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# Conductrometric, density and thermal measurements of the  $M_2S_2O_7$  (M=Na, K, Rb, Cs) salts

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#### Abstract

Physico-chemical properties, such as densities, conductivities, enthalpies of phase transitions and melting points, have been measured and summarised for the alkali pyrosulphates  $\text{Na}_2\text{S}_2\text{O}_7$ ,  $\text{K}_2\text{S}_2\text{O}_7$ ,  $\text{R}_2\text{S}_2\text{O}_7$ ,  $\text{C}_2\text{S}_2\text{S}_2\text{O}_7$ . The densities of the molten pyrosulphates could be expressed by the linear expression  $\rho=A+B(T-T_m)$  where  $T_m$  is the middle temperature of the temperature range measured, i.e. from the melting point and up to  $550^{\circ}$ C at the maximum.

The specific conductivities of the molten pyrosulphates have been expressed by the equation  $\rho = A + B(T-T_m) + C(T-T_m)^2 + C(T-T_m)^2$  $D(T-T_m)^3$  in the temperature range from the melting point and up to 500°C at the maximum. From these measurements also the activation energy for the equivalent conductivity of the alkali cations in the melts could be calculated and compared to the analogous alkalisulphates.

By calorimetric investigations of the alkali pyrosulphates the temperatures of fusion, the enthalpies and entropies of fusion and possible solid-solid transitions together with the molar heat capacities of the solid and liquid pyrosulphates at 300–800 K, have been obtained and discussed in relation to the conductrometric measurements and the few related previous investigations.  $\odot$  1998 Elsevier Science B.V.

Keywords: Alkalipyrosulphates; Conductivity; Density; Heat capacities; Heats of transitions; Melting points

## 1. Introduction

The ternary  $M_2S_2O_7-MHSO_4-V_2O_5$  (M=Na, K, Rb, Cs) molten salt system plays a major role as catalyst for the oxidation of  $SO_2$  to  $SO_3$  by  $O_2$  for the manufacture of sulphuric acid or in the purification of flue gases emitted, for example, by power plants  $[1-10]$ .

In these catalytic processes, the active component is vanadium oxo-sulphato complexes, such as  $\text{VO}_2\text{SO}_4^-$ ,  $(VO)<sub>2</sub>O(SO<sub>4</sub>)<sub>4</sub><sup>4</sup>$ ,  $VO<sub>2</sub>(SO<sub>4</sub>)<sub>2</sub><sup>3</sup>$   $\cdots$  and the polymeric complexes  $(VO_2SO_4)^{n-}_n$  and  $(VO_2(SO_4)_2)^{3n-}_n$ , that seem to be formed depending on the mole fraction  $x(V_2O_5)$  of the mixtures [1,4,8-10].

In order to identify these complexes several investigations have been undertaken by means of spectroscopic, density, thermal and electrochemical methods.

Analysis of the results is possible if the data can be compared to those obtained from the pure components.

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This paper is devoted to measurements of the electrical conductivity, density, temperature and enthalpy changes by solid-solid or solid-liquid transitions and the heat capacity of the liquid and solid, alkali-pyrosulphates  $-$  the solvents for the catalytically active vanadium species.

Lithium is not a promoter for the catalysis and in addition  $Li_2S_2O_7$  starts to decompose well below the melting point [13,14]. For these reasons  $Li<sub>2</sub>S<sub>2</sub>O<sub>7</sub>$  is not dealt with in the present work.

## 2. Experimental

## 2.1. Chemicals

Pure and dry  $M_2S_2O_7$  was obtained by thermal decomposition of  $M_2S_2O_8$  (Merck–Pro Analysi) for Na and K or synthesized in the laboratory for Rb and Cs [3,11].

All handling of chemicals took place in a nitrogen or an argon filled glovebox with a measured water content of ca. 5 ppm. Prior to use the salts were kept in sealed ampoules and cut open in the glovebox only.

# 2.2. Density

The densities were measured using Archimedean's principle by measuring the apparent weight of a spherical platinum bob dipped into a quartz crucible containing the melt as described earlier [12].

