

# Influence of palladium precursors on oxidation of alumina-supported palladium

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## Abstract

The oxidation phenomena of alumina-supported palladium prepared from various precursors has been investigated by a simultaneous thermogravimetric analysis–differential scanning calorimetric (TGA–DSC) technique over a wide temperature range between 250 and 900 K. Three different temperature ranges were found in oxidation on Pd(C)/Al<sub>2</sub>O<sub>3</sub>: chemisorption of dioxygen at 250–300 K; penetration of adsorbed oxide ions into sublayers at temperature over 300 K; and formation of a stable bulk oxide at 800 K. However, four different temperature ranges were found on Pd(N)/Al<sub>2</sub>O<sub>3</sub>: chemisorption of dioxygen at 250–300 K and further formation of unstable Pd<sup>s</sup>O<sub>2</sub> at 300–320 K; decomposition of Pd<sup>s</sup>O<sub>2</sub> into Pd<sub>x</sub>O at 320–420 K; penetration of adsorbed oxide ions into sublayers at temperature over 420 K; and formation of a stable bulk oxide at 800 K. © 2002 Elsevier Science B.V. All rights reserved.

**Keywords:** Bulk; Surface; Oxidation; Thermally activated processes; Thermal properties

## 1. Introduction

Alumina-supported palladium is an important catalyst in catalytic oxidation of hydrocarbons [1–3] and nitric oxide (NO) pollutants catalytic conversion [4–6]. In these reactions, the mechanism involves the adsorption of oxygen on the surface of palladium and a reduction of the palladium oxide (by hydrocarbon or CO) back to palladium, i.e.,



where  $x$  denotes an adsorption stoichiometry of oxygen on palladium atoms exposed on the surface (Pd<sup>s</sup>) of dispersed palladium crystallites. The activity of the oxidation depends heavily on the nature of Pd<sup>s</sup>O <sub>$x$</sub> .

Therefore, a detailed understanding of the interaction of palladium with dioxygen should be helpful towards improvements of the oxidation reactions.

In previous papers [7,8], we have explained the interaction of Pd/Al<sub>2</sub>O<sub>3</sub> catalyst with dioxygen prepared from a H<sub>2</sub>PdCl<sub>4</sub> precursor. The oxidation behavior was found to vary with the particle size of the palladium crystallites. In this work, I want to demonstrate and compare the distinctions of oxidation phenomena among the H<sub>2</sub>PdCl<sub>4</sub> and Pd(NO<sub>3</sub>)<sub>2</sub> precursors.

## 2. Experimental

### 2.1. Sample preparation

Pd(C)/Al<sub>2</sub>O<sub>3</sub> or Pd(N)/Al<sub>2</sub>O<sub>3</sub> samples of various palladium loadings were prepared by the incipient wetness method of impregnating hot H<sub>2</sub>PdCl<sub>4</sub> or

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$\text{Pd}(\text{NO}_3)_2$  solution, respectively, into  $\gamma\text{-Al}_2\text{O}_3$  (Merck, surface area =  $108 \text{ m}^2/\text{g}$ ). The slurries obtained were dried up overnight at 380 K and then calcined in air at 770 K for 4 h before storing as testing sample. The loading of palladium on these testing samples was determined by the atomic-emission technique using a Perkin-Elmer, Sciex Elan 5000 ICP-MS.

The dispersion ( $D$ , percentage of atoms exposed to surface) of palladium crystallites was measured by hydrogen chemisorption at 300 K under the assumption that  $\text{H}/\text{Pd}^{\text{s}} = 1.1$  [9] at the monolayer chemisorption. Prior to chemisorption measurement, each sample was pretreated under a reducing condition by flowing hydrogen and evacuation at 570 K. Obtained dispersion of palladium on the samples is shown in Table 1.

