

## Thermogravimetric analysis of some nitramines, nitrosamines and nitroesters

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(Received 5 February 1993; accepted 6 June 1993)

### Abstract

Four nitrosamines, seven nitramines, three nitroesters and the explosives Semtex 10 and Composition B have been investigated. The thermal reactivity of the compounds was studied by thermogravimetric analysis (TGA). Linear dependence was confirmed between the position of the TGA onsets, as defined in the sense of Perkin-Elmer's TGA-7 Standard Program, and the samples weights. The slope of this dependence is closely related to the thermal reactivity and molecular structure. The intercept values of the dependence correlate with the autoignition temperatures and with the critical temperatures of the studied compounds, without any clear influence from their molecular structure in this case. The results obtained show that Semtex 10 exhibits approximately the same thermostability as its active component, PETN. The results also show that TGA data for Composition B do not correlate with analogous data for pure nitramines.

### INTRODUCTION

In our recent paper [1] which deals with thermogravimetric analysis (TGA) of the urea-formaldehyde polycondensates, a dependence between the positions of the characteristic DTG peaks and the sample weights was established. In further communications, the dependence was extended to TGA onsets of commercial explosives [2] and of some aminoderivatives of 1,3,5-trinitrobenzene [3]. The said dependence is given by the equation [1–3]

$$P_i = A_i n + B_i \quad (1)$$

where  $P_i$  is the position of a DTG peak ( $P_{\text{peak}}$ ) or the TGA onset ( $P_{\text{onset}}$ ) in °C (both TGA characteristics are defined according the program [4]) and  $n$  is the weight of sample in mg.

As has been shown [1–3], the values of the coefficients  $A_i$  are closely related to the thermal reactivity. With respect to the rate constants  $k_i$  of the

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non-autocatalysed thermolysis of the nitrocompounds using the Soviet manometric method (SMM) [12, 19], the relation is expressed by the equation [3]

$$A_t = a_t \ln k_t + b_t \quad (2)$$

In the case of the commercial explosives, a linear dependence between coefficients  $A_t$  and the explosion (detonation) temperatures of the explosives has also been found [2].

The coefficients  $B_t$ , however, correlate with values of the autoignition temperatures  $T_{\text{expo}}$  (temperatures of explosive points), i.e. with characteristics of the decomposition of the nitrocompounds, which are influenced by catalysis. The correlation is given by the general equation [2, 3]

$$10^3/T_x = c_x B_t + d_x \quad (3)$$

These conclusions, however, have not yet been applied to the study of the thermal reactivity of the technically attractive nitramines, nitrosamines and nitroesters. Therefore, the present paper addresses these problems.

## EXPERIMENTAL

### *Data*

A list of the substances studied, together with their numerical codes and abbreviations, is given in Table 1, which also includes published values of the Arrhenius parameters derived from data for the non-autocatalysed thermolysis of these substances. Table 1 also contains published values for the temperature of the explosive points, i.e. autoignition temperatures for an induction period of 5 s [7], and published values of the critical temperatures [5, 14] (in the sense of the Frank–Kamenetskii equation [14]).

### *Materials*

The origin and purity of most of the substances measured, i.e. substances 1–5 and 7–14, are described in ref. 20; for a description of nitramine 6, see ref. 6. Hexolite 60/40 (Composition B) is a product of CHEMKO's Special Production Plant. Semtex 10 is a plastic explosive formulated from PETN, which is produced by VCHZ Synthesia (EXPLOSION division), Pardubice, and which is used for special applications, e.g. destruction of steel constructions, underwater blasting, etc.

### *Apparatus*

Thermogravimetric measurements were carried out using a Perkin-Elmer TGA-7 apparatus, with samples weighing up to 11 mg being thermolysed in a nitrogen atmosphere. A linear temperature increase of  $20^\circ\text{C min}^{-1}$  was used; examples of the corresponding TGA curves are shown in Figs. 1–16.

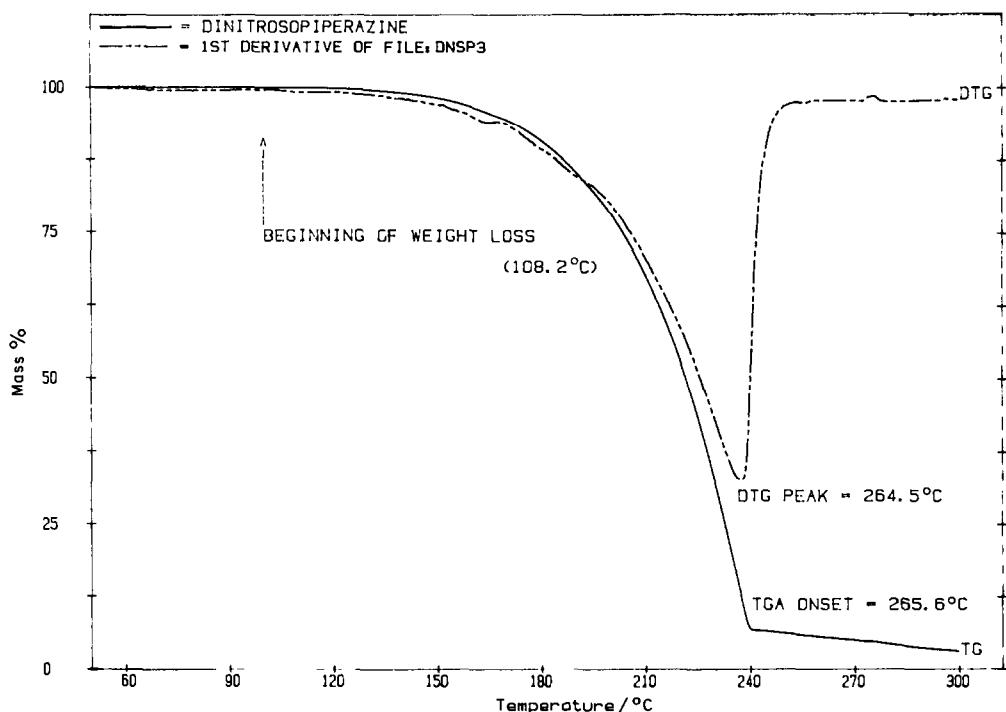


Fig. 1. TGA record of 1,4-dinitroso-1,4-diazacyclohexane (DNSDC).

