

## CALCULATION OF ENTHALPY OF MIXING AT INFINITE DILUTION BY THE NRTL AND UNIQUAC MODELS

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### ABSTRACT

Enthalpies of mixing at infinite dilution have been calculated for 42 binary systems of liquid mixtures using the NRTL and UNIQUAC models. Temperature-dependent parameters of the models are used in the calculations. These parameters have been estimated by regressing excess Gibbs energy,  $g^E$ , and enthalpy of mixing,  $h^E$ , data simultaneously. The calculated values are compared with experimental infinite dilution enthalpy of mixing obtained by extrapolation of finite concentration  $h^E$  data published in the literature. The performance of the models is satisfactory for only slightly non-ideal and polar systems and the choice of the best model is mainly system dependent.

### INTRODUCTION

Heat of mixing data are extremely valuable for testing solution models and understanding the effect of molecular structure on thermodynamic properties of solutions. It is well known that the measurement of the heats of mixing of associated solutions is significant in investigation of the interaction energy in a single component and between the different components. Such thermochemical treatments have revealed the energy of intermolecular hydrogen bonding between alcohol molecules [1,2], alcohol-ketones [3,4] and alcohol-polar molecules [5], and the enthalpy of OH- $\pi$  type hydrogen bonds for aromatic alcohol-aromatic hydrocarbons [6] by means of an enthalpy cycle [3]. Studies on the heats of mixing also help in investigating the effect of the substituent hydrocarbon groups on the thermodynamic properties of a mixture of highly polar liquids [7].

The NRTL and UNIQUAC models are not capable of correlating both  $g^E$  and  $h^E$  data for a system where the value of the heat of mixing is greater than a certain maximum value of  $h^E$  at any given temperature [8,9]. However, limitations can be overcome by treating the parameters of the models as functions of temperature and using experimental  $h^E$  data together with vapour-liquid equilibrium data [8–11]. Hence temperature-dependent parameters (a list of parameters is available on request from the author) of

the NRTL and UNIQUAC models have been estimated recently for 42 systems by regressing finite concentration data of  $g^E$  and  $h^E$  simultaneously, and these are partly presented in ref. 9. 23 of these systems include data at more than one different isotherm.

Recently Cairns and Furzer [12] have pointed out that, in the separation calculations, the performance of the NRTL and UNIQUAC models varies greatly, and it is very difficult to choose the best model, especially for highly non-ideal systems. This aspect of these semi-empirical models needs further investigation, as the authors' conclusions are based on a limited number of systems. Therefore this study aims to test the NRTL and UNIQUAC models with temperature-dependent parameters in representing the enthalpy of mixing at infinite dilution and the effect of temperature on them for various types of binary system.

#### CALCULATION OF ENTHALPY OF MIXING AT INFINITE DILUTION

The values of  $h^E/x_1x_2$  at liquid compositions  $x_1 = 0$  and  $x_2 = 0$  are identical with the partial molal heat of mixing of components 1 and 2,  $\Delta\bar{H}_1$   $\Delta\bar{H}_2$ , respectively, at infinite dilution. The value of  $h^E/x_1x_2$  at  $x_1 = 0$  corresponds to the energy changes associated with the transfer of 1 mol from the pure component 1 state to that in which each component 1 molecule takes part in an interaction, such as hydrogen bonding, with a component 2 molecule and in which such complexes of components 1 and 2 are surrounded by a large number of component 2 molecules [7].

Using the two models, enthalpies of mixing at infinite dilution are expressed as follows.

