

## SOLID-STATE REACTIONS OF TALC TOWARD Ni(II) AT HIGH TEMPERATURES

M. HASSANEIN

*Department of Inorganic Chemistry, National Research Centre, Dokki, Cairo (Egypt)*

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### ABSTRACT

Solid mixtures within the system talc– $x$  NiCl<sub>2</sub>·6H<sub>2</sub>O in molar ratio 1 :  $x$  ( $x = 0.1, 0.2, 0.4, 0.6, 0.8$  and  $1.0$ ) were prepared and fired at temperatures of 1000 and 1200 °C. Investigation of the rapidly cooled coloured reaction products to room temperature was worked out using X-ray diffraction and ligand-field absorption spectrum techniques. The measured diffractograms showed lines related to forsterite phase and enstatite modifications (proto, ortho and clino). In addition, unreacted NiO and traces of Ni<sub>2</sub>SiO<sub>4</sub> phases were detected in reaction products obtained at 1000 °C, whereas cristoballite appeared in abundance in products obtained at 1200 °C. Spectra results showed, on the other hand, absorption bands characteristic of an octahedrally coordinated Ni<sup>2+</sup> in enstatite and forsterite lattices, in agreement with X-ray diffraction data. In general, crystallinity and concentration of some resulting phases were observed to increase on increasing firing temperature as well as Ni concentration.

### INTRODUCTION

The nature of solid-state reactions occur on heating layer-lattice minerals such as talc, Mg<sub>3</sub>(Si<sub>2</sub>O<sub>5</sub>)<sub>2</sub>(OH)<sub>2</sub>, is of interest since it helps in interpretation of crystal structure as well as in determination of necessary firing temperatures to develop certain desirable properties. Therefore, the majority of the work reported in literature was done primarily on pure mineral samples [1–4], whereas little information is available on reactions associated with the heating of talc together with transition metal compounds, where possibilities exist for formation of different solid solutions. The probable existence of primary ordering that occurs with the development of such solid solutions on a small scale may be established by the characteristic absorption spectra of the corresponding introduced coloured transition cation. A recent study of talc–Co(II) reactions at relatively high temperatures revealed the presence of (Co, Mg)<sub>2</sub>Si<sub>2</sub>O<sub>6</sub> solid solution, together with other phases according to heat treatment and Co concentration [5]. However, some work will have to continue to be done with the thermal behaviour of talc towards other

transition metal compounds. It is our aim, therefore, to study in this investigation how talc behaves thermally with Ni(II) under the conditions of firing temperature and Ni-concentration effects.

## EXPERIMENTAL

The starting materials were a sample of an early purified and chemically analysed Egyptian talc [5] and the chemical product  $\text{NiCl}_2 \cdot 6\text{H}_2\text{O}$  (P.A., Riedel-deHäen). Preparation of the different reacting mixtures, heat treatment and measurements of their spectra (X-ray and ligand-field) were done using the same techniques and apparatus described before [5].

## RESULTS AND DISCUSSION

Electronic absorption spectra of the reaction products obtained at  $1000^\circ\text{C}$  are shown in Fig. 1, whereas Fig. 2 shows those of reaction products obtained at  $1200^\circ\text{C}$ . Figure 3 illustrates the spectra of some related pure synthesized Ni silicates.

Generally, the results of talc- $\text{Ni}^{2+}$  reactions could be expected to be analogous to those previously obtained in talc- $\text{Co}^{2+}$  system [5], since the performed experimental conditions were the same in both systems. However, there were some distinguishable differences between the two systems which