## 2.2. Adsorption measurement

The amounts of dioxygen uptake and heats evolved on palladium samples were monitored over a temperature range between 250 and 900 K in a dual port calorimeter (Setaram TG-DSC 111) equipped with a sensitive balance ( $0.25 \mu\text{g}$ ) and a calorimeter ( $10 \mu\text{W}$ ). Before the dioxygen uptake, each testing sample was prereduced in flowing dihydrogen gas at 570 K for 1 h and a subsequent evacuation at 720 K for 1 h. The reduced sample was cooled in the Ar flow to a predetermined oxidizing temperature ( $T_{\text{ox}}$ ) and then oxidized by a flow of 10 ml/min dioxygen introduced from the auxiliary inlet into the Ar flow. A detailed description of this system had been given in the previous report [7,8]. Pure  $\gamma\text{-Al}_2\text{O}_3$  support was mounted in the reference port of the calorimeter as

Table 1  
Dispersion and particle sizes for alumina-supported palladium measured at 300 K

Sample	Hydrogen chemisorption	
	$D^{\text{a}}$	$d$ (nm) <sup>b</sup>
4.80%Pd(N)	0.08	13.8
1.94%Pd(N)	0.09	12.2
0.95%Pd(N)	0.10	11.0
4.72%Pd(C)	0.21	5.2
2.04%Pd(C)	0.25	4.4
2.80%Pd(C)	0.30	3.7

<sup>a</sup> Dispersion of palladium crystallite.

<sup>b</sup> Average particle size.

a blank to offset possible changes ( $\Delta m$  and  $\Delta H$ ) caused by the support.

## 3. Results and discussion

### 3.1. Dispersion measurements

Chemisorption is a basic technique to measure exposed percentages (or dispersion,  $D$ ) of active metal in supported metallic catalysts [10,11]. In Table 1, the dispersion derived from hydrogen uptakes at 300 K and estimated palladium particles are given. The catalysts prepared from the  $\text{H}_2\text{PdCl}_4$  lead to higher dispersion compared with those from  $\text{Pd}(\text{NO}_3)_2$ . This higher dispersion may be attributed to the presence of the interaction of chlorine in the  $\text{H}_2\text{PdCl}_4$  precursor with alumina, which partially retains on the alumina support, after calcination treatment.

Based on XPS results, Stencel et al. [12] indicated two kinds of chlorine on supported platinum catalysts: one is associated with the metal and can be easily removed, while the other is associated with the support and is difficult to remove. So, the dispersion depending on the different types of supported species–support interaction on the palladium precursor is apparent.

### 3.2. Gravimetric measurements

The progressive oxidation was investigated by gravimetric and calorimetric measurements for different oxidation temperature under the same experimental conditions. Fig. 1 shows the temperature profiles of dioxygen uptake (in terms  $N_{\text{O}}/N_{\text{Pd}}$ ) ratio observed after  $2.5 \times 10^3$  s of oxidation on samples of 4.72%Pd(C)/ $\text{Al}_2\text{O}_3$  (from  $\text{H}_2\text{PdCl}_4$  precursor) and 4.80%Pd(N)/ $\text{Al}_2\text{O}_3$  (from  $\text{Pd}(\text{NO}_3)_2$  precursor). In this uptake study, a fresh sample was used in each data point. On raising the oxidation temperature from 250 to 900 K, each observed profile can easily discern three stages as previous reported [7] for Pd(C)/ $\text{Al}_2\text{O}_3$  (some variations in the first and second stages for Pd(N)/ $\text{Al}_2\text{O}_3$ ).

For Pd(C)/ $\text{Al}_2\text{O}_3$  catalysts:

1. The  $N_{\text{O}}/N_{\text{Pd}}$  ratio remained at a constant plain value at  $T < 300 \text{ K} (\text{Pd}_x^{\text{s}}\text{O})$ .