For the NRTL model,

$$\Delta\bar{H}_1 = \left( \frac{h^E}{x_1x_2} \right)_{x_1=0} = c_1 - 273.15c_2 + G_{12}[(1 - \alpha_{12}\tau_{12})(c_3 - 273.15c_4) + \tau_{12}c_6RT^2] \quad (1)$$

$$\Delta\bar{H}_2 = \left( \frac{h^E}{x_1x_2} \right)_{x_2=0} = c_3 - 273.15c_4 + G_{21}[(1 - \alpha_{12}\tau_{21})(c_1 - 273.15c_2) + \tau_{21}c_6RT^2] \quad (2)$$

where

$$\tau_{12} = (g_{12} - g_{22})/RT; \quad \tau_{21} = (g_{21} - g_{11})/RT$$

$$G_{12} = \exp(-\alpha_{12}\tau_{12}); \quad G_{21} = \exp(-\alpha_{12}\tau_{21})$$

$$g_{21} - g_{11} = c_1 + c_2(T - 273.15)$$

$$g_{12} - g_{22} = c_3 + c_4(T - 273.15)$$

$$\alpha_{12} = c_5 + c_6(T - 273.15)$$

Here  $g_{21} - g_{11}$ ,  $g_{12} - g_{22}$  and  $\alpha_{12}$  are the energies of interaction in  $\text{J mol}^{-1}$  and non-randomness parameters respectively for the NRTL model [13]. The terms  $c_1$ ,  $c_3$  and  $c_5$  are the values of the parameters at  $0^\circ\text{C}$ , while  $c_2$  and  $c_4$  in  $\text{J mol}^{-1} \text{K}^{-1}$  and  $c_6$  in  $\text{K}^{-1}$  are the coefficients of temperature.

For the UNIQUAC model,

$$\Delta \bar{H}_1 = Rq'_1[(d_1 + 2d_2/T) + \tau_{12}^*(d_3 + 2d_4/T)] \quad (3)$$

$$\Delta \bar{H}_2 = Rq'_2[(d_3 + 2d_4/T) + \tau_{21}^*(d_1 + 2d_2/T)] \quad (4)$$

where

$$\tau_{12}^* = \exp(-a_{12}/T); \quad \tau_{21}^* = \exp(-a_{21}/T)$$

$$a_{21} = d_1 + d_2/T; \quad a_{12} = d_3 + d_4/T$$

Here  $a_{21}$  and  $a_{12}$  are the interaction parameters in  $\text{K}$  for the UNIQUAC model [14]. Terms  $d_1$  and  $d_3$  in  $\text{K}$  and  $d_2$  and  $d_4$  in  $\text{K}^2$  are the coefficients related to the parameters  $a_{ij}$ .  $R$  and  $q'_i$  are the gas constant in  $\text{J mol}^{-1} \text{K}^{-1}$  and molecular interaction area parameter for pure component  $i$ .

## RESULTS AND DISCUSSION

The values of  $h^E/x_1x_2$  at  $x_1 = 0$  and  $x_1 = 1$  are finite but indeterminate. Hence experimental values of enthalpy of mixing at infinite dilution were determined by graphical extrapolation of finite concentration data. Although necessary care has been exercised in the extrapolation stage, the values of the enthalpy of mixing at infinite dilution are subject to some uncertainty, especially for those systems where the values of  $h^E/x_1x_2$  exhibit a steep change in the dilute region. This is pointed out clearly by Savini et al. [15] and Nguyen and Ratcliff [16]. Data for  $h^E$  have been fitted by the Redlich-Kister polynomial

$$h^E = x_1x_2 \sum A_k (x_1 - x_2)^k, \quad k = 0, 1, \dots, m \quad (5)$$

and the parameters,  $A_k$  have been supplied together with published experimental  $h^E$  data for some of the systems considered. For such systems, the polynomial expressions have also been used to determine the values of  $h^E/x_1x_2$  at  $x_1 = 0$  and  $x_1 = 1$ . The percentage uncertainties,  $U_i$ , based on the average absolute deviation in the extrapolation have been expressed as

$$U_i = \left| \frac{\Delta \bar{H}_{i,\max} - \Delta \bar{H}_{i,\min}}{2 \Delta \bar{H}_i} \right| \times 100 \quad (6)$$

