

## THERMAL BEHAVIOUR OF COBALTIC AND COBALTOUS OXIDES AS INFLUENCED BY DOPING WITH SOME ALKALI METAL OXIDES

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### ABSTRACT

The role of Na<sub>2</sub>O- and Li<sub>2</sub>O-doping on the thermal decomposition of Co<sub>3</sub>O<sub>4</sub> to CoO and the re-oxidation of cobaltous to cobaltic oxide has been investigated using DTA, with controlled rates of heating and cooling, IR and X-ray diffraction spectrometry techniques.

The DTA investigation revealed that both Li<sub>2</sub>O and Na<sub>2</sub>O increased the thermal stability of Co<sub>3</sub>O<sub>4</sub>. However, the effect was much more pronounced in the case of lithium oxide. Doping Co<sub>3</sub>O<sub>4</sub> with 1.5 mole% Li<sub>2</sub>O was found to prevent any thermal decomposition of cobaltic oxide even by heating at 1100°C. The maximum thermal stabilization effect induced by doping with sodium oxide (4.5 mole%) was 30%. The sodium oxide- and lithium oxide-doping enhanced the reactivity of the produced CoO towards the re-oxidation by O<sub>2</sub> yielding Co<sub>3</sub>O<sub>4</sub>.

The X-ray diffraction and IR spectrometric investigations showed that part of Li<sub>2</sub>O and Na<sub>2</sub>O was effectively incorporated in the Co<sub>3</sub>O<sub>4</sub> lattice, affecting the thermal stabilization of the solid, and another part of the dopant oxide interacted with the produced CoO and also with Co<sub>3</sub>O<sub>4</sub> giving a new sodium cobalt compound, and with Co<sub>3</sub>O<sub>4</sub> producing, also, a new lithium cobalt oxide phase. However, the amount of Li<sub>2</sub>O dissolved in the Co<sub>3</sub>O<sub>4</sub> lattice was greater than that of Na<sub>2</sub>O. The sudden cooling of doped solids, from 1000°C to room temperature, favoured the formation of the new sodium cobalt oxide compound, and exerted no effect on the production of the new lithium cobalt oxide phase. The characteristic *d* spacings and IR absorption bands of these new compounds have been determined.

The possible mechanisms of dissolution of Li<sub>2</sub>O and Na<sub>2</sub>O in cobaltic oxide lattice are discussed.

### INTRODUCTION

Physico-chemical, electrical, surface, catalytic and thermal properties of cobalt oxides have been the subject of several investigations [1–19]. These properties have been found to be greatly influenced by the pre-history of parent materials [1–3], method of preparation, calcination conditions [4–9] and dissolution of foreign oxide(s) in the lattice of cobalt oxide solids [10–19].

In previous investigations we have studied the effects of dissolution of each of Li<sub>2</sub>O, V<sub>2</sub>O<sub>5</sub>, MoO<sub>3</sub>, MgO and Al<sub>2</sub>O<sub>3</sub> in cobalt oxides on their

catalytic, surface [10,12–17], and thermal properties [11,18,19]. The most probable mechanisms of dissolution of different dopant oxides in cobalt oxides were suggested. The ionic radii of the cations of these dopant oxides are equal to or smaller than those of cobalt cations in cobalt oxides [11,20,21]. Most of these dopant oxides being dissolved in cobaltic oxide increased its thermal stability to different extents depending on the nature of the oxide dissolved. The increase in the thermal stability of doped  $\text{Co}_3\text{O}_4$  has been attributed to the increase in the oxidation character of cobaltic oxide which acts as an energy barrier opposing the reduction of  $\text{Co}_3\text{O}_4$  to  $\text{CoO}$ .

In the present investigation, the effect of doping with  $\text{Li}_2\text{O}$  and  $\text{Na}_2\text{O}$  on the thermal decomposition of cobaltic oxide and on the reactivity of the produced cobaltous oxide for oxidation by  $\text{O}_2$  to  $\text{Co}_3\text{O}_4$  is studied. The techniques employed in this work are DTA, X-ray diffraction and IR absorption spectrometry.

## EXPERIMENTAL

### *Materials*

Pure and doped cobalt oxide solids were obtained by the thermal decomposition of pure basic cobalt carbonate [5,11] and basic cobalt carbonate treated with different proportions of  $\text{LiOH}$  and  $\text{NaOH}$ . The roasting was carried out at  $1000^\circ\text{C}$  for 4 h. Pure and doped oxide specimens were subjected to both sudden and slow cooling from  $1000^\circ\text{C}$  to room temperature. Four  $\text{Na}_2\text{O}$ -doped  $\text{Co}_3\text{O}_4$  solids were prepared which contained 0.75, 1.5, 3 and 4.5 mole%  $\text{Na}_2\text{O}$ . Three  $\text{Li}_2\text{O}$ -doped  $\text{Co}_3\text{O}_4$  specimens containing 0.75, 1.5 and 3 mole%  $\text{Li}_2\text{O}$  were also prepared.

