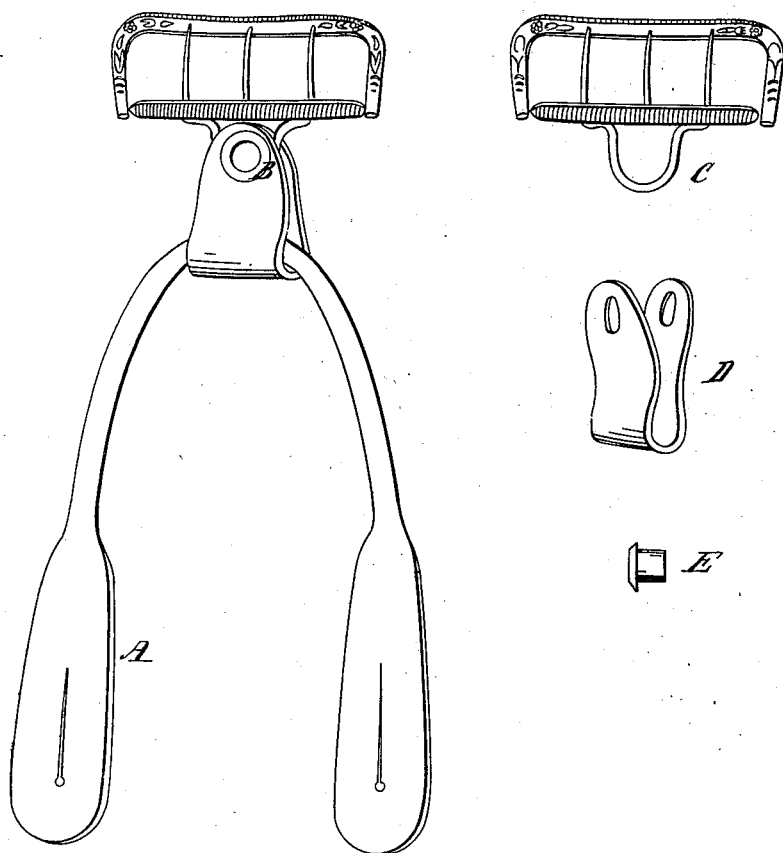


*J. Hotchkiss,*

*Buckle,*

*N<sup>o</sup> 5,120.*

*Patented May 15, 1847.*



# UNITED STATES PATENT OFFICE.

JULIUS HOTCHKISS, OF WATERBURY, CONNECTICUT.

## FASTENING SUSPENDER-STRAPS.

Specification of Letters Patent No. 5,120, dated May 15, 1847; Antedated December 22, 1846.

*To all whom it may concern:*

Be it known that I, JULIUS HOTCHKISS, of Waterbury, in New Haven county and State of Connecticut, have invented a new and useful Improvement in the Mode of Attaching the Front Ends of Suspenders to Buckles; and I do hereby declare that the following is a full and exact description.

The nature of my invention consists in attaching with an eyelet or rivet a leather loop to a suspender buckle and particularly the manner of its connection so as to form a joint or swivel operating in its use and application conformable to the particular wants of such an article.

To enable others skilled in the art to make and use my invention I will proceed to describe its construction and application.

In constructing the buckle to which my invention is to be applied I make a half circular ring or bow C about half an inch in diameter immediately behind the tongues

and attached to the bar in which the tongues are. I then take a piece of leather D of suitable form and size for a loop with perforated ends and bring the two ends together over the half circular ring or bow C and close them as seen at B, within the half circle or bow C with the eyelet or rivet E the front end or strap of the suspender is then put through the loop D and completed as seen in A B.

I claim—

Securing the leather strap or loop to the suspender buckle in the manner described by means of the eyelet or rivet, whereby I obtain a durable and cheap mode of fastening at the same time with a durable and serviceable swivel joint.

JULIUS HOTCHKISS.

Witnesses:

HENRY MERRIMAN,  
HENRY H. HAYDEN.