The density was obtained from the expression:  $\rho = \Delta m/V_t(g \text{ cm}^{-3})$ , where  $\Delta m$  is the weight difference of the bob in argon and the melt and  $V_t$  the volume of the bob at the temperature  $t$ . The volume of the bob, at the measuring temperature (in  $\mathrm{^{\circ}C}$ ), was obtained from the equation:

$$
V_t = V_{0\degree}C(1 + 0.2554 \times 10^{-4}t + 0.0104 \times 10^{-6}t^2)
$$

After each series of measurements the weight loss did not exceed 1%. This loss is possibly due to decomposition of  $M_2S_2O_7$  into  $SO_3$  and  $M_2SO_4$ . Due to this decomposition the maximum experimental temperature did not exceed 80 K above the melting point.

The accuracy of the temperature of the melt during the experiments was within  $\pm 2$  K because of the vertical temperature gradient along the crucible. The relative error of the mass determination was ca.

 $\pm 0.05\%$ . By taking into account the errors of the mass and temperature, the estimated error of the density was  $0.2\%$ .

# 2.3. Conductivity

The borosilicate glass cell, with gold electrodes, used for measuring the electrical conductivity, has been described in detail previously [12]. The cell was filled in the dry box, sealed and placed in the measuring furnace regulated to within  $\pm 0.1$  K. The resistance of the cell was measured when it was constant. The temperature was lowered in steps of 2-10 K, and subcooling was generally observed, indicated by a sudden jump in the resistance to a much higher value when crystallization occurred. The temperature was measured by a calibrated Pt(100) platinum resistance thermometre placed directly at the capillary tube of the conductivity cell. The conductivity was measured by a Radiometer CDM-83 conductivity meter.

The cell constants were determined at room temperature in a thermostat using a 0.1 Demal KCl standard solution as described in Ref. [15].

# 2.4. Thermal investigations

The temperatures of the phase transitions, solidsolid or solid-liquid, and the heat involved in these transitions, have been measured with a Calvet microcalorimeter. This apparatus has been described previously [1,16]. The borosilicate glass cells containing the alkali-pyrosulphates were filled in the glovebox and sealed under vacuum. The large number of thermocouples in the two calorimetric cells and the very low heating rate  $(3-10 \text{ K h}^{-1})$ , controlled by a linear temperature programmer resulted in high quality thermograms, with a very well-defined base line and separation of thermal effects occurring at very close temperatures. The calorimetre temperature is controlled by a calibrated Pt(100) platinum resistance thermometer in order to obtain a linear variation of the temperature vs. time. The experimental temperature is measured by a Pt/Pt-10%Rh thermocouple located near the cell containing the salt. It was checked in a separate experiment towards the melting point of lead. The heat, Q, involved during the phase transition is linked to the area, S, of the thermogram by the linear

relation:  $Q=KS$ , where K is the calorimeter constant. This constant is determined in a separate experiment with the same heating rate on a sample of lead. Temperature and enthalpy of melting of lead are given in Ref. [17] as  $T_{\text{fus}} = 600 \text{ K}$  and  $\Delta_{\text{fus}}H = 4.81 \text{ kJ} \text{ mol}^{-1}$ .

Heat capacity measurements were carried out with a Setaram DSC 121 differential scanning calorimeter. The apparatus and the measuring procedure have been described in detail previously [18].

The measuring method used was the so-called `step-method', developed by Setaram [19]: small heating steps are followed by isothermal delays, when thermal equilibrium of the sample is achieved. Two correlated experiments should be carried out with this method to determine the heat capacity of the sample. The first one, with two empty cells (containers) of the same mass and the second with the same cells, but one of them containing the sample. Heat flux as a function of time and temperature is recorded for both runs. The difference of heat flux in both runs is proportional to the amount of heat necessary to increase the temperature of the sample by  $\Delta T$ . Therefore, the value of the heat capacity of the sample is equal to:  $c_p=QM/$  $(\Delta T_m)$ , where m is the mass of the sample and M the molar mass of the sample. The same conditions for both experiments (i.e. starting temperature, temperature increment and isothermal delay) are required. All necessary calculations are performed by the original Setaram program.

