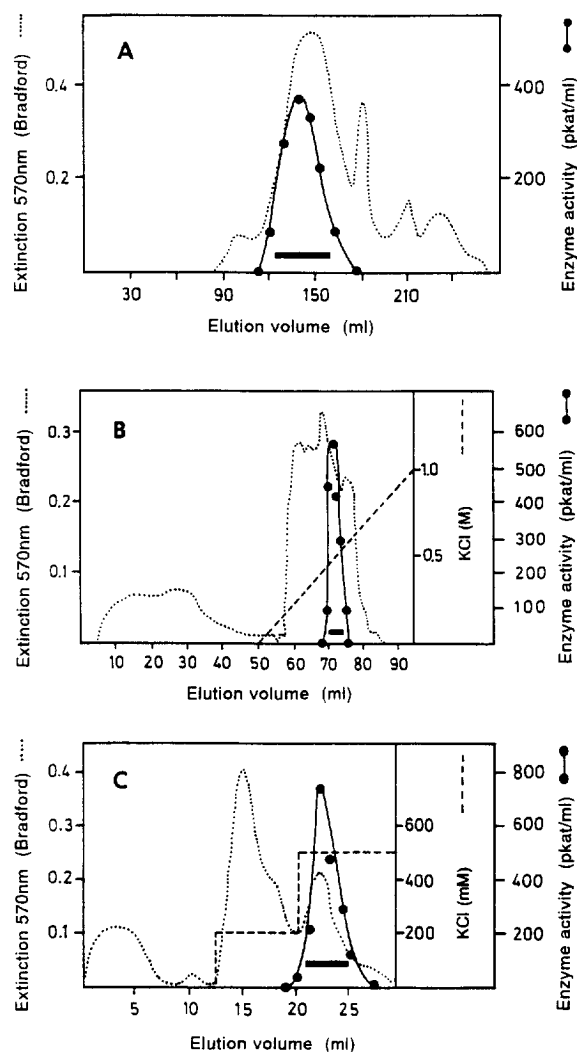


Fig. 3. (A) TSK Fractogel treatment of a pre-purified *S*-adenosyl-L-methionine:(*S*)-coclaurine-*N*-methyltransferase preparation obtained after Phenylsepharose chromatography. (B) Mono Q ion exchange chromatography of pooled active fractions from step (A). (C) Affinity chromatography using coclaurine-bound epoxy-activated Sepharose of the combined active fractions from (B). The bars indicate the combined fractions, which were used for subsequent enzyme purification.

substrates cannot be excluded. Methylation of coclaurine at the 7-*O*-position or changes in the substitution pattern of ring C impeded the enzymic reaction. Therefore, the coclaurine-*N*-methyltransferase was found to be highly substrate specific and exhibits strict stereoselectivity by converting only the (*S*)- but not the (*R*)-enantiomers of coclaurine and norcoclaurine. Most interestingly, however, (*S*)-norlaudanoline, the previously postulated universal precursor for most benzyloquinolines [3, 4] was not accepted as substrate by this highly specific enzyme. This fact again strongly supports the finding that the trihydroxylated norcoclaurine and not the tetrahydroxylated norlaudanoline is the true precursor for benzyloquinoline alkaloid biosynthesis in the plant kingdom [2, 8].

Michaelis–Menten kinetics displayed a sigmoidal plot of turnover rate vs substrate concentration (Fig. 6A). The resulting exponential trace obtained after Lineweaver–Burk transformation suggests a positive cooperative effect, i.e. an allosteric enzyme (Fig. 6B). To determine the K_m value, the Lineweaver–Burk plot was linearized by substituting $1/[S]$ with $1/[S]^n$. The Hill coefficient, n , was determined from the slope of the Hill plot as 2.6 (Fig. 6C). Linear Lineweaver–Burk plots gave apparent K_m values of 36 μM for (*S*)-coclaurine (Fig. 6D) and 52 μM for (*S*)-norcoclaurine with SAM (200 μM) as the second substrate. For SAM an apparent K_m value of 44 μM was determined with (*S*)-coclaurine at a concentration of 1 mM. The concentration of *S*-adenosyl-L-homocysteine (SAH) required for 50% inhibition (K_i) of the coclaurine-*N*-methyltransferase reaction with (*S*)-coclaurine as substrate was found to be 62 μM .

