

# Thermal behavior of $\text{Et}_4\text{N}^{10}\text{BH}_4$ and $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$

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## Abstract

The thermal behavior and crystal transformation processes from I to II and from II to I for  $\text{Et}_4\text{N}^{10}\text{BH}_4$  and from I' to II' and from II' to I' for  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$  are determined by DSC. The results show that their crystal transformation processes are reversible. The values of  $\Delta H_{\text{cr}}$  and  $\Delta S_{\text{cr}}$  are  $101.0 \text{ J g}^{-1}$  and  $38.68 \text{ J mol}^{-1} \text{ K}^{-1}$  for  $\text{Et}_4\text{N}^{10}\text{BH}_4$  and  $148.4 \text{ J g}^{-1}$  and  $182.7 \text{ J mol}^{-1} \text{ K}^{-1}$  for  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$ , respectively. The apparent activation energy ( $E$ ) and pre-exponential constant ( $A$ ) are  $213.0 \text{ kJ mol}^{-1}$  and  $10^{17.7} \text{ s}^{-1}$  for  $\text{Et}_4\text{N}^{10}\text{BH}_4$ , and  $E_1=105.4 \text{ kJ mol}^{-1}$ ,  $A_1=10^{9.1} \text{ s}^{-1}$ ,  $E_2=180.2 \text{ kJ mol}^{-1}$ ,  $A_2=10^{15} \text{ s}^{-1}$  for two exothermic processes of  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$ , respectively. © 2000 Elsevier Science B.V. All rights reserved.

**Keywords:** Crystal transformation; Decomposition;  $\text{Et}_4\text{N}^{10}\text{BH}_4$ ;  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$ ; Kinetic parameters

## 1. Introduction

Ammonium tetraethylate of tetrahydroboracic acid ( $\text{Et}_4\text{N}^{10}\text{BH}_4$ ) and ammonium tetraethylate of octadecahydro-eicosa boracic acid  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$  are two important intermediates of preparing the medicines used for curing the malignant tumour. However, their thermal behaviors under conditions of linear temperature increase have not been published. In the present work, their thermal behaviors are studied by means of differential scanning calorimeter (DSC) and polarization microscopy (PM).

## 2. Experimental

### 2.1. Materials

$\text{Et}_4\text{N}^{10}\text{BH}_4$  and  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$  used in this work were prepared and purified by our Institute. Their

purities were more than 99.9%. The standard material used for calibrating enthalpy value,  $\alpha$ -naphthol and reference material,  $\alpha$ - $\text{Al}_2\text{O}_3$  were of analytical purity.

### 2.2. Experimental equipment and conditions

All measurements were made with a Shanghai Balance Manufactures' CDR-1 differential scanning calorimeter. The conditions of DSC were as follows: heating rate,  $5^\circ\text{C min}^{-1}$  for determining the enthalpy of the crystal transformation and 1, 2, 5, 10,  $20^\circ\text{C min}^{-1}$  for determining the kinetic parameters of thermal decomposition; calorimetric sensitivity,  $\pm 20.92 \text{ mJ s}^{-1}$ ; paper speed,  $20 \text{ mm min}^{-1}$ ; atmosphere, static air; sample mass, 3–5 mg; pan, sealed cell of aluminum. The above-mentioned heating rate was calculated according to the actual rising rate of temperature from  $50^\circ\text{C}$  to the temperature at the end of the reaction. The polarization microscope experiment were carried out on a model FP-5 melting point