The apparatus was calibrated by Joule effect. Additionally, some test measurements with NBS Standard Reference material  $720 \alpha - Al_2O_3$  have been carried out before the investigations.

Quartz cells of 7 mm in diametre and 15 mm of length were filled in the glovebox, sealed under vacuum and then placed in the calorimeter. Measurements were performed by heating steps of 5 K followed by 400 s isothermal delay. The heating rate was 2 K min $^{-1}$ . All experiments were started at 300 K and performed up to  $750-800$  K.

## 3. Results and discussion

#### 3.1. Density measurements

The experimental densities and temperatures of the molten  $Na_2S_2O_7$  and  $Rb_2S_2O_7$  salts are given in Table 1

Experimental densities of molten  $Na<sub>2</sub>S<sub>2</sub>O<sub>7</sub>$  and  $Rb<sub>2</sub>S<sub>2</sub>O<sub>7</sub>$ 



Table 1. The investigated temperature range was 675–740 and 705–795 K for  $Na_2S_2O_7$  and  $Rb_2S_2O_7$ , respectively.

No density value of these salts have been found in the literature.

In Table 2, the measured densities are expressed by the linear equation:  $\rho = A + B(T - T_m)$ , where  $\rho$  is the density in g cm<sup>-3</sup>, T the temperature in K and  $T<sub>m</sub>$  the



 $T_0$ ble 2





Fig. 1. Molar volume of molten alkali pyrosulphates vs. the volume of the alkali cations.

middle temperature of the temperature range. As described previously [20], this expression gives a more satisfactory representation of the measured data than the usually employed equation:  $\rho = A + BT$ .

Densities of  $K_2S_2O_7$  and  $Cs_2S_2O_7$  have earlier been measured [1,12], but for comparison we present the coefficients A and B for all of the investigated pyrosulphates, in Table 2. In this table, the values for the coefficients of the linear analytical expressions and the SE for each molten salt are given.

Table 2 also lists the values of the molar volume of the alkali pyrosulphates at 700 K calculated from the linear expressions. In Fig. 1, these molar volumes are plotted against the volume of the alkali ions and as it can be seen in this figure, a linear dependence might be assumed.

#### 3.2. Conductivity measurements

The conductivity has been measured in the 639– 700 K range for  $Na<sub>2</sub>S<sub>2</sub>O<sub>7</sub>$  and 670–753 K for  $Rb<sub>2</sub>S<sub>2</sub>O<sub>7</sub>$ due to the different melting points of the alkali pyrosulphates.

The experiments were performed by cooling or by heating in steps of  $2-10$  K; close to the phase transitions the steps were usually 2 K.

We have fitted the experimental data for the liquid range to polynomials of the type [20]:  $\kappa = A + B(T T_{\text{m}}$  +  $C(T - T_{\text{m}})^2 + D(T - T_{\text{m}})^3$ , where  $\kappa$  is the conductivity in  $\Omega^{-1}$  cm<sup>-1</sup>, T the temperature in Kelvin and  $T<sub>m</sub>$  the middle temperature of the temperature range.



All the experimental values are given in Table 3 and the coefficients of the polynomial equations are given in Table 4, together with those previously obtained for  $K_2S_2O_7$  [12] and  $Cs_2S_2O_7$  [1]. Empirically it has been found that  $\kappa$  is exponentially related to the temperature [21-23] as  $\kappa = A(\kappa) e^{-E(\kappa)/RT}$ , where  $A(\kappa)$  is a constant,  $E(\kappa)$  is the energy necessary to promote the ionic migration and  $R$  and  $T$  have their usual meanings.  $E(\kappa)$  is, in general, dependent on the temperature and its value changes drastically by going from the liquid to the solid phase. Therefore, a plot of  $ln(\kappa)$  vs. the inverse temperature, 1/T, shows a break at the phase-transition temperature [21].