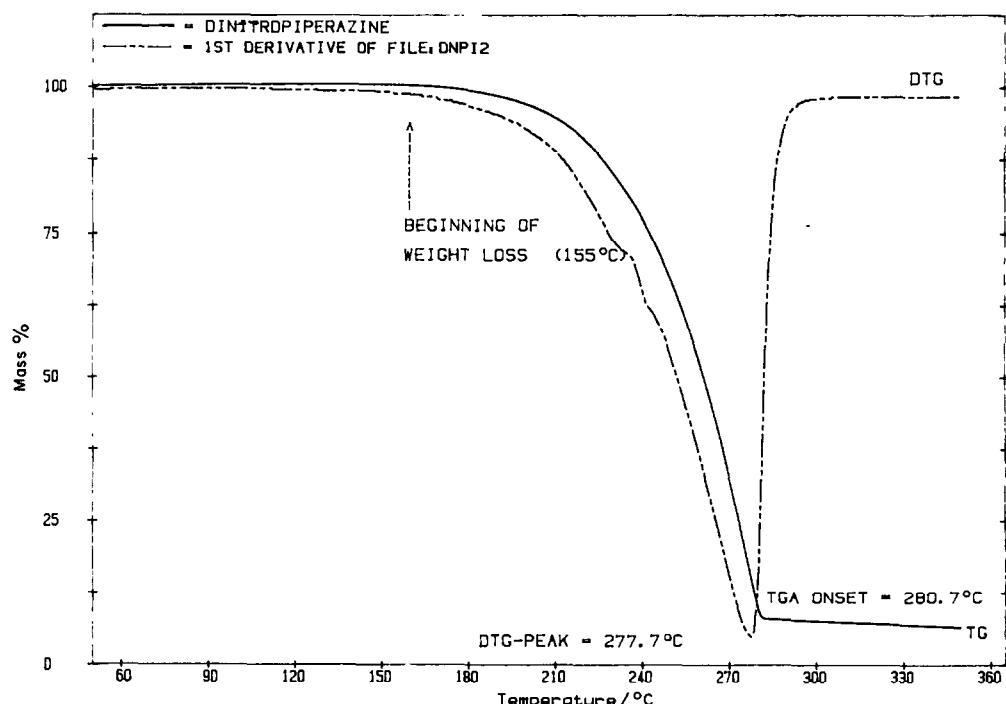


Fig. 2. TGA record of 1,4-dinitro-1,4-diazacyclohexane (DNDC).

TABLE I  
The substances studied, Arrhenius parameters of their non-autocatalysed thermolysis, and values of their autoignition and critical temperatures

Substance	No.	Chemical name	Abbreviation	Arrhenius parameters				Autoignition temp. <sup>a</sup> $T_{\text{exp}} \text{ in } (\text{°C})$	Critical temp. <sup>b</sup> $T_{\text{crit}} \text{ in } (\text{°C})$
				Thermolysis method	State of thermal decomp.	Temp. range in (°C)	$E$ (in kJ mol <sup>-1</sup> )	$\log A$ in s <sup>-1</sup>	
1		1,4-Dinitroso-1,4-diazacyclohexane	DNSDC	DSC	Liquid	217–237	143.9	14.0	10
2		1,4,5,8-Tetranitroso-1,4,5,8-tetraazadecaline	TNSAD	DSC	Solid	187–207	149.1	15.5	10
3	(3.1)	1,3,5-Trinitroso-1,3,5-triazaencyclohexane	TMTA	Liquid	110–150	144.3	13.1	9	220
			SMM	Liquid	182–197	146.9	15.5	10	
	(3.2)		DSC	Solid	197–212	144.2	13.9	10	
4		1,5-Methano-3,7-dinitroso-1,3,5,7-tetraazacyclooctane	DNPT	DSC	Solid	216–234	198.5	17.3	15
5		1,4-Dinitro-1,4-diazacyclohexane	DNDCC	SMM	Liquid	204–234	210.0	18.9	16
6		1,4,5,8-Tetranitro-1,4,5,8-tetraazadecaline	TNAD	DSC, TGA	Manometric	207–237	201 <sup>c</sup>	—	210 <sup>b</sup>
7		1,3,5-Trinitro-1,3,5-triazaencyclohexane	RDX	DSC, MS	Manometric	257–317	211 <sup>c</sup>	8	
8		1,3,5,7-Tetranitro-1,3,5,7-tetraazacyclooctane	HMX	DSC	Solid	250–260	178.6	19.1 <sup>c</sup>	Decomp. 260
9		1,5-Diacetyl-3,7-dinitro-1,3,5,7-tetraazacyclooctane	DADN	Solid	Solid	327	17.10	214	214
10		1,5,7-Tetraazacyclooctane	DPT	Calc. <sup>d</sup>	195.1	15.4	8	327	258
(10.1)	(10.2)	1,5,7-Methano-3,7-dinitro-1,3,5,7-tetraazacyclooctane	Calc. <sup>d</sup>	Liquid	167.8	15.4	8		

11	1,4-Dinitrotetrahydroimidazo[4,5-d]imidazol-2,5(1H,3H)-dione (11.1)	DINGU	DSC Extrap. <sup>e</sup> TGA	Solid Solid Solid	225–245 209.0 210.2	217.8 18.6 19.3	20.9 18 This paper	17
12	Pentaerythritol tetranitrate Dipentaerythritol hexanitrate 1,1,1-Trimethylol-propane trinitrate	PETN DPEHN ETR/NIT	SMM Extrap. <sup>e</sup> DSC	Liquid Liquid Liquid Liquid	80–140 163.2	15.6 15.0	11 18	Decomp. 225 220 <sup>f</sup>
13	Hexolite 60/40	Composition B						
14	Semtex 10	Composition C						
15								
16								

<sup>a</sup>The autoignition temperature (temperature of the explosive point) for an induction period of 5 s; the values are taken from ref. 7. <sup>b</sup>The lowest temperature of the surface above which a thermal explosion is produced [5,14]; the values are taken from ref. 5. <sup>c</sup>On the basis of the modified Evans-Polanyi-Semenov equation [18] and new relations from averaged values published in ref. 8, which result from significantly different thermolysis techniques; the values are taken from ref. 8. <sup>d</sup>Calculated using the relationship between the Arrhenius parameters of thermolysis and the <sup>13</sup>C- and <sup>15</sup>N-chemical shifts of nitramines [8]. <sup>e</sup>Extrapolated using the modified Evans-Polanyi-Semenov eqn. (18). From ref. 21. <sup>f</sup>Calculated from eqn. (3) for the autoignition temperatures. <sup>g</sup>Calculated from eqn. (3) for the critical temperatures.

