

## THERMODYNAMIC TREATMENT OF $H^+/K^+$ ION-EXCHANGE ON $\gamma$ -TITANIUM PHOSPHATE

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### ABSTRACT

The  $H^+/K^+$  ion-exchange process in  $\gamma$ - $Ti(HPO_4)_2 \cdot 2H_2O$  was studied, titration and hydrolysis curves and exchange isotherms being obtained at 278.15, 298.15, 313.15 and 328.15 ( $\pm 0.1$ ) K. Three differentiated processes of substitution and crystalline phases of 25, 50 and 100% of conversion were reached. The equilibrium constants, the standard molar Gibbs free energies, enthalpies and entropies of the exchange reaction were determined.

### INTRODUCTION

$\gamma$ - $Ti(HPO_4)_2 \cdot 2H_2O$  is a lamellar solid with monoclinic symmetry [1]. Its interlayer distance (1.16 nm) [1–3] is close to that of  $\gamma$ - $Zr(HPO_4)_2 \cdot 2H_2O$  (1.22 nm) [4] and both are much greater than that of  $\alpha$ - $M(HPO_4)_2 \cdot H_2O$  (0.76 nm) ( $M = Zr, Ti$ ) [5,6].

Ion-exchange properties of the crystalline  $\alpha$ -variety of insoluble acid salts of tetravalent metals have been widely studied [7–10] and several thermodynamic determinations were carried out [11–14]. However, relatively little attention has been paid to the  $\gamma$ -variety. Ion-exchange studies have shown for  $\gamma$ -TiP good properties in the retention of several alkaline [2,15,16] and alkaline earth [17] ions.

In this paper, the  $H^+/K^+$  system in  $\gamma$ -TiP is studied, the values of the thermodynamic functions of exchange being reported.

### EXPERIMENTAL

All chemicals used were of reagent grade.  $\gamma$ -Titanium phosphate was obtained as previously described [3]. KOH solutions were standardized by titration against HCl(aq) which had been previously standardized against  $Na_2CO_3$ . The exchanger was equilibrated with (KCl + HCl) or (KCl + KOH) solutions at 278.15, 298.15, 313.15 and 328.15 ( $\pm 0.1$ ) K following the

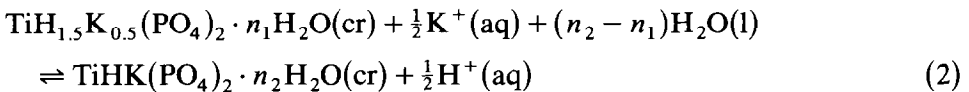
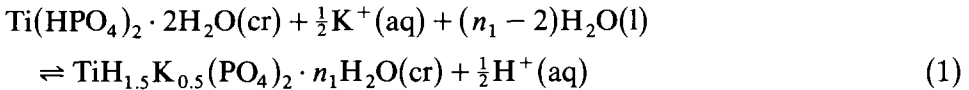
dynamic procedure described by Clearfield et al. [18]. The solid was present in the solution at approximately  $2 \text{ g l}^{-1}$  mass concentration.

The concentration of phosphorus and titanium in the solids was gravimetrically determined [19]. Measurements of pH were made with a Crison pH meter, Model 501, equipped with glass and saturated-calomel electrodes. The released phosphate groups were measured spectrophotometrically [20] using a Perkin-Elmer Model 200. The potassium ions in solution were determined by atomic absorption spectroscopy with a Perkin-Elmer Model 372.

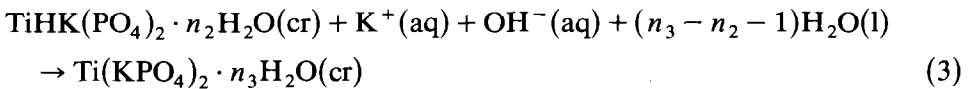
## RESULTS AND DISCUSSION

Titration and hydrolysis curves, exchange isotherms and exchange isotherms corrected by hydrolysis at 298.15, 313.15 and 328.15 K are plotted in Fig. 1 against the amount,  $n(\text{K}^+)$ , of K ions added divided by the mass,  $m$  { $\gamma$ -TiP} of  $\gamma$ -titanium phosphate. When solutions of (KCl + HCl) are added, the results are similar at the three working temperatures, the 50% substitution being reached in the absence of acid. When solutions of (KCl + KOH) are added, the influence of temperature is important and saturation is only reached at 298.15 K. This fact makes necessary an additional determination at 278.15 K with (KCl + KOH) solutions (Fig. 2).