Here the deviation is taken as one-half of the difference between the maximum,  $\Delta \bar{H}_{i,\max}$ , and minimum,  $\Delta \bar{H}_{i,\min}$ , values of the extrapolations. Comparisons of experimental,  $\Delta \bar{H}_{i,\text{exptl}}$ , and calculated,  $\Delta \bar{H}_{i,\text{calc}}$ , enthalpies of mixing at infinite dilution by the NRTL and UNIQUAC models are

TABLE I  
Comparison of experimental and calculated enthalpy of mixing at infinite dilution obtained from the NRTL and UNIQUAC models with temperature-dependent parameters

| Temperature<br>for<br>$h_E$<br>data<br>(°C) | Experimental<br>values (J mol <sup>-1</sup> ) | Estimated values (J mol <sup>-1</sup> ) |                   |                   |                   | UNIQUAC           |                   |                   |       | Uncertainty and error (%) |      |       |       |
|---|---|---|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------|---------------------------|------|-------|-------|
|   |   | NRTL                                    | $\Delta\bar{H}_1$ | $\Delta\bar{H}_2$ | $\Delta\bar{H}_1$ | $\Delta\bar{H}_2$ | $\Delta\bar{H}_1$ | $\Delta\bar{H}_2$ | $U_1$ | $U_2$                     | NRTL | $D_1$ | $D_2$ |
| (1) Methanol–ethyl acetate [17]             |   |   |                   |                   |                   |                   |                   |                   |       |                           |      |       |       |
| 25  | 6277  | 3599                                    | 6037              | 3874              | 6080              | 3763              | 5.1               | 5.0               | 3.8   | 7.6                       | 3.1  | 4.5   |       |
| 35  | 6235  | 4771                                    | 6120              | 4104              | 5918              | 3623              | 6.2               | 5.4               | 1.8   | 13.9                      | 5.1  | 24.1  |       |
| (2) Ethanol–ethyl acetate [17]              |   |   |                   |                   |                   |                   |                   |                   |       |                           |      |       |       |
| 25  | 7951  | 5440                                    | 7576              | 5393              | 7723              | 5299              | 6.2               | 4.5               | 4.7   | 0.8                       | 2.8  | 2.6   |       |
| 35  | 8370  | 6152                                    | 7782              | 5677              | 7432              | 5051              | 7.1               | 5.3               | 7.0   | 7.7                       | 11.2 | 17.9  |       |
| (3) 2-propanol–ethyl acetate [17]           |   |   |                   |                   |                   |                   |                   |                   |       |                           |      |       |       |
| 25  | 8663  | 7616                                    | 7724              | 6481              | 8030              | 6578              | 4.3               | 2.2               | 10.8  | 14.9                      | 7.3  | 13.6  |       |
| 35  | 8956  | 7533                                    | 7778              | 6808              | 7610              | 7028              | 4.2               | 7.2               | 13.1  | 9.6                       | 15.0 | 6.7   |       |
| (4) 1-propanol–ethyl acetate [17]           |   |   |                   |                   |                   |                   |                   |                   |       |                           |      |       |       |
| 25  | 8077  | 6947                                    | 7007              | 5496              | 7981              | 6279              | 6.1               | 5.2               | 13.2  | 20.8                      | 1.2  | 9.6   |       |
| 35  | 7868  | 6445                                    | 7041              | 5655              | 7610              | 6260              | 4.1               | 3.0               | 10.5  | 12.2                      | 3.2  | 2.8   |       |
| 45  | 8119  | 6779                                    | 7076              | 5831              | 7260              | 6246              | 5.0               | 2.2               | 12.8  | 13.9                      | 10.5 | 7.8   |       |
| (5) Ethyl formate–methanol [18]             |   |   |                   |                   |                   |                   |                   |                   |       |                           |      |       |       |
| 25  | 2678  | 4017                                    | 2861              | 4435              | 2884              | 4767              | 2.1               | 2.5               | 6.8   | 10.4                      | 7.6  | 18.6  |       |
| 35  | 2992  | 4833                                    | 3004              | 4623              | 2792              | 4696              | 2.0               | 2.0               | 0.4   | 4.3                       | 6.7  | 2.8   |       |
| 45  | 3118  | 5001                                    | 3142              | 4800              | 2712              | 4627              | 2.1               | 2.1               | 0.7   | 4.0                       | 12.9 | 7.5   |       |
| (6) Ethyl formate–ethanol [18]              |   |   |                   |                   |                   |                   |                   |                   |       |                           |      |       |       |
| 25  | 4227  | 5901                                    | 4610              | 6305              | 4562              | 6838              | 4.1               | 6.3               | 9.1   | 6.8                       | 7.9  | 15.9  |       |
| 35  | 4854  | 6654                                    | 4812              | 6540              | 4358              | 6635              | 4.4               | 3.7               | 0.8   | 1.7                       | 10.2 | 0.3   |       |
| 45  | 5022  | 6738                                    | 5008              | 6763              | 4174              | 6438              | 2.6               | 3.0               | 0.3   | 0.4                       | 16.8 | 4.4   |       |