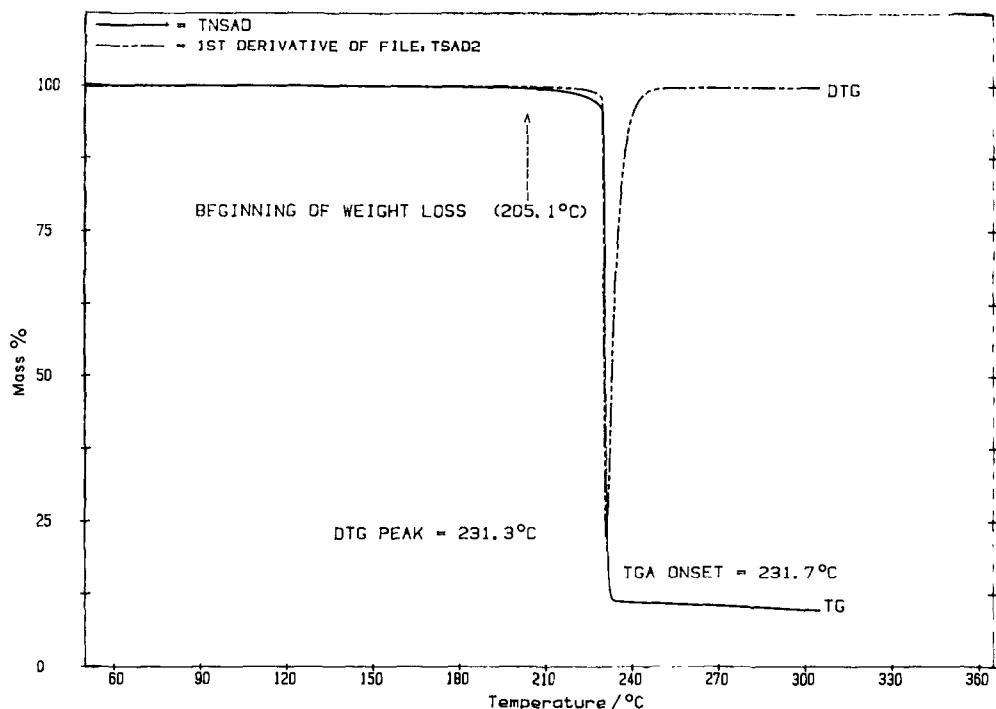


Fig. 3. TGA record of 1,4,5,8-tetranitroso-1,4,5,8-tetraazadecaline (TNSAD).

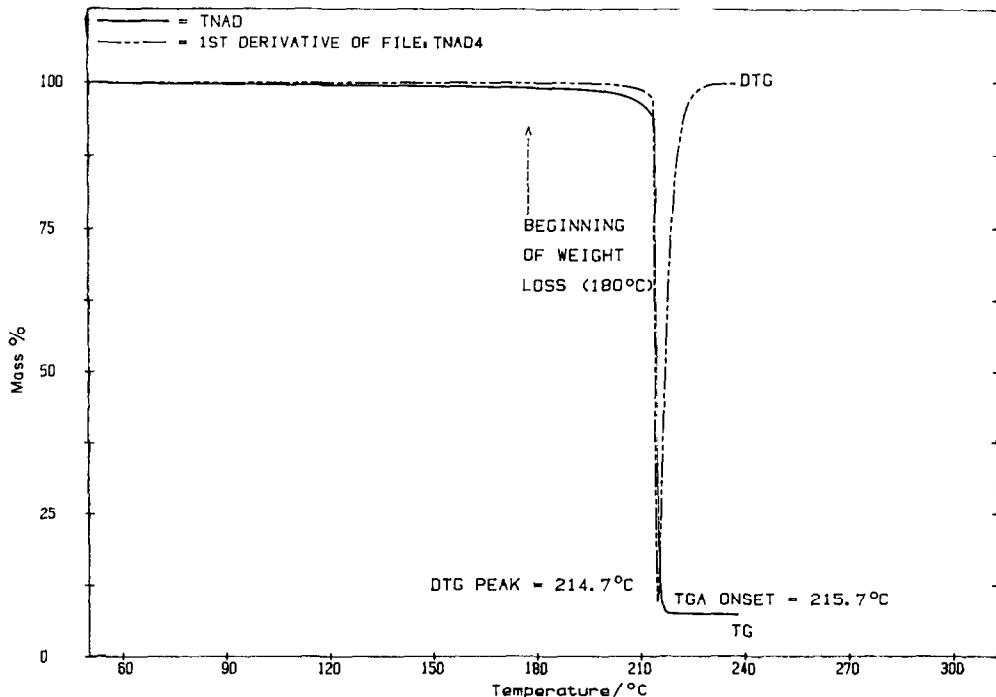


Fig. 4. TGA record of 1,4,5,8-tetranitro-1,4,5,8-tetraazadecaline (TNAD).

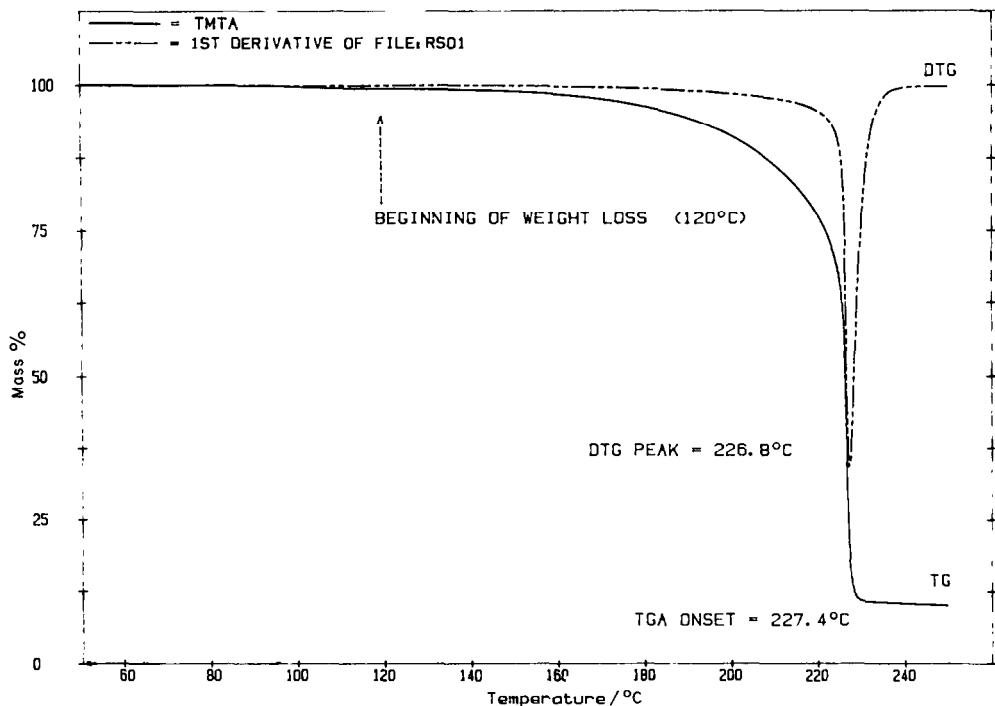


Fig. 5. TGA record of 1,3,5-trinitroso-1,3,5-triazacyclohexane (TMTA).

