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Determination of the enthalpy of fusion of $K_2 Ti F_6$

K. Adamkovičová *, L. Kosa, I. Nerád, I. Proks, J. Strečko

Institute of Inorganic Chemistry, Slovak Academy of Sciences, 842 36 Bratislava, Slovak Republic

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Abstract

The enthalpy of fusion of $K_2 TiF_6$ at the melting temperature (1172 K) was measured by a high-temperature calorimeter in the DSC mode with a scanning rate of 1 K min^{-1} . The measured value was $\Delta_{\text{fus}} H_m (K_2 TiF_6) = (21 \pm 1) \text{ kJ mol}^{-1}$.

Keywords: Enthalpy of fusion; High-temperature calorimeter; Potassium hexafluorotitanate

1. Introduction

Melts of the system $K_2 TiF_6-KF-KCl$ are prospective electrolytes for the electrodeposition of titanium. Such melts with the additional component KBF_4 are also used as electrolytes for the synthesis of TiB_2 , which is considered to be the most promising inert cathode material for the electrowinning of aluminium [1,2].

The mechanism of both these processes depends on the structure of the melts and thus also on the degree of thermal dissociation of the anions of the binary compounds K_3TiF_7 and K_3TiF_6Cl , which arise in the given system. The enthalpies of fusion of K_2TiF_6 , K_3TiF_7 and K_3TiF_6Cl are also the quantities which enter into the calculation of the degree of thermal dissociation of K_3TiF_7 and K_3TiF_6Cl on the basis of the thermodynamic analysis of the phase equilibrium. These quantities have not yet been measured calorimetrically. The aim of this work is the calorimetric determination of the heat of fusion of K_2TiF_6 .

^{*} Corresponding author.

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2. Experimental

The enthalpy of fusion of $K_2 TiF_6$ at its melting temperature of 1172 K was determined with a high-temperature calorimeter, the SETARAM HTC 1800 K, working in the DSC mode at a scanning rate of 1 K min⁻¹. The sample (300.45 mg) of analytical grade $K_2 TiF_6$ (Merck) was sealed in a platinum crucible and placed in the upper alumina crucible of the calorimetric cell. The lower alumina crucible of this cell contained a platinum crucible with small pieces of Al_2O_3 as reference substance. Data of the sample temperature and the temperature difference between the crucibles were recorded. The correctness and accuracy of measurements of temperature in the region under consideration have been checked with regard to the crystallization temperature of the melt of the calibration salt Na_2SO_4 [3], which was chosen because its crystallization temperature was close to that of the compound under study. The differences found between the checked and the calibrated temperature values for Na_2SO_4 were within an interval of $\pm 3^{\circ}C$ and did not influence the error in the determination of enthalpy of fusion by using the method described in [4].

3. Results and discussion

The data measured with the calorimeter were treated by the modified procedure proposed by Guttman and Flynn [5], which is based on a non-isothermal Hess law. Assumptions upon which this method of data treatment is based have previously been discussed in detail [4]. The quantities $Q_{\rm fus}/\lambda_{\rm fus}$ and $Q_{\rm cryst}/\lambda_{\rm cryst}$ for the fusion and crystallization of K₂TiF₆, respectively, were obtained from the evaluation of the measured data; $Q_{\rm fus}$ and $\lambda_{\rm cryst}$ are the heats of fusion and crystallization of the sample, respectively, and $\lambda_{\rm fus}$ and $\lambda_{\rm cryst}$ are constants proportional to the heat transfer coefficient. The arithmetic means of the measured values at melting and at crystallization of K₂TiF₆ ($Q_{\rm fus}/\lambda_{\rm fus}$)_{Φ} and ($Q_{\rm cryst}/\lambda_{\rm cryst}$)_{Φ} are given in relation to the respective values for the calibration substance Na₂SO₄, which were measured in [3]. As the temperatures of fusion of K₂TiF₆ (1172 K [1]) and Na₂SO₄ (1157 K [6]) are close to one another, the assumption that $\lambda_{\rm fus}$ and $\lambda_{\rm cryst}$ are approximately the same is justified. The value of the specific enthalpy $\Delta_{\rm trans}h$ of fusion or crystallization of K₂TiF₆ can then be calculated on the basis of the known value of this quantity for Na₂SO₄ according to the relationship [4]

$$\frac{\left[\frac{Q_{\text{trans}}(K_2 \text{TiF}_6)}{\lambda_{\text{trans}}}\right]_{\Phi} \frac{1}{m(K_2 \text{TiF}_6)}}{\left[\frac{Q_{\text{trans}}(Na_2 \text{SO}_4)}{\lambda_{\text{trans}}}\right]_{\Phi} \frac{1}{m(Na_2 \text{SO}_4)}} = \kappa_{\text{trans}} = \frac{\Delta_{\text{trans}}h(K_2 \text{TiF}_6)}{\Delta_{\text{trans}}h(Na_2 \text{SO}_4)}$$
(1)

In this relationship, the abbreviations and symbols have the following meaning: trans denotes melting or crystallization, Φ is the arithmetic mean and *m* is the mass of sample.

