

Short communication

# Thermochemistry of hexamethylenetetramine pentaborate

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## Abstract

The crystalline hexamethylenetetramine pentaborate  $[(\text{CH}_2)_6\text{N}_4\text{H}][\text{B}_5\text{O}_6(\text{OH})_4]\cdot 0.5\text{H}_2\text{O}$  has been prepared and identified by XRD, FT-IR, DTA-TG, elemental analysis and chemical analysis. The molar enthalpy of solution of  $[(\text{CH}_2)_6\text{N}_4\text{H}][\text{B}_5\text{O}_6(\text{OH})_4]\cdot 0.5\text{H}_2\text{O}$  in  $(\text{HCl}\cdot 5.4554\text{H}_2\text{O})$  and of  $(\text{CH}_2)_6\text{N}_4$  in  $(\text{HCl} + \text{H}_3\text{BO}_3)(\text{aq})$  were determined. With the incorporation of the enthalpies of solution of  $\text{H}_3\text{BO}_3$  in  $\text{HCl}(\text{aq})$ , and the standard molar enthalpies of formation of  $(\text{CH}_2)_6\text{N}_4(\text{s})$ ,  $\text{H}_3\text{BO}_3(\text{s})$ , and  $\text{H}_2\text{O}(\text{l})$ , the standard molar enthalpy of formation of  $-(4042.7 \pm 4.1) \text{ kJ mol}^{-1}$  of  $[(\text{CH}_2)_6\text{N}_4\text{H}][\text{B}_5\text{O}_6(\text{OH})_4]\cdot 0.5\text{H}_2\text{O}$  was obtained.

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**Keywords:**  $[(\text{CH}_2)_6\text{N}_4\text{H}][\text{B}_5\text{O}_6(\text{OH})_4]\cdot 0.5\text{H}_2\text{O}$ ; Standard molar enthalpy of formation; Solution calorimetry

## 1. Introduction

Boron exists as polyborate anions composed of  $\text{BO}_3$  and  $\text{BO}_4$  groups and can form a large variety of compounds because of the complexity of the structures involved. Batsanov et al. [1] synthesized a hexamethylenetetramine pentaborate  $[(\text{CH}_2)_6\text{N}_4\text{H}][\text{B}_5\text{O}_6(\text{OH})_4]\cdot 0.5\text{H}_2\text{O}$  by reaction of boric acid and hexamethylenetetramine. As part of the continuing study [2] of the thermochemistry of organic borates, this paper reports the thermochemistry of  $[(\text{CH}_2)_6\text{N}_4\text{H}][\text{B}_5\text{O}_6(\text{OH})_4]\cdot 0.5\text{H}_2\text{O}$ .

## 2. Experimental

### 2.1. Preparation of $[(\text{CH}_2)_6\text{N}_4\text{H}][\text{B}_5\text{O}_6(\text{OH})_4]\cdot 0.5\text{H}_2\text{O}$ sample

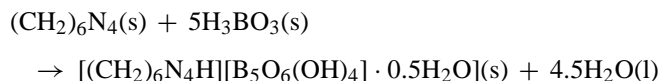
$[(\text{CH}_2)_6\text{N}_4\text{H}][\text{B}_5\text{O}_6(\text{OH})_4]\cdot 0.5\text{H}_2\text{O}$  was prepared by the literature [1] method. To a solution of 2.66 g  $(\text{CH}_2)_6\text{N}_4$  in  $10 \text{ cm}^3$  of water was added 1.23 g of boric acid. The mixture was heated to 353 K and maintained with stirring for 1 h, cooled to room temperature. The crystalline solid was separated, washed thoroughly with ethanol and diethyl ether, and finally, dried at 313 K to constant mass. The sample was identified by X-ray powder

diffraction (recorded on a Rigaku D/MAX-IIIIC with Cu target at  $8^\circ \text{ min}^{-1}$ ), FT-IR (determined on a Nicolet NEXUS 670 FT-IR spectrometer with KBr pellets at room temperature) and simultaneous DTA-TG (determined on a Universal V4.1D TA Thermal Analyzer at a heating rate of  $10 \text{ K min}^{-1}$  in flowing air). The chemical composition was determined by C, H, N elemental analysis and B by titration with NaOH standard solution in the presence of mannitol.