Table 3 Specific conductivity,  $\kappa$  ( $\Omega^{-1}$  cm<sup>-1</sup>), for alkali pyrosulphates



Table 4 Coefficients for the emperical equations  $a<sup>a</sup>$  for the specific conductivity of the alkali pyrosulphates

 $a^{a} \kappa = A + B(T - T_{m}) + C(T - T_{m})^{2} + D(T - T_{m})^{3}$ , where  $T_{m}$  is equal to 688 K for Na<sub>2</sub>S<sub>2</sub>O<sub>7</sub> and 723 K for all the other salts.



Fig. 2. Electrical conductivities of the alkali pyrosulphates:  $-\ln(\kappa)$  vs. 1/T. For clarity, the data for Rb and Cs are offset on the ordinate by the specified values.

In Fig. 2, we have plotted  $-\ln(\kappa)$  vs. 1/T. From the observed breaks on the conductivity curves the melting points of the pyrosulphates have been obtained and the values will be discussed below. A pronounced tendency to subcooling of the molten pyrosulphates is also observed.

On the basis of the measured conductivities, the densities from the polynomials and the assumption that the alkali ions  $M^{+}$  are carrying all the current, the equivalent conductivity of these ions,  $\Lambda M^{+}$ , can be calculated by applying the equation:  $\Lambda M^{+} = \kappa V^{M}/2 =$  $Ae^{-E/RT}$ , where  $\hat{V}^{\hat{M}}$  is the molar volume of the melt.

This has been done for each alkali pyrosulphate and the parameters  $A$  and  $E$  are given in Table 5, together with values for the alkali sulphates deduced from Ref. [24]. Due to the size of the anions, the activation energy is higher for the pyrosulphates as compared to the corresponding sulphates.

Fig. 3 shows the activation energy for the series of these salts vs. the radius of the cations and for the alkali fluorides, chlorides, bromides, iodides and nitrates found in Ref. [24]. From these curves, it is observed that the activation energy increases from Na to Cs but for cesium sulphate and pyrosulphate, the

Table 5 Activation energy parameters<sup>a</sup> for alkali sulphates and pyrosulphates

	Pyrosulphates		Sulphates [24]		
	AI $(\Omega^{-1}$ cm <sup>2</sup> mol <sup>-1</sup> )	Εl kJ	A/ $(\Omega^{-1}$ cm <sup>2</sup> mol <sup>-1</sup> )	Εl kJ	
Na	2884	27.90	550	18.86	
K	3240	31.20	815	19.76	
Rd	3089	30.48	472	20.74	
Cs	1703	28.04	387	18.94	
$9 \rightarrow - - +$	$-E/RT$				

 $A^A \Lambda M^+ = Ae^{-E/RT}$ .

activation energy is lower than excepted from this tendency. In spite of the size of the cesium ion, it seems that the ionic migration is higher than for the smaller ones. This effect is probably due to a change in the liquid structure whereby, for example, the weaker interaction between the large  $Cs<sup>+</sup>$  cation and the sulphate or pyrosulphate anions makes possible a larger anion migration and contribution to the conductivity of the melt.

## 3.3. Thermal analysis

## 3.3.1.  $Na<sub>2</sub>S<sub>2</sub>O<sub>7</sub>$

In order to determine the temperatures and enthalpies of transitions, several thermal cycles (heating and cooling) have been performed in the  $300-720$  K range, using either the differential scanning calorimetre or the Calvet calorimeter.

In Ref. [25], indication has been given, from heat capacity measurements, about a possible polymorphic transformation just below the melting point. Indeed, ca. 630 K, the shape of our thermograms, obtained by differential enthalpic analysis, seem to indicate either



Fig. 3. Activation energy for ionic migration vs. the radius of the alkali cations.

a solid-solid transition just before the melting point or a premelting effect. We have tried to separate these two possible thermal effects obtained, by decreasing the heating rate from 10 to  $1 \text{ K h}^{-1}$ . No solid-solid transition has been clearly evidenced in this temperature range and, as for  $Li<sub>2</sub>SO<sub>4</sub>$  [26,27], this behaviour is probably due to a premelting effect. From the plot of  $-\ln \kappa$ , vs. 1/T, Fig. 2, the break point at 660 K could indeed be due to either a solid-solid transition or a premelting effect.