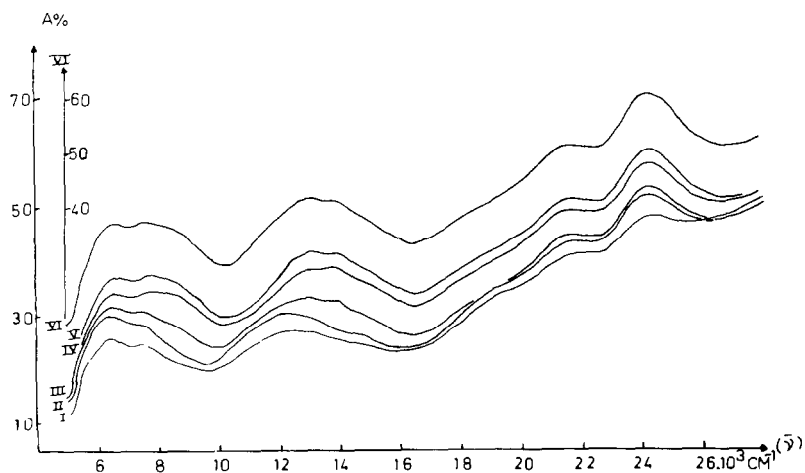


Fig. 1. Electronic absorption spectra of the beige-coloured reaction products in the system talc- $x\text{NiCl}_2 \cdot 6\text{H}_2\text{O}$  treated at  $1000^\circ\text{C}$ : I,  $x = 0.1$ ; II,  $x = 0.2$ ; III,  $x = 0.4$ ; IV,  $x = 0.6$ ; V,  $x = 0.8$ ; VI,  $x = 1.0$ .

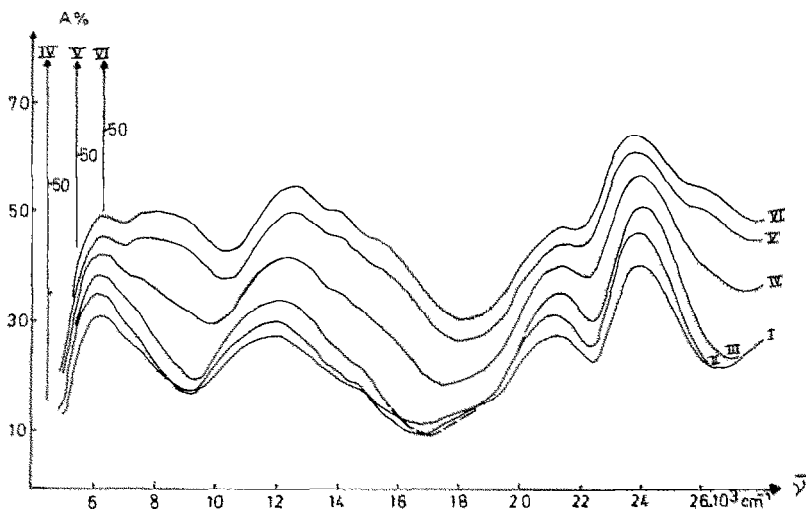


Fig. 2. Electronic absorption spectra of the yellowish, yellowish-green and greenish coloured reaction products in the system talc- $x\text{NiCl}_2 \cdot 6\text{H}_2\text{O}$  treated at  $1200^\circ\text{C}$ : I,  $x = 0.1$ ; II,  $x = 0.2$ ; III,  $x = 0.4$ ; IV,  $x = 0.6$ ; V,  $x = 0.8$ ; VI,  $x = 1.0$ .

appeared: (a) nature of characterized phases in reaction products; (b) saturation limit of  $\text{Ni}^{2+}$  ions in enstatite; (c) crystallinity and concentration of some resulting phases.

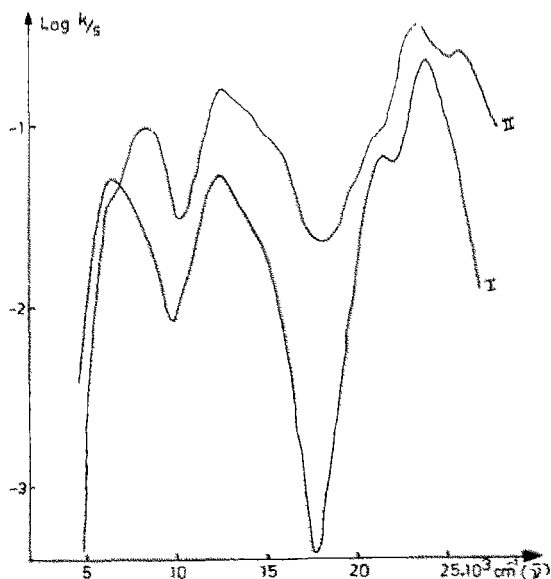


Fig. 3. Electronic absorption spectra of synthesized  $\text{Ni}_{0.2}\text{Mg}_{1.8}\text{Si}_2\text{O}_6$  (I) and  $\text{Ni}_{0.6}\text{Mg}_{1.4}\text{Si}_2\text{O}_6$  (II).

