Note

Non-isothermal reaction kinetics

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In **the past two** years controversy has arisen over a conrnunication by MacCallum **and Tanner' concerning rate equations used in non-isothermal kinetic systems. The authors claimed that the kinetic equation**

$$
dC/dt = A \exp(-E/RT) f(C)
$$
 (1)

was applicable only to isothermal processes. For non-isothermal reactions they pro**posed the partial differential equation**

$$
\frac{dC}{dt} = \left(\frac{\partial C}{\partial t}\right)_T + \left(\frac{\partial C}{\partial T}\right)_t \frac{dT}{dt}
$$
\n(2)

which they derived using Kissinger's formulation² in which

$$
C = f(t, T). \tag{3}
$$

This approach has been criticised^{3.4} and, in reply, MacCallum has attempted **to defend** his views and prove the validity of Eqn. (2), **using as** an argument an analogy in which the related formula

$$
\frac{d[A]}{dt} = \left(\frac{\partial [A]}{\partial t}\right)_V + \left(\frac{\partial [A]}{\partial V}\right)_t \frac{dV}{dt}
$$
\n(4)

is applied to a gas-phase reaction⁵. It is claimed that this latter partial differential **equation Ieads to the correct kinetic expression derived by another method.**

We agree neither with the validity of Eqn. (2) nor with the analogy as a proof in this matter. Equation (3), the basis of the derivation of Eqn. (2), is a rather relaxed interpretation of experimental findings. Time znd temperature parameters give **no direct** indication of the apparent value of the conversion C, since any value of C between 0 and 1 could correspond to a given time-temperature data pair depending on the previous "history" of the reaction. If the reaction mechanism and the parameters of the temperature dependence of the rate coefficient remain unchanged during the entire process, this "history" is but the time-temperature relationship from the

beginning to the given stage of the reaction. In simpler cases this relationship is a single valued $T=f(t)$ mathematical function, characteristic of the entire reaction range; generally it can be any combination of $T = f(t)$ functions, since the temperature, assuming ideal conditions, can be arbitrarily varied. For this reason, Eqn. (3) must be considered as a path function, and as such μ cannot be partially differentiated.

The derivation of Eqn_ (2) can be criticised also from the point of view of the chosen variables. Partial differentiation is a very helpful abstraction. It describes the change in a paraicular physical property with respect to one independent variable while other variables remain constant. The subscript of a partial differential does not refer to momentary vaIues of the parameters specified in it but to the condition of constancy, *i.e.*, that the specified subscript parameters do not change in time.

Time is a unique variable, being the general parameter of any dynamic phenomenon. It is not a state parameter since it changes even **if the physical state of a system** remains unchanged. It is absurd, therefore, to iniroduce a condition meaning the constancy **of time in time, and there should be no such term as the second one of lEqn. (2)**

Temperature cannot be directly related to either concentration or conversion; **however, in non-isothermal processes temperature and concentration, or temperature and conversion, may exhibit a parallei change in time. If there is a differential term containing the conversion and the temperature it should be written in a full, not a** partial, differential form. dC/dT is not equal to zero but:

$$
\frac{\mathrm{d}C}{\mathrm{d}T} = \frac{\mathrm{d}C}{\mathrm{d}t} \left(\frac{\mathrm{d}t}{\mathrm{d}T} \right)
$$

If a quantity y is determined by $x_1, x_2, \ldots x_n$ independent parameters, then the change in the $y = f(x_1, x_2, \ldots, x_n)$ function with respect to time can be given by the folIowing expression:

$$
\frac{\mathrm{d}y}{\mathrm{d}t} = \sum_{i=1}^{n} \left(\frac{\partial y}{\partial x_i} \right)_{x_1, x_2, \dots, x_{i-1}, x_{i+1}, \dots, x_n} \left(\frac{\mathrm{d}x_i}{\mathrm{d}t} \right)
$$
(5)