### *Techniques*

Differential thermal analysis (DTA) of pure and doped basic cobalt carbonate was done using a Du Pont 990 thermal analyzer with a differential scanning calorimeter cell. The rate of heating and cooling was kept constant at  $20^\circ \text{min}^{-1}$  and the sensitivity was  $1 \text{ mV in}^{-1}$ . Thirty mg of each solid sample was employed in each case.

An X-ray investigation of the thermal products of pure and doped basic cobalt carbonate was carried out using a Philips diffractometer type PW 1050. The patterns were run with a scanning speed of  $2^\circ$  in  $2\theta$  per minute.

An infrared absorption spectrum was determined for each solid using Beckman Spectrometer IR 4250. The IR spectra were determined from  $4000$  to  $300 \text{ cm}^{-1}$  but the portion between  $1400$  and  $300 \text{ cm}^{-1}$  were considered in the present investigation. Two mg of each solid sample were mixed with 200 mg of vacuum-dried IR-grade  $\text{KBr}$ . The mixture was dispersed by grinding

for 3 min in a vibratory ball mill and placed in a steel die 13 mm in diameter and subjected to a pressure of 12 tons.

### Results

Figures 1 and 2 represent the DTA (heating and cooling) of pure basic cobalt carbonate and cobalt carbonate treated with different proportions of sodium and lithium hydroxide. Four endothermic peaks are observed in the case of pure basic cobalt carbonate and the cobalt carbonate treated with different proportions of NaOH. The first peak is broad, extending between 50 and 220°C, while the other three peaks are sharp and strong, especially the last one. The second and third peaks, having their maxima located at 295 and 365°C, indicate the loss of water of crystallization and decomposition of

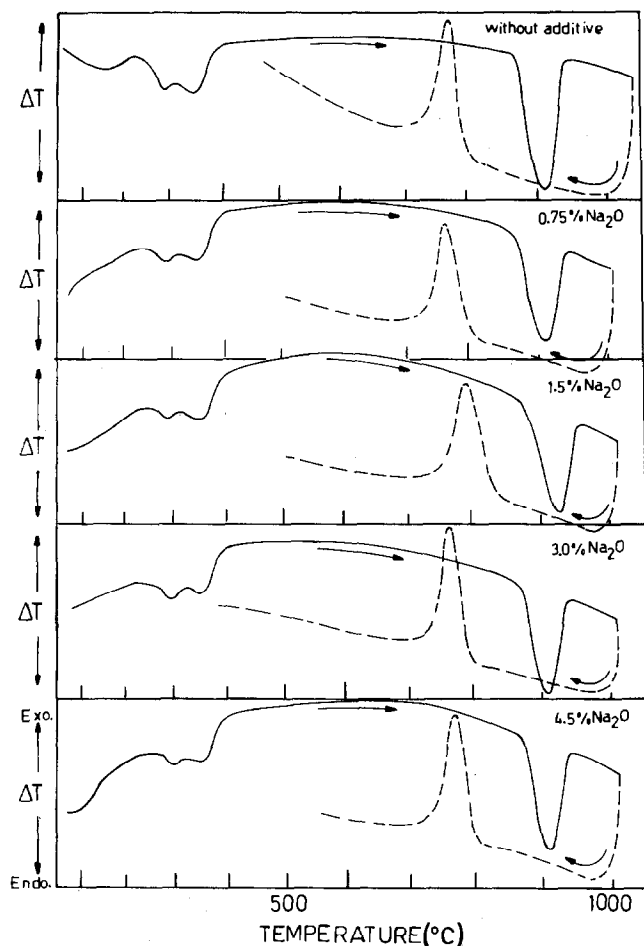


Fig. 1. DTA heating and cooling curves of pure and sodium hydroxide-treated specimens of basic cobalt carbonate.