From the result of identification processes it seems likely that three phases other than Ni–enstatite are present in reaction products. These additional phases differ obviously in nature according to firing temperature. Whereas NiO, traces of  $\text{Ni}_2\text{SiO}_4$  and amorphous  $\text{SiO}_2$  phases were detected in reaction products treated at  $1000^\circ\text{C}$ , the crystalline phases Ni–forsterite  $(\text{Ni, Mg})_2\text{SiO}_4$ ,  $\text{Ni}_2\text{SiO}_4$  and cristoballite  $\text{SiO}_2$  were formed on further heating the reaction products at  $1200^\circ\text{C}$ .

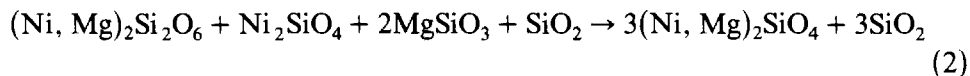
The mechanism of formation of  $(\text{Ni, Mg})_2\text{Si}_2\text{O}_6$  solid solution appears to proceed in similar way to that of  $(\text{Co, Mg})_2\text{Si}_2\text{O}_6$  [5]. However, the saturation limit of  $\text{MgSiO}_3$  with  $\text{NiSiO}_3$  (found at about 0.2 mol%  $\text{Ni}^{2+}$  per mol talc) is lower than that in the case of the talc– $\text{Co}^{2+}$  system [5]. This apparent difference in saturation limit may be related to a different distribution of  $\text{Co}^{2+}$  and  $\text{Ni}^{2+}$  ions over the two available lattice positions Mg(I) and Mg(II) in enstatite  $\text{Mg}_2\text{Si}_2\text{O}_6$  as well as to the effect of such ions on metasilicate formation. Previous spectra results of pure synthesized  $\text{Ni}_x\text{Mg}_{2-x}\text{Si}_2\text{O}_6$  [6] and  $\text{Co}_x\text{Mg}_{2-x}\text{Si}_2\text{O}_6$  [7] systems showed that  $\text{Ni}^{2+}$  ions prefer to occupy the larger lattice positions M(I) rather than the others, whereas  $\text{Co}^{2+}$  ions are distributed over the two lattice positions. On the other hand, it was reported that the presence of  $\text{Ni}^{2+}$  ions lowered the formation of metasilicate but highly increased the stability of orthoenstatite phase [8]. The present low estimated saturation limit seems accordingly to agree with the behaviour of  $\text{Ni}^{2+}$  ions in preferring to occupy only one lattice position and also in lowering metasilicate formation.

Moreover, the orthophase in the resulting  $(\text{Ni, Mg})_2\text{Si}_2\text{O}_6$  enstatite was observed to increase in comparison with the analogous phase in  $(\text{Co, Mg})_2\text{Si}_2\text{O}_6$  enstatite [5]. Such a result is in agreement with previous investigation [8] studying the effect of  $\text{Ni}^{2+}$  and  $\text{Co}^{2+}$  ions on the stability of orthoenstatite phase, where  $\text{Ni}^{2+}$  ions appeared to be more effective than  $\text{Co}^{2+}$  ions.

Apart from the phase  $(\text{Ni, Mg})_2\text{Si}_2\text{O}_6$  which is formed and identified along the whole series of reaction mixtures at the two firing temperatures, additional phases appeared on increasing Ni concentration ( $x$  mol%), which were promoted to go into further reactions, markedly at a temperature of  $1200^\circ\text{C}$ .