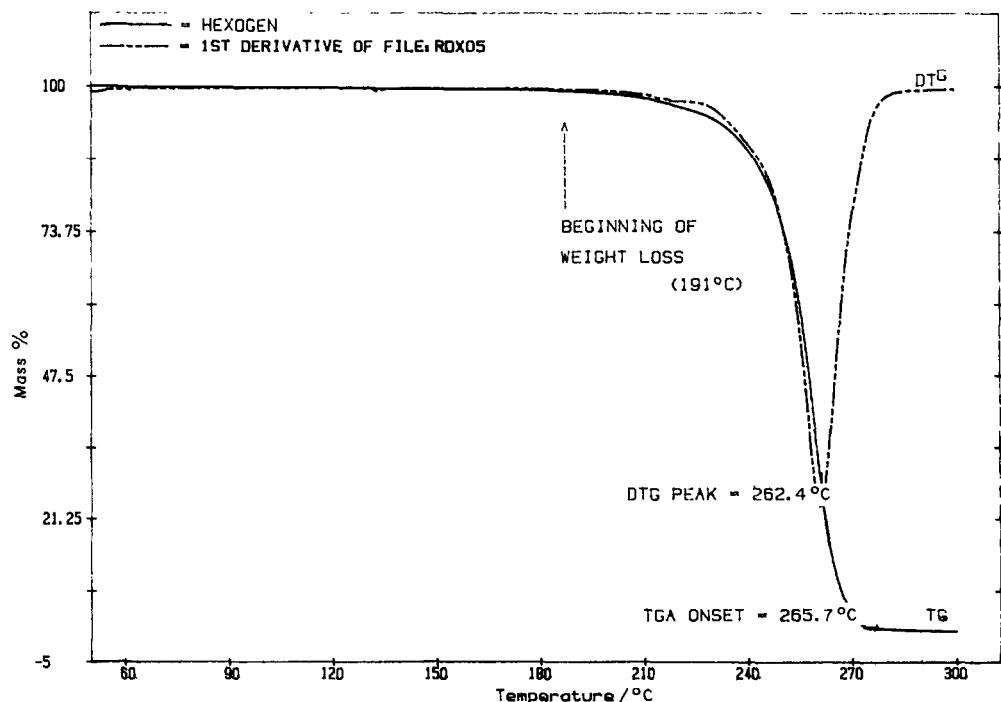


Fig. 6. TGA record of 1,3,5-trinitro-1,3,5-triazacyclohexane (RDX).

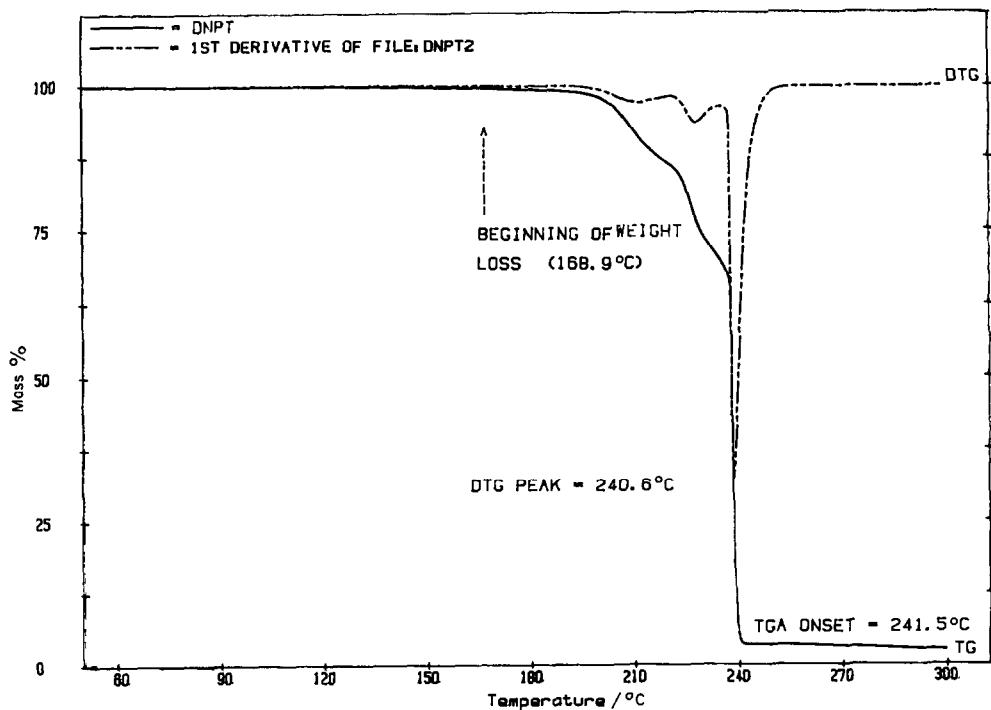


Fig. 7. TGA record of 1,5-methano-3,7-dinitroso-1,3,5,7-tetraazacyclooctane (DNPT).

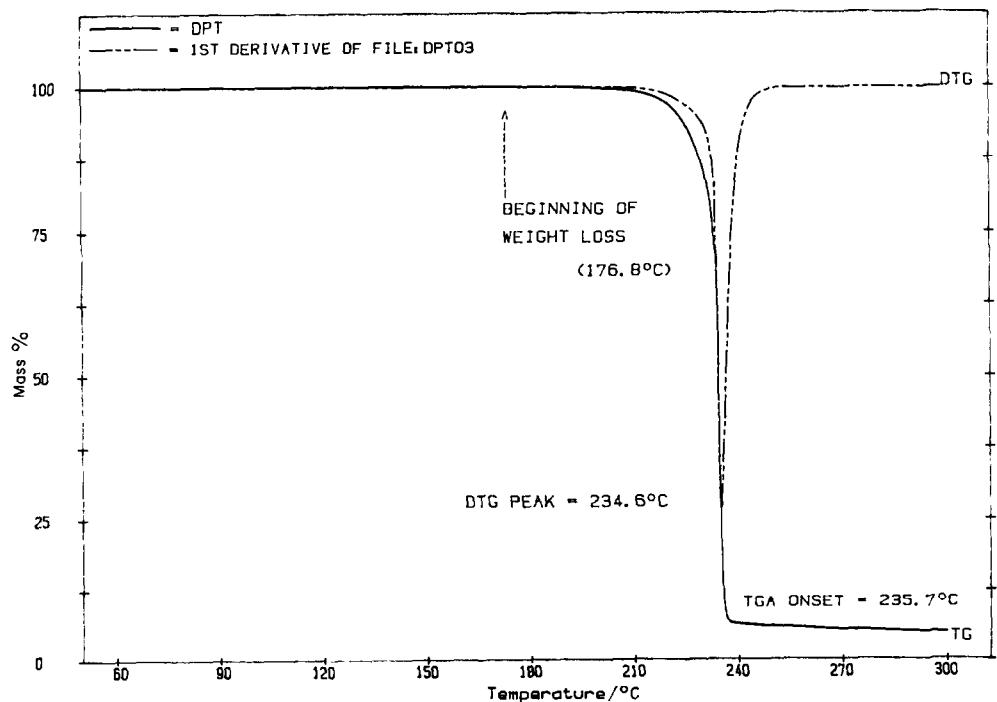


Fig. 8. TGA record of 1,5-methano-3,7-dinitro-1,3,5,7-tetraazacyclooctane (DPT).