Further investigations of the structure vs. temperature by NMR, are in progress.

Ten measurements, using 10 samples, have been performed to obtain the temperature and enthalpy of melting. The average of the values obtained is:  $T_{\text{fus}} = 674 \pm 5 \,\text{K}; \Delta_{\text{fus}}H = 41.7 \pm 2.3 \,\text{kJ} \,\text{mol}^{-1}.$ 

A small solid-solid transition has been found at 451 K,  $\Delta_{\text{trans}}H$ =1.78 kJ mol<sup>-1</sup>. Due to the premelting effect, the accuracy, particularly for the temperature of melting is poor.

From our conductometric measurements we obtained by plotting  $-\ln \kappa$  vs.  $1/T$  (Fig. 2), a temperature of fusion of 679 K. The deviation of 5 K, from the DTA value is probably due to the fact that this

latter value corresponds to the beginning of melting (onset temperature), whereas the temperature obtained by conductometry corresponds to the end of the melting process and can be compared with the temperature obtained at the top of the thermogram  $(679 \pm 1 \text{ K}).$ 

The values of the melting point found in the literature are not very scattered:  $676$  K  $[28]$ ,  $674$  K  $[29]$ , 669 K [30], 675 K [14], 673 K [31], 663 K [32].

For the heat of fusion, we have only found one value in the literature, namely  $40.8 \pm 0.4$  KJ mol<sup>-1</sup> [25], in good agreement with our value.

The heat capacity has been measured in the 300-720 K range. The experimental data are given in Table 6 and, for the solid state in the  $300-600$  K range, fitted by the linear equation,  $C_p = A + BT$ .

From 600 K to the melting point, deviation of the heat capacity from this linear dependency was observed (Fig. 4) and could be allocated to the premelting effect.

As is often observed for molten salts, we have not detected an important variation of the heat capacity and an average of the data has been calculated. All parameters are given in Table 7.



Fig. 4. Molar heat capacity of  $Na<sub>2</sub>S<sub>2</sub>O<sub>7</sub>$ .





Compound	Solid phase		Solid phase	Liquid phase	
	$C_p = A + BT$			$C_p/(J \text{ mol}^{-1} \text{ K}^{-1})$	$C_p/(J \text{ mol}^{-1} \text{ K}^{-1})$
	$A/(J \text{ mol}^{-1} \text{ K}^{-1})$		$B/(J \text{ mol}^{-1})$		
		300 < T/K < 590			680 <t k<720<="" td=""></t>
$Na2S2O7$	$110.2 \pm 3.6$		$0.187 \pm 0.008$		$244.8 \pm 1.0$
		300 < T/K < 590		591 <t k<692<="" td=""><td>680<t k<717<="" td=""></t></td></t>	680 <t k<717<="" td=""></t>
$K_2S_2O_7$	$183 \pm 1$		$0.177 + 0.007$	$260+4$	$267+2$
		300 < T/K < 700			724 <t k<757<="" td=""></t>
$Rb_2S_2O_7$	$207.4 \pm 1.2$		$0.057 + 0.04$		$272.2 \pm 1.8$
		300 < T/K < 710			717 <t k<777<="" td=""></t>
$Cs_2S_2O_7$	$147.5 \pm 1.9$		$0.212 \pm 0.010$		$222.3 \pm 4.3$

Table 7 Coefficients of the linear equations for the heat capacity of alkali pyrosulphates

3.3.2.  $K_2S_2O_7$ 

All thermal data were published earlier [7]. Two solid-solid transitions appear at  $T=473$  K and  $T=591 \text{ K}; \Delta_{\text{trans}}H (591 \text{ K})=21.8 \text{ kJ} \text{ mol}^{-1}$ . Temperature and enthalpy of melting are  $T_{\text{fus}}=692 \text{ K}$  and  $\Delta_{\text{fus}}H=21.2 \text{ kJ mol}^{-1}$ . The melting point deduced from our conductometric measurements, Fig. 2, is in good agreement with the DTA value.