$\text{HCl}(\text{aq})$  ( $1 \text{ mol dm}^{-3}$ ) was prepared from analytical grade hydrochloric acid and deionized water, and its concentration,  $0.9996 \text{ mol dm}^{-3}$ , determined by titration with standard sodium carbonate. The density,  $1.018 \text{ g cm}^{-3}$ , was taken from [3].

### 2.2. Calorimetric experiment

$[(\text{CH}_2)_6\text{N}_4\text{H}][\text{B}_5\text{O}_6(\text{OH})_4]\cdot 0.5\text{H}_2\text{O}$  can be regarded as the product of the following reaction:



$\text{HCl}(\text{aq})$  ( $1 \text{ mol dm}^{-3}$ ) rapidly dissolves all components of the reaction. The thermochemical cycle is given in Table 1. Applying Hess's law,  $\Delta_r H_m^\circ(5)$  is calculated according to the following expression:

$$\Delta_r H_m^\circ(5) = \Delta_r H_m^\circ(1) + \Delta_r H_m^\circ(2) - \Delta_r H_m^\circ(3) - \Delta_r H_m^\circ(4)$$

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Table 1  
Thermochemical cycle for the derivation of  $\Delta_f H_m^\circ$  ( $[(\text{CH}_2)_6\text{N}_4\text{H}][\text{B}_5\text{O}_6(\text{OH})_4]\cdot 0.5\text{H}_2\text{O}$ , 298.15 K)

Reaction	$\Delta_r H_m^\circ$ (kJ mol <sup>-1</sup> )
$\Delta_r H_m^\circ(1)$ $5\text{H}_3\text{BO}_3(\text{s}) + 93.435 (\text{HCl}\cdot 54.506\text{H}_2\text{O}) = 5 \text{H}_3\text{BO}_3(\text{aq}) + 93.435 (\text{HCl}\cdot 54.506\text{H}_2\text{O})$	$109.2 \pm 0.4$
$\Delta_r H_m^\circ(2)$ $(\text{CH}_2)_6\text{N}_4(\text{s}) + 5 \text{H}_3\text{BO}_3(\text{aq}) + 93.435 (\text{HCl}\cdot 54.506\text{H}_2\text{O}) = (\text{CH}_2)_6\text{N}_4\text{H}^+\text{Cl}^-(\text{aq}) + 5\text{H}_3\text{BO}_3(\text{aq}) + 92.435 (\text{HCl}\cdot 55.096\text{H}_2\text{O})$	$-22.86 \pm 0.16$
$\Delta_r H_m^\circ(3)$ $93.435 (\text{HCl}\cdot 54.506\text{H}_2\text{O}) + 4.5\text{H}_2\text{O}(\text{l}) = 93.435 (\text{HCl}\cdot 54.554\text{H}_2\text{O})$	$-0.09 \pm 0.01$
$\Delta_r H_m^\circ(4)$ $[(\text{CH}_2)_6\text{N}_4\text{H}][\text{B}_5\text{O}_6(\text{OH})_4]\cdot 0.5\text{H}_2\text{O}(\text{s}) + 93.435 (\text{HCl}\cdot 54.554\text{H}_2\text{O}) = (\text{CH}_2)_6\text{N}_4\text{H}^+\text{Cl}^-(\text{aq}) + 5\text{H}_3\text{BO}_3(\text{aq}) + 92.435 (\text{HCl}\cdot 55.096\text{H}_2\text{O})$	$65.40 \pm 0.35$
$\Delta_r H_m^\circ(5)$ $5\text{H}_3\text{BO}_3(\text{s}) + (\text{CH}_2)_6\text{N}_4(\text{s}) = [(\text{CH}_2)_6\text{N}_4\text{H}][\text{B}_5\text{O}_6(\text{OH})_4]\cdot 0.5\text{H}_2\text{O}(\text{s}) + 4.5\text{H}_2\text{O}(\text{l})$	$21.0 \pm 0.6$

The molar enthalpy of formation of  $[(\text{CH}_2)_6\text{N}_4\text{H}][\text{B}_5\text{O}_6(\text{OH})_4]\cdot 0.5\text{H}_2\text{O}$  is obtained from the value of  $\Delta_r H_m^\circ(5)$  in combination with the molar enthalpies of formation of  $\text{H}_3\text{BO}_3(\text{s})$ ,  $(\text{CH}_2)_6\text{N}_4(\text{s})$ , and  $\text{H}_2\text{O}(\text{l})$ .