|  |       |      |       |      |       |      |      |
|--|-------|------|-------|------|-------|------|------|
| (7) Ethyl formate-1-propanol [18]                    |       |      |       |      |       |      |      |
| 25   | 5880  | 6507 | 5941  | 6682 | 6368  | 7444 | 3.1  |
| 35   | 6445  | 7344 | 6099  | 7031 | 6031  | 7195 | 3.2  |
| 45   | 6570  | 7449 | 6252  | 7361 | 5721  | 6949 | 3.2  |
| (8) Ethyl formate-2-propanol [18]                    |       |      |       |      |       |      |      |
| 25   | 7533  | 7240 | 7621  | 7623 | 7597  | 8102 | 5.1  |
| 35   | 7637  | 7700 | 7738  | 7964 | 7153  | 7857 | 5.4  |
| 45   | 8119  | 8286 | 7852  | 8303 | 6745  | 7607 | 3.1  |
| (9) Methyl acetate-methanol [19]                     |       |      |       |      |       |      |      |
| 25   | 3557  | 5649 | 3765  | 5770 | 3513  | 5748 | 3.2  |
| 35   | 3683  | 5817 | 3988  | 5782 | 3572  | 5576 | 5.0  |
| 45   | 3871  | 6194 | 4208  | 5794 | 3629  | 5414 | 3.1  |
| (10) Methyl acetate-ethanol [19]                     |       |      |       |      |       |      |      |
| 25   | 5398  | 7449 | 4108  | 7171 | 5716  | 8322 | 6.2  |
| 35   | 5859  | 7386 | 4529  | 7188 | 5534  | 7987 | 4.0  |
| 45   | 6047  | 8140 | 4406  | 7204 | 5370  | 7665 | 5.0  |
| (11) Ethanol-toluene <sup>a</sup> [20]               |       |      |       |      |       |      |      |
| 25   | 14940 | 1490 | 13762 | 2054 | 17254 | 1813 | 3.5  |
| 45   | 14250 | 2520 | 13828 | 2957 | 15942 | 2177 | 4.6  |
| 60   | 14150 | 3495 | 13874 | 3707 | 15061 | 2550 | 5.7  |
| (12) 2-propanol- <i>n</i> -heptane <sup>a</sup> [20] |       |      |       |      |       |      |      |
| 30   | 23300 | 3070 | 18707 | 4024 | 24593 | 3931 | 6.8  |
| 45   | 22840 | 3880 | 18799 | 4582 | 23059 | 3742 | 3.4  |
| 60   | 22600 | 5060 | 18887 | 5267 | 21657 | 3792 | 4.5  |
| (13) <i>n</i> -pentanol- <i>n</i> -hexane [15,21]    |       |      |       |      |       |      |      |
| 25   | 19250 | 1100 | 9520  | 1323 | 6760  | 1108 | 14.1 |
| 30   | 22300 | 1210 | 9566  | 1402 | 6720  | 959  | 14.2 |
| 45   | 22750 | 1690 | 9696  | 1647 | 6609  | 560  | 13.2 |

