

## Inequalities for the activation energy in non-isothermal kinetics

C. Popescu <sup>a,\*</sup> and E. Segal <sup>b</sup>

<sup>a</sup> *LACECA Research Centre, Str. Siret 95, 78308 Bucharest, Romania*

<sup>b</sup> *Department of Physical Chemistry, Faculty of Chemistry, University of Bucharest, Bd. Republic 13, Bucharest, Romania*

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### Abstract

Two inequalities for the activation energy of a non-isothermal reaction have been obtained. Using them, the limits of the range within the real value of the activation energy lies may be estimated. The concepts are used to determine the limits of the activation energy values for calcium oxalate dehydration data.

### THEORY

We assume, in the following, that the kinetic parameters do not change when either temperature or heating range is changed. The integral equation for non-isothermal kinetics is [1]

$$F(\alpha) = \frac{A}{\beta} I(T, E_r) \quad (1)$$

where the conversion integral is

$$F(\alpha) = \int_0^\alpha \frac{dx}{f(x)} \quad (2)$$

and the temperature integral is

$$I(T, E_r) = \int_{T_0}^T \exp(-E_r/Rz) dz \quad (3)$$

$E_r$  is the real value of the activation energy and the other notations have their usual meanings. For a certain degree of conversion  $\alpha_i$ , in the two measurements two different temperatures,  $T_{i1}$  and  $T_{i2}$ , are measured. As  $\beta_1 < \beta_2$ , it follows that  $T_{i1} < T_{i2}$ .

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\* Corresponding author.

From eqn. (1) we may write

$$\frac{I(T_{i1}, E_r)}{\beta_1} = \frac{I(T_{i2}, E_r)}{\beta_2} \quad (4)$$

Equation (4) must hold for any value of the degree of conversion  $\alpha_i$ , and consequently for any pair of temperatures  $(T_{i1}, T_{i2})$ . Equation (4) may also be written as

$$\beta_2 \int_{T_0}^{T_{i1}} \exp(-E_r/Rz) dz = \beta_1 \int_{T_0}^{T_{i2}} \exp(-E_r/Rz) dz \quad (5)$$

where  $T_0$  is the highest temperature for which during both experiments

$$\alpha(T_0) = 0 \quad (6)$$

Equation (5) may be used to obtain the limits of the real value of the activation energy  $E_r$  for a studied reaction.

#### Upper limit

As shown in ref. 2, one may consider a function of variable  $E$

$$g_i(E) = \beta_1 \int_{T_0}^{T_{i2}} \exp(-E/Rz) dz - \beta_2 \int_{T_0}^{T_{i1}} \exp(-E/Rz) dz \quad (7)$$

where  $T_{i1}$  and  $T_{i2}$  are the values of the temperatures corresponding to the same  $\alpha_i$  for the two experiments.

The real value of the activation energy  $E_r$  allows us to write

$$g_i(E_r) = 0 \quad (8)$$

for any  $i$ .

One may also observe that

$$g_i(0) = \beta_1 T_{i2} - \beta_2 T_{i1} + T_0(\beta_2 - \beta_1) \quad (9)$$

and

$$\lim_{E \rightarrow \infty} g_i(E) = 0 \quad (10)$$

In order to study the behaviour of function  $g_i(E)$ , its first derivative  $g'_i(E)$  must be computed and compared to zero, i.e. the sign of the first derivative has to be determined.

The derivative of function  $g_i(E)$  is

$$g'_i(E) = \frac{\beta_2}{R} \left( T_{i1} e^{-\frac{E}{RT_{i1}}} - T_0 e^{-\frac{E}{RT_0}} \right) \left( \frac{\beta_1 T_{i2} e^{-\frac{E}{RT_{i2}}} - T_0 e^{-\frac{E}{RT_0}}}{\beta_2 T_{i1} e^{-\frac{E}{RT_{i2}}} - T_0 e^{-\frac{E}{RT_0}}} - 1 \right) \quad (11)$$

One may notice, first, that because of the monotony of the exponential function it follows that

$$\frac{\beta_2}{R} [T_{i1} \exp(-E/RT_{i1}) - T_0 \exp(-E/RT_0)] > 0 \quad (12)$$

Also, because the conversion integral is zero for  $\alpha = 0$ , the exponential  $\exp(-E/RT_0)$  has to tend to zero. Therefore this expression may be neglected in eqn. (11).

Taking into account these considerations, the sign of the first derivative will be given by the expression from the second parenthesis of eqn. (11), i.e.

$$\text{sign}[g'_i(E)] = \text{sign}\left(\frac{\beta_1 T_{i2}}{\beta_2 T_{i1}} \exp\left(\frac{E}{R} \frac{T_{i2} - T_{i1}}{T_{i1} T_{i2}} - 1\right)\right) \quad (13)$$

As the exponential is always higher than 1, the sign should be given by a comparison of the ratio  $\beta_1 T_{i2}/\beta_2 T_{i1}$  with unity.

