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## Thermogravimetric study of reduction and sulfurization of $Y_2(SO_4)_3$ using carbon disulfide

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### Abstract

The reaction of  $Y_2(SO_4)_3$  with  $CS_2$  was studied using thermogravimetry. Anhydrous yttrium sulfate  $Y_2(SO_4)_3$  first decomposes to  $Y_2O_2SO_4$  at temperatures which depend upon the heating rate, namely 550–650°C at 1 K min<sup>-1</sup> and 550–750°C at 5 K min<sup>-1</sup>. With increasing temperature,  $Y_2O_2SO_4$  is further deoxidized to  $Y_2O_2S$ , and in this step the heating rate exerts a larger effect than in the first step. This reaction is complete at 700 and 875°C at heating rates of 1 and 5 K min<sup>-1</sup>, respectively. The last step involves the reaction of  $Y_2O_2S$  to form  $\delta$ - $Y_2S_3$ . Single phase  $Y_2S_3$  was formed at  $\approx$ 950°C when the heating rate was as low as 1 K min<sup>-1</sup>. When the heating rate was increased to 5 K min<sup>-1</sup>, a small amount of unreacted  $Y_2O_2S$  was found in the  $Y_2S_3$  product. The compound  $YS_{2-x}$ , which was determined as  $YS_{1.85}$ , was stable below  $\approx$ 600°C and decomposed to  $Y_2S_3$  at higher temperatures. The difference of the present reaction from the reaction of  $Nd_2(SO_4)_3$  with  $CS_2$  lies mainly in the decomposition of sulfate to oxysulfate and the sulfurization of oxysulfide to sesquisulfide.

**Keywords:** Carbon disulphide; TG; Yttrium disulphide; Yttrium oxysulphate; Yttrium oxysulphide; Yttrium sesquisulphide; Yttrium sulphate

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## 1. Introduction

Rare-earth (RE) sulfides are used for various electronic devices which utilize their semiconductive, electroluminescent or magneto-optical properties. For the study and/or application of such sulfides, the method for synthesis of the RE sulfides should desirably be simple, easy and inexpensive. In our work to develop synthetic methods for neodymium sulfides [1,2], we noticed the high reactivity of  $\text{Nd}_2(\text{SO}_4)_3$  with  $\text{CS}_2$ , and efforts were made to clarify the reaction mechanism. By analogy with this, attempts were made to form  $\text{Y}_2\text{S}_3$  from  $\text{Y}_2(\text{SO}_4)_3$ . However, it was found that the optimum reaction conditions for the preparation of a single phase of  $\text{Nd}_2\text{S}_3$  [1,2] did not give pure  $\text{Y}_2\text{S}_3$  free from  $\text{Y}_2\text{O}_2\text{S}$ . This difference was thought to stem from the instability of  $\text{Y}_2\text{S}_3$ . In fact, although both are rare-earth elements, there are significant differences between the properties of their sulfides as reported in the literature. Stoichiometric  $\text{NdS}_2$  has been prepared by the direct reaction of  $\text{Nd}_2\text{S}_3$  with excess sulfur in vacuum-sealed ampoules at  $600^\circ\text{C}$  [2]. By contrast, stoichiometric  $\text{YS}_2$  can only be prepared under high pressures [3]: yttrium disulfide is hypostoichiometric at ambient pressure. Also, the crystal structures of  $\text{Nd}_2\text{S}_3$  and  $\text{Y}_2\text{S}_3$  are different:  $\text{Nd}_2\text{S}_3$  is orthorhombic (A- or  $\alpha$ -form [4,5]) but  $\text{Y}_2\text{S}_3$  is monoclinic (D- or  $\delta$ -form [4]). Cubic  $\text{Nd}_2\text{S}_{3-x}$  (C or  $\gamma$ - $\text{Nd}_2\text{S}_3$ ) forms easily at temperatures above  $1000^\circ\text{C}$  under low sulfur pressures [1,2]. This compound was observed to form even at a temperature as low as  $650^\circ\text{C}$  in our previous study [1], and it is stable at an oxygen pressure below  $10^{-15}$  Pa in the temperature range  $500$ – $1000^\circ\text{C}$  [6]. However, cubic  $\text{Y}_2\text{S}_{3-x}$  (C- or  $\gamma$ - $\text{Y}_2\text{S}_3$ ,  $0 \leq x \leq 1/3$ ) is formed only by high pressure synthesis [7]. The stability of yttrium sulfides has not been reported, although a further compound,  $\text{Y}_5\text{S}_7$ , is known to exist [8].