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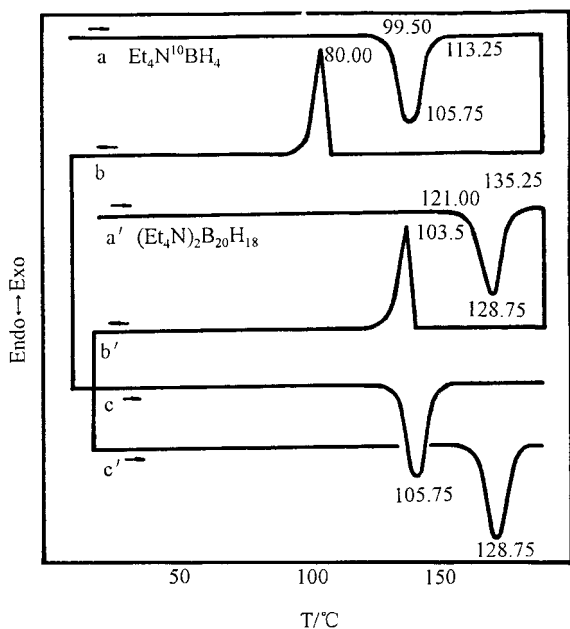


Fig. 1. DSC curves of the crystal transformation of  $\text{Et}_4\text{N}^{10}\text{BH}_4$  and  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$ . (a) and (a') upon heating ( $5^\circ\text{C min}^{-1}$ ); (b') upon cooling ( $5^\circ\text{C min}^{-1}$ ); (b) and (c') upon heating once more ( $5^\circ\text{C min}^{-1}$ ).

analyzer made by the Mettler company at a heating/cooling rate of  $0.2^\circ\text{C min}^{-1}$ .

### 3. Results and discussion

#### 3.1. Crystal transformation of $\text{Et}_4\text{N}^{10}\text{BH}_4$ and $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$

The DSC curves of  $\text{Et}_4\text{N}^{10}\text{BH}_4$  and  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$  below  $140^\circ\text{C}$  under the condition of  $5^\circ\text{C min}^{-1}$  are shown in Fig. 1

The DSC curves in Fig. 1 show that (1) for  $\text{Et}_4\text{N}^{10}\text{BH}_4$ , the endothermic peak begins at  $99.5^\circ\text{C}$ , reaches its maximum  $105.75^\circ\text{C}$  and ends at  $113.25^\circ\text{C}$ , and (2) for  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$ , its endothermic peak begins at  $121.00^\circ\text{C}$ , reaches its maximum  $128.75^\circ\text{C}$  and ends at  $135.25^\circ\text{C}$ . For verifying the assignation of above-mentioned two endothermic peaks, we made an experiment by the polarization microscope method. The results show that the endothermic peak in the temperature range  $99.5\text{--}113.25^\circ\text{C}$  is attributed to the crystal transformation of  $\text{Et}_4\text{N}^{10}\text{BH}_4$  from I to II and

the endothermic peak in the temperature range  $121.00\text{--}135.25^\circ\text{C}$  is attributed to the crystal transformation of  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$  from I' to II'. On cooling, form II' of  $\text{NH}_4\text{N}^{10}\text{BH}_4$  will transform to form I' when  $80^\circ\text{C}$  is reached, and form II' of  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$  will transform to form I' when  $103.5^\circ\text{C}$  is reached. The above-mentioned two processes are exothermic. The curves (c) and (c') obtained upon second heating is the same as curves (a) and (a'), respectively. This fact shows that the crystal transformation process for two compounds is reversible.

#### 3.2. The enthalpy and entropy of crystal transformation of $\text{Et}_4\text{N}^{10}\text{BH}_4$ and $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$

To gain the accuracy enthalpy of crystal transformation of title compounds from DSC curve, we used a standard sample with known melting enthalpy (its melting temperature range closes to that of the crystal transformation of title compounds),  $\alpha$ -naphthol, to run DSC experiments under the same conditions.

By substituting the data in Table 1 into Eq. (1) and [1]

$$\Delta H_{\text{cr}} = \frac{\Delta H_{\text{s}}(S_{\text{cr}}/m_{\text{cr}})}{S_{\text{s}}/m_{\text{s}}} \quad (1)$$

where  $\Delta H_{\text{cr}}$  is the enthalpy of crystal transformation,  $\text{J g}^{-1}$ ;  $\Delta H_{\text{s}}$  is the melting enthalpy of standard sample. For  $\alpha$ -naphthol, its value is  $162.9 \text{ J g}^{-1}$ ;  $S_{\text{cr}}$  and  $S_{\text{s}}$  are the area under the DSC curve of title compounds and standard sample, respectively,  $\text{mm}^2$ ;  $m_{\text{cr}}$  and  $m_{\text{s}}$  the mass of title compounds and standard sample, respectively,  $\text{mg}$ .