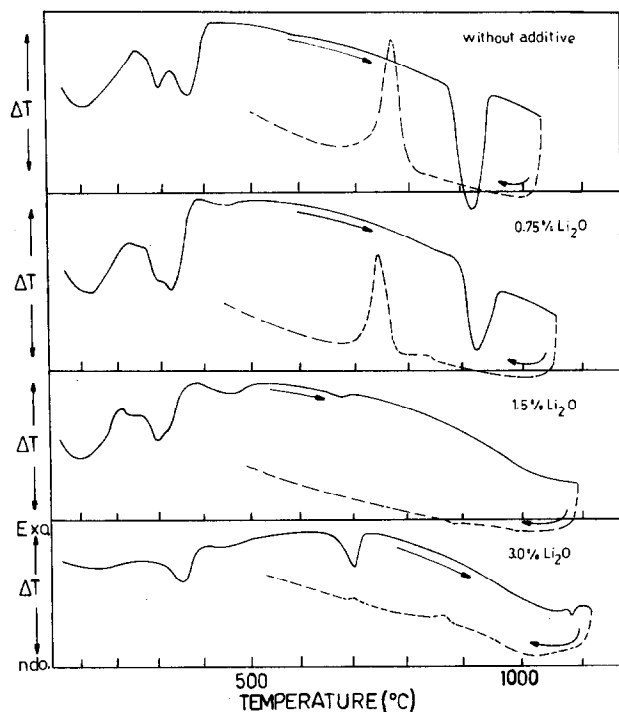


Fig. 2. DTA heating and cooling curves of pure and lithium hydroxide-treated specimens of basic cobalt carbonate.

$\text{CoCO}_3$  to  $\text{Co}_3\text{O}_4$  [11,18]. The last peak, with its maximum at  $910^\circ\text{C}$  ( $925^\circ\text{C}$  in the case of the solid treated with 1.5%  $\text{Na}_2\text{O}$ ), corresponds to the decomposition of  $\text{Co}_3\text{O}_4$  to  $\text{CoO}$  [11,18]. A strong exothermic peak was observed during the cooling of pure and sodium hydroxide-treated solid. The maximum of this peak is located at  $770^\circ\text{C}$  in the case of pure and sodium-treated solids except the solid containing 1.5%  $\text{Na}_2\text{O}$ , its maximum was found at  $790^\circ\text{C}$ . This shift in temperature indicates an early oxidation of the produced  $\text{CoO}$  phase in the 1.5% Na-doped solid.

Treating the basic cobalt carbonate with a small amount of lithium hydroxide (1.5 mole%) or sodium hydroxide affects the area of endothermic and exothermic peaks corresponding to the decomposition of  $\text{Co}_3\text{O}_4$  to  $\text{CoO}$  and the oxidation of cobaltous to cobaltic oxide. Increasing the amount of  $\text{LiOH}$  to 3 mole% was accompanied by disappearance of both endothermic and exothermic peaks corresponding to the decomposition of  $\text{Co}_3\text{O}_4$  to  $\text{CoO}$  and the reoxidation of cobaltous to cobaltic oxide. In other words, doping of  $\text{Co}_3\text{O}_4$  with 1.5 mole%  $\text{Li}_2\text{O}$  caused its complete thermal stabilization till a temperature as high as  $1100^\circ\text{C}$ . When the amount of  $\text{Li}_2\text{O}$  attained 3 mole%, a very small endothermic peak at  $1080^\circ\text{C}$  and a very small exothermic peak at  $865^\circ\text{C}$  were observed. These peaks indicate that a very small portion of

TABLE 1

The effect of Na<sub>2</sub>O- and Li<sub>2</sub>O-doping on the peak area of the DTA curves of the thermal decomposition of Co<sub>3</sub>O<sub>4</sub> and oxidation of CoO

Solid	Peak area (arbitrary unit)		%Decrease in the area of endother- mic peak <sup>a</sup>	Ratio between the area of exothermic and endothermic peaks
	Endo- thermic peak	Exo- thermic peak		
Pure basic cobalt carbonate	19.74	15.47	0.0	0.78
Basic cobalt carbonate + 0.75% Na <sub>2</sub> O	15.64	14.64	20.77	0.94
1.5% Na <sub>2</sub> O	15.32	15.64	22.39	1.02
3.0% Na <sub>2</sub> O	14.88	14.52	24.62	0.98
4.5% Na <sub>2</sub> O	13.80	14.72	30.01	1.07
0.75% Li <sub>2</sub> O	7.45	8.94	62.25	1.20
1.5% Li <sub>2</sub> O	nil	nil	100.00	
3.0% Li <sub>2</sub> O	0.10	0.10	99.50	1.00

<sup>a</sup> The data of this column were obtained by subtracting the area of the endothermic peak for each solid from 19.74 (that for the pure solid).

$\text{Co}_3\text{O}_4$  underwent decomposition yielding  $\text{CoO}$  which interacted with  $\text{O}_2$ , during cooling, to reproduce cobaltic oxide. A new endothermic peak, with its maximum at  $695^\circ\text{C}$ , was observed in the case of the 3% lithium oxide-doped solid. This peak corresponds to decomposition of  $\text{LiOH}$  giving  $\text{Li}_2\text{O}$  [11,22] and not to an earlier decomposition of  $\text{Co}_3\text{O}_4$  to  $\text{CoO}$ . This speculation is experimentally confirmed by the absence of any strong exothermic peak in the DTA curve of the solid doped with 3 mole%  $\text{Li}_2\text{O}$  (Fig. 2).

