THE EXCESS ENTHALPIES OF LIQUID FREON-22 + NJV-DIMETIIYLACETAMIDE M:XTURES FROM 263 TO 363 K AT 5500 kPa *

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ABSTRACT

The excess enthalpies, H^{E} , for liquid Freon-22 + N,N-dimethylacetamide mixtures **were measured from 263 to 363 K at 5500 kPa using isothermal flow calorimeters with a reproducibility of better than 1 %. At all temperatures the mixtures showed negative (exo**thermic) nonideal behavior of $H^\mathbf{E}.$ The $H^\mathbf{E}$ values are essentially invariant with tempera **ture from 263 to 363 K,** but HE **values** become successively more negative for 343, 353, **and 363 K. The Redlich-Kister equation** was **found to give** 3 **good fit of the** *HE* **data over the entire composition and temperature ranges investigated.**

INTRODUCTION

Recent activities in the development of solar-powered absorption and Rankine air conditioning technologies have established a need to obtain more detailed thermal characteristics of fluids used in these applications. Proper design of any refrigeration cycle is dependent upon the ability to model and predict accurately the thermodynamic properties of the working fluid. If the working fluid is a mixture, heat of mixing, H^E , data are one of the importan_j thermodynamic properties to be determined. We have developed high temperature, high pressure flow calorimeters suitable for making H^E measurements over wide temperature and pressure ranges $[1-3]$. The calorimeters are suitable for measuring either endothermic or exothermic *HE* values from 253 to 423 K and from 100 to 41000 kPa (6000 psi). Energy effects from 0.15 to 30 J min⁻¹ can be measured to an accuracy of $\pm 1\%$. The units have been used to measure H^E values for several hydrocarbon-alcohol [4-9] and alcohol-alcohol [10] binary mixtures.

We have initiated a program to measure H^E for several refrigerant-absorbent fluid mixtures that are possible working fluids for advanced absorption cycles. The present work reports H^E for Freon-22 (monochlorodifluoromethane) and N.N-dimethylacetamide mixtures over the entire composition range at 263,283,303,323,343,353 and 363 K and 5500 kPa.

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EXPERIMENTAL

Calorimetric m oasrirements

The two high pressure flow calorimeters that were used for the measure**ments** and the esperimental procedure are described in the literature [L,3]. One unit was used to measure H^E from 263 to 323 K (low temperature unit) while the other unit was used from 323 to 363 K (high temperature unit). Measurements made at 323 K using either calorimeter agreed within experimental error. All runs were made at 5500 kPa. This operating pressure was chosen to insure that the pure component? and the mixtures were liquid in the calorimeter. All runs were made in the steady state (fixed composition) mode. The total flow rate was $0.0042 \text{ cm}^3 \text{ s}^{-1}$ at 263, 283, 303 and 323 K. The flow rate was reduced to 0.0039 cm³ s⁻¹ for the runs of 343, 353 and 363 K to decrease the rate of energy generation in the calorimeter.

Materials

The materials employed were Freon-22 (E.I. DuPont De Nemours and Co., $99+%$ pure) and N,N-dimethylacetamide (Aldrich Chemical Company, $99 + \%$ pure). The N, Λ -dimethylacetamide was stored in sealed bottles over approximately 50 cm" of Davison molecular sieves (3 nm effective pore size) and, just prior to use, was filtered through a Gelman Alpha Metrical filter $(0.45 \mu m)$ pore diameter) and degassed for 10 min in an ultrasonic bath. Further purification of either material is not necessary $[11]$ since the other substances present in small amounts are espected to be sufficiently close in nature to the primary substance that H^E is not significantly affected. Flow rates measured in $cm³ s⁻¹$ were corrected to moles $s⁻¹$ and to mole fractions using the densities of the two pure materials estimated as follows. A density of 1.2154 g cm⁻³ at 298.15 K and 5500 kPa for Freon-22 was obtained by interpolation of the data of Zander in ref. 12. A density of 0.9422 g cm⁻³ at 298.15 K and 5500 kPa for N,N-dimethylacetamide was obtained by making an isothermal compressibility correction to the density at 298.15 K and 101 kPa [13].

RESULTS AND DISCUSSION

Values of the mole fraction, x, and experimental excess enthalpies, H^E (expt.), are given in Table 1 for the seven temperatures studied. The values of the coefficients, C_i in the equation

$$
H^{E} (\text{J mole}^{-1}) = x(1-x) \sum_{i=0}^{N} C_{i} (1-2x)^{i}
$$
 (1)

were found by a least squares curve-fitting program and are given in Table 2 together with standard deviations, σ . Values of H^E (calc.) reported in Table 1 were calculated from eqn. (1). The numerical values of $H^E(expt.)$ and

TABLE1

Experimental and calculated excess enthalpies, *HE, at* 5500 kPa and various **temperatures** for (x) Freon-22 + $(1 - x)N$, N -dimethylacetamide