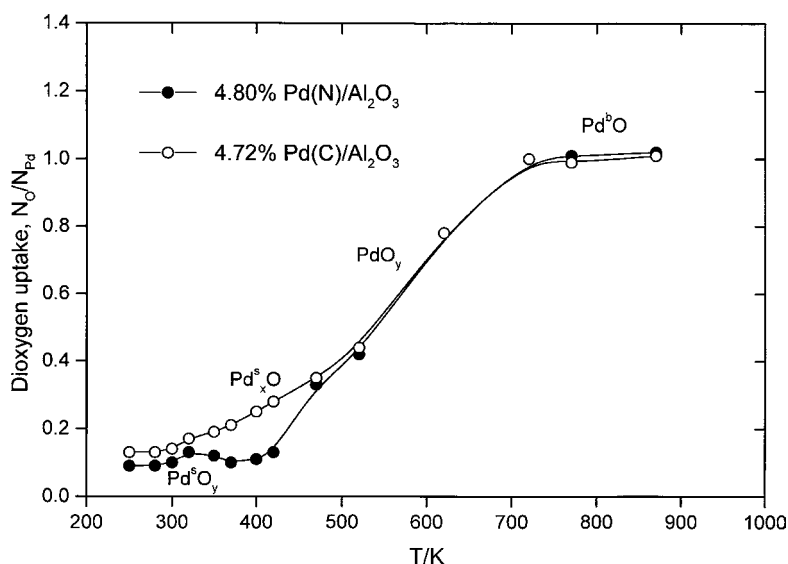


Fig. 1. Temperature profiles of dioxygen uptake on alumina-supported palladium metals: 4.80%Pd(N)/Al<sub>2</sub>O<sub>3</sub> (●) and 4.72%Pd(C)/Al<sub>2</sub>O<sub>3</sub> (○).

2. The ratio gradually increased from the plain value to a plateau value in the temperature range between 300 and 800 K (PdO<sub>y</sub>).
3. The ratio remained at the plateau value in the temperature range between 800 and 900 K (Pd<sup>b</sup>O).

The mechanism for Pd(C)/Al<sub>2</sub>O<sub>3</sub> catalysts can, therefore, be the sequence of the following reactions:

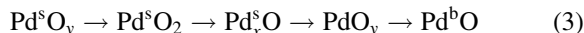


The three stages are assigned as chemisorption of dioxygen on the surface of palladium crystallites (Pd<sub>x</sub><sup>s</sup>O), progressive penetration of adsorbed oxide ions into the sublayers (PdO<sub>y</sub>), and formation of a stable bulk oxide structure (Pd<sup>b</sup>O), respectively.

For Pd(N)/Al<sub>2</sub>O<sub>3</sub> catalysts:

1. The  $N_{\text{O}}/N_{\text{Pd}}$  ratio slightly increased in the temperature range between 250 and 320 K (formation of unstable Pd<sup>s</sup>O<sub>2</sub>).
2. The ratio slightly decreased in the temperature range between 320 and 420 K (decomposition of Pd<sup>s</sup>O<sub>2</sub> into Pd<sub>x</sub><sup>s</sup>O).
3. The ratio gradually increased to a plateau value in the temperature range between 420 and 800 K (PdO<sub>y</sub>).
4. The ratio remained at the plateau value in the temperature range between 800 and 900 K (Pd<sup>b</sup>O).

The mechanism for Pd(N)/Al<sub>2</sub>O<sub>3</sub> catalysts can, therefore, be the sequence of the following reactions:



The limitation to the surface adsorption at low temperatures implies not only the migration of adsorbed oxide ions into sublayers of palladium which has an energy barrier, but also that the thermal agitation at low temperatures was insufficient to overcome the barrier. On Comparison of Pd(C)/Al<sub>2</sub>O<sub>3</sub> with Pd(N)/Al<sub>2</sub>O<sub>3</sub> for Pd(C)/Al<sub>2</sub>O<sub>3</sub> sample, the excessive oxidation for  $T > 300$  K induced a formation of sub-layer oxides. In the case of Pd(N)/Al<sub>2</sub>O<sub>3</sub> sample, however, the oxidation preserved only a superficial character by formation of surface oxides—Pd<sup>s</sup>O<sub>2</sub> and Pd<sub>x</sub><sup>s</sup>O at temperature below 420 K. Clearly, the results indicate that Pd(N)/Al<sub>2</sub>O<sub>3</sub> sample probably has a higher energy barrier than the Pd(C)/Al<sub>2</sub>O<sub>3</sub> sample.

In previous literatures, Shaplygin et al. [13] suggested that palladium dioxide is unstable and begins to decompose in air at 340 K or when disturbed mechanically. Goncharenko et al. [14] also suggested that the dissociation of palladium dioxide occurred neighboring at 370 K. Similar result for Pd<sup>s</sup>O<sub>2</sub> species obtained from Pd(N)/Al<sub>2</sub>O<sub>3</sub> sample is thermodynamically unstable at temperature higher than 320 K, it decomposed to Pd<sub>x</sub><sup>s</sup>O at higher temperature.