From Eq. (1), the enthalpy of crystal transformation of  $\text{Et}_4\text{N}^{10}\text{BH}_4$  and  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$  are obtained. The values of  $\Delta H_{\text{cr}}$  for  $\text{Et}_4\text{N}^{10}\text{BH}_4$  and  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$  are  $101.6$  and  $148.4 \text{ J g}^{-1}$ , respectively. By substituting the value of  $\Delta H_{\text{cr}}$  and crystal transformation temperature into Eq. (2).

$$\Delta S_{\text{cr}} = \frac{\Delta H_{\text{cr}}M}{T_{\text{cr}}} \quad (2)$$

where  $\Delta S_{\text{cr}}$  is the entropy of crystal transition of title compounds,  $\text{J mol}^{-1} \text{ K}^{-1}$ ;  $\Delta H_{\text{cr}}$  the enthalpy of crystal transformation of title compounds,  $\text{J g}^{-1}$ ;  $M$  the mass of 1 mol sample,  $\text{g mol}^{-1}$ ;  $T_{\text{cr}}$  the crystal transformation temperature,  $\text{K}$ .

Table 1  
DSC data of the crystal transformation processes of  $\text{Et}_4\text{N}^{10}\text{BH}_4$  and  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$

Sample	Sample mass, $m$ (mg)	Average peak area $\bar{S}^2$ , ( $\text{mm}^2$ )	$\bar{S}/w$	$\sum_{i=1}^n (\bar{S}/w)/n$	Relative deviation (%)
$\alpha$ -naphthol	3.40	540.0	158.8	159.1	1.7
	3.36	526.8	156.8		1.4
	3.24	510.0	157.4		1.1
	3.40	545.0	160.3		0.8
	3.41	553.0	162.2		1.9
	3.65	360.0	98.6		98.6
$\text{Et}_4\text{N}^{10}\text{BH}_4$	3.65	363.3	98.5	89.8	0.9
	3.65	360.0	98.6		0
	3.65	350.0	95.8		2.8
	3.65	366.7	100.5		1.9
	3.66	330.9	90.4		0.6
$(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$	3.66	321.7	87.9		2.1
	4.54	400.4	88.2		1.7
	4.54	410.0	90.3		0.6
	4.88	449.0	92.0		2.4

The entropies of crystal transformation of title compounds,  $\Delta S_{\text{cr}}$  are obtained. The values of  $\Delta S_{\text{cr}}$  for  $\text{Et}_4\text{N}^{10}\text{BH}_4$  and  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$  are 36.68 and 182.7  $\text{J mol}^{-1} \text{K}^{-1}$ , respectively.

### 3.3. Kinetic parameter of the thermal decomposition of $\text{Et}_4\text{N}^{10}\text{BH}_4$ and $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$

DSC curves of  $\text{Et}_4\text{N}^{10}\text{BH}_4$  and  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$  are shown in Fig. 2. The thermal decomposition of  $\text{Et}_4\text{N}^{10}\text{BH}_4$  starts in 225.5°C and ends in 245.0°C

with summit of 231.5°C. For  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$ , there are two exothermic peaks of thermal decomposition at 210.25 and 258.0°C in the DSC curves.

