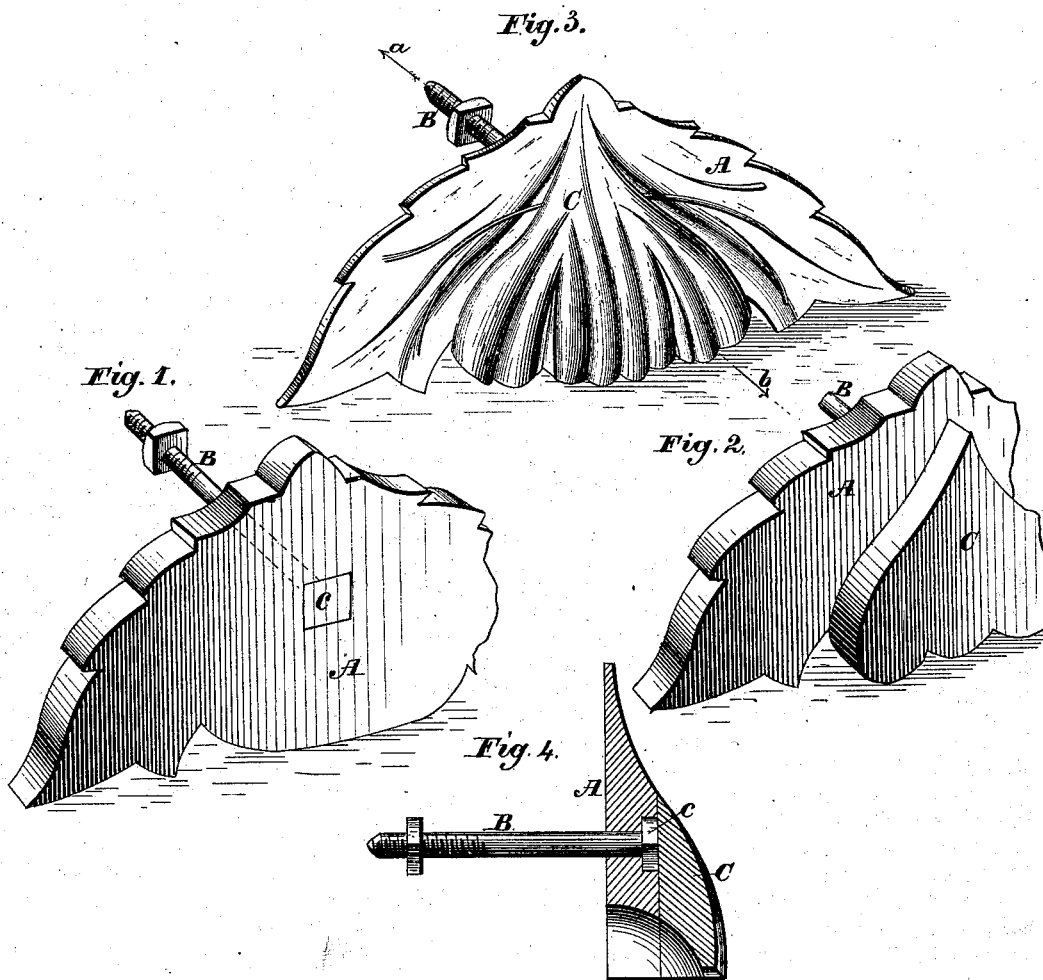


W. F. & G. A. HEILIGMANN.
Drawer-Handle.

No. 217,373.

Patented July 8, 1879.



Attest:

R. E. Hackett.
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Inventors.

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UNITED STATES PATENT OFFICE.

WILLIAM F. HEILIGMANN AND GUSTAVUS A. HEILIGMANN, OF
PHILADELPHIA, PENNSYLVANIA.

IMPROVEMENT IN DRAWER-HANDLES.

Specification forming part of Letters Patent No. **217,373**, dated July 8, 1879; application filed
April 15, 1879.

To all whom it may concern:

Be it known that we, WILLIAM F. HEILIGMANN and GUSTAVUS A. HEILIGMANN, both of the city and county of Philadelphia, and State of Pennsylvania, have invented an Improvement in Wooden Drawer-Handles, which improvement is fully set forth in the following specification, reference being had to the accompanying drawings.

The object of our invention is to conceal the head of the bolt or screw which binds the drawer-handle in place. It is accomplished by means of a covering-piece, which is glued or otherwise fixed over the bolt or screw head, and the whole afterward carved or fashioned to any required design.

Figure 1 is a view of the unfinished back or base of a drawer-pull and its holding-screw. Fig. 2 is a view of the unfinished back, its holding-screw, and the covering-piece. Fig. 3 is a view of the finished handle; and Fig. 4 is a transverse section, in a vertical plane, through the line *a b*, Fig. 3.

A is the back or base of a handle, having a screw, B, which holds it in place. C is a concealing-cover, which, after being glued or oth-

erwise fixed in place over the bolt or screw head *c*, can be carved, together with the base, as shown in Fig. 3, or to any suitable pattern. The head *c* of the bolt can be recessed in the base A, as shown, or it can project into a hollow formed in the cover C.

Heretofore handles have been either glued to a drawer or attached by screws passed from the inside, which is a long tedious process. By our method handles can be rapidly and efficiently attached at a small cost.

We claim as our invention—

As a new article of manufacture, a wooden drawer-handle consisting of a base, A, adapted to be attached to the drawer by means of a bolt, B, whose head *c* is countersunk and concealed by a covering-piece, C, rigidly attached to the base A, substantially as described.

In testimony whereof we hereunto sign our names in presence of two subscribing witnesses:

W. F. HEILIGMANN.
G. A. HEILIGMANN.

Witnesses:

C. H. HEILIGMANN,
T. FINK.