The RD496-III heat conduction calorimeter (Southwest Institute of Electron Engineering, China) has been described in detail previously [4,5]. The temperature of the calorimetric experiment was 298.15 K. Total time required for the complete reaction was about 0.5 h. No solid residues were observed after the reactions.

### 3. Results and discussion

#### 3.1. Identification of synthetic sample

Anal. calc. for  $[(\text{CH}_2)_6\text{N}_4\text{H}][\text{B}_5\text{O}_6(\text{OH})_4]\cdot 0.5\text{H}_2\text{O}$ : C, 19.57%; H, 4.93%; N, 15.21%; B, 14.68%. Found: C, 19.96%; H, 4.74%; N, 15.65%; B, 14.30%.

Fig. 1 shows the powder XRD pattern of synthetic sample. The characteristic d values of the synthetic sample are 0.9420, 0.7468, 0.6197, 0.5726, 0.5329, 0.4721, 0.4599, 0.3883, 0.3785, 0.3671, 0.3584, 0.2972, 0.2776 nm. No peaks from  $\text{H}_3\text{BO}_3$  or  $(\text{CH}_2)_6\text{N}_4$  were observed.

The FT-IR spectrum absorptions of synthetic sample are assigned as follows: the band at  $3259 \text{ cm}^{-1}$  is the O–H stretching mode. The strong bands at  $1413$ ,  $909 \text{ cm}^{-1}$  and  $1009$ ,  $777 \text{ cm}^{-1}$  are in agreement with the existence of  $\text{BO}_3$  and  $\text{BO}_4$  group, respectively. The strong band at  $529 \text{ cm}^{-1}$  is the characteristic peak of the pentaborate anion,  $[\text{B}_5\text{O}_6(\text{OH})_4]^-$ .

Simultaneous DTA-TG curves (Fig. 2) of synthetic sample indicate that there exist a total weight loss 52.80% from 50 to  $950^\circ\text{C}$ . The total residue of 47.20% corresponds to the mass of  $2.5\text{B}_2\text{O}_3$  with a calculated value of 47.25%. In the DTA curve, there are two peaks. The first endothermic peak appearing at  $237.50^\circ\text{C}$  is related to the dehydration of crystal water and OH groups. The exothermic peak at  $390.38^\circ\text{C}$  is related to the oxygenolysis of  $(\text{CH}_2)_6\text{N}_4$ .

#### 3.2. Results of calorimetric experiment

The measured molar enthalpy of solution of 3.00 mg  $(\text{CH}_2)_6\text{N}_4$  in  $2.00 \text{ cm}^3$  of  $[\text{HCl}\cdot 54.506\text{H}_2\text{O}$  and  $6.62 \text{ mg } \text{H}_3\text{BO}_3]$  at 298.15 K was  $-22.86 \pm 0.16 \text{ kJ mol}^{-1}$  ( $n = 5$ , uncertainty is twice the standard deviation of the mean). The molar enthalpy of solution of 7.88 mg  $[(\text{CH}_2)_6\text{N}_4\text{H}][\text{B}_5\text{O}_6(\text{OH})_4]\cdot 0.5\text{H}_2\text{O}$  in