Once a constant weight of pure and treated cobalt carbonate was taken in each DTA run, the area of endothermic and exothermic peaks for each solid could be considered as a measure of the extent of the solid that suffers a chemical change (decomposition,  $\text{Co}_3\text{O}_4 \rightarrow \text{CoO}$ , and oxidation,  $\text{CoO} \rightarrow \text{Co}_3\text{O}_4$ ). The data of the endothermic and exothermic peaks corresponding to the decomposition of cobaltic to cobaltous oxide and oxidation of cobaltous to cobaltic oxide for pure and doped oxide specimens are given in Table 1. This table also includes the percentage decrease in the area of the endothermic peak due to doping with  $\text{Na}_2\text{O}$  and  $\text{Li}_2\text{O}$  and the ratio between the area of the exothermic and endothermic peaks. It can be deduced from Table 1 that doping of  $\text{Co}_3\text{O}_4$  with  $\text{Na}_2\text{O}$  effected a decrease in the area of the endothermic peak proportional to the amount of the dopant oxide added, a 30% decrease was attained by doping with 4.5 mole%  $\text{Na}_2\text{O}$ . In the case of  $\text{Li}_2\text{O}$ -doping, the addition of 0.75 mole%  $\text{Li}_2\text{O}$  to  $\text{Co}_3\text{O}_4$  effected an important decrease of 62.2% in the area of the endothermic peak indicating much more thermal stabilization of  $\text{Co}_3\text{O}_4$  than that induced by doping with  $\text{Na}_2\text{O}$ . The addition of 1.5 mole%  $\text{Li}_2\text{O}$  to  $\text{Co}_3\text{O}_4$  prevented any thermal decomposition of the solid.

The ratio between the area of exothermic and endothermic peaks (Table 1, the last column), gives a measure of the reactivity of the produced  $\text{CoO}$  towards re-oxidation by  $\text{O}_2$  during the cooling process from  $1000$  to  $500^\circ\text{C}$ . It can be seen that doping of cobalt oxide with  $\text{Na}_2\text{O}$  or  $\text{Li}_2\text{O}$  increases the reactivity of the produced cobaltous oxide for re-oxidation. The fact that this ratio is smaller than unity (0.78) in case of pure solid and tends to unity for most of doped solids, indicates that the produced  $\text{CoO}$  was not completely oxidized to  $\text{Co}_3\text{O}_4$  in case of pure solid and was almost entirely oxidized to cobaltic oxide in case of doped solids.

It can be concluded that doping of cobalt oxide by  $\text{Li}_2\text{O}$  or  $\text{Na}_2\text{O}$  affected the thermal stabilization of  $\text{Co}_3\text{O}_4$ . However, the thermal stabilization effect is much more pronounced in the case of  $\text{Li}_2\text{O}$ -doping. Moreover, the addition of an alkali metal oxide to cobalt oxide increases the reactivity of the produced cobaltous oxide for re-oxidation yielding  $\text{Co}_3\text{O}_4$ . These results will be confirmed by an X-ray investigation of pure and doped solids.

#### *X-Ray investigation of pure and doped cobalt oxides*

The X-ray diffraction patterns of the thermal products of pure basic cobalt carbonate heated in air at  $1000^\circ\text{C}$  and subjected to sudden cooling to

room temperature revealed that the solid produced was composed entirely of the very crystalline CoO phase. The pure solid heated at 1000°C and allowed to cool slowly to room temperature was composed of a mixture of Co<sub>3</sub>O<sub>4</sub> and CoO phases, indicating that the produced cobaltous oxide underwent partial oxidation giving cobaltic oxide. These results are in good agreement with those of DTA (Table 1, last column).

The X-ray diffraction patterns of sodium oxide-doped cobalt oxide, containing 3 and 4.5 mole% Na<sub>2</sub>O, and calcined at 1000°C followed by sudden cooling to room temperature, revealed that the solids were composed of CoO together with a new phase. The  $2\theta$  and  $d$  spacings of this new phase were calculated and their data are

$d$	14.66	1.285	1.498
$2\theta$	6.4	88.2	73.3

These data which did not correspond to the characteristic diffraction lines of free Na<sub>2</sub>O, NaOH or Na<sub>2</sub>CO<sub>3</sub> [23] may belong to a sodium cobalt oxide compound. The known sodium cobalt oxide compounds are NaCo<sub>2</sub>O<sub>4</sub> and Na<sub>4</sub>CoO<sub>4</sub> [23]. The newly detected lines in the X-ray diffraction patterns of Na<sub>2</sub>O-doped solids are different from those of the known sodium cobalt oxide solids. It can be concluded that a portion of sodium oxide was effectively dissolved in the cobalt oxide lattice giving a solid solution and the other portion underwent a chemical interaction with cobalt oxide, in the solid state, to produce a new sodium cobalt oxide compound. The absence of free sodium oxide in the doped solid may indicate that most of the dopant oxide added was involved in the formation of both solid solution and the new sodium cobalt oxide compound.