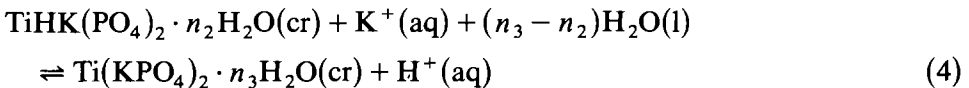
The  $\text{H}^+/\text{K}^+$  substitution process in  $\gamma$ -TiP occurs in three stages, crystalline phases of 25, 50 and 100% of conversion being formed. Over the entire composition range, only two different crystalline phases coexist [16]. The first two steps of exchange were reached by the addition of (KCl + HCl) solutions in the form



The third step is only reached when the half exchanged phase is in contact with (KCl + KOH) solutions, the fully exchanged phase being obtained



Eliminating the neutralization reaction and only considering the exchange reaction one obtains



Following a similar procedure to that described by Suárez et al. [12], the

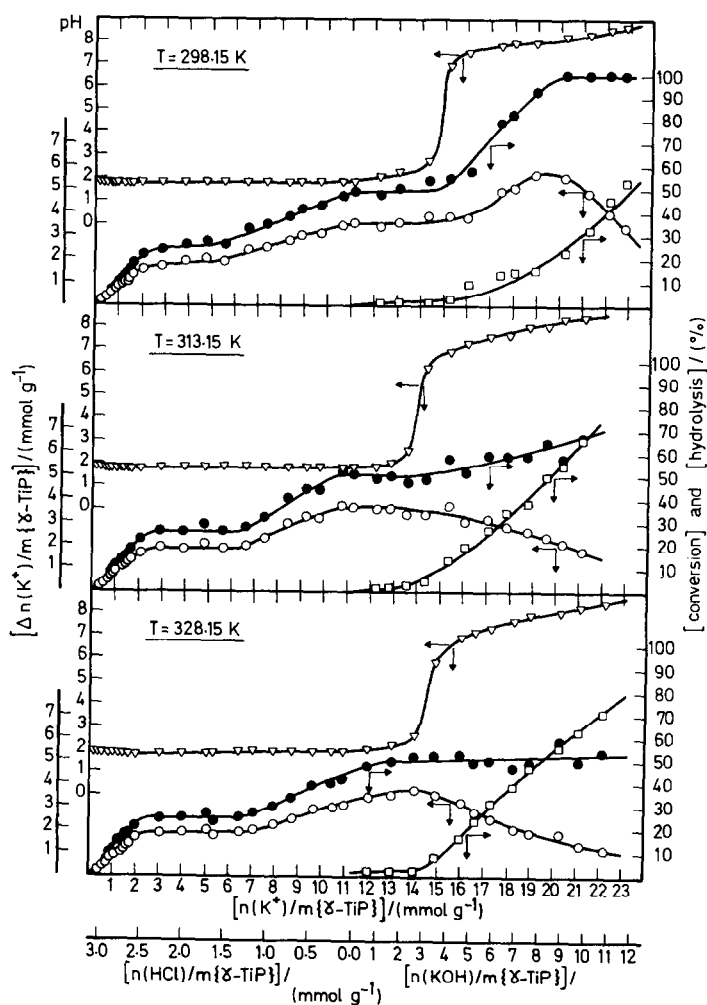


Fig. 1. Titration curve ( $\nabla$ ), exchange isotherm ( $\circ$ ), percentage hydrolysis of the exchanger ( $\square$ ) and exchange isotherm corrected to take hydrolysis into account ( $\bullet$ ).

following expressions for the equilibrium quotients in each stage are obtained

$$K'_1 = \left\{ \frac{x(\text{K}^+, 1, s)}{x(\text{H}^+, 1, s)} \left\{ \frac{m(\text{H}^+, 1)}{m(\text{K}^+, 1)} \right\}^{1/2} \right. \\ \left. \times \left\{ \frac{f(\text{H}^+, 1)}{f(\text{K}^+, 1)} \right\}^{1/2} \right\} \quad (5)$$

$$K'_2 = \left\{ \frac{x(\text{K}^+, 2, s)}{x(\text{H}^+, 2, s)} \left\{ \frac{m(\text{H}^+, 2)}{m(\text{K}^+, 2)} \right\}^{1/2} \right. \\ \left. \times \left\{ \frac{f(\text{H}^+, 2)}{f(\text{K}^+, 2)} \right\}^{1/2} \right\} \quad (6)$$

$$K'_3 = \left\{ \frac{x(\text{K}^+, 3, s)}{x(\text{H}^+, 3, s)} \left\{ \frac{m(\text{H}^+, 3)}{m(\text{K}^+, 3)} \right\} \right. \\ \left. \times \left\{ \frac{f(\text{H}^+, 3)}{f(\text{K}^+, 3)} \right\} \right\} \quad (7)$$