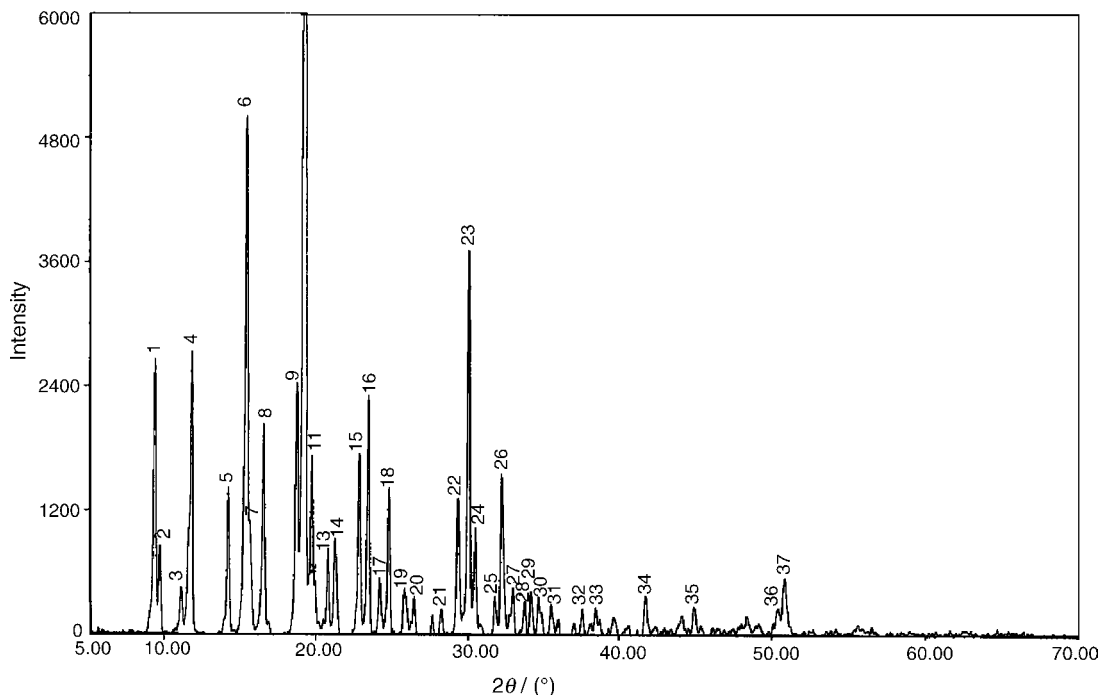


Fig. 1. XRD patterns of the synthetic sample.