The diffraction patterns of cobalt oxide doped with Na<sub>2</sub>O (3 and 4.5 mole%), heated in air at 1000°C and allowed to cool slowly to room temperature indicated that the solids produced were composed of Co<sub>3</sub>O<sub>4</sub> together with the newly formed sodium cobalt oxide. However, the intensity of the diffraction lines of the new compound decreases by subjecting the doped solid to slow cooling. These results which show that all the CoO produced was entirely oxidized by O<sub>2</sub> to Co<sub>3</sub>O<sub>4</sub> are in agreement with the results of DTA (Table 1, last column). The fact that the slow cooling of sodium-doped cobalt oxide from 1000°C to room temperature effected a decrease in the intensity of the newly detected diffraction lines may indicate that Na<sub>2</sub>O interacted with both Co<sub>3</sub>O<sub>4</sub> and CoO to produce the newly formed compound. In the course of slow cooling, from 1000°C, the produced CoO interacted more easily with O<sub>2</sub> than with Na<sub>2</sub>O.

The X-ray investigation of Li<sub>2</sub>O-doped solids has been presented previously [11]. The results obtained could be summarized as follows: (1) Li<sub>2</sub>O-doped cobalt oxides containing 1.5 and 3 mole% heated at 900 and 1000°C,

then allowed to cool suddenly, were composed entirely of  $\text{Co}_3\text{O}_4$  phase together with a new lithium cobalt oxide compound; (2) the lithium-doped solid calcined at  $1100^\circ\text{C}$  was composed of a mixture of  $\text{Co}_3\text{O}_4$ ,  $\text{CoO}$  and the new compound; (3) the  $2\theta$  and  $d$  spacings of the newly formed compound are

$d$	2.299	1.836	1.347
$2\theta$	45.8	58.3	83.2

These data, which did not belong to either  $\text{Li}_2\text{O}$  or cobalt oxides [23], may characterize the formation of a new compound resulting from the interaction between lithium oxide and cobalt oxide in the solid state [11].

It can be concluded that  $\text{Li}_2\text{O}$ -doping of cobalt oxide caused a pronounced thermal stabilization of  $\text{Co}_3\text{O}_4$  phase which is clearly shown by DTA, heating and cooling, and confirmed by X-ray investigation of the doped solids. In order to obtain more details about the characteristics of the newly formed sodium and lithium cobalt oxide compounds, the IR absorption spectra of sodium and lithium-oxide doped cobalt oxides were measured.

*IR spectrometric investigation of the thermal products of pure basic cobalt carbonate and cobalt carbonate mixed with sodium hydroxide*

The IR absorption spectra were measured for pure and doped solids heated in air at  $1000^\circ\text{C}$  for 4 h and subjected to both sudden and slow cooling. Figures 3 and 4 represent the absorption spectra of pure and doped solids containing 1.5 and 4.5 mole%  $\text{Na}_2\text{O}$  and subjected to both sudden and slow cooling, respectively. It is observed from Fig. 3 that pure and doped oxides suddenly cooled from  $1000^\circ\text{C}$  to room temperature exhibit a very strong broad band extending between  $300$  and  $600\text{ cm}^{-1}$  which characterizes a  $\text{CoO}$  structure [18]. A second band at  $660\text{ cm}^{-1}$  was also observed in the IR of pure and doped oxides, the percentage transmission of this band increases by increasing the amount of dopant oxide. The doped oxides also exhibit other bands at  $570\text{ cm}^{-1}$ ,  $780\text{ cm}^{-1}$ ,  $800\text{ cm}^{-1}$  and a strong band at  $1090\text{ cm}^{-1}$  (in the case of the solid treated with 4.5 mole%  $\text{Na}_2\text{O}$ ). The bands located at  $570\text{ cm}^{-1}$  and  $660\text{ cm}^{-1}$  characterize a  $\text{Co}_3\text{O}_4$  structure [10,25]. The bands at  $780$ ,  $800$  and  $1090\text{ cm}^{-1}$  did not belong to either free  $\text{NaOH}$ ,  $\text{Na}_2\text{O}$  or  $\text{Na}_2\text{CO}_3$  [24,25]. They may characterize a sodium oxide-cobalt oxide compound. The small % transmission of the band at  $660\text{ cm}^{-1}$  in the pure solid indicates that the extent of  $\text{Co}_3\text{O}_4$  present is very small, so it was not detected by X-ray diffraction as mentioned previously in this investigation. The increase in the % transmission of the band at  $660\text{ cm}^{-1}$  and the appearance of the band at  $570\text{ cm}^{-1}$  in the IR spectra of