TABLE 1 (continued)

| Temperature<br>for<br><i>n</i> <sub>E</sub><br>data<br>(°C) | Experimental<br>values (J mol <sup>-1</sup> ) |         | Estimated values (J mol <sup>-1</sup> )     |         |   |      | Uncertainty and error (%)                   |                |   |         |
|---|---|---------|---|---------|---|------|---|----------------|---|---------|
|   | $\frac{\Delta \bar{H}_1}{\Delta \bar{H}_2}$   |         | $\frac{\Delta \bar{H}_1}{\Delta \bar{H}_2}$ |         | $\frac{\Delta \bar{H}_1}{\Delta \bar{H}_2}$ |      | $\frac{\Delta \bar{H}_1}{\Delta \bar{H}_2}$ |                | $\frac{\Delta \bar{H}_1}{\Delta \bar{H}_2}$ |         |
|   | NRTL  | UNIQUAC | NRTL  | UNIQUAC | Extrapolation                               | NRTL | D <sub>1</sub>                              | D <sub>2</sub> | D <sub>1</sub>                              | UNIQUAC |
| (14) <i>n</i> -pentanol-2,3-dimethylbutane [21]             |   |         |   |         |   |      |   |                |   |         |
| 25  | 18500   | 930     | 8994  | 1279    | 8588  | 964  | 15.6  | 5.7            | 51.4  | 37.5    |
| (15) <i>n</i> -pentanol-2-methylpentane [21]                |   |         |   |         |   |      |   |                |   |         |
| 25  | 17600   | 1050    | 8045  | 1399    | 7803  | 1063 | 16.1  | 5.6            | 54.3  | 33.3    |
| (16) Isopentanol- <i>n</i> -hexane [21]                     |   |         |   |         |   |      |   |                |   |         |
| 25  | 19700   | 1225    | 6370  | 1674    | 8091  | 1310 | 14.1  | 6.8            | 67.6  | 36.6    |
| (17) <i>n</i> -pentanol-3-methylpentane [21]                |   |         |   |         |   |      |   |                |   |         |
| 25  | 18100   | 950     | 6188  | 1680    | 7951  | 1008 | 14.1  | 5.6            | 52.3  | 56.0    |
| (18) <i>n</i> -pentanol-2,2-dimethylbutane [21]             |   |         |   |         |   |      |   |                |   |         |
| 25  | 17500   | 950     | 8998  | 1301    | 8738  | 869  | 14.2  | 5.7            | 48.8  | 36.9    |
| (19) <i>n</i> -butanol- <i>n</i> -heptane [15,16]           |   |         |   |         |   |      |   |                |   |         |
| 15  | 17100   | 1150    | 8020  | 1859    | 32648                                       | 1949 | 14.5  | 6.8            | 53.1  | 61.7    |
| 30  | 22250   | 1700    | 8381  | 2272    | 30335                                       | 1555 | 13.4  | 6.7            | 62.3  | 33.7    |
| 45  | 23350   | 2360    | 8719  | 2964    | 28229                                       | 1447 | 12.1  | 4.5            | 62.6  | 25.6    |
| 55  | 27900   | 2900    | 8932  | 2978    | 27192                                       | 1549 | 11.2  | 3.5            | 67.9  | 2.7     |
| (20) <i>n</i> -butanol- <i>n</i> -hexane [16]               |   |         |   |         |   |      |   |                |   |         |
| 15  | 17300   | 1200    | 6492  | 1313    | 9121  | 1238 | 15.1  | 9.8            | 62.5  | 9.4     |
| (21) Methyl acetate-benzene [22]                            |   |         |   |         |   |      |   |                |   |         |
| 25  | 1728  | 1774    | 1318  | 1520    | 1469  | 1771 | 7.5   | 3.5            | 23.7  | 14.3    |
| 35  | 1464  | 1778    | 1216  | 1538    | 1377  | 1670 | 4.1   | 11.2           | 16.5  | 14.5    |

