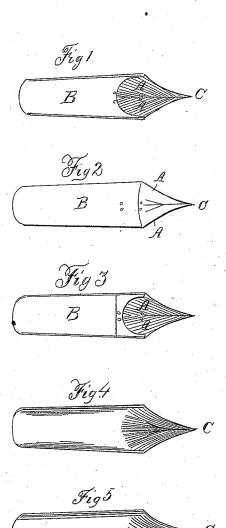
M. Fife, Feiz.

No. 5737.

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UNITED STATES PATENT OFFICE.

WILLIAM FIFE, OF PHILADELPHIA, PENNSYLVANIA.

METALLIC PEN.

Specification of Letters Patent No. 5,737, dated August 29, 1848.

To all whom it may concern:

Be it known that I, WILLIAM FIFE, of the city of Philadelphia, in the State of Pennsylvania, have made certain new and useful 5 Improvements in the Manner of Constructing Metallic Pens; and I do hereby declare that the following is a full and exact description thereof.

My improved metallic pens I usually make
10 of three pieces, for although this is not essential to the most important of my improvements, it yet affords facilities in the manufacturing of the pens, enabling me to render
them more perfect than when made in one

In the accompanying drawings I have represented my pens on a scale many times larger than the actual pen, for the purpose of showing its character and manner of con20 struction the more distinctly.

Figures 1 and 2 are magnified views of my pens as made in three pieces; Fig. 1 being the under or inner side thereof, and Fig. 2 the upper or back.

A, A are the nibs which consist of separate pieces, and B the sheath or upper portion to which the nibs are to be attached by

riveting or otherwise.

In the ordinary manner of constructing 30 gold pens, the piece of metal of which the nibs are formed is too thick and the split too long. When the nibs are made separate, they will have to be made of plates of metal considerably thinner, and hammer 35 hardened or otherwise compressed, so as to give them a high spring temper; the split may consequently be shorter, which will cause the pen to spring more like the quill pen. The insides of the nibs which form 40 the split of the pen, may be accurately

the split of the pen, may be accurately ground, and highly polished, so as to form a perfect joint when the parts are brought together, which is a matter of very great importance in metallic pens.

Another advantage is that the sheath or upper part of the pen may be made of a cheaper material than the nibs. For instance, the sheath may be made of silver and the nibs of gold; pens made in this manner

will be as valuable for use as they would be 50 if made altogether of gold, and can be sold cheaper

My principal improvement consists in making the nibs near to their points curved or deflected to the right, so that the split, at 55 the point of contact with the paper, will correspond with the slope of the letters. This curvature or deflection may be varied the better to suit various hands, but there is a medium curvature which will suit by far 60 the greater number of persons. This deflection or curvature is distinctly shown at c, c, in the drawings.

The characteristic difference between my pen and the oblique steel pens of various 65 awkward shapes for attaining a like end will be readily seen. My pen varies but little in its appearance from the ordinary metallic pen; it is dipped with equal facility into inkstands of any of the ordinary kinds, and 70 may be inclosed in the ordinary pocket-pen or pencil case.

One of my improvements it will be seen may be applied to pens that have not the oblique points, namely the making of the 75 nibs separate from the sheath, (see Fig. 3) and as there are many persons who write a back hand, of various degrees of slope, the straight or undeflected nibs will be used by such persons.

One of my improvements, namely, the deflected point may be used in the steel pen, or in the gold or other fine metallic pen when it is made of one piece. See Figs. 4 and 5.

Having described thus fully the nature of 85 my improvements in metallic pens, and shown the advantages thereof, what I claim therein as new and desire to secure by Letters Patent is—

I claim the making of metallic pens with 90 a curvature or deflection to the right near to the extreme points of the nibs, substantially in the manner and for the purpose herein fully made known.

WM. FIFE.

Witnesses:

JOHN A. ELKINTON, MATTHEW FIFE.