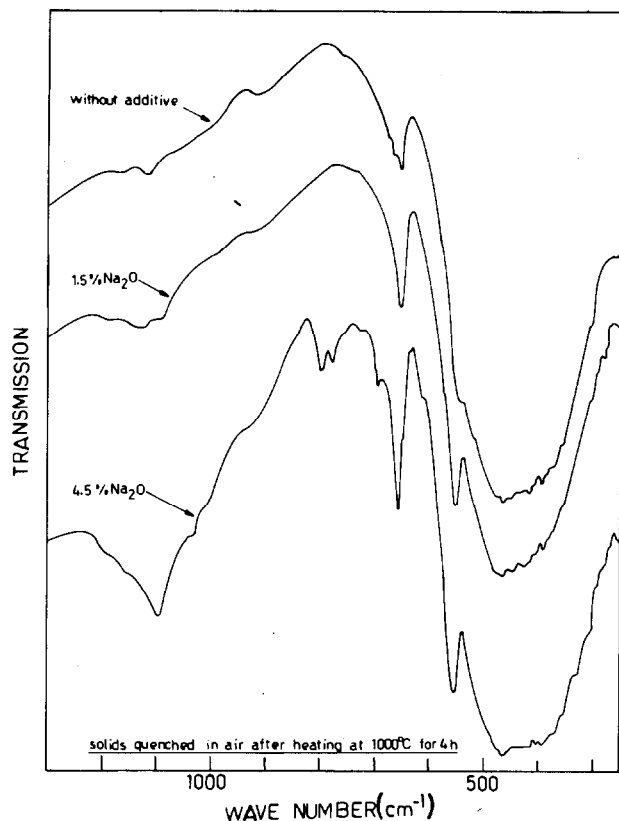


Fig. 3. IR absorption spectra of pure and sodium hydroxide-treated samples of basic cobalt carbonate heated in air at 1000°C for 4 h and subjected to sudden cooling to room temperature.

doped oxides revealed that doping of cobalt oxide by  $\text{Na}_2\text{O}$  increases the thermal stability of  $\text{Co}_3\text{O}_4$ , preventing a part of this oxide from decomposition at 1000°C. Moreover, the extent of thermal stabilization induced by  $\text{Na}_2\text{O}$ -doping is directly proportional to the amount of dopant oxide added. These results are in good agreement with those of DTA (Table 1, column 4).

The slow cooling of the pure and doped oxide from 1000°C to room temperature produced five strong bands in their IR spectra. These bands are located at 660, 645, 560, 420 and 390  $\text{cm}^{-1}$ , and other two bands at 675 and 580  $\text{cm}^{-1}$  were detected in the spectra of the 4.5 mole%  $\text{Na}_2\text{O}$ -doped solids. These seven bands represent all the characteristic absorption bands of  $\text{Co}_3\text{O}_4$  [25]. The IR spectra of  $\text{Co}_3\text{O}_4$  heated at 700°C was composed of these seven absorption bands [18]. The slow cooling of sodium-doped oxide solids was accompanied by the disappearance of the bands at 780, 800 and 1090  $\text{cm}^{-1}$  present in the IR spectra of the suddenly cooled doped oxides. The appearance of all bands of  $\text{Co}_3\text{O}_4$  in the spectra of doped solids subjected to

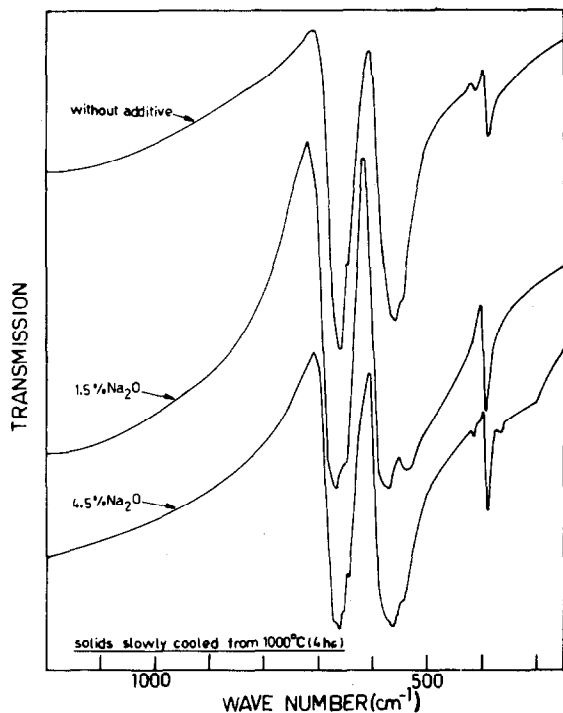


Fig. 4. IR absorption spectra of pure and sodium hydroxide-treated samples of basic cobalt carbonate heated in air at 1000°C for 4 h and allowed to cool slowly to room temperature.