Before forming  $\text{Y}_2\text{S}_3$ , the successive deoxygenation/sulfurization reactions occur starting from the decomposition of  $\text{Y}_2(\text{SO}_4)_3$ . The purpose of this work is to clarify these reaction mechanisms by means of thermogravimetry. The result is compared with that for the formation of  $\text{Nd}_2\text{S}_3$  from  $\text{Nd}_2(\text{SO}_4)_3$ .

## 2. Experimental

### 2.1. Materials

Yttrium sulfate hydrate was prepared by dissolving  $\text{Y}_2\text{O}_3$  (99.9%, Nippon Yttrium Co., Ltd.) in sulfuric acid solution. The anhydrous sulfate  $\text{Y}_2(\text{SO}_4)_3$  was obtained by heating the hydrate in air (muffle furnace) at  $450^\circ\text{C}$  for 1 h.

Yttrium disulfide  $\text{YS}_2$  (or more exactly  $\text{YS}_{2-x}$ ) was prepared by heating  $\text{Y}_2\text{S}_3$  with an excess of sulfur in a vacuum-sealed ampoule at  $600^\circ\text{C}$  for 1 day. The same hypostoichiometric  $\text{YS}_{2-x}$ , as determined by X-ray diffraction analysis, was obtained by the reaction of  $\text{Y}_2\text{S}_3$  and excess sulfur at  $600^\circ\text{C}$  for 1 day followed by annealing at  $500^\circ\text{C}$  for 7 days. The  $\text{YS}_{2-x}$  samples contained a small amount of free sulfur (2–3 wt%) deposited in the disulfide powder during cooling.

Analytical grade CS<sub>2</sub> of boiling point 46–47°C and maximum impurity water content 0.02 wt% was obtained from Wako Pure Chemicals Industries, Ltd., and used as received. Nitrogen gas of 99.99% purity from Nippon Sanso Co., Ltd. was used as carrier gas for the CS<sub>2</sub>.

## 2.2. Thermogravimetry

The procedure for the thermogravimetric measurements was essentially the same as described elsewhere [2]. The quartz cylindrical crucible (8 mm diameter × 10 mm high) containing a weighed sample was suspended from a quartz spring of sensitivity 12.76 mg mm<sup>-1</sup>. After evacuating the system, CS<sub>2</sub> in N<sub>2</sub> carrier gas was passed through the reaction tube. The CS<sub>2</sub> was handled with care considering its inflammability. The furnace temperature was raised at a constant rate, and the weight change was measured by a levelmeter. The weight of samples was 150–200 mg.

Preliminary experiments were carried out with heating rates of 1 and 5 K min<sup>-1</sup> and with CS<sub>2</sub>/N<sub>2</sub> gas flow rates of 50/100, 100/200 and 200/400 ml min<sup>-1</sup>. The result showed that the heating rate plays an important role, whereas the effect of the flow rate was negligibly small on the reaction of Y<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub> with CS<sub>2</sub>. On this basis, the reactions were studied with the CS<sub>2</sub>/N<sub>2</sub> gas flow rate fixed at 100/200 ml min<sup>-1</sup> for most experiments but with two heating rates of 1 and 5 K min<sup>-1</sup>.

## 2.3. X-ray diffraction analysis

The X-ray diffraction analysis was carried out with a Rigaku Type RAD-IC diffractometer using CuK $\alpha$  radiation (40 kV, 20 mA) monochromatized by curved pyrolytic graphite. The least-squares calculation of lattice parameters was carried out using the LCR2 program [9].