| x | $-H^{\rm E}$ (J mole ⁻¹) | | \propto | $-H^{\text{E}}$ (J mole ⁻¹) | |
|----------------|--------------------------------------|-------|-----------|---|-------|
| | Expt. | Calc. | | Expt. | Calc. |
| $T = 343.15 K$ | | | | | |
| 0.0891 | 767 | 770 | 0.5944 | 3785 | 3800 |
| 0.1262 | 1080 | 1082 | 0.6040 | 3828 | 3800 |
| 0.1626 | 1368 | 1383 | 0.6327 | 3782 | 3779 |
| 0.1865 | 1589 | 1579 | 0.6516 | 3746 | 3746 |
| 0.2452 | 2053 | 2049 | 0.6609 | 3706 | 3724 |
| 0.3022 | 2493 | 2484 | 0.6795 | 3680 | 3669 |
| 0.3577 | 2865 | 2873 | 0,6887 | 3636 | 3636 |
| 0,4117 | 3235 | 3207 | 0.7070 | 3564 | 3558 |
| 0.4434 | 3374 | 3377 | 0.7252 | 3475 | 3464 |
| 0.4642 | 3487 | 3475 | 0.7959 | 2969 | 2944 |
| 0.4950 | 3576 | 3600 | 0.8387 | 2475 | 2504 |
| 0.5153 | 3666 | 3667 | 0.8638 | 2229 | 2201 |
| 0.5354 | 3700 | 3721 | 0.8804 | 1961 | 1983 |
| 0.5454 | 3731 | 3743 | 0.9212 | 1373 | 1385 |
| 0.5651 | 3778 | 3777 | 0.9452 | 995 | 995 |
| $T = 353.15 K$ | | | | | |
| 0.0258 | 240 | 235 | 0.5651 | 3913 | 3879 |
| 0.1015 | 915 | 907 | 0.5944 | 3907 | 3906 |
| 0.1746 | 1521 | 1536 | 0.6232 | 3888 | 3899 |
| 0.2452 | 2118 | 2120 | 0.6516 | 3870 | 3860 |
| 0.3135 | 2665 | 2647 | 0.6795 | 3789 | 3786 |
| 0.3795 | 3095 | 3102 | 0.7070 | 3679 | 3679 |
| 0.4117 | 3295 | 3297 | 0.7341 | 3503 | 3536 |
| 0.4434 | 3501 | 3469 | 0.7872 | 3170 | 3148 |
| 0.4745 | 3590 | 3614 | 0.8387 | 2627 | 2626 |
| 0.5052 | 3708 | 3732 | 0.8887 | 1989 | 1975 |
| 0.5354 | 3813 | 3821 | 0.9373 | 1179 | 1202 |
| $T = 363.15$ K | | | | | |
| 0.0258 | 271 | 246 | 0.5651 | 4143 | 4158 |
| 0.1015 | 989 | 975 | 0.5944 | 4219 | 4200 |
| 0.1746 | 1642 | 1664 | 0.6232 | 4226 | 4211 |
| 0.2452 | 2287 | 2294 | 0.6795 | 4121 | 4136 |
| 0.3135 | 2873 | 2852 | 0.7341 | 3900 | 3923 |
| 0.3795 | 3309 | 3325 | 0.7872 | 3539 | 3561 |
| 0.4434 | 3690 | 3707 | 0.8387 | 3047 | 3039 |
| 0.4745 | 3857 | 3860 | 0.8887 | 2379 | 2346 |
| 0.5052 | 4002 | 3987 | 0.9373 | 1463 | 1470 |
| 0.5354 | 4112 | 4087 | | | |

TABLE1 **(continued)**

 H^{E} (calc.) are estimated to be accurate to within $\pm 2\%$.

Figure 1 is a plot of H^E vs. mole fraction of Freon-22 at the temperatures of 303, 323, 353, and 363 K. Values of H^E at 263, 283 and 303 are essentially identical (Table 1) and only the curve for 303 K is given in Fig. 1. As shown in Table 1 and Fig. 1, all the H^F values are exothermic and large in magnitude. In Table 3 representative $H^\mathtt{c}$ values for different binary mixtures at $x = 0.5$ are compared, Positive H^e values are usually indicative of only

TABLE 2

physical interactions between the molecuies in the mixture while negative H^E values usually indicate some degree of chemical interaction in the mixture. The large negative value of H^{Σ} for the Freon-22 + N,N-dimethylacetamide system indicates much stronger chemical interaction in this system than is found in any of the other systems in Table 3. This large negative *HE* value most likely results *from* extensive hydrogen bonding between the Freon-22 hydrogen and the nitrogen on the acetamide. The hydrogen bonding is undoubtedy promoted by the presence of the electronegative fluorine and chlorine atoms in the Freon-22. Investigation of similar systems involving other Freons should allow correlations to be developed between *HE* and the electronegativity of the Freon carbon atom.

Fig. 1. Plot of H^E vs. x for mixtures of (x) Freon-22 + (1 - x) N, N-dimethylacetamide at 303,323, 353, and 363 I(.

TABLE 3

Representative H^E values at $x = 0.5$ for several binary systems at 298 K

| Binary mixtures | H^{E} (J mole ⁻¹) | |
|---|--|--|
| $Cyclohexane + hexane [1]$ | 210 | |
| n -Pentanol + decanol [10] | 150 | |
| Ethane $+$ hexanol $[8]$ | 350 | |
| Water $+$ ethyl alcohol $[15]$ | -140 | |
| Freon-22 + N , N -dimethylacetamide | -3350 | |

The H^E values in Table 1 and Fig. 1 at a given mole fraction of Freon-22 are essentially invariant with temperature from **263** to **303** K. However, successively greater increases in $-H^{\text{E}}$ are seen for the temperatures 343, 353, and 363 K. This change in $-H^{\varepsilon}$ with temperature indicates a correspondin change in the value of $\Delta C_{\rm p}$ [$C_{\rm p}$ (mixture) - $C_{\rm p}$ (Freon-22) - $C_{\rm p}(N,N$ -d methylacetamide)] for the mixing process from approximately zero in the 263-303 K range to an increasingly larger negative number in the $343-$ 363 K range. This is in agreement with the statement in Hirschfelder et al. [14] that the heat capacity of a one-component system at constant pressure, C_p , becomes infinite at the critical point. The critical temperature and pressure of Freon-22 are 369.33 K and 4989 kPa, respectively. It will now be of interest to extend our measurement of H^E values for this system into the critical temperature range of Freon-22.

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