Occurrence of coclaurine-*N*-methyltransferase

In order to extend our knowledge of the occurrence and taxonomic distribution of the coclaurine-*N*-methyltransferase, 42 different 5-day-old cell suspension cultures representing seven plant families were screened for enzyme activity employing (*R*)- as well as (*S*)-coclaurine as substrates under standard assay conditions. The assay mixtures were tested for methyltransferase activities by 2D TLC [(1) CHCl_3 –MeOH– NH_4OH , 90:9:1; (2)

Table 2. Summary of an average purification of *S*-adenosyl-L-methionine:(*S*)-coclaurine-*N*-methyltransferase from 375 g (fr. wt), 5-day-old cells of *T. cordifolia*

Purification step	Volume (ml)	Protein (mg)	Total activity (nkat)	Specific activity (pkat mg^{-1})	Yield (%)	Purification (-fold)
Crude extract	830	382	22	58	100	1
$(\text{NH}_4)_2\text{SO}_4$ precipitation (40%)	920	230	19	83	86	1
Phenylsepharose	17	104	16	154	73	3
TSK Fractogel	33	69	16	232	73	4
Mono Q	6	4.4	6	1364	27	24
Affinity gel	10	0.7	3	4286	14	74
Disc electrophoresis	17	0.3	2	6667	9	115

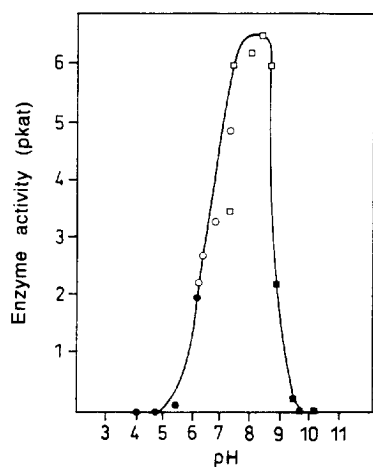


Fig. 4. pH Profile of the catalytic activity of *S*-adenosyl-L-methionine:(*S*)-coclaurine-*N*-methyltransferase. Buffers used (200 mM) ●—● citrate/phosphate, ○—○ KPO_4^{2-} , □—□ triethanolamine, ■—■ Na_2CO_3 – NaHCO_3 .

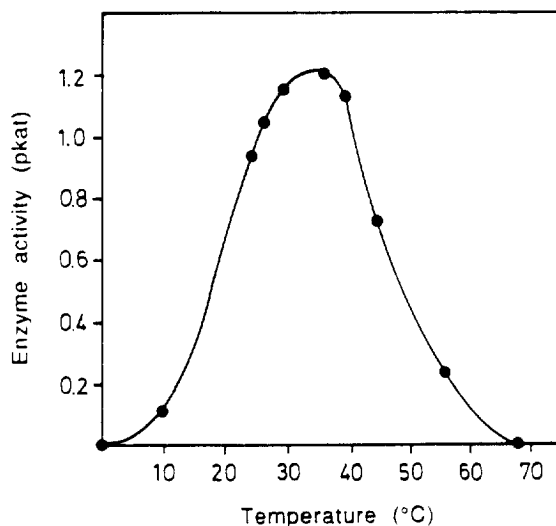
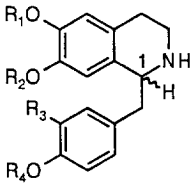
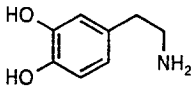


Fig. 5. The effect of temperature on the catalytic activity of *S*-adenosyl-L-methionine:(*S*)-coclaurine-*N*-methyltransferase.

Buffer used: 200 mM triethanolamine, pH 9.0.

Table 3. Substrate specificity of 115-fold purified *S*-adenosyl-L-methionine:(*S*)-coclaurine-*N*-methyltransferase