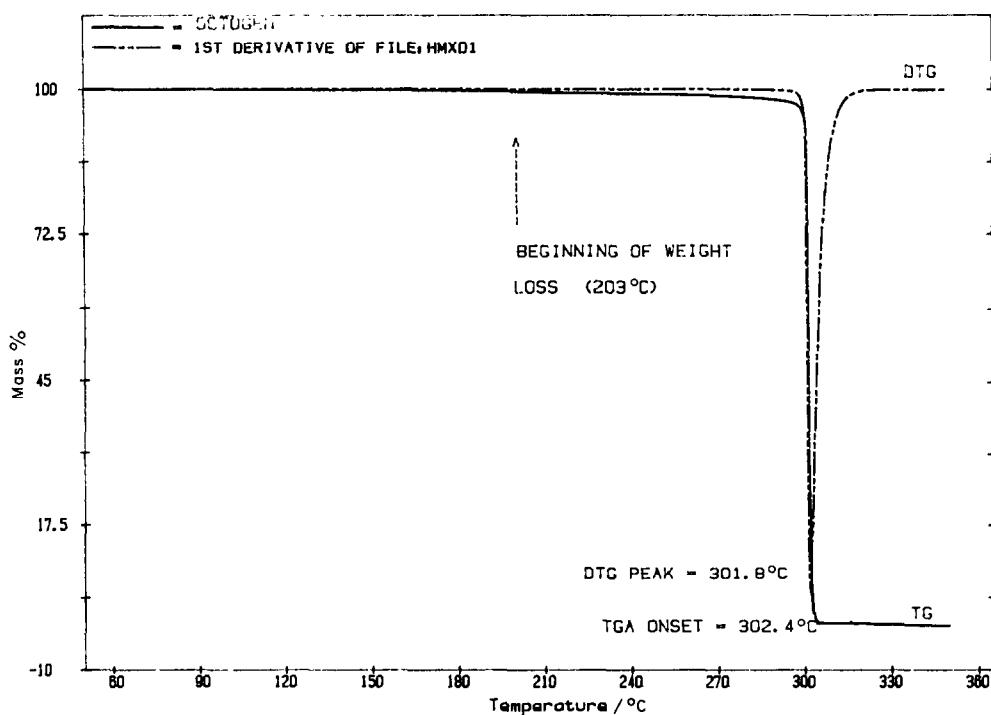


Fig. 9. TGA record of 1,3,5,7-tetranitro-1,3,5,7-tetraazacyclooctane (HMX).

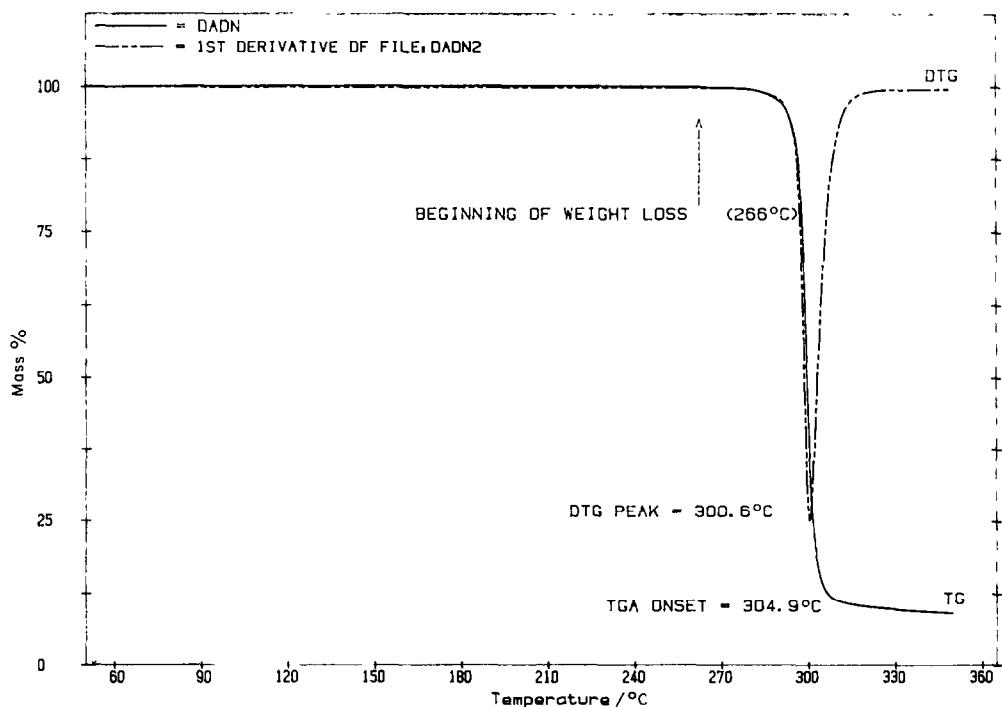


Fig. 10. TGA record of 1,5-diacetyl-3,7-dinitro-1,3,5,7-tetraazacyclooctane (DADN).