The concentration, which is the parameter investigated in MacCailum's analogy, is unambiguously determined by two variables: the volume V and the number of moles $N₂$. Thus:

$$
\frac{d[A]}{dt} = \left(\frac{\partial [A]}{\partial N_z}\right)_V \frac{dN_z}{dt} + \left(\frac{\partial [A]}{\partial V}\right)_{N_z} \frac{dV}{dt}
$$
(6)

This we consider tc be the proper expression for d[A]/dt. All material interactions which affect the values of N_a and V should be included in the terms dN_a/dt and dV/dt . **respectiveIy_**

If, during the reaction $(A \rightarrow 2B)$, we feed material A of concentration c (mole/l) into the reaction vessel at a constant rate z (l/min), and both the temperature and

pressure remain constant, xe can write:

$$
\frac{dN_a}{dt} = (zc - kN_a)
$$
 (7)

$$
\frac{\mathrm{d}V}{\mathrm{d}t} = (z + kN_a RT/P_a^0) \tag{8}
$$

Hence:

$$
\frac{d[A]}{dt} = \frac{1}{V} (zc - kN_a) - \frac{N_a}{V^2} (z + kN_a RT/P_a^0)
$$
\n(9)

If there is no feed the equation becomes

$$
\frac{-d[A]}{dt} = k[A](1 + [A]RT/P_a^0)
$$
\n(10)

or in terms of pressure

$$
\frac{-\mathrm{d}P_{\mathbf{a}}}{\mathrm{d}t} = kP_{\mathbf{a}} \left(1 + \frac{P_{\mathbf{a}}}{P_{\mathbf{a}}^0} \right) \tag{11}
$$

and the desired kinetic equation has been obtained.

If we feed only inert material into the reaction vessel, then

$$
\frac{-d[A]}{dt} = [A][k(1 + [A]RT/P_a^0) + z/V]
$$
\n(12)

that is

$$
\frac{-\mathrm{d}P_{\mathbf{a}}}{\mathrm{d}t} = P_{\mathbf{a}} \left[k(1 + P_{\mathbf{a}}/P_{\mathbf{a}}^{0}) + z/V \right].
$$
 (13)

If one considers Eqn. (4) and the procedure by which Eqn. (11) was derived by MacCallum the foilowing comments can be made:

In the present case, with only two state variables, the first terms of Eqns. (4) and (6) are equivalent since, if the volume is kept constant, the only source of concentration change is the change of N_a with time. Had there been more than two variables the position would have been more complicated. The second term of Eqn. (4) has been expressed by the author as $-N_a/V^2(dV/dt)$. This derivation is valid only when **N, is considered constant; in this case it is much more correct to write this term in the foIlowing form**

$$
\left(\frac{\partial [A]}{\partial V}\right)_{N_m} \cdot \frac{dV}{dt}
$$

which is the second term of Eqn. (6), derived above. ,

The fact that Eqn. (4) gives the correct kinetic expression can be explained as folfows:

I. There are only two determining variables $(N₂$ and $V)$.

2. The condition of constancy of time has been replaced by that of constancy of N_z , since the former must have been inoperable.

3. The voiume and concentration are directIy related, but it should be noted that ithis cannot be assumed about conversion and temperature in Eqn. (2). This weakens the analogy and, if in addition we consider that the heating rate in Eqn. (2) can be arbitrarily chosen while, in the analogy dV/dt depends on the reaction rate and **has no externai source, it becomes clear that the demonstration is short of elements of proof_**

Finally, we do not find relevant the comment in the reply on the physical significance of the debated second term of Eqn. (2) *i.e.* "Kissinger suggests that the velocity of thermal motion of the particles increases, and this would seem reasonable. Accord**ing to even the simplest of theories on reaction kinetics, however, this would imply** some influence on the rate of reaction".

This is true as far as the reaction rate is concerned, but there is neither indication **nor experimental proof that the increased velocity of thermal motion would affect the apparent number of the reacting particles_ The influence of the temperature on the reaction rate is described by the Arrhenius equation and taken into consideration in ali non-isothermal evaluating procedures. The application of this equation to nonisothermaI processes may well need further modifications but, we think, not on the** basis of the MacCallum suggestions.

REFERENCES

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