# 3. Results and discussion

## 3.1. Formation of Y<sub>2</sub>O<sub>2</sub>SO<sub>4</sub>

On heating, Y<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub> changes to a mixture of Y<sub>2</sub>O<sub>2</sub>SO<sub>4</sub> and Y<sub>2</sub>O<sub>3</sub> at 900–1000°C [10,11]. However, according to the present results the product was all Y<sub>2</sub>O<sub>3</sub> after prolonged heating (7 days) at 900°C. The Y<sub>2</sub>O<sub>2</sub>SO<sub>4</sub> was therefore prepared at 800°C. Although the decomposition of Y<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub> was slow (about one sixth of total weight loss per day), a single phase of Y<sub>2</sub>O<sub>2</sub>SO<sub>4</sub> was obtained after 7 days. The observed weight loss of 34.31 wt% was in good agreement with the theoretical value of 34.36 wt% for the change of Y<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub> into Y<sub>2</sub>O<sub>2</sub>SO<sub>4</sub>. X-ray diffraction analysis confirmed the formation of Y<sub>2</sub>O<sub>2</sub>SO<sub>4</sub> without any trace of other phases. The decomposition temperatures for Y<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub> and Y<sub>2</sub>O<sub>2</sub>SO<sub>4</sub> in Refs. [10,11] seem to be significantly higher than those in this work: anhydrous yttrium sulfate Y<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub> did not lose weight at 700°C even after 7 days. Y<sub>2</sub>O<sub>2</sub>SO<sub>4</sub> began to decompose at 900°C. The preparation of Y<sub>2</sub>O<sub>2</sub>SO<sub>4</sub> was successful only in a narrow range of temperature

around 800°C. The difference of the temperature from the literature value [10,11] may arise because those TG or DTA experiments were made at high heating rates.

### 3.2. Formation of $Y_2O_2S$ in $H_2$

When  $Y_2O_2SO_4$  was reduced in a stream of  $H_2$  at 850°C for 1 h, a weight loss of 21.62 wt% was observed. This value is a little larger than the theoretical weight change of 20.92 wt% from  $Y_2O_2SO_4$  to  $Y_2O_2S$ . The difference of 0.7 wt% corresponds to the formation of 13.3 mol% of  $Y_2O_3$ , and the peaks of  $Y_2O_3$  were actually detected in the X-ray diffraction pattern. The sample prepared at 650°C for 3 h showed a weight decrease of 21.02 wt%, and the X-ray diffraction analysis confirmed the formation of  $Y_2O_2S$  as a single phase. Thus the heating temperature of 800°C suggested by Laptev et al. [12] for the preparation of RE oxysulfides (RE is La–Tb) by reduction of their sulfates in a stream of the gas mixture  $H_2/N_2$  (20 vol%  $H_2$ ) seems to be a little higher for the formation of  $Y_2O_2S$ . This is because of the lower stability of  $Y_2O_2SO_4$  at higher temperatures.

### 3.3. Reaction of $Y_2(SO_4)_3$ with $CS_2$

The TG curves for the reaction of  $Y_2(SO_4)_3$  with  $CS_2$  are shown in Fig. 1. After  $Y_2(SO_4)_3$  has decomposed to  $Y_2O_2SO_4$ , the subsequent reduction of  $Y_2O_2SO_4$  to  $Y_2O_2S$  is seen to occur without interruption, giving weight changes close to the theoretical value. The decomposition of  $Y_2(SO_4)_3$  begins at around 550°C, which is