slow cooling from 1000°C to room temperature indicates that the CoO produced was entirely oxidized by O<sub>2</sub>, producing Co<sub>3</sub>O<sub>4</sub>. These results are in good agreement with those of DTA (Table 1, column 5) and the X-ray investigation given previously in this work. The absence of the bands at 780, 800 and 1090 cm<sup>-1</sup> in the IR spectra of the slowly cooled doped solids may indicate that the sudden cooling of these oxides favoured the formation of the new sodium cobalt oxide compound. It is plausible that Na<sub>2</sub>O interacts mainly with CoO to produce a new sodium cobalt oxide and during the slow cooling of the doped oxide cobaltous oxide is produced preferentially and interacts with O<sub>2</sub> to yield Co<sub>3</sub>O<sub>4</sub>.

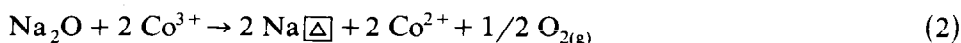
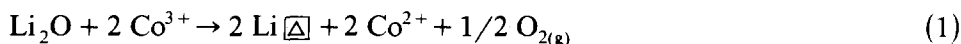
*IR spectrometric investigation of the thermal products of basic cobalt carbonate treated with lithium hydroxide*

The IR absorption spectra were measured for doped oxides heated in air at 1000°C for 4 h and subjected, also, to both sudden and slow cooling to room temperature. Both the suddenly and slowly cooled doped solids, containing 1.5 and 3 mole% Li<sub>2</sub>O, exhibit all the absorption bands characterizing the Co<sub>3</sub>O<sub>4</sub> structure together with a new strong band at 1140

cm<sup>-1</sup>. However, the % transmission of this band decreases by increasing the amount of Li<sub>2</sub>O added from 1.5–3 mole%. This band which did not correspond to free LiOH or Li<sub>2</sub>O may characterize a new lithium cobalt oxide. These results clearly indicate that lithium oxide-doping of cobalt oxide increases the thermal stability of Co<sub>3</sub>O<sub>4</sub> and interacts with a part of cobaltic oxide giving a new compound.

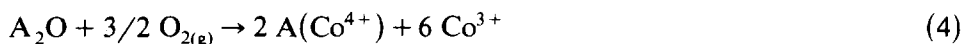
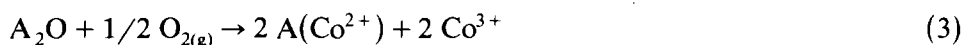
## DISCUSSION

The DTA, X-ray diffraction and IR spectrometric investigations of pure and doped cobalt oxides revealed clearly that the addition of monovalent Li<sup>+</sup> and Na<sup>+</sup> ions to cobalt oxide increased the thermal stability of cobaltic oxide. However, this effect was limited in the case of Na<sup>+</sup>-doping and a complete thermal stabilization of the Co<sub>3</sub>O<sub>4</sub> phase was reached by dissolution of Li<sup>+</sup> ions in the cobaltic oxide lattice. The observed increase in the thermal stability of Co<sub>3</sub>O<sub>4</sub> due to doping indicates an effective dissolution of the foreign ions in the cobaltic oxide lattice. The dissolution of the dopant ions in the oxide lattice may proceed via location in cationic vacancies, in interstitial positions or by substitution of some of the cobalt ions of the Co<sub>3</sub>O<sub>4</sub> lattice. The location of Na<sup>+</sup> and Li<sup>+</sup> in cationic vacancies or in interstitial positions in cobalt oxide solid should be accompanied by a decrease in the concentration of trivalent cobalt ions present in a non-stoichiometric Co<sub>3</sub>O<sub>4</sub> solid according to



Li□, Na□ are lithium and sodium ions located in cationic vacancies or in interstitial positions, Co<sup>3+</sup> ions are the charge carriers in a non-stoichiometric *p*-type Co<sub>3</sub>O<sub>4</sub> solid [11,26]. The dissolution of Na<sup>+</sup> and Li<sup>+</sup> according to such a mechanism is accompanied by degassing of some excess O<sub>2</sub> of Co<sub>3</sub>O<sub>4</sub> followed by subsequent transformation of some of Co<sup>3+</sup> into Co<sup>2+</sup> ions. In other words, the oxidation character of Co<sub>3</sub>O<sub>4</sub> decreases by doping and its reduction to CoO becomes energetically easier. Such a mechanism must be excluded in our case because the reduction of Co<sub>3</sub>O<sub>4</sub> to CoO became more difficult by doping with Li<sup>+</sup> and Na<sup>+</sup> ions.