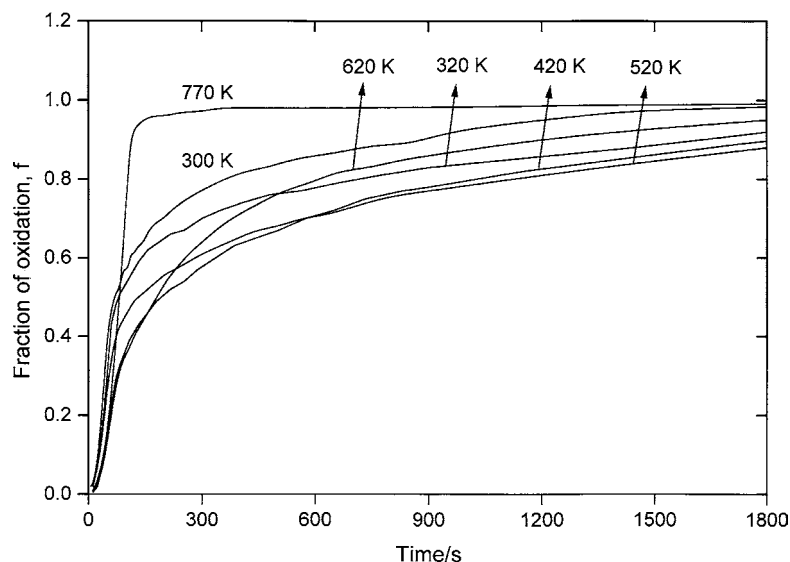


Fig. 2. Time profiles for the oxygen uptake fraction ( $f = \Delta m_t / \Delta m$ ) of 4.72%Pd(C)/Al<sub>2</sub>O<sub>3</sub> at various oxidation temperatures.

Figs. 2 and 3 present the time profile of the formation of oxygen uptake ( $f = \Delta m_t / \Delta m$ , where  $\Delta m_t$  and  $\Delta m$  denote the weight gained after an oxidation time  $t$  and after  $2 \times 10^3$  s of oxidation, respectively) for 4.72%Pd(C)/Al<sub>2</sub>O<sub>3</sub> and 4.80%Pd(N)/Al<sub>2</sub>O<sub>3</sub> samples during various oxidation temperatures. An apparent decrease in the oxidation rate of the sample was found

at 520 K for 4.80%Pd(N)/Al<sub>2</sub>O<sub>3</sub> sample. The slowing down in the oxidation rate for the lower dispersed samples from nitrated precursor would imply that the penetration of oxide ions into sublayers of palladium has higher energy barrier than the higher dispersed samples from chlorated precursor. Lam and Boudart [15] and Palazov et al. [16] also found that the

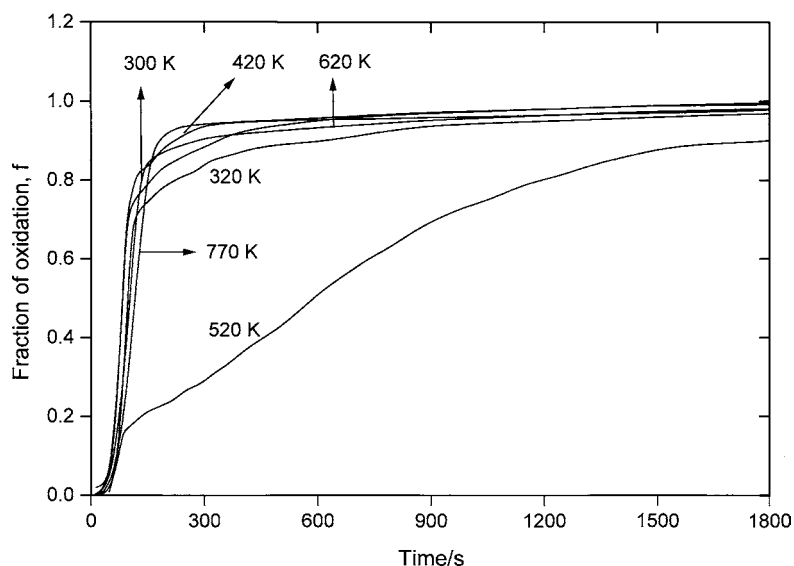


Fig. 3. Time profiles for the oxygen uptake fraction ( $f = \Delta m_t / \Delta m$ ) of 4.80%Pd(N)/Al<sub>2</sub>O<sub>3</sub> at various oxidation temperatures.