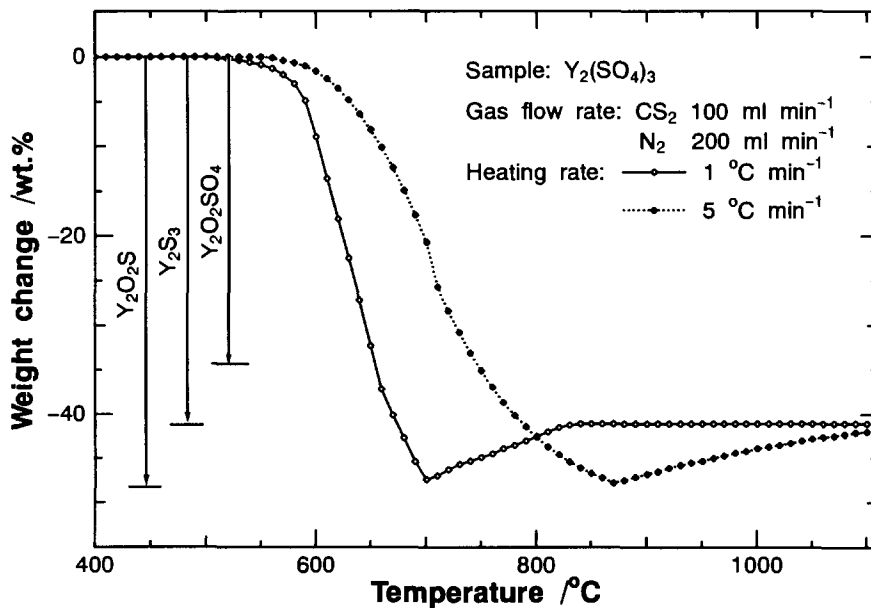


Fig. 1. TG curves of reaction of  $Y_2(SO_4)_3$  with  $CS_2$ .

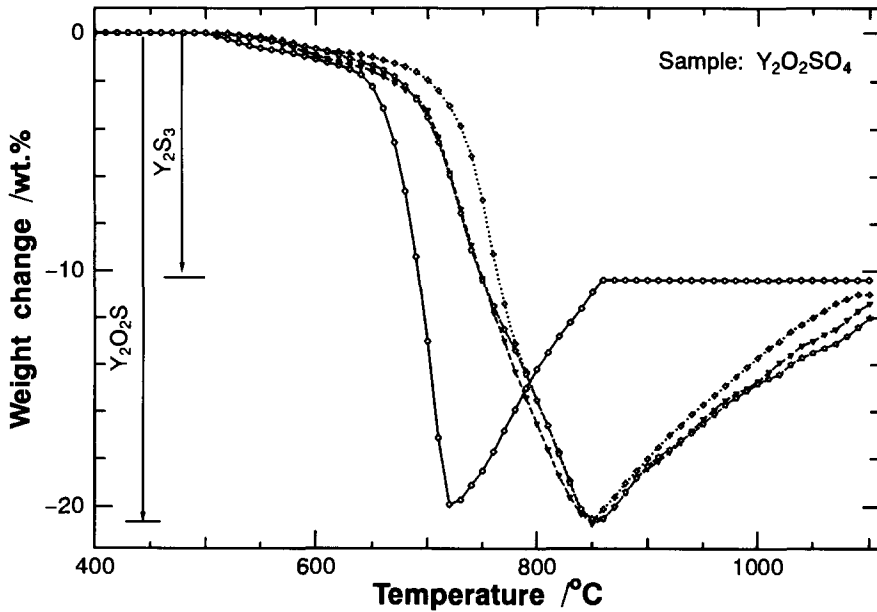
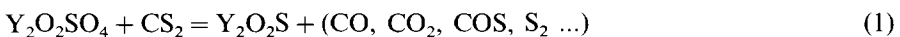


Fig. 2. TG curves of reaction of  $Y_2O_2SO_4$  with  $CS_2$ . ( $\circ$ )  $1\text{ K min}^{-1}$ ,  $CS_2/N_2 = 100/200\text{ ml min}^{-1}$ ; ( $\diamond$ )  $5\text{ K min}^{-1}$ ,  $CS_2/N_2 = 50/100\text{ ml min}^{-1}$ ; ( $\nabla$ )  $5\text{ K min}^{-1}$ ,  $CS_2/N_2 = 100/200\text{ ml min}^{-1}$ ; ( $\square$ )  $5\text{ K min}^{-1}$ ,  $CS_2/N_2 = 200/400\text{ ml min}^{-1}$ .

a little higher than that of  $Nd_2(SO_4)_3$  [2]. It is seen from the present TG curves that the reaction rate of  $Y_2O_2S$  formation largely depends on the heating rate. The sulfurization reaction of  $Y_2O_2S$  to  $Y_2S_3$  is slow and begins after the formation of  $Y_2O_2S$  has been completed. This behavior is different from that in the case of neodymium, where  $Nd_2O_2S$  was quickly converted to  $NdS_2$  at the lower temperature of  $\approx 600^\circ\text{C}$ . The formation of  $Y_2S_3$  was complete at  $850^\circ\text{C}$  if the heating rate was  $1\text{ K min}^{-1}$ , but only at  $1100^\circ\text{C}$  if the heating rate was  $5\text{ K min}^{-1}$ .