|  |       |       |        |       |       |      |     |      |      |
|--|-------|-------|--------|-------|-------|------|-----|------|------|
| (22) Methyl acetate-cyclohexane [22]                           |       |       |        |       |       |      |     |      |      |
| 25 9249  | 9048  | 8388  | 8190   | 7221  | 5.5   | 4.6  | 2.1 | 2.9  | 11.4 |
| 35 8956  | 8035  | 8483  | 7913   | 7091  | 4.1   | 4.5  | 1.8 | 4.9  | 11.6 |
| 45 9165  | 8328  | 9120  | 8632   | 7652  | 6959  | 5.2  | 5.0 | 0.3  | 11.7 |
|  |       |       |        |       |       |      |     |      | 16.5 |
| (23) Acetonitrile-benzene [23]                                 |       |       |        |       |       |      |     |      | 16.4 |
| 45 1716  | 2678  | 1162  | 3504   | 1425  | 2534  | 6.8  | 2.1 | 32.2 | 30.8 |
|  |       |       |        |       |       |      |     |      | 16.9 |
| (24) Benzene- <i>n</i> -heptane [23,24]                        |       |       |        |       |       |      |     |      | 5.4  |
| 25 3220  | 4916  | 3157  | 4996   | 2926  | 4920  | 2.0  | 3.4 | 1.9  | 9.1  |
| 45 2720  | 5043  | 2968  | 5230   | 2692  | 4874  | 3.5  | 3.4 | 9.1  | 0.1  |
| 50 2920  | 4600  | 2918  | 5267   | 2636  | 4847  | 3.4  | 4.7 | 0.1  | 3.3  |
|  |       |       |        |       |       |      |     |      | 5.3  |
| (25) Acetonitrile- <i>n</i> -heptane [23]                      |       |       |        |       |       |      |     |      | 9.7  |
| 45 11299   | 12764 | 18328 | 8495   | 12034 | 12529 | 7.5  | 3.8 | 62.2 | 33.4 |
|  |       |       |        |       |       |      |     |      | 6.5  |
| (26) 1,4-dioxane-acetonitrile [25]                             |       |       |        |       |       |      |     |      | 1.8  |
| 40 -146  | 648   | -25   | 681    | -269  | 502   | 13.5 | 4.5 | 82.2 | 5.1  |
|  |       |       |        |       |       |      |     |      | 83.9 |
| (27) Carbon tetrachloride-diethyl sulphide [26]                |       |       |        |       |       |      |     |      | 22.5 |
| 25 -2260   | -2281 | -2942 | -2926  | -2478 | -2582 | 6.7  | 5.3 | 30.1 | 28.3 |
|  |       |       |        |       |       |      |     |      | 9.6  |
| (28) Chloroform-diethyl sulphide [26]                          |       |       |        |       |       |      |     |      | 13.2 |
| 25 -4729   | -6758 | -4860 | -10255 | -5108 | -7780 | 4.8  | 3.5 | 2.7  | 51.7 |
|  |       |       |        |       |       |      |     |      | 8.0  |
| (29) Toluene-1-chlorohexane <sup>a</sup> [27]                  |       |       |        |       |       |      |     |      | 15.1 |
| 15 -784  | -821  | -930  | -812   | -832  | -898  | 3.5  | 2.3 | 18.6 | 1.0  |
| 25 -711  | -776  | -566  | -963   | -759  | -823  | 3.5  | 3.4 | 20.4 | 24.1 |
|  |       |       |        |       |       |      |     |      | 6.7  |
| (30) 1-chlorohexane-ethylbenzene <sup>a</sup> [27]             |       |       |        |       |       |      |     |      | 6.1  |
| 15 -654  | -583  | -612  | -419   | -624  | -679  | 3.7  | 3.6 | 6.4  | 6.2  |
| 25 -619  | -592  | -616  | -524   | -632  | -688  | 2.6  | 4.3 | 0.5  | 6.7  |
|  |       |       |        |       |       |      |     |      | 6.1  |
| (31) 1-chlorohexane- <i>n</i> -propylbenzene <sup>a</sup> [27] |       |       |        |       |       |      |     |      | 16.4 |
| 15 -712  | -658  | -649  | -641   | -754  | 3.4   | 4.5  | 8.8 | 1.4  | 4.6  |
| 25 -598  | -567  | -654  | -674   | -614  | -702  | 3.6  | 3.6 | 9.4  | 9.9  |
|  |       |       |        |       |       |      |     |      | 28.1 |