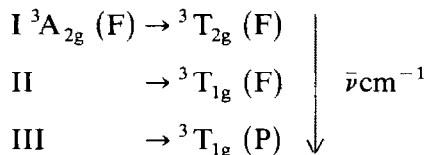
At a firing temperature of  $1000^\circ\text{C}$  and in the concentration range of  $x = 0.4\text{--}1.0$ , two additional phases NiO (increased on increasing  $x$ ) and  $\text{Ni}_2\text{SiO}_4$  (in trace according to the reaction:  $2\text{NiO} + \text{SiO}_2 \rightarrow \text{Ni}_2\text{SiO}_4$ ) were identified. At a firing temperature of  $1200^\circ\text{C}$  the additional phases were identified as cristoballite  $\text{SiO}_2$ , in all reaction products,  $\text{Ni}_2\text{SiO}_4$  (at  $x = 0.4$ ) and Ni forsterite  $(\text{Ni, Mg})_2\text{SiO}_4$  (at  $x = 0.6\text{--}1.0$ ), but in varying concentrations according to variation in Ni concentration. As a result of the formation of the phases  $\text{Ni}_2\text{SiO}_4$  (in trace) and  $(\text{Ni, Mg})_2\text{SiO}_4$  (increased on increasing Ni concentration), one would expect a change in  $\text{SiO}_2$  concentration. Actually, a decrease and an increase in  $\text{SiO}_2$  concentration were observed at the

formation of the  $\text{Ni}_2\text{SiO}_4$  and  $(\text{Ni}, \text{Mg})_2\text{SiO}_4$  phases, respectively. This observation is understandable if one assumes the following occurring reactions:



The second reaction seems to take place after a probable increase in the concentration of the  $(\text{Ni}, \text{Mg})_2\text{Si}_2\text{O}_6$  and  $\text{Ni}_2\text{SiO}_4$  phases in the range of  $x = 0.6-1.0$ . Thus, accordingly, disappearance of this probable increase of these two phases accompanied by an increase of both the phases Ni forsterite and cristoballite could be observed. In fact, results of identification processes confirmed such expected concentration changes of reactants and products.

It was reported, however, that on increasing Ni concentration during synthesis of Ni enstatite of composition  $\text{Ni}_{0.6}\text{Mg}_{1.4}\text{Si}_2\text{O}_6$ , within the pure oxidic system  $x\text{NiO} \cdot 2 - x\text{MgO} \cdot 2\text{SiO}_2$ , two phases, Ni forsterite  $(\text{Ni}, \text{Mg})_2\text{SiO}_4$  and cristoballite  $\text{SiO}_2$ , were identified [6]. Investigation of spectra of the resulting  $\text{Ni}^{2+}$ -containing reaction products (Figs. 1 and 2), on the other hand, showed, generally, three main absorption bands characteristic of an octahedrally coordinated  $\text{Ni}^{2+}$  ion which could be assigned to:



According to such an assignment [9], a comparison between band position of known related  $\text{Ni}^{2+}$ -containing host lattices such as  $\text{Ni}_{0.2}\text{Mg}_{1.8}\text{Si}_2\text{O}_6$  (Fig. 3 [6]),  $\text{Ni}_x\text{Mg}_{2-x}\text{SiO}_4$  [10],  $\text{Ni}_2\text{SiO}_4$  [11],  $\text{NiO}$  [12] and that of the present talc- $\text{Ni}^{2+}$  system products could be achieved.

The spectra obtained after firing at  $1000^\circ\text{C}$  (Fig. 1) showed the formation of:

(a) Ni enstatite  $(\text{Ni}, \text{Mg})_2\text{Si}_2\text{O}_6$  (main maxima: I,  $6500-7500 \text{ cm}^{-1}$ ; II,  $12750 \text{ cm}^{-1}$ ; III,  $24250 \text{ cm}^{-1}$  and a shoulder ( $21600 \text{ cm}^{-1}$ ) (Fig. 1 and Fig. 3, curve I);

(b) olivine phase  $\text{Ni}_2\text{SiO}_4$  in trace (main maxima: I,  $7500 \text{ cm}^{-1}$ ; II,  $12400 \text{ cm}^{-1}$ ; III,  $24000 \text{ cm}^{-1}$  and a shoulder ( $21000 \text{ cm}^{-1}$ ) [11] and

(c) appearance of  $\text{NiO}$  at  $0.4-1.0 \text{ mol}\%$   $\text{Ni}^{2+}$  (main maxima: I,  $7500 \text{ cm}^{-1}$ ; II, wide maximum with middle point at  $14000 \text{ cm}^{-1}$  and III,  $24000 \text{ cm}^{-1}$  [12]).