Experimentally obtained values of Q_{fus}/λ_{fus} and $Q_{cryst}/\lambda_{cryst}$ for $K_2 TiF_6$, the arithmetic means of these quantities for $K_2 TiF_6$ and $Na_2 SO_4$ [3] and the values of the errors in

their determination are given in Tables 1 and 2. The errors in the arithmetic means of these quantities were obtained under consideration of the Student distribution at the level of reliability $(1 - \alpha) = 0.95$.

Introducing the values of $(Q_{\text{fus}}/\lambda_{\text{fus}})_{\Phi}$ and $(Q_{\text{cryst}}/\lambda_{\text{cryst}})_{\Phi}$ for $K_2 \text{TiF}_6$ and $\text{Na}_2 \text{SO}_4$ and the masses of the samples in Eq. (1), one obtains

$$\kappa_{\rm fus}(\mathbf{K}_2 \operatorname{TiF}_6) = (0.542 \pm 0.032); \quad \kappa_{\rm cryst}(\mathbf{K}_2 \operatorname{TiF}_6) = (0.558 \pm 0.026)$$
(2)

The arithmetic mean of these values equals

$$\kappa_{\phi}(K_{2}TiF_{6}) = (0.550 \pm 0.029)$$
 (3)

On the basis of this value and the value of the specific heat of fusion of Na_2SO_4 $\Delta_{fus}h(Na_2SO_4) = 162 \text{ kJ kg}^{-1}$ [6], the specific heat of fusion of K_2TiF_6 was determined

$$\Delta_{\rm fus} h({\rm K}_{2}{\rm TiF}_{6}) = (89 \pm 5) \,\rm kJ \,\rm kg^{-1} \tag{4}$$

The error in κ and in $\Delta_{fus}h(K_2TiF_6)$ was determined using the Gauss's law of propagation of errors.

The molar enthalpy and molar entropy of fusion of $K_2 \text{TiF}_6$ at the melting temperature of 1172 K are respectively

$$\Delta_{\rm fus} H_{\rm m} ({\rm K}_{2} {\rm TiF}_{6}) = (21 \pm 1) \, \rm kJ \, mol^{-1}$$
(5)

$$\Delta_{\rm fus} S_{\rm m} ({\rm K}_{2} {\rm TiF}_{6}) = (18 \pm 1) \, {\rm J} \, {\rm mol}^{-1} \, {\rm K}^{-1} \tag{6}$$

In ref. [1] the value of enthalpy of fusion of $K_2 \text{TiF}_6 \Delta_{\text{fus}} H_m(K_2 \text{TiF}_6) = 34.4 \text{ kJ mol}^{-1}$ is given. This value was obtained on the basis of an analysis of the liquidus curve of $K_2 \text{TiF}_6$ in the $K_2 \text{TiF}_6$ -LiF system considering the Temkin model of ideal solutions.

Table 1 Experimental data Q_{fus}/λ_{fus} for $K_2 TiF_6$ and the values of $(Q_{fus}/\lambda_{fus})_{\phi}$ for $K_2 TiF_6$ and $Na_2 SO_4$

Sample	$(Q_{ m fus}/\lambda_{ m fus})$	$(Q_{fus}/\dot{\lambda}_{fus})_{\Phi}/(K~s)$				
$\frac{1}{K_2 TiF_6}$ $Na_2 SO_4$	106	105	113	113	103	108 ± 6 155 ± 3 [3]

Table 2 Experimental data $Q_{\text{cryst}}/\lambda_{\text{cryst}}$ for $K_2 \text{TiF}_6$ and the values of $(Q_{\text{cryst}}/\lambda_{\text{cryst}})_{\Phi}$ for $K_2 \text{TiF}_6$ and $\text{Na}_2 \text{SO}_4$

Sample	$-(Q_{cryst})$	$/\lambda_{cryst})/(K s)$				$-(Q_{ m cryst}/\lambda_{ m cryst})_{\Phi}/({ m K~s})$
K ₂ TiF ₆ Na ₂ SO ₄	126	119	122	127	118	122 ± 5 170 ± 4 [3]

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