Substrate*	Conversion rate (%)	<div style="display: flex; align-items: center; justify-content: space-around;"> <div style="text-align: center;">  </div> <div style="text-align: center;"> <p>1H = α = (S)</p> <p>1H = β = (R)</p> </div> <div style="text-align: center;">  <p>Dopamine</p> </div> </div>			
		R ₁	R ₂	R ₃	R ₄
(<i>S</i>)-Coclaurine	100	CH ₃	H	H	H
(<i>R</i>)-Coclaurine	0	CH ₃	H	H	H
(<i>S</i>)-Norcoclaurine	8.3	H	H	H	H
(<i>R</i>)-Norcoclaurine	0	H	H	H	H
(<i>R,S</i>)-Isococlaurine	0	H	CH ₃	H	H
(<i>R,S</i>)-Norarmepavine	0	CH ₃	CH ₃	H	H
(<i>S</i>)-Norlaudanoline	0	H	H	OH	H
(<i>R</i>)-Norlaudanoline	0	H	H	OH	H
(<i>S</i>)-6- <i>O</i> -Methylnorlaudanoline	0	CH ₃	H	OH	H
(<i>R</i>)-6- <i>O</i> -Methylnorlaudanoline	0	CH ₃	H	OH	H
(<i>R,S</i>)-7- <i>O</i> -Methylnorlaudanoline	0	H	CH ₃	OH	H
(<i>R,S</i>)-4'- <i>O</i> -Methylnorlaudanoline	0.7	H	H	OH	CH ₃
(<i>S</i>)-Norreticuline	0.6	CH ₃	H	OH	CH ₃
(<i>R</i>)-Norreticuline	0	CH ₃	H	OH	CH ₃
(<i>R,S</i>)-Norprotosinomenine	0	H	CH ₃	OH	CH ₃
(<i>R,S</i>)-Nororientaline	0	CH ₃	H	OCH ₃	H
(<i>R,S</i>)-Norisorientaline	0	H	CH ₃	OCH ₃	H
(<i>S</i>)-Tetrahydropapaverine	0	CH ₃	CH ₃	OCH ₃	CH ₃
(<i>R</i>)-Tetrahydropapaverine	0	CH ₃	CH ₃	OCH ₃	CH ₃
Dopamine	0				

*Substrate (20 nmol) was incubated together with 50 μmol triethanolamine buffer, pH 9.0, and 3 pkat 115-fold purified enzyme under standard assay conditions.

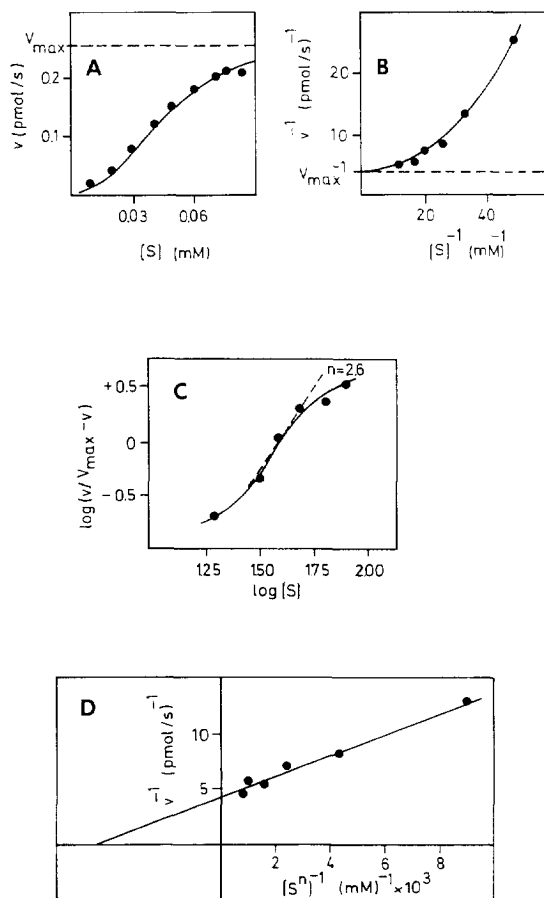


Fig. 6. The effect of (S)-coclaurine concentration on the activity of S-adenosyl-L-methionine:(S)-coclaurine-N-methyltransferase. Standard incubation mixture with 200 μ M SAM, 1.3 pkat enzyme, pH 8.6, 30°. (A) Michaelis-Menten plot. (B) Lineweaver-Burk plot; V_{max} determined by extrapolation. (C) Hill plot with determination of the Hill coefficient ($n = 2.6$). (D) Linear Lineweaver-Burk plot, K_m 36 μ M.