It is obvious that absorption bands of Ni enstatite at  $0.1-0.2 \text{ mol}\%$   $\text{Ni}^{2+}$  began to change their general shape and maxima positions due to high density of  $\text{NiO}$  and probably due to the olivine phase. An increase of

intensity of absorption bands of Ni enstatite and NiO was also observed in the ranges 0.1–0.2 and 0.4–1.0 mol% Ni<sup>2+</sup>, respectively. The constant minima positions at 16500 cm<sup>-1</sup> (Fig. 1) are in accordance with the remaining unchanged beige colour of all reaction products.

The spectra measured after further firing the reaction mixtures at 1200 °C (Fig. 2) are well defined and showed higher intensity than those obtained at 1000 °C. In general, the three characteristic absorption bands and a shoulder of Ni<sup>2+</sup> in the enstatite phase (Ni, Mg)<sub>2</sub>Si<sub>2</sub>O<sub>6</sub> could be located at all Ni concentrations (Figs. 1, 2 and 3, curve I). However, appearance of new absorption bands, difference in band structure and a slight shift of maxima and minima position towards IR or UV regions could be clearly seen at 0.6–1.0 mol% Ni<sup>2+</sup> (Fig. 2). The appearance of three other maxima at about 8000 (broad) 12250–12500 and 23800–24000 cm<sup>-1</sup>, together with a shoulder at 26200 cm<sup>-1</sup> indicated the formation of an additional coloured phase which could be safely identified as Ni forsterite (Ni, Mg)<sub>2</sub>SiO<sub>4</sub>. This identification is based simply on a comparison between the obtained spectra and those of pure synthesized Ni forsterite (Ni, Mg)<sub>2</sub>SiO<sub>4</sub> (maxima: 8500, 12600 and 23500 cm<sup>-1</sup> and a shoulder at 26000 cm<sup>-1</sup> [10] and Ni<sub>0.6</sub>Mg<sub>1.4</sub>Si<sub>2</sub>O<sub>6</sub> [6], where two phases, Ni forsterite and cristoballite, were formed and characterized (Fig. 3, curve II). The presence of Ni<sub>2</sub>SiO<sub>4</sub> in trace at 0.4 mol% Ni<sup>2+</sup>—as estimated by X-ray analysis—seems not to affect the spectra considerably (Fig. 2, curve III).

The colour of the reaction products changed from yellowish, yellowish green to greenish which may be correlated to an increase of Ni forsterite concentration. This gradual change in colour agrees well with the observed shift of the minimum at 16800 cm<sup>-1</sup> towards the UV region at 18200 cm<sup>-1</sup>. It is evident that the experimental results of both absorption spectra and X-ray analysis methods confirm each other.

In conclusion, the most significant results of the present work which differ from those of talc–Co system [5] are:

- (1) NiO seems to promote crystallization process at increasing temperature and Ni concentration since the crystallinity of the characterized phases (in the sense of an increase of their corresponding diffracted lines) increased.
- (2) Unreacted NiO in reaction products at  $x = 0.4\text{--}1.0$  mol% Ni<sup>2+</sup> and 1000 °C was detected.
- (3) Low saturation limit of MgSiO<sub>3</sub> with NiSiO<sub>3</sub> (at about 0.2 mol% Ni<sup>2+</sup>), within the solid solution (Ni, Mg)<sub>2</sub>Si<sub>2</sub>O<sub>6</sub>, where the orthophase is more stable.
- (4) Olivine phase, Ni<sub>2</sub>SiO<sub>4</sub>, which was detected in trace, appeared not to react further with free SiO<sub>2</sub> to give 2NiSiO<sub>3</sub> even at 1200 °C.
- (5) High concentrations of cristoballite SiO<sub>2</sub> and Ni forsterite (Ni, Mg)<sub>2</sub>SiO<sub>4</sub> were estimated in reaction products on increasing Ni concentration and at 1200 °C.

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