(continued) —

TABLE I (continued)

| Temperature<br>for<br>$h_E$<br>data<br>(°C)                            | Experimental<br>values ( $J \text{ mol}^{-1}$ ) | Estimated values ( $J \text{ mol}^{-1}$ ) |                   |                   |                   | Uncertainty and error (%) |       |             |       |
|--|---|---|-------------------|-------------------|-------------------|---------------------------|-------|-------------|-------|
|  |   | <u>NRTL</u>                               |                   | <u>UNIQUAC</u>    |                   | <u>Extrapolation</u>      |       | <u>NRTL</u> |       |
|  |   | $\Delta\bar{H}_1$                         | $\Delta\bar{H}_2$ | $\Delta\bar{H}_1$ | $\Delta\bar{H}_2$ | $U_1$                     | $U_2$ | $D_1$       | $D_2$ |
| (32) 1,3-dioxolane–methylcyclohexane <sup>a</sup> [28]                 |   |   |                   |                   |                   |                           |       |             |       |
| 40   | 7888  | 8412                                      | 9519              | 9882              | 7203              | 8164                      | 3.4   | 3.6         | 20.6  |
| 5  | 100   | 49  | 129               | 36                | 106               | 116                       | 12.5  | 12.1        | 29.5  |
| 25   | 160   | 77  | 210               | 94                | 137               | 60                        | 13.1  | 11.1        | 31.0  |
| 40   | 265   | 155                                       | 279               | 147               | 157               | 89                        | 6.1   | 6.2         | 4.9   |
| (33) 1-chloropentane–di- <i>n</i> -butyl ether <sup>a</sup> [29]       |   |   |                   |                   |                   |                           |       |             |       |
| 5  | 1276  | 3306                                      | 1504              | 3152              | 1511              | 2863                      | 8.1   | 3.5         | 17.8  |
| 25   | 1360  | 3557                                      | 1569              | 3185              | 1457              | 2898                      | 8.2   | 6.9         | 15.4  |
| (34) 1,2-dichloroethane–di- <i>n</i> -butyl ether <sup>a</sup> [29]    |   |   |                   |                   |                   |                           |       |             |       |
| 5  | 126   | 3306                                      | 1504              | 3152              | 1511              | 2863                      | 8.1   | 3.5         | 17.8  |
| 25   | 1360  | 3557                                      | 1569              | 3185              | 1457              | 2898                      | 8.2   | 6.9         | 15.4  |
| (35) 1,1,1-trichloroethane–di- <i>n</i> -butyl ether <sup>a</sup> [29] |   |   |                   |                   |                   |                           |       |             |       |
| 10   | -479  | -427                                      | -348              | -363              | -288              | -479                      | 12.5  | 7.5         | 27.5  |
| 25   | -399  | -351                                      | -281              | -306              | -256              | -424                      | 11.1  | 6.9         | 29.7  |
| 35   | -350  | -284                                      | -234              | -266              | -236              | -390                      | 12.5  | 4.5         | 33.1  |

The first component is component 1; the second is component 2.

