INFLUENCE OF HEAT TREATMENT ON THE ELECTROCHEMICAL BEHAVIOUR OF NICKEL

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ABSTRACT

Heat pretreatment of nickel in the temperature range 500-700 °C gives a non-stoichiometric nickel oxide which shows metallic conductivity and low activity for oxygen evolution; at higher temperatures (> 700 °C) a non-conducting NiO (p-type semiconductor) is formed.

INTRODUCTION

Nickel "metal" is the most suitable anode material for the processes involved in water electrolysis in alkaline solution to produce H_2 and O_2 [1,2].

Many studies have been carried out on the influence of nickel pretreatment on its electrochemical behaviour [3,4]. Recently, Liu and Conway [5] have shown that pretreatment of nickel by oxidation in aqueous NaOCI (active Cl_2 12%) at 75°C produces a relatively thick black oxide film in which the rate of O₂ evolution is enhanced. The aim of this investigation is to study the influence of heat pretreatment of nickel (in the range 500–900°C) on its electrochemical behaviour and on the kinetics of the oxygen evolution reaction.

EXPERIMENTAL

Thermogravimetric analysis (TGA)

Samples of nickel powder (Fluka No. 72 220) were heated in air (flow rate 6 l h⁻¹) in the temperature range 25–900 °C (heating rate 2 °C min⁻¹). The

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loss of weight was measured during heating using a Mettler TG 197 thermal balance.

Heat pretreatment of nickel

Nickel plates (AT 200) were treated in a well aerated furnace (Hereaus 15050 EK) at a given temperature for 30 min.

Electrochemical measurements

Cyclic voltammetry curves were obtained in 1 M NaOH using a standard Tacussel equipment.

Nickel (after heat treatment) was used as the working electrode, platinum was used as the counter electrode and $Hg/Hg_2SO_4 \cdot K_2SO_4(sat.)$ was used as the reference electrode (the potential of which is 0.656 V relative to the standard hydrogen electrode). *

The temperature of the electrolyte was maintained at 20° C during measurements and the potential scan rate was varied from 50 to 500 mV s⁻¹.

RESULTS AND DISCUSSION

Thermogravimetric analysis (TGA)

Figure 1 shows the TGA data for nickel powder obtained in an air atmosphere. The increase in weight observed from 320 to $900 \,^{\circ}$ C is due to the oxidation of nickel to nickel oxide.

$$Ni + O \rightarrow NiO$$

(1)

The experimental value of the weight increase (28%) is close to the theoretical value (27.3%) obtained from eq. (1).



Fig. 1. Thermogravimetry curves of nickel in air. Heating rate, 2°C min⁻¹.

^{*} All potential values are referred to the standard hydrogen electrode.

The cyclic voltammogram of nickel "metal" in 1 M NaOH is shown in Fig. 2(I); the peaks a and b correspond to the oxidation of Ni(OH)₂ (nickel is known to be covered with a loose Ni(OH)₂ layer in NaOH solution) to Ni \cdot O \cdot OH and re-reduction of the latter to Ni(OH)₂ according to the equation

$$Ni(OH)_2 \rightleftharpoons Ni \cdot O \cdot OH + H^+ + e^-$$
 (2)

Peak c is due to the reduction of Ni(OH)₂ to metallic nickel Ni(OH)₂ \rightarrow Ni + 2e⁻ + 2OH⁻

The influence of heat treatment on the cyclic voltammogram is shown in Fig. 2(II–IV). The heights of peaks a, b and c decrease with temperature of heat treatment and they completely disappear after treatment above $700 \,^{\circ}$ C. The reason for the disappearance of peaks a, b and c after heat treatment is due to the formation of a compact layer of oxides which prevents formation of nickel hydroxide.

It was pointed out in ref. 6 that if a carbonyl nickel surface is covered by a thin layer of protective nickel oxide, this layer passivates the transformation of nickel to nickel hydroxide.

Figure 3A shows the steady state current-potential curves obtained for nickel pretreated in air at different temperatures. This figure shows that the



Fig. 2. Cyclic voltammogram of nickel obtained in 1 M NaOH at $20 \,^{\circ}$ C (scan rate, 50–500 mV s⁻¹): I, nickel "metal" without heat pretreatment; II, after pretreatment at 500 °C; III, after pretreatment at 600 °C; IV, after pretreatment at 700 °C.

(3)



Fig. 3. A. Steady state current-potential curves of nickel obtained in 1 M NaOH at 20° C: 1, nickel "metal" without heat pretreatment; 2, after pretreatment at 600° C; 3, after pretreatment at 700° C; 4, after pretreatment at 800° C; 5, after pretreatment at 900° C. B. Reported values of electrode resistance as a function of the temperature of heat pretreatment.

electrode resistance (slope of the linear part of the i-E curve) increases considerably when nickel is pretreated in air above 700°C, indicating that a non-conducting nickel oxide is formed on nickel when treated above 700°C. It was reported in ref. 7 that NiO prepared at 1000°C is a p-type semiconductor.

For nickel pretreatment below 700 °C the electrode resistance (Fig. 3B) is low $(1 \pm 0.2 \ \Omega \ cm^2)$ but the rate of oxygen evolution at a given potential is considerably decreased (Fig. 3A). For nickel "metal" O₂ evolution occurs on an oxidized surface where the average oxidation state of the Ni ions is 3 + (formation of Ni · O · OH) which is very active for O₂ evolution [8]. Heat treatment of nickel below 700 °C covers the surface with a compact layer of a conductive non-stoichiometric nickel oxide [7] which is inactive for oxygen evolution.

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