EtOAc-MeCOEt-HCO₂H-H₂O, 5:3:1:1] with subsequent autoradiographic detection of the reaction products. The results of this investigation are partly shown in Table 4. Coclaurine-N-methyltransferase activity was present in all isoquinoline alkaloid producing cell cultures tested. The highest enzyme activities (as nkatal^{-1} medium) were found in enzyme extracts of the families Menispermaceae and Berberidaceae. Cell cultures of *T. cordifolia* showed the highest enzyme activity (13 nkatal^{-1} medium). Exclusively the (S)-enantiomer of coclaurine was converted, thus demonstrating the (S)-stereospecificity of the coclaurine-N-methyltransferase. This exclusiveness for the (S)-configured substrate was only shown by some members of the Menispermaceae and one member of the Fumariaceae, *Dicentra spectabilis*. In contrast, cell cultures belonging to the Berberidaceae, Fumariaceae, Papaveraceae and Ranunculaceae converted both enantiomers to their respective methylated derivatives,

however, at a different rate. In most cases the enzyme showed higher activity with the (S)-enantiomer, while enzyme extracts of *Berberis koetianeana* and *Fumaria officinalis* were the only ones which converted both enantiomers at the same rate. Cell cultures which are known to be devoid of isoquinoline alkaloids (e.g. *Catharanthus roseus* and *Rauwolfia mannii*) served as controls and did not show any coclaurine-N-methyltransferase activity.

Immobilization of coclaurine-N-methyltransferase

This new enzyme facilitates the preparation of enantiomerically pure labelled (S)-N-methylcoclaurine for biosynthetic purposes using isotopically labelled substrates allowing precursor synthesis with extremely high specific activities (Bjorklund, Floss *et al.*, in press). Now it should be even possible to separate labelled racemic coclaurine mixtures into (R)-coclaurine and (S)-N-methylcoclaurine by applying this new enzyme. A continuous process using immobilization of the coclaurine-N-methyltransferase would be desirable for these purposes. The enzyme was partly purified by (NH₄)₂SO₄ precipitation (70%) and was subsequently desalted by Sephadex G 25 chromatography. The pre-purified enzyme was used for immobilization with Controlled pore glass as described in ref. [15]. With this method, an immobilization yield of 22% was achieved with regard to the catalytic activity of coclaurine-N-methyltransferase. The stability of the immobilized coclaurine-N-methyltransferase was tested at different temperatures (Fig. 7) and compared with that of non-immobilized enzyme. However, there was no significant difference in stability between the immobilized and the soluble enzyme at room temperature or 4°. The immobilized enzyme showed higher stability than the soluble form at -20° up to 100 days. Longer incubation times of the immobilized enzyme at -20° caused a significant drop in activity over 300 days. Immobilization of coclaurine-N-methyltransferase may, therefore, be advantageous when used within a period of 100 days.

The enzyme described here, is the first strictly stereoselective methyltransferase in benzyloisoquinoline biosynthesis. Up till now, only N-methyltransferases have been isolated which N-methylate both of the (S)- and (R)-enantiomers at approximately the same rate [10, 11]. It is of interest to note that during evolution both types of N-methyltransferases, stereoselective and non-selective, have evolved. Future research will be directed at comparing the molecular structures of these enzymes.

EXPERIMENTAL

Plant material. Cell cultures of *Tinospora cordifolia* were kindly provided by A. Nattermann & Cie. GmbH (Cologne, Germany) and cultivated in 250 ml B5C2 medium [16] in 1 l flasks at 23° under constant illumination (650 lux) at 100 rpm. Tissue was harvested by suction

Table 4. Occurrence of S-adenosyl-L-methionine:coclaurine-N-methyltransferase activity in plant cell cultures representing six plant families

Cell culture	(S)-Coclaurine enzyme activity		(R)-Coclaurine enzyme activity	
	pkat mg ⁻¹ protein	nkat l ⁻¹ medium	pkat mg ⁻¹ protein	nkat l ⁻¹ medium
Berberidaceae				
<i>Berberis canadensis</i>	34.0	2.6	34.0	3.4
<i>B. koetneana</i>	35.0	5.5	34.0	5.4
<i>B. stolonifera</i>	13.4	4.9	9.0	3.3
Fumariaceae				
<i>Corydalis vaginans</i>	11.9	2.9	2.2	0.5
<i>Dicentra spectabilis</i>	1.6	0.5	0	0
<i>Fumaria officinalis</i>	1.6	0.4	1.1	0.3
Menispermaceae				
<i>Cocculus trilobus</i>	12.8	0.8	0	0
<i>Stephania delavayi</i>	17.8	1.2	0	0
<i>Tinospora cordifolia</i>	59.8	13.0	0	0
<i>T. fragosa</i>	51.6	7.4	0.8	0.1
Papaveraceae				
<i>Bocconia cordata</i>	12.5	2.9	1.9	0.4
<i>Eschscholtzia californica</i>	20.8	2.7	13.9	1.7
Ranunculaceae				
<i>Thalictrum dasycarpum</i>	11.1	2.7	2.3	0.6
<i>T. flavum</i>	5.0	0.3	0	0
<i>T. glaucum</i>	10.9	1.8	1.7	0.3
Apocynaceae				
<i>Catharanthus roseus</i>	0	0	0	0
<i>Rauvolfia mannii</i>	0	0	0	0