#### 3.4. Reaction of $Y_2O_2SO_4$ with $CS_2$

The starting material  $Y_2O_2SO_4$  was that prepared by heating  $Y_2(SO_4)_3$  in air at  $800^\circ\text{C}$  for 10 days. The TG curves of the reaction of  $Y_2O_2SO_4$  with  $CS_2$  are shown in Fig. 2. It is seen that, although the gas flow rate has a fairly small effect, a heating rate change from  $1$  to  $5\text{ K min}^{-1}$  causes a temperature shift of nearly  $150^\circ\text{C}$ . There are no significant differences in the weight change between the  $CS_2/N_2$  gas flow rates of  $100/200$  and  $200/400\text{ ml min}^{-1}$  at low temperatures. However, a gas flow rate of  $50/100\text{ ml min}^{-1}$  was too low. It is possible that the flow rate might be correlated with the evolution and removal of the reaction gases. The reaction with  $CS_2$  is considered to proceed in the following two steps at different temperatures



In the case of neodymium, however, not only did the above two step reactions overlap but also the formation reaction of  $\text{NdS}_2$  was included in reaction (2). The formation of  $\text{Nd}_2\text{S}_3$  was complete at  $\approx 750^\circ\text{C}$  when the heating rate was  $1\text{ K min}^{-1}$ .

### 3.5. Reaction of $\text{Y}_2\text{O}_2\text{S}$ with $\text{CS}_2$

The starting material  $\text{Y}_2\text{O}_2\text{S}$  was that prepared by reducing  $\text{Y}_2\text{O}_2\text{SO}_4$  in a stream of  $\text{H}_2$  at  $650^\circ\text{C}$  for 3 h. The weight change during the reaction of  $\text{Y}_2\text{O}_2\text{S}$  with  $\text{CS}_2$  is shown in Fig. 3. The heating rate of  $5\text{ K min}^{-1}$  is seen to be too high to complete the reduction and sulfurization of  $\text{Y}_2\text{O}_2\text{S}$  below  $1100^\circ\text{C}$ . When the heating rate was  $1\text{ K min}^{-1}$ , however, the reaction was finished at  $920^\circ\text{C}$ . Extrapolation of the slope in the high temperature range to zero weight change gives  $700^\circ\text{C}$  as the starting temperature of the reaction forming  $\text{Y}_2\text{S}_3$ . This temperature was the same for the lines of both 1 and  $5\text{ K min}^{-1}$  heating rates. The starting temperature of  $700^\circ\text{C}$  is in accordance with that of the  $1\text{ K min}^{-1}$  curves in Figs. 1 and 2.

In order to investigate the reason for the fluctuations in Fig. 3, another experiment was carried out in which the  $\text{Y}_2\text{O}_2\text{S}$  sample was heated to  $650^\circ\text{C}$  at a heating rate of  $20\text{ K min}^{-1}$  and thereafter it was maintained at this temperature for  $\approx 12\text{ h}$ . The rate of the reaction changed only very slightly in this period, suggesting that a surface reaction was rate determining. X-ray diffraction analysis revealed that the sample after heating was a mixture of  $\text{Y}_2\text{S}_3$  and  $\text{Y}_2\text{O}_2\text{S}$ . No other phases could be detected.