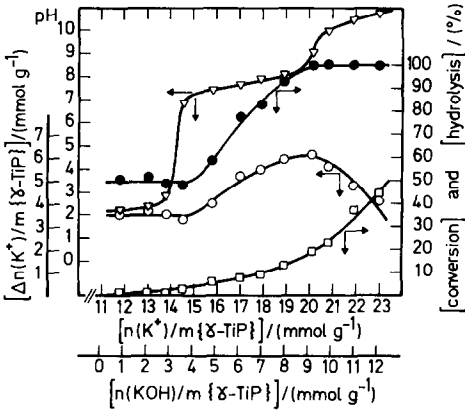


Fig. 2. At  $T = 298.15$  K: titration curve ( $\nabla$ ), exchange isotherm ( $\circ$ ), percentage hydrolysis of the exchanger ( $\square$ ) and exchange isotherm corrected to take hydrolysis into account ( $\bullet$ ).

where  $x$  is the molar fraction in the solid exchanger,  $m$  is the molality and  $f$  is the activity coefficient of the ions in solution [21]. The equilibrium quotients ( $K'_i$ ) are calculated for each experimental point.

The equilibrium constants are obtained by application of the Gaines and Thomas thermodynamic treatment [22]. For the first exchange stage

$$\log_{10} K_1 = \int_0^1 (\log_{10} K'_1) d\{x(K^+, 1, s)\} - (n_1 - 2) \log_{10} a_w \tag{8}$$

where  $a_w$  is the activity of water in the solution, its contribution to  $\log_{10} K_1$  being considered negligible. The integral is calculated by plotting  $\log_{10} K'_1$  against  $x(K^+, 1, s)$  and determining the area under the curve.  $K_2$  and  $K_3$  are obtained by application of a similar treatment.

Plotting the equilibrium constants against  $1/T$  one obtains the value of  $\Delta H_m^0$  for each exchange stage.  $\Delta G_m^0$  is obtained from the  $K$  values and  $\Delta S_m^0$  from  $\Delta H_m^0$  and  $\Delta G_m^0$ . Table 1 shows the values obtained for the thermodynamic constants in the  $H^+/K^+$  ion-exchange in  $\gamma$ -TiP. Thermodynamics of the third step are determined only from two working temperatures, thus, increasing the uncertainty of the values obtained.

TABLE I  
Thermodynamic values for the  $H^+/K^+$  exchange in  $\gamma$ -Ti( $HPO_4$ )<sub>2</sub>·2H<sub>2</sub>O

Stage	$-\log_{10} K$				$\Delta H_m^0$ (kJ mol <sup>-1</sup> )	$\Delta G_m^0$ (kJ mol <sup>-1</sup> )	$\Delta S_m^0$ (J K <sup>-1</sup> mol <sup>-1</sup> )
	278.15 K	298.15 K	313.15 K	328.15 K			
$\overline{HH} \rightleftharpoons \overline{H_{1.5}K_{0.5}}$	-	-0.57	-0.54	-0.53	-2.19	-3.23	3
$\overline{H_{1.5}K_{0.5}} \rightleftharpoons \overline{HK}$	-	0.06	0.09	0.16	-5.98	0.35	-21
$\overline{HK} \rightleftharpoons \overline{KK}$	6.19	6.23	-	-	-3.16	35.42	-129

The enthalpy variation in the three processes of exchange is negative. In alkaline medium, the increase in temperature facilitates the endothermic processes of hydrolysis [23] against the exothermic processes of ion-exchange. The variation of entropy is close to zero in the first step and negative in the second and third ones. This suggests, in agreement with Kullberg and Clearfield [11], that half and full exchanged phases formed in situ have a hydration greater than that of  $\gamma$ -TiP. At room temperature, the 25% substitution process of H ions by K ions in  $\gamma$ -TiP is spontaneous.  $\gamma$ -Titanium phosphate is a suitable material for retaining K ions in diluted solutions of this ion.

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