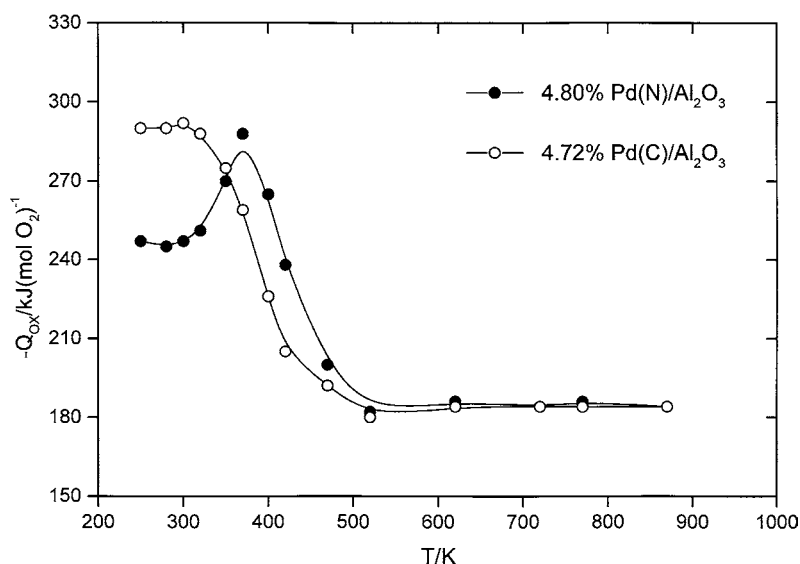


Fig. 4. Temperature profiles of heats of oxidation ( $-Q_{\text{ox}}$ ) upon oxidation of alumina-supported palladium metals: 4.80%Pd(N)/Al<sub>2</sub>O<sub>3</sub> (●) and 4.72%Pd(C)/Al<sub>2</sub>O<sub>3</sub> (○).

penetration of oxide ions for the lower dispersion of palladium catalysts occurred at higher temperature ( $\sim 550$  K).

### 3.3. Calorimetric measurement

Fig. 4 compares the temperature profiles of heat evolution ( $-Q_{\text{ox}}$ ) upon oxidation of the 4.72%Pd(C)/Al<sub>2</sub>O<sub>3</sub> and the 4.80%Pd(N)/Al<sub>2</sub>O<sub>3</sub> samples. Also, Table 2 shows the heat enthalpy ( $-Q_{\text{ox}}$ ) and the  $N_{\text{O}}/N_{\text{Pd}}$  stoichiometry with temperature for both samples. The observed heat varies with the palladium precursor and the oxidation temperature. However, the three (or four) oxidation stages for Pd(C)/Al<sub>2</sub>O<sub>3</sub> (or Pd(N)/Al<sub>2</sub>O<sub>3</sub>) described in the gravimetric measurement appeared again in this figure. For Pd(C)/Al<sub>2</sub>O<sub>3</sub> sample, the heat of oxidation displayed a plateau value at the surface chemisorption ( $T < 300$  K); it gradually decreased on the penetration stage to a bottom value on the formation of a stable bulk oxide between 800 and 900 K. According to the definition of previous paper [7,8], the plateau value was the heat of oxygen adsorption ( $-\Delta H_{\text{ad}}$ ), while the bottom value may be considered as the enthalpy of palladium oxide formation ( $-\Delta H_{\text{f}}$ ). Apparently, the heat of adsorption is considerably higher than the heat of oxide formation and the extent

of the adsorption is less than a monolayer; these features are indicative of true chemisorption as opposed to oxide formation. The higher the extents of oxidation, the lower the heats of oxidation evolved.

Contradistinction with Pd(C)/Al<sub>2</sub>O<sub>3</sub> sample, the abruptly increased heat evolution over 320 K for

Table 2

Variations of heat enthalpy and  $N_{\text{O}}/N_{\text{Pd}}$  stoichiometry with temperature for alumina-supported palladium

T (K)	4.80%Pd(N)/Al <sub>2</sub> O <sub>3</sub>		4.72%Pd(C)/Al <sub>2</sub> O <sub>3</sub>	
	$N_{\text{O}}/N_{\text{Pd}}$	$-Q$ (kJ (mol O <sub>2</sub> ) <sup>-1</sup> )	$N_{\text{O}}/N_{\text{Pd}}$	$-Q$ (kJ (mol O <sub>2</sub> ) <sup>-1</sup> )
250	0.09	247	0.13	290
280	0.09	245	0.13	290
300	0.10	247	0.14	293
320	0.13	251	0.17	288
350	0.12	270	0.19	275
370	0.10	288	0.21	259
400	0.11	265	0.25	226
420	0.13	238	0.28	205
470	0.33	200	0.35	195
520	0.42	182	0.44	180
620	0.78	186	0.78	184
720	1.00	184	1.00	184
770	1.01	186	0.99	184
870	1.02	184	1.01	184