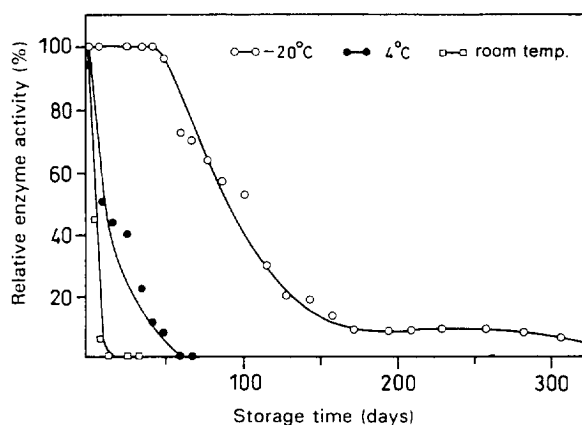


Fig. 7. Thermal stability of S-adenosyl-L-methionine:(S)-coclaurine-N-methyltransferase immobilized on CPG-10 at different temperatures. Enzyme activity was measured under standard assay conditions.

filtration after a growth period of 7 days, shock frozen in liquid N₂ and stored at -20°. Aliquots of the cells were used for dry weight determination. All other cell cultures were from the departmental cell culture collection.

Chemicals. Optically pure (S)-coclaurine was kindly provided by Dr R. Stadler. All other alkaloids used were from the departmental alkaloid collection. [C³H₃]SAM and [1⁴CH₃]SAM were obtained from Dr T. Frenzel, Munich [11]. Materials for chromatography were purchased from Pharmacia LKB, Uppsala (Phenyl-Sepharose, Mono Q, epoxy activated Sepharose 6B, Sephadex G 25) and Merck, Darmstadt (TSK Fractogel).

Enzyme purification. Deep frozen 5-day-old cells of *T. cordifolia* (375 g) were suspended in 750 ml 100 mM KPO₄²⁻ buffer, pH 7.5, containing 20 mM MeSH. The cells were macerated until a homogeneous brei was obtained which was pressed through 4-layered cheesecloth and subsequently centrifuged at 10 000 *g*. The clear supernatant was supplemented with (NH₄)₂SO₄ to a final concentration of 40% within 10 min under stirring. The suspension was centrifuged for 10 min at 10 000 *g* and the resulting supernatant applied to a Phenyl-Sepharose column (2 × 15 cm), pre-equilibrated with 10 mM KPO₄²⁻ buffer, pH 7.5, with 20 mM MeSH (standard buffer) and containing 40% (NH₄)₂SO₄. Elution was performed with 10 mM KPO₄²⁻ buffer, pH 7.5, containing 20 mM MeSH. The proteinaceous solution was complemented with sucrose and then applied to a TSK Fractogel column (3 × 47 cm), pre-equilibrated with standard buffer. Elution was performed with the same buffer at a flow rate of 15 ml hr⁻¹. The enzyme eluted