In order to obtain the apparent activation energy ( $E$ ) and pre-exponential constant ( $A$ ) of thermal decomposition reaction for  $\text{Et}_4\text{N}^{10}\text{BH}_4$  and  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$ , the Kissinger Eq. (1), i.e. Eq. (3) [2] is used

$$\ln\left(\frac{\beta}{T_p^2}\right) = \ln\left(\frac{RA}{E}\right) - \frac{E}{RT_p} \quad (3)$$

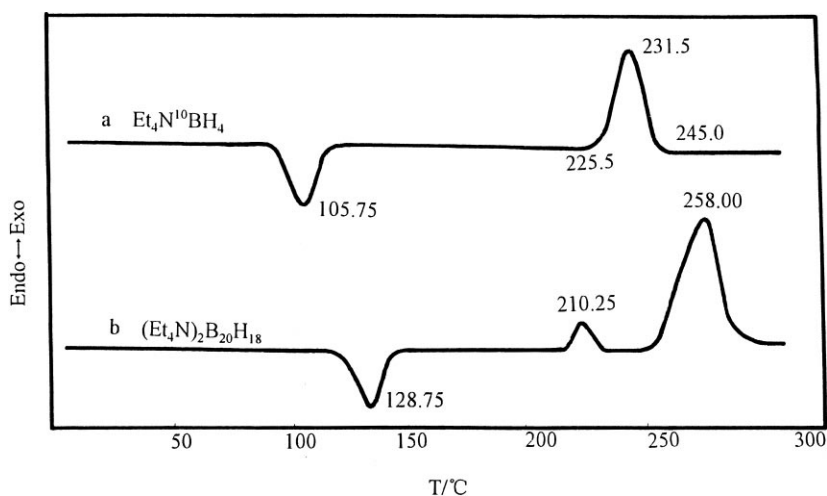


Fig. 2. The typical DSC curves of  $\text{Et}_4\text{N}^{10}\text{BH}_4$  and  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$  at a heating rate of  $5^\circ\text{C min}^{-1}$ .

where  $\beta$  is the heating rate,  $^{\circ}\text{C min}^{-1}$ ;  $T_p$  the maximum peak temperature,  $K$ ;  $R$  the gas content,  $8.314 \text{ J mol}^{-1} \text{ K}^{-1}$ .

From Eq. (3), the values of  $E$  of  $213.0 \text{ kJ mol}^{-1}$  and  $A$  of  $10^{7.7} \text{ s}^{-1}$  for the exothermic process of  $\text{Et}_4\text{N}^{10}\text{BH}_4$ , and  $E_1$  of  $105.4 \text{ kJ mol}^{-1}$ ,  $E_2$  of  $180.2 \text{ kJ mol}^{-1}$ ,  $A_1$  of  $10^{9.1} \text{ s}^{-1}$  and  $A_2$  of  $10^{15} \text{ s}^{-1}$  for two exothermic processes of  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$  are obtained.

#### 4. Conclusions

The crystal transformation of  $\text{Et}_4\text{N}^{10}\text{BH}_4$  and  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$  occurs in the temperature range of  $99.50\text{--}113.25^{\circ}\text{C}$  and  $121.00\text{--}135.25^{\circ}\text{C}$ , respectively. Their crystal transformation processes are reversible.

Enthalpies and entropies of crystal transformation are  $101.0$ ,  $148.4 \text{ J g}^{-1}$  and  $38.68$ ,  $182.7 \text{ J mol}^{-1} \text{ K}^{-1}$  for  $\text{Et}_4\text{N}^{10}\text{BH}_4$  and  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$ , respectively.

Their kinetic parameters of thermal decomposition reaction are as follows:

For  $\text{Et}_4\text{N}^{10}\text{BH}_4$ ,  $E=213.0 \text{ kJ mol}^{-1}$   $A=10^{17.7} \text{ s}^{-1}$ ;  
for  $(\text{Et}_4\text{N})_2\text{B}_{20}\text{H}_{18}$ ,  $E_1=105.4 \text{ kJ mol}^{-1}$   $A_1=10^{9.1} \text{ s}^{-1}$ ;  
 $E_2=180.2 \text{ kJ mol}^{-1}$   $A_2=10^{15} \text{ s}^{-1}$ .

#### References

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