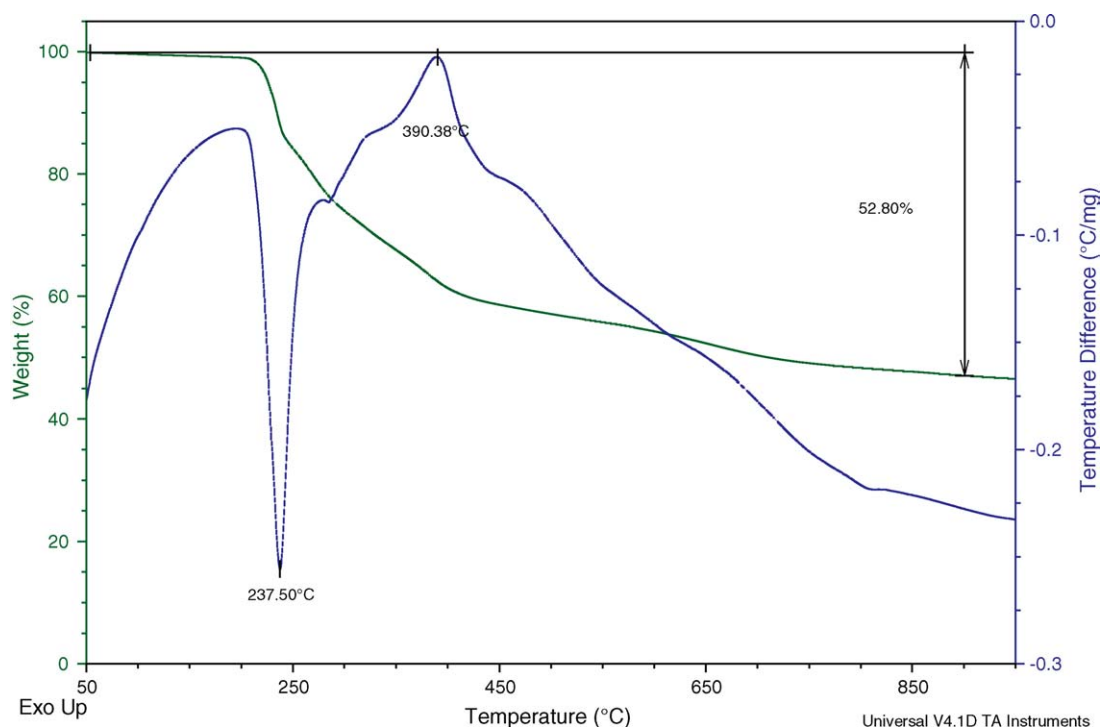


Fig. 2. Simultaneous DTA-TG curves of synthetic sample.

2.00 cm<sup>3</sup> of (HCl·54.554H<sub>2</sub>O) at 298.15 K was (65.40 ± 0.35) kJ mol<sup>-1</sup> (*n* = 5, uncertainty is twice the standard deviation of the mean).

Table 1 gives the thermochemical cycle for the derivation of the standard molar enthalpy of formation of [(CH<sub>2</sub>)<sub>6</sub>N<sub>4</sub>H][B<sub>5</sub>O<sub>6</sub>(OH)<sub>4</sub>]·0.5H<sub>2</sub>O. The molar enthalpy of solution of H<sub>3</sub>BO<sub>3</sub>(s) of (21.83 ± 0.08) kJ mol<sup>-1</sup> in HCl·54.506H<sub>2</sub>O was taken from [6]. The enthalpy of dilution of HCl(aq) was calculated from the NBS tables [7]. The molar enthalpies of formation of H<sub>3</sub>BO<sub>3</sub>(s) and H<sub>2</sub>O(l) were taken from the CODATA Key Values [8], namely -(1094.8 ± 0.8) and -(285.830 ± 0.040) kJ mol<sup>-1</sup>. The molar enthalpy of formation of (CH<sub>2</sub>)<sub>6</sub>N<sub>4</sub>(s) was taken from [9], namely (124.06 ± 0.75) kJ mol<sup>-1</sup>. From these data, the standard molar enthalpy of formation of [(CH<sub>2</sub>)<sub>6</sub>N<sub>4</sub>H][B<sub>5</sub>O<sub>6</sub>(OH)<sub>4</sub>]·0.5H<sub>2</sub>O was calculated to be -(4042.7 ± 4.1) kJ mol<sup>-1</sup>.

The  $\Delta_f H_m^0$  of (CH<sub>2</sub>)<sub>6</sub>N<sub>4</sub>H<sup>+</sup>(aq) can be estimated by a group contribution method [10], which can be expressed in following equation:

$$\begin{aligned} \Delta_f H_m^0([\text{(CH}_2\text{)}_6\text{N}_4\text{H}][\text{B}_5\text{O}_6(\text{OH})_4] \cdot 0.5\text{H}_2\text{O}, \text{s}) \\ = \Delta_f H_m^0((\text{CH}_2\text{)}_6\text{N}_4\text{H}^+, \text{aq}) \\ + \Delta_f H_m^0([\text{B}_5\text{O}_6(\text{OH})_4]^{-}, \text{aq}) + 0.5\Delta_f H_m^0(\text{H}_2\text{O}, \text{l}) \end{aligned}$$

in which the  $\Delta_f H_m^0$  of -3989.97 kJ mol<sup>-1</sup> of [B<sub>5</sub>O<sub>6</sub>(OH)<sub>4</sub>]<sup>-</sup>(aq) and the  $\Delta_f H_m^0$  of -285.83 kJ mol<sup>-1</sup> of H<sub>2</sub>O(l) were taken

from the literature [10]. Using this scheme, the standard molar enthalpy of formation of (CH<sub>2</sub>)<sub>6</sub>N<sub>4</sub>H<sup>+</sup>, (aq) is 90.2 kJ mol<sup>-1</sup>.

## Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at doi:10.1016/j.tca.2005.08.021.

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