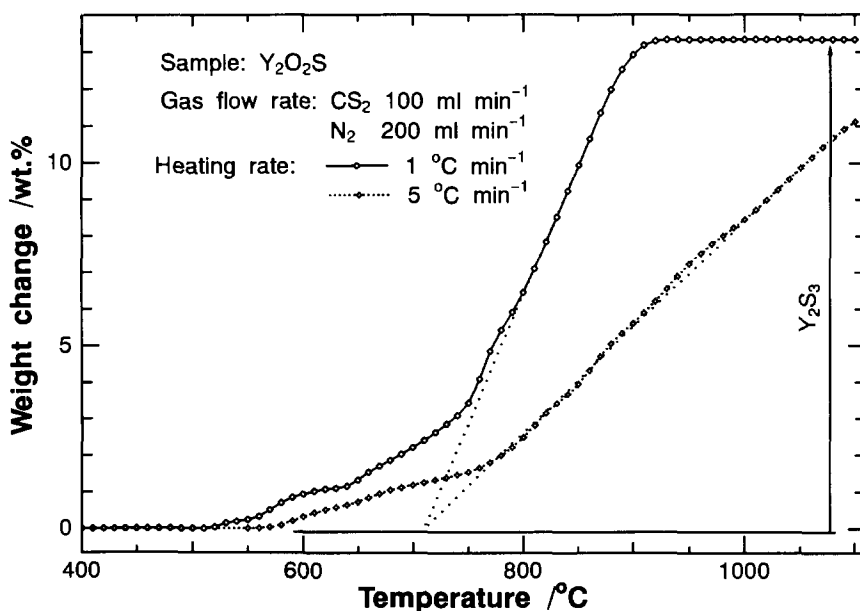


Fig. 3. TG curves of the reaction of  $\text{Y}_2\text{O}_2\text{S}$  with  $\text{CS}_2$ .

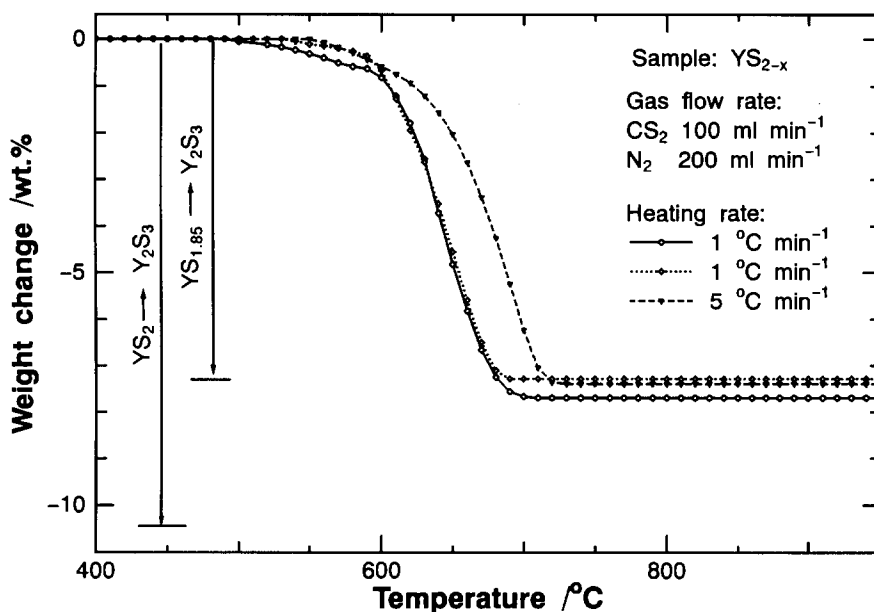


Fig. 4. TG curves of the thermal decomposition of  $YS_{2-x}$  in a stream of  $CS_2/N_2$  gas mixture. (○)  $YS_{2-x}$  prepared at  $500^\circ C$ ; (◇, ▲)  $YS_{2-x}$  prepared at  $600^\circ C$ .

Under these circumstances,  $YS_{2-x}$  was heated in a stream of  $CS_2/N_2$ . The weight changes are given in Fig. 4. The weight change of the specimen prepared at  $500^\circ C$  is a little larger than that of material prepared at  $600^\circ C$ , which might be ascribed to the larger amount of the free sulfur in admixture with  $YS_{2-x}$  formed on prolonged heating at the lower temperature of  $500^\circ C$ . The curves in the figure show that the composition of the present disulfide is  $YS_{1.85}$ . This value is close to that we obtained for neodymium disulfide, i.e.  $NdS_{1.88}$  [2], taking into account the  $\pm 0.01$  error margin of the measurements of chemical formulae. The curves in Fig. 4 show that  $YS_{2-x}$  has already decomposed below  $700^\circ C$ .