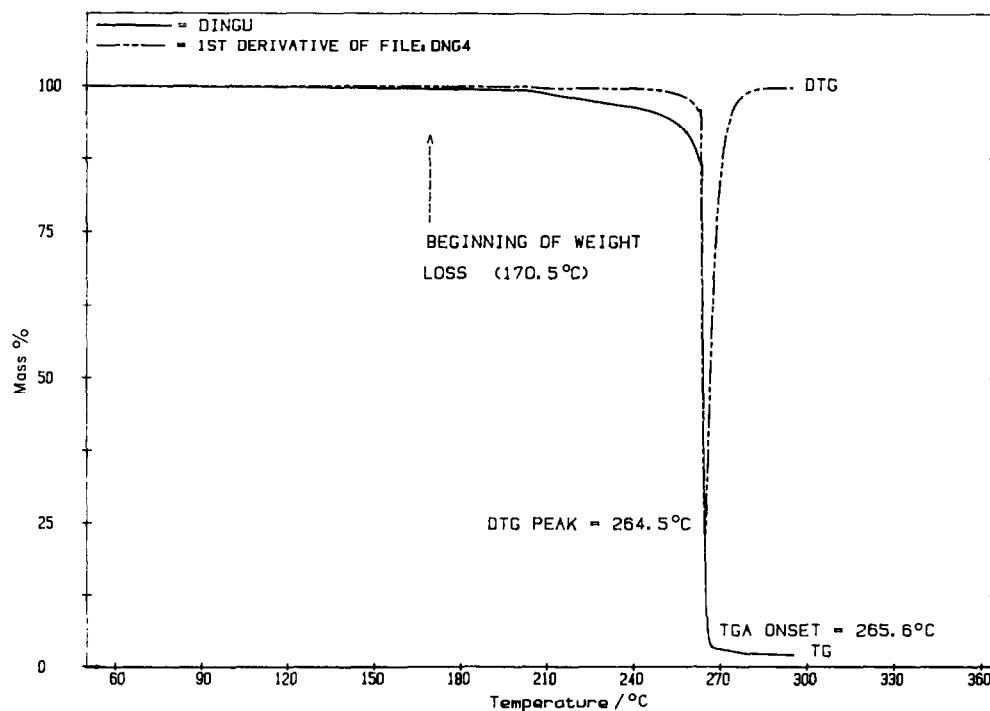


Fig. 11. TGA record of 1,4-tetrahydroimidazo[4,5-d]-imidazol-2,5(1H,3H)dione (DINGU).

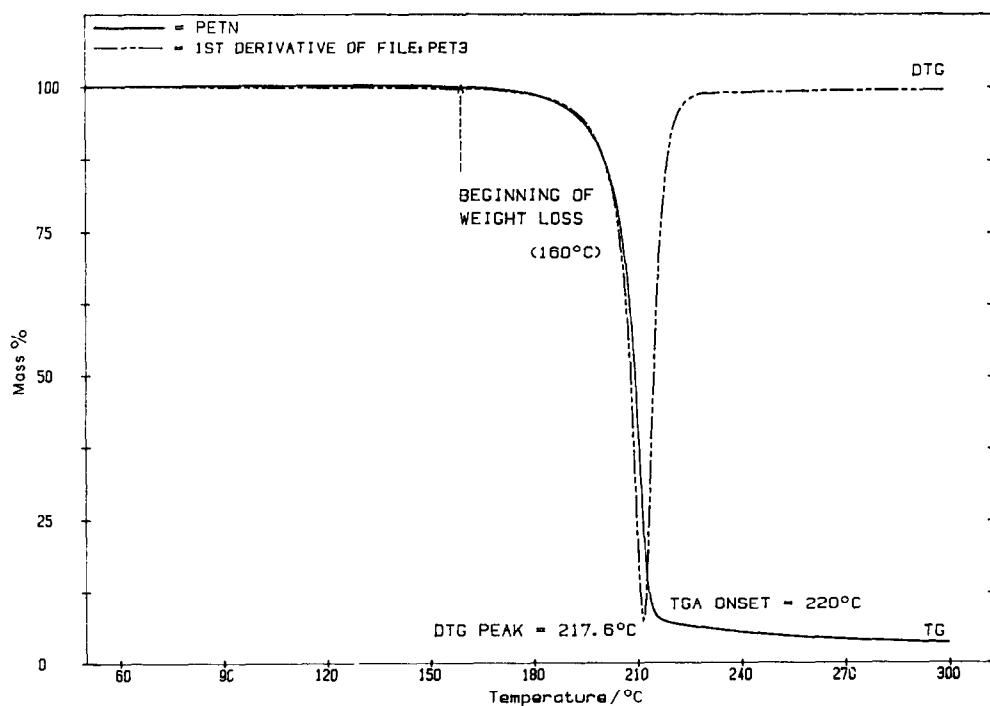


Fig. 12. TGA record of pentaerythritol tetranitrate (PETN).

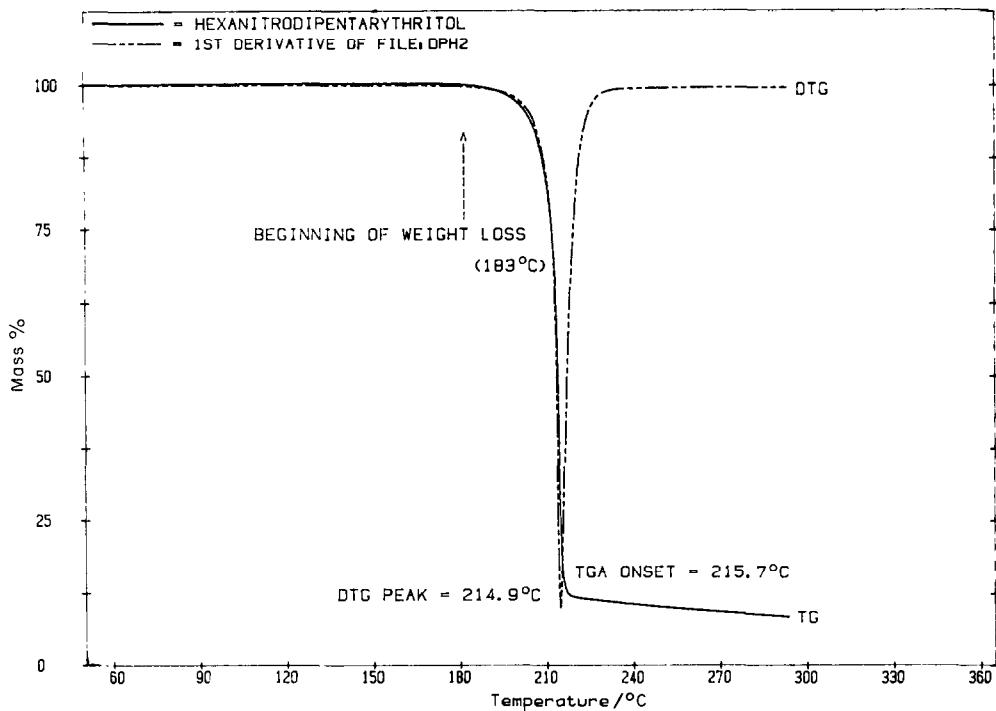


Fig. 13. TGA record of dipentaerythritol hexanitrate (DPEHN).