between 120–156 ml with 100% yield of enzyme activity. The active fractions were collected and subsequently loaded onto a FPLC Mono Q column (flow rate: 1 ml min⁻¹), pre-equilibrated with standard buffer. The bound enzyme was eluted with a linear KCl gradient (0–1 M KCl) in standard buffer (1 ml frs). Fractions containing the enzyme (70–75 ml) were pooled and immediately applied to a Sephadex G 25 column (1.5 × 5 cm). Elution was performed with 10 mM KPO₄²⁻ buffer, pH 6.5, without addition of MeSH. The desalted protein solution was then applied in three portions (2 ml each) to a coclaurine-bound epoxy activated Sepharose 6B column (1.5 ml gel volume) with a flow rate of 4 ml hr⁻¹. The enzyme was eluted with a KCl-step-gradient (0–200 mM and 200–500 mM KCl, 7.5 ml each) in 10 mM KPO₄²⁻ buffer, pH 6.5. Fractions of 1 ml were collected and immediately combined with 50 µl 1 M Na₂CO₃–NaHCO₃, pH 9.0. The enzyme eluted with the 200–500 mM KCl step. The active fractions were combined, desalted by Sephadex G 25 chromatography as given above and then applied to disc gel electrophoresis (7.5% acrylamide) [17]. The gel was divided into zones and bands were removed and eluted with buffer. Those showing activity were pooled and used for the enzyme characterization.

Preparation of coclaurine-bound epoxy activated Sepharose. Epoxy activated Sepharose 6B (0.5 g) were pre-soaked in 10 ml H₂O and subsequently washed with 100 ml H₂O (bidest.). (*R,S*)-Coclaurine (15 mg; 47 µmol) was dissolved in a total volume of 0.5 ml DMSO–H₂O (2:3) and added to the gel. The gel suspension was adjusted to pH 9.0 by the addition of 10 µl 1 M Na₂CO₃–NaHCO₃, pH 9.5, purged with nitrogen gas, and then agitated for 18 hr at 35°. The gel was alternately washed with (a) 0.1 M citrate buffer, pH 3.0, (b) 0.1 M Na₂CO₃–NaHCO₃, pH 9.5, complemented with 40% DMSO, and H₂O. Thereafter, the gel was incubated with 1 M ethanolamine overnight at room temperature and washed again under the conditions described above. A 1.5 ml aliquot of the gel material was poured into a plugged Pasteur pipette and used for affinity chromatography.

Enzyme assay. The routine assay mixture contained in a total volume of 250 µl: 200 mM KPO₄²⁻ buffer, pH 7.5, 200 mM sodium ascorbate, 200 µM (*S*)-coclaurine, 80 µM SAM, 33 µM [C³H₃]SAM (15 000 cpm) and 120 µl enzyme solution. The reaction was terminated after 30 min incubation at 30° by addition of 200 µl Na₂CO₃–NaHCO₃, pH 9.5, and 400 µl isoamyl alcohol. Tubes were shaken for 30 min and the two phases were then separated by centrifugation (*ca* 10 sec; Eppendorf system). A 200 µl aliquot of the organic layer was removed for liquid scintillation counting.

Identification of enzyme product. For MS analysis of the enzyme product, 2 M ascorbate, 2 M KPO₄²⁻ buffer, pH 7.5, 120 µM SAM, 100 µM (*S*)-coclaurine, and 207 pkat (0.03 mg) 115-fold purified enzyme were incubated in a total volume of 25 ml for 3 hr at 30°. The pH of the assay mixture was then adjusted to pH 9.0 by the addition of

1 M Na₂CO₃–NaHCO₃ and extracted with EtOAc. The organic phase was removed and *concd in vacuo* at 35°. The enzymic product was isolated by TLC on Macherey & Nagel Polygram SIL G/UV₂₅₄ sheets (0.25 mm), developed in Me₂CO–CHCl₃–Et₂NH (5:4:1), visualized by UV and the corresponding band eluted with MeOH. CI-MS: [M + 1]⁺ 300 (100%); *m/z* 192 (7%), 107 (4%).

Analytical procedures. Relative protein values were determined according to ref. [18]. Molecular mass analysis of the enzyme was performed with HPLC-GPC on a TSK G-3000 SW column (2.15 × 60 cm) with 25 mM KPO₄²⁻ buffer, pH 6.0, as eluent (flow rate: 3 ml min⁻¹), as well as with gel filtration on a Sephadex G-100 column (2.5 × 109 cm), pre-equilibrated with 10 mM KPO₄²⁻ buffer, pH 7.5 containing 20 mM MeSH, at a flow rate of 12 ml hr⁻¹. The distribution of radiolabelled products on 2D TLC plates was determined with Industrex AX 18 × 24 films (Kodak).

Enzyme immobilization. For the immobilization on glutaraldehyde substituted Controlled pore glass (CPG-10; Serva, Heidelberg), the procedure cited under ref. [15] was followed.

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