Let us consider, first, that

$$\frac{\beta_1 T_{i2}}{\beta_2 T_{i1}} > 1 \quad (14)$$

which is equivalent to

$$\beta_1 T_{i2} - \beta_2 T_{i1} > 0 \quad (15)$$

From this condition it follows that the investigated sign should be positive, i.e.

$$g_i(E) > 0 \quad (16)$$

for any value of  $E$ . This means that  $g_i(E)$  is a monotonous increasing function.

However, because

$$T_0(\beta_2 - \beta_1) > 0 \quad (17)$$

and taking into account relationship (15), from eqn. (7) one obtains

$$g_i(0) > 0 \quad (18)$$

By comparing relationships (18) and (10), it follows that

$$g_i(0) > g_i(\infty) \quad (19)$$

Because a function cannot increase from a larger value to a smaller one, it may be concluded that relationships (19) and (16) are contradictory. This suggests that assumption (14), or its equivalent, (15), is not correct.

It follows that one has to consider only

$$\frac{\beta_1 T_{i2}}{\beta_2 T_{i1}} < 1 \quad (20)$$

or

$$\beta_1 T_{i2} - \beta_2 T_{i1} < 0 \quad (21)$$

The nature of the extremes should now be considered. The condition for having extremes is

$$g_i(M) = 0 \quad (22)$$

where  $M$  is the value of  $E$  for which the extreme of the  $g_i(E)$  function is reached. This value may easily be computed by taking into account eqns. (11) and (22) and it is given by

$$M_i = R \frac{T_{i1} T_{i2}}{T_{i2} - T_{i1}} \ln \frac{\beta_2 T_{i1}}{\beta_1 T_{i2}} \quad (23)$$

Using relationship (20) in eqn. (23), we obtain

$$\begin{aligned} g_i(E < M_i) &> 0 \\ g_i(E > M_i) &< 0 \end{aligned} \quad (24)$$

which leads to the conclusion that the extreme is a maximum.

Obviously

$$g_i(M_i) > 0 \quad (25)$$

The condition

$$g_i(0) < 0 \quad (26)$$

should also be fulfilled, otherwise eqn. (5) has no real solutions.

Taking into account relationship (9), relationship (26) may also be written as

$$\beta_2 T_{i1} - \beta_1 T_{i2} > T_0(\beta_2 - \beta_1) \quad (27)$$

It follows from the above considerations that the value of the activation energy  $E_r$  which satisfies eqn. (8) should lie between 0 and  $M_i$  for any value of  $i$

$$0 \leq E_r \leq M_i = R \frac{T_{i1} T_{i2}}{T_{i2} - T_{i1}} \ln \frac{\beta_2 T_{i1}}{\beta_1 T_{i2}} \quad (28)$$

Based on these results, plots of the  $g_i(E)$  functions are easily obtained, as shown in Fig. 1.

Figure 1 shows that for different pairs  $(T_{i1}, T_{i2})$  measured at different degrees of conversion  $\alpha_i$ , different values of  $M_i$  are obtained. The smallest value of  $M_i$  is still higher than  $E_r$  and, in consequence, an upper boundary  $E_{\max}$  of the value of the activation energy  $E_r$  may be defined

$$E_r \leq E_{\max}(M_i) \quad (29)$$

*Lower limit*

As  $T_{i1} < T_{i2}$ , eqn. (5) becomes

$$(\beta_1 - \beta_2) \int_{T_0}^{T_{i1}} \exp(-E_r/Rz) dz = \beta_1 \int_{T_{i1}}^{T_{i2}} \exp(-E_r/Rz) dz \quad (30)$$

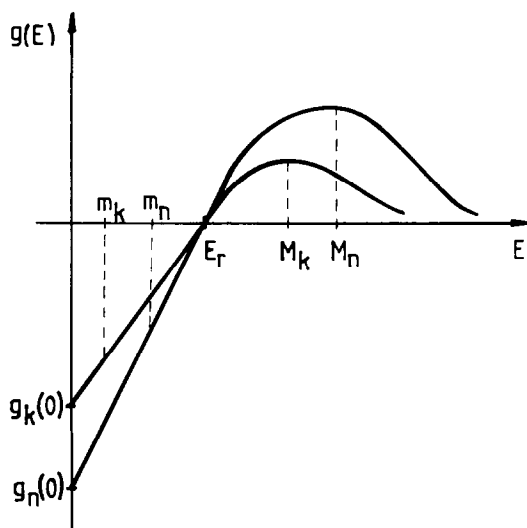


Fig. 1. The plot of functions  $g_k(E)$  and  $g_n(E)$  obtained at two different conversion degrees  $\alpha_k$  and  $\alpha_n$ , respectively.