The dissolution of monovalent dopant ions must, consequently, proceed via substitution of some cobalt ions of the Co<sub>3</sub>O<sub>4</sub> lattice, which are Co<sup>2+</sup> and Co<sup>4+</sup> [21], according to [11,27]



where A<sub>2</sub>O, A(Co<sup>2+</sup>) and A(Co<sup>4+</sup>) are lithium or sodium oxide, lithium or

sodium ions located in the position of host cations  $\text{Co}^{2+}$  and  $\text{Co}^{4+}$  present in the cobaltic oxide lattice respectively, and  $\text{Co}^{3+}$  is the charge carrier ion created in  $\text{Co}_3\text{O}_4$ . The reactions expressed by eqns. (3) and (4) are accompanied by fixation of atmospheric oxygen and subsequent transformation of some divalent cobalt ions into trivalent cobalt ions, thus increasing the oxidation character of the solid. The increase in oxidation character of  $\text{Co}_3\text{O}_4$  acted as an energy barrier, resisting its reduction into  $\text{CoO}$ . The amount of  $\text{O}_2$  build in  $\text{Co}_3\text{O}_4$  and that of created  $\text{Co}^{3+}$  ions, induced by dissolution of a given amount of foreign ions according to reaction (4), are three times greater than those caused by dissolution of the same amount of dopant ions according to reaction (3). In other words, the extent of increase in thermal stability of  $\text{Co}_3\text{O}_4$  due to doping according to reaction (4) could be expected to be three times as high as that induced by doping according to reaction (3). Analysis of the DTA curves for the pure and doped solid revealed that the addition of 0.75 mole%  $\text{Li}_2\text{O}$  and 0.75 mole%  $\text{Na}_2\text{O}$  to cobalt oxide caused an increase of 62.2% and 20.7%, respectively, in the thermal stability of  $\text{Co}_3\text{O}_4$  (Table 1). These results may indicate that  $\text{Li}^+$  ions preferentially substitute some  $\text{Co}^{4+}$ , especially the addition of the small amounts (0.75 mole%), while  $\text{Na}^+$  ions may substitute some  $\text{Co}^{2+}$  of the  $\text{Co}_3\text{O}_4$  lattice. These results could be attributed to the similarity between the ionic radii of  $\text{Li}^+$  and  $\text{Co}^{4+}$  ions which are 0.60 Å and 0.56 Å, respectively. The ionic radius of  $\text{Na}^+$  (0.95 Å) [20], being much greater than that of  $\text{Co}^{4+}$  and still greater than that of divalent cobalt ion (0.78 Å), may account for the limited thermal stabilization by  $\text{Na}_2\text{O}$ -doping due to a limited solubility of  $\text{Na}^+$  ions in the cobaltic oxide lattice.

It can be concluded that the small size of  $\text{Li}^+$  ions enhances its dissolution in cobaltic oxide lattice by substituting some of its ions, thus considerably increasing the oxidation character of the doped solid. The increase of the oxidation character of  $\text{Co}_3\text{O}_4$  due to dissolution of 1.5 mole%  $\text{Li}_2\text{O}$  was capable of preventing any thermal decomposition of the doped oxide. It is plausible that the main part of  $\text{Li}_2\text{O}$  added to cobalt oxide was effectively dissolved in the oxide lattice and a small part of the dopant oxide underwent a solid–solid interaction with a portion of  $\text{Co}_3\text{O}_4$  producing a new lithium cobalt oxide phase. By contrast, the main part of  $\text{Na}_2\text{O}$  added to cobalt oxide might be involved in a solid–solid interaction with  $\text{CoO}$  and  $\text{Co}_3\text{O}_4$  yielding a new sodium cobalt oxide phase, while a small part of  $\text{Na}_2\text{O}$  was dissolved in the  $\text{Co}_3\text{O}_4$  lattice.

The ionic radii of the other alkali metal ions,  $\text{K}^+$ ,  $\text{Rb}^+$ ,  $\text{Cs}^+$  and  $\text{Fr}^+$  (1.33, 1.48, 1.69 and 1.76 Å, respectively) are too large to dissolve in the cobaltic oxide lattice. So, the addition of these monovalent ions to cobalt oxide would be expected to have no effect on its thermal stability.

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