The experimental values of the heat capacity are shown in Table 6 and the parameters are used to fit these data in Table 7.

# 3.3.3.  $Rb_2S_2O_7$

The differential enthalpic analysis has been carried out by using a DSC 121 calorimeter. The heating rate was  $5 \text{ K min}^{-1}$ . Three cycles of heating and cooling were done in the  $300-770$  K range. A small solidsolid transition appeared at 495 K.

The sample fused at  $T_{\text{fus}}=708\pm2$  K and the heat associated was  $\Delta_{\text{fus}}H$ =17.8±0.5 kJ mol<sup>-1</sup>. A premelting effect was observed 50 K below the melting point but it could not be separated from the heat of fusion. From the conductivity measurements, we deduced the temperature of melting (Fig. 2) to be  $T_{\text{fus}}$ =723 K. As for the sodium pyrosulphate, this value is in good agreement with the temperature read at the top of the DEA thermogram (721 K) and the deviation between the values obtained by the two methods is allocated to the premelting effect.

The literature is poor about data for the melting parameters, we found only  $T_{\text{fus}}=674$  K [14], far from our value. However, in that work, the  $Rb_2S_2O_7$  was synthesized from sulphuric acid by heating the

obtained hydrogen sulphate, a doubtful method of preparation of the pure pyrosulphate [33].

Heat capacities were measured in the  $300-770$  K range. The experimental data are shown in Table 6. All parameters deduced to fit these values are given in Table 7.

## 3.3.4.  $Cs_2S_2O_7$

The thermal data have been published earlier [11], except those related to heat capacities and heat of melting which are reported here.

Two low-temperature solid-solid transitions were found at 438 K and 565 K, respectively. The temperature of melting is 728 K (735 K at the top of the thermogram), it compares well to the value of 734 K found from the conductivity measurements (Fig. 2).

The heat of melting has been determined by DEA to be  $\Delta_{\text{fus}}H=19.5 \text{ kJ mol}^{-1}$ . Heat capacities were measured in the  $300-770$  K range. All values are given in Tables 6 and 7.

From the temperature and enthalpy of melting, we can calculate the entropy of melting of these alkali pyrosulphates. These values are given, together with the temperature and enthalpy of melting, in Table 8. We can conclude from this table, that the entropy of melting is rather constant, except for sodium pyrosulphate where the entropy is higher than for the other salts. However, as indicated above, for potassium pyrosulphate we have evidenced a solid-solid transition ( $\beta \rightarrow \alpha$ ) at 591 K well below the melting point. If we add the entropy of this transition  $(36.9 \text{ J mol}^{-1} \text{ K}^{-1})$  to the entropy of melting

Table 8 Temperatures, enthalpies and entropies of melting of alkali pyrosulphates



 $(30.6 \text{ J mol}^{-1} \text{ K}^{-1})$ ) we obtain the value,  $67.5$  J mol<sup>-1</sup> K<sup>-1</sup>, similar to the entropy of melting of sodium pyrosulphate. Therefore, the structure of solid  $Na<sub>2</sub>S<sub>2</sub>O<sub>7</sub>$  is probably the same as of the solid phase  $\beta$ -K<sub>2</sub>S<sub>2</sub>O<sub>7</sub>; the melting of Na<sub>2</sub>S<sub>2</sub>O<sub>7</sub> occurs directly from one phase, whereas for  $K_2S_2O_7$  a solid transition is needed from a thermodynamic point of view. The low-temperature solid structures of  $Rb_2S_2O_7$  and  $Cs_2S_2O_7$  correspond probably to  $\alpha$ - $K_2S_2O_7$ , judged from their rather similar melting entropies and as for  $Na<sub>2</sub>S<sub>2</sub>O<sub>7</sub>$  the melting occurs directly from one phase. Only the X-ray structure of  $K_2S_2O_7$  is reported in the literature. Attempts to grow suitable crystals of the other alkali pyrosulphates and determine their structures are in progress [34].

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