

AMMONIUM CHLORIDE INFLUENCE ON REGENERATED CELLULOSE  
THERMODESTRUCTION PROCESS

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ABSTRACT

Physical and chemical peculiarities of system regenerated cel-  
lylose - ammonium chloride thermodestruction process have been stu-  
died using thermal and chemical analysis methods. It was defined  
the dope effect mechanism on the main component destruction depends  
upon their thermostimulated interaction in the temperature range  
180 - 240°C, which leads to nitrogen bonding by solid regenerated  
cellulose remainder and to separation of the equivalent amount of  
hydrogen chloride.

INTRODUCTION

Some references in literature can be found /1-5/, devoted to  
regenerated cellulose (RC) thermal behaviour in ammonium chloride  
presence. The common deficiency of the above works, to our opinion,  
lies in that the behaviour of the material is considered only when  
heating the main component, i.e. RC, while neglecting the doping -  
ammonium chloride. The gap is partially filled by /4,5/, but still  
the problem of doping influence on main component thermodestruction  
is not solved thus being the aim of this paper.

EXPERIMENTAL

In our experiments we used viscose fibre impregnated with aque-  
ous ammonium chloride solutions of various concentration. We stud-  
ied samples with salt contents 1.0 - 7.0 %, recalculated into nitro-  
gen, prepared and stored as described earlier /4,5/. Experiments  
were conducted in argon and air ambients under static and dynamic  
heating modes up to 350°C. TA curves were produced by Q-Derivatog-  
raph (Hungary), IR spectra taken by Specord 75 IR (GDR) and X-ray  
patterns made by DRON-2 machine (Cu K $\alpha$ -radiation). Nitrogen and  
chlorine contents in solid residues and gaseous products was defi-  
ned after their transformation into solution and subsequent chemi-  
cal analysis.

RESULTS AND DISCUSSION

From thermal analysis of RC samples with various ammonium chloride contents (Fig.) we can see, that peak shape, number and intensity, as well as their distribution along the temperature range, depend substantially upon the quantity of introduced ammonium chloride as well as upon the ambient where the treating took place. Other experimental factors influence - sample amount, heating regime etc. - is in fact similar to other solids, that decompose by heating with gaseous products emission. It is also seen from Fig. that exact correlation exists between DTA and DTG sample curves, representing interrelation of thermal effects observed with sample mass loss.

The study of nature of processes responsible for the above effects on TA curves with the help of chemical analysis of solid and gaseous pyrolysis products showed that depending on original ammonium chloride contents in RC the former may occur in "active" (up to 14% contents of  $\text{NH}_4\text{Cl}$  in RC) and "inactive" (under higher contents) forms. The decomposition of ammonium chloride "active" form takes place in the  $180 - 240^\circ\text{C}$  range, which is significantly lower than the pure ammonium chloride starting decomposition temperature and is accompanied by both system components interaction. Quantitative nitrogen from salt "active" form bonding by solid RC residue, accompanied by appropriate amount of HCl separation, serves a vivid approval of the above process, which is illustrated by table.

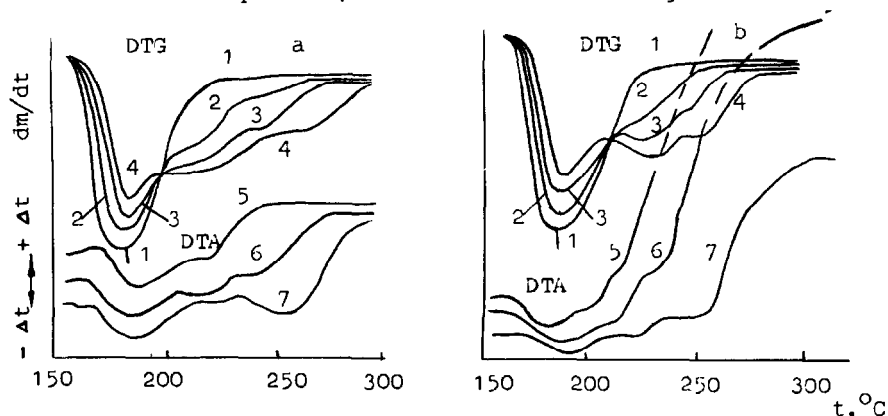


Fig. Curves TA in argon (a) and in air (b) for samples of RC- $\text{NH}_4\text{Cl}$  system with nitrogen contents, %: 1.0(1); 2.6(2 and 5); 3.7 (3 and 6); 6.8(4 and 7).

"Inactive" part of ammonium chloride in RC starts decomposing at higher temperatures (above 240°C), this process being accompanied by thermal analysis curve change in the vicinity of 250-260°C. "Inactive" form salts quantity in RC samples depends upon the its initial contents and is illustrated by chemical analysis results, given in the table. This salt form presence in thermally processed samples is distinctly established by X-ray analysis and IR spectroscopy.

That is why RC thermally treated in ammonium chloride presence is accompanied by a number of sequential and parallel chemical processes, the main of which in the temperature range discussed (up to 400°C) is the chemical interaction of both components with the formation of reaction products, crystal RC structure destruction and X-ray amorphous carbon residues formation, the latter residues having high carbon contents.

TABLE

Products of RC-NH<sub>4</sub>Cl system thermal treatment in argon during 1 h. (In equivalents per RC elemental units in initial sample).

t, °C	NH <sub>4</sub> Cl initial	NH <sub>4</sub> Cl* "active"	HCl gas	NH <sub>4</sub> Cl "inactive"
250	0.340	0.324	0.308	0.035
250	0.535	0.425	0.410	0.135
250	0.754	0.524	0.532	0.230
250	0.989	0.568	0.551	0.422
250	1.176	0.624	0.632	0.550
270	0.672	0.503	0.475	0.195
270	0.892	0.543	0.527	0.365
270	1.184	0.640	0.632	0.551
300	0.616	0.389	0.405	0.219
300	0.884	0.527	0.550	0.365
300	1.167	0.608	0.601	0.568

\*This value calculated on the nitrogen analysis data basis (accuracy ±5.0%) and equivalent to its quantity in solid residue RC.

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