Table 3  
Heats of dioxygen adsorption and heats of palladium oxide formation for various alumina-supported palladium

Sample	$d$ (nm)	Oxygen adsorption		Formation of palladium oxide	
		$N_{O^{ad}}/N_{Pd}^a$	$-\Delta H_{ad}$ (kJ (mol O <sub>2</sub> ) <sup>-1</sup> )	$N_{O^b}/N_{Pd}^b$	$-\Delta H_f$ (kJ (mol O <sub>2</sub> ) <sup>-1</sup> )
4.80%Pd(N)	13.8	0.09	247	1.04	188
1.94%Pd(N)	12.2	0.07	263	1.02	180
0.95%Pd(N)	11.0	0.05	272	1.02	184
4.72%Pd(C)	5.2	0.14	293	1.05	184
2.04%Pd(C)	4.4	0.19	326	0.96	184
2.80%Pd(C)	3.7	0.21	330	1.04	188

<sup>a</sup> Uptake of oxygen atoms at 300 K.

<sup>b</sup> Uptake of oxygen atoms at 770 K.

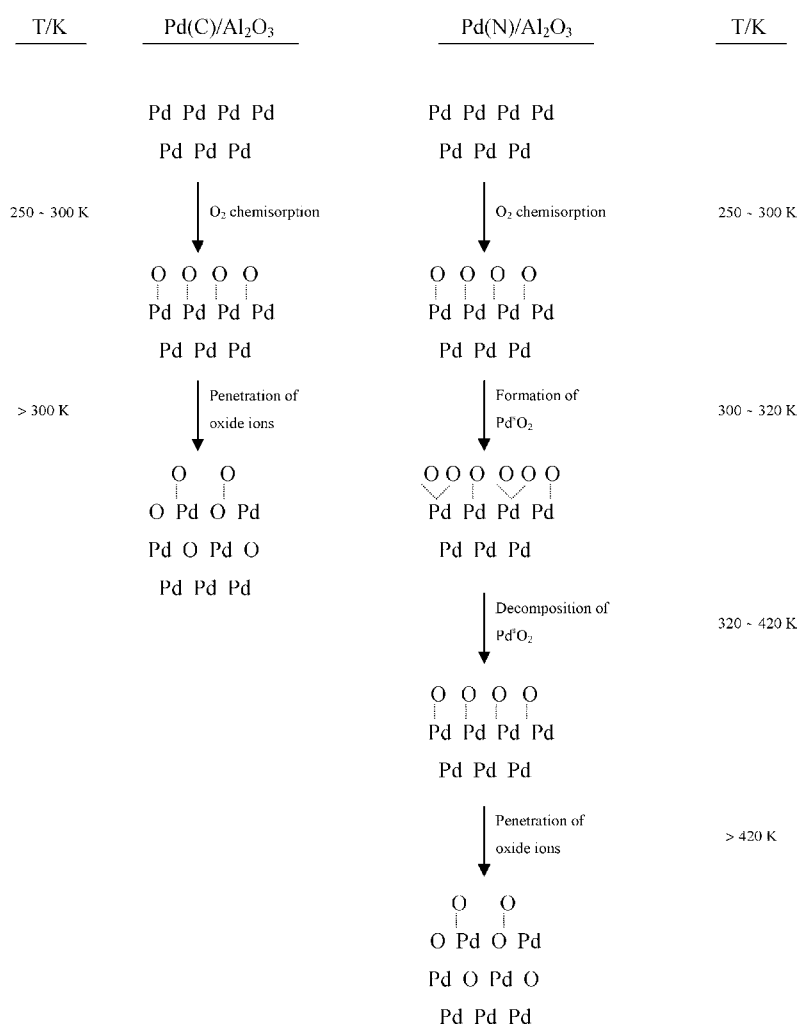


Fig. 5. Models proposed for temperature programmed oxidation from samples of Pd(N)/Al<sub>2</sub>O<sub>3</sub> and Pd(C)/Al<sub>2</sub>O<sub>3</sub>.