Taking into account that the exponential function is monotonous and using the first mean value theorem for the definite integral, eqn. (30) may be written as

$$(\beta_2 - \beta_1)(T_{i1} - T_0) \exp(-E_r/RT_0) \leq \beta_1(T_{i2} - T_{i1}) \exp(-E_r/RT_{i2}) \quad (31)$$

Equation (31) allows us to write

$$E_r \geq R \frac{T_0 T_{i2}}{T_{i2} - T_0} \ln \frac{(\beta_2 - \beta_1)(T_{i1} - T_0)}{\beta_1(T_{i2} - T_{i1})} \quad (32)$$

For different pairs  $(T_{i1}, T_{i2})$  measured for different values of  $\alpha_i$ , the right side of the inequality (32) leads to different values,  $m_i$ , as shown on Fig. 1. Obviously if the real value of the activation energy  $E_r$  is higher than the highest value of  $m_i$ , it should be higher than any other  $m_i$ . We may, thus, define the highest value of  $m_i$  as the lower boundary  $E_{\min}$  for the values of the activation energy

$$E_r \geq E_{\min} = \max(m_i) \quad (33)$$

From relationships (28) and (32), one may write

$$R \frac{T_0 T_{i2}}{T_{i2} - T_0} \ln \frac{\beta_2 - \beta_1}{\beta_1} \frac{T_{i1} - T_0}{T_{i2} - T_{i1}} = E_{\min} \leq E_r \leq E_{\max} = R \frac{T_{j1} T_{j2}}{T_{j2} - T_{j1}} \ln \frac{\beta_2 T_{j1}}{\beta_1 T_{j2}} \quad (34)$$

The indices  $i$  and  $j$  suggest that the lower and upper limits of the real value of the activation energy  $E_r$ , as defined by the relationships (29) and (33), are

TABLE 1

The values of  $m_i$  and  $M_i$  at various conversion degrees

$\alpha_i$	$\beta_1 = 2.3 \text{ K min}^{-1}$	$\beta_2 = 14.8 \text{ K min}^{-1}$	$m_i/(\text{kJ mol}^{-1})$	$M_i/(\text{kJ mol}^{-1})$
0.1	426	450.5	44.8	113.8
0.2	440	467	40.6	110.5
0.3	449	478	38.1	107.1
0.4	455	486	36.0	103.4
0.5	460.5	493	34.3	100.9
0.6	465.5	499.5	33.1	98.8
0.7	471	505	33.1	100.9
0.8	475	509.5	32.2	101.3
0.9	479.5	514.5	31.8	101.7

calculated at different values of the conversion degree,  $\alpha_i$  and  $\alpha_j$  respectively, to which different pairs of temperatures ( $T_{i1}$ ,  $T_{i2}$ ) and ( $T_{j1}$ ,  $T_{j2}$ ), respectively correspond.

The theoretical considerations presented above have been tested using data obtained for the dehydration of  $\text{CaC}_2\text{O}_4 \cdot \text{H}_2\text{O}$  at two different heating rates,  $\beta_1 = 2.3 \text{ K min}^{-1}$  and  $\beta_2 = 14.8 \text{ K min}^{-1}$ , as given in ref. 3. The calculated values of  $m_i$  and  $M_j$  according to eqns. (23) and (32), for  $T_0 = 397 \text{ K}$ , are listed in Table 1.

According to relationships (29) and (33), Table 1 gives the results

$$E_{\min} = \max(m_i) = 44.8 \text{ kJ mol}^{-1}$$

$$E_{\max} = \min(M_j) = 98.8 \text{ kJ mol}^{-1}$$

i.e. the real value of the activation energy for the calcium oxalate dehydration reaction studied in ref. 3 should fall within the range 44.8–98.8  $\text{kJ mol}^{-1}$ . In fact, the value cited is  $E_r = 97.3 \text{ kJ mol}^{-1}$  [3], which falls within the calculated range.

## CONCLUSIONS

In summary for a reaction studied at two different heating rates one may determine the limits of the range within which the real value of the activation energy should lie, as given by relationship (34).

It must be stressed that the basic assumption used to calculate the limits is that the kinetic parameters of the reaction do not change during the non-isothermal experiments. The only mathematical condition imposed on eqn. (5) for having a solution is relationship (27). In other words, if relationship (27) is not fulfilled, the kinetic parameters of the reaction may be considered as being variable with the experimental conditions. Relation-

ship (27) may therefore be used as a criterion for the invariance of the reaction mechanism when the heating rate, or another experimental condition, is changed.

#### REFERENCES

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