

Note

NON-ISOTHERMAL ISOKINETIC DECOMPOSITION OF SODIUM CARBONATE

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(Received 19 July 1983)

Following our investigations concerning isokinetic conditions in non-isothermal heterogeneous solid-gas decompositions [1,2], this note deals with a natural way of obtaining such conditions. Such an isokinetic occurrence was shown by recording the thermal curves of sodium carbonate decompositions, with the heating rate  $\beta = 6.7 \text{ K min}^{-1}$  in a derivatograph. As can be seen from Fig. 1, a sample of 0.1 g undergoes decomposition between 1143 and 1313 K after melting, with a constant rate (DTG curve) for  $0.14 < \alpha < 0.84$ .

The linear dependence  $\alpha(T)$ , which is equivalent to a linear dependence  $\alpha(t)$ , is shown in Fig. 2.

This isokinetic regime was not observed with other heating rates. To account for the constant rate of decomposition in the general rate equation

$$\frac{d\alpha}{dT} = \frac{A}{\beta} e^{-E/RT} f(\alpha) \quad (1)$$

the following conversion function was chosen

$$f(\alpha) = e^{C/T_0 + K\alpha} \quad (2)$$

where  $C$  and  $K$  are constants and  $T_0$  is the initial temperature of decomposition (for  $\alpha = 0$ ).

From eqns. (1) and (2), taking into account  $T = T_0 + \Delta T$ , eqn. (3) is obtained

$$\frac{d\alpha}{dT} = \frac{A}{\beta} e^{-E/R(T_0 + \Delta T)} \cdot e^{C/T_0 + K\alpha} \quad (3)$$

For  $\Delta T < T_0$ , a condition which is generally fulfilled, relationship (2) becomes

$$\frac{d\alpha}{dT} = \frac{A}{\beta} e^{-E/RT_0(1 - \Delta T/T_0)} \cdot e^{C/T_0(1 - K\alpha/T_0)} \quad (4)$$

or

$$\frac{d\alpha}{dT} = \frac{A}{\beta} e^{-E/RT_0} e^{C/T_0} e^{E\Delta T/RT_0^2} e^{-(CK/T_0^2)\alpha} \quad (5)$$

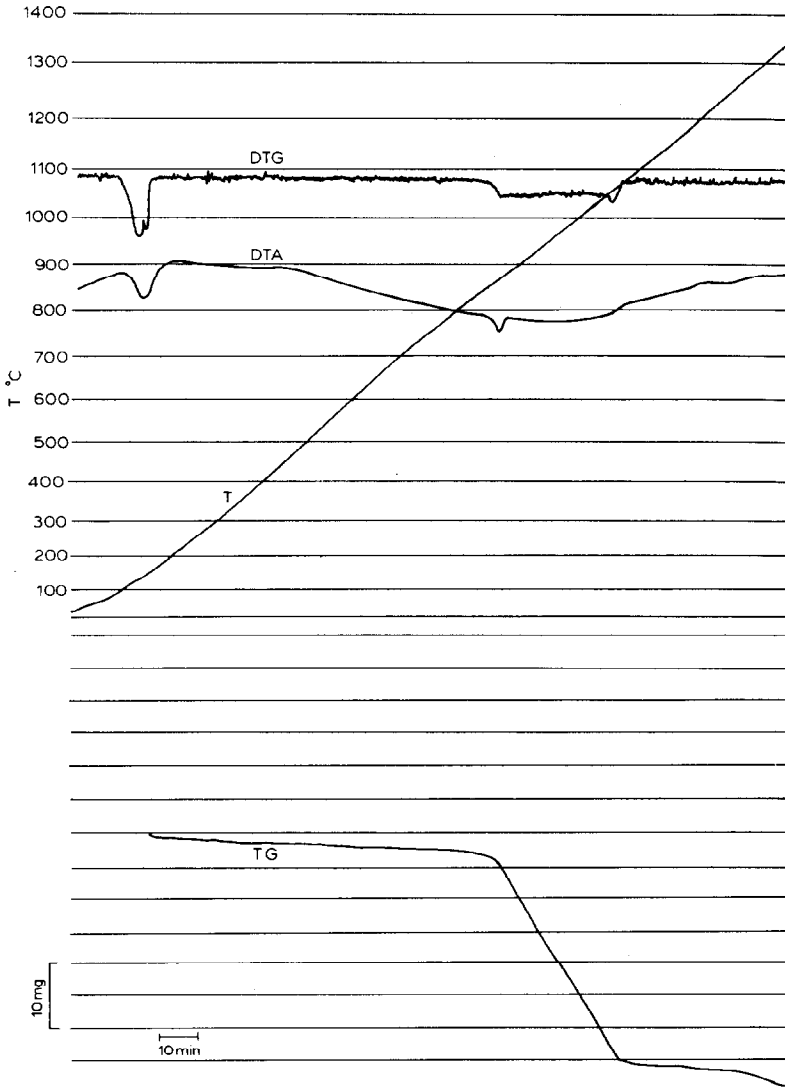


Fig. 1. The derivatogram of  $\text{Na}_2\text{CO}_3$ .

As  $d\alpha/dT$  is constant in time,  $d^2\alpha/dTdt = 0$ .

From eqn. (5) and this last condition, eqn. (6) follows

$$\frac{E}{R}\beta = D \frac{d\alpha}{dt} \quad (6)$$

where  $D = CK$  and

$$E = \frac{RD}{\beta} \frac{d\alpha}{dt} \quad (7)$$

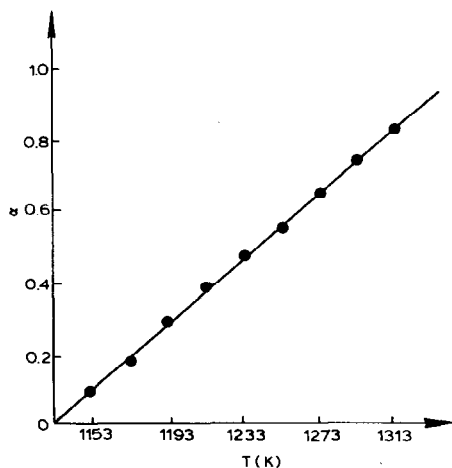


Fig. 2. The  $\alpha$  vs.  $t$  straight line.

As the constant  $D$  cannot be evaluated from an independent experiment, eqn. (7) is not suitable for calculating the activation energy.

Equation (7) is better used to evaluate the constant  $D$  for known activation energy. In our case, using the Flynn–Wall–Ozawa method [3,4], the value  $E = 36.4 \text{ kcal mol}^{-1}$  was obtained. From the slope of the straight line  $\alpha(t)$ ,  $d\alpha/dt = 4.5 \times 10^{-4} \text{ s}^{-1}$ . Taking into account these results and using eqn. (7), the value  $D = 4.5 \times 10^6 \text{ K}^2$  was obtained.

A task for our future research is to look for the meaning of the conversion function given by eqn. (2).

#### REFERENCES

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