The first component is component 1, the second is component 2.

given in Table 1. Discrepancies between the experimental and the calculated values of the enthalpy of mixing at infinite dilution for each isotherm were assessed in terms of

$$D_i = \left| \frac{\Delta \bar{H}_{i,\text{exptl}} - \Delta \bar{H}_{i,\text{calc}}}{\Delta \bar{H}_{i,\text{exptl}}} \right| \times 100 \quad (7)$$

The values of  $D_i$  indicate the percentage error for each component. As Table 1 shows, the values of  $D_i$  vary between 0.1% and 91.0%. The values of the arithmetic mean error for over 82 data points are 19.4% and 17.6% for  $\Delta H_1$ , while they are 14.1% and 14.6% for  $\Delta H_2$  obtained from the NRTL and UNIQUAC models respectively. The discrepancies are due to the uncertainties of extrapolation as well as the ability of the models. Uncertainties are especially high for the systems (13)–(20), (25)–(27) and (32)–(35). Also, the uncertainty involved in estimating the temperature-dependent parameters should also be taken into account, although the quality and quantity of the data regressed [9] are the same for both of the models.

Discrepancies for most of the systems, i.e. (11)–(22) and (24)–(34), are large, which demonstrates the poor performance of the models. They are only acceptable for the slightly polar and non-ideal systems (1)–(10), (29)–(31) and (37)–(42). Discrepancies are especially large for alcohol–hydrocarbon systems (1)–(20) at  $x_{\text{alcohol}} \rightarrow 0$  averaging 22.6% and 21.6% using the NRTL and UNIQUAC models respectively, while they are 16.7% and 16.0% for the NRTL and UNIQUAC models at  $x_{\text{hydrocarbon}} \rightarrow 0$ . For the highly non-ideal alcohol–hydrocarbon systems (12)–(20), percentage errors are smaller for  $\Delta \bar{H}_2$  compared with those for  $\Delta \bar{H}_1$  obtained from both of the models, although only the performance of the UNIQUAC model seems satisfactory. For the carboxylic acids–hydrocarbon systems (39)–(42), performance of the UNIQUAC model is better than that of the NRTL model, since the average errors are 13.6% and 23.7% respectively.

The UNIQUAC model fails to represent the correct temperature dependence of  $\Delta H_2$  for systems (1)–(3), (5)–(10), (12), (13), (19), (21), (22), (31) and (36), while the NRTL model fails only for systems (3), (4), (24) and (29). For highly non-ideal systems at low temperatures in particular, the dependence on temperature may be rather important in physical separation processes.

As seen from Table 1, among the same types of systems, e.g. (9) and (10), (12)–(18), and at different temperatures in the same system, e.g. (1), (4)–(8), (10), (12), (22), (25)–(29), the performances of the models vary greatly. For example, for the systems methyl acetate–benzene and methyl acetate–cyclohexane, average errors for  $\Delta \bar{H}_1$  and  $\Delta \bar{H}_2$  using the NRTL model are 34.5% and 5.3% respectively. A somewhat reversed situation occurs using the UNIQUAC model, as the average errors are 13.4% and 26.1% respectively.

## CONCLUSIONS

The NRTL and UNIQUAC models with temperature-dependent parameters are capable of calculating the enthalpy of mixing at infinite dilution, although they have not been designed for calculating heats of mixing. However, the performances of the models are acceptable only for slightly non-ideal and polar systems. The representation of the temperature dependence of the enthalpy of mixing at infinite dilution by the NRTL model seems better than that of the UNIQUAC model. The choice of the best model is mainly system dependent.

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