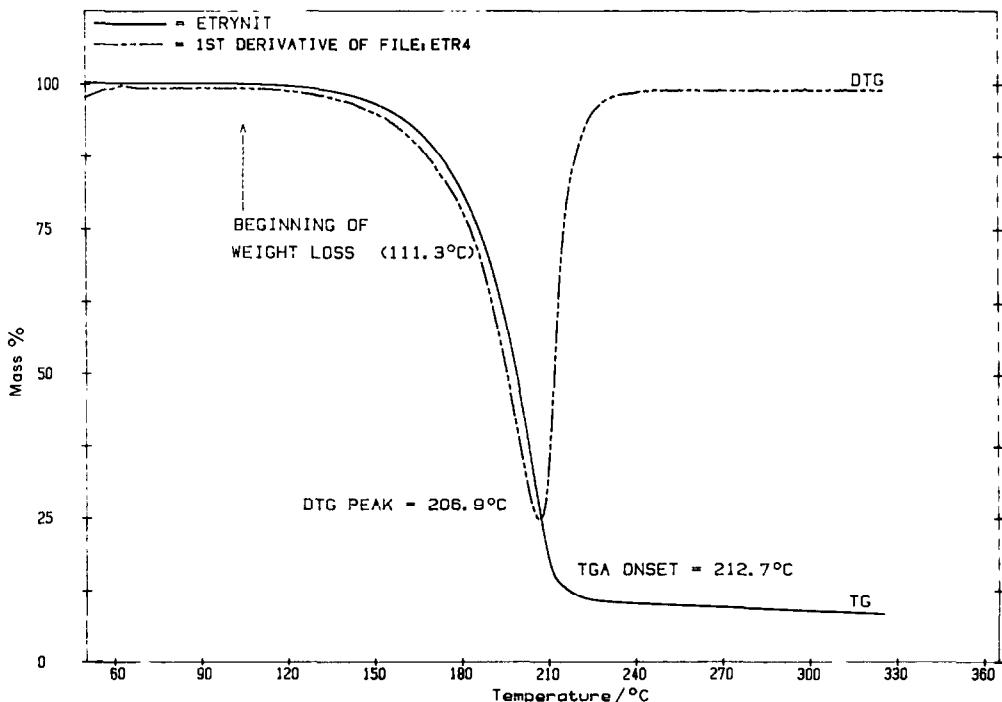


Fig. 14. TGA record of 1,1,1-trimethylolpropanetrinitrate (ETRYNIT).

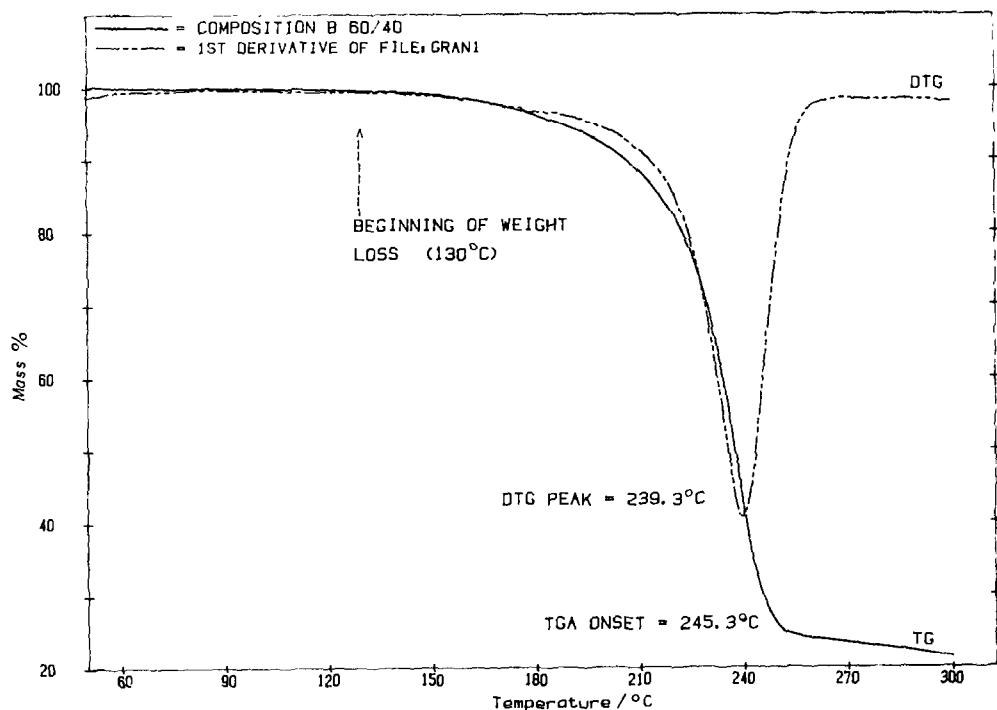


Fig. 15. TGA record of hexolite 60/40 (Composition B).

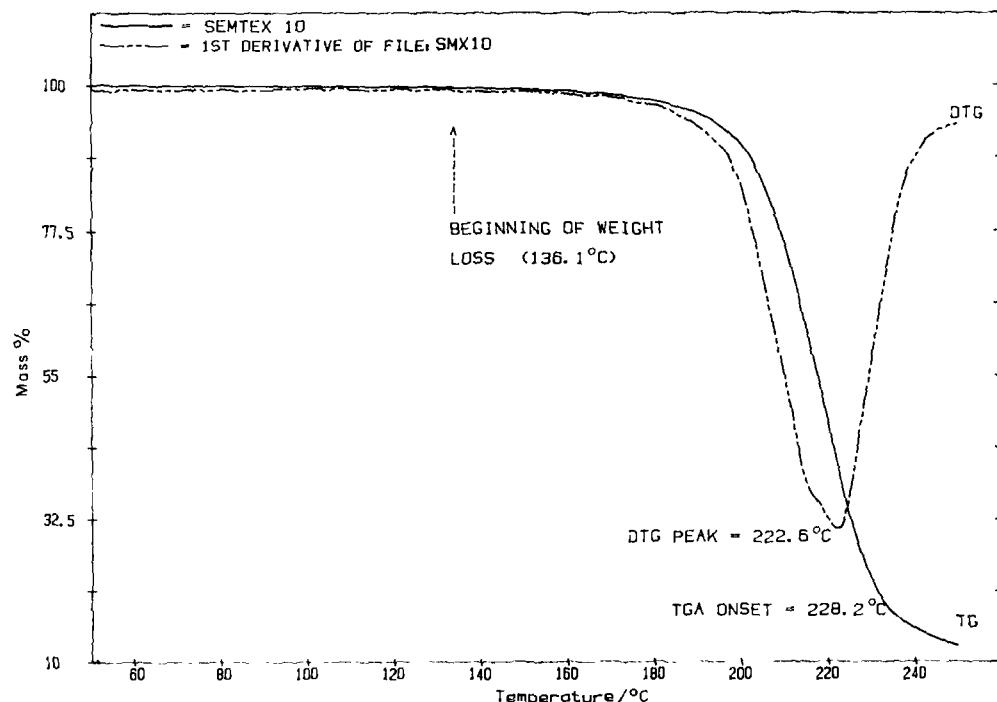


Fig. 16. TGA record of Semtex 10 (Composition C).

### Treatment of TGA-7 results

TGA records were analysed by means of the TGA-7 Standard Program, which is licensed by Perkin-Elmer [4]. The observed end of the rapid weight loss portion of the TGA curve is, in the sense of the program, defined as "TGA onset" (see also Figs. 1–16).

### RESULTS AND DISCUSSION

As shown in Table 2, eqn. (1) is also valid for the substances under investigation; in the framework of the present paper, TGA onsets are preferred over other TGA characteristics.

The validity of eqn. (2), however, is not unambiguous here (see Fig. 17): correlations for nitrosamines and nitroesters are only suggested, possibly because of a lack of data. In the case of nitrosamines, the slight dependence of their Arrhenius parameter values on molecular structure (see ref. 22) also has a considerable influence.

Comparing the  $A_{\text{onset}}$  value for explosive 16 with  $A_{\text{onset}}$  values and data positions for the nitroesters 12–14 in Fig. 17, it can be stated that the plastic binder in mixture 16 exhibits only a slight influence on the thermostability of PETN.

With respect to the nitramines, data for substances 5–8 and 11 do correlate in the sense of eqn. (2) (see Fig. 17); Table 3 presents the

TABLE 2  
Coefficients of eqn. (1) for TGA onsets

Substance		$A_{\text{onset}}$	$B_{\text{onset}}$	Correlation coefficient
No.	Abbreviation			
1	DNSDC	15.12	210.47	0.9993
2	TNSAD	-0.95	233.75	-0.9578
3	TMTA	0.33	225.73	0.9958
4	DNPT	-2.06	251.06	-0.9613
5	DNDC	6.38	248.54	0.9484
6	TNAD	0.24	214.51	0.9986
7	RDX	-3.89	281.47	-0.9835
8	HMX	1.48	298.43	0.8566
9	DADN	-2.24	313.07	-0.9982
10	DPT	-1.18	243.60	-0.9191
11	DINGU	-2.26	274.38	-0.9862
12	PETN	-2.20	231.97	-0.9386
13	DPEHN	-2.34	225.87	-0.9922
14	ETRYNIT	4.06	206.09	0.8369
15	Composition B	-2.37	249.51	-0.9758
16	Composition C	-4.36	237.04	-0.9869

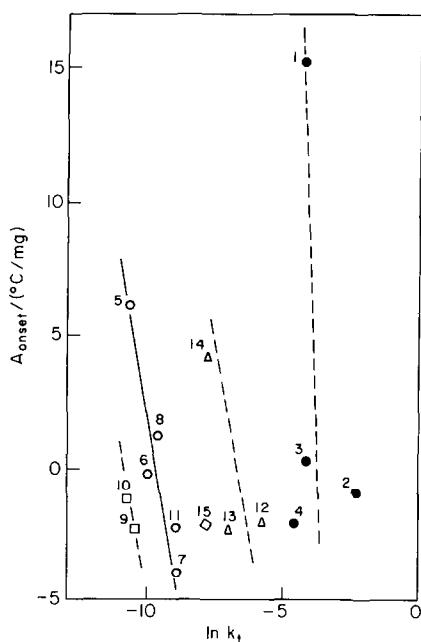


Fig. 17. Graphic representation of eqn. (2) for 200°C. Averaged  $k_1$  values were used in the case of substances 3, 10 and 11. Points: ●, nitrosamines; △, nitro-esters; ○, nitramines; □, 1,5-disubstituted derivatives of 3,5-dinitro-1,3,5,7-tetraazacyclooctane; ◇, Composition B. Thermal reactivity decreases in the order: nitrosamines, nitroesters, Composition B, polynitramines and 1,5-disubstituted derivatives of 3,5-dinitro-1,3,5,7-tetraazacyclooctane.

corresponding coefficients. Data for nitramines 9 and 10 do not correlate with the shapes of eqn. (2) (see Fig. 17). A substitution on the nitrogen heteroatoms in positions 1 and 5 in these substances could be the reason for this. Nor do the data correlate with eqn. (2) for mixture 15 which, from the point of view of its thermolysis, behaves as a solution of nitramine 7 in trinitrotoluene. It is known that the kinetic parameters of the thermolysis of nitrocompounds in solutions cannot be applied in the construction of molecular-structural correlations together with kinetic data for pure nitrocompounds (see refs. 18, 23, 24): many derived from solvents, mainly polynitroarenes, do not behave as inert [23, 24].

TABLE 3

Coefficients of eqn. (2) for nitramines 5, 6, 7, 8 and 11

Coefficient	150°C	200°C	250°C	300°C
$a_t$	-4.92	-4.76	-4.29	-3.84
$b_t$	-77.82	-45.19	-18.95	-1.17
Correlation coeff.	-0.9269	-0.9593	-0.9463	-0.9201

TABLE 4

Coefficients of eqn. (3) for the autoignition temperatures  $T_{\text{expo}}$  and critical temperatures  $T_{\text{crit}}$ 

Coefficient	$T_{\text{expo}}$	$T_{\text{crit}}$
$c_x$	$-1.762 \times 10^{-2}$	$-1.586 \times 10^{-2}$
$d_x$	8.4464	8.8477
Correlation coeff.	-0.8894	-0.89421

On the basis of the data in Table 3, the Arrhenius parameters for nitramine 11 were averaged; the values obtained in this way (see Table 1) are valid.

From the published values, autoignition temperatures  $T_{\text{expo}}$  or critical temperatures  $T_{\text{crit}}$  (see Table 1) specify the corresponding shapes of eqn. (3); their coefficients are presented in Table 4. As is shown, the molecular structure of the studied compounds do not have a significant influence on the correlation in the sense of eqn. (3). This reflects the dependence displayed by commercial explosives [2].

The values  $T_{\text{expo}}$  and  $T_{\text{crit}}$  for explosive 16 (see Table 1), which were calculated according to the shapes of eqn. (3), indicate approximately the same thermal stability for mixture 16 as for pure PETN. The  $T_{\text{crit}}$  value for nitrosamine 4 (see Table 1) obtained in an analogous manner, is in good conformity with the value of the so-called, decomposition temperatures (200–210°C) of the rubber blowing agents obtained from technical grade DNPT (Eiwa Chemical Ind. Co., Ltd.) [25].

## CONCLUSIONS

A linear dependence exists between the position of the TGA onsets and the weight of the samples in nitramines, nitrosamines and nitroesters. There is a relationship between the intercept values of the above-mentioned dependence and the autoignition temperatures or critical temperatures of the compounds under study. In this case the relationship is not significantly influenced by molecular structure. The slope of this dependence is closely related to the thermal reactivity and to the molecular structure of the nitrogen compounds. On the basis of the derived relationships, it can be stated that the explosive Semtex 10 exhibits approximately the same thermal stability as its active component, i.e. pentaerythritol tetranitrate. As demonstrated by the mixture Composition B, the parameters of the thermolysis of nitrocompound solutions cannot be used to indicate molecular-structural correlations because many materials derived from solvents, mainly polynitroarenes, do not behave as inert [18, 23, 24].

## ACKNOWLEDGEMENTS

The author thanks Mrs. Jarmila Knapová and Mrs. Marta Kriváková from the Thermoanalytical Laboratory of CHEMKO's Special Production Plant for their precise measurements in the TGA-7 apparatus.

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