Pd(N)/Al<sub>2</sub>O<sub>3</sub> sample may be due to the strong bonding of Pd<sub>x</sub><sup>s</sup>O formed by the following reactions:



In the temperature range between 250 and 320 K, the adsorption is accompanied at some stages by a change in oxidation number of the cations associated with the adsorbed layer via Eqs. (4) and (5) to form Pd<sup>s</sup>O<sub>y</sub> and Pd<sup>s</sup>O<sub>2</sub> species. When the temperature raises over 320 K, the Pd<sup>s</sup>O<sub>2</sub> becomes unstable and some reactions occur, i.e., desorption of oxygen from Pd<sup>s</sup>O<sub>2</sub> species, formation of Pd<sup>s</sup>O species through the slow decomposition of Pd<sup>s</sup>O<sub>2</sub>, and re-adsorption of oxygen on Pd<sup>s</sup> through Eqs. (6)–(8). Since the strength of Pd<sub>x</sub><sup>s</sup>O is higher than Pd<sup>s</sup>O<sub>y</sub> or Pd<sup>s</sup>O<sub>2</sub> species, the obtained Δ*H*<sub>ad</sub> arrives at the plateau value 370 K.

Table 3 lists dioxygen uptake on surface/bulk and heats of adsorption/formation for various alumina-supported palladium at 300/770 K. The crystallite size of supported palladium metal has a profound effect on the heat of adsorption. The evolved heat of adsorption increased to about 80 kJ (mol O<sub>2</sub>)<sup>-1</sup> as the size of palladium crystallites was decreased from 13.8 to 3.7 nm. A decreasing of -Δ*H*<sub>ad</sub> with the size of palladium crystallites has been previously noted by Zakumbaeva et al. [17], Chou and Vannice [18] and Ho et al. [7]. However, the heat evolved upon complete oxidation on palladium crystallites varies insignificantly with the diameter. The evolved heat of PdO species formation was 184 ± 4 kJ (mol O<sub>2</sub>)<sup>-1</sup> as the size of palladium crystallites decreased from 13.8 to 3.7 nm.

### 3.4. Mechanism of oxidation

According to the progressive oxidation with temperature measurement of this study, the low temperature oxidation for palladium crystallite depends on the kinds of catalyst precursor. Both catalysts prepared from H<sub>2</sub>PdCl<sub>4</sub> and Pd(NO<sub>3</sub>)<sub>2</sub> precursors give different mechanisms in the temperature range

between 300 and 400 K. Fig. 5 displays a schematic diagram to describe the oxidation process on the Pd(C)/Al<sub>2</sub>O<sub>3</sub> sample and the Pd(N)/Al<sub>2</sub>O<sub>3</sub> sample. Within the same, a considerable increase in the uptake of oxygen occurs as the temperature is increased from 300 to 420 K for Pd(C)/Al<sub>2</sub>O<sub>3</sub> and Pd(N)/Al<sub>2</sub>O<sub>3</sub> sample, respectively. This growth can be ascribed to the mutual exchange of places of adsorbed oxide ions and the surface palladium atoms, i.e., the so-called place-exchange mechanism [19]. The penetration of oxide ions with deep chemisorption of oxygen as a result of the place-exchange mechanism, which is an activated process, increases as the temperature is increased. It seems possible that this step plays an important role in the complete bulk oxidation process. The results obtained show a great influence of an oxidation process with palladium precursors on the preparation of catalyst. This should be borne in mind when the preparation of palladium catalysts is being considered.

## 4. Conclusions

This report has presented a detailed comparison of oxidation process on both Pd(C)/Al<sub>2</sub>O<sub>3</sub> and Pd(N)/Al<sub>2</sub>O<sub>3</sub> samples. These experiments show the existence of Pd<sup>s</sup>O<sub>2</sub> at lower temperature (300 K ≤ *T* ≤ 320 K) and decomposition of Pd<sup>s</sup>O<sub>2</sub> at higher temperature (320 K ≤ *T* ≤ 420 K) on Pd(N)/Al<sub>2</sub>O<sub>3</sub> sample. The penetration process starts at 300 K for Pd(C)/Al<sub>2</sub>O<sub>3</sub> sample and at 420 K for Pd(N)/Al<sub>2</sub>O<sub>3</sub> sample. Upon oxidation at 800 K, the formation of palladium oxide structure obtained.

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