From the above results, it is considered that the reaction causing the fluctuations shown in Fig. 3 in the temperature range  $550\text{--}750^\circ C$  might be the formation of  $YS_{2-x}$ . The starting temperature of the reaction of  $Y_2O_2S$  with  $CS_2$  coincides with the decomposition temperature of  $YS_{2-x}$  (Fig. 4). Therefore it seems probable that the formed  $YS_{2-x}$  decomposed competitively to  $Y_2S_3$ . In Fig. 3, a reaction temperature of  $900^\circ C$  was needed for the complete change to  $Y_2S_3$  at a heating rate of  $1\text{ K min}^{-1}$ . The lower reaction rates than those of Figs. 1 and 2 are considered to be attributable solely to the starting material (different gaseous species being evolved).

The oxidation of  $Y_2S_3$  in air was studied at  $600^\circ C$ . The phases and weight changes were examined by X-ray diffraction analysis and TG, respectively. The results are listed in Table 1. It is seen that  $YS_{2-x}$  is formed during oxidation, but

Table 1  
Products after oxidation of  $Y_2S_3$  in air at 600°C (minor phases in parentheses)

Time/h	$YS_{(2-x)}$ lattice parameters		Phases	Weight loss/wt%
	$a/nm$	$c/nm$		
1	0.3845(1)	0.7876(2)	$Y_2S_3$ , $Y_2O_2S$ , $YS_{(2-x)}$	-3.1
10	0.3847(1)	0.7871(2)	$Y_2O_2S$ , $YS_{(2-x)}$	-2.1
50	0.3848(1)	0.7873(2)	$Y_2O_2S$ , $YS_{(2-x)}$	-2.6
100	–	–	$Y_2O_2S$ , ( $YS_{(2-x)}$ ), ( $Y_2O_2SO_4$ )	-2.6
200	–	–	$Y_2O_2S$ , ( $Y_2O_2SO_4$ )	-0.8

on prolonged heating it disappears, forming a mixture of  $Y_2O_2S$  and  $Y_2O_2SO_4$ . This result indicates the stability of  $YS_{2-x}$  at lower temperatures.

The present reduction/sulfurization reaction can be compared with that of  $Nd_2(SO_4)_3$ . In the case of neodymium, stoichiometric  $NdS_2$  was formed first, and changed to nonstoichiometric  $NdS_{2-x}$  at 500–600°C. The  $NdS_{2-x}$  was then converted to  $Nd_2S_3$  at 630–800°C, liberating sulfur. On the other hand, since yttrium disulfide is less stable than neodymium disulfide, as seen in Fig. 4, only nonstoichiometric  $YS_{2-x}$  has been obtained at sulfur pressures of 0.21 and 0.684 MPa at 500–600°C [13]. Therefore  $YS_{2-x}$  was not formed in any large amount as an intermediate phase during the formation reaction of  $Y_2S_3$  from  $Y_2O_2S$ , although  $YS_{2-x}$  does contribute to the reaction.

#### 4. Conclusions

(1) The decomposition of  $Y_2(SO_4)_3$  in  $CS_2$  was slower than the subsequent reduction of  $Y_2O_2SO_4$ . The two reactions appeared to proceed simultaneously. This behavior is different from that in the decomposition of  $Nd_2(SO_4)_3$  and reduction of  $Nd_2O_2SO_4$ .

(2) Yttrium oxysulfate  $Y_2O_2SO_4$  changes to  $Y_2O_2S$  in  $CS_2$ . The reduction of  $Y_2O_2S$  and the formation of  $Y_2S_3$  proceed with an enhanced reaction rate above 700°C. The formation of  $YS_{2-x}$  at temperatures lower than 700°C during this reaction was not significant.

(3) Yttrium disulfide  $YS_{2-x}$  was stable below  $\approx 600^\circ C$  but decomposed to  $Y_2S_3$  at higher temperatures.

(4) Monoclinic  $Y_2S_3$  was formed in a single phase at  $\approx 950^\circ C$  with a reaction rate slower than that of the formation of orthorhombic  $Nd_2S_3$ .

(5) The oxidation of  $Y_2S_3$  in air at 600°C resulted in the formation of  $Y_2O_2S$ ,  $Y_2O_2SO_4